Messrs.					
Product Specification For Only	Model:	MTF-T057AMSLN-V1	Rev. No.	Issued Date.	Page.
			B	*NOV 10, 06*	*1 / 29*

LIQUID CRYSTAL DISPLAY MODULE
MODEL: MTF-T057AMSLN-V1
Customer's No.:

Acceptance

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Revise Records

Rev.	Date	Contents	Written	Approved
A	11/10/2006	Initial Release	Heinz Wu	Garry Chen
B	12/15/2006	View Angle, Color Scale Modified	Heinz Wu	Garry Chen

Special Notes

Note1.	
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1. GENERAL DESCRIPTION AND FEATURES

MTF-T057AMSLN-V1 is a transmissive type color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching devices. This model is composed of a TFT-LCD module, a driver circuit and a back-light unit. Graphics and texts can be displayed on a QVGA 320 (W) x 3 x 240 (H) dots with 262,144 colors by supplying 18 bits data signal (6bits/each color). The following table described the features of MTF-T057AMSLN-V1.

1.1 Features

- Transmissive and back-light with nine LEDs are available.
- TN (Twisted Nematic) mode.
- Digital RGB (6bits/color) data transfer.
- Backlight-driving DC/AC inverter is not built in this module.

1.2 LCD Module

Item	Specification	Unit
Screen Size	5.7 inches	Diagonal
Display Resolution	320 (H) x 240 (V)	Dots
Active Area	115.20 (H) x 86.40 (V)	mm
Outline Dimension	144.00 (H) x 104.60 (V) x 11.00 (T)	mm
Display Mode	Normally white mode/ Transmissive/ Wide view	–
Pixel Arrangement	R,G,B Vertical Tripe	–
Surface Treatment	Hard-coating (3H)	–
Display Color	Full Colors	–
Viewing Direction	6 o'clock	–
Input Interface	Digital RGB (6bits/color) Data Transfer	–
TFT Driver	Source: HX8218A, Gate: HX8615A	–

2. MECHANICAL INFORMATION

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	--	144.00	–	mm	(1,2,3)
	Vertical (V)	--	104.60	–	mm	(2)
	Thickness (T)	–	11.00	–	mm	(1,3)
Weight		–	N/A	–	g	–

Note (1) Not include FPC. Refer to the Outline Dimension Drawing as attached.
(2) Back-light unit is included.
(3) Excluding backlight cables.

3. ELECTRICAL SPECIFICATIONS

3.1 Absolute Max. Ratings

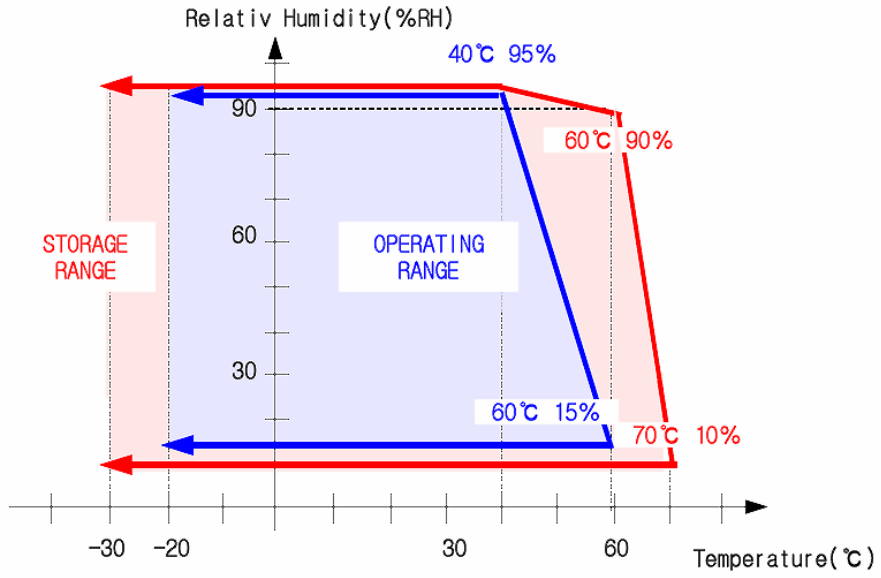
3.1.1 Absolute Ratings of Environment

If the operating condition exceeds the following absolute maximum ratings, the TFT LCD module may be damaged permanently.

(Ta=25±2°C, V_{SS}=GND=0)

Item	Symbol	Min.	Max.	Unit	Note
Storage temperature	T_{STG}	-30	80	°C	(1)
Operating temperature	T_{OPR}	-20	70	°C	(1,2,3)

Note (1) 95 % RH Max. (40 °C ≥ Ta). Maximum wet-bulb temperature at 39 °C or less. (Ta > 40 °C) No condensation.



Note (2) In case of below 0°, the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one. Level of retardation depends on temperature, because of LC's character

Note (3) Only operation is guarantied at operating temperature. Contrast, response time, another display quality are evaluated at +25°C.

3.1.2 Electrical Absolute Maximum Ratings

Parameter		Symbol	Min.	Typ.	Max.	Unit	Remark
+3.3V	Current dissipation	V_{CC}	+3.0	+3.3	+3.6	V	Note 1
	Supply voltage	I_{CC}	–	(55)	(60)	mA	–
Permissive input ripple voltage		V_{RF}	–	–	100	mVp-p	V_{CC} = +3.3V
Input voltage (Low)		V_{IL}	0	–	$0.3V_{CC}$	V	Note 2
Input voltage (High)		V_{IH}	$0.7V_{CC}$	–	+5.5	V	
Input current (Low)		I_{OL1}	–	–	10	μA	V_I=0V, Note 2
Input current (High)		I_{OH1}	–	–	10	μA	V_I=3.3~5.0V, Note 3
		I_{OH2}	–	–	100	μA	V_I=3.3~5.0V, Note 4

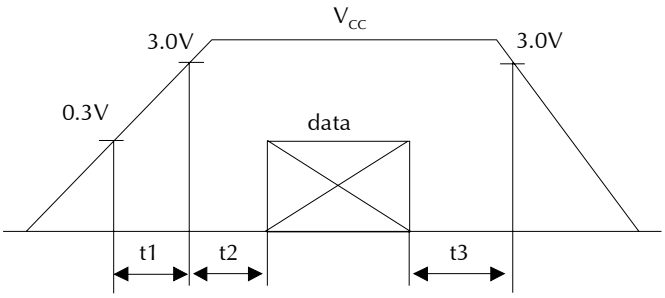
Note1:

V_{CC}-turn-on conditions

0 < t1 ≤ 20ms

0 < t2 ≤ 50ms

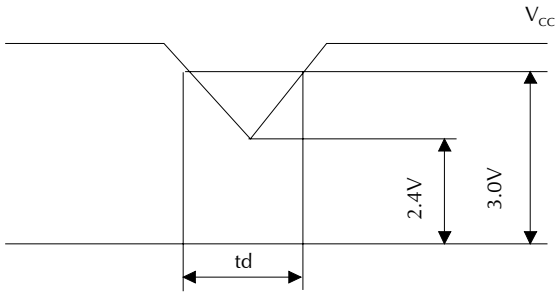
0 < t3 ≤ 1s



Vcc-dip conditions

Vcc-dip conditions should also follow the Vcc-turn-on conditions

Td ≤ 20ms



Note2: CLK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, DE, R/L, U/D
Note3: CLK, R0~R5, G0~G5, B0~B5, Hsync, Vsync, R/L, U/D
Note4: DE

3.2 Electrical Characteristics

3.2.1 DC Electrical Characteristics of the TFT LCD

(Ta=25±2°C, V_{SS}=GND=0)

Item		Symbol	Min.	Typ.	Max.	Unit	Remark
Power supply		VDD	3.0	3.3	3.6	V	
Input Voltage for logic	L Level	VIH	0.7VDD	-	VDD	V	Note 1
	H Level	VIL	0	-	0.3VDD	V	
Power Supply current		IDD		T.B.D			Note 2

Note1: Hsync, Vsync, DEN, DCLK, R0~R5, G0~G5, B0~B5
Note2: fV =60Hz , Ta=25°C , Display pattern : All Black

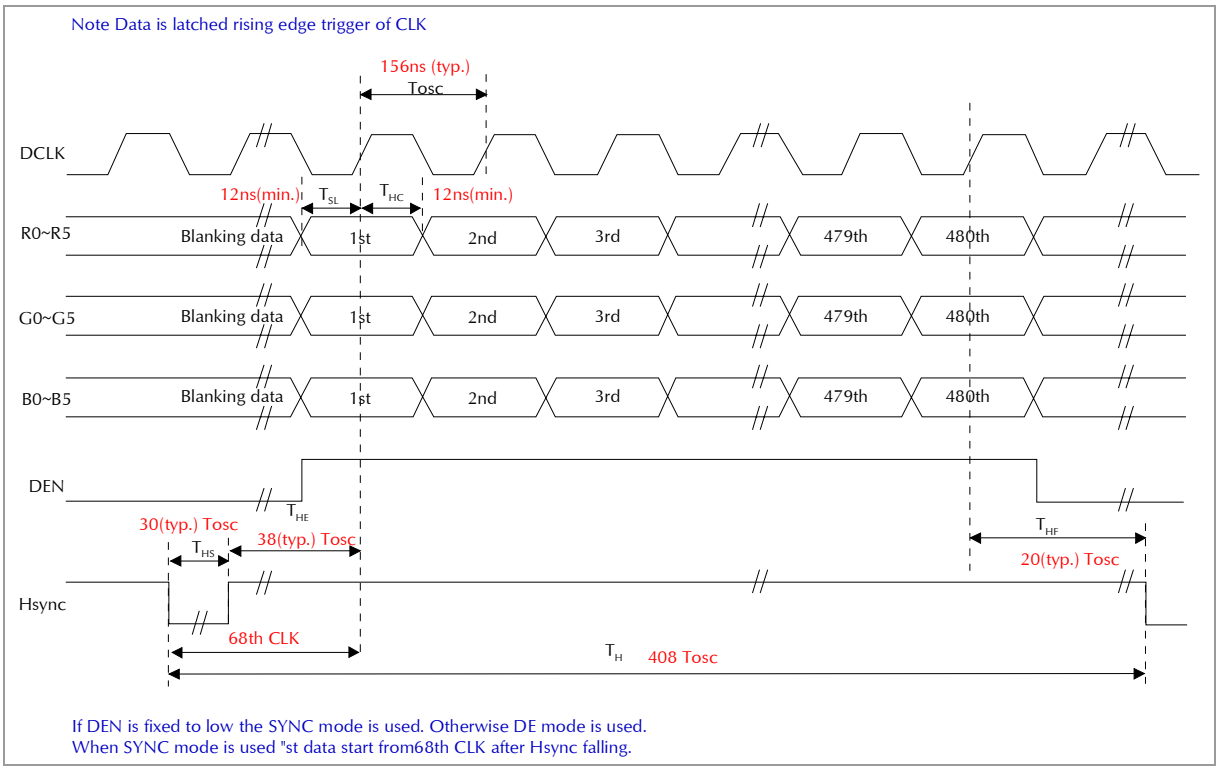
3.3 AC Timing Characteristic of The LCD

3.3.1 Timing Condition

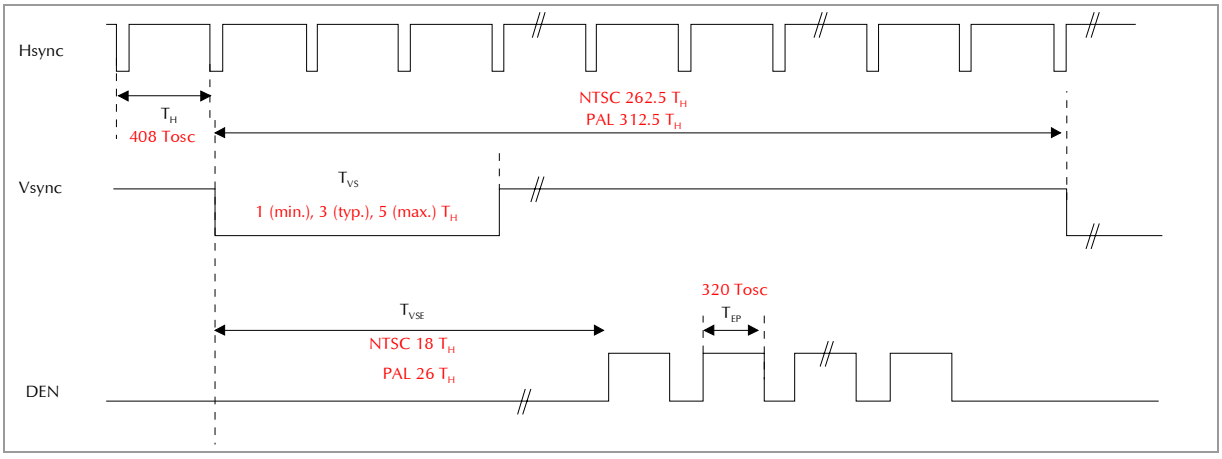
Signal	Parameter		Symbol	Min.	Typ.	Max.	Unit.	Remark
DCLK	DCLK period		TOSC	-	156	-	ns	
	Frequency		FOSC	-	6.4	-	MHz	
	DCLK High plus width		TCH	-	78	-	ns	
	DCLK Low plus width		TCL	-	78	-	ns	
RGB DATA	Data setup time		TSU	12	-	-	ns	
	Data hold time		THD	12	-	-	ns	
Hsync	Hsync period		TH	-	408	-	TOSC	
	Hsync pulse width		THS	5	30	-	TOSC	
	Back-Parch		THB		38		TOSC	
	Front-Parch		THF		20		TOSC	
	Hsync rising time		TCr	-	-	700	ns	
	Hsync falling time		TCf	-	-	300	ns	
Vsync	Vsync period	NTSC		-	262.5	-	TH	
		PAL		-	312.5	-	TH	
	Vsync pulse width		TVS	1	3	5	TH	
	Back-Porch	NTSC	TVB		15		TH	
		PAL			23		TH	
	Display Period		TVD		240		TH	
	Front Porch	NTSC	TVF		4.5		TH	
		PAL			46.5		TH	
	Vsync rising time		TVr	-	-	700	ns	
	Vsync falling time		TVf	-	-	1.5	μs	
	Vsync falling to Hsync rising time for odd field		THVO	1	-	-	TOSC	
	Vsync falling to Hsync falling time for even field		THVE	1	-	-	TOSC	
DEN	Vsync-DEN time	NTSC	TVSE	-	18	-	TH	
		PAL	TVSE	-	26	-	TH	
	Hsync-DEN time		THE	36	68	88	TOSC	
	DEN plus width		TEP	-	320	-	TOSC	

Note : If DEN is fixed to low, the SYNC mode is used. Otherwise DE mode is used. When SYNC mode is used, 1st data start from 68th CLK after Hsync falling

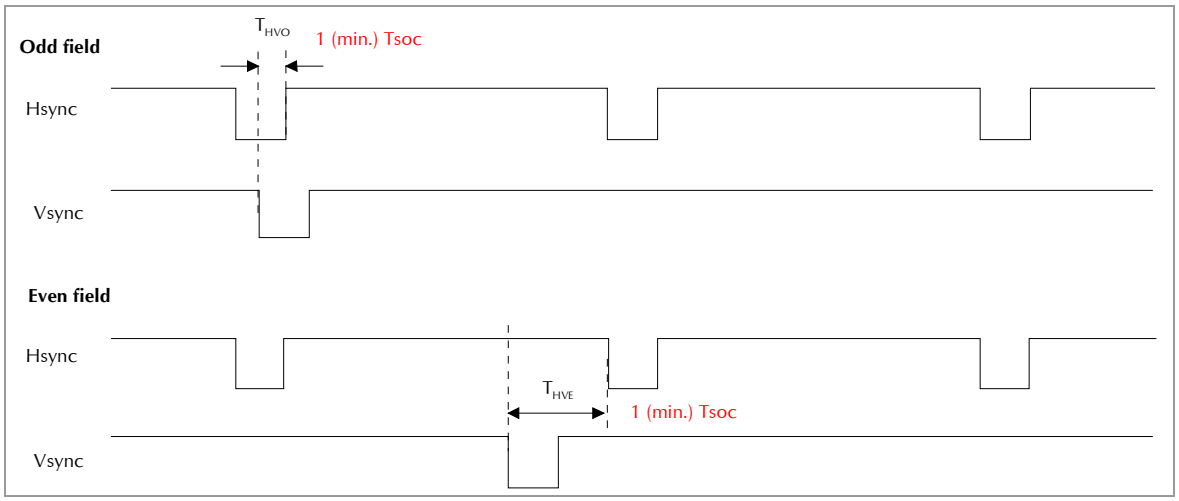
3.3.2 Horizontal Display Timing



3.3.3 Vertical Display Timing



3.3.4 Hsync and Vsyne Timing



3.4 Back-Light Unit

The Back-light system is an edge-lighting type with 9 white LED(Light Emitting Diode)s. The characteristics of 9 white LEDs are shown in the following tables.

(Ta= Room Temp)

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Note
Current	I_B	-	270	300	mA	(1)
Power Consumption	P_{BL}	-	--	1890	mW	(2)

Note (1) 9 white LEDs parallel type.

(2) Where I_B = 270mA, V_F = 7, $P_{BL} = V_F \times I_B$

4. OPTICAL CHARACTERISTICS

4.1 Optical characteristic of the LCD

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods shown in Note (1).
Measuring equipment: LCD-5000, BM-5A, BM-7, PR-650, EZ-Contrast

Item		Symbol	Condition	Min	Type	Max	Unit	Note
Threshold voltages		Vsat	--	--	(2.58)	--	V	
		Vth	--	--	(1.57)	--	V	
Transmittance		T (%)	--	--	8.1	--		Note.
Brightness				--	(550)	--	cd/m^2	
Response time		T_R	θ=0°	-	15	30	ms	Note.
		T_F		--	35	50	ms	
Contrast ratio		CR	At optimized viewing angle	(150)	(250)	--	--	Note.
Color Gamut		S (%)	--	--	(42%)	--	--	(C-light)
Color Chromaticity (CIE 1931)	Red	R_X	θ=0° Normal Viewing Angle	0.610	0.640	0670	--	Note.
		R_Y		0.314	0.344	0.374		
	Green	G_X		0.268	0.298	0.328	--	
		G_Y		0.553	0.583	0.613		
	Blue	B_X		0.107	0.137	0.167	--	
		B_Y		0.139	0.159	0.179		
	White	Wx		0.282	0.312	0.342	--	
		Wy		0.319	0.349	0.379		
Viewing Angle (6H)	Hor.	θ_R	CR≥10	-	(65)	-	Degree	Note.
		θ_L		-	(65)	-		
	Ver.	ϕ_H		--	(50)	--		
		ϕ_L		--	(65)	--		

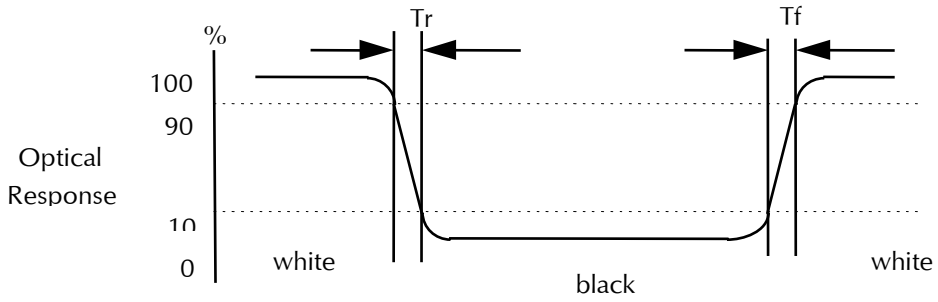
Note : Definition of Transmittance (T%)
T = Aperture Ratio (TFT) x W_Y (CF)

a. Test equipment setup

After stabilizing and leaving the panel alone at a given temperature for 30 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7(fast) with a viewing angle of 2° at a distance of 50cm and normal direction.

b. Definition of response time: TR and TF

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".



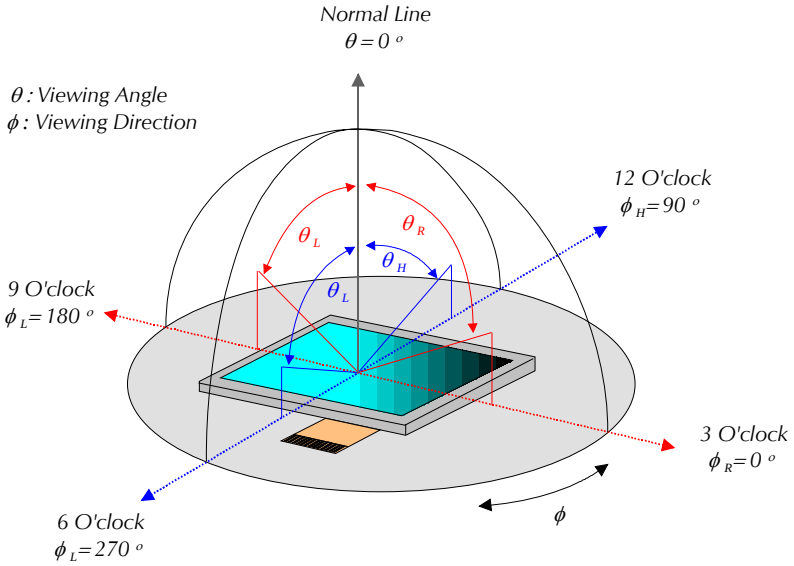
c. Definition of contrast ratio:

$$\text{Contrast Ratio (CR)} = \frac{\text{Brightness measured when LCD is at "white state"}}{\text{Brightness measured when LCD is at "black state"}}$$

White $V_i = V_{i50\%} \pm 1.5V$
Black $V_i = V_{i50\%}$ m 2.0V
"±" means that the analog input signal swings in phase with V_{COM} signal.
" m " means that the analog input signal swings out of phase with V_{COM} signal.
$V_{i50\%}$: The analog input voltage when transmission is 50%.
The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

d. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

e. View Angle



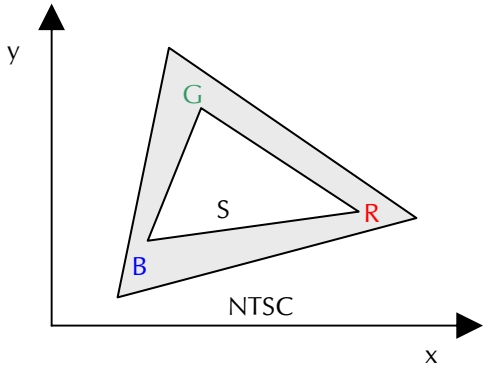
f. Definition of Luminance of White: Luminance of white at the center points

Light Source of Back-Light Unit	LED Type

g. Definition of White Uniformity

$$\text{White Uniformity} = \frac{\text{Min. luminance of white among 5-points}}{\text{Max. luminance of white among 5-points}} \times 100\%$$

h. The definition of Color Gamut -Color Chromaticity CIE 1931 (Graphic-7)
Color coordinate of white & red, green, blue at center point.
Color Gamut : S(%) = (RGB Triangle Area / NTSC Triangle Area) x 100



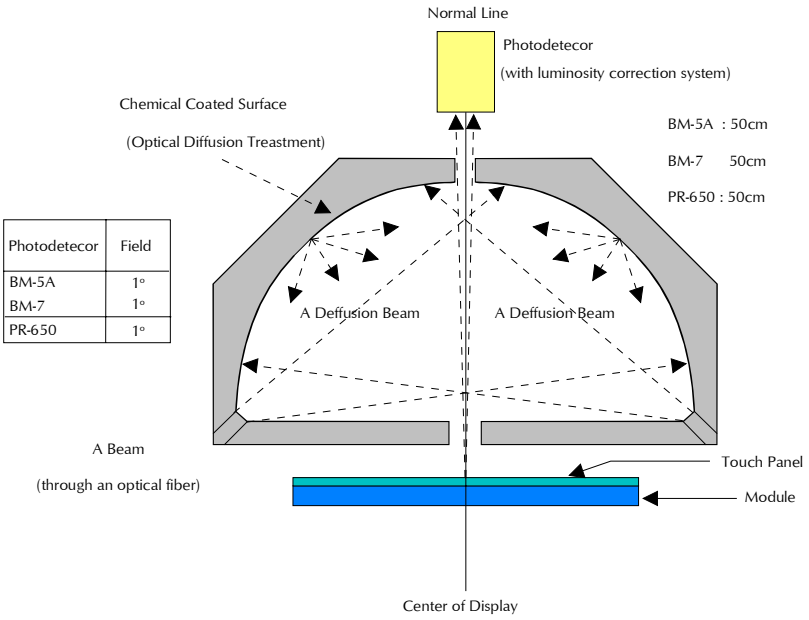
i. Optical Measurement and Equipment

Reflective Mode

The Measuring condition and equipments for this mode are below:

Measuring condition

- l = 550mm (typical), 1000mm (max) / d & The ta : No emission of light-source with angle from Lamp or others
- Light source : Standard C light-source (Solar light)
- Dark room : Not essential (Required exclusion of direct light effecting on the sample)



Transmissive Mode

No equipment available

Brightness Measurement Point

The Measuring condition and equipments for the brightness of LED Backlight are below:

- Measuring condition

- Measuring after LED's are turned on for 5 minutes
- Spot size = 2mm
- Distance between module and equipment = 550mm

4.2 Optical characteristic of the Back-Light

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Luminance (12 points AVG.)	IV	7000	–	–	cd/m^2	–
Color	--		White		--	--
Uniformity	U	80	–	–	%	–
Lighting type	Side Lighting					

Note (1) The measurement instrument is BM-7 luminance color-meter the measuring distance is 500±20mm.
The uniformity definition (Min. brightness / Max. brightness) x 100%

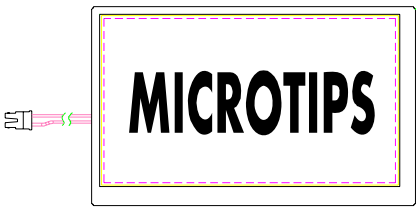
5. I/O TERMINAL

5.1 Pin Assignment

Pin No.	Symbol	I/O	Function	Remark
1	DGND	--	GND	
2	DCLK	I	Clock signal for sampling each data signal	
3	Hsync	I	Horizontal synchronous signal (Negative)	
4	Vsync	I	Vertical synchronous signal (Negative)	
5	GND	I	GND	
6	R0	I	RED data signal (LSB)	
7	R1	I	RED data signal	
8	R2	I	RED data signal	
9	R3	I	RED data signal	
10	R4	I	RED data signal	
11	R5	I	RED data signal (MSB)	
12	GND	--	GND	
13	G0	I	GREEN data signal (LSB)	
14	G1	I	GREEN data signal	
15	G2	I	GREEN data signal	
16	G3	I	GREEN data signal	
17	G4	I	GREEN data signal	
18	G5	I	GREEN data signal (MSB)	
19	GND	--	GND	
20	B0	I	BLUE data signal(LSB)	
21	B1	I	BLUE data signal	
22	B2	I	BLUE data signal	
23	B3	I	BLUE data signal	
24	B4	I	BLUE data signal	
25	B5	I	BLUE data signal(MSB)	
26	GND	--	GND	
27	DEN	I	Signal to settle the horizontal display position (Positive)	Note5-1
28	VDD	--	＋3.3V power supply	
29	VDD	--	＋3.3V power supply	
30	LRC	I	Horizontal display mode select signal L: Normal H: Left / Right reverse mode	Note5-2
31	UDC	I	Vertical display mode select signal H: Normal L: Up / Down reverse mode	Note5-3
32	NC	--	No Connection	
33	GND	I	GND	

Note5-1 The horizontal display start timing is settled in accordance with a rising timing of ENAB signal. In case ENAB is fixed "Low", the horizontal start timing is determined. Don't keep ENAB “High" during operation.

Note5-2,3



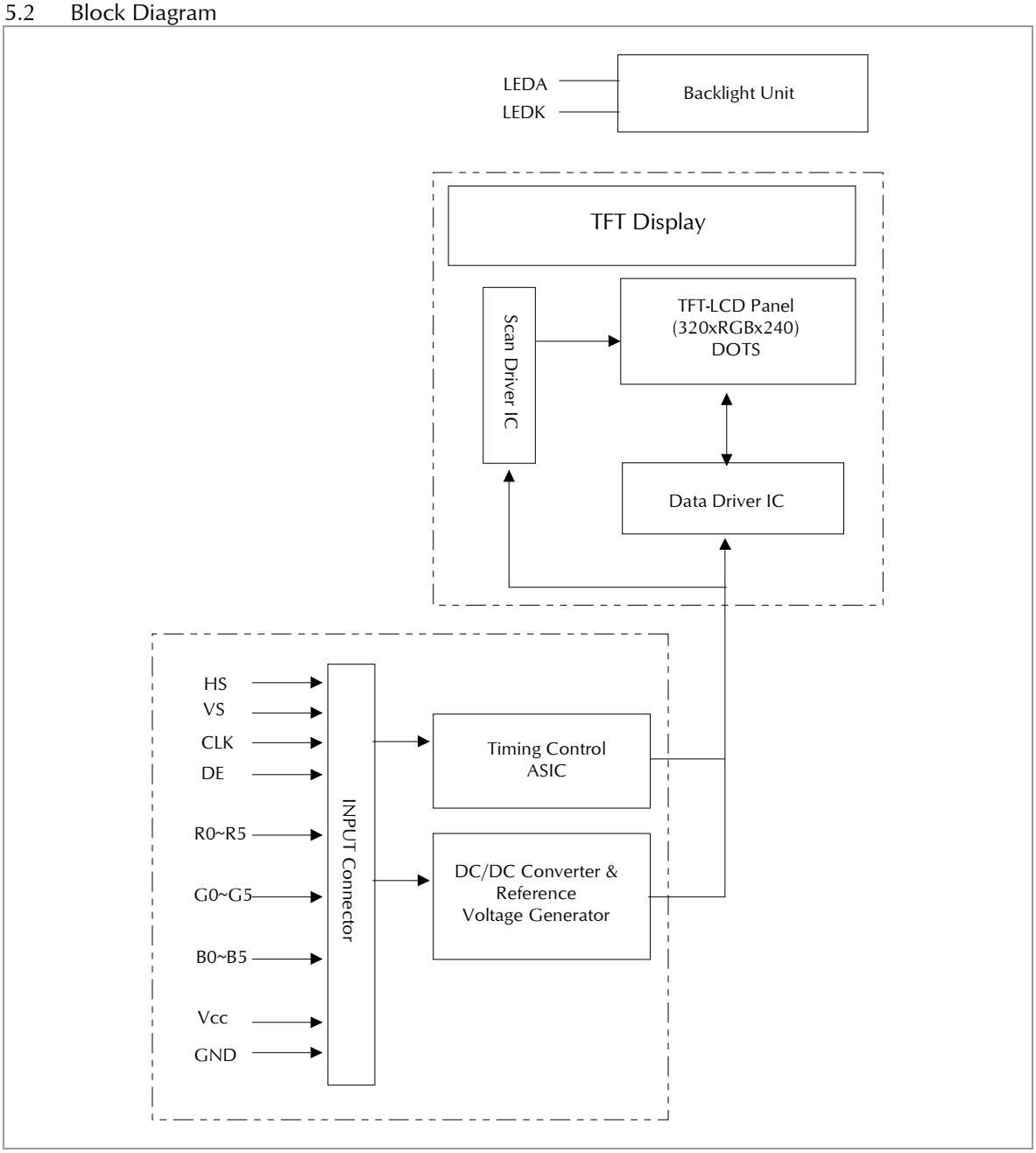
R/L = L, U/D = H

R/L = H, U/D = H

R/L = L, U/D = L

R/L = H, U/D = L

5.2 Block Diagram



5.3 Back-light Unit (BLU)

Pin No.	Symbol	Function	Remark
1	LEDA	Power Supply for LED backlight	
2	LEDK	GND for LED backlight	

6. DISPLAYED COLOR AND INPUT DATA

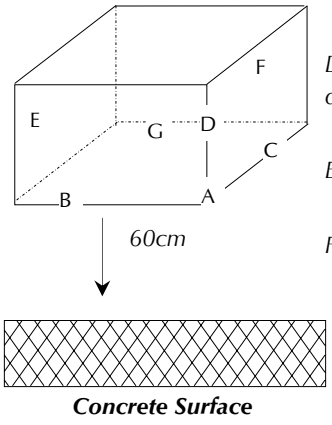
	Color & Gray Scale	Data Signal																	
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color	Black	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0)	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Green(0)	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Blue(0)	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	Cyan	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Yellow	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	White	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red	Black	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(62)	1	1	1	1	1	0	1	1	1	1	1	1	1	1	1	1	1	1
	Red(61)	1	1	1	1	0	1	1	1	1	1	1	1	1	1	1	1	1	1
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(31)	1	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(1)	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1
	Red(0)	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	0
Green	Black	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Green(62)	1	1	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1
	Green(61)	1	1	1	1	1	1	1	1	1	1	0	1	1	1	1	1	1	1
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(31)	1	1	1	1	1	1	1	0	0	0	0	1	1	1	1	1	1	1
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(1)	1	1	1	1	1	1	0	0	0	0	0	1	1	1	1	1	1	1
	Green(0)	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
Blue	Black	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Blue(62)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0
	Blue(61)	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	1
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(31)	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(1)	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	1
	Blue(0)	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0

0 : Low level voltage, 1 :High level voltage
Each basic color can be displayed in 64 gray scales from 6 bit data signals. With the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

7. TEST

No change on display and in operation under the following test condition.

Condition: Unless otherwise specified, tests will be conducted under the following condition.
Temperature: 20±25°C
Humidity: 65±5%RH
Tests will be not conducted under functioning state.

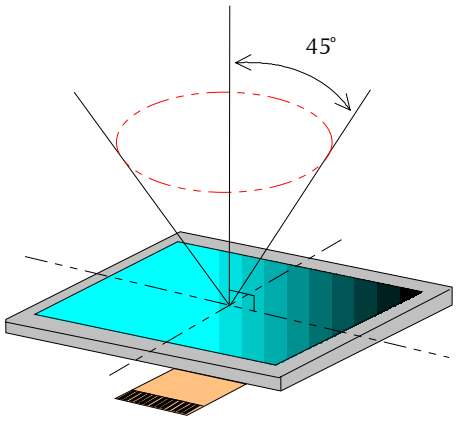
No.	Parameter	Condition	Notes
1	High Temperature Operating	60°C±2°C, 96hrs (Operation state)	
2	Low Temperature Operating	0°C±2°C, 96hrs (Operation state)	1
3	High Temperature Storage	70°C±2°C, 96hrs	2
4	Low Temperature Storage	-20°C±2°C, 96hrs	1,2
5	Damp Proof Test	40°C±2°C, 90~95%, 96hrs	1,2
6	Vibration Test	Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 direction of X, Y, Z each 15 minutes.	3
7.	Shock Test	To be measured after dropping from 60cm high on the concrete surface in packing state.  *Dropping method corner dropping* *A corner: once* *Edge dropping* *B, C, D edge: once* *Face dropping* *E, F, G face: once* ***Concrete Surface***	

Notes: 1. No dew condensation to be observed.
2. The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.
3. Vibration test will be conducted to the product itself without putting I in a container.

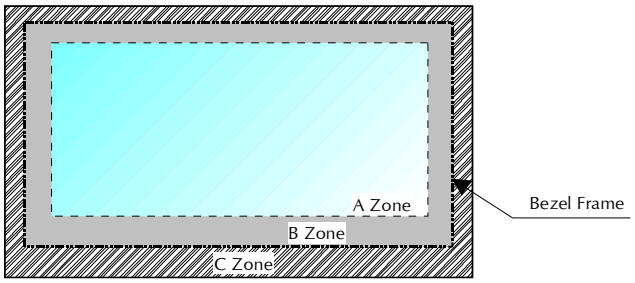
8. APPEARANCE

8.1 Inspection

The distance between the eyes and the sample shall be more than 30cm. All directions for inspecting the sample should be within 45° against perpendicular line.



Definition of Applicable Zones



A Zone : Active display area
B Zone : Area from outside of "A Zone" to validity viewing area
C Zone : Rest parts
A Zone + B Zone = Validity viewing area

(a) Operating Inspection

The function and appearance shall be inspected in the condition of

- under 750 lx or over light ..... Reflective Type.
- Using over Backlight unit ..... Transflective Type, Transmissive Type

Condition of judgment

In case of no gradation display it judges by applied On/Off voltage or optimal contrast.

In case of gradation display it judges by contrast that the bad point is able to confirm best.

(b) Appearance Inspection

The appearance shall be inspected in the condition of

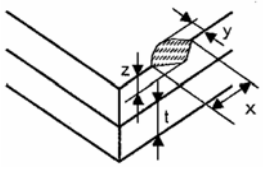
- under 500 lx or over light ..... Reflective Type.
- Using over Backlight unit ..... Transflective Type, Transmissive Type

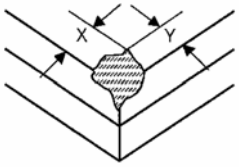
(c) Inspection Environment

Inspection environment it carried out with 250 lx or less in principles.

8.2 Standards

<table>
<tr><th>No.</th><th>Parameter</th><th>Criteria</th></tr>
<tr><td>1</td><td>G Line</td><td>Nothing</td></tr>
<tr><td>2</td><td>S Line</td><td>Nothing</td></tr>
<tr><td>3</td><td>Leak</td><td>Nothing</td></tr>
<tr><td>4</td><td>Bright and Dark Spot</td><td>Inspection Criteria
Include below with the common inspection.
Luminance: under 250 [lx]
Distance: 30 ~ 40 [cm] (Perpendicular from panel surface)
Time: 5 [S] (After ND filter has been placed)
<table>
<tr><th>Zone</th><th colspan="2">Acceptable Number</th></tr>
<tr><td rowspan="3">A</td><td>Bright Spot</td><td>2</td></tr>
<tr><td>Adjacent Dot</td><td>0</td></tr>
<tr><td>Dark Dot</td><td>3</td></tr>
<tr><td>BM</td><td>Bright Spot</td><td>0</td></tr>
</table>
* Adjacent Dot Horizontal and Vertical Continuous Bright Dots
* Bright spot is definition as follows.
* Any things that can be seen through 10% transmission ND filter when black signal is inputted.</td></tr>
<tr><td>5</td><td>Contrast Variation</td><td>Not to be conspicuous defects. Limit sample shall be determined by the arising demand.</td></tr>
<tr><td rowspan="2">6</td><td rowspan="2">Black and White Spots, Foreign Material in Polarizer and LR/AR Coat Bright point</td><td>(1) Round Shape
<table>
<tr><th>Zone / Dim. (mm)</th><th colspan="2">Acceptable Number</th></tr>
<tr><th></th><th>A</th><th>BM</th></tr>
<tr><td>D ≤ 0.10</td><td colspan="2">Disregard</td></tr>
<tr><td>0.10 < D ≤ 0.15</td><td colspan="2">4</td></tr>
<tr><td>0.15 < D ≤ 0.20</td><td colspan="2">2</td></tr>
<tr><td>0.20 < D</td><td colspan="2">0</td></tr>
</table>
(2) Line Shape
<table>
<tr><th>X(mm) / Zone Y(mm)</th><th colspan="2">Acceptable Number</th></tr>
<tr><th></th><th>A</th><th>BM</th></tr>
<tr><td>-</td><td>W≤0.01</td><td colspan="2">Disregard</td></tr>
<tr><td>L≤2.0</td><td>W≤0.02</td><td colspan="2">2</td></tr>
<tr><td>L≤1.0</td><td>W≤0.03</td><td colspan="2">1</td></tr>
<tr><td>L>1.0</td><td>-</td><td colspan="2">0</td></tr>
<tr><td>-</td><td>W>0.05</td><td colspan="2">4</td></tr>
</table>
X: Length Y: Width</td></tr>
<tr><td>Total number of this defect (add up round shape and line shape) shall be two or less pieces.
Limit sample shall be determined by the arising demand.</td></tr>
<tr><td>7</td><td>Color</td><td>Not to be conspicuous defects.</td></tr>
</table>

<table>
<tr><td></td><td>Variation</td><td>Limit sample shall be determined by the arising demand.
However, about the color patches shall be two pieces or less which are same level as the limit sample.</td></tr>
<tr><td>8</td><td>Air Bubbles (between glass and polarizer)</td><td>
<table>
<tr><td rowspan="2">Zone
Dim. (mm)</td><td colspan="2">Acceptable Number</td></tr>
<tr><td>A</td><td>BM</td></tr>
<tr><td>D ≤ 0.10</td><td colspan="2">Disregard</td></tr>
<tr><td>0.10 < D ≤ 0.15</td><td colspan="2">1</td></tr>
<tr><td>0.15 < D ≤ 0.20</td><td colspan="2">1</td></tr>
<tr><td>0.20 < D</td><td colspan="2">0</td></tr>
</table>
The polarizer edge has not floated.
Limit sample shall be determined by the arising demand.</td></tr>
<tr><td>9</td><td>Polarizer Scratches, Stroke Marks</td><td>Not to be conspicuous defects.
Limit sample shall be determined by the arising demand.</td></tr>
<tr><td>10</td><td>Polarizer Dirts</td><td>If the stains are removed easily from LCDP surface, the module is not defective.</td></tr>
<tr><td>11</td><td>Chipped glass</td><td>(1) Other than electrode pad areas and corner areas
 

<table>
<tr><td>X</td><td>Y</td><td>Z</td></tr>
<tr><td>≤ 5.0</td><td></td><td>≤ 1/2t</td></tr>
</table>
(2) Other than electrode pad areas
 

<table>
<tr><td>X ≤ 1.5 & Y ≤ 0.5</td></tr>
<tr><td>or</td></tr>
<tr><td>X ≤ 0.5 & Y ≤ 1.5</td></tr>
<tr><td>* The direction of board thickness is disregard</td></tr>
</table>
* For LCD module holder
It is disregard. When it has no problem for appearance, reliability and progressiveness.
* For LCD module without holder.
The back side is disregard. When it has no problem for reliability and progressiveness.
* It is not approved when a glass chip occurs with the part of the seal, wiring and terminal.</td></tr>
</table>

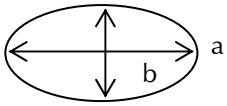
8.3 Visual inspection

Should be checked at 22±2°C, 50±5%RH, 300-500 lux, 300mm distance, within 80 degree viewing angle in 4 directions, at typical LED current.

8.3.1 Outside of effective lighting area

Item	Condition	Specification
Particle	Non-Operation	Cannot be shown easily.
Non-lighting, Unstable lighting	Operation	None
Contamination and defects of mold frame	Non-Operation	None

8.3.2 Inside of effective lighting area

Item	Condition	Specification
Black spot, Particle	Operation	D < 0.10 : OK (not within 15mm) 0.10 ≤ D < 0.20 : 2EA OK (not within 15mm) D ≥ 0.20 : NG D = (a+b)/2 
Bright spot, Bright Line, Dim spot Scratch, Newton Ring	Operation	Should not be shown on the glass panel after panel ass'y
Stain	Operation	Should not be shown on the glass panel after panel ass'y

9. PRECAUTIONS

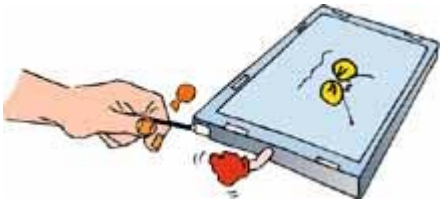
9.1 Operation

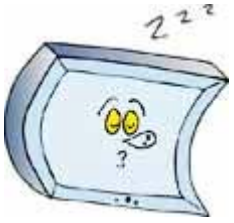
Burn-in sometimes happens when the same character was displayed at along time. Therefore, to prevent Burn-in, it is recommended to set up a Screen-saver function.

9.2 Safety

The liquid crystal in the LCD is poisonous, DO NOT put it in your mouth. If the liquid crystal touches your skin or clothes, wash it off immediately using soap and water.

9.3 Handling

	a. The LCD module shall be installed flat, without twisting or bending. b. COF or FPC has narrow pattern width, so easily become open circuit by external force. DO NOT apply pressure to COF or FPC especially in bending area.
	c. To avoid damage in appearance or malfunction, DO NOT subject the module to mechanical shock or to excessive force on its surface.
	d. The polarizer attached to the display is very easy to damage, handle it with care to avoid scratching.
	e. To avoid contamination on the display surface, DO NOT touch the display surface with bare hands. f. Provide a space so that the LCD module does not come into contact with other components.

	g. To protect the LCD panel from external pressure, put covering glass (acrylic board or similar board) to keep appropriate space between them.
	h. Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
	i. Property of semiconductor devices may be affected when they are exposed to light possibly resulting in malfunctioning of the ICs. To prevent such malfunctioning of the ICs, your design and mounting layout done are so that the IC is not exposed to light in actual use.
	j. Strong light exposure causes degradation of color filter. It may not recover
	k. DO NOT contact with water to avoid Metal corrosion. l. When it is not in use, the screen must be turned off or the pattern must be frequently changed by a screen saver. If it displays the same pattern for a long period of time, brightness down/image sticking may develop due to the LCD structure.
	m. Never disassemble LCD product under any circumstances. If unqualified operators or users assemble the product after disassembling it, it may not function or its operation may be seriously affected.

9.4 Static electricity

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge.

	a. The LCD module shall be installed flat, without twisting or bending. Ground soldering iron tips, tools and testers when they operate. b. Ground your body when handling the products. c. DO NOT apply voltage to the input terminal without applying power supply. d. DO NOT apply voltage that exceeds the absolute maximum rating. e. Store the products in an anti-electrostatic container. f. Peel off protect tape, attached to polarizer, slowly to minimize ESD damage.

9.5 Storage

	Store the products in a dark place at +5 ~ +25 degree C, low humidity (50%RH or less). DO NOT store the products in an atmosphere containing organic solvents or corrosive gases.

9.6 Cleaning

	a. DO NOT wipe the polarizer with dry cloth, as it might cause scratch. b. Wipe the polarizer with a soft cloth soaked with petroleum IPA, other chemical might damage.

9.7 Waste

	When dispose of LCD module, manage it at the production waste according to the relevant laws and regulations.

10. WARRANTY

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

1 We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.

2 We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.

3 We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.

4 We cannot accept responsibility for industrial property, which may arise through the use of your product, with exception to those issues relating directly to the structure or method of manufacturing of our product. Microtips-origin longer than one year from Microtips production.

11. DIMENSIONAL OUTLINES