Doc. Number:

■ Tentative Specification
□ Preliminary Specification
□ Approval Specification

MODEL NO.: N133BGE
SUFFIX: P41

Customer:

APPROVED BY **SIGNATURE**

Name / Title
Note

Please return 1 copy for your confirmation with your signature and comments.

Approved By	Checked By	Prepared By
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REVISION HISTORY

Version	Date	Page	Description
0.0	29.Sep, 2011	All	Tentative spec Ver.0.0 was first issued.

1. GENERAL DESCRIPTION

1.1 OVERVIEW

N133BGE-P41 is a 13.3 TFT Liquid Crystal Display with 40-pins-and-1ch-LVDS circuit board. This product supports 1366 x 768 HD mode and can display 262,144 colors. The backlight unit is not built in.

1.2 GENERAL SPECIFICATI0NS

Item	Specification	Unit	Note
Screen Size	13.3 diagonal	inch	
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1366 x R.G.B. x 768	pixel	-
Pixel Pitch	0.2148 (H) x 0.2148 (V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Hard coating (3H), Glare	-	-

2. MECHANICAL SPECIFICATIONS

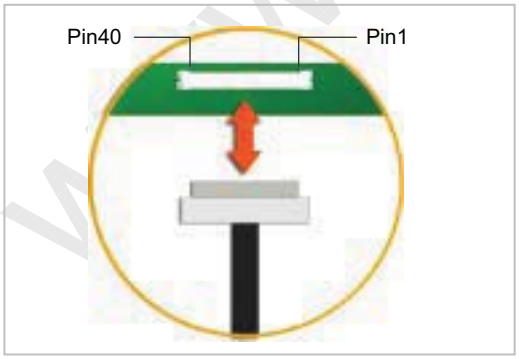
item		Min.	Typ.	Max.	Unit	Note
Size	Horizontal (H) with PCB	301.77	301.97	302.17	mm	(1) (2)
	Horizontal (H) w/o PCB	301.77	301.97	302.17	mm	
	Vertical (V) with PCB	186.87	187.87	188.87	mm	
	Vertical (V) w/o PCB	174.62	174.82	175.02	mm	
	Thickness (T) with PCB	-	2.8	3.1	mm	
	Thickness (T) w/o PCB	-	1.27	-	mm	
Weight		-	148	153	g	
I/F connector mounting position		The mounting inclination of the connector makes the screen center within ±0.5mm as the horizontal.				

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position

2.1 CONNECTOR TYPE

2.1.1 LVDS Connector



Please refer Appendix Outline Drawing for detail design.
Connector Part No.: IPEX-20455-040E-12 or equivalent
User's connector Part No: IPEX-20453-040T-01 or equivalent

2.1.2 LED Light-Bar Connector

STM-MSK24022P10A

3. ABSOLUTE MAXIMUM RATINGS

3.1 ABSOLUTE RATINGS OF ENVIRONMENT (Based on CMI Module)

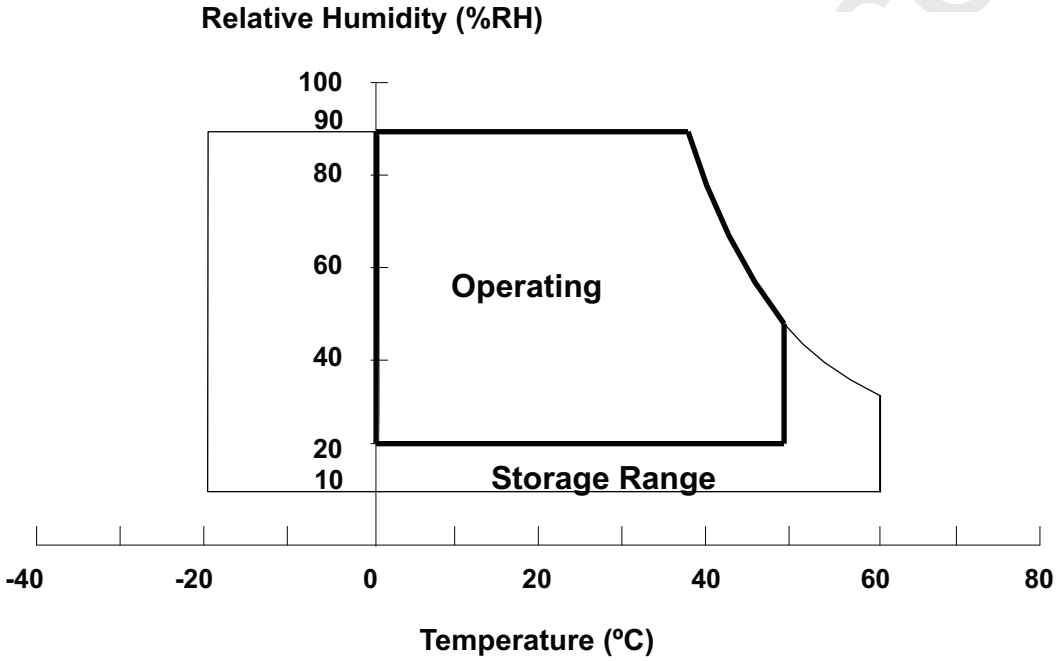
Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T_{ST}	-20	+60	ºC	(1)
Operating Ambient Temperature	T_{OP}	0	+50	ºC	(1), (2)

Note (1) (a) 90 %RH Max. (Ta <= 40 ºC).

(b) Wet-bulb temperature should be 39 ºC Max. (Ta > 40 ºC).

(c) No condensation.

Note (2) The temperature of panel surface should be 0 ºC min. and 60 ºC max.



3.2 ABSOLUTE RATINGS OF ENVIRONMENT (OPEN CELL)

High temperature or humidity may reduce the performance of panel. Please store LCD panel within the specified storage conditions.

Storage Condition: With packing.

Storage temperature range: 25±5 ºC.

Storage humidity range: 50±10%RH.

Shelf life: 30days

3.3 ELECTRICAL ABSOLUTE RATINGS (OPEN CELL)

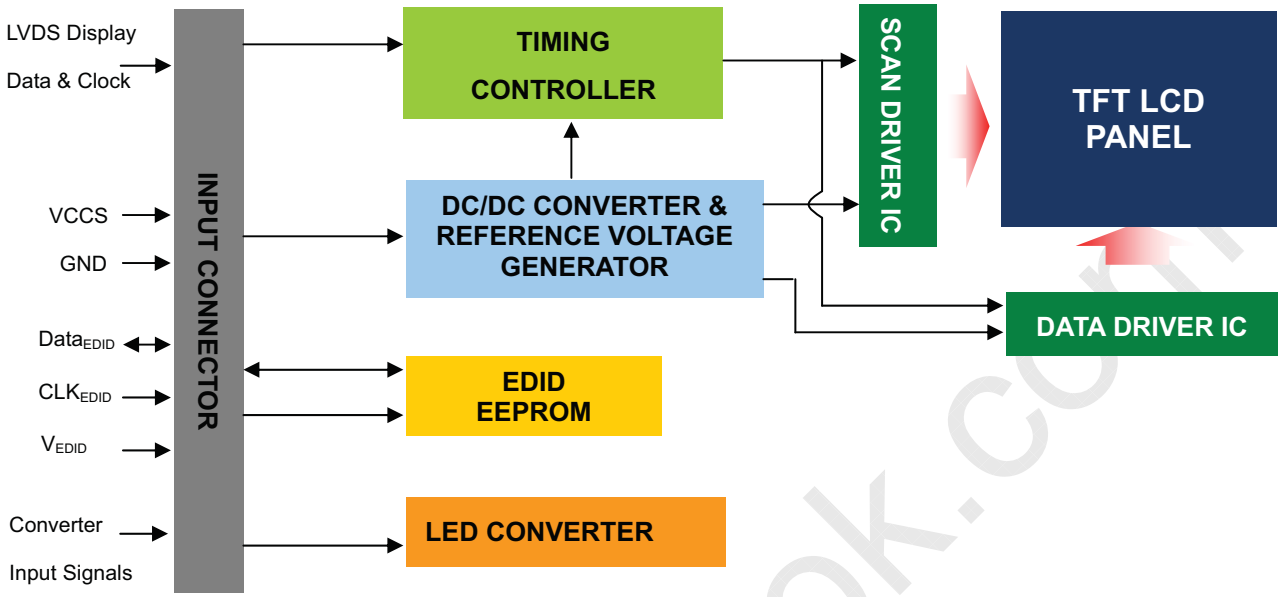
3.3.1 TFT LCD MODULE

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Power Supply Voltage	VCCS	-0.3	+4.0	V	(1)
Logic Input Voltage	V_{IN}	-0.3	VCCS+0.3	V	

Note (1) Stresses beyond those listed in above “ELECTRICAL ABSOLUTE RATINGS” may cause permanent damage to the device. Normal operation should be restricted to the conditions described in “ELECTRICAL CHARACTERISTICS”.

4. ELECTRICAL SPECIFICATIONS

4.1 TFT LCD OPEN CELL



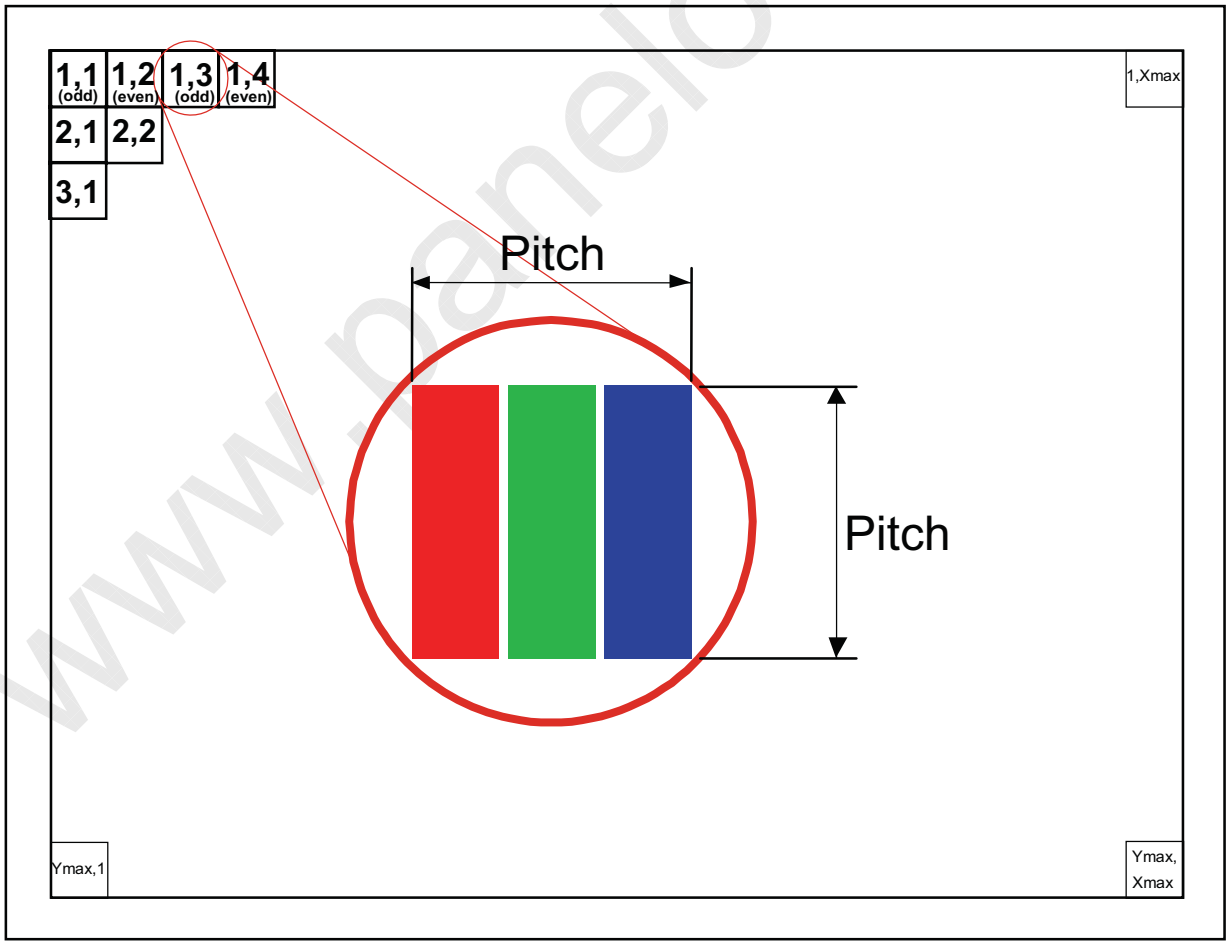
4.2. INTERFACE CONNECTIONS

4.2.1 PIN ASSIGNMENT

Pin	Symbol	Description	Remark
1	NC	No Connection (Reserve)	
2	VCCS	Power Supply (3.3V typ.)	
3	VCCS	Power Supply (3.3V typ.)	
4	VEDID	DDC 3.3V power	
5	NC	No Connection (Reserved for CMI test)	
6	CLKEDID	DDC clock	
7	DATAEDID	DDC data	
8	Rxin0-	LVDS differential data input	R0-R5, G0
9	Rxin0+	LVDS differential data input	
10	VSS	Ground	
11	Rxin1-	LVDS differential data input	G1~G5, B0, B1
12	Rxin1+	LVDS differential data input	
13	VSS	Ground	
14	Rxin2-	LVDS Differential Data Input	B2-B5,HS,VS, DE
15	Rxin2+	LVDS Differential Data Input	
16	VSS	Ground	
17	RxCLK-	LVDS differential clock input	LVDS CLK
18	RxCLK+	LVDS differential clock input	
19	VSS	Ground	
20	NC	No Connection (Reserve)	
21	NC	No Connection (Reserve)	
22	VSS	Ground	
23	NC	No Connection (Reserve)	
24	NC	No Connection (Reserve)	

25	VSS	Ground	
26	NC	No Connection (Reserve)	
27	NC	No Connection (Reserve)	
28	VSS	Ground	
29	NC	No Connection (Reserve)	
30	NC	No Connection (Reserve)	
31	LED_GND	LED Ground	
32	LED_GND	LED Ground	
33	LED_GND	LED Ground	
34	NC	No Connection (Reserve)	
35	LED_PWM	PWM Control Signal of LED Converter	
36	LED_EN	Enable Control Signal of LED Converter	
37	NC	No Connection (Reserve)	
38	LED_VCCS	LED Power Supply	
39	LED_VCCS	LED Power Supply	
40	LED_VCCS	LED Power Supply	

Note (1) The first pixel is odd as shown in the following figure.



4.2.2 LED CONVERTER OUTPUT PIN ASSIGNMENT

Pin	Symbol	Description	Remark
1	LED+	LED Light Bar Input Power Supply	
2	LED+	LED Light Bar Input Power Supply	
3	NC	No Connection (Reserve)	
4	LED1-	LED Light Bar Feedback Channel	
5	LED2-	LED Light Bar Feedback Channel	
6	LED3-	LED Light Bar Feedback Channel	
7	LED4-	LED Light Bar Feedback Channel	
8	NC	No Connection (Reserve)	
9	NC	No Connection (Reserve)	
10	NC	No Connection (Reserve)	

4.3 ELECTRICAL CHARACTERISTICS

4.3.1 TFT LCD OPEN CELL

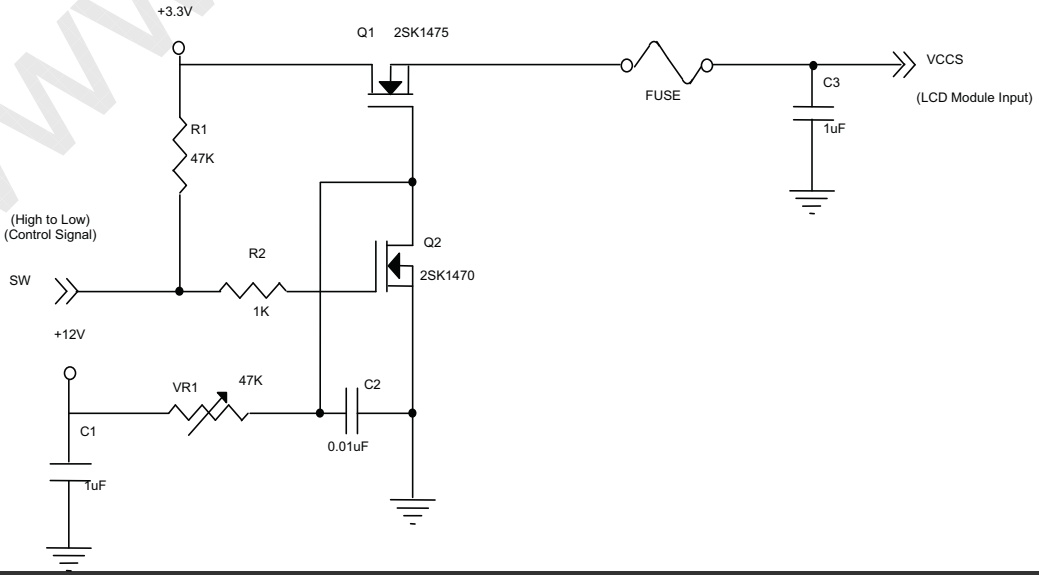
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		VCCS	3.0	3.3	3.6	V	(1)-
Ripple Voltage		V_{RP}	-	50	-	mV	(1)-
Inrush Current		I_{RUSH}	-	-	1.5	A	(1),(2)
Power Supply Current	Mosaic	Icc	-	(170)	(190)	mA	(3)a
	Black		-	(200)	(230)	mA	(3)b

Note (1) The ambient temperature is Ta = 25 ± 2 ºC.

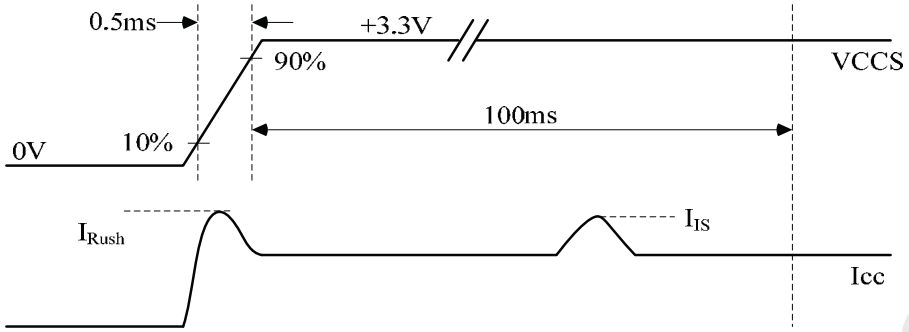
Note (2) I_{RUSH}: the maximum current when VCCS is rising

I_{IS}: the maximum current of the first 100ms after power-on

Measurement Conditions: Shown as the following figure. Test pattern: black.

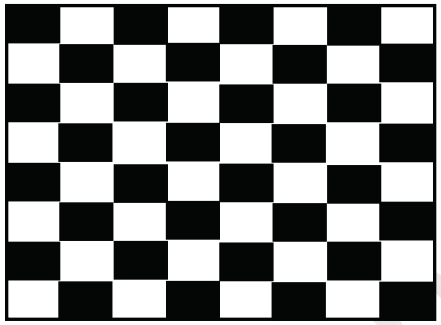


VCCS rising time is 0.5ms



Note (3) The specified power supply current is under the conditions at VCCS = 3.3 V, Ta = 25 ± 2 ºC, DC Current and f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.

a. Mosaic Pattern



Active Area

b. Black Pattern

Active Area

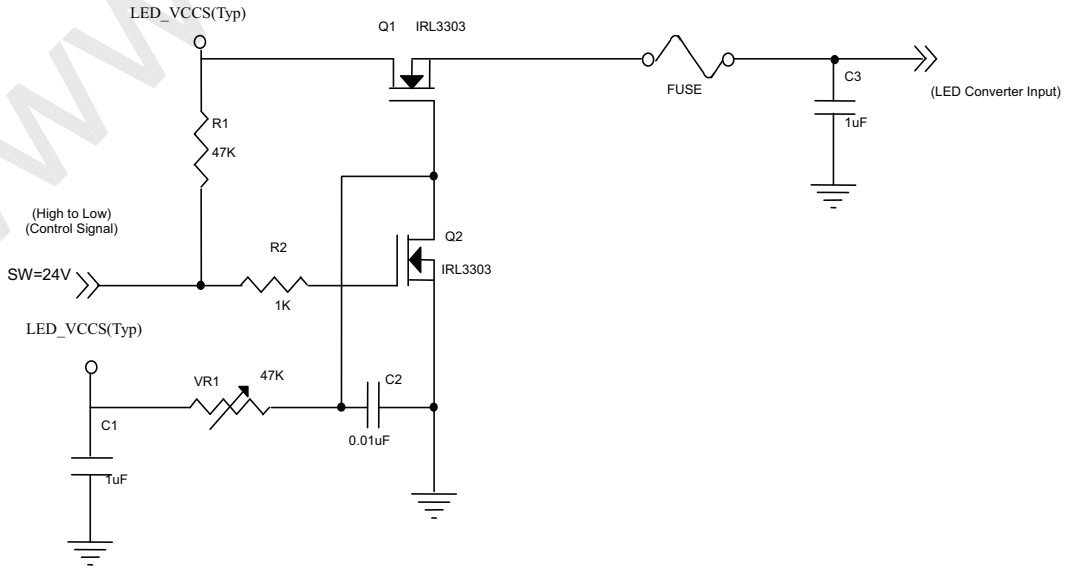
4.3.2 LED CONVERTER SPECIFICATION

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Converter Input power supply voltage		LED_Vccs	(6.0)	(12.0)	(21.0)	V	
Converter Inrush Current		$ILED_{RUSH}$	-	-	(1.5)	A	(1)
EN Control Level	Backlight On		(2.3)	-	(5.0)	V	
	Backlight Off		(0)	-	(0.5)	V	
PWM Control Level	PWM High Level		(2.3)	-	(5.0)	V	
	PWM Low Level		(0)	-	(0.5)	V	
PWM Control Duty Ratio			(10)	-	(100)	%	
			(5)	-	(100)	%	(2)
PWM Control Permissive Ripple Voltage		V_{PWM_pp}	-	-	(100)	mV	
PWM Control Frequency		f_{PWM}	(190)	-	(2K)	Hz	(3)
LED Power Current	LED_VCCS =Typ.	ILED	-	(189)	-	mA	(4)

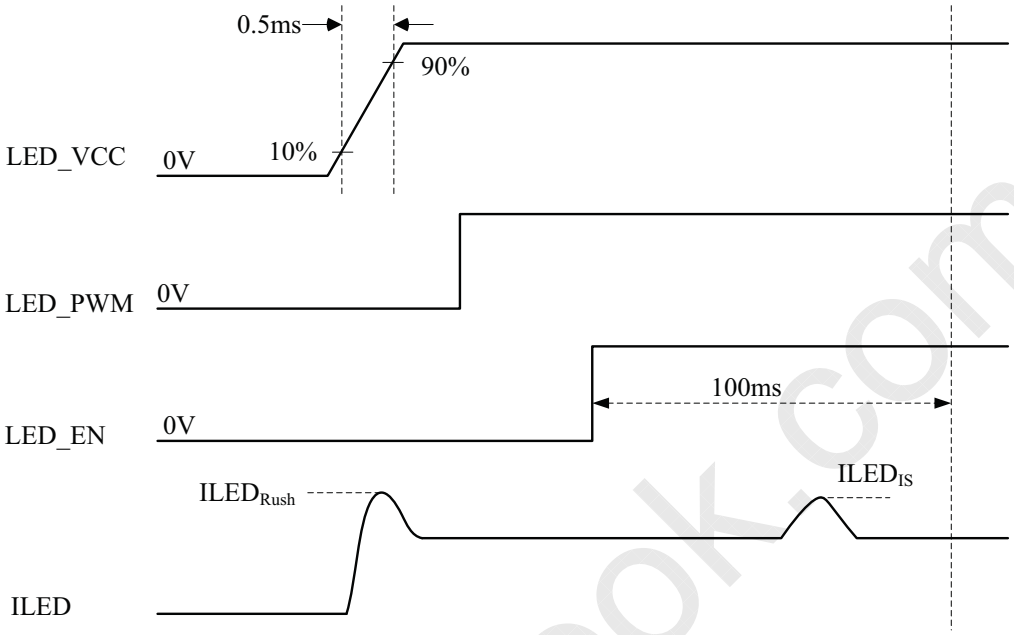
Note (1) $ILED_{RUSH}$: the maximum current when LED_VCCS is rising,

$ILED_{IS}$: the maximum current of the first 100ms after power-on,

Measurement Conditions: Shown as the following figure. LED_VCCS = Typ, Ta = 25 ± 2 ºC, f_{PWM} = 200 Hz, Duty=100%.



VLED rising time is 0.5ms



Note (2) If the PWM control duty ratio is less than 10%, there is some possibility that acoustic noise or backlight flash can be found. And it is also difficult to control the brightness linearity.

Note (3) If PWM control frequency is applied in the range less than 1KHz, the "waterfall" phenomenon on the screen may be found. To avoid the issue, it's a suggestion that PWM control frequency should follow the criterion as below.

PWM control frequency f_{PWM} should be in the range

$$(N+0.33)*f \le f_{PWM} \le (N+0.66)*f$$

N : Integer $(N \ge 3)$

f : Frame rate

Note (4) The specified LED power supply current is under the conditions at "LED_VCCS = Typ.", Ta = 25 ± 2 ºC, f_{PWM} = 200 Hz, Duty=100%.

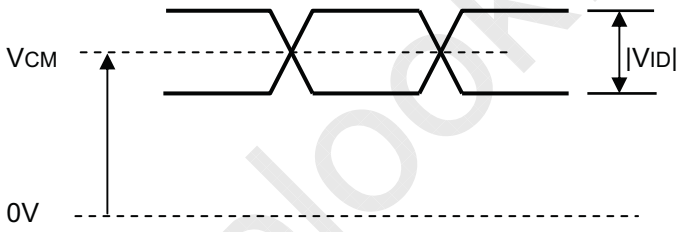
4.4 LVDS INPUT SIGNAL TIMING SPECIFICATIONS

4.4.1 LVDS DC SPECIFICATIONS

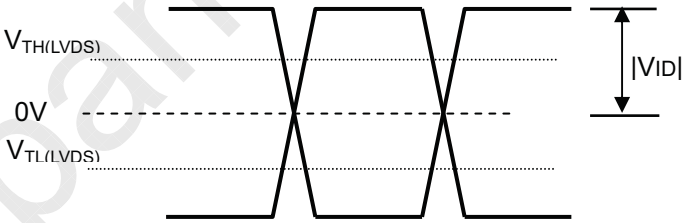
Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
LVDS Differential Input High Threshold	$V_{TH(LVDS)}$	-	-	+100	mV	(1), V_{CM}=1.2V
LVDS Differential Input Low Threshold	$V_{TL(LVDS)}$	-100	-	-	mV	(1) V_{CM}=1.2V
LVDS Common Mode Voltage	V_{CM}	1.125	-	1.375	V	(1)
LVDS Differential Input Voltage	$\|V_{ID}\|$	100	-	600	mV	(1)
LVDS Terminating Resistor	R_T	-	100	-	Ohm	-

Note (1) The parameters of LVDS signals are defined as the following figures.

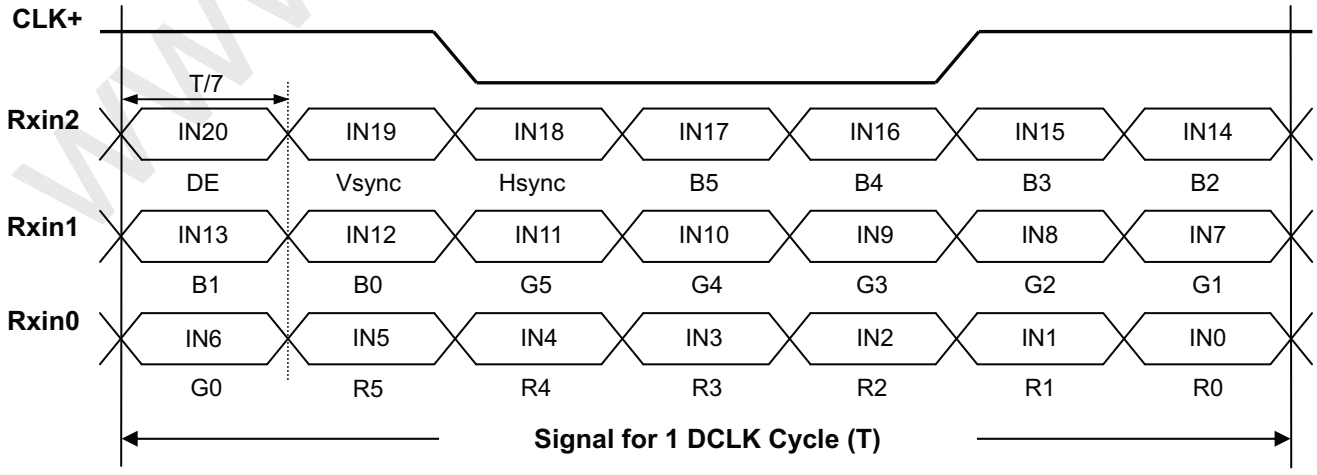
Single Ended



Differential



4.4.2 LVDS DATA FORMAT



4.4.3 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

4.5 DISPLAY TIMING SPECIFICATIONS

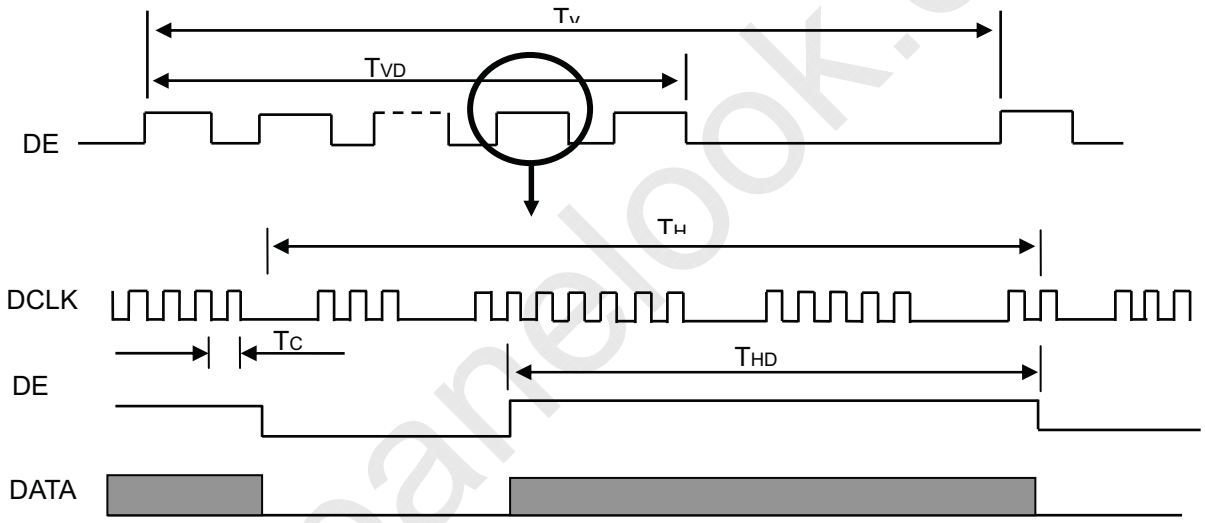
The input signal timing specifications are shown as the following table and timing diagram.

Refresh rate 60Hz

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	1/Tc	(50)	(75.44)	(80)	MHz	-
DE	Vertical Total Time	TV	(771)	(806)	(1008)	TH	-
	Vertical Active Display Period	TVD	(768)	(768)	(768)	TH	-
	Vertical Active Blanking Period	TVB	TV-TVD	(38)	TV-TVD	TH	-
	Horizontal Total Time	TH	(1448)	(1560)	(1950)	Tc	-
	Horizontal Active Display Period	THD	(1366)	(1366)	(1366)	Tc	-
	Horizontal Active Blanking Period	THB	TH-THD	(194)	TH-THD	Tc	-

Note (1) Because this module is operated by DE only mode, Hsync and Vsync are ignored.

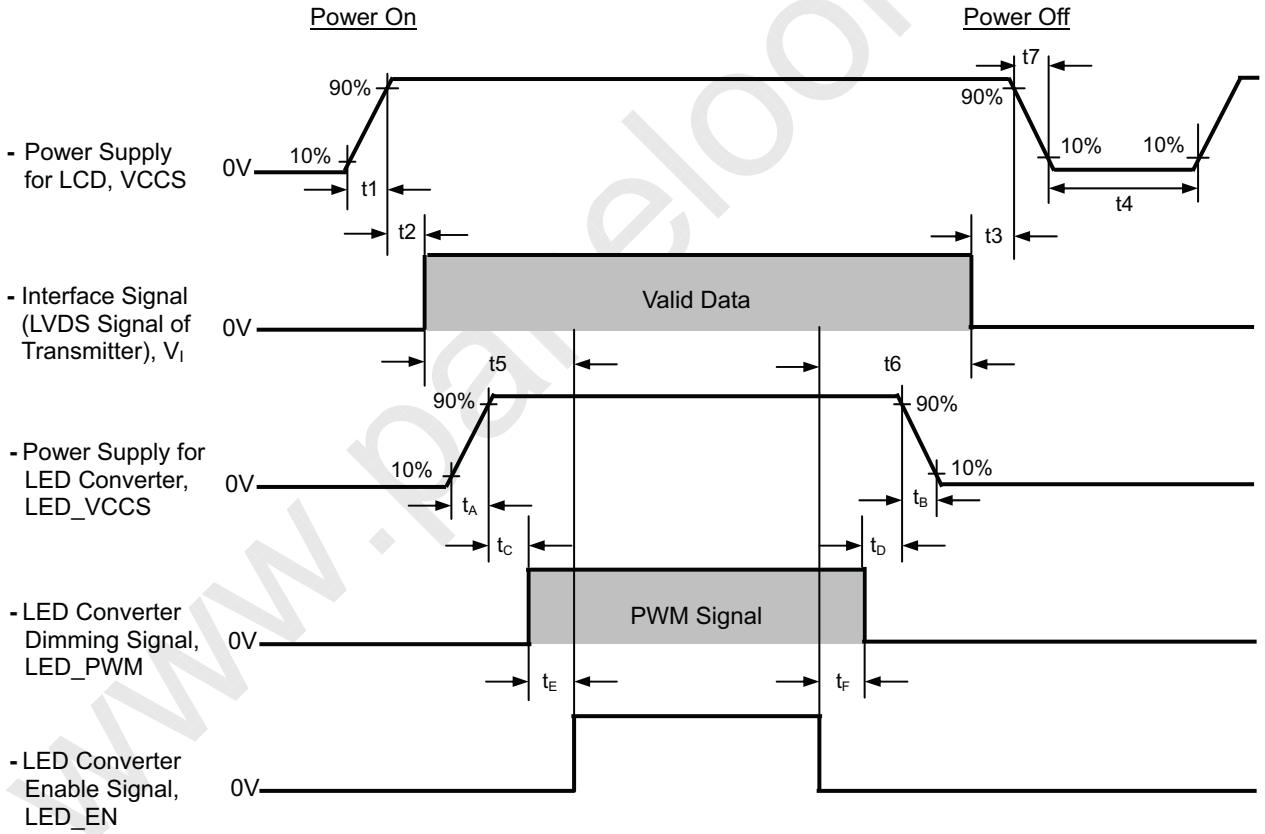
INPUT SIGNAL TIMING DIAGRAM



4.6 POWER ON/OFF SEQUENCE

The power sequence specifications are shown as the following table and diagram.

Symbol	Value			Unit	Note
	Min.	Typ.	Max.		
t1	(0.5)	-	(10)	Ms	
t2	(0)	-	(50)	Ms	
t3	(0)	-	(50)	Ms	
t4	(500)	-	-	Ms	
t5	(200)	-	-	Ms	
t6	(200)	-	-	Ms	
t7	(0.5)	-	(10)	Ms	
t_A	(0.5)	-	(10)	Ms	
t_B	(0)		(10)	Ms	
t_C	(10)	-	-	Ms	
t_D	(10)	-	-	Ms	
t_E	(10)	-	-	Ms	
t_F	(10)	-	-	Ms	



Note (1) Please don't plug or unplug the interface cable when system is turned on.

Note (2) Please avoid floating state of the interface signal during signal invalid period.

Note (3) It is recommended that the backlight power must be turned on after the power supply for LCD and the interface signal is valid.

5. OPTICAL CHARACTERISTICS

5.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V_{CC}	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		

The measurement methods of optical characteristics are shown in Section 5.2. The following items should be measured under the test conditions described in Section 5.1 and stable environment shown in Note (5).

5.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown as below. The following items should be measured under the test conditions described in 5.1 and stable environment shown in Note (6).

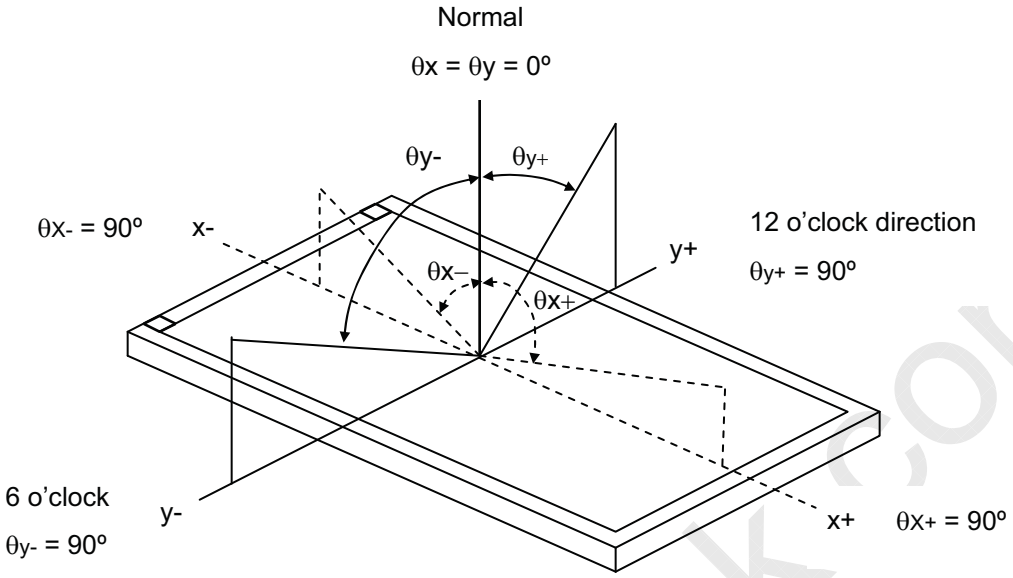
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Color Chromaticity	Red	Rcx	θ_x=0°, θ_Y =0° CS-2000T Standard light source "C"	Typ - 0.03	0.596	Typ + 0.03	-	(0),(2), (5),(8)
		Rcy			0.325		-	
	Green	Gcx			0.285		-	
		Gcy			0.542		-	
	Blue	Bcx			0.145		-	
		Bcy			0.171		-	
	White	Wcx			0.301		-	
		Wcy			0.336		-	
Center Transmittance		T%	θ_x=0°, θ_Y =0° CS-2000T, CMO BLU	5.9	6.5	-	-	(1),(2), (5),(7)
Contrast Ratio		CR		300	500	-	-	(2), (3)
Response Time		T_R	θ_x=0°, θ_Y =0°	-	8	12	ms	(4)
		T_F			8	13	ms	
Transmittance uniformity		δT%	θ_x=0°, θ_Y =0° BM-5A	-	-	1.40	-	(2),(6)
Viewing Angle	Horizontal	θ_x+	CR≥10 BM-5A	40	45	-	-	(2), (5)
		θ_x-		40	45	-		
	Vertical	θ_Y+		15	20	-		
		θ_Y-		40	45	-		

Note (0) Light source is the standard light source "C" which is defined by CIE and driving voltages are based on suitable gamma voltages. The calculating method is as following：

1. Measure Module's and BLU's spectrums. White is without signal input and R, G, B are with signal input. BLU is supplied by CMI.
2. Calculate cell's spectrum.
3. Calculate cell's chromaticity by using the spectrum of standard light source "C"

Note (1) Light source is the BLU which is supplied by CMI and driving voltages are based on suitable gamma voltages. White is without signal input and R, G, B are with signal input. Spec is judged by CMI's golden sample.

Note (2) Definition of Viewing Angle (θx, θy):



Note (3) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

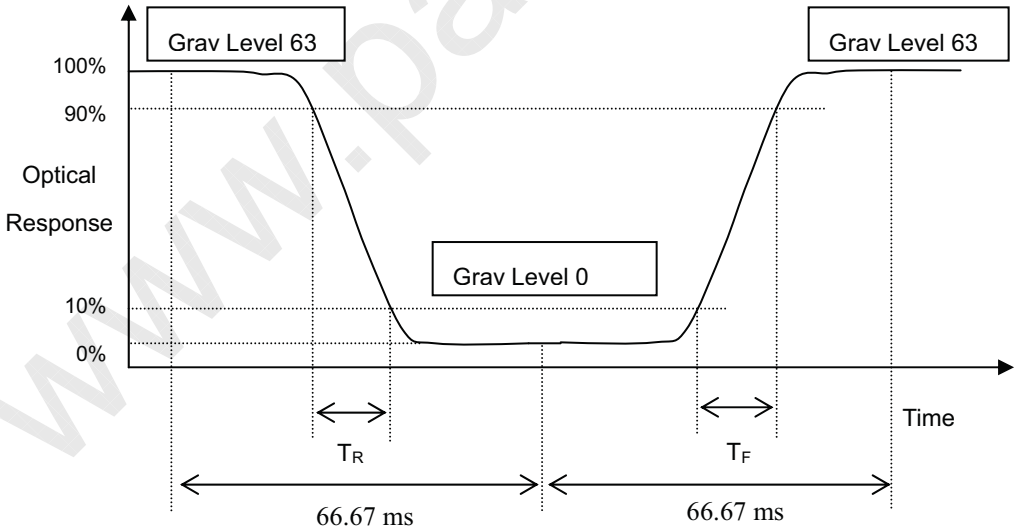
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR (1)

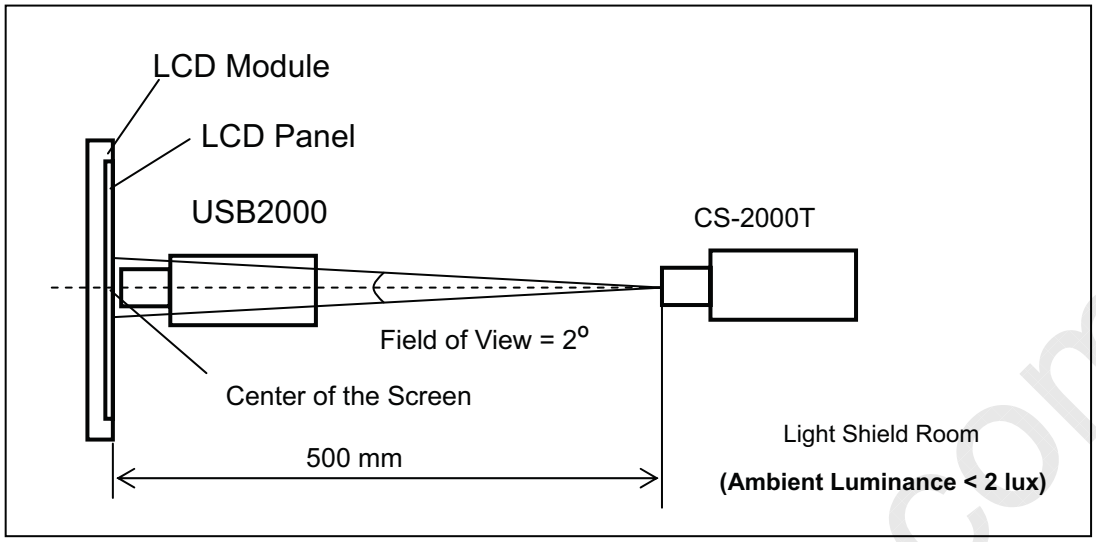
CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

Note (4) Definition of Response Time (T_R, T_F):



Note (5) Measurement Setup:

The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



Note (6) Definition of Transmittance Variation (δT%):

Measure the transmittance at 5 points

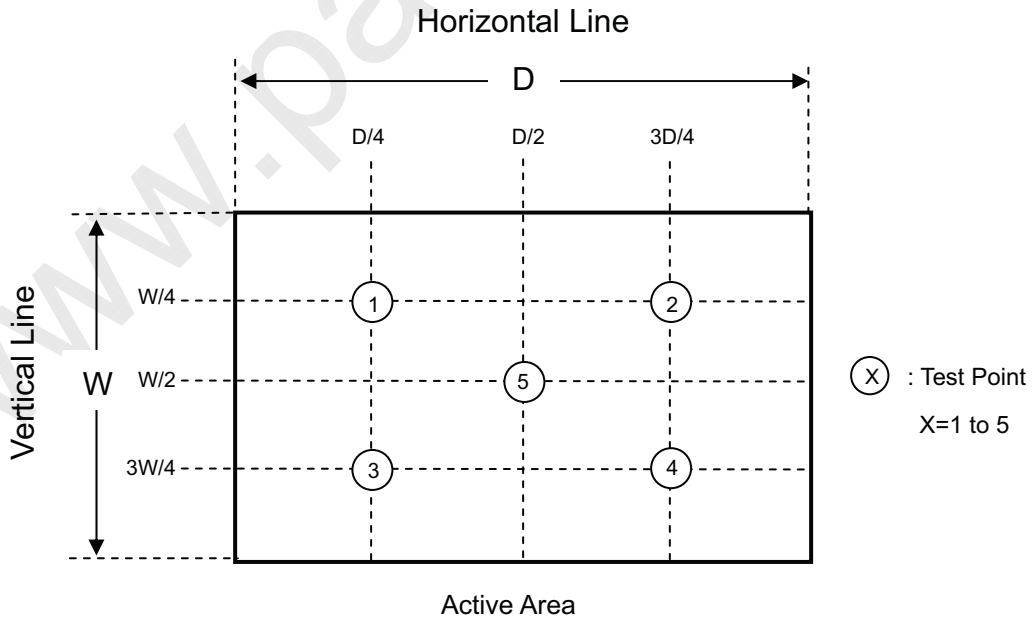
$$\delta T\% = \frac{\text{Maximum [T\%(1), T\%(2), … T\%(5)]}}{\text{Minimum [T\%(1), T\%(2), … T\%(5)]}}$$

Note (7) Definition of Transmittance (T%):

Module is without signal input.

BLU is supplied by CMI.

$$\text{Transmittance} = \frac{\text{Luminance of LCD module}}{\text{Luminance of backlight}} * 100\%$$



Note (8) The listed optical specifications refer to the initial value of manufacture, but the condition of the specifications after long-term operation will not be warranted.

6. PACKING

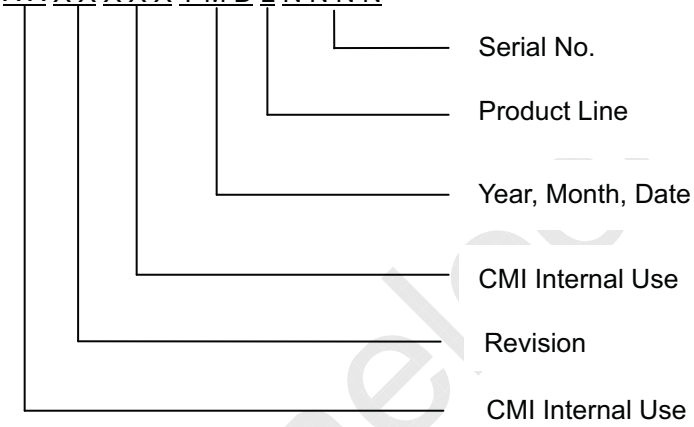
6.1 CMI OPEN CELL LABEL

The barcode nameplate is pasted on each OPEN CELL as illustration for CMI internal control.

(a) Model Name: N133BGE - P41

(b) Revision: Rev. XX, for example: C1, C2 …etc.

(c) Serial ID: X X X X X X Y M D L N N N N



Serial ID includes the information as below:

(a) Manufactured Date: Year: 0~9, for 2010~2019

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I , O and U

(b) Revision Code: cover all the change

(c) Serial No.: Manufacturing sequence of product

(d) Product Line: 1 -> Line1, 2 -> Line 2, …etc.

6.2 PACKAGE RELIABILITY

(1) Carton Packing should have no failure in the following reliability test items

Test Item	Test Conditions	Note
Packing Vibration	ISTA STANDARD Random, Frequency Range: 1 – 200 Hz Top & Bottom: 30 minutes (+Z), 10 min (-Z), Right & Left: 10 minutes (X) Back & Forth 10 minutes (Y)	Non Operation

6.3 CARTON

(1) Carton Dimensions: 650(L)x495(W)x320(H)mm

(2) 56 LCD Cells+PCB/Carton

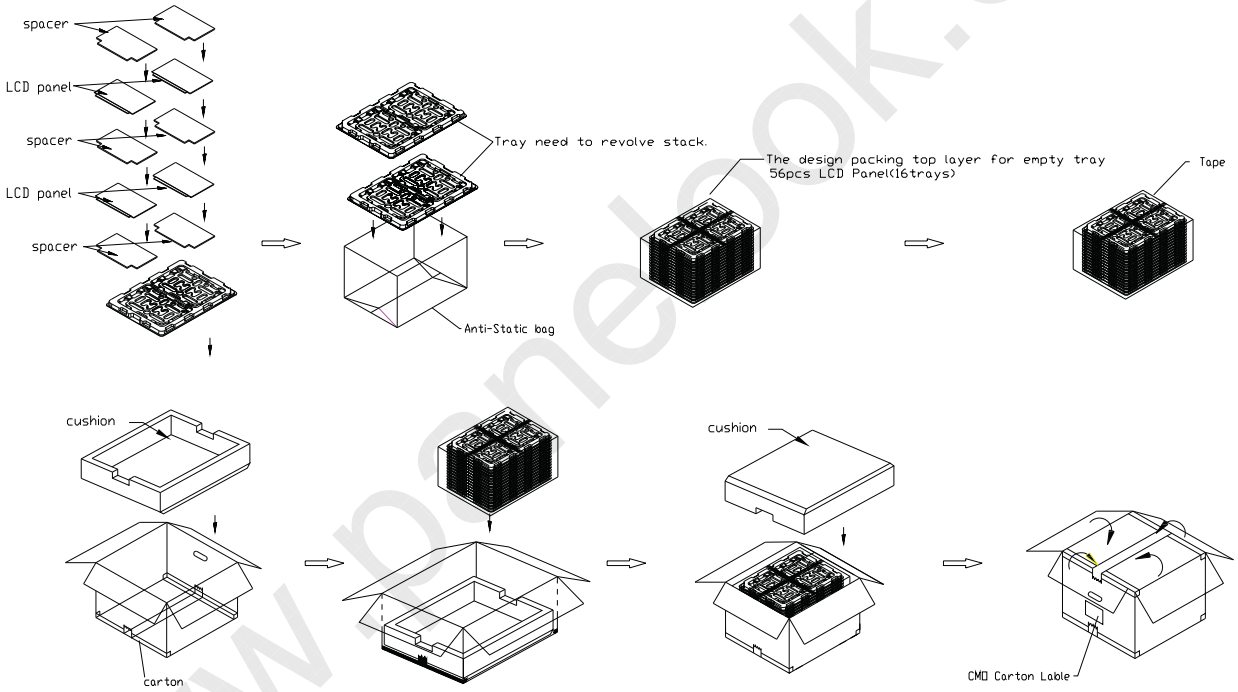


Figure. 6-3 Packing method

6.4 PALLET

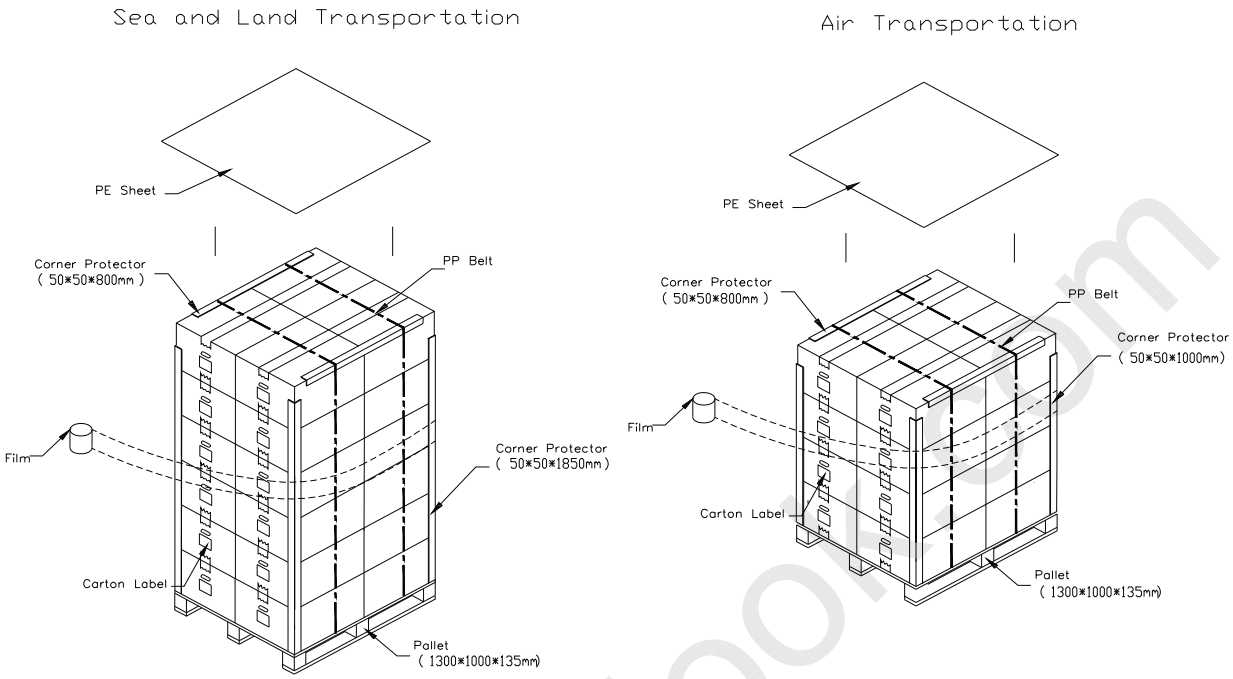


Figure. 6-4 Packing method

7. PRECAUTIONS

7.1 HANDLING PRECAUTIONS

(1) The open cell should be assembled into the system firmly by using every mounting hole. Be careful not to twist or bend the open cell.

(2) While assembling or installing open cell, it can only be in the clean area. The dust and oil may cause electrical short or damage the polarizer.

(3) Use fingerstalls or soft gloves in order to keep display clean during the incoming inspection and assembly process.

(4) Do not press or scratch the surface harder than a HB pencil lead on the panel because the polarizer is very soft and easily scratched.

(5) If the surface of the polarizer is dirty, please clean it by some absorbent cotton or soft cloth. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanently damage the polarizer due to chemical reaction.

(6) Wipe off water droplets or oil immediately. Staining and discoloration may occur if they left on panel for a long time.

(7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contacting with hands, legs or clothes, it must be washed away thoroughly with soap.

(8) Protect the open cell from static electricity, it may cause damage to the C-MOS Gate Array IC.

(9) Do not disassemble the open cell.

(10) Pins of I/F connector should not be touched directly with bare hands.

7.2 STORAGE PRECAUTIONS

(1) High temperature or humidity may reduce the performance of open cell. Please store open cell within the specified storage conditions.

(2) It is dangerous that moisture come into or contacted the open cell, because the moisture may damage open cell when it is operating.

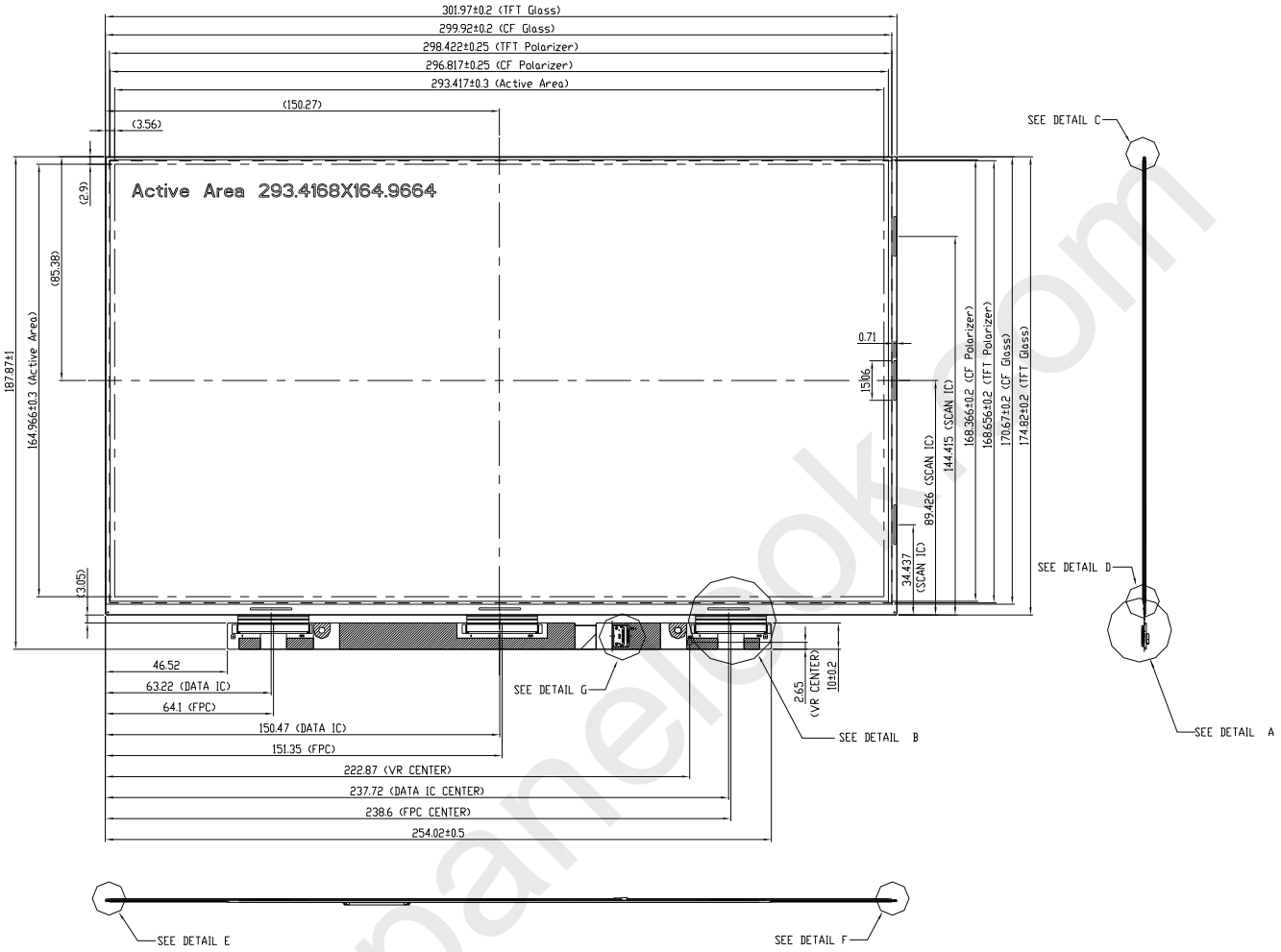
(3) It may reduce the display quality if the ambient temperature is lower than 10 ºC. For example, the response time will become slowly.

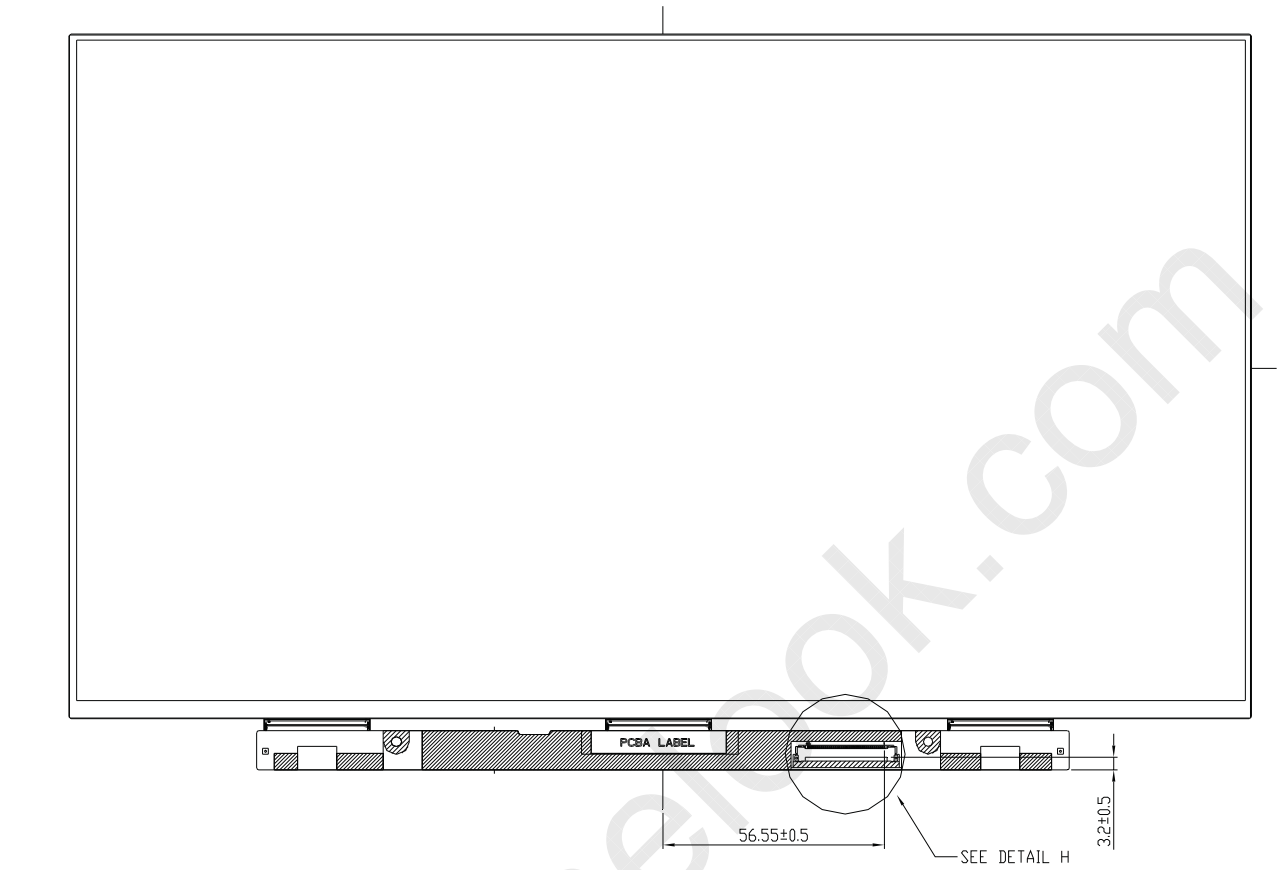
7.3 OPERATION PRECAUTIONS

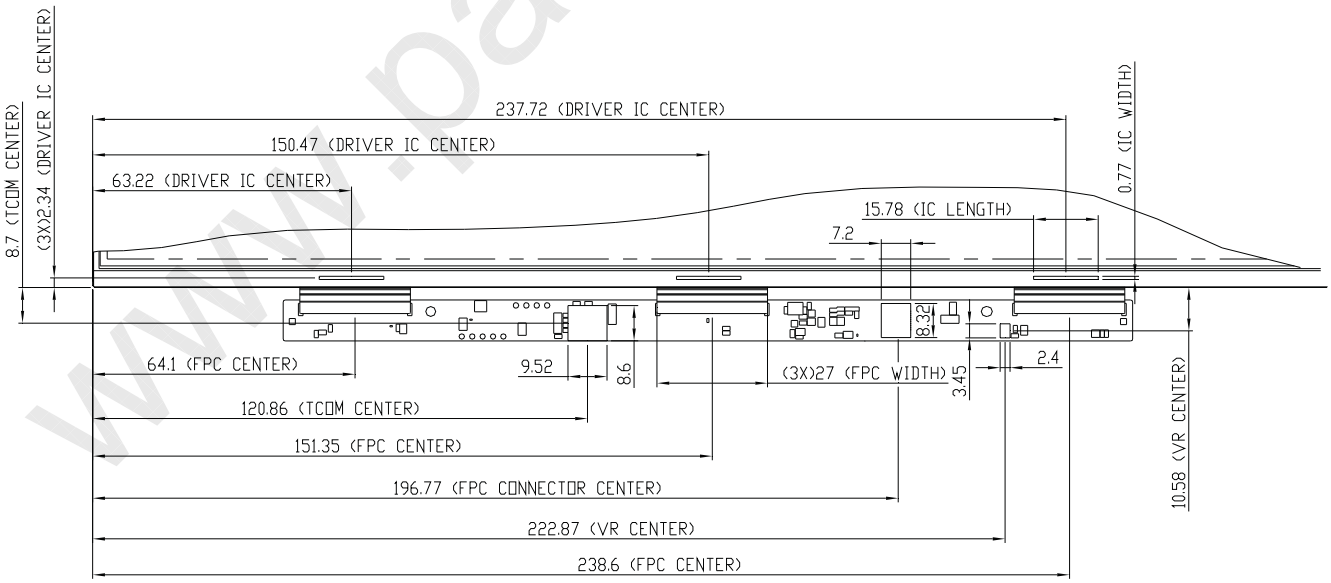
(1) Do not pull the I/F connector in or out while the open cell is operating.

(2) Always follow the correct power on/off sequence when open cell is connecting and operating. This can prevent the CMOS LSI chips from damage during latch-up.

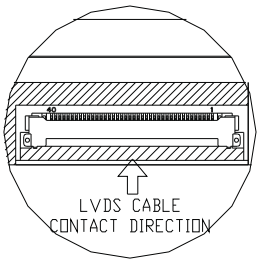
Appendix. OUTLINE DRAWING



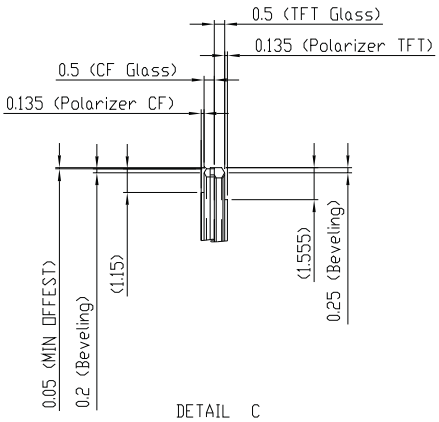




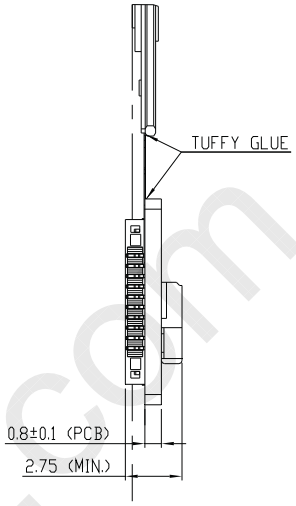
DRIVER IC, FPC, TCON, AND VR LOCATIONS
SEE NOTE 5 FOR EXPLANATION.



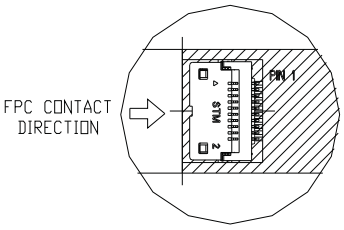
DETAIL H
SCALE 2:1



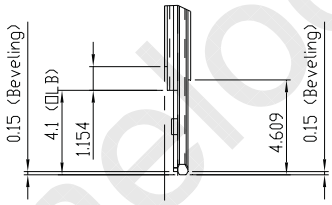
DETAIL C
SCALE 5:1



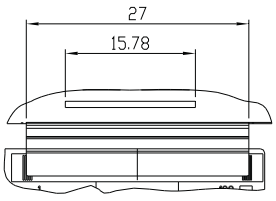
DETAIL A
SCALE 5:1



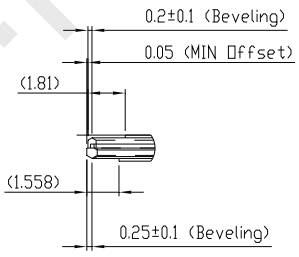
DETAIL G
SCALE 3:1



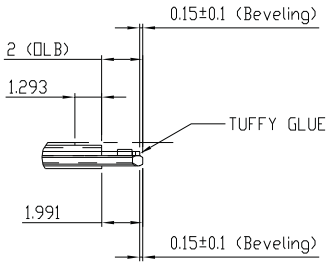
DETAIL D
SCALE 5:1



DETAIL B
SCALE 2:1



DETAIL E
SCALE 5:1



DETAIL F
SCALE 5:1