NICHIA CORPORATION

SPECIFICATIONS FOR LED

NHSB046T-N3

- Pb-free Reflow Soldering Application
- Built-in ESD Protection Device
- RoHS Compliant



SPECIFICATIONS

(1) Absolute Maximum Ratings

Item	Symbol	Absolute Maximum Rating	Unit
Forward Current	I _F 10		mA
Pulse Forward Current	I _{FP} 30		mA
Allowable Reverse Current	I _R 85		mA
Power Dissipation	P _D 30		mW
Operating Temperature	T _{opr} -	40~100	°C
Storage Temperature	T _{stg} -	40~100	°C
Junction Temperature	T _J 110		°C

* Absolute Maximum Ratings at $T_A=25$ °C.

* $I_{\mbox{\scriptsize FP}}$ conditions with pulse width ${\leq}10\mbox{ms}$ and duty cycle ${\leq}10\%.$

(2) Initial Electrical/Optical Characteristics

Item		Symbol	Condition	Тур	Unit
Forward Voltage		V _F	I _F =5mA	2.9	V
Luminous Intensity		I_v	I _F =5mA	85	mcd
	x -		I _F =5mA	0.19	-
Chromaticity Coordinate	y -		I _F =5mA	0.29	-

* Characteristics at $T_A=25^{\circ}C$.

* Luminous Intensity value as per CIE 127:2007 standard.

* Chromaticity Coordinates as per CIE 1931 Chromaticity Chart.

RANKS

Item	Rank	Min	Max	Unit
Forward Voltage	- 2.	7	3.1	V
	R 90		125	
Luminous Intensity	Q 63		90	mcd
	P 45		63	

C<u>olor Ranks</u>

	Rank N3801				
x	0.1882 0.	1921 0.	2009 0.	1969	
У	0.2273 0.	2431 0.	2421 0.	2264	

	Rank N3803				
x	0.1960 0.	2000 0	. 2087 0	. 2048	
у	0.2588 0.	2746 0	. 2736 0	. 2579	

	Rank N3805			
x	0.2039 0.	2078 0	. 2166 0	. 2127
у	0.2904 0.	3061 0	. 3051 0	. 2894

	Rank N3807				
х	0.1823 0.	1862 0.	1921 0.	1882	
у	0.2280 0.	2437 0.	2431 0.	2273	

	Rank N3809				
х	0.1902 0.	1941 0.	2000 0.	1960	
У	0.2595 0	2753 0.	2746 0.	2588	

	Rank N3811			
x	0.1980 0.	2020 0.	2078 0.	2039
у	0.2910 0.	3068 0.	3061 0.	2904

	Rank N3813				
х	0.1735 0.	1775 0.	1862 0	. 1823	
у	0.2290 0.	2447 0.	2437 0	. 2280	

	Rank N3815			
x	0.1814 0.	1853 0	. 1941 0	. 1902
у	0.2605 0.	2762 0	. 2753 0	. 2595

	Rank N3817			
х	0.1893 0.	1932 0.	2020 0.	1980
у	0.2920 0.	3078 0.	3068 0.	2910

		Rank N3	819	
х	0.1677 0.	1716 0.	1775 0.	1735
у	0.2296 0.	2454 0.	2447 0.	2290

	Rank N3821			
x	0.1756 0.	1795 0.	1853 0.	1814
у	0.2611 0.	2769 0.	2762 0.	2605

	Rank N3802				
x	0.1921 0.	1960 0.	2048	0.2009	
у	0.2431 0.	2588 0.	2579	0.2421	

	Rank N3804				
х	0.2000 0.	2039 0.	2127	0.2087	
У	0.2746 0.	2904 0.	2894	0.2736	

	Rank N3806			
х	0.2078 0.	2118 0.	2205	0.2166
у	0.3061 0.	3219 0.	3209	0.3051

	Rank N3808				
х	0.1862 0.	1902 0.	1960	0.1921	
У	0.2437 0.	2595 0.	2588	0.2431	

	Rank N3810			
x	0.1941 0.	1980 0.	2039	0.2000
у	0.2753 0.	2910 0.	2904	0.2746

	Rank N3812			
х	0.2020 0.	2059 0.	2118	0.2078
У	0.3068 0.	3225 0.	3219	0.3061

	Rank N3814			
x	0.1775 0.	1814 0.	1902	0.1862
У	0.2447 0.	2605 0.	2595	0.2437

	Rank N3816				
x	0.1853 0.	1893 0.	1980	0.1941	
У	0.2762 0.	2920 0.	2910	0.2753	

	Rank N3818			
x	0.1932 0.	1971 0.	2059	0.2020
у	0.3078 0.	3235 0.	3225	0.3068

	Rank N3820			
x	0.1716 0.	1756 0.	1814	0.1775
у	0.2454 0.	2611 0.	2605	0.2447

		Rank N	3822	
x	0.1795 0.	1834 0.	1893	0.1853
У	0.2769 0.	2926 0.	2920	0.2762

		Rank N3	823	
x	0.1834 0.	1874 0.	1932 0.	1893
у	0.2926 0.	3084 0.	3078 0.	2920

	Rank N3825			
x	0.1589 0.	1628 0.	1716 0.	1677
У	0.2306 0.	2464 0.	2454 0.	2296

	Rank N3827			
х	0.1668 0.	1707 0	. 1795 0	. 1756
у	0.2621 0.	2779 0	. 2769 0	. 2611

	Rank N3829			
x	0.1746 0	1786 0	. 1874 0	. 1834
у	0.2936 0	3094 0	. 3084 0	. 2926

* Ranking at $T_A=25^{\circ}C$.

* Forward Voltage Tolerance: ±0.05V

* Luminous Intensity Tolerance: ±7%

* Chromaticity Coordinate Tolerance: ± 0.005

 \ast LEDs from the above ranks will be shipped.

The rank combination ratio per shipment will be decided by Nichia.

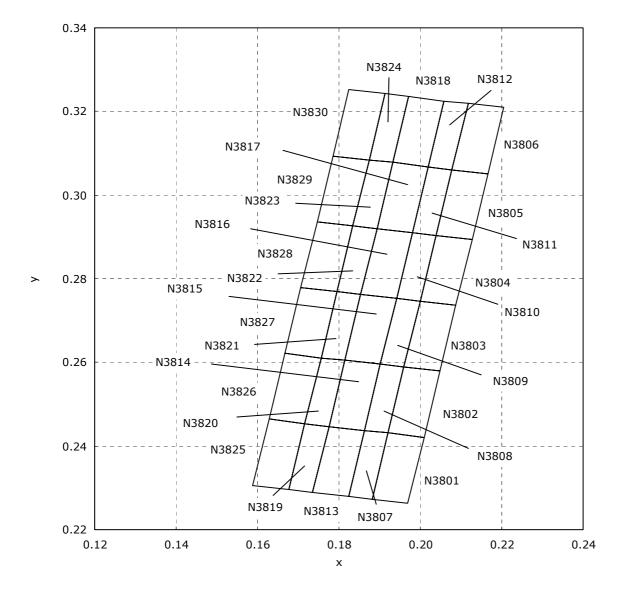
	Rank N3824			
х	0.1874 0.	1913 0	. 1971	0.1932
У	0.3084 0.	3242 0	. 3235	0.3078

	Rank N3826			
х	0.1628 0.	1668 0.	1756	0.1716
у	0.2464 0.	2621 0.	2611	0.2454

	Rank N3828			
x	0.1707 0.	1746 0.	1834	0.1795
У	0.2779 0.	2936 0.	2926	0.2769

	Rank N3830			
x	0.1786 0.	1825 0.	1913	0.1874
У	0.3094 0.	3252 0.	3242	0.3084

CHROMATICITY DIAGRAM

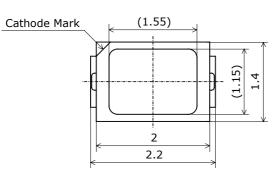


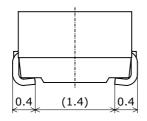
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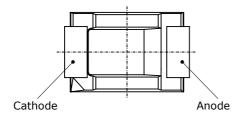
OUTLINE DIMENSIONS

NHSB046x-N3 管理番号 No. STS-DA7-0425A

(単位 Unit: mm, 公差 Tolerance: ±0.1)

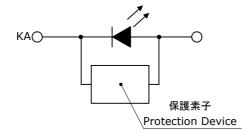






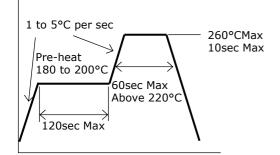
 	n	6.0
	H)	0
(0.7)		
< 1.	3 →	

項目 Item	内容 Description
パッケージ材質 Package Materials	耐熱性ポリマー Heat-Resistant Polymer
封止樹脂材質 Encapsulating Resin Materials	エポキシ樹脂 (拡散剤+蛍光体入り) Epoxy Resin (with diffuser+phosphor)
電極材質 Electrodes Materials	銅合金+銀メッキ Ag-plated Copper Alloy
質量 Weight	0.0074g(TYP)



SOLDERING

• Recommended Reflow Soldering Condition(Lead-free Solder)



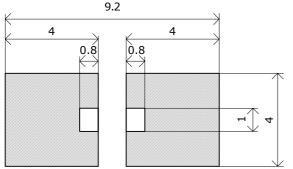
Recommended Hand Soldering Condition

Temperature	350°C Max
Soldering Time	3sec Max

• Recommended Dip Soldering Condition

Pre-heat	100°C Max	
Pre-heat Time	60sec Max	
Solder Bath		
Temperature	260°C Max	
Dipping Time	10sec Max	

• Recommended Soldering Pad Pattern



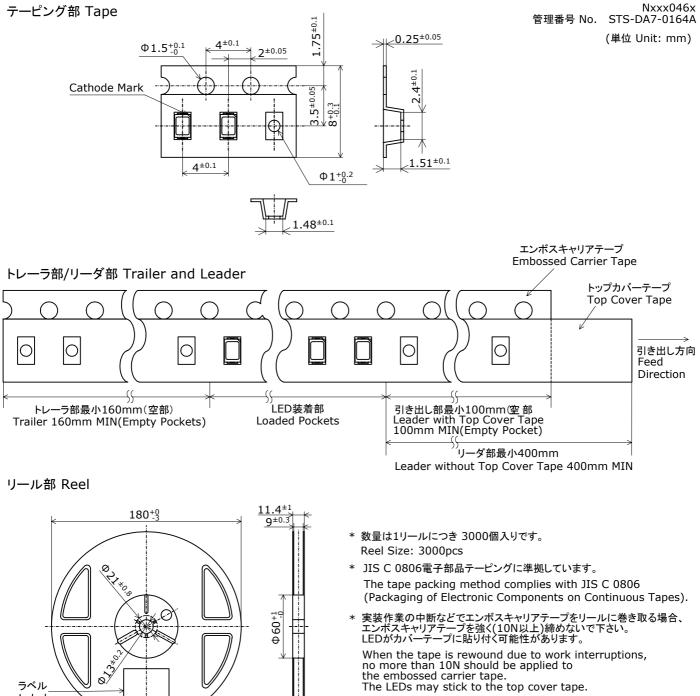
(単位 Unit: mm)

Blank boxes: Solder resist opening , Shaded areas: Footprint

- * This LED is designed to be reflow soldered or dip-soldered on to a PCB.
- * Reflow soldering must not be performed more than twice. Dip soldering/hand soldering must not be performed more than once.
- * Avoid rapid cooling. Ramp down the temperature gradually from the peak temperature.
- * Nitrogen reflow soldering is recommended. Air flow soldering conditions can cause optical degradation, caused by heat and/or atmosphere.
- * Repairing should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used.
- It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.
- \ast When soldering, do not apply stress to the LED while the LED is hot.
- * When using a pick and place machine, choose an appropriate nozzle for this product.
- * The recommended soldering pad pattern is designed for attachment of the LED without problems. When precise mounting accuracy is required, such as high-density mounting, ensure that the size and shape of the pad are suitable for the circuit design.
- * Consider factors such as the reflow soldering temperature, hand soldering temperature, etc. when choosing the solder.
- * When flux is used, it should be a halogen free flux. Ensure that the manufacturing process is not designed in a manner where the flux will come in contact with the LEDs.
- * Make sure that there are no issues with the type and amount of solder that is being used.

TAPE AND REEL DIMENSIONS

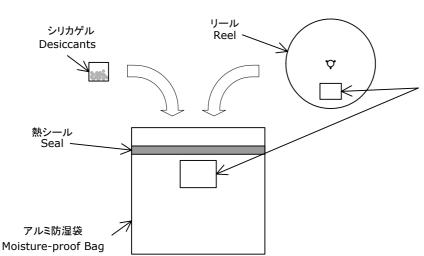
ラベル Label



When the tape is rewound due to work interruptions, no more than 10N should be applied to the embossed carrier tape. The LEDs may stick to the top cover tape.

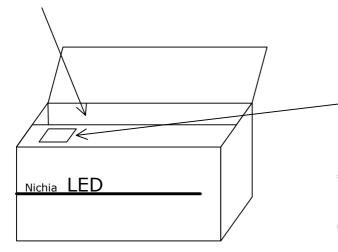
PACKAGING - TAPE & REEL

シリカゲルとともにリールをアルミ防湿袋に入れ、熱シールにより封をします。 Reels are shipped with desiccants in heat-sealed moisture-proof bags. Nxxxxxxx 管理番号 No. STS-DA7-0006C



NICHIA XXXX LED TYPE NXXXXXX ******* LOT YMXXXX-RRR QTY. PCS RoHS

アルミ防湿袋を並べて入れ、ダンボールで仕切ります Moisture-proof bags are packed in cardboard boxes with corrugated partitions.



	ラベル Label				
	M NICHIA				
		XXXX LED			
	TYPE	Nxxxxxx ******			
-	RANK QTY.	RRR PCS RoHS			
	491 OKA	NICHIA CORPORATION , KAMINAKA, ANAN, TOKUSHIMA, JAPAN			

- 客先型名を******で示します 客先型名が設定されていない場合は空白です。 ******* is the customer part number. If not provided, it will not be indicated on the label.
- ロット表記方法についてはロット番号の項を 参照して下さい。
 For details, see "LOT NUMBERING CODE" in this document.
- ランク分けがない場合はランク表記はありません。
 The label does not have the RANK field for un-ranked products.
- * 本製品はテーピングしたのち、輸送の衝撃から保護するためダンボールで梱包します Products shipped on tape and reel are packed in a moisture-proof bag. They are shipped in cardbaard bayes to protect them from outparts for a start of the provide the the pr
- They are shipped in cardboard boxes to protect them from external forces during transportation.

 取り扱いに際して、落下させたり 強い衝撃を与えたりしますと、製品を損傷させる原因になりますので注意して下さい。
 Do not drop or expose the box to external forces as it may damage the products.
- ダンボールには防水加工がされておりませんので、梱包箱が水に濡れないよう注意して下さい Do not expose to water. The box is not water-resistant.
- * 輸送、運搬に際して弊社よりの梱包状態あるいは同等の梱包を行って下さい Using the original package material or equivalent in transit is recommended.

LOT NUMBERING CODE

Lot Number is presented by using the following alphanumeric code.

YMxxxx	-	RRR
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Y - <u>Year</u>

Cui				
Year	Y			
2009	9			
2010	А			
2011	В			
2012	С			
2013	D			
2014	E			

M - Month

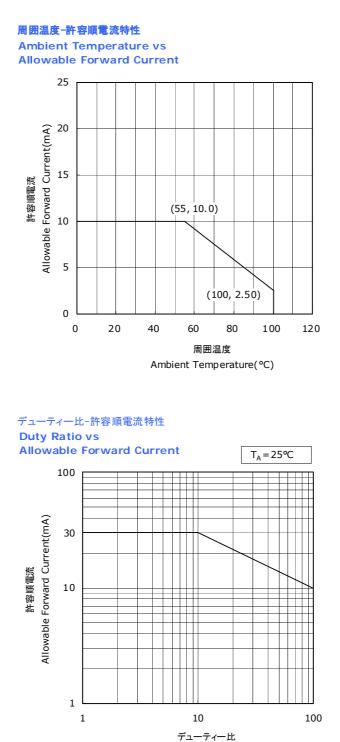
Month	М	Month	М
1	1	7	7
2	2	8	8
3	3	9	9
4	4	10	А
5	5	11	В
6	6	12	С

xxxx-Nichia's Product Number

RRR-Ranking by Color Coordinates, Ranking by Luminous Intensity

DERATING CHARACTERISTICS

NHSB046x-Nx 管理番号 No. STS-DA7-0587A



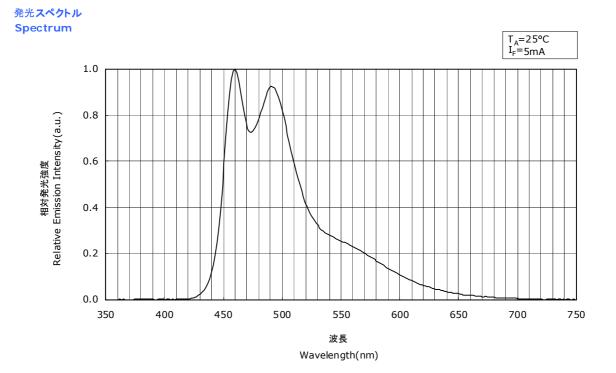
Duty Ratio(%)

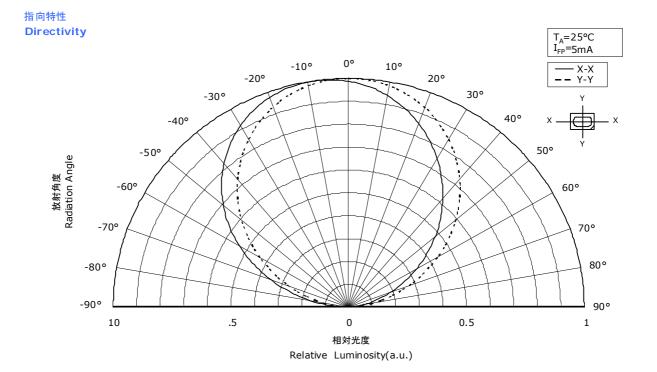
OPTICAL CHARACTERISTICS

* 本特性は参考です。

All characteristics shown are for reference only and are not guaranteed.

NHSB046x-N3 管理番号 No. STS-DA7-0829A



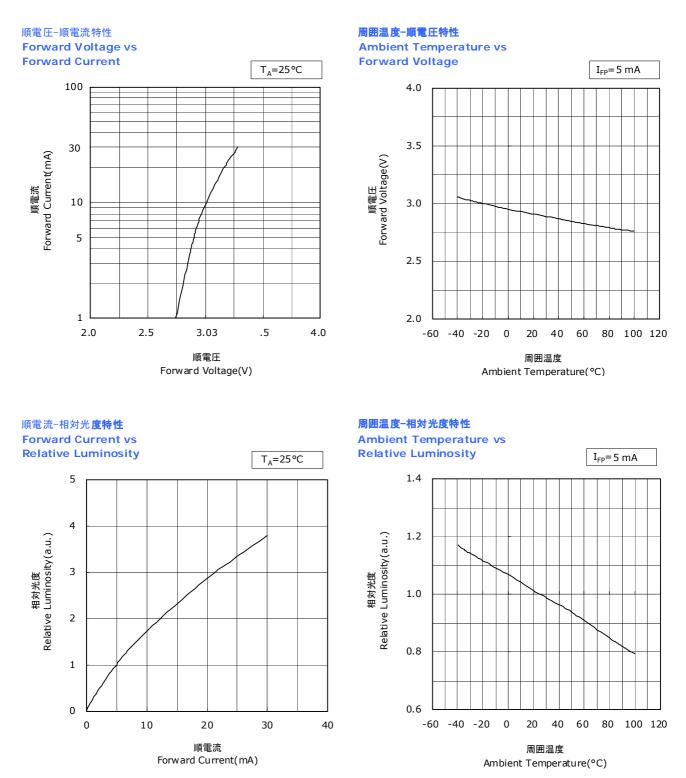


FORWARD CURRENT CHARACTERISTICS / TEMPERATURE CHARACTERISTICS

* 本特性は参考です。

All characteristics shown are for reference only and are not guaranteed.

NHSB046x-N3 管理番号 No. STS-DA7-0830A



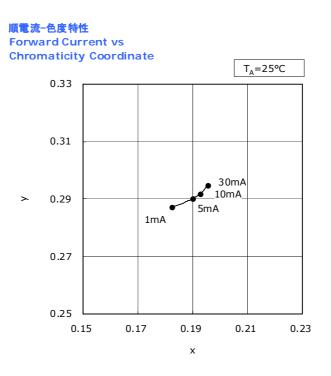
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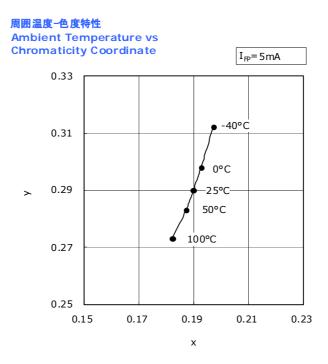
FORWARD CURRENT CHARACTERISTICS / TEMPERATURE CHARACTERISTICS

* 本特性は参考です。

All characteristics shown are for reference only and are not guaranteed.

NHSB046x-N3 管理番号 No. STS-DA7-0831A





RELIABILITY

(1) Tests and Results

Test	Reference Standard	Test Conditions	Test Duration	Failure Criteria #	Units Failed/Tested
Resistance to Soldering Heat (Dip Soldering)	JEITA ED-4701 300 301	T _{sld} =260°C, 10sec, 1dip, Precondition: 30°C, 70%RH, 168hr #1			0/22
Resistance to Soldering Heat (Reflow Soldering)	JEITA ED-4701 300 301	T _{sld} =260°C, 10sec, 2reflows, Precondition: 30°C, 70%RH, 168hr	#1		0/22
Solderability (Dip/Reflow Soldering)	JEITA ED-4701 303 303A	T _{sld} =245±5°C, 5sec, Lead-free Solder(Sn-3.0Ag-0.5Cu)	#3		0/22
Thermal Shock	JEITA ED-4701 300 307	-40°C to 100°C, 1min dwell, 10sec transfer, Precondition: 30°C, 70%RH, 168hr	100cycles #1		0/100
Temperature Cycle	JEITA ED-4701 100 105	-40°C(30min)~25°C(5min)~ 100°C(30min)~25°C(5min)	100cycles #1		0/100
Moisture Resistance (Cyclic)	JEITA ED-4701 200 203	25°C~65°C~-10°C, 90%RH, 24hr per cycle	10cycles #1		0/100
High Temperature Storage	JEITA ED-4701 200 201	T _A =100°C 1000hours		#1	0/100
Temperature Humidity Storage	JEITA ED-4701 100 103	T _A =60°C, RH=90%	1000hours	#1	0/100
Low Temperature Storage	JEITA ED-4701 200 202	T_A =-40°C 1000hours		#1	0/100
Room Temperature Operating Life		$T_A=25$ °C, $I_F=10$ mA 1000hours		#2	0/100
High Temperature Operating Life		$T_A=85^{\circ}C$, $I_F=5mA$ 1000hours		#2	0/100
Temperature Humidity Operating Life	60°C, RH=90%, I₅=5mA 1000hours			#2	0/100
Low Temperature Operating Life		T_A =-40°C, I _F =5mA 1000hours		#2	0/100
Permanence of Marking	JEITA ED-4701 Isopropyl Alcohol, 23±5°C, 500 501 Dipping Time: 5min		1time #1		0/22
Vibration	JEITA ED-4701 200m/s ² , 100~2000~100Hz,		48minutes #1		0/10
Free Fall		3drops from a height of 75cm		#1	0/10
Electrostatic Discharges	JEITA ED-4701 HBM, 2kV, 1.5kΩ, 100pF, 3pulses,		#1		0/22

NOTES:

Measurements are performed after allowing the LEDs to return to room temperature.

(2) Failure Criteria

Criteria #	Items	Conditions	Failure Criteria
	Forward Voltage(V_F) I	_F =5mA >U	.S.L.×1.1
#1	Luminous Intensity(I _v) I	_F =5mA <l.s< td=""><td>.L.×0.7</td></l.s<>	.L.×0.7
	Forward Voltage(V _F) I	_F =5mA >U	.S.L.×1.1
#2	Luminous Intensity(Iv) I	_F =5mA <l.s< td=""><td>.L.×0.5</td></l.s<>	.L.×0.5
#3	Solderability	_	Less than 95% solder coverage

U.S.L. : Upper Specification Limit L.S.L. : Lower Specification Limit

CAUTIONS

(1) Storage

<u> </u>							
	Conditions		Temperature	Humidity	Time		
		Before Opening Aluminum Bag	≤30°C	≤90%RH	Within 1 Year from Delivery Date		
	Storage	After Opening Aluminum Bag	≤30°C	≤70%RH	≤168hours		
	Baking		65±5°C	-	≥24hours		

• Product complies with JEDEC MSL 3 or equivalent. See IPC/JEDEC STD-020 for moisture-sensitivity details.

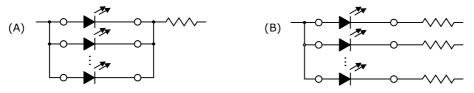
 Absorbed moisture in LED packages can vaporize and expand during soldering, which can cause interface delamination and result in optical performance degradation. Products are packed in moisture-proof aluminum bags to minimize moisture absorption during transportation and storage.

Included silica gel desiccants change from blue to red if moisture had penetrated bags.

- After opening the moisture-proof aluminum bag, the products should go through the soldering process within the range of the conditions stated above. Unused remaining LEDs should be stored with silica gel desiccants in a hermetically sealed container, preferably the original moisture-proof bags for storage.
- After the "Period After Opening" storage time has been exceeded or silica gel desiccants are no longer blue, the products should be baked. Baking should only be done once.
- The leads or electrode pads (anode and cathode) of the product are plated with silver. Exposure to a corrosive environment might cause the silver plated the leads or electrode pads to tarnish, and thus leading to difficulties in soldering.
 If unused LEDs remain, they must be stored in a hermetically sealed container.
 Nichia recommends using the original moisture-proof bag for storage.
- Do not use sulfur-containing materials in commercial products. Some materials, such as seals and adhesives, may contain sulfur. The extremely corroded or contaminated plating of LEDs might cause an open circuit. Silicone rubber is recommended as a material for seals. Bear in mind, the use of silicones may lead to silicone contamination of electrical contacts inside the products, caused by low molecular weight volatile siloxane.
- To prevent water condensation, please avoid large temperature and humidity fluctuations for the storage conditions.
- Do not store the LEDs in a dusty environment.
- Do not expose the LEDs to direct sunlight and/or an environment where the temperature is higher than normal room temperature.

(2) Directions for Use

- When designing a circuit, the current through each LED must not exceed the Absolute Maximum Rating. Operating at a constant current per LED is recommended. In case of operating at a constant voltage, Circuit B is recommended. If the LEDs are operated with constant voltage using Circuit A, the current through the LEDs may vary due to the variation
- in Forward Voltage characteristics of the LEDs.



- This product should be operated using forward current. Ensure that the product is not subjected to either forward or reverse voltage while it is not in use. In particular, subjecting it to continuous reverse voltage may cause migration, which may cause damage to the LED die. When used in displays that are not used for a long time, the main power supply should be switched off for safety.
- It is recommended to operate the LEDs at a current greater than 10% of the sorting current to stabilize the LED characteristics.
- Ensure that excessive voltages such as lightning surges are not applied to the LEDs.
- For outdoor use, necessary measures should be taken to prevent water, moisture and salt air damage.

(3) Handling Precautions

- Do not handle the LEDs with bare hands as it will contaminate the LED surface and may affect the optical characteristics: it might cause the LED to be deformed and/or the wire to break, which will cause the LED not to illuminate. The lead could also cause an injury.
- When handling the product with tweezers, be careful not to apply excessive force to the resin.
- Otherwis e, The resin can be cut, chipped, delaminate or deformed, causing wire-bond breaks and catastrophic failures.
- Dropping the product may cause damage.
- Do not stack assembled PCBs together. Failure to comply can cause the resin portion of the product to be cut, chipped, delaminated and/or deformed. It may cause wire to break, leading to catastrophic failures.

(4) Design Consideration

- PCB warpage after mounting the products onto a PCB can cause the package to break.
 The LED should be placed in a way to minimize the stress on the LEDs due to PCB bow and twist.
- The position and orientation of the LEDs affect how much mechanical stress is exerted on the LEDs placed near the score lines. The LED should be placed in a way to minimize the stress on the LEDs due to board flexing.
- Board separation must be performed using special jigs, not using hands.

(5) Electrostatic Discharge (ESD)

- The products are sensitive to static electricity or surge voltage. ESD can damage a die and its reliability.
- When handling the products, the following measures against electrostatic discharge are strongly recommended: E liminating the charge
 - Grounded wrist strap, ESD footwear, clothes, and floors
 - Grounded workstation equipment and tools
 - ESD table/shelf mat made of conductive materials
- Ensure that tools (e.g. soldering irons), jigs and machines that are being used are properly grounded and that proper grounding techniques are used in work areas. For devices/equipment that mount the LEDs, protection against surge voltages should also be used.
- If tools or equipment contain insulating materials such as glass or plastic,
- the following measures against electrostatic discharge are strongly recommended:
 - Diss ipating static charge with conductive materials
 - Preventi ng charge generation with moisture
 - N eutralizing the charge with ionizers
- The customer is advised to check if the LEDs are damaged by ESD when performing the characteristics inspection of the LEDs in the application.
 Damage can be detected with a forward voltage measurement or a light-up test at low current (≤1mA).
- \bullet ESD damaged LEDs may have current flow at a low voltage or no longer illuminate at a low current. F ailure Criteria: V_F<2.0V at I_F=0.5mA

(6) Thermal Management

- Proper thermal management is an important when designing products with LEDs. LED die temperature is affected by PCB thermal resistance and LED spacing on the board. Please design products in a way that the LED die temperature does not exceed the maximum Junction Temperature (T_J).
- Drive current should be determined for the surrounding ambient temperature (T_A) to dissipate the heat from the product.

(7) Cleaning

- The LEDs should not be cleaned with water, benzine, and/or thinner.
- If required, isopropyl alcohol (IPA) should be used. Other solvents may cause premature failure to the LEDs due to the damage to the resin portion. The effects of such solvents should be verified prior to use. In addition, the use of CFCs such as Freon is heavily regulated.
- When dust and/or dirt adheres to the LEDs, soak a cloth with Isopropyl alcohol (IPA), then squeeze it before wiping the LEDs.
- Ultrasonic cleaning is not recommended since it may have adverse effects on the LEDs depending on the ultrasonic power and how LED is assembled.
 - If ultrasonic cleaning must be used, the customer is advised to make sure the LEDs will not be damaged prior to cleaning.

(8) Eye Safety

• In 2006, the International Electrical Commission (IEC) published IEC 62471:2006 Photobiological safety of lamps and lamp systems, which added LEDs in its scope.

On the other hand, the IEC 60825-1:2007 laser safety standard removed LEDs from its scope. However, please be advised that some countries and regions have adopted standards based on the IEC laser safety standard IEC 60825-1:20112001, which still includes LEDs in its scope. Most of Nichia's LEDs can be classified as belonging into either the Exempt Group or Risk Group 1. High-power LEDs, that emit light containing blue wavelengths, may be classified as Risk Group 2. Please proceed with caution when viewing directly any LEDs driven at high current, or viewing LEDs with optical instruments which may greatly increase the damages to your eyes.

• Viewing a flashing light may cause eye discomfort. When incorporating the LED into your product, please be careful to avoid adverse effects on the human body caused by light stimulation.

(9) Others

- The LEDs described in this brochure are intended to be used for ordinary electronic equipment (such as office equipment, commun ications equipment, measurement instruments and household appliances).
 Consult Nichia's sales staff in advance for information on the applications in which exceptional quality and reliability are required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as for airplanes, aerospace, submersible repeaters, nuclear reactor control system, automobiles, traffic control equipment, life support systems and safety devices).
- The customer shall not reverse engineer by disassembling or analysis of the LEDs without having prior written consent from Nichia. When defective LEDs are found, the customer shall inform Nichia directly before disassembling or analysis.
- The specifications and appearance of this product may change without notice;
 Nichia does not guarantee the contents of this specification. Both the customer and Nichia
 will agree on the official specifications of supplied products before the volume production of a program begins.