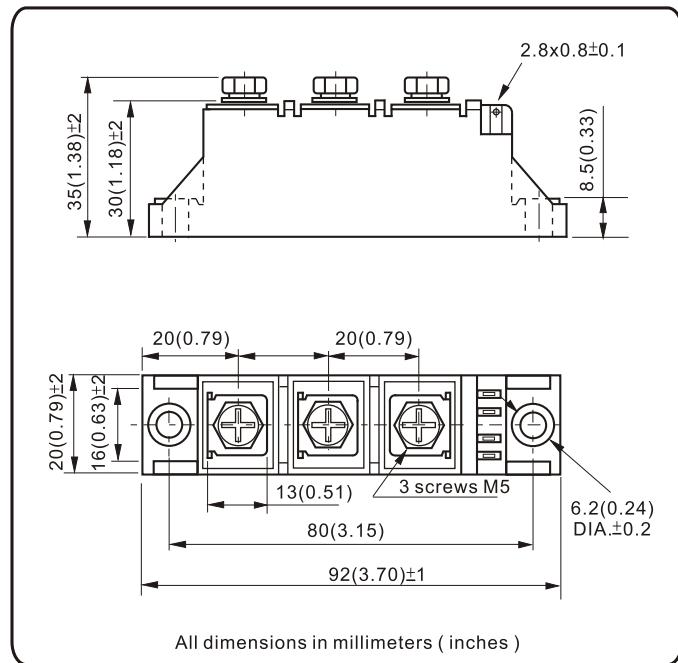


## Thyristor/Diode and Thyristor/Thyristor, 90A (ADD-A-PAK Power Modules)



ADD-A-PAK



### FEATURES

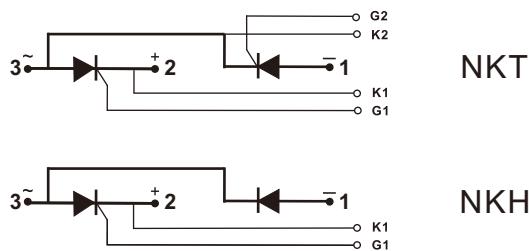
- High voltage
- Electrically isolated by DBC ceramic ( $\text{Al}_2\text{O}_3$ )
- 3000 V<sub>RMS</sub> isolating voltage
- Industrial standard package
- High surge capability
- Two elements in one package
- Modules uses high voltage power thyristors/diodes in two basic configurations
- Simple mounting
- UL approved file E320098 
- Compliant to RoHS
- Designed and qualified for multiple level



### APPLICATIONS

- DC motor control and drives
- Battery charges
- Welders
- Power converters
- Lighting control
- Heat and temperature control

| PRODUCT SUMMARY                         |      |
|---|------|
| I <sub>T(AV)</sub> / I <sub>F(AV)</sub> | 90 A |



| MAJOR RATINGS AND CHARACTERISTICS         |                 |             |                            |
|---|-----------------|-------------|----------------------------|
| SYMBOL                                    | CHARACTERISTICS | VALUE       | UNITS                      |
| I <sub>T(AV)</sub> / I <sub>F(AV)</sub>   | 85 °C           | 95          | A                          |
| I <sub>T(RMS)</sub> / I <sub>F(RMS)</sub> | 85 °C           | 149         |                            |
| I <sub>TSM</sub> / I <sub>FSM</sub>       | 50 Hz           | 2000        | A                          |
|   | 60 Hz           | 2100        |                            |
| I <sup>2</sup> t                          | 50 Hz           | 20          | kA <sup>2</sup> s          |
|   | 60 Hz           | 18.3        |                            |
| I <sup>2</sup> $\sqrt{t}$                 |                 | 200         | kA <sup>2</sup> $\sqrt{s}$ |
| V <sub>DRM</sub> / V <sub>RRM</sub>       | Range           | 600 to 1600 | V                          |
| T <sub>J</sub>                            | Range           | -40 to 125  | °C                         |

**ELECTRICAL SPECIFICATIONS**

| <b>VOLTAGE RATINGS</b> |                     |  |  |  |
|------------------------|---------------------|--|--|--|
| <b>TYPE NUMBER</b>     | <b>VOLTAGE CODE</b> | <b><math>V_{RRM}/V_{DRM}</math>, MAXIMUM REPETITIVE PEAK REVERSE VOLTAGE V</b> | <b><math>V_{RSM}/V_{DSM}</math>, MAXIMUM NON-REPETITIVE PEAK REVERSE VOLTAGE V</b> | <b><math>I_{RRM}/I_{DRM}</math> AT 125 °C mA</b> |
| NKT90<br>NKH90         | 08                  | 800  | 900  | 10   |
|                        | 12                  | 1200   | 1300   |  |
|                        | 14                  | 1400   | 1500   |  |
|                        | 16                  | 1600   | 1700   |  |

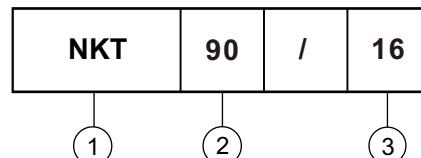
| <b>FORWARD CONDUCTION</b>                                      |                              |   |                          |  |              |                            |  |  |  |
|--|------------------------------|---|--------------------------|--|--------------|----------------------------|--|--|--|
| <b>PARAMETER</b>   | <b>SYMBOL</b>                | <b>TEST CONDITIONS</b>  |                          |  | <b>VALUE</b> | <b>UNITS</b>               |  |  |  |
| Maximum average on-state current (thyristors)                  | $I_{T(AV)}$                  | 180° conduction, half sine wave, 50Hz , $T_C = 85^\circ C$    |                          |  | 95           | A                          |  |  |  |
| Maximum average forward current (diodes)                       | $I_{F(AV)}$                  |   |                          |  |              |                            |  |  |  |
| Maximum RMS on-state current                                   | $I_{T(RMS)}$<br>$I_{F(RMS)}$ | 180° conduction, half sine wave, 50Hz , $T_C = 85^\circ C$    |                          |  | 149          | A                          |  |  |  |
| Maximum peak, one-cycle, on-state non-repetitive surge current | $I_{TSM}$<br>$I_{FSM}$       | $t = 10 \text{ ms}$   | No voltage reapplied     | Sine half wave,<br>initial $T_J = T_J$ maximum | 2000         |                            |  |  |  |
|  |                              | $t = 8.3 \text{ ms}$  |                          |  | 2100         |                            |  |  |  |
|  |                              | $t = 10 \text{ ms}$   | 100% $V_{RRM}$ reapplied |  | 1680         |                            |  |  |  |
|  |                              | $t = 8.3 \text{ ms}$  |                          |  | 1764         |                            |  |  |  |
| Maximum $I^2t$ for fusing                                      | $I^2t$                       | $t = 10 \text{ ms}$   | No voltage reapplied     | 20   | 20           | kA <sup>2</sup> s          |  |  |  |
|  |                              | $t = 8.3 \text{ ms}$  |                          |  | 18.3         |                            |  |  |  |
|  |                              | $t = 10 \text{ ms}$   | 100% $V_{RRM}$ reapplied |  | 14.1         |                            |  |  |  |
|  |                              | $t = 8.3 \text{ ms}$  |                          |  | 12.9         |                            |  |  |  |
| Maximum $I^2\sqrt{t}$ for fusing                               | $I^2\sqrt{t}$                | $t = 0.1 \text{ ms to } 10 \text{ ms}$ , no voltage reapplied |                          |  | 200          | kA <sup>2</sup> $\sqrt{s}$ |  |  |  |
| Value of threshold voltage                                     | $V_{T(TO)}$                  | $T_J = T_J$ Maximum   |                          |  | 0.80         | V                          |  |  |  |
| Value of on-state slope resistance                             | $r_t$                        |   |                          |  | 3.01         | mΩ                         |  |  |  |
| Maximum on-state voltage drop                                  | $V_{TM}$                     | $I_{TM} = 270A$ , $T_J = 25^\circ C$ , 180° conduction        |                          |  | 1.7          | V                          |  |  |  |
| Maximum forward voltage drop                                   | $V_{FM}$                     | $I_{FM} = 270A$ , $T_J = 25^\circ C$ , 180° conduction        |                          |  | 1.3          |                            |  |  |  |
| Maximum holding current  | $I_H$                        | Anode supply = 6V, resistive load $T_J = 25^\circ C$          |                          |  | 250          | mA                         |  |  |  |
| Maximum latching current                                       | $I_L$                        |   |                          |  | 400          |                            |  |  |  |

| <b>BLOCKING</b>                                    |                        |  |  |  |                          |              |
|--|------------------------|--|--|--|--------------------------|--------------|
| <b>PARAMETER</b>                                   | <b>SYMBOL</b>          | <b>TEST CONDITIONS</b>                                   |  |  | <b>VALUES</b>            | <b>UNITS</b> |
| Maximum peak reverse and off-state leakage current | $I_{RRM}$<br>$I_{DRM}$ | $T_J = 125^\circ C$                                      |  |  | 10                       | mA           |
| RMS isolation Voltage                              | $V_{ISO}$              | 50 Hz, circuit to base, all terminals shorted            |  |  | 2500 (1min)<br>3000 (1s) | V            |
| Critical rate of rise of off-state voltage         | $dV/dt$                | $T_J = T_J$ maximum, exponential to 67 % rated $V_{DRM}$ |  |  | 800                      | V/ $\mu$ s   |

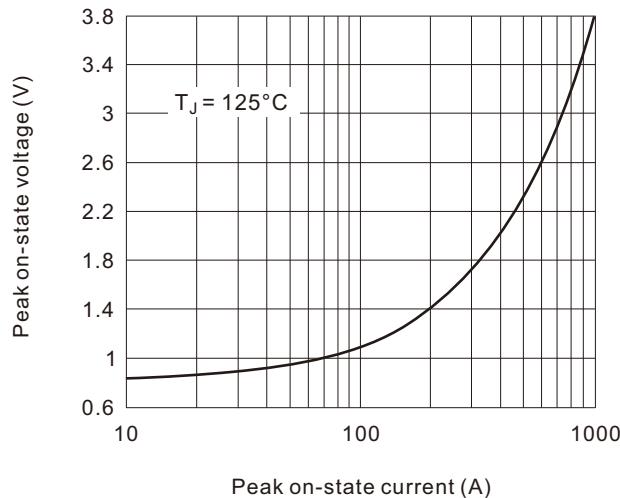
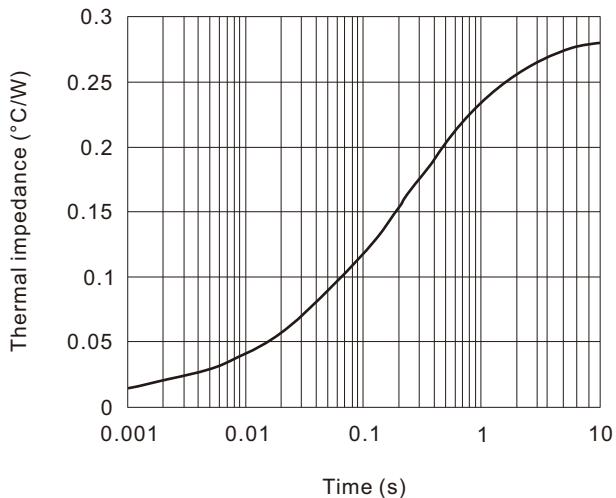
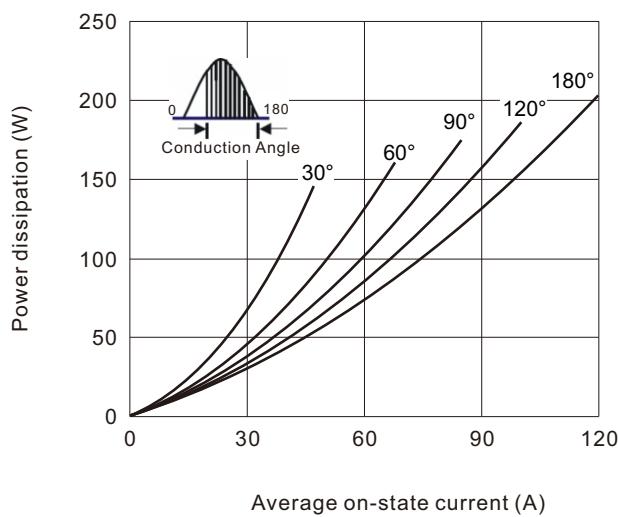
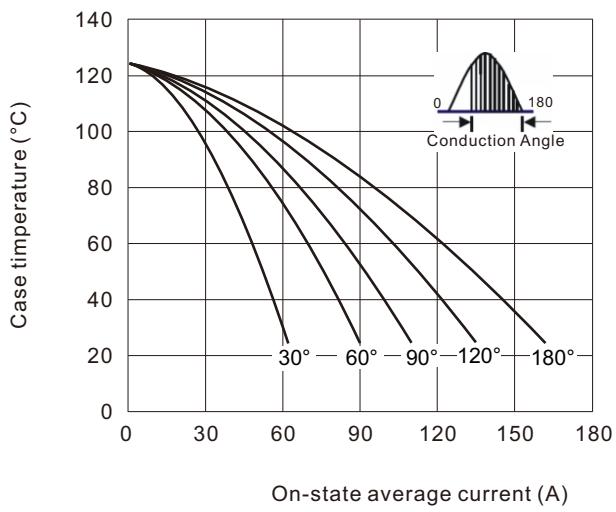
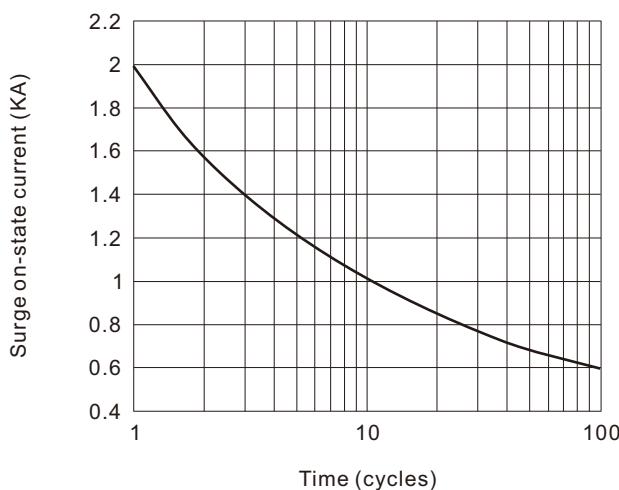
| TRIGGERING                                  |                    |   |  |          |       |
|---|--------------------|---|--|----------|-------|
| PARAMETER                                   | SYMBOL             | TEST CONDITIONS   |  | VALUES   | UNITS |
| Maximum peak gate power                     | P <sub>GM</sub>    | $t_p \leq 5 \text{ ms}$ , T <sub>J</sub> = T <sub>J</sub> maximum       |  | 10       | W     |
| Maximum average gate power                  | P <sub>G(AV)</sub> | f = 50 Hz, T <sub>J</sub> = T <sub>J</sub> maximum                      |  | 3        |       |
| Maximum peak gate current                   | I <sub>GM</sub>    | $t_p \leq 5 \text{ ms}$ , T <sub>J</sub> = T <sub>J</sub> maximum       |  | 3        | A     |
| Maximum peak negative gate voltage          | - V <sub>GM</sub>  |   |  | 10       |       |
| Maximum required DC gate voltage to trigger | V <sub>GT</sub>    | T <sub>J</sub> = 25 °C  | Anode supply = 6 V,<br>resistive load; R <sub>a</sub> = 1Ω | 0.7~1.10 | V     |
| Maximum required DC gate current to trigger | I <sub>GT</sub>    |   |  | 30~100   |       |
| Maximum gate voltage that will not trigger  | V <sub>GD</sub>    | T <sub>J</sub> = T <sub>J</sub> maximum, 66.7% V <sub>DRM</sub> applied |  | 0.25     | V     |
| Maximum gate current that will not trigger  | I <sub>GD</sub>    |   |  | 10       |       |
| Maximum rate of rise of turned-on current   | dI/dt              | T <sub>J</sub> = 25°C ,Gate drive 20V, 20Ω, t <sub>r</sub> ≤ 0.5 μs     |  | 150      | A/μs  |

| THERMAL AND MECHANICAL SPECIFICATIONS                        |                   |  |             |       |
|--|-------------------|--|-------------|-------|
| PARAMETER  | SYMBOL            | TEST CONDITIONS  | VALUES      | UNITS |
| Maximum junction operating temperature range                 | T <sub>J</sub>    |  | - 40 to 125 | °C    |
| Maximum storage temperature range                            | T <sub>Stg</sub>  |  | - 40 to 140 |       |
| Maximum thermal resistance, junction to case per junction    | R <sub>thJC</sub> | DC operation   | 0.28        | °C/W  |
| Maximum thermal resistance, case to heatsink per module      | R <sub>thCS</sub> |  | 0.10        |       |
| Mounting torque ± 10 % AAP to heatsink, M6 busbar to AAP, M5 |                   | A mounting compound is recommended and the torque should be rechecked after a period of 3 hours to allow for the spread of the compound. Lubricated threads. | 4           | N.m   |
| Approximate weight   |                   |  | 175         |       |
| Case style   |                   |  | 6.2         | oz.   |

#### ORDERING INFORMATION TABLE

**Device code**


- [1] - Module type: NKT for (Thyristor + Thyristor) module  
NKH for (Thyristor + Diode) module
- [2] - Current rating: 90 for 95A
- [3] - Voltage code x 100 = V<sub>RRM</sub>

**Fig.1 Peak On-state voltage vs. peak On-state current**

**Fig.2 Max. thermal impedance (junction to case) vs. time**

**Fig.3 Power dissipation vs. average on-state current**

**Fig.4 Case temperature vs. average on-state current**

**Fig.5 Surge on-state current vs. cycles**

**Fig.6 Gate characteristics**
