CHI MEI OPTOELECTRONICS CORP.

Doc No.:
Issued Date: Apr. 14, 2009
Model No.: N17306-P01
Approval

TFT LCD Approval Specification

MODEL NO.: N173O6-P01

Customer: _____

Approved by: _____

Note:

Version 1.0

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REVISION HISTORY

Version	Date	Section	Description
Ver. 2.0	Sep, 7 '09	-	N173O6-P01 Approval Specifications was first issued。

1. GENERAL DESCRIPTION

1.1 OVERVIEW

The N173O6-P01 is a 17.3-inch TFT LCD cell with driver ICs and a 40-pin-and-2ch-LVDS circuit board. The product supports 1600 x 900 HD+ mode and can display up to 262,144 colors. The backlight unit is not built in.

1.2 FEATURES

- HD+ (1600 x 900 pixels) resolution
- 3.3V LVDS (Low Voltage Differential Signaling) interface with 2 pixel/clock
- LED converter embedded

1.3 APPLICATION

-TFT LCD Notebook

-TFT LCD Monitor

-TFT LCD TV

1.4 GENERAL SPECIFICATI0NS

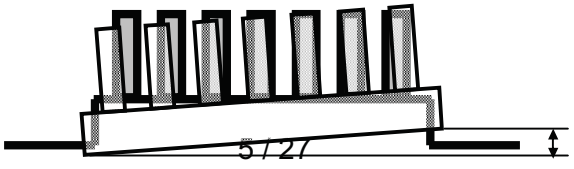
Item	Specification	Unit	Note
Active Area	382.08 (H) x 214.92 (V) (17.3" diagonal)	mm	(1)
Driver Element	a-si TFT active matrix	-	-
Pixel Number	1600 x R.G.B. x 900	pixel	-
Pixel Pitch	0.2388 (H) x 0.2388(V)	mm	-
Pixel Arrangement	RGB vertical stripe	-	-
Display Colors	262,144	color	-
Transmissive Mode	Normally white	-	-
Surface Treatment	Hard coating (3H), Glare Type	-	-

1.5 MECHANICAL SPECIFICATIONS

c		Min.	Typ.	Max.	Unit	Note
Size	Horizontal (H) with PCB	231.98	232.08	232.18	mm	(1) (2)
	Horizontal (H) w/o PCB	231.98	232.08	232.18	mm	
	Vertical (V) with PCB	275.055	276.055	277.055	mm	
	Vertical (V) w/o PCB	222.105	222.205	222.305	mm	
	Thickness (T) with PCB	-	1.3	1.8	mm	
	Thickness (T) w/o PCB	-	1.27	1.57	mm	
Weight		-	255.2	270.2	g	
I/F connector mounting position		The mounting inclination of the connector makes the screen center within ±0.5mm as the horizontal.				

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

(2) Connector mounting position



2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

Item	Symbol	Value		Unit	Note
		Min.	Max.		
Storage Temperature	T_{ST}	-20	+60	ºC	(1)
Operating Ambient Temperature	T_{OP}	0	+50	ºC	(1), (2)

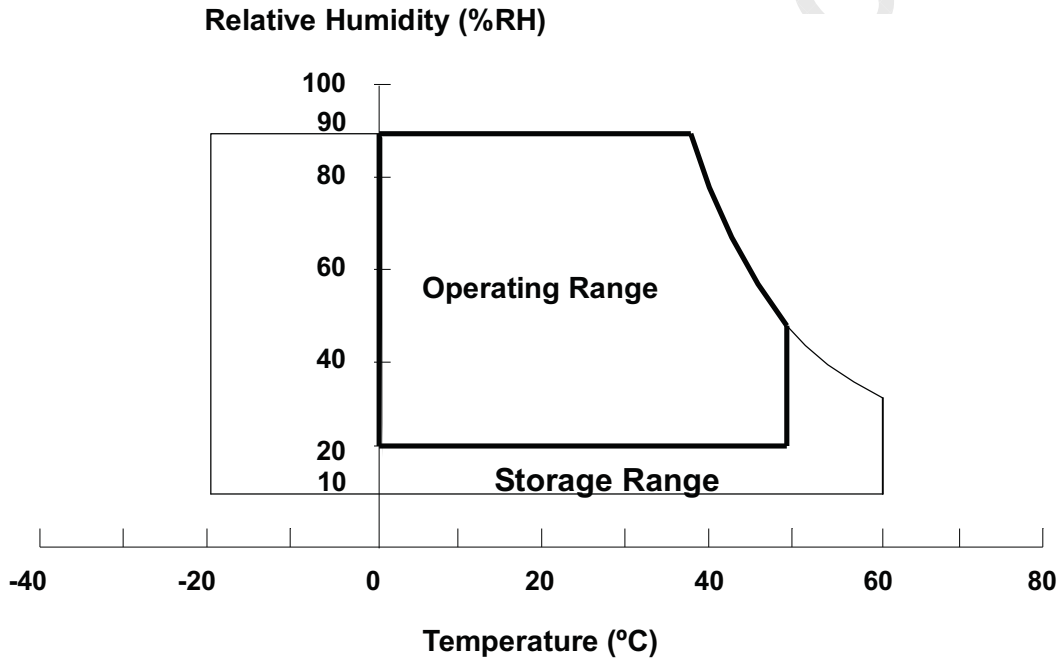
Note (1) Temperature and relative humidity range is shown in the figure below.

(a) 90 %RH Max. (Ta ≦ 40 ºC).

(b) Wet-bulb temperature should be 39 ºC Max. (Ta > 40 ºC).

(c) No condensation.

Note (2) The temperature of panel surface should be 0 ºC Min. and 60 ºC Max.



2.2 ABSOLUTE RATINGS OF ENVIRONMENT (OPEN CELL)

High temperature or humidity may reduce the performance of panel. Please store LCD panel within the specified storage conditions.

Storage Condition: With packing.

Storage temperature range: 25±5 ºC.

Storage humidity range: 50±10%RH.

Shelf life: 30days

2.3 ELECTRICAL ABSOLUTE RATINGS (OPEN CELL)

Item	Symbol	Value		Unit	Note
		Min	Max		
Power Supply Voltage	VCCS	-0.3	+4.0	V	(1)
Logic Input Voltage	V_I	-0.3	VCCS+0.3	V	

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

3. ELECTRICAL CHARACTERISTICS

3.1 TFT LCD OPEN CELL

Ta = 25 ± 2 ºC

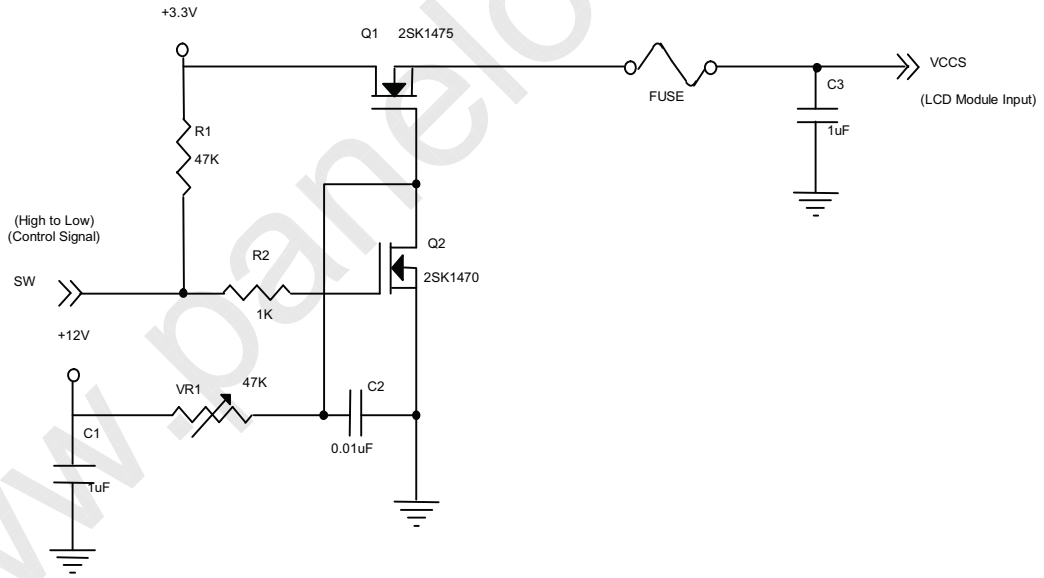
Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Power Supply Voltage		Vcc	3.0	3.3	3.6	V	-
Ripple Voltage		V_{RP}	-	50	-	mV	-
Rush Current		I_{RUSH}	-	-	1.5	A	(2)
Initial Stage Current		I_{IS}	-	-	1.0	A	(2)
Power Supply Current	White	Icc	240	260	300	mA	(3)a
	Black		320	350	390	mA	(3)b
LVDS Differential Input High Threshold		$V_{TH(LVDS)}$	-	-	+100	mV	(4), V_{CM}=1.2V
LVDS Differential Input Low Threshold		$V_{TL(LVDS)}$	-100	-	-	mV	(4) V_{CM}=1.2V
LVDS Common Mode Voltage		V_{CM}	1.125	-	1.375	V	(4)
LVDS Differential Input Voltage		$\|V_{ID}\|$	100	-	600	mV	(4)
Terminating Resistor		R_T	-	100	-	Ohm	-

Note (1) The ambient temperature is Ta = 25 ± 2 ºC.

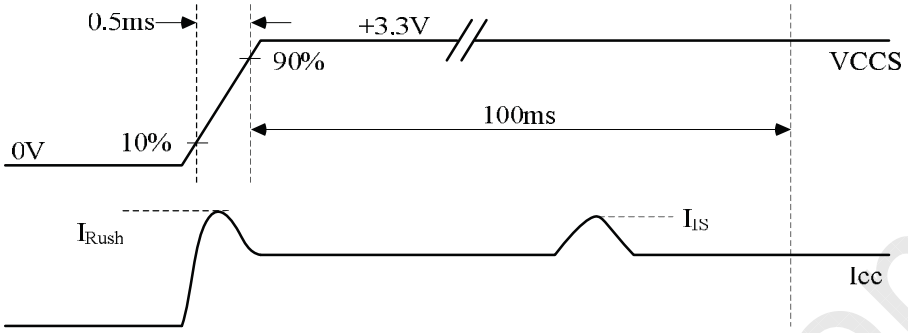
Note (2) I_{RUSH}: the maximum current when VCCS is rising

I_{IS}: the maximum current of the first 100ms after power-on

Measurement Conditions: Shown as the following figure. Test pattern: black.

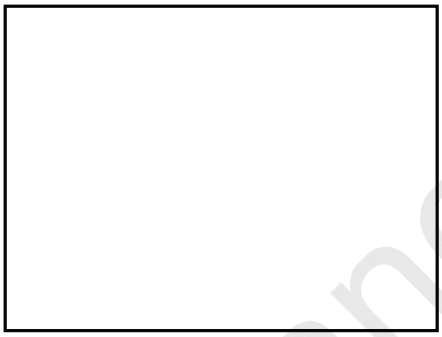


VCCS rising time is 0.5ms



Note (3) The specified power supply current is under the conditions at VCCS = 3.3 V, Ta = 25 ± 2 ºC, DC Current and f_v = 60 Hz, whereas a power dissipation check pattern below is displayed.

a. White Pattern



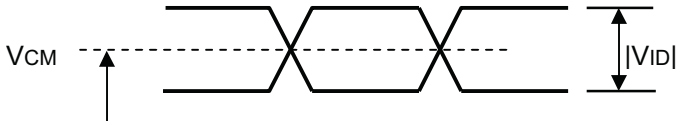
Active Area

b. Black Pattern

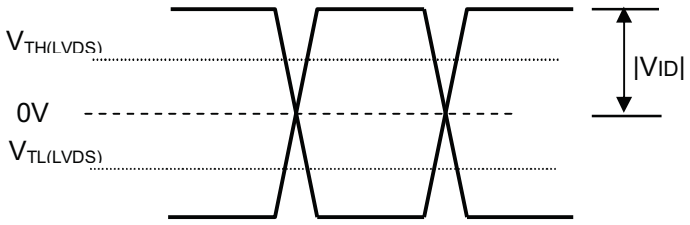
Active Area

Note (4) The parameters of LVDS signals are defined as the following figures.

Single Ended



Differential



Note (5) The specified power are the sum of LCD panel electronics input power and the converter input power. Test conditions are as follows.

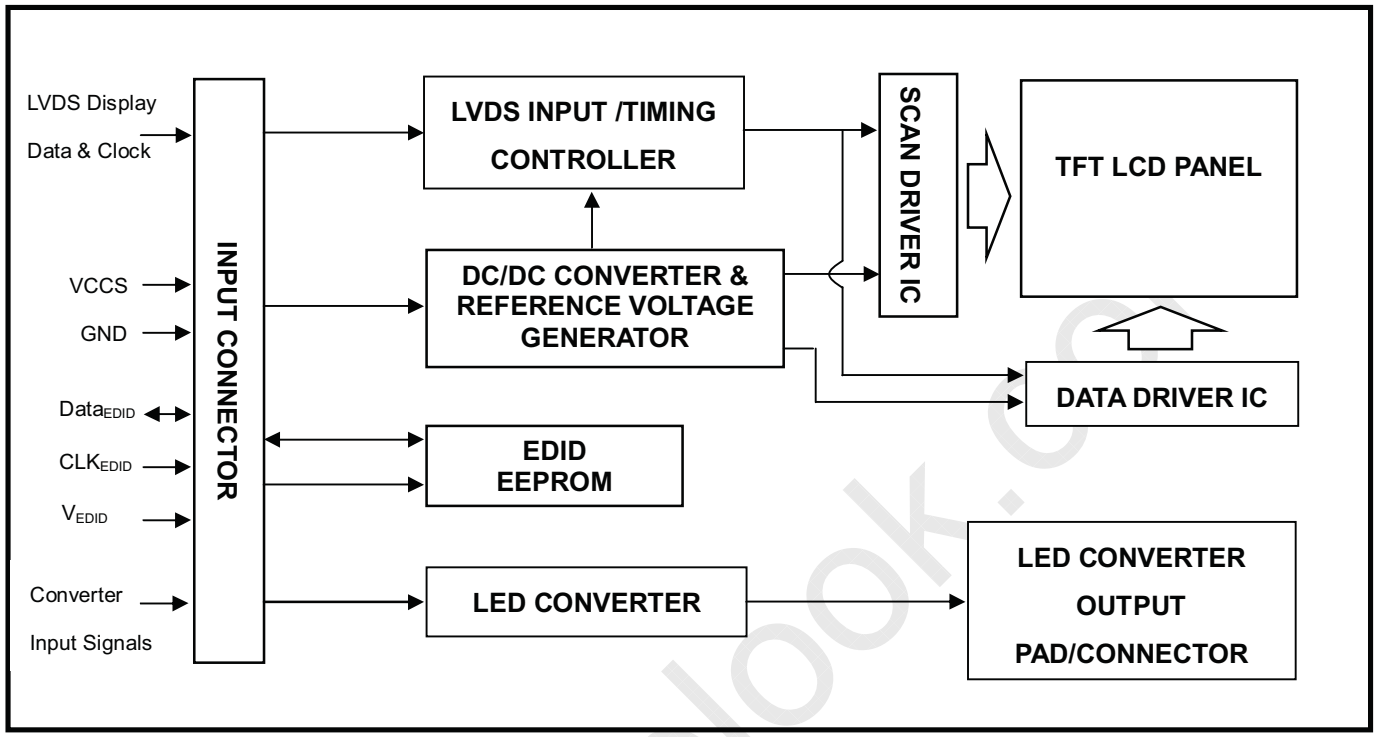
(a) VCCS = 3.3 V, Ta = 25 ± 2 ºC, f_v = 60 Hz,

(b) The pattern used is a black and white 32 x 36 checkerboard, slide #100 from the VESA file "Flat Panel Display Monitor Setup Patterns", FPDMSU.ppt.

(c) Luminance: 60 nits.

4. BLOCK DIAGRAM

4.1 TFT LCD OPEN CELL



5. INPUT TERMINAL PIN ASSIGNMENT

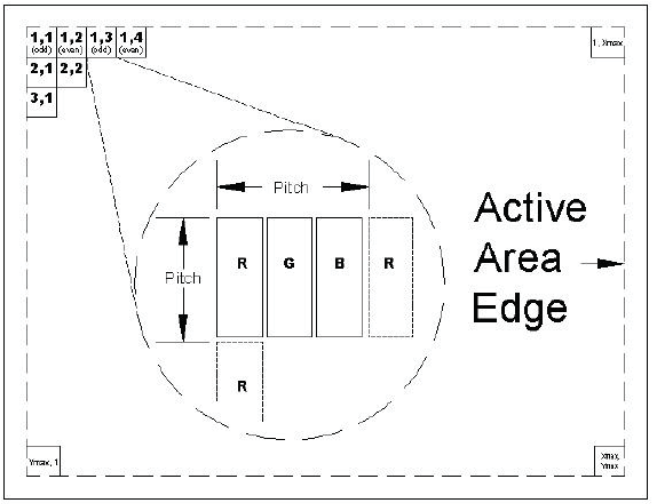
5.1 TFT LCD MODULE

Pin	Symbol	Description	Polarity	Remark
1	NC	Loop or No Connection		
2	VCCS	Power Supply (3.3V typ.)		
3	VCCS	Power Supply (3.3V typ.)		
4	VEDID	DDC 3.3V power		
5	BIST	Panel self test		
6	CLKEDID	DDC clock		
7	DATAEDID	DDC data		
8	RXO0-	LVDS Differential Data Input (Odd)	Negative	R0-R5, G0
9	RXO0+	LVDS Differential Data Input (Odd)	Positive	
10	VSS	Ground		
11	RXO1-	LVDS Differential Data Input (Odd)	Negative	G1~G5, B0, B1
12	RXO1+	LVDS Differential Data Input (Odd)	Positive	
13	VSS	Ground		
14	RXO2-	LVDS Differential Data Input (Odd)	Negative	B2-B5,HS,VS, DE
15	RXO2+	LVDS Differential Data Input (Odd)	Positive	
16	VSS	Ground		
17	RXOC-	LVDS Clock Data Input (Odd)	Negative	LVDS CLK
18	RXOC+	LVDS Clock Data Input (Odd)	Positive	
19	VSS	Ground		
20	RXE0-	LVDS Differential Data Input (Even)	Negative	R0-R5, G0
21	RXE0+	LVDS Differential Data Input (Even)	Positive	
22	VSS	Ground		
23	RXE1-	LVDS Differential Data Input (Even)	Negative	G1~G5, B0, B1
24	RXE1+	LVDS Differential Data Input (Even)	Positive	
25	VSS	Ground		
26	RXE2-	LVDS Differential Data Input (Even)	Negative	B2-B5,HS,VS, DE
27	RXE2+	LVDS Differential Data Input (Even)	Positive	
28	VSS	Ground		
29	RXEC-	LVDS Clock Data Input (Even)	Negative	LVDS CLK
30	RXEC+	LVDS Clock Data Input (Even)	Positive	
31	LED_GND	LED Ground		
32	LED_GND	LED Ground		
33	LED_GND	LED Ground		
34	NC	Loop or No Connection		
35	LED_PWM	PWM Control Signal of LED Converter		
36	LED_EN	Enable Control Signal of LED Converter		
37	NC	No Connection (Reserve)		
38	LED_VCCS	LED Power Supply		
39	LED_VCCS	LED Power Supply		
40	LED_VCCS	LED Power Supply		

Note (1) Connector Part No.: I-PEX 20455-040E-12,or equivalent

Note (2) User's connector Part No: I-PEX 20453-040T-01 or equivalent

Note (3) The first pixel is odd as shown in the following figure

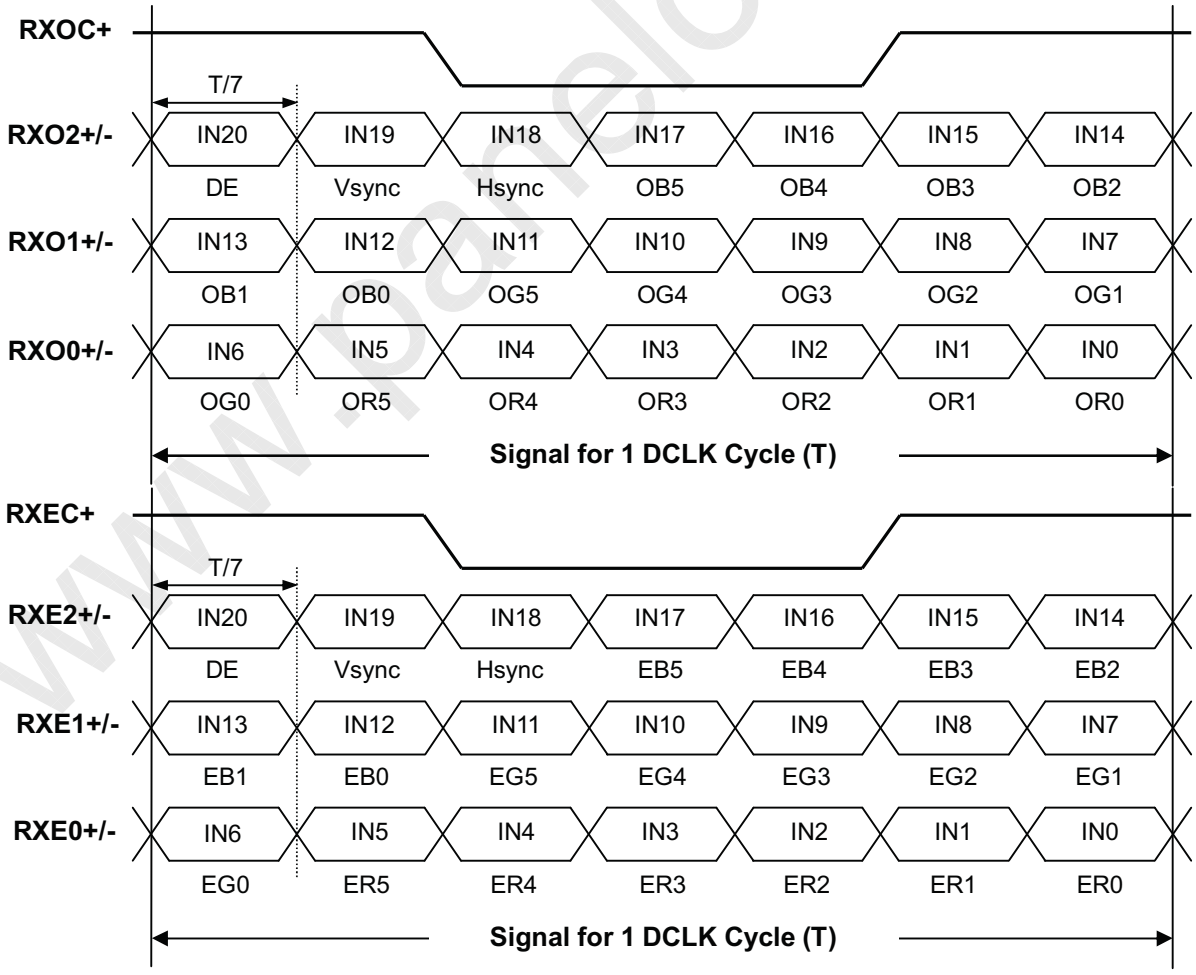


5.2 LED CONVERTER OUTPUT PIN ASSIGNMENT

Pin	Symbol	Description
1	CH1	LED converter feedback channel 1
2	CH2	LED converter feedback channel 2
3	CH3	LED converter feedback channel 3
4	CH4	LED converter feedback channel 4
5	CH5	LED converter feedback channel 5
6	CH6	LED converter feedback channel 6
7	CH7	LED converter feedback channel 7
8	CH8	LED converter feedback channel 8
9	NC	No connection
10	V_L	LED converter output voltage
11	V_L	LED converter output voltage
12	V_L	LED converter output voltage

Note (1) Connector Part No.: SMD,B-F,FCI-59453-121110EDHLF,FCI or equivalent

5.3 TIMING DIAGRAM OF LVDS INPUT SIGNAL



5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 6-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

Color		Data Signal																	
		Red						Green						Blue					
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Gray Scale Of Red	Red(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
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	Red(61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Gray Scale Of Green	Green(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
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	Green(61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Gray Scale Of Blue	Blue(0)/Dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
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	Blue(61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Note (1) 0: Low Level Voltage, 1: High Level Voltage

5.5 EDID DATA STRUCTURE

The EDID (Extended Display Identification Data) data formats are to support displays as defined in the VESA Plug & Display and FPDI standards.

Byte #(decimal)	Byte #(hex)	Field Name and Comments	Value(hex)	Value(binary)
0	0	Header	00	00000000
1	1	Header	FF	11111111
2	2	Header	FF	11111111
3	3	Header	FF	11111111
4	4	Header	FF	11111111
5	5	Header	FF	11111111
6	6	Header	FF	11111111
7	7	Header	00	00000000
8	8	EISA ID manufacturer name (“CMO”)	0D	00001101
9	9	EISA ID manufacturer name (Compressed ASCII)	AF	10101111
10	0A	ID product code (N173O6-L02)	11	00010001
11	0B	ID product code (hex LSB first; N173O6-L02)	17	00010111
12	0C	ID S/N (fixed “0”)	00	00000000
13	0D	ID S/N (fixed “0”)	00	00000000
14	0E	ID S/N (fixed “0”)	00	00000000
15	0F	ID S/N (fixed “0”)	00	00000000
16	10	Week of manufacture (fixed “00H”)	05	00000101
17	11	Year of manufacture (fixed “00H”)	13	00010011
18	12	EDID structure version # (“1”)	01	00000001
19	13	EDID revision # (“3”)	03	00000011
20	14	Video I/P definition (“digital”)	80	10000000
21	15	Max H image size (“38.768cm”)	27	00100111
22	16	Max V image size (“21.852cm”)	16	00010110
23	17	Display Gamma (Gamma = ”2.2”)	78	01111000
24	18	Feature support (“Active off, RGB Color”)	0A	00001010
25	19	Red/Green (Rx1, Rx0, Ry1, Ry0, Gx1, Gx0, Gy1, Gy0)	06	00000110
26	1A	Blue/White (Bx1, Bx0, By1, By0, Wx1, Wx0, Wy1, Wy0)	35	00110101
27	1B	Red-x (Rx = “0.617”)	9E	10011110
28	1C	Red-y (Ry = “0.336”)	56	01010110
29	1D	Green-x (Gx = ”0.321”)	52	01010010
30	1E	Green-y (Gy = ”0.596”)	98	10011000
31	1F	Blue-x (Bx = ”0.16”)	29	00101001
32	20	Blue-y (By = ”0.081”)	14	00010100
33	21	White-x (Wx = ”0.313”)	50	01010000
34	22	White-y (Wy = ”0.329”)	54	01010100
35	23	Established timings 1	00	00000000
36	24	Established timings 2	00	00000000
37	25	Manufacturer’s reserved timings	00	00000000
38	26	Standard timing ID # 1	01	00000001

39	27	Standard timing ID # 1	01	00000001
40	28	Standard timing ID # 2	01	00000001
41	29	Standard timing ID # 2	01	00000001
42	2A	Standard timing ID # 3	01	00000001
43	2B	Standard timing ID # 3	01	00000001
44	2C	Standard timing ID # 4	01	00000001
45	2D	Standard timing ID # 4	01	00000001
46	2E	Standard timing ID # 5	01	00000001
47	2F	Standard timing ID # 5	01	00000001
48	30	Standard timing ID # 6	01	00000001
49	31	Standard timing ID # 6	01	00000001
50	32	Standard timing ID # 7	01	00000001
51	33	Standard timing ID # 7	01	00000001
52	34	Standard timing ID # 8	01	00000001
53	35	Standard timing ID # 8	01	00000001
54	36	Detailed timing description # 1 Pixel clock (“97.75MHz”, According to VESA CVT Rev1.1)	2F	00101111
55	37	# 1 Pixel clock (hex LSB first)	26	00100110
56	38	# 1 H active (“1600”)	40	01000000
57	39	# 1 H blank (“160”)	A0	10100000
58	3A	# 1 H active : H blank (“1600 : 160”)	60	01100000
59	3B	# 1 V active (”900”)	84	10000100
60	3C	# 1 V blank (”26”)	1A	00011010
61	3D	# 1 V active : V blank (”900 : 26”)	30	00110000
62	3E	# 1 H sync offset (”48”)	30	00110000
63	3F	# 1 H sync pulse width ("32”)	20	00100000
64	40	# 1 V sync offset : V sync pulse width (”3 : 5”)	35	00110101
65	41	# 1 H sync offset : H sync pulse width : V sync offset : V sync width (”48: 32 : 3 : 5”)	00	00000000
66	42	# 1 H image size (”382 mm”)	7E	01111110
67	43	# 1 V image size (”215 mm”)	D7	11010111
68	44	# 1 H image size : V image size (”382 : 215”)	10	00010000
69	45	# 1 H boarder (”0”)	00	00000000
70	46	# 1 V boarder (”0”)	00	00000000
71	47	# 1 Non-interlaced, Normal, no stereo, Separate sync, H/V pol Negatives	18	00011000
72	48	Detailed timing description # 2	00	00000000
73	49	# 2 Flag	00	00000000
74	4A	# 2 Reserved	00	00000000
75	4B	# 2 FE (hex) defines ASCII string (Model Name “N173O6-L02”, ASCII)	FE	11111110
76	4C	# 2 Flag	00	00000000
77	4D	# 2 1st character of name (“N”)	4E	01001110
78	4E	# 2 2nd character of name (“1”)	31	00110001
79	4F	# 2 3rd character of name (“7”)	37	00110111
80	50	# 2 4th character of name (“3”)	33	00110011
81	51	# 2 5th character of name (“O”)	4F	01001111
82	52	# 2 6th character of name (“6”)	36	00110110

83	53	# 2 7th character of name (“-”)	2D	00101101
84	54	# 2 8th character of name (“L”)	4C	01001100
85	55	# 2 9th character of name (“0”)	30	00110000
86	56	# 2 9th character of name (“2”)	32	00110010
87	57	# 2 New line character indicates end of ASCII string	0A	00001010
88	58	# 2 Padding with “Blank” character	20	00100000
89	59	# 2 Padding with “Blank” character	20	00100000
90	5A	Detailed timing description # 3	00	00000000
91	5B	# 3 Flag	00	00000000
92	5C	# 3 Reserved	00	00000000
93	5D	# 3 FE (hex) defines ASCII string (Vendor “CMO”, ASCII)	FE	11111110
94	5E	# 3 Flag	00	00000000
95	5F	# 3 1st character of string (“C”)	43	01000011
96	60	# 3 2nd character of string (“M”)	4D	01001101
97	61	# 3 3rd character of string (“O”)	4F	01001111
98	62	# 3 New line character indicates end of ASCII string	0A	00001010
99	63	# 3 Padding with “Blank” character	20	00100000
100	64	# 3 Padding with “Blank” character	20	00100000
101	65	# 3 Padding with “Blank” character	20	00100000
102	66	# 3 Padding with “Blank” character	20	00100000
103	67	# 3 Padding with “Blank” character	20	00100000
104	68	# 3 Padding with “Blank” character	20	00100000
105	69	# 3 Padding with “Blank” character	20	00100000
106	6A	# 3 Padding with “Blank” character	20	00100000
107	6B	# 3 Padding with “Blank” character	20	00100000
108	6C	Detailed timing description # 4	00	00000000
109	6D	# 4 Flag	00	00000000
110	6E	# 4 Reserved	00	00000000
111	6F	# 4 FE (hex) defines ASCII string (Model Name“N173O6-L02”, ASCII)	FE	11111110
112	70	# 4 Flag	00	00000000
113	71	# 4 1st character of name (“N”)	4E	01001110
114	72	# 4 2nd character of name (“1”)	31	00110001
115	73	# 4 3rd character of name (“7”)	37	00110111
116	74	# 4 4th character of name (“3”)	33	00110011
117	75	# 4 5th character of name (“O”)	4F	01001111
118	76	# 4 6th character of name (“6”)	36	00110110
119	77	# 4 7th character of name (“-”)	2D	00101101
120	78	# 4 8th character of name (“L”)	4C	01001100
121	79	# 4 9th character of name (“0”)	30	00110000
122	7A	# 4 9th character of name (“2”)	32	00110010
123	7B	# 4 New line character indicates end of ASCII string	0A	00001010
124	7C	# 4 Padding with “Blank” character	20	00100000
125	7D	# 4 Padding with “Blank” character	20	00100000
126	7E	Extension flag	00	00000000
127	7F	Checksum	2F	00101111

6. CONVERTER SPECIFICATION

6.1 ABSOLUTE MAXIMUM RATINGS

Symbol	Ratings
LED_VCCS	-0.3V ~ 28V
LED_PWM	-0.3V ~ 5.5V
LED_EN	-0.3V ~ 5.5V

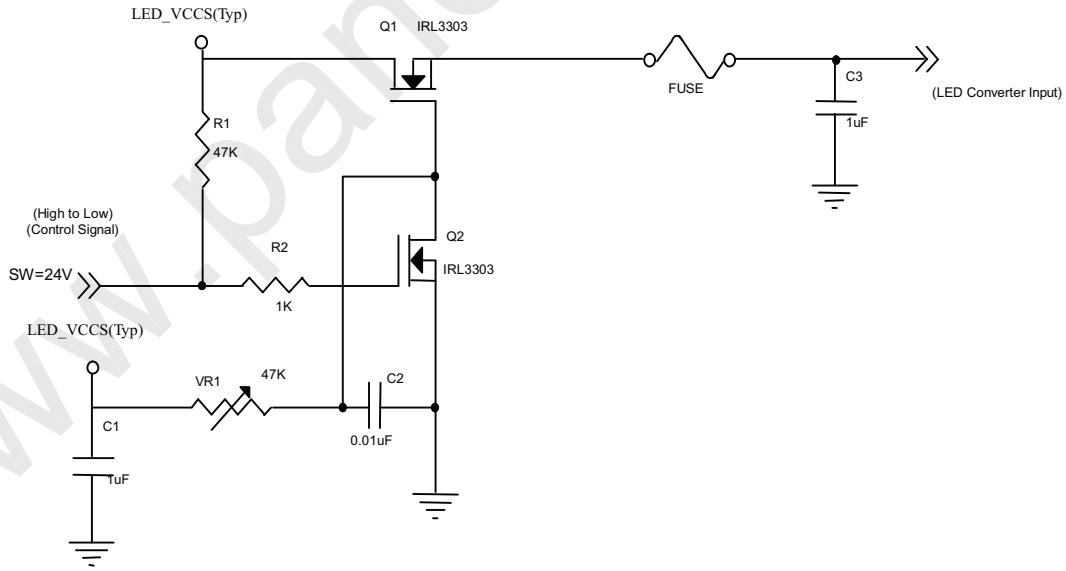
6.2 RECOMMENDED OPERATING RATINGS

Parameter		Symbol	Value			Unit	Note
			Min.	Typ.	Max.		
Converter Input power supply voltage		LED_Vccs	6.0	12.0	21.0	V	
EN Control Level	Backlight On		2.0	---	5.0	V	
	Backlight Off		0.0	---	0.8	V	
PWM Control Level	PWM High Level		2.0	---	5.0	V	
	PWM Low Level		0.0	---	0.15	V	
PWM Control Duty Ratio			10		100	%	
PWM Control Permissive Ripple Voltage		V_{PWM_pp}			100	mV	
PWM Control Frequency		f_{PWM}	190	200	2K	Hz	

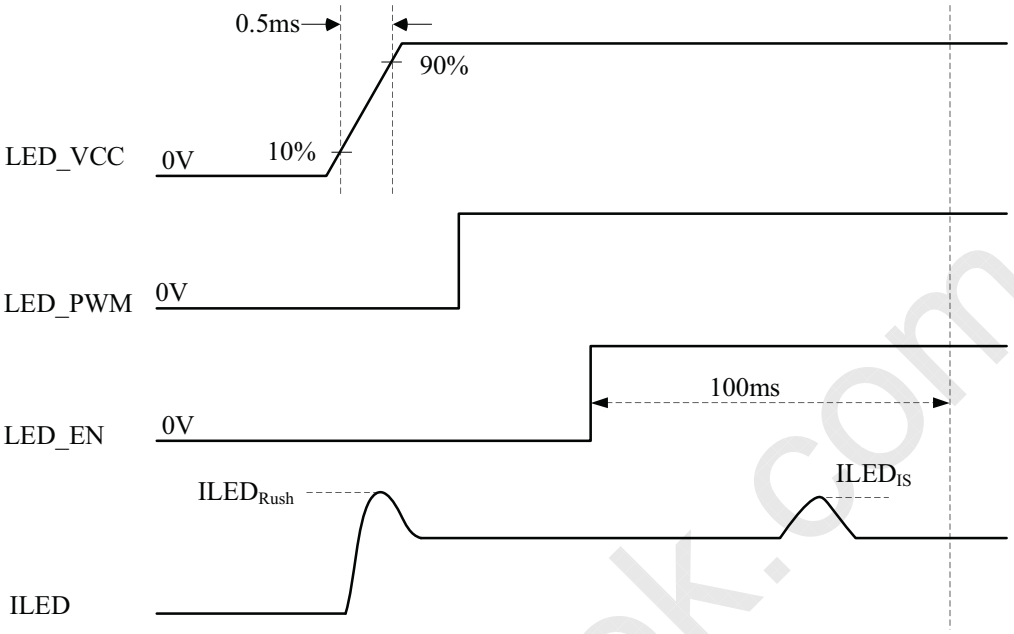
Note (1) $ILED_{RUSH}$: the maximum current when LED_VCCS is rising,

$ILED_{IS}$: the maximum current of the first 100ms after power-on,

Measurement Conditions: Shown as the following figure. LED_VCCS = Typ, Ta = 25 ± 2 ºC, f_{PWM} = 200 Hz, Duty=100%.



VLED rising time is 0.5ms



Note (2) If the PWM control duty ratio is less than 10%, there is some possibility that acoustic noise or backlight flash can be found. And it is also difficult to control the brightness linearity.

Note (3) If PWM control frequency is applied in the range less than 1KHz, the "waterfall" phenomenon on the screen may be found. To avoid the issue, it's a suggestion that PWM control frequency should follow the criterion as below.

PWM control frequency f_{PWM} should be in the range

$$(N+0.33)*f \leq f_{PWM} \leq (N+0.66)*f$$

N : Integer $(N \geq 3)$

f : Frame rate

6.3 LED CONVERTER OUTPUT RATINGS

Parameter	Symbol	Value			Unit	Note
		Min.	Typ.	Max.		
Converter output voltage	V_L	24	-	40	V	
Converter feedback channel current	I_{CH}	10	20	30	mA	

7. INTERFACE TIMING

7.1 INPUT SIGNAL TIMING SPECIFICATIONS

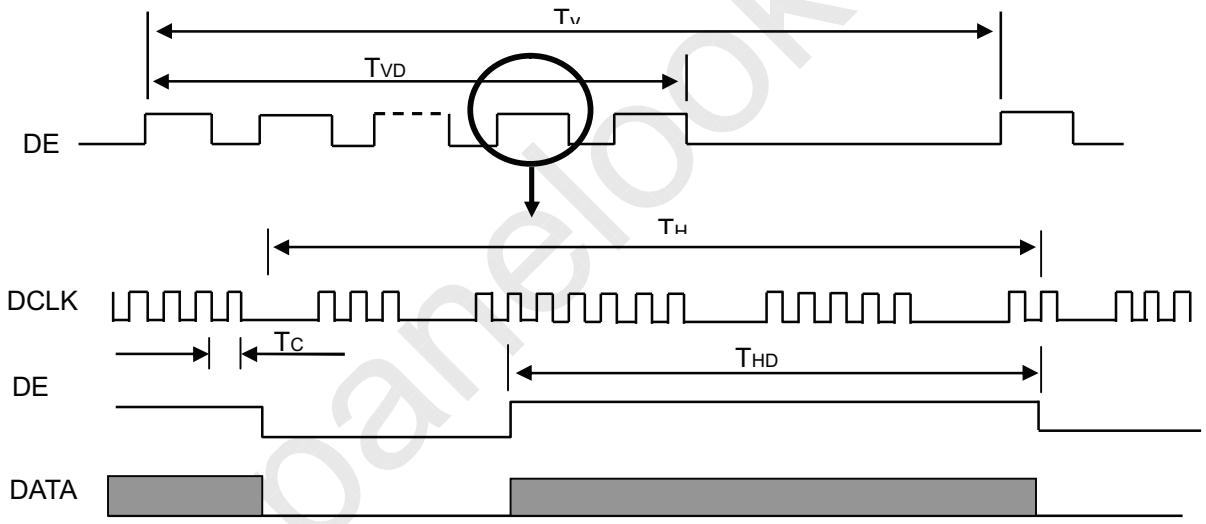
The input signal timing specifications are shown as the following table and timing diagram.

Signal	Item	Symbol	Min.	Typ.	Max.	Unit	Note
DCLK	Frequency	1/Tc	44	48.9	51.4	MHz	(2)
DE	Vertical Total Time	TV	903	926	1157	TH	-
	Vertical Active Display Period	TVD	900	900	900	TH	-
	Vertical Active Blanking Period	TVB	TV-TVD	26	TV-TVD	TH	
	Horizontal Total Time	TH	1682	1760	2200	Tc	(2)
	Horizontal Active Display Period	THD	1600	1600	1600	Tc	(2)
	Horizontal Active Blanking Period	THB	TH-THD	160	TH-THD	Tc	(2)

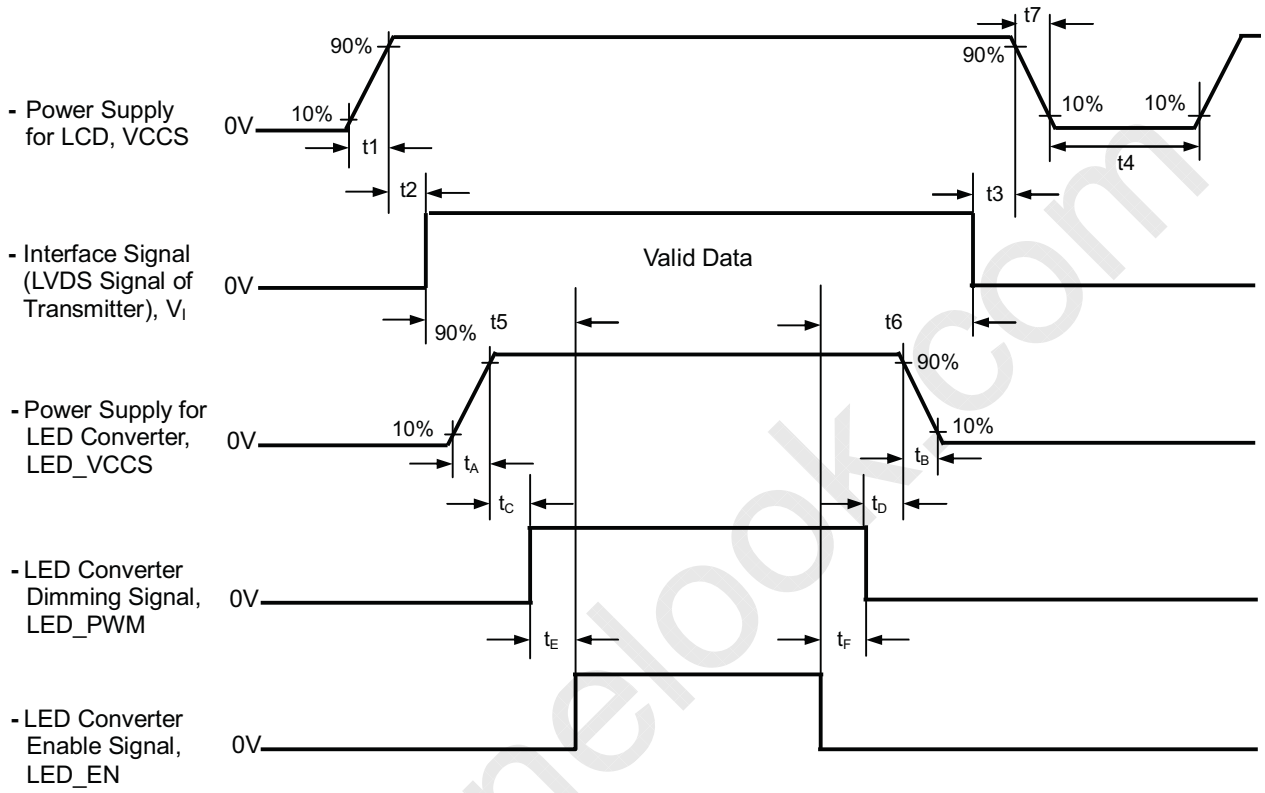
Note (1) Because this module is operated by DE only mode, Hsync and Vsync are ignored.

Note (2) 2CH LVDS signal input

INPUT SIGNAL TIMING DIAGRAM



7.2 POWER ON/OFF SEQUENCE



Timing Specifications:

0.5≦t1 ≦ 10 ms
0 ≦t2 ≦ 50 ms
0 ≦t3 ≦ 50 ms
t4 ≧ 500 ms
t5 ≧ 200 ms
t6 ≧ 200 ms
0.5≦t7 ≦ 10 ms
0.5≦t_A ≦ 10 ms
0 < t_B ≦ 10 ms
t_C ≧ 10 ms
t_D ≧ 10 ms
t_E ≧ 10 ms
t_F ≧ 10 ms

Note (1) Please follow the power on/off sequence described above. Otherwise, the LCD module might be damaged.

Note (2) Please avoid floating state of interface signal at invalid period. When the interface signal is invalid, be sure to pull down the power supply of LCD VCCS to 0 V.

Note (3)The backlight must be turned on after the power supply for the logic and the interface signal is valid. The backlight must be turned off before the power supply for the logic and the interface signal is invalid.

Note (4) Please follow the LED converter power sequence as above. If the customer could not follow, it might cause backlight flash issue during display ON/OFF or damage the LED backlight controller

8. OPTICAL CHARACTERISTICS

8.1 TEST CONDITIONS

Item	Symbol	Value	Unit
Ambient Temperature	Ta	25±2	°C
Ambient Humidity	Ha	50±10	%RH
Supply Voltage	V_{CC}	3.3	V
Input Signal	According to typical value in "3. ELECTRICAL CHARACTERISTICS"		

8.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown as below. The following items should be measured under the test conditions described in 7.1 and stable environment shown in Note (6).

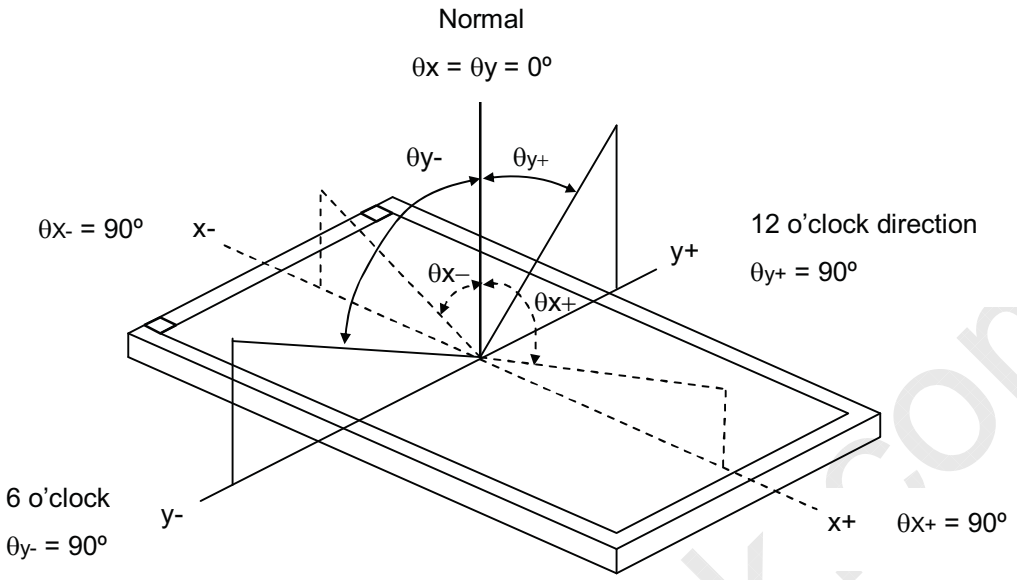
Item		Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Color Chromaticity	Red	Rcx	θ_x=0°, θ_Y =0° CS-2000T Standard light source "C"	Typ - 0.03	0.629	Typ + 0.03	-	(0),(6)
		Rcy			0.326		-	
	Green	Gcx			0.282		-	
		Gcy			0.563		-	
	Blue	Bcx			0.157		-	
		Bcy			0.108		-	
	White	Wcx			0.307		-	
		Wcy			0.323		-	
Center Transmittance		T%	θ_x=0°, θ_Y =0° CS-2000T, CMO BLU	5.61	6.6			(1), (8)
Contrast Ratio		CR		300	500		-	(1), (3)
Response Time		T_R	θ_x=0°, θ_Y =0°		2	8	ms	(4)
		T_F			6	12	ms	
Transmittance uniformity		δT%	θ_x=0°, θ_Y =0° BM-5A		1.25	1.40	-	(1), (7)
Viewing Angle	Horizontal	θ_x+	CR≥10 BM-5A	40	45		Deg.	(1), (3) (6)
		θ_x-		40	45			
	Vertical	θ_Y+		15	20			
		θ_Y-		40	45			

Note (0) Light source is the standard light source "C" which is defined by CIE and driving voltages are based on suitable gamma voltages. The calculating method is as following：

1. Measure Module's and BLU's spectrums. White is without signal input and R, G, B are with signal input. BLU is supplied by CMO.
2. Calculate cell's spectrum.
3. Calculate cell's chromaticity by using the spectrum of standard light source "C"

Note (1) Light source is the BLU which is supplied by CMO and driving voltages are based on suitable gamma voltages. White is without signal input and R, G, B are with signal input. SPEC is judged by CMO's golden sample.

Note (2) Definition of Viewing Angle (θx, θy):



Note (3) Definition of Contrast Ratio (CR):

CR_{AVE}= [CR(1)+ CR(2)+ CR(3)+ CR(4)+ CR(5)] / 5

CR_{max}=Max value of CR at whole Viewing Angle

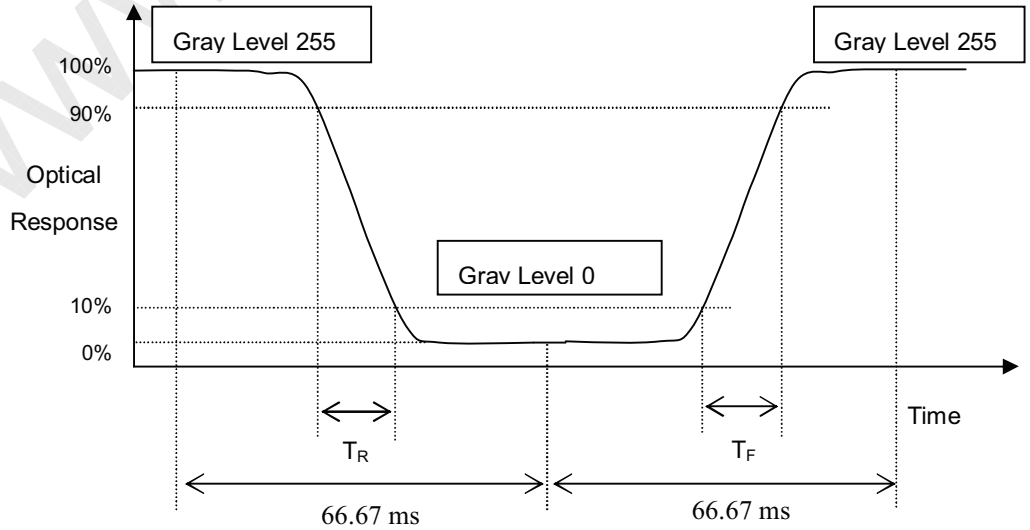
CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (6).

$$CR = \frac{\text{Luminance with all pixel white (Gmax)}}{\text{Luminance with all pixel black (Gmin)}}$$

Gmax: Luminance of gray max at the center point of panel.

Gmin: Luminance of gray min at the center point of panel.

Note (4) Definition of Response Time (T_R, T_F):



Note (5) Definition of Luminance of White (L_C):

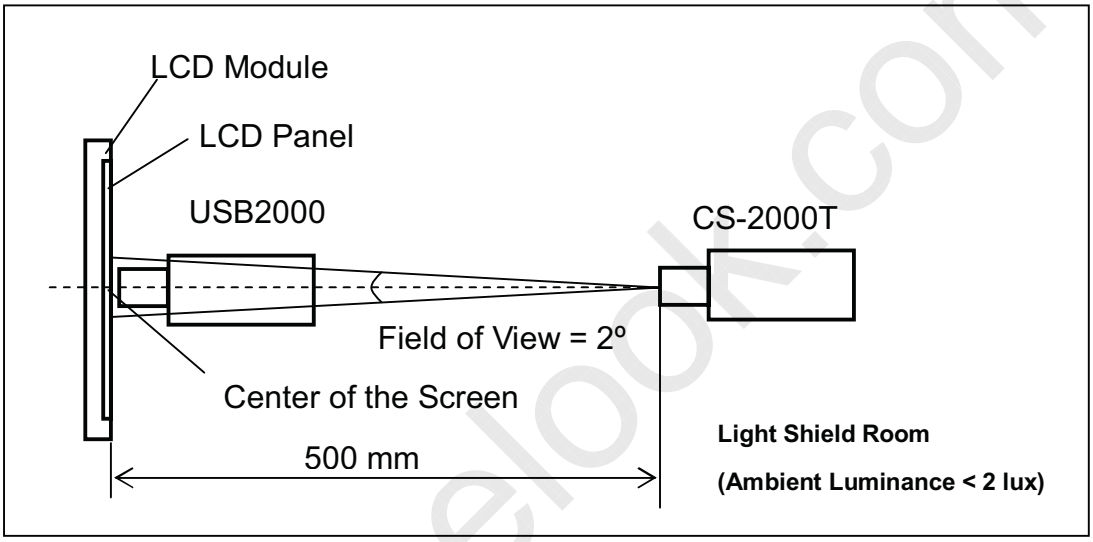
Measure the luminance of gray level 255 at center point

L_C = L (5)

L (x) is corresponding to the luminance of the point X at Figure in Note (7).

Note (6) Measurement Setup:

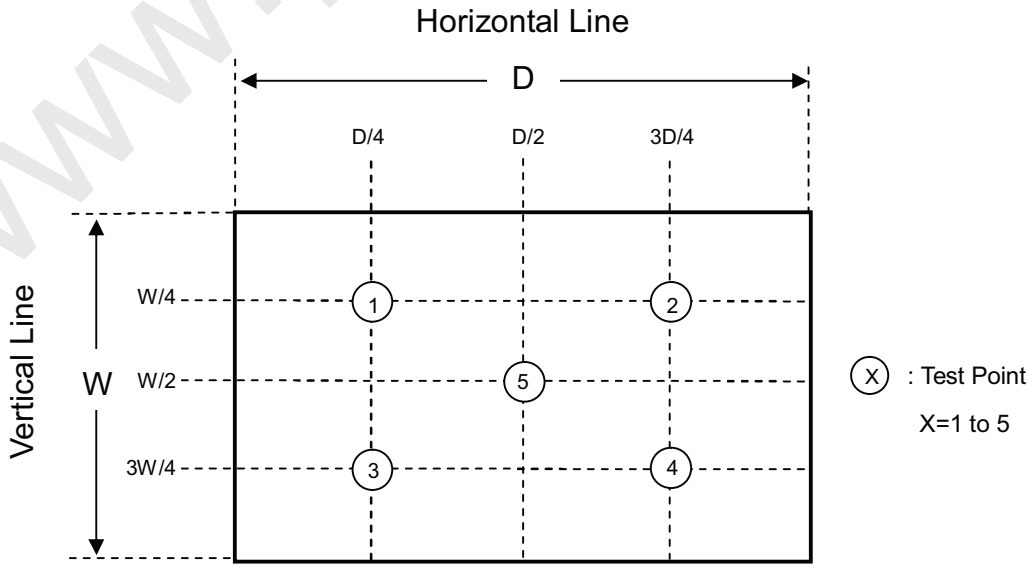
The LCD module should be stabilized at given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



Note (7) Definition of Transmittance Variation (δT%):

Measure the transmittance at 5 points

$$\delta T\% = \frac{\text{Maximum [T\%(1), T\%(2), … T\%(5)]}}{\text{Minimum [T\%(1), T\%(2), … T\%(5)]}}$$



Active Area

Note (8) Definition of Transmittance (T%):

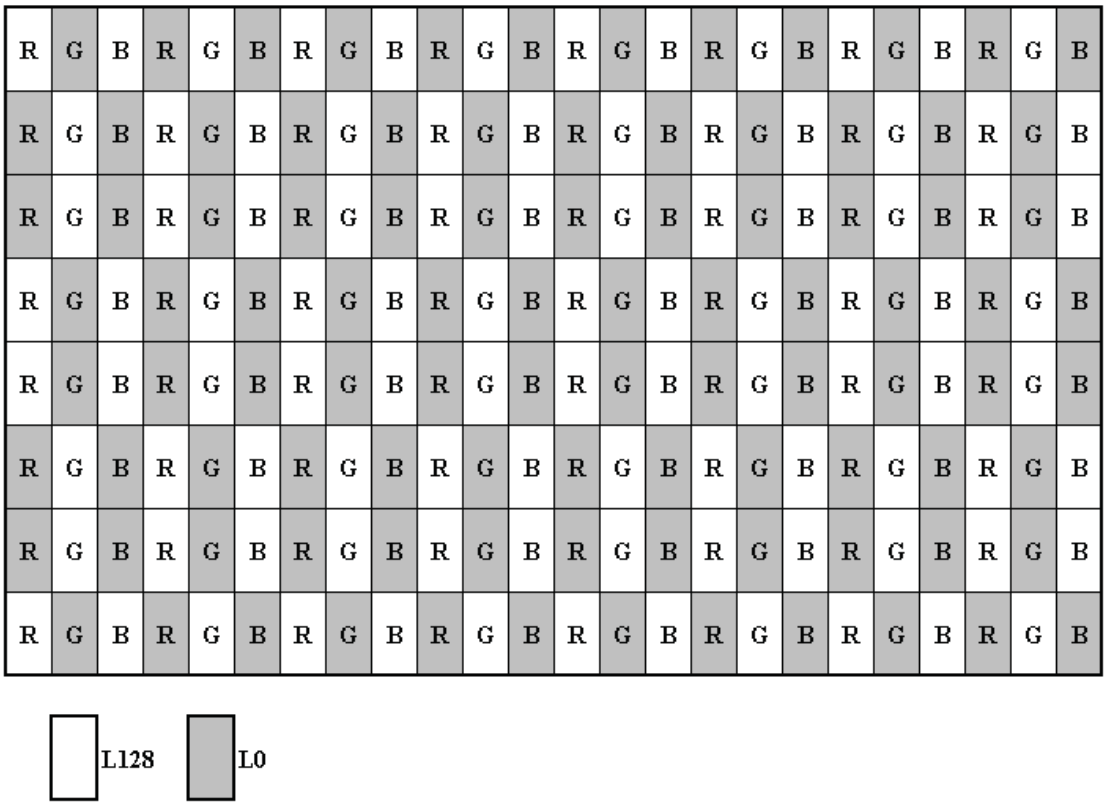
Module is without signal input.

BLU is supplied by CMO.

$$\text{Transmittance} = \frac{\text{Luminance of LCD module}}{\text{Luminance of backlight}} * 100\%$$

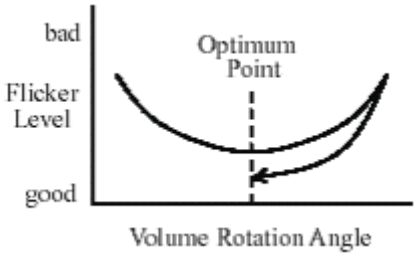
8.3 Flicker Adjustment

(1) Adjustment Pattern: 2H1V checker pattern as follows.



(2) Adjustment Method:

Flicker should be adjusted by turning the volume for flicker adjustment by the ceramic driver. It is adjusted to the point with least flickering of the whole screen. After making it surely overrun at once, it should be adjusted to the optimum point.



9. PACKAGING

9.1 PACKING SPECIFICATIONS

(1) 24 open cells / 1 Box

(2) Box dimensions: 524mm(L) X 432mm(W) X 480mm(H)

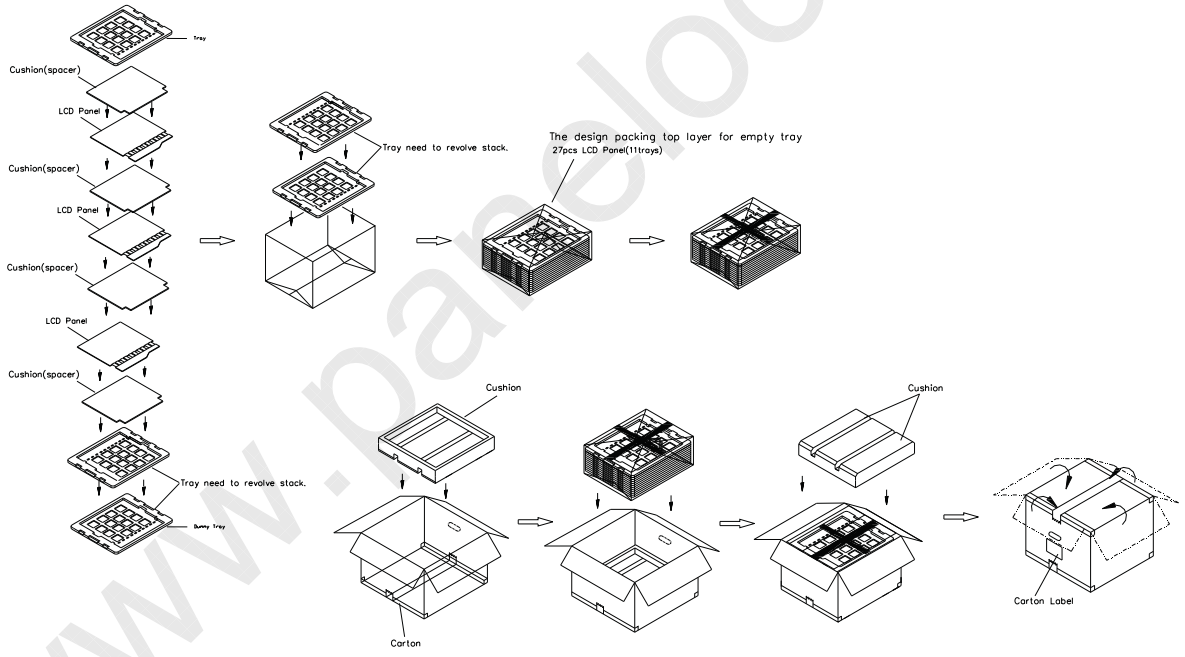
(3) Weight: approximately 12.3Kg (24 open cells per box)

9.2 PACKING METHOD

(1) Carton Packing should have no failure in the following reliability test items

Test Item	Test Conditions	Note
Packing Vibration	ISTA STANDARD Random, Frequency Range: 1 – 200 Hz Top & Bottom: 30 minutes (+Z), 10 min (-Z), Right & Left: 10 minutes (X) Back & Forth 10 minutes (Y)	Non Operation

(2) Packing method.

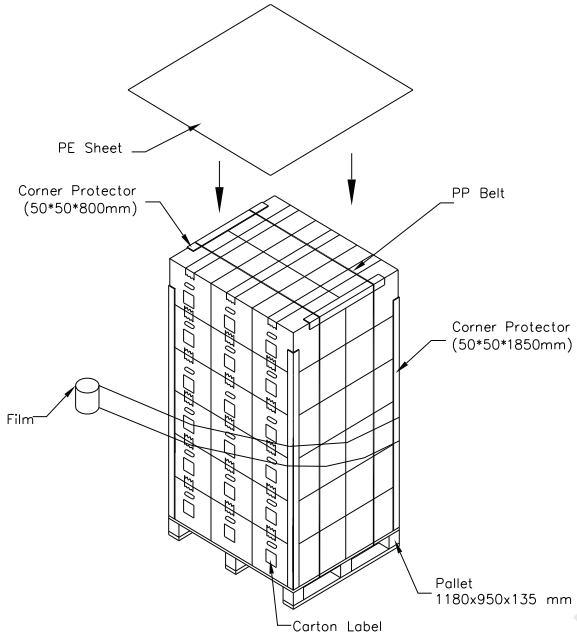


(1) 27 LCD Cells+PCB/1 box

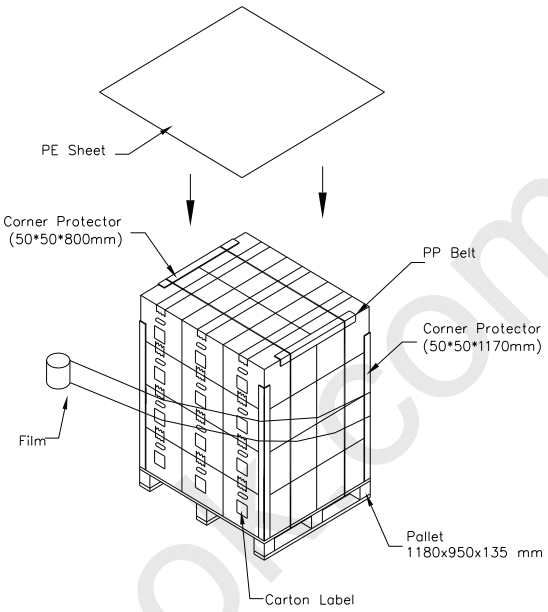
(2) Carton dimensions : 475(L)x390(W)x320(H)mm

(3) Weight : approximately 16.5kg(27 Cells per Carton).

Sea and Land Transportation



Air Transportation



10. DEFINITION OF LABELS

10.1 CMO OPEN CELL LABEL

The barcode nameplate is pasted on each OPEN CELL as illustration for CMO internal control.

Barcode definition:

Serial ID: CM-15C64-X-X-X-XX-L-XX-L-YMD-NNNN

Code	Meaning	Description
CM	Supplier code	CMO=CM
17O61	Model number	N173O6-P01=17O61
X	Revision code	C1:1 ,C2:2……
X	Source driver IC code	Century=1, CLL=2, Demos=3, Epson=4, Fujitsu=5, Himax=6, Hitachi=7, Hynix=8, LDI=9, Matsushita=A, NEC=B, Novatec=C, OKI=D, Philips=E, Renasas=F, Samsung=G, Sanyo=H, Sharp=I, TI=J, Topro=K, Toshiba=L, Windbond=M
X	Gate driver IC code	
XX	Cell location	Tainan, Taiwan=TN
L	Cell line #	0~12=1~C
XX	Module location	Tainan, Taiwan=TN
L	Module line #	0~12=1~C
YMD	Year, month, day	Year: 2001=1, 2002=2, 2003=3, 2004=4… Month: 1~12=1, 2, 3, ~, 9, A, B, C Day: 1~31= 1, 2, 3, ~, 9, A, B, C, ~, T, U, V
NNNN	Serial number	Manufacturing sequence of product

10.2 CARTON LABEL

The barcode nameplate is pasted on each box as illustration, and its definitions are as following explanation

(a) Model Name: N173O6 –P01

(b) Carton ID: CMO internal control

(c) Quantities: 27

11. PRECAUTIONS

11.1 ASSEMBLY AND HANDLING PRECAUTIONS

(1) Do not apply rough force such as bending or twisting to the product during assembly.

(2) To assemble backlight or install module into user's system can be only in clean working areas. The dust and oil may cause electrical short or worsen the polarizer.

(3) It's not permitted to have pressure or impulse on the module because the LCD panel will be damaged.

(4) Always follow the correct power sequence when the product is connecting and operating. This can prevent damage to the CMOS LSI chips during latch-up.

(5) Do not pull the I/F connector in or out while the module is operating.

(6) Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched.

(7) It is dangerous that moisture come into or contacted the product, because moisture may damage the product when it is operating.

(8) High temperature or humidity may reduce the performance of module. Please store this product within the specified storage conditions.

(9) When ambient temperature is lower than 10ºC may reduce the display quality. For example, the response time will become slowly.

11.2 SAFETY PRECAUTIONS

(1) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.

(2) After the product's end of life, it is not harmful in case of normal operation and storage.