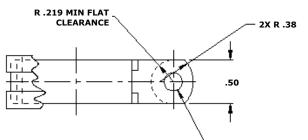
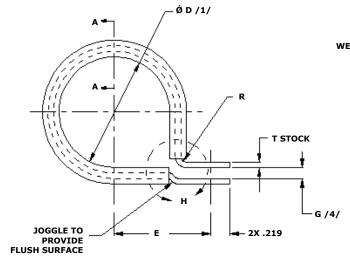
## UMPCO, INC.

PART NUMBER









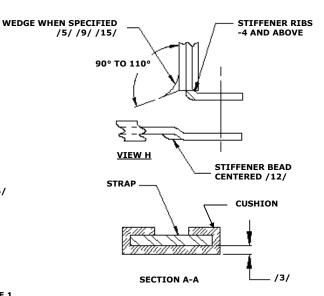


TABLE 1

DASH NO.	MATERIAL		E	G	R	т
D DIA ±.015	AL ALY	CRES	±.015		±.015	<b>STOCK</b>
2 THRU 20	DT	СТ	D/2 +.390	+.015	.062	0.020
2 THRU 10	D	С	D/2 + .402	.062	.062	0.032
11 THRU 20	D	С	D/2 + .490		.125	0.051
21 THRU 32	D	С	D/2 + .490	.094 +.031	.125	0.051
33 THRU 66	D	С	D/2 + .534	000	.125	0.064

MATERIAL: STRAP ALUMINUM ALLOY - 2024 (UNS A82024), ALCLAD PER AMSQQ-A-250/5 CONDITION T4 AND T42. CRES - 304 (UNS S30400) PER AMS 5513, OR 321 (UNS 32100) PER AMS 5510, OR.302 (UNS S30200) PER AMS 5516. CHLOROPRENE RUBBER (CR) PER AMS3209. CUSHTON SILICONE RUBBER PER AMS3303. POLYTETRAFLUOROETHYLENE (PTFE) PER AMS3660 OR AMS3652 FABRIC POLYBENZIMIDAZOLE (PBI) FIBERGLASS POLYTETRAFLUOROETHYLENE (PTFE) IMPREGNATED PER NAS3677 FINISH: CRES PASSIVATE PER AMS2700, METHOD 1, TYPE 6 OR 7, CLASS 4. NONE ALUMINUM SODIUM TREATED (DECREASED SLIPPAGE CHARACTERISTICS) NONE (NATURAL) PTFE THIS CATALOG PAGE IS FOR REFERENCE ONLY. REQUEST A CERTIFIED UMPCO DRAWING FOR ACTUAL SPECIFICATIONS. ANY CONFLICT BETWEEN THIS DOCUMENT AND THE CERTIFIED DRAWING, THE CERTIFIED DRAWING WILL TAKE PRECEDENCE. IF THE DOCUMENT IS CONTROLLED BY ANY OTHER SOURCE THAN UMPCO, THE CERTIFIED DRAWING MUST BE PURCHASED THROUGH THAT ORGANIZATION. UMPCO, INC REV NAS1715 CAGE CODE No. 18076 A 07/26/11

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CLAMP, LOOP CUSHIONED

## UMPCO, INC.



## EXAMPLE OF PART NUMBER:

	ALL WEI H= X = OMJ WEI W = OMJ WEI W = OMJ CUS K = N = T = Z = DAS	OY, .438 DIA, P DGE TYPE, .265 UNTING HOLE D .265 .213 TO .223 IT CODE = .204 DGE CODE: E WEDGE IT CODE = NO W SHION: PTFE, NATURAL CHLOROPRENE SILICONE RUBE PTFE, SODIUM FABRIC, PBI/PT SH NUMBER, D D TERIAL: ALUMINUM ALL	TFE CUS DIA MOI IA: /EDGE - RUBBER 3ER TREATEL TFE IMPI DIAMETE - DIAMETE	REGNATED R IN .0625 INCREM THICKNESS PER T D THICKNESS PER T	ENTS ABLE 1					
		= CRES AND THI		PER TABLE 1						
	DO0		к							
NOTES: /1/	STANDARE	O SIZE LIMITATI	IONS:	1.625 THRU 2.500	BY .0625 INCREMENTS BY .125 INCREMENTS BY .250 INCREMENTS					
2.	TEMPERAT	URE RANGE: CUSHION:		OPRENE RUBBER NE RUBBER	-40°F TO +212°F -80°F TO +450°F (SHORT DL -320°F TO +500°F +554°F	JRATION EX	CURSIONS TO 500°F)			
		STRAP:	ALUMI CRES	NUM	-320 °F TO +200 °F -320 °F TO +600 °F					
/3/	CUSHION "	USHION THICKNESS: ALL SIZES FABRIC .062 SIZES THRU –8, RUBBER .045 SIZES –9 THRU –66, RUBBER, .062 PTFE, CODE "K" & "T" (NON-WEDGE) .020 +.008/004 PTFE, CODE "KW" & "TW" (WEDGE TYPE) .030 +.011/005								
/4/	CLAMP SH	CLAMP SHALL CHECK TO DIMENSIONS WITH ENDS HELD IN POSITION SHOWN BY DIMENSION G.								
/5/	WEDGE MAY BE INTEGRALLY MOLDED TO CUSHION OR VULCANIZED TO CUSHION.									
6.	METAL STR	METAL STRAP SHALL BE FREE OF BURRS AND SHARP EDGES.								
7.	COVERED	COMPLETE NAS PART NUMBER, AND MANUFACTURER'S IDENTIFICATION SHALL BE MARKED ON EACH CLAMP IN AN AREA NOT COVERED BY CUSHION OR MOUNTING HARDWARE EXCEPT SIZES –2, -3, AND –4, WHICH SIZES SHALL BE IDENTIFIED BY STRAP MATERIAL, DASH NUMBER, CUSHION MATERIAL AND MANUFACTURER'S IDENTIFICATION, E.G. D2T XX								
8.	DIMENSIONS IN INCHES.									
/9/	WEDGE NO	WEDGE NOT AVAILABLE ON PTFE CUSHION CLAMP, CODE "K" AND "T" ON SIZES 2 THRU 5.								
10.	DELETED	DELETED								
11.	DELETED									
/12/	STIFFENER BEAD CONSTRUCTION ON CLAMP SIZES 5 AND ABOVE									
13.	DELETED									
/14/	CUSHION TYPES ``A″ AND ``M″ ARE INACTIVE FOR DESIGN AFTER MARCH 31, 1994. SUPERSEDED BY TYPE ``Z″. FOR DESCRIPTION OF STATUS NOTES SEE NAS380.									
/15/	WEDGE NOT AVAILABLE ON FABRIC CUSHIONED CLAMP, CODE "Z".									
16.	DIMENSIONING AND TOLERANCES PER ANSI Y14.5M-1982.									
/17/	.265 DIAMETER OR .213 TO .223 DIAMETER OPTION AVAILABLE WHEN SPECIFIED BY PART NUMBER.									
18.	TOLERANC	ES UNLESS OTH	IERWISE	SPECIFIED: 2 PLA	CES ±.03, 3 PLACES ±.010.					
THIS CATALOG PAGE IS FOR REFERENCE O CERTIFIED UMPCO DRAWING FOR ACTUAL ANY CONFLICT BETWEEN THIS DOCUMENT AN	SPECIFICATIONS.		ĩ	CAGE CODE No. 18		REV A	NAS1715			
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THROUGH THAT ORGANIZATION.	. SE CONCILISED			CLAMP, LOOP	CUSHIONED					

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