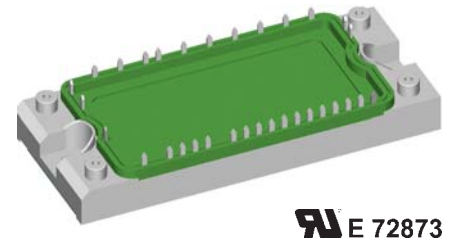
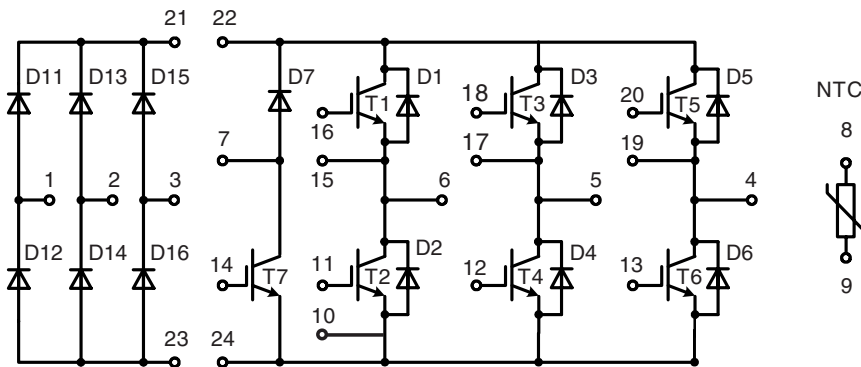


# Converter - Brake - Inverter Module (CBI2) with Trench IGBT technology

Preliminary data



**E 72873**

| Three Phase Rectifier      | Brake Chopper                 | Three Phase Inverter          |
|----------------------------|-------------------------------|-------------------------------|
| $V_{RRM} = 1600 \text{ V}$ | $V_{CES} = 1200 \text{ V}$    | $V_{CES} = 1200 \text{ V}$    |
| $I_{FAVM} = 38 \text{ A}$  | $I_{C25} = 30 \text{ A}$      | $I_{C25} = 45 \text{ A}$      |
| $I_{FSM} = 300 \text{ A}$  | $V_{CE(sat)} = 1.7 \text{ V}$ | $V_{CE(sat)} = 1.7 \text{ V}$ |

### Input Rectifier Bridge D11 - D16

| Symbol     | Conditions   | Maximum Ratings |   |
|------------|--|-----------------|---|
| $V_{RRM}$  |  | 1600            | V |
| $I_{FAV}$  | $T_C = 80^\circ\text{C}$ ; sine $180^\circ$                    | 25              | A |
| $I_{DAVM}$ | $T_C = 80^\circ\text{C}$ ; rectangular; $d = 1/3$ ; bridge     | 72              | A |
| $I_{FSM}$  | $T_{VJ} = 25^\circ\text{C}$ ; $t = 10 \text{ ms}$ ; sine 50 Hz | 300             | A |
| $P_{tot}$  | $T_C = 25^\circ\text{C}$                                       | 100             | W |

| Symbol     | Conditions   | Characteristic Values<br>( $T_{VJ} = 25^\circ\text{C}$ , unless otherwise specified) |            |            |
|------------|--|--|------------|------------|
|            |  | min.   | typ.       | max.       |
| $V_F$      | $I_F = 25 \text{ A}$ ; $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$ |  | 1.1<br>1.1 | 1.3<br>V   |
| $I_R$      | $V_R = V_{RRM}$ ; $T_{VJ} = 25^\circ\text{C}$<br>$T_{VJ} = 125^\circ\text{C}$      |  | 0.4        | 0.02<br>mA |
| $R_{thJC}$ | (per diode)  |  |            | 1.3<br>K/W |

### Application: AC motor drives with

- Input from single or three phase grid
- Three phase synchronous or asynchronous motor
- electric braking operation

### Features

- High level of integration - only one power semiconductor module required for the whole drive
- Inverter with Trench IGBTs
  - low saturation voltage
  - positive temperature coefficient
  - fast switching
  - short tail current
- Epitaxial free wheeling diodes with Hiperfast and soft reverse recovery
- Industry standard package with insulated copper base plate and soldering pins for PCB mounting
- Temperature sense included

**Output Inverter T1 - T6**

| Symbol    | Conditions   | Maximum Ratings |   |
|-----------|--|-----------------|---|
| $V_{CES}$ | $T_{VJ} = 25^{\circ}\text{C}$ to $150^{\circ}\text{C}$ | 1200            | V |
| $V_{GES}$ | Continuous   | $\pm 20$        | V |
| $I_{C25}$ | $T_C = 25^{\circ}\text{C}$                             | 45              | A |
| $I_{C80}$ | $T_C = 80^{\circ}\text{C}$                             | 25              | A |
| $I_{CM}$  | $T_C = 80^{\circ}\text{C}$ ; $t_p = 1$ ms              | 50              | A |
| $P_{tot}$ | $T_C = 25^{\circ}\text{C}$                             | 170             | W |

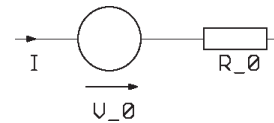
| Symbol   | Conditions   | Characteristic Values  |            |                                      |
|--|--|--|------------|--------------------------------------|
|  |  | $(T_{VJ} = 25^{\circ}\text{C}$ , unless otherwise specified) |            |                                      |
|  |  | min.   | typ.       | max.                                 |
| $V_{CE(sat)}$  | $I_C = 25$ A; $V_{GE} = 15$ V; $T_{VJ} = 25^{\circ}\text{C}$<br>$T_{VJ} = 125^{\circ}\text{C}$   |  | 1.7<br>2.0 | V<br>V                               |
| $V_{GE(th)}$   | $I_C = 1$ mA; $V_{GE} = V_{CE}$  | 5  | 5.8        | 6.5 V                                |
| $I_{CES}$  | $V_{CE} = V_{CES}$ ; $V_{GE} = 0$ V; $T_{VJ} = 25^{\circ}\text{C}$<br>$T_{VJ} = 125^{\circ}\text{C}$   |  | 0.7        | 2.7 mA<br>mA                         |
| $I_{GES}$  | $V_{CE} = 0$ V; $V_{GE} = \pm 20$ V  |  |            | 400 nA                               |
| $C_{ies}$  | $V_{CE} = 25$ V; $V_{GE} = 0$ V; $f = 1$ MHz   |  | 1.8        | nF                                   |
| $Q_{Gon}$  | $V_{CE} = 600$ V; $V_{GE} = 15$ V; $I_C = 25$ A  |  | 240        | nC                                   |
| $t_{d(on)}$<br>$t_r$<br>$t_{d(off)}$<br>$t_f$<br>$E_{on}$<br>$E_{off}$ | Inductive load, $T_{VJ} = 125^{\circ}\text{C}$<br>$V_{CE} = 600$ V; $I_C = 25$ A<br>$V_{GE} = \pm 15$ V; $R_G = 36$ $\Omega$                 |  | 90         | ns                                   |
|  |  |  | 50         | ns                                   |
|  |  |  | 520        | ns                                   |
|  |  |  | 90         | ns                                   |
|  |  |  | 2.5        | mJ                                   |
|  |  |  | 3.4        | mJ                                   |
| <b>RBSOA</b>   | $I_C = I_{CM}$ ; $V_{GE} = \pm 15$ V<br>$R_G = 36$ $\Omega$ ; $T_{VJ} = 125^{\circ}\text{C}$   |  |            | $V_{CEK} \leq V_{CES} - L_S di/dt$ V |
| <b><math>I_{SC}</math><br/>(SCSOA)</b>                                 | $V_{CE} = 720$ V; $V_{GE} = \pm 15$ V; $R_G = 36$ $\Omega$ ;<br>$t_p \leq 10$ $\mu\text{s}$ ; non-repetitive; $T_{VJ} = 125^{\circ}\text{C}$ |  | 100        | A                                    |
| $R_{thJC}$   | (per IGBT)   |  |            | 0.73 K/W                             |

**Output Inverter D1 - D6**

| Symbol    | Conditions                 | Maximum Ratings |   |
|-----------|----------------------------|-----------------|---|
| $I_{F25}$ | $T_C = 25^{\circ}\text{C}$ | 25              | A |
| $I_{F80}$ | $T_C = 80^{\circ}\text{C}$ | 17              | A |

| Symbol  | Conditions   | Characteristic Values |            |               |
|---|--|-----------------------|------------|---------------|
|   |  | min.                  | typ.       | max.          |
| $V_F$   | $I_F = 25$ A; $V_{GE} = 0$ V; $T_{VJ} = 25^{\circ}\text{C}$<br>$T_{VJ} = 125^{\circ}\text{C}$                      |                       | 2.1<br>1.6 | V<br>V        |
| $I_{RM}$<br>$Q_{rr}$<br>$t_{rr}$<br>$E_{rec}$ | $I_F = tbd$ A; $di_F/dt = -tbd$ A/ $\mu\text{s}$ ; $T_{VJ} = 125^{\circ}\text{C}$<br>$V_R = 600$ V; $V_{GE} = 0$ V |                       | tbd        | A             |
|   |  |                       | tbd        | $\mu\text{C}$ |
|   |  |                       | tbd        | ns            |
|   |  |                       | tbd        | mJ            |
| $R_{thJC}$                                    | (per diode)  |                       |            | 2.1 K/W       |

**Equivalent Circuits for Simulation**
**Conduction**

 IGBT (typ. at  $V_{GE} = 15$  V;  $T_J = 125^{\circ}\text{C}$ )  
 T1-T6

$$V_0 = 0.92 \text{ V}; R_0 = 42.8 \text{ m}\Omega$$

T7

$$V_0 = 0.92 \text{ V}; R_0 = 72 \text{ m}\Omega$$

 Diode (typ. at  $T_J = 125^{\circ}\text{C}$ )

D1-D6

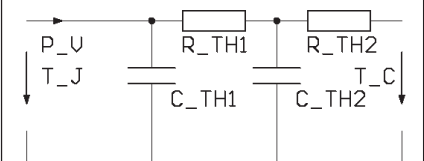
$$V_0 = tbd \text{ V}; R_0 = tbd \text{ m}\Omega$$

D7

$$V_0 = tbd \text{ V}; R_0 = tbd \text{ m}\Omega$$

D11-D16

$$V_0 = tbd \text{ V}; R_0 = tbd \text{ m}\Omega$$

**Thermal Response**


IGBT (typ.)

T1-T6

$$C_{th1} = tbd \text{ J/K}; R_{th1} = tbd \text{ K/W}$$

$$C_{th2} = tbd \text{ J/K}; R_{th2} = tbd \text{ K/W}$$

T7

$$C_{th1} = tbd \text{ J/K}; R_{th1} = tbd \text{ K/W}$$

$$C_{th2} = tbd \text{ J/K}; R_{th2} = tbd \text{ K/W}$$

Diode (typ.)

D1-D6

$$C_{th1} = tbd \text{ J/K}; R_{th1} = tbd \text{ K/W}$$

$$C_{th2} = tbd \text{ J/K}; R_{th2} = tbd \text{ K/W}$$

D7

$$C_{th1} = tbd \text{ J/K}; R_{th1} = tbd \text{ K/W}$$

$$C_{th2} = tbd \text{ J/K}; R_{th2} = tbd \text{ K/W}$$

D11-D16

$$C_{th1} = tbd \text{ J/K}; R_{th1} = tbd \text{ K/W}$$

$$C_{th2} = tbd \text{ J/K}; R_{th2} = tbd \text{ K/W}$$

**Brake Chopper T7**

| Symbol    | Conditions   | Maximum Ratings |   |
|-----------|--|-----------------|---|
| $V_{CES}$ | $T_{VJ} = 25^{\circ}\text{C}$ to $150^{\circ}\text{C}$ | 1200            | V |
| $V_{GES}$ | Continuous   | $\pm 20$        | V |
| $I_{C25}$ | $T_C = 25^{\circ}\text{C}$                             | 30              | A |
| $I_{C80}$ | $T_C = 80^{\circ}\text{C}$                             | 15              | A |
| $I_{CM}$  | $T_C = 80^{\circ}\text{C}; t_p = 1 \text{ ms}$         | 30              | A |
| $P_{tot}$ | $T_C = 25^{\circ}\text{C}$                             | 120             | W |

| Symbol   | Conditions   | Characteristic Values<br>( $T_{VJ} = 25^{\circ}\text{C}$ , unless otherwise specified) |      |              |
|--|--|--|------|--------------|
|  |  | min.   | typ. | max.         |
| $V_{CE(sat)}$  | $I_C = 15 \text{ A}; V_{GE} = 15 \text{ V}; T_{VJ} = 25^{\circ}\text{C}$<br>$T_{VJ} = 125^{\circ}\text{C}$   | 1.7  | 2.1  | V            |
|  |  | 2.0  |      | V            |
| $V_{GE(th)}$   | $I_C = 0.5 \text{ mA}; V_{GE} = V_{CE}$  | 5  | 5.8  | 6.5 V        |
| $I_{CES}$  | $V_{CE} = V_{CES}; V_{GE} = 0 \text{ V}; T_{VJ} = 25^{\circ}\text{C}$<br>$T_{VJ} = 125^{\circ}\text{C}$  | 0.25   |      | 0.1 mA<br>mA |
| $I_{GES}$  | $V_{CE} = 0 \text{ V}; V_{GE} = \pm 20 \text{ V}$  |  |      | 400 nA       |
| $C_{ies}$  | $V_{CE} = 25 \text{ V}; V_{GE} = 0 \text{ V}; f = 1 \text{ MHz}$   | 1.1  |      | nF           |
| $Q_{Gon}$  | $V_{CE} = 600 \text{ V}; V_{GE} = 15 \text{ V}; I_C = 15 \text{ A}$  | 150  |      | nC           |
| $t_{d(on)}$<br>$t_r$<br>$t_{d(off)}$<br>$t_f$<br>$E_{off}$ | Inductive load, $T_{VJ} = 125^{\circ}\text{C}$<br>$V_{CE} = 600 \text{ V}; I_C = 15 \text{ A}$<br>$V_{GE} = \pm 15 \text{ V}; R_G = 75 \Omega$         | 90   |      | ns           |
|  |  | 50   |      | ns           |
|  |  | 520  |      | ns           |
|  |  | 90   |      | ns           |
|  |  | 1.5  |      | mJ           |
| <b>RBSOA</b>   | $I_C = I_{CM}; V_{GE} = \pm 15 \text{ V}$<br>$R_G = 75 \Omega; T_{VJ} = 125^{\circ}\text{C}$   | $V_{CEK} \leq V_{CES} - L_S di/dt$   |      | V            |
| <b><math>I_{SC}</math><br/>(SCSOA)</b>                     | $V_{CE} = 720 \text{ V}; V_{GE} = \pm 15 \text{ V}; R_G = 75 \Omega$<br>$t_p \leq 10 \mu\text{s}; \text{non-repetitive}; T_{VJ} = 125^{\circ}\text{C}$ | 60   |      | A            |
| $R_{thJC}$   |  |  |      | 1.05 KW      |

**Brake Chopper D7**

| Symbol    | Conditions   | Maximum Ratings |   |
|-----------|--|-----------------|---|
| $V_{RRM}$ | $T_{VJ} = 25^{\circ}\text{C}$ to $150^{\circ}\text{C}$ | 1200            | V |
| $I_{F25}$ | $T_C = 25^{\circ}\text{C}$                             | 16              | A |
| $I_{F80}$ | $T_C = 80^{\circ}\text{C}$                             | 11              | A |

| Symbol     | Conditions  | Characteristic Values |      |          |
|------------|---|-----------------------|------|----------|
|            |   | min.                  | typ. | max.     |
| $V_F$      | $I_F = 65 \text{ A}; T_{VJ} = 25^{\circ}\text{C}$<br>$T_{VJ} = 125^{\circ}\text{C}$ | 3.0                   | 3.3  | V        |
|            |   | 2.6                   |      | V        |
| $I_R$      | $V_R = V_{RRM}; T_{VJ} = 25^{\circ}\text{C}$<br>$T_{VJ} = 125^{\circ}\text{C}$      | 0.07                  | 0.06 | mA<br>mA |
| $R_{thJC}$ |   |                       |      | 3.2 KW   |

## Temperature Sensor NTC

| Symbol      | Conditions               | Characteristic Values |      |                 |
|-------------|--------------------------|-----------------------|------|-----------------|
|             |                          | min.                  | typ. | max.            |
| $R_{25}$    | $T = 25^{\circ}\text{C}$ | 4.75                  | 5.0  | 5.25 k $\Omega$ |
| $B_{25/50}$ |                          |                       | 3375 | K               |

## Module

| Symbol     | Conditions                                     | Maximum Ratings |                    |
|------------|--|-----------------|--------------------|
|            |  |                 |                    |
| $T_{VJ}$   | operating                                      | -40...+125      | $^{\circ}\text{C}$ |
| $T_{JM}$   |  | 150             | $^{\circ}\text{C}$ |
| $T_{stg}$  |  | -40...+125      | $^{\circ}\text{C}$ |
| $V_{ISOL}$ | $I_{ISOL} \leq 1 \text{ mA}; 50/60 \text{ Hz}$ | 2500            | V~                 |
| $M_d$      | Mounting torque (M5)                           | 2.7 - 3.3       | Nm                 |

| Symbol         | Conditions                   | Characteristic Values |      |            |
|----------------|------------------------------|-----------------------|------|------------|
|                |                              | min.                  | typ. | max.       |
| $R_{pin-chip}$ |                              |                       | 5    | m $\Omega$ |
| $d_s$          | Creepage distance on surface | 6                     |      | mm         |
| $d_A$          | Strike distance in air       | 6                     |      | mm         |
| $R_{thCH}$     | with heatsink compound       |                       | 0.02 | K/W        |
| Weight         |                              |                       | 180  | g          |

Dimensions in mm (1 mm = 0.0394")

