

## 600V, 15A, Trench FS II IGBT

### General Description:

Using NCE's proprietary trench design and advanced FS (field stop) second generation technology, the 600V Trench FS II IGBT offers superior conduction and switching performances, and easy parallel operation;

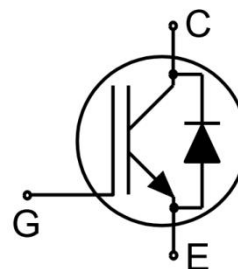
### Features

Trench FSII Technology offering

- Very low  $V_{CE(sat)}$
- High speed switching
- Positive temperature coefficient in  $V_{CE(sat)}$
- Very tight parameter distribution
- High ruggedness, temperature stable behavior

### Application

- Air Condition
- Inverters
- Motor drives



Schematic diagram

### Package Marking and Ordering Information

Device	Device Package	Device Marking
NCE15TD60D	TO-263	NCE15TD60D
NCE15TD60	TO-220	NCE15TD60
NCE15TD60F	TO-220F	NCE15TD60F



TO-263



TO-220



TO-220F

### Absolute Maximum Ratings (TC=25°C unless otherwise noted)

Symbol	Parameter	NCE15TD60D NCE15TD60	NCE15TD60F	Units
$V_{CES}$	Collector-Emitter Voltage	600		V
$V_{GES}$	Gate- Emitter Voltage	±30		V
$I_C$	Collector Current	30	30*	A
	Collector Current @ $T_C = 100^\circ\text{C}$	15	15*	A
$I_{Cplus}$	Pulsed Collector Current, $t_p$ limited by $T_{jmax}$	45	45	A
-	turn off safe operating area, $V_{CE}=600\text{V}$ , $T_j=150^\circ\text{C}$	45	45	A
$I_F$	Diode Continuous Forward Current @ $T_C = 100^\circ\text{C}$	15	15*	A
$I_{FM}$	Diode Maximum Forward Current	45	45	A
$P_D$	Power Dissipation @ $T_C = 25^\circ\text{C}$	105	35	W
	Power Dissipation @ $T_C = 100^\circ\text{C}$	42	12.8	W
$T_J, T_{stg}$	Operating Junction and Storage Temperature Range	-55 to +150		$^\circ\text{C}$
$T_L$	Maximum Temperature for Soldering	260		$^\circ\text{C}$
$t_{sc}$	Short circuit withstand time $V_{GE}=15.0\text{V}$ , $V_{CC} \leq 400\text{V}$ , Allowed number of short circuits<1000Time between short circuits: $\geq 1.0\text{s}, T_j \leq 150^\circ\text{C}$	10		us

## Thermal Characteristic

Symbol	Parameter	NCE15TD60D NCE15TD60	NCE15TD60F	Units
$R_{\theta JC}$	Thermal Resistance, Junction to case for IGBT	1.19	3.6	$^{\circ}\text{C}/\text{W}$
$R_{\theta JC}$	Thermal Resistance, Junction to case for Diode	1.92	3.9	$^{\circ}\text{C}/\text{W}$
$R_{\theta JA}$	Thermal Resistance, Junction to Ambient	62	78	$^{\circ}\text{C}/\text{W}$

## Electrical Characteristics ( $T_c=25^{\circ}\text{C}$ unless otherwise noted)

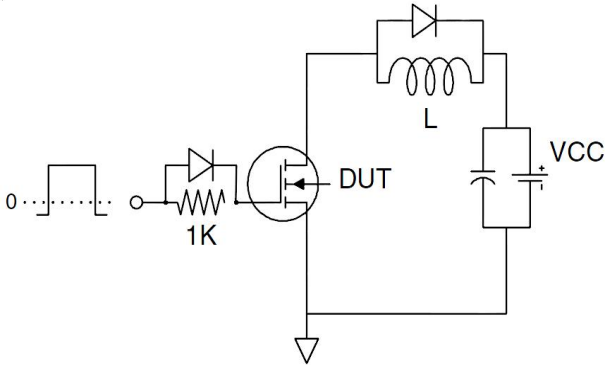
Symbol	Parameter	Test Conditions	Rating			Units
			Min.	Typ.	Max.	
<b>OFF Characteristics</b>						
$V_{(BR)CES}$	Collector-Emitter Breakdown Voltage	$V_{GE}=0\text{V}, I_{CE}=1\text{mA}$	600	--	--	V
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE}=0\text{V}, V_{CE}=600\text{V}$	--	--	4	$\mu\text{A}$
$I_{GES(F)}$	Gate to Emitter Forward Leakage	$V_{GE}=+30\text{V}, V_{CE}=0\text{V}$	--	--	100	nA
$I_{GES(R)}$	Gate to Source Reverse Leakage	$V_{GE}=-30\text{V}, V_{CE}=0\text{V}$	--	--	100	nA
<b>ON Characteristics</b>						
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C=15\text{A}, V_{GE}=15\text{V}$	--	1.8	2.0	V
$V_{GE(th)}$	Gate Threshold Voltage	$I_C=1\text{mA}, V_{CE}=V_{GE}$	4.0	5.0	6.0	V
<b>Dynamic Characteristics</b>						
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, V_{GE}=0\text{V},$ $f=1\text{MHz}$	--	649	--	pF
$C_{oes}$	Output Capacitance		--	61	--	
$C_{res}$	Reverse Transfer Capacitance		--	27	--	
$Q_{Gate}$	Gate charge	$V_{CC}=480\text{V}, I_C=15\text{A}$ $V_{GE}=15\text{V}$	--	75	--	nC
$I_{C(SC)}$	Short circuit collector current Max.1000 short circuits Time between short circuits: $\geq 1.0\text{s}$	$V_{GE}=15\text{V}, V_{CC}\leq 400\text{V},$ $t_{SC}\leq 10\mu\text{s}, T_j\leq 150^{\circ}\text{C}$	--	70	--	A
<b>Switching Characteristics</b>						
$t_{d(ON)}$	Turn-on Delay Time	$V_{CE}=400\text{V}, I_C=15\text{A}$ $V_{GE}=0/15\text{V}, R_g=15\Omega$ Inductive Load	--	17	--	ns
$t_r$	Rise Time		--	18	--	
$t_{d(OFF)}$	Turn-Off Delay Time		--	114	--	
$t_f$	Fall Time		--	41	--	
$E_{on}$	Turn-On Switching Loss		--	0.60	--	mJ
$E_{off}$	Turn-Off Switching Loss		--	0.38	--	
$E_{ts}$	Total Switching Loss		--	0.98	--	

## Electrical Characteristics of the Diode ( $T_c=25^{\circ}\text{C}$ unless otherwise specified) :

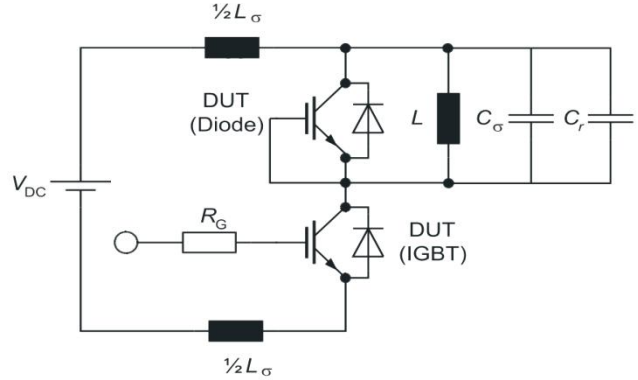
Symbol	Parameter	Test Conditions	Rating			Units
			Min.	Typ.	Max.	
$V_{FM}$	Diode Forward Voltage	$I_F=15\text{A}$	--	1.45	1.7	V
$T_{rr}$	Reverse Recovery Time	$V_{CC}=400\text{V}, I_F=15\text{A},$ $di/dt=800\text{A}/\mu\text{s}$	--	122	--	ns
$I_{RRM}$	Diode Peak Reverse Recovery Current		--	13	--	A
$Q_{rr}$	Reverse Recovery Charge		--	1.04	--	$\mu\text{C}$
Pulse width $t_p\leq 380\mu\text{s}, \delta\leq 2\%$						

## Test Circuit

### 1) Gate Charge Test Circuit

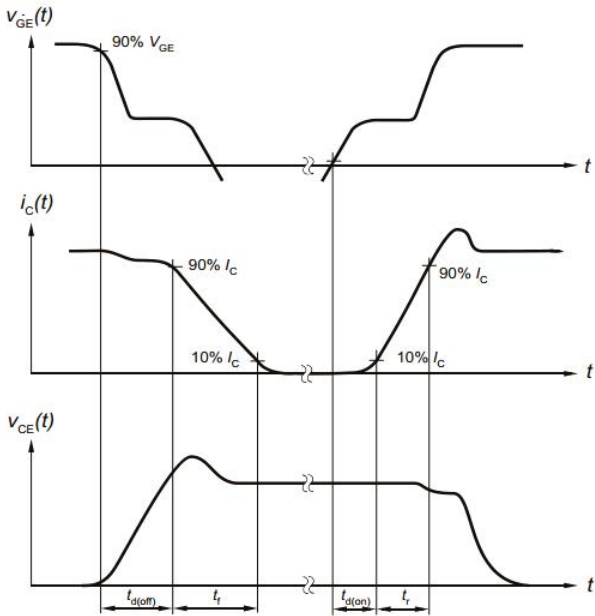


### 2) Switch Time Test Circuit

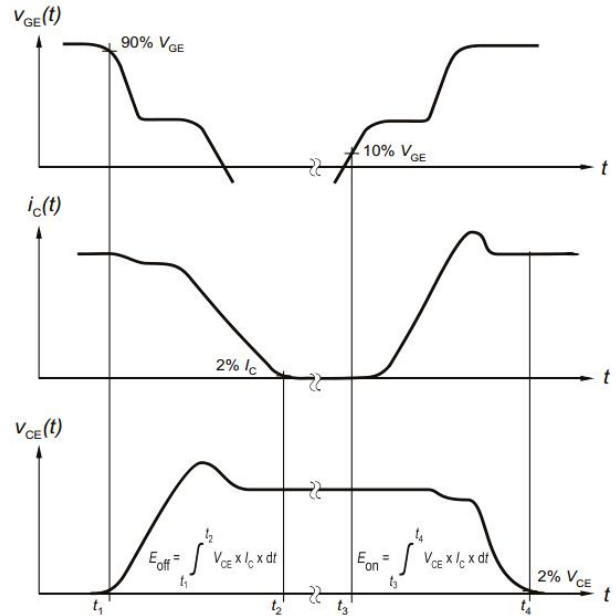


## Switching characteristics

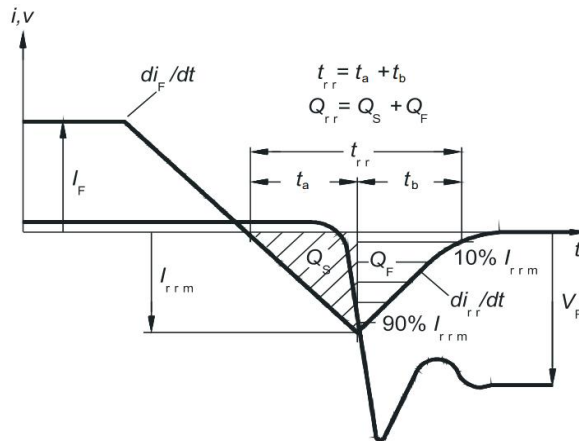
### 1) definition of switching times



### 2) definition of switching losses

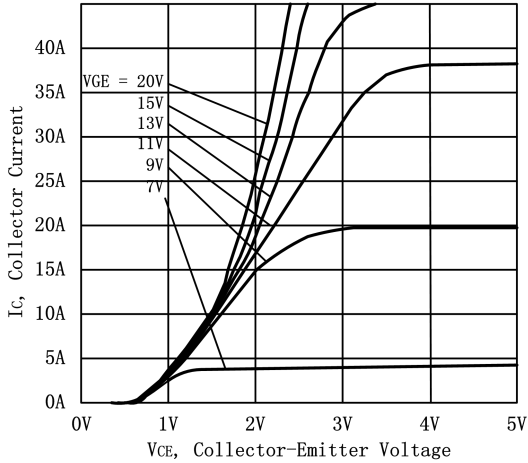


### 3) Definition of diode switching characteristics

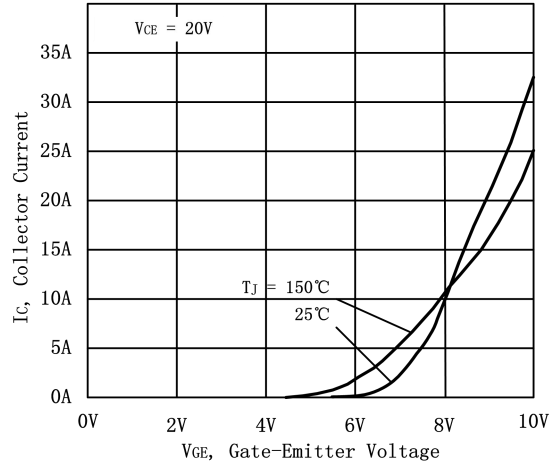


## Typical Electrical and Thermal Characteristics

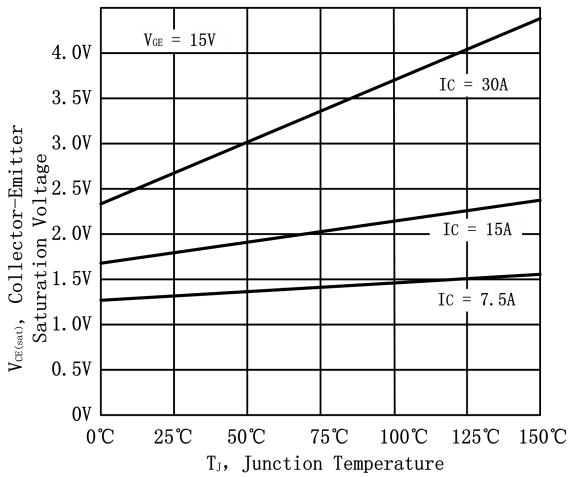
**Figure 1 Output Characteristics**



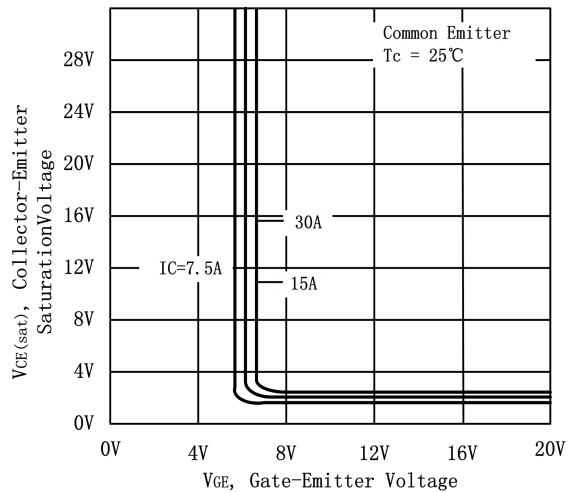
**Figure 2. Transfer Characteristics**



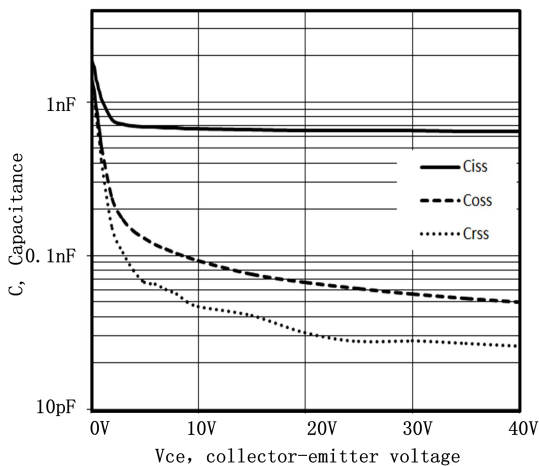
**Figure 3  $V_{CEsat}$  vs. Case Temperature**



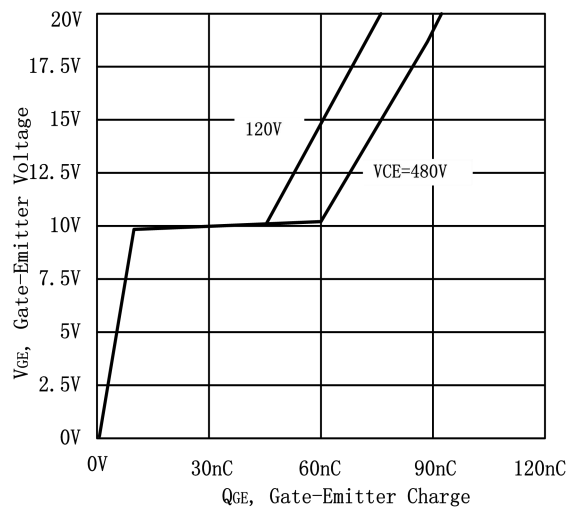
**Figure 4 Saturation Voltage vs. VGE**



**Figure 5 Capacitance Characteristics**

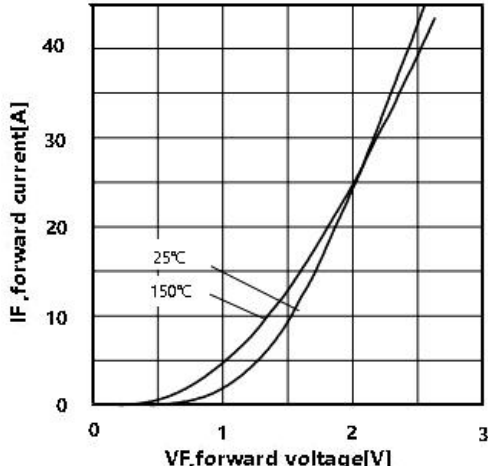


**Figure 6 Gate charge waveform**

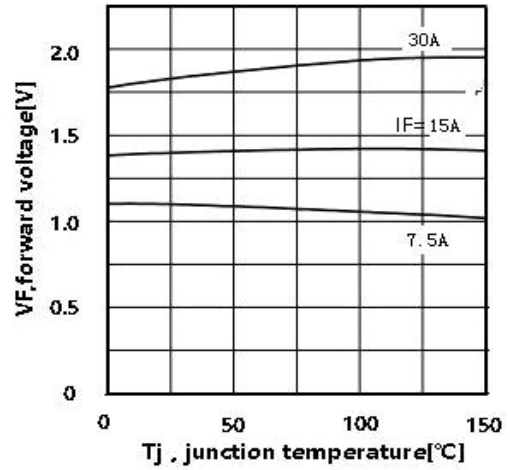


## Typical Electrical and Thermal Characteristics (continued)

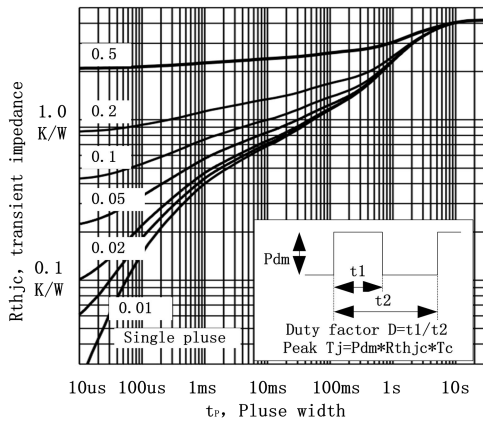
**Figure 7. Forward Characteristics**



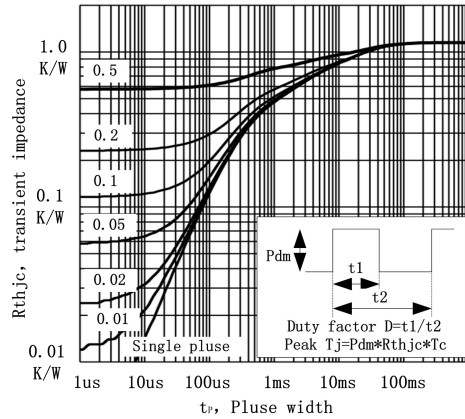
**Figure 8 V<sub>F</sub> vs. temperature**



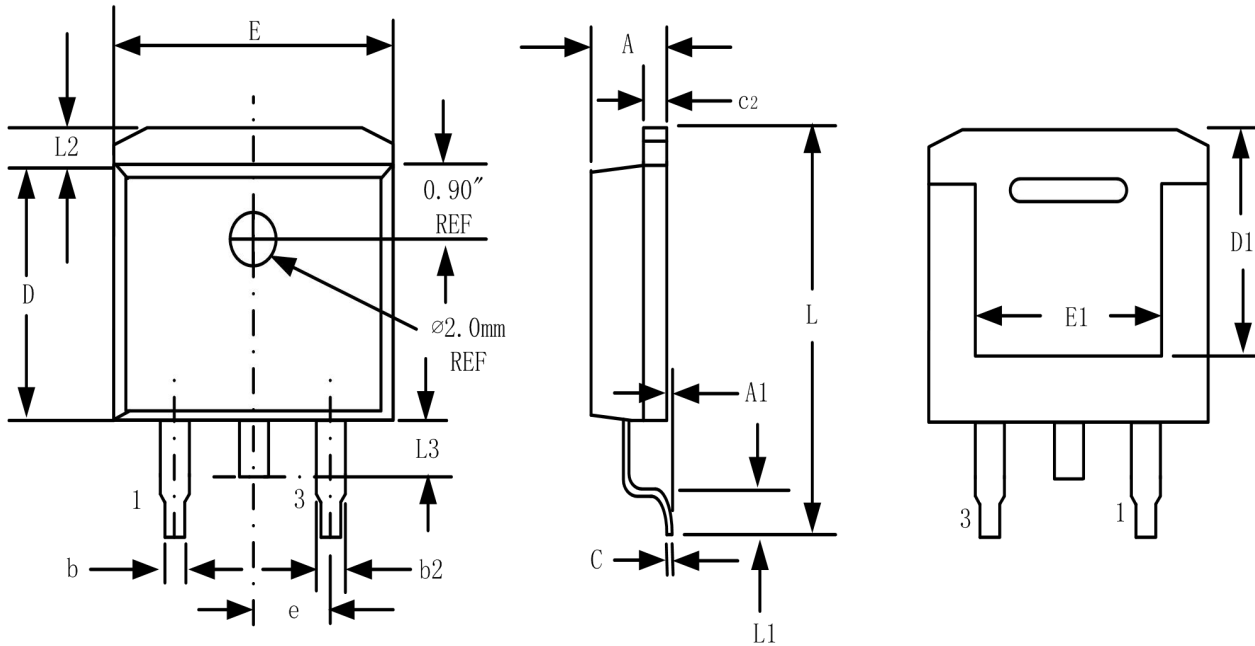
**Figure 9. Transient Thermal Impedance of IGBT for TO-220F**



**Figure 10. Transient Thermal Impedance of IGBT for TO-220, TO-263**

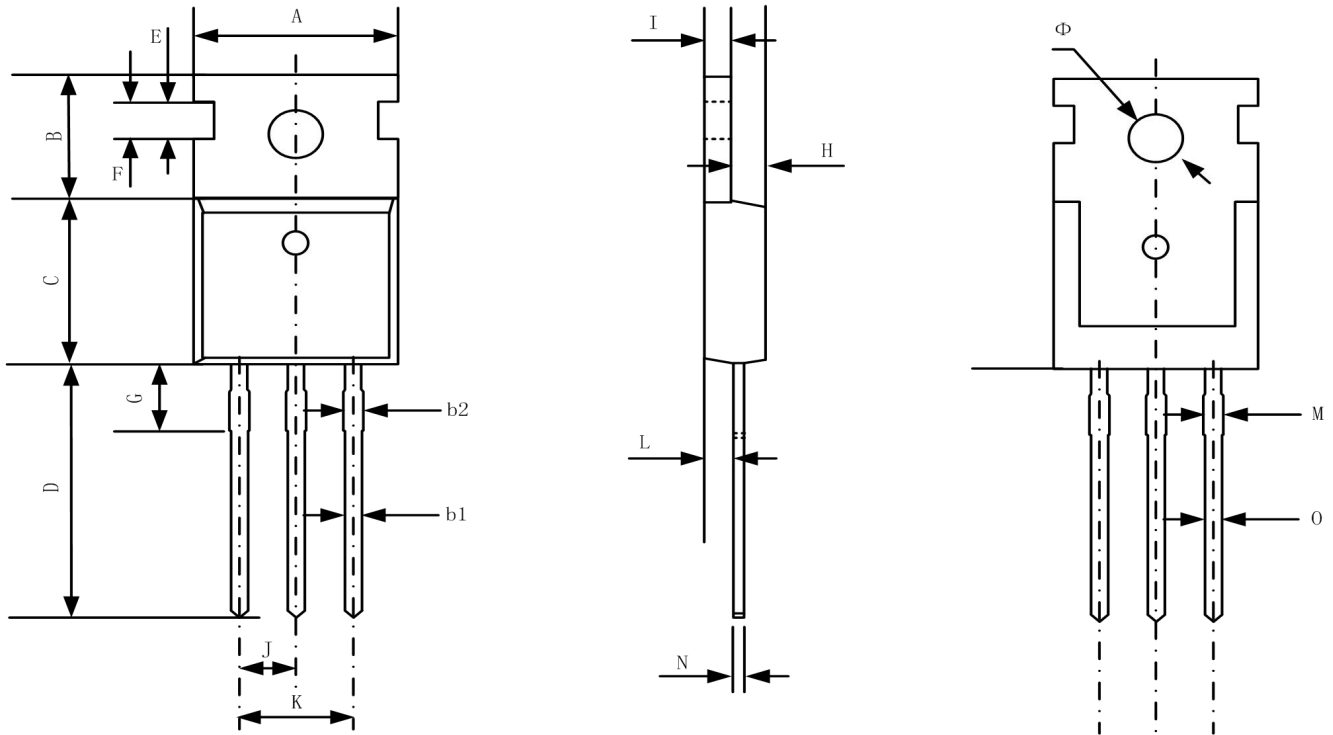


TO-263-3L Package Information



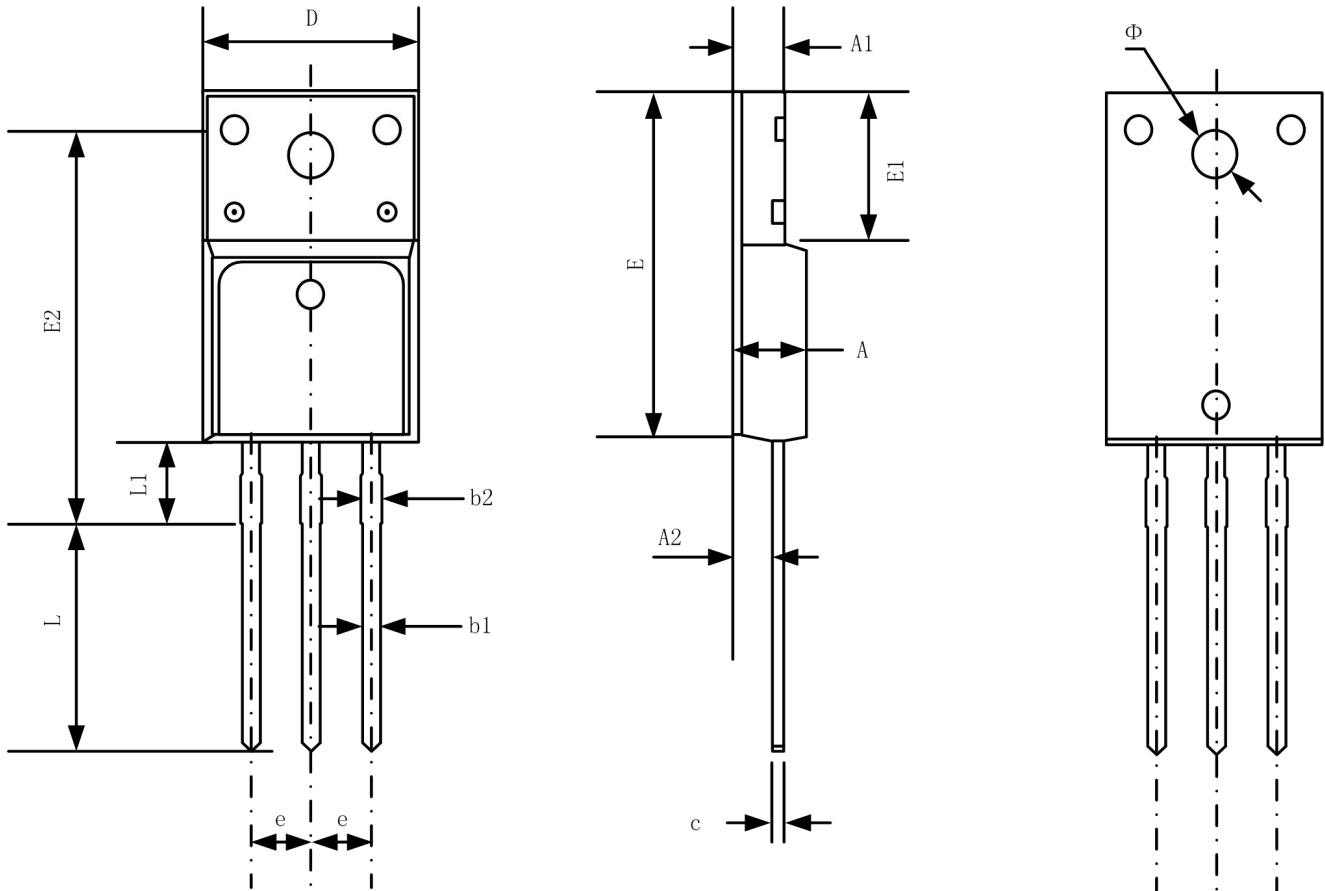
Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.32	4.57	0.170	0.180
A1	-	0.25		0.010
b	0.71	0.94	0.028	0.037
b2	1.15	1.40	0.045	0.055
c	0.46	0.61	0.018	0.024
c2	1.22	1.40	0.048	0.055
D	8.89	9.40	0.350	0.370
D1	8.01	8.23	0.315	0.324
E	10.04	10.28	0.395	0.405
E1	7.88	8.08	0.310	0.318
e	2.54 BSC		0.100 BSC	
L	14.73	15.75	0.580	0.620
L1	2.29	2.79	0.090	0.110
L2	1.15	1.39	0.045	0.055
L3	1.27	1.77	0.050	0.070

TO-220-3L-C Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	9.70	10.10	0.38	0.40
B	6.30	6.70	0.25	0.26
C	9.00	9.47	0.35	0.37
D	12.80	13.30	0.50	0.52
E	1.20	1.40	0.05	0.06
F	1.70 REF		0.067 REF	
G	2.65 REF		0.104 REF	
H	3.00	3.40	0.12	0.13
I	1.25	1.40	0.05	0.06
J	2.40	2.70	0.09	0.11
K	5.00	5.15	0.20	0.20
L	2.20	2.60	0.09	0.10
M	1.25	1.45	0.05	0.06
N	0.45	0.60	0.02	0.02
O	0.70	0.90	0.03	0.04
Φ	3.6 REF		0.142 REF	

TO-220F Package Information



Symbol	Dimensions In Millimeters		Dimensions In Inches	
	Min.	Max.	Min.	Max.
A	4.500	4.900	0.177	0.193
A1	2.340	2.740	0.092	0.108
A2	2.560	2.960	0.101	0.117
b1	0.700	0.900	0.028	0.035
b2	1.180	1.580	0.046	0.062
c	0.400	0.600	0.016	0.024
D	9.960	10.360	0.392	0.408
E	15.670	15.970	0.617	0.629
E1	6.500	6.900	0.256	0.272
E2	15.500	16.100	0.610	0.634
e	2.540 TYP		0.100 TYP	
Φ	3.080	3.280	0.121	0.129
L	12.640	13.240	0.498	0.521
L1	3.030	3.430	0.119	0.135



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