## **IGBT - Inverter Welding**

This Insulated Gate Bipolar Transistor (IGBT) features a robust and cost effective Trench construction, and provides superior performance in demanding switching applications, offering both low on state voltage and minimal switching loss. The IGBT is well suited for welding applications. Incorporated into the device is a soft and fast co-packaged free wheeling diode with a low forward voltage.

- Low Switching Loss Reduces System Power Dissipation
- $T_{Jmax} = 175^{\circ}C$
- Soft, Fast Free Wheeling Diode
- This is a Pb-Free Device

#### **Typical Applications**

Welding

#### **ABSOLUTE MAXIMUM RATINGS**

Rating	Symbol	Value	Unit	
Collector-emitter voltage	$V_{CES}$	600	V	
Collector current @ Tc = 25°C @ Tc = 100°C	I <sub>c</sub>	90 45	A	
Pulsed collector current, T <sub>pulse</sub> limited by T <sub>Jmax</sub>	I <sub>CM</sub>	180	А	
Diode forward current @ Tc = 25°C @ Tc = 100°C	l <sub>F</sub>	90 45	A	
Diode pulsed current, T <sub>pulse</sub> limited by T <sub>Jmax</sub>	I <sub>FM</sub>	180	А	
Gate-emitter voltage Transient Gate Emitter Voltage (t <sub>p</sub> = 5 μs, D < 0.010)	$V_{GE}$	±20 ±30	V	
Power Dissipation @ Tc = 25°C @ Tc = 100°C	P <sub>D</sub>	300 150	W	
Operating junction temperature range	T <sub>J</sub>	–55 to +175	°C	
Storage temperature range	T <sub>stg</sub>	-55 to +175	°C	
Lead temperature for soldering, 1/8" from case for 5 seconds	T <sub>SLD</sub>	260	°C	

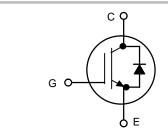
Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected.

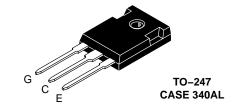


### ON Semiconductor®

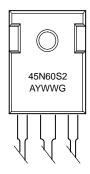
www.onsemi.com

45 A, 600 V  $V_{CEsat} = 2.0 V$  $E_{off} = 0.36 \text{ mJ}$ 





#### **MARKING DIAGRAM**



= Assembly Location

= Year WW = Work Week = Pb-Free Package

#### **ORDERING INFORMATION**

Device	Package	Shipping
NGTB45N60S2WG	TO-247 (Pb-Free)	30 Units / Rail

#### THERMAL CHARACTERISTICS

Rating	Symbol	Value	Unit
Thermal resistance junction-to-case, for IGBT	$R_{ heta JC}$	0.50	°C/W
Thermal resistance junction-to-case, for Diode	$R_{ heta JC}$	1.46	°C/W
Thermal resistance junction-to-ambient	$R_{ heta JA}$	40	°C/W

### **ELECTRICAL CHARACTERISTICS** (T<sub>J</sub> = 25°C unless otherwise specified)

Parameter	Test Conditions	Symbol	Min	Тур	Max	Unit
STATIC CHARACTERISTIC		•		•		
Collector–emitter breakdown voltage, gate–emitter short–circuited	$V_{GE} = 0 \text{ V}, I_{C} = 500 \mu\text{A}$	V <sub>(BR)CES</sub>	600	_	_	V
Collector-emitter saturation voltage	V <sub>GE</sub> = 15 V, I <sub>C</sub> = 45 A V <sub>GE</sub> = 15 V, I <sub>C</sub> = 45 A, T <sub>J</sub> = 175°C	V <sub>CEsat</sub>		2.0 2.5	2.3	V
Gate-emitter threshold voltage	$V_{GE} = V_{CE}, I_{C} = 150 \mu A$	$V_{GE(th)}$	4.5	5.5	6.5	V
Collector–emitter cut–off current, gate– emitter short–circuited	V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 600 V V <sub>GE</sub> = 0 V, V <sub>CE</sub> = 600 V, T <sub>J</sub> = 175°C	I <sub>CES</sub>	- -		0.2 2	mA
Gate leakage current, collector–emitter short–circuited	V <sub>GE</sub> = 20 V , V <sub>CE</sub> = 0 V	I <sub>GES</sub>	-	-	100	nA
DYNAMIC CHARACTERISTIC						
Input capacitance		C <sub>ies</sub>	-	3200	-	pF
Output capacitance	V <sub>CE</sub> = 20 V, V <sub>GE</sub> = 0 V, f = 1 MHz	C <sub>oes</sub>	-	130	-	1
Reverse transfer capacitance	1	C <sub>res</sub>	-	85	_	
Gate charge total		Qg	-	135	-	nC
Gate to emitter charge	$V_{CE} = 480 \text{ V}, I_{C} = 45 \text{ A}, V_{GE} = 15 \text{ V}$	Q <sub>ge</sub>	-	27	-	1
Gate to collector charge	1	Q <sub>gc</sub>	-	67	_	
SWITCHING CHARACTERISTIC, INDUC	TIVE LOAD					
Turn-off delay time	T <sub>J</sub> = 25°C	t <sub>d(off)</sub>	-	151	_	ns
Fall time	$V_{CC} = 400 \text{ V}, I_{C} = 45 \text{ A}$ $R_{g} = 10 \Omega$	t <sub>f</sub>	-	55	-	1
Turn-off switching loss	$V_{GE} = 0 \text{ V} / 15 \text{ V}$	E <sub>off</sub>	-	0.36	-	mJ
Turn-off delay time	T <sub>J</sub> = 150°C	t <sub>d(off)</sub>	-	154	_	ns
Fall time	$V_{CC} = 400 \text{ V, } I_{C} = 45 \text{ A}$ $R_g = 10 \Omega$ $V_{GE} = 0 \text{ V/ } 15 \text{ V}$	t <sub>f</sub>	-	78	-	1
Turn-off switching loss		E <sub>off</sub>	-	0.69	-	mJ
DIODE CHARACTERISTIC						
Forward voltage	V <sub>GE</sub> = 0 V, I <sub>F</sub> = 45 A V <sub>GE</sub> = 0 V, I <sub>F</sub> = 45 A, T <sub>J</sub> = 175°C	V <sub>F</sub>	- -	1.2 1.2	1.4 -	V
Reverse recovery time	T <sub>J</sub> = 25°C I <sub>F</sub> = 45 A, V <sub>R</sub> = 200 V	t <sub>rr</sub>	-	498	-	ns
Reverse recovery charge		Q <sub>rr</sub>	-	9400	-	nc
Reverse recovery current	di <sub>F</sub> /dt = 200 A/μs	I <sub>rrm</sub>	-	36	-	Α

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

#### **TYPICAL CHARACTERISTICS**

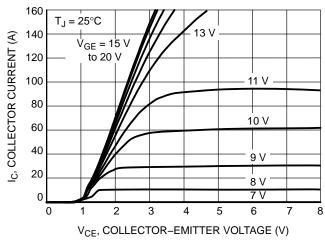


Figure 1. Output Characteristics

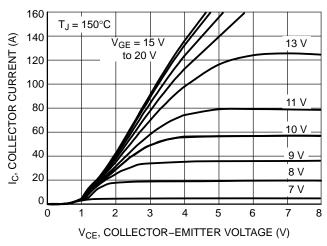


Figure 2. Output Characteristics

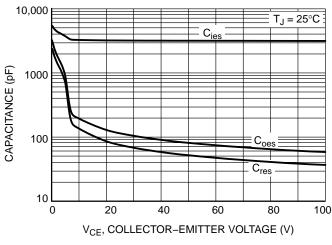
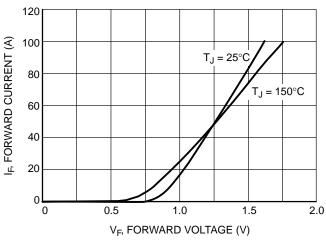


Figure 3. Typical Capacitance



**Figure 4. Diode Forward Characteristics** 

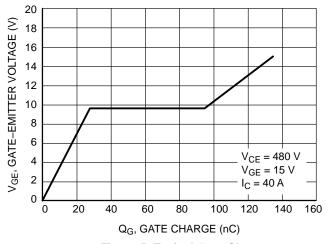


Figure 5. Typical Gate Charge

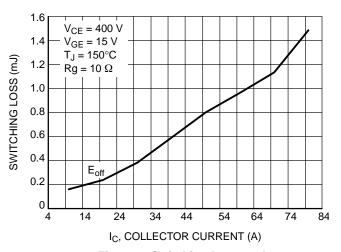


Figure 6. Switching Loss vs. I<sub>C</sub>

#### **TYPICAL CHARACTERISTICS**

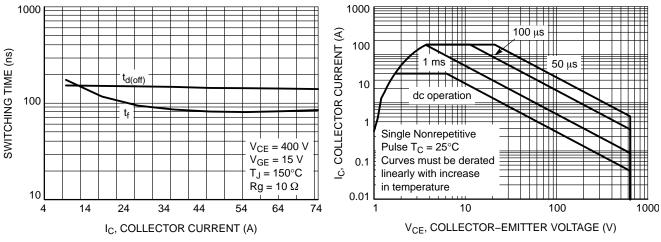


Figure 7. Switching Time vs.  $I_C$ 

Figure 8. Safe Operating Area

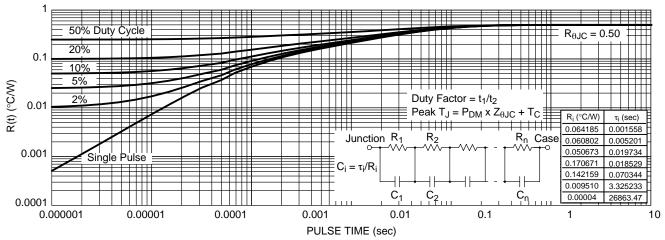


Figure 9. IGBT Transient Thermal Impedance

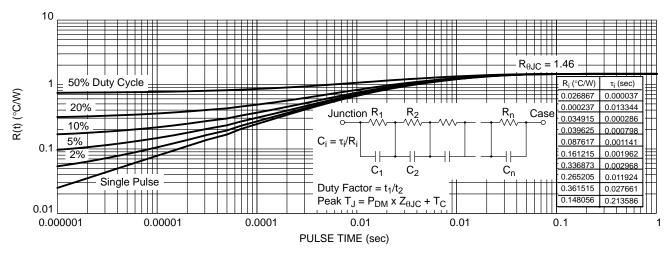
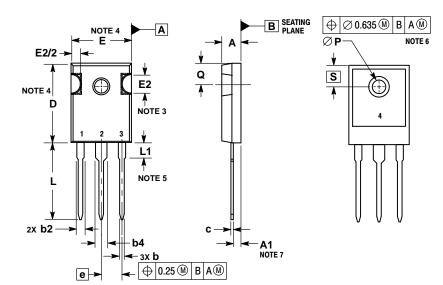


Figure 10. Diode Transient Thermal Impedance

#### PACKAGE DIMENSIONS

#### TO-247 CASE 340AL **ISSUE A**



#### NOTES:

- DIMENSIONING AND TOLERANCING PER ASME Y14.5M, 1994.
   CONTROLLING DIMENSION: MILLIMETERS.

- SLOT REQUIRED, NOTCH MAY BE ROUNDED.
  DIMENSIONS D AND E DO NOT INCLUDE MOLD FLASH. MOLD FLASH SHALL NOT EXCEED 0.13 PER SIDE. THESE DIMENSIONS ARE MEASURED AT THE OUTERMOST EXTREME OF THE PLASTIC BODY.
- LEAD FINISH IS UNCONTROLLED IN THE REGION DEFINED BY
- ØP SHALL HAVE A MAXIMUM DRAFT ANGLE OF 1.5° TO THE TOP OF THE PART WITH A MAXIMUM DIAMETER OF 3.91.
- DIMENSION A1 TO BE MEASURED IN THE REGION DEFINED BY L1.

$\overline{}$			
	MILLIMETERS		
DIM	MIN	MAX	
Α	4.70	5.30	
A1	2.20	2.60	
b	1.00	1.40	
b2	1.65	2.35	
b4	2.60	3.40	
С	0.40	0.80	
D	20.30	21.40	
E	15.50	16.25	
E2	4.32	5.49	
е	5.45 BSC		
L	19.80	20.80	
L1	3.50	4.50	
P	3.55	3.65	
Q	5.40	6.20	
S	6.15 BSC		

ON Semiconductor and iii) are registered trademarks of Semiconductor Components Industries, LLC (SCILLC). SCILLC owns the rights to a number of patents, trademarks, copyrights, trade secrets, and other intellectual property. A listing of SCILLC's product/patent coverage may be accessed at www.onsemi.com/site/pdf/Patent-Marking.pdf. SCILLC reserves the right to make changes without further notice to any products herein. SCILLC makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does SCILLC assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation special, consequential or incidental damages. "Typical" parameters which may be provided in SCILLC data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. SCILLC does not convey any license under its patent rights nor the rights of others. SCILLC products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the SCILLC product could create a situation where personal injury or death may occur. Should Buyer purchase or use SCILLC products for any such unintended or unauthorized application, Buyer shall indemnify and hold SCILLC and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that SCILLC was negligent regarding the design or manufacture of the part. SCILLC is an Equal Opportunity/Affirmative Action Employer. This literature is subject to all applicable copyright laws and is not for resale in any manner.

#### **PUBLICATION ORDERING INFORMATION**

#### LITERATURE FULFILLMENT

Literature Distribution Center for ON Semiconductor P.O. Box 5163, Denver, Colorado 80217 USA Phone: 303-675-2175 or 800-344-3860 Toll Free USA/Canada

Fax: 303-675-2176 or 800-344-3867 Toll Free USA/Canada Email: orderlit@onsemi.com

N. American Technical Support: 800-282-9855 Toll Free

Europe, Middle East and Africa Technical Support: Phone: 421 33 790 2910 Japan Customer Focus Center

Phone: 81-3-5817-1050

ON Semiconductor Website: www.onsemi.com

Order Literature: http://www.onsemi.com/orderlit

For additional information, please contact your local Sales Representative

# **Mouser Electronics**

**Authorized Distributor** 

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

ON Semiconductor: NGTB45N60S2WG