

TFT COLOR LCD MODULE

NL10276AC28-01E

36 cm (14.1 type), 1024 × 788 pixels, FULL-COLOR, MULTI-SCAN FUNCTION INCORPORATED BACKLIGHT WITH INVERTER

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DESCRIPTION

NL10276AC28-01E is a TFT (...... name near older) active matrix color riquid crystal display (LCD) comprising amorphous silicon TFT attached to each signal electrode, a driving circuit and a backlight. NL10276AC28-01E has a built-in backlight with inverter.

The 36cm diagonal display area contains 1024×768 pixels and can display full-color (more than 16 million colors simultaneously).

NL1276AC28-01E is a sucessor model of NL10276AC28-01.

FEATURES

- · High luminance and Low reflection
- · Analog RGB signals
- · Contrast and brightness control function
- Multi-scan function: e.g., XGA, SVGA, VGA, VGA-TEXT, PC-9801, MAC
- · Incorporated edge-light type backlight with inverter (Two long life CCFLs per lamp holder)
- Replaceable lamp holder (Part number: 141LHS08)

APPLICATIONS

- Engineering workstation(EWS), Desk-top type of PC
- · Display terminals for control system
- · Monitors for process controller





STRUCTURE AND FUNCTIONS

A color TFT (thin film transistor) LCD module is comprised of a TFT liquid crystal panel structure, LSIs for driving the TFT array, and a backlight assembly. The TFT panel structure is created by sandwiching liquid crystal material in the narrow gap between a TFT array glass substrate and a color filter glass substrate. After the driver LSIs are connected to the panel, the backlight assembly is attached to the backside of the panel.

RGB (red, green, blue) data signals from a source system is modulated into a form suitable for active matrix addressing by the onboard signal processor and sent to the driver LSIs which in turn addresses the individual TFT cells.

Acting as an electro-optical switch, each TFT cell regulates light transmission from the backlight assembly when activated by the data source. By regulating the amount of light passing through the array of red, green, and blue dots, color images are created with clarity.

OUTLINE OF CHARACTERISTICS (at room temperature)

Display area 285.696 (H) \times 214.272 (V) mm

Drive system a-Si TFT active matrix

Display colors Full-color Number of pixels 1024×768

Pixel arrangement RGB vertical stripe

Pixel pitch $0.279 (H) \times 0.279 (V) mm$

Module size $330.0 \text{ (H)} \times 255.0 \text{ (V)} \times 19.0 \text{ typ. (D)} \text{ mm}$

Weight 1220 g (typ.) Contrast ratio 150:1 (typ.)

Viewing angle (more than the contrast ratio of 10:1)

Horizontal: 50° (typ., left side, right side)

• Vertical : 20° (typ., up side), 35° (typ., down side)

Designed viewing direction

Wider viewing angle with contrast ratio : down side (6 o'clock)
 Wider viewing angle without image reversal: up side (12 o'clock)

• Optimum grayscale (γ = 2.2) : 0° (typ.)

Polarizer hardness 2H (min. with JIS K5400)

Color gamut 40 % (typ.. At center, To NTSC)
Response time 25 ms (max.), "white" to "black"

Luminance 200 cd/m² (typ.)

Signal system Analog RGB signals, Synchronous signals (Hsync, Vsync), Dot clock (CLK)

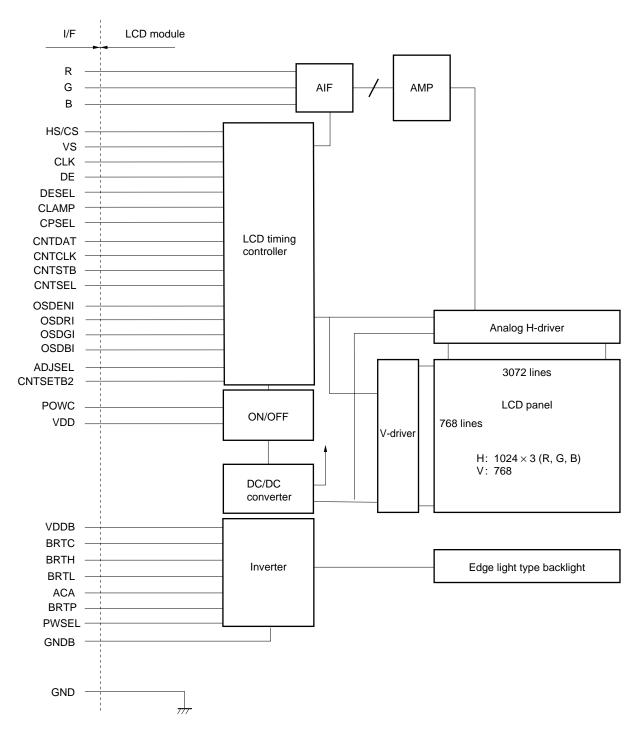
Supply voltage 12 V, 12 V (Logic/LCD driving, Backlight)

Backlight Edge light type: Two cold cathode fluorescent lamps with inverter

[Replacement parts]Lamp holder: 141LHS08Inverter: 141PW111

Power consumption 15 W (typ.)

BLOCK DIAGRAM



Note Neither GND nor GNDB is connected to the Frame.



SPECIFICATIONS

GENERAL SPECIFICATIONS

| Item | Contents | |
|-------------------|---|-------|
| Module size | $330.0 \pm 0.5 \; (H) \times 255.0 \pm 0.5 \; (V) \times 20.5 \; (max.) \; (D)$ | mm |
| Display area | 285.696 (H) × 214.272 (V) | mm |
| Number of dots | 1024 × 3 (H) × 768 (V) | dots |
| Pixel pitch | 0.279 (H) × 0.279 (V) | mm |
| Dot pitch | 0.093 (H) × 0.279 (V) | mm |
| Pixel arrangement | RGB (Red, Green, Blue) vertical stripe | _ |
| Display colors | full-color | color |
| Weight | 1300 (max.) | g |

ABSOLUTE MAXIMUM RATINGS

| Parameter | Symbol | Ratings | Unit | Remarks |
|-----------------------|--------|---|-----------------|---------------------|
| Supply voltage | VDDB | -0.3 to +14 | V | Ta = 25 °C |
| | VDD | -0.3 to +14 | V | |
| Logic input voltage | Vin1 | -0.3 to +5.5 | V | Ta = 25 °C |
| R, G, B input voltage | Vin2 | -6.0 to +6.0 | V | VDD = 12 V |
| CLK input voltage | Vin3 | -7.0 to +7.0 | V | |
| BRTL input voltage | Vin4 | -0.3 to +1.5 | V | |
| Storage temp. | Tst | -20 to +60 | °C | _ |
| Operating temp. | Тор | 0 to +50 | °C | Module surface Note |
| Humidity | | ≦ 95 % relative humidity | | Ta ≦ 40 °C |
| (no condensation) | | ≦ 85 % relative humidity | 40 < Ta ≦ 50 °C | |
| | | lute humidity shall not exceed Ta = 50 relative humidity level. |) °C, | Ta > 50 °C |

Note Measured at the LCD panel

ELECTRICAL CHARACTERISTICS

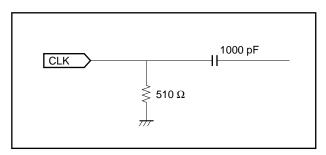
(1) Logic, LCD driving, Backlight

(Ta = 25 °C)

| Item | Symbol | Min. | Тур. | Max. | Unit | Remarks | |
|---------------------------|---------|-------|------|------|------|--------------------------------|--|
| Supply voltage | VDDB | 11.4 | 12.0 | 12.6 | V | for backlight | |
| | VDD | 11.4 | 12.0 | 12.6 | V | for Logic and LCD driving | |
| Logic input "L" voltage 1 | ViL1 | 0 | _ | 0.6 | V | for BRTP | |
| Logic input "H" voltage 1 | ViH1 | 4.5 | _ | 5.25 | V | IOI BRIT | |
| Logic input "L" voltage 2 | ViL2 | 0 | _ | 0.8 | V | for Logic except BRTP | |
| Logic input "H" voltage 2 | ViH2 | 2.2 | _ | 5.25 | V | Tor Logic except BixT1 | |
| CLK input voltage | ViCLK | 0.6 | _ | 1.0 | Vp-p | for CLK | |
| CLK DC input level | ViDCCLK | -4.5 | _ | +4.5 | V | | |
| Logic input "L" current 1 | liL1 | -10 | _ | _ | μΑ | for HS and VS | |
| Logic input "H" current 1 | liH1 | _ | _ | 160 | μΑ | | |
| Logic input "L" current 2 | liL2 | -1400 | _ | _ | μΑ | for CNTSEL, CPSEL, POWC, | |
| Logic input "H" current 2 | liH2 | _ | _ | 10 | μΑ | ADJSEL | |
| Logic input "L" current 3 | liL3 | -1.0 | _ | _ | mA | for ACA | |
| Logic input "H" current 3 | liH3 | _ | _ | 0.8 | mA | | |
| Logic input "L" current 4 | liL4 | -1.0 | _ | _ | mA | for BRTC, BRTLC, ACA, POSEL, | |
| Logic input "H" current 4 | liH4 | _ | _ | 10 | μΑ | BRTP | |
| Logic input "L" current 5 | liL5 | -10 | _ | _ | μΑ | for Logic except above input | |
| Logic input "H" current 5 | liH5 | _ | _ | 10 | μΑ | | |
| Supply current | IDDB | _ | 700 | 900 | mA | VDDB = 12.0 V (Max. luminance) | |
| Note | IDD | _ | 530 | 800 | mA | VDD = 12.0 V | |

Note Dot - checkered pattern

(2) CLK input equivalent circuit



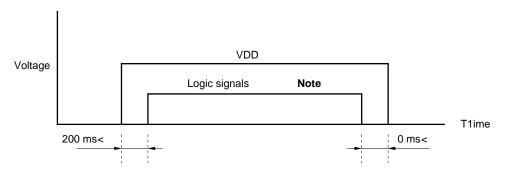
(3) Video signal (R, G, B) input

(Ta = 25 °C)

| | | | | | (1d = 20 O) |
|-----------------------------------|--------------|----------------|------|------|---|
| Item | Min. | Тур. | Max. | Unit | Remarks |
| Maximum amplitude (white - black) | 0 (black) | 0.7 (white) | 0.9 | Vp-p | Need to adjust the contrast in case of >0.7Vp-p |
| DC input level (black) | -3.5 | _ | +3.5 | V | _ |

POWER SUPPLY

(1) Supply Sequence



Note Synchronous signal, Control signals and CLK

CAUTION

Wrong power sequence may damage to the module.

- (a) Logic signals (synchronous signals and control signals) should be "0" voltage (V), when VDD is not input. If higher than 0.3 V is input to signal lines, the internal circuit will be damaged.
- (b) LCD module will shut down the power supply of driving voltage to LCD panel internally, when one of CLK, Hsync, and Vsync, DE (at DE mode) is not input more than 90 ms typically. As the display data are unstable in this period, the display is disordered. But the backlight works correctly event this period. So the backlight ON/OFF should be controlled by BRTC signal.
- (c) The ON/OFF switching of backlight while logic signals are supplied. The backlight power supply (VDDB) is not related to the power supply sequence. However, unstable data will be displayed when the backlight power is turned ON/OFF with no logic signals.
- (d) Keep POWC signal "L" more than 200 ms after the power supply (VDD) is input, if POWC signal is controlled.
- (e) Analog RGB input are independent from this power supply sequence.
- (f) The power supply of backlight VDDB should be the rated voltage witin 80ms after turn-on. Otherwise, the protection circuit makes the backlight turn off.

(2) Ripple of supply voltage

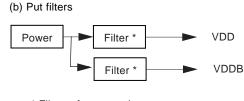
Please note that the ripple at the input connector of the module should be within the values shown below. If the ripple would be beyond these values, the noise might appear on the screen.

| | VDD | VDDB |
|------------------|----------------------------|-----------------|
| | (for Logic and LCD driver) | (for Backlight) |
| Acceptable range | ≤ 100 mVp-p | ≤ 200 mVp-p |

Note A coaxial cable shield should be connected with GND.

Example of rhe power supply connection (a) Separate power supply

Power VDDB

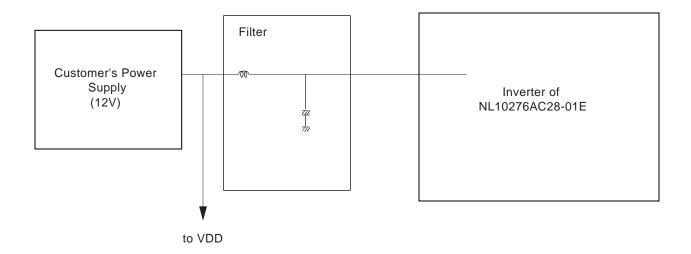


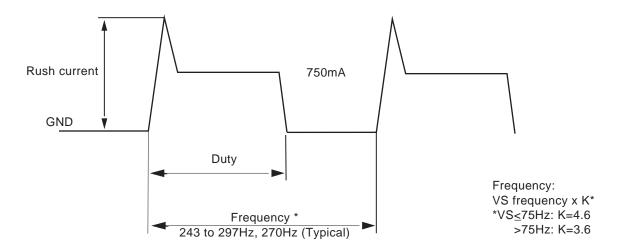
^{*} Filter reference value L = 10 mH to 100 mH C = 10 mF to 100 mF

(3) Inverter Current Waveform

In the luminance control mode, the rush current below flows into the inverter of the module. The duty cycle varies from 100% through 30% depending on the luminance control level. This might cause the noise on the screen.

Please evaluate the appropriate value of the capacitor in the filter to eliminate the noise.





INTERFACE PIN CONNECTION

(1) CN1

Part No. : MRF03-6R-SMT

Adaptable socket: MRF03-2 × 6P-1.27 (For cable type) or MRF03-6PR-SMT (For board to board type)

Supplier : HIROSE ELECTRIC CO.,LTD. (coaxial type)

Coaxial cable : UL20537PF75VLAS Supplier : HITACHI CO., LTD.

Note A coaxial cable shield should be connected with GND.

| Pin No. | Symbol | Pin No. | Symbol |
|---------|--------|---------|--------|
| 1 | В | 4 | VS |
| 2 | G | 5 | HS/CS |
| 3 | R | 6 ▼ | CLK |

| ı | Figure | fron | n soc | ket v | iew | |
|---|--------|------|-------|-------|-----|--|
| | | | | | • | |
| 1 | 2 | | | 5 | 6 | |

(2) CN3

Part No. : IL-Z-15PL1-SMTY Adaptable socket : IL-Z-15S-S125C3

Supplier : Japan Aviation Electronics Industry Limited (JAE)

| Pin No. | Symbol | Pin No. | Symbol |
|---------|--------|---------|--------|
| 1 | VDD | 9 | GND |
| 2 | VDD | 10 | CNTCLK |
| 3 | GND | 11 | CPSEL |
| 4 | GND | 12 | GND |
| 5 | POWC | 13 | GND |
| 6 | CNTSEL | 14 | N.C. |
| 7 | CNTDAT | 15 ₹ | GND |
| 8 | CNTSTB | | |

Figure from socket view

2

15 14

Note N.C. (No connection) should be open.

(3) CN4

Part No. : DF14A-20P-1.25H Adaptable socket : DF14-20S-1.25C

Supplier : HIROSE ELECTRONIC CO., LTD

| Pin No. | Symbol | Pin No. | Symbol |
|---------|--------|---------|---------|
| 1 | GND | 11 | ADJSEL |
| 2 | OSDENI | 12 | N.C. |
| 3 | GND | 13 | CNTSTB2 |
| 4 | OSDBI | 14 | GND |
| 5 | GND | 15 | N.C. |
| 6 | OSDGI | 16 | GND |
| 7 | GND | 17 | N.C. |
| 8 | OSDRI | 18 | N.C. |
| 9 | GND | 19 | N.C. |
| 10 | N.C. | 20 ▼ | N.C. |

Note N.C. (No connection) should be open.

| Figure | from | sockat | VIOW |
|--------|------|--------|------|



(4) CN201

Part No. : IL-Z-11PL1-SMTY Adaptable socket : IL-Z-11S-S125C3

Supplier : Japan Aviation Electronics Industry Limited (JAE)

| D: N | 0 1 1 | D: N | 0 1 1 |
|---------|--------|---------|--------|
| Pin No. | Symbol | Pin No. | Symbol |
| 1 | VDDB | 7 | ACA |
| 2 | VDDB | 8 | BRTC |
| 3 | VDDB | 9 | BRTH |
| 4 | GNDB | 10 | BRTL |
| 5 | GNDB | 11 ▼ | N.C. |
| 6 | GNDB | | |

Figure from socket view

▼

11 10 · · · · · 2 1

Note N.C. (No connection) should be open.

(5) CN202

Part No. : IL-Z-9PL-SMTY Adaptable socket : IL-Z-9S-S125C3

Supplier : Japan Aviation Electronics Industry Limited (JAE)

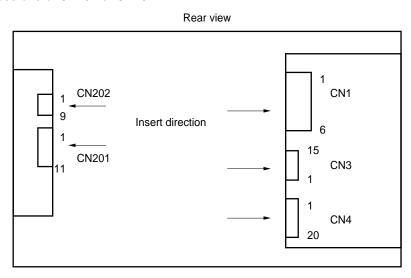
| Pin No. | Symbol | Pin No. | Symbol |
|---------|--------|---------|--------|
| 1 | GNDB | 6 | BRTL |
| 2 | GNDB | 7 | BRTP |
| 3 | ACA | 8 | GNDB |
| 4 | BRTC | 9 ▼ | PWSEL |
| 5 | BRTH | | |

9 8 . . 2 1

Figure from socket view

Note N.C. (No connection) should be open.

Caution: Use one of CN201 or CN202.



PIN FUNCTION

| Symbol | 1/0 | Logic | Description |
|---------|-------|----------|---|
| CLK | Input | Negative | Dot clock input. (ECL level) This timing-signal is for display data. |
| HS/CS | Input | Negative | Horizontal synchronous signal input (TTL level) |
| VS | Input | Negative | Vertical synchronous signal input (TTL level) |
| R | Input | _ | Red video signal input (0.7 Vp-p, 75 Ω) |
| G | Input | _ | Green video signal input (0.7 Vp-p, 75 Ω) |
| В | Input | _ | Blue video signal input (0.7 Vp-p, 75 Ω) |
| POWC | Input | Positive | Power control signal (TTL level) "H" or "Open": Logic and LCD power are on. "L": Logic and LCD power are off. When POWC is "L", serial communication data is clear. Please set again. Note 1 |
| CNTSEL | Input | _ | Display control signal in case of serial communications. (TTL level) "H" or "Open": Default , "L": External control Serial communications set external control up. |
| CNTDAT | Input | Positive | Display control data (TTL level) Detail of CNTDAT is mentioned in FUNCTIONS . |
| CNTCLK | Input | Positive | CLK for display control data (TTL level) Detail of CNTCLK is mentioned in FUNCTIONS . |
| CNTSTB | Input | Positive | Latch pulse for display control data (TTL level) Detail of CNTSTB is mentioned in FUNCTIONS . |
| CPSEL | Input | _ | Clamp signal function select signal (TTL level) "H" or "Open": Default, "L": External control |
| CLAMP | Input | Negative | Clamp timing signal of black level (TTL level) This mode works in CPSEL = "L". |
| ADJSEL | Input | Positive | Contrast, brightness select control signal (TTL level) |
| CNTSTB2 | Input | Positive | Latch pulse 2 for display control data Detail of CNTSTB2 is mentioned in FUNCTIONS . |
| OSDRI | Input | | Input OSD-R data. Detail of OSD-R is mentioned in OSD FUNCTIONS. |
| OSDGI | Input | | Input OSD-G data. Detail of OSD-G is mentioned in OSD FUNCTIONS. |
| OSDRI | Input | | Input OSD-R data. Detail of OSD-R is mentioned in OSD FUNCTIONS. |
| OSDENI | Input | Positive | Enable signal for OSD. Detail of OSDENI is mentioned in OSD FUNCTIONS. |
| ACA | Input | Positive | Luminance control signal (TTL level) "H" or "Open": Normal luminance "L" : Low luminance (1/2 of normal luminance) |
| BRTC | Input | Positive | Backlight ON/OFF control signal (TTL level) "H" or "Open": Backlight ON, "L": Backlight OFF |
| BRTH | Input | _ | Variable resistor or Voltage controls |
| BRTL | 1 | | Refer to the next page in detail. |
| BRTP | Input | _ | Luminance control signal by Pulse Modulation Width. Refer to the next page. |
| PWSEL | Input | Positive | Select the control of luminance (TTL level) Refer to the next page. |
| VDD | _ | _ | Power supply for Logic and LCD driving +12 V (±5 %) |
| VDDB | _ | _ | Power supply for backlight. +12 V (±5 %) |
| GND | _ | _ | Signal ground for Logic and LCD driving (Connect to a system ground) |
| GNDB | _ | _ | Ground for backlight. GNDB is not connected to the flame ground of LCD module. |

- **Notes 1.** When POWC is "L" logic input signal is all "0 V". If input more than "0.3 V", inside circuits of the LCD module may be broken.
 - 2 The frame ground, signal ground (GND) and backlight ground (GNDB) are not connected in the LCD module.
 - 3 The power supply (VDDB) should rise the specific voltage within 80ms, otherise, the protection circuit makes the backlight off.

[FUNCTION SELECT]

| Form | Terminal | How to adjust | | | | | | |
|------------------------|---------------------|--|---|--|--|--|--|--|
| BRTP signal is "Valid" | PWSEL="L" | Luminance can be controlled by BRTP signal. Refer to OUTSIDE CONTROL FOR LUMINANCE in detail. | | | | | | |
| BRTP signal should be | | Resistor | Please connect BRTH and BRTL with the variable resistor discribed as follows. | | | | | |
| "Open" | PWSEL="H" or "L" | Voltage | BRTH is "0V", and BRTL input voltage controls brightness. When BRTL input voltage is "1V", the luminance becomes maximum. And when BRTL input voltage is "0V', the luminance becomes minimum. | | | | | |

Notes 1. The variable resistor for luminance control should be $10 \, k\Omega$ type, and zero point of the resistor corresponds to the minimum luminance.



FUNCTIONS

This LCD module has following functions by serial data input (table 1)

(1) Display position control (VERTICAL) : See table 3
(2) Display position control(HORIZONTAL): See table 6
(3) CLK delay control : See table 4
(4) CLK fall/rise synchronous change : See table 5
(5) Contrast control (Sub-Contrast control (T) Sub-Brightness control (T) Sub-

Set up the following items to work the above functions

(A) Expansion mode : See table 2 and EXPANSION FUNCTION

(B) CLK counts of horizontal period : See table 7(C) CLK frequency range : See table 8

HOW TO USE THE FUNCTIONS

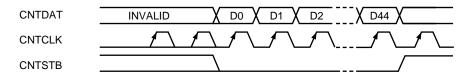
If CNTSEL is "L", the above functions are valid. (CNTSEL is "H" or open, default values are valid.) After serial data are transferred, the data is latched by CNTSTB. Once, the data is latched, the above functions are effective. Please keep CNTSTB to be "L" during transferring data. Input data can be changed during power on, but LCD display may be disturbed. When the serial data are changed, we recommend that the backlight power is off using BRTC function.

HOW TO USE THE FUNCTIONS

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SERIAL COMMUNICATION TIMING AND WAVEFORM

SERIAL COMMUNICATION TIMING



| Parameter | Symbol | Min. | Max. | Unit | Remark |
|-------------------|--------|------|------|------|---------|
| CLK pulse-width | Twck | 50 | _ | ns | CNTCLK |
| CLK frequency | Fclk | _ | 5 | MHz | |
| DATA set-up-time | Tdst | 50 | _ | ns | CNTDAT |
| DATA hold-time | Tdhl | 50 | _ | ns | |
| Latch pulse-width | Twlp | 50 | _ | ns | CNTSTB |
| Latch set-up-time | T1st | 50 | _ | ns | |
| Rise/fall time | Tr, Tf | _ | 50 | ns | CNT xxx |

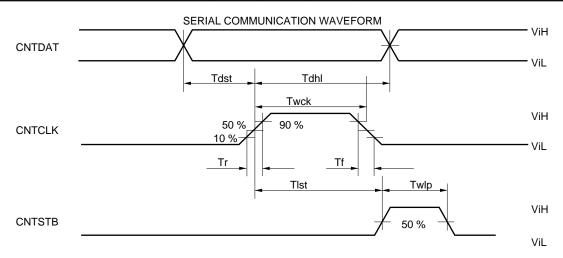




Table 1. CNTDAT Composition

| DATA | DATA name | Function | |
|------|------------|--------------------------------------|-------------|
| D0 | VEX3 | Expansion mode | See table 2 |
| D1 | VEX2 | Expansion mode | |
| D2 | VEX1 | Expansion mode | |
| D3 | VEX1 | Expansion mode | |
| D4 | VD10 | Vertical display position (MSB) | See table 3 |
| D5 | VD9 | Vertical display position | |
| D6 | VD8 | Vertical display position | |
| D7 | VD7 | Vertical display position | |
| D8 | VD6 | Vertical display position | |
| D9 | VD5 | Vertical display position | |
| D10 | VD4 | Vertical display position | |
| D11 | VD3 | Vertical display position | |
| D11 | VD2 | Vertical display position | |
| | VD2 VD1 | | |
| D13 | | Vertical display position | |
| D14 | VD0 | Vertical display position (LSB) | |
| D15 | DELAY6 | CLK delay (MSB) | See table 4 |
| D16 | DELAY5 | CLK delay | |
| D17 | DELAY4 | CLK delay | |
| D18 | DELAY3 | CLK delay | |
| D19 | DELAY2 | CLK delay | |
| D20 | DELAY1 | CLK delay | |
| D21 | DELAY0 | CLK delay (LSB) | |
| D22 | CKS | CLK reverse signal | See table 5 |
| D23 | HD8 | Horizontal display position (MSB) | See table 6 |
| D24 | HD7 | Horizontal display position | |
| D25 | HD6 | Horizontal display position | |
| D26 | HD5 | Horizontal display position | |
| D27 | HD4 | Horizontal display position | |
| D28 | HD3 | Horizontal display position | |
| D29 | HD2 | Horizontal display position | |
| D30 | HD1 | Horizontal display position | |
| D31 | HD0 | Horizontal display position (LSB) | |
| D32 | HSE10 | CLK count of horizontal period (MSB) | See table 7 |
| D33 | HSE9 | CLK count of horizontal period | |
| D34 | HSE8 | CLK count of horizontal period | |
| D35 | HSE7 | CLK count of horizontal period | |
| D36 | HSE6 | CLK count of horizontal period | |
| D37 | HSE5 | CLK count of horizontal period | |
| D38 | HSE4 | CLK count of horizontal period | |
| D39 | HSE3 | CLK count of horizontal period | |
| D40 | HSE2 | CLK count of horizontal period | |
| D41 | HSE1 | CLK count of horizontal period | |
| D42 | HSE0 | CLK count of horizontal period (LSB) | |
| D43 | MOD1 | CLK frequency select | See table 8 |
| D44 | MOD0 | CLK frequency select | |
| AD11 | DAA0 | Color adjust select data (LSB) | |
| AD10 | DAA1 | Color adjust select data | |
| AD9 | DAA2 | Color adjust select data | |
| AD8 | DAA3 | Color adjust select data (MSB) | |
| AD7 | DAD7 | Color adjust data (MSB) | |
| AD6 | DAD6 | Color adjust data | |
| AD5 | DAD5 | Color adjust data | |
| AD4 | DAD4 | Color adjust data | |
| AD3 | DAD3 | Color adjust data | |
| AD2 | DAD2 | Color adjust data | |
| | | | |
| AD1 | DAD1 | Color adjust data | |
| AD0 | DAD0 | Color adjust data (LSB) | |



Table 2. Display Mode (VEX3 to VEX0: 4 bit)

| VEX3 | VEX2 | VEX1 | VEX0 | Vertical magnification | Display mode | Display image |
|------|------|------|------|---------------------------|-----------------|-------------------|
| 0 | 0 | 0 | 0 | 1 | XGA | Standard Note |
| 0 | 0 | 0 | 1 | 1.25 | SVGA | |
| 0 | 0 | 1 | 0 | 1.6 | TEXT, PC98, VGA | |
| 0 | 0 | 1 | 1 | ó | Prohibit | |
| 0 | 1 | 0 | 1 | ó | Prohibit | |
| 0 | 1 | 1 | 0 | ó | Prohibit | |
| 0 | 1 | 1 | 1 | ó | Prohibit | |
| 1 | 0 | 0 | 0 | ó | Prohibit | See DISPLAY IMAGE |
| 1 | 0 | 0 | 1 | 1.2 | 832 × 624 (MAC) | |
| 1 | 0 | 1 | 0 | ó | Prohibit | |
| 1 | 0 | 1 | 1 | ó | Prohibit | |
| 1 | 1 | 0 | 0 | ó | Prohibit | |
| 1 | 1 | 0 | 1 | ó | Prohibit | |
| 1 | 1 | 1 | 0 | ó | Prohibit | |
| 1 | 1 | 1 | 1 | ó | Prohibit | |

Note When CNTSEL is iHî or iOpenî, display mode is XGA.

Table 3. Vertical Position (VD10 to VD0: 11 bit)

| VD10 | VD9 | VD8 | VD7 | VD6 | VD5 | VD4 | VD3 | VD2 | VD1 | VD0 | Vertical position [H] Note 1 |
|------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------------------------------|
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 4 |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 5 |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 2045 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 2046 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2047 Note 2 |

Notes 1. This is horizontal line number for effective VIDEO signal from Vsync-fall.

- 2. The maximum vertical position is Vsync total.
- 3. When CNTSEL is iHî or iOpenî, vertical position is fixed at 35 [H].

Table 4. CLK Delay (DELAY6 to DELAY0: 7 bit)

| DELAY[60] | Delay | Unit | DELAY[60] | Delay | Unit |
|------------|-------|------|-----------|-------|------|
| 00H | 11.1 | ns | 30H | 23.6 | ns |
| 00H 01H | 11.3 | ns | 31H | 23.8 | ns |
| 02H | 11.6 | ns | 32H | 24.1 | ns |
| 02H | 11.8 | ns | 33H | 24.1 | ns |
| 04H | 12.1 | ns | 34H | 24.6 | ns |
| 05H | 12.3 | ns | 35H | 24.8 | ns |
| 06H | 12.6 | ns | 36H | 25.1 | ns |
| 07H | 12.8 | ns | 37H | 25.3 | ns |
| 08H | 13.1 | ns | 38H | 25.6 | ns |
| 09H | 13.4 | ns | 39H | 25.8 | ns |
| 0AH | 13.6 | ns | 3AH | 26.1 | ns |
| 0BH | 13.9 | ns | 3BH | 26.4 | ns |
| 0CH | 14.1 | ns | 3CH | 26.6 | ns |
| 0DH | 14.4 | ns | 3DH | 26.8 | ns |
| 0EH | 14.6 | ns | 3EH | 27.1 | ns |
| 0FH | 14.9 | ns | 3FH | 27.4 | ns |
| 10H | 15.2 | ns | 40H | 27.7 | ns |
| 11H | 15.5 | ns | 41H | 28.0 | ns |
| 12H | 15.7 | ns | 42H | 28.3 | ns |
| 13H | 16.0 | ns | 43H | 28.5 | ns |
| 14H | 16.2 | ns | 44H | 28.8 | ns |
| 15H | 16.5 | ns | 45H | 29.0 | ns |
| 16H | 16.7 | ns | 46H | 29.3 | ns |
| 17H | 17.0 | ns | 47H | 29.5 | ns |
| 18H | 17.3 | ns | 48H | 29.8 | ns |
| 19H | 17.5 | ns | 49H | 30.1 | ns |
| 1AH | 17.8 | ns | 4AH | 30.3 | ns |
| 1BH | 18.1 | ns | 4BH | 30.6 | ns |
| 1CH | 18.3 | ns | 4CH | 30.8 | ns |
| 1DH | 18.6 | ns | 4DH | 31.1 | ns |
| 1EH | 18.8 | ns | 4EH | 31.3 | ns |
| 1FH | 19.1 | ns | 4FH | 31.6 | ns |
| 20H | 19.4 | ns | 50H | 31.9 | ns |
| 21H | 19.6 | ns | 51H | 32.1 | ns |
| 22H | 19.9 | ns | 52H | 32.4 | ns |
| 23H | 20.2 | ns | 53H | 32.7 | ns |
| 24H | 20.4 | ns | 54H | 32.9 | ns |
| 25H | 20.7 | ns | 55H | 33.2 | ns |
| 26H | 20.9 | ns | 56H | 33.4 | ns |
| 27H | 21.2 | ns | 57H | 33.7 | ns |
| 28H | 21.5 | ns | 58H | 34.0 | ns |
| 29H | 21.7 | ns | 59H | 34.3 | ns |
| 2AH | 22.0 | ns | 5AH | 34.5 | ns |
| 2BH | 22.3 | ns | 5BH | 34.8 | ns |
| 2CH | 22.5 | ns | 5CH | 35.0 | ns |
| 2DH | 22.7 | ns | 5DH | 35.3 | ns |
| 2EH | 23.0 | ns | 5EH | 35.5 | ns |
| 2FH | 23.3 | ns | 5FH | 35.8 | ns |

| DELAY[60] | Delay | Unit |
|-----------|-------|------|
| 60H | 36.0 | ns |
| 61H | 36.3 | ns |
| 62H | 36.6 | ns |
| 63H | 36.8 | ns |
| 64H | 37.1 | ns |
| 65H | 37.3 | ns |
| 66H | 37.6 | ns |
| 67H | 37.8 | ns |
| 68H | 38.1 | ns |
| 69H | 38.4 | ns |
| 6AH | 38.7 | ns |
| 6BH | 38.9 | ns |
| 6CH | 39.2 | ns |
| 6DH | 39.4 | ns |
| 6EH | 39.7 | ns |
| 6FH | 39.9 | ns |
| 70H | 40.2 | ns |
| 71H | 40.4 | ns |
| 72H | 40.7 | ns |
| 73H | 41.0 | ns |
| 74H | 41.2 | ns |
| 75H | 41.4 | ns |
| 76H | 41.7 | ns |
| 77H | 42.0 | ns |
| 78H | 42.3 | ns |
| 79H | 42.5 | ns |
| 7AH | 42.8 | ns |
| 7BH | 43.1 | ns |
| 7CH | 43.3 | ns |
| 7DH | 43.5 | ns |
| 7EH | 43.8 | ns |
| 7FH | 44.0 | ns |
| | | |

Notes 1. When CNTSEL is "H" or "Open", DELAY[6..0] is fixed at 00H.

2. This delay value is typical value at Ta = 25 °C. By changing ambient temperature and power supply, the delay will be changed.



Please set up a preferable display position. See the following references.

<1> Variation of CLK delay by temperature drift. (as reference) The temperature constant of CLK delay is 0.2 %/°C.

Calculated example:

In case of delay time is 20 ns at Ta = 25 °C;

(a) In case Ta rising to 50 °C.

Increase of delay time \rightarrow (50 °C ñ 25 °C) \times 0.002 \times 20 ns = +1 ns

So, the total delay time is 21 ns at Ta = 50 $^{\circ}$ C.

(b) In case Ta falling to 0 °C.

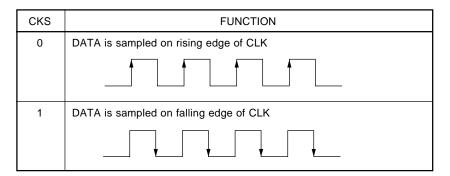
Decrease of delay time \rightarrow (0 °C ñ 25 °C) \times 0.002 \times 20 ns = ñ1 ns So, the total delay time is 19 ns at Ta = 0 °C.

<2> Variation of CLK delay time against each LCD module. (as reference)

ñ10.5 % to +14.4 %

| | | MOD | setting | |
|---|----------|------|---------|------|
| | 0, 0 | 0, 1 | 1, 0 | 1, 1 |
| The upper limit of CLK delay; DELAY[60] | Prohibit | 59H | 6BH | 7FH |

Table 5. CLK Reverse Signal



Note When CNTSEL is ìHî or ìOpenî, CKS is ì0î.

Table 6. Display Horizontal Position (HD8 to HD0: 9 bit)

| HD8 | HD7 | HD6 | HD5 | HD4 | HD3 | HD2 | HD1 | HD0 | Horizontal position [CLK] Note 1 |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|----------------------------------|
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Prohibit |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | Prohibit |
| | | | | | | | | | |
| | | | | | | | | | |
| 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | Prohibit |
| 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 64 |
| 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 65 |
| | | | | | | | | | |
| | | | | | | | | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 509 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 510 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 511 |

Notes 1. This is CLK number from Hsync-fall to effecting VIDEO signal.

2. When CNTSEL is iHî or iOpenî, Horizontal position is set at 296 [CLK].

Table 7. CLK Count of Horizontal Period (HSE10 to HSE0: 11 bit)

| HSE10 | HSE9 | HSE8 | HSE7 | HSE6 | HSE5 | HSE4 | HSE3 | HSE2 | HSE1 | HSE0 | CLK count Note 1 |
|-------|------|------|------|------|------|------|------|------|------|------|------------------|
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 2045 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 2046 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2047 |

Notes 1. This is CLK number from Hsync to next Hsync.

- 2. When CNTSEL is "H" or "Open", CLK count is set at 1344 [CLK].
- 3. This CLK count must be equal to CLK count of input signal.

Table 8. CLK Frequency Select (MOD1 to MOD0: 2 bit)

| MOD1 | MOD0 | CLK frequency [MHz] |
|------|------|---------------------|
| 0 | 0 | Prohibit |
| 0 | 1 | 65 to 80 |
| 1 | 0 | 50 to 65 |
| 1 | 1 | 20 to 50 |

Notes 1. Set up the MOD1 and MOD0 complying with input CLK frequency.

2. When CNTSEL is "H" or "Open", CLK frequency is set 65 to 80 MHz.

Table 9. Color control data (DAD7 to DAD0: 8 bit)

| DAD7 | DAD6 | DAD5 | DAD4 | DAD3 | DAD2 | DAD1 | DAD0 | Adjustment value |
|------|------|------|------|------|------|------|------|------------------|
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 |
| | | | | | | | | |
| | | | | | - | | | |
| | | | | | - | | | |
| 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 253 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 254 |
| 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 255 |

Notes 1. The adjustment value for selecting function is above table.

- 2. Different D/A-range depends on the fucntion select.
- 3. See more detail on Color control function and graph image.

DAA2 DAA1 DAA0 DAA3 Function Prohibit Main contrast Prohibit **Prohibit** Sub-contrast R Sub-contrast G Sub-contrast B Sub-brightness R Sub-brightness G Sub-brightness B Prohibit Prohibit Prohibit **Prohibit** Prohibit

Table 10. Color adjust select data (DAA3 to DAA0: 4 bit)

Notes 1. See more detail on Color control function and graph image.

EXPANSION FUNCTION

HOW TO USE EXPANSION MODE

Expansion mode is a function to expand screen. For example, VGA signal has 640×480 pixels. But, if the display data can expanded to 1.6 times vertically and horizontally, VGA screen image can be displayed fully on the screen of XGA resolution.

This LCD module has the function of expanding vertical direction as shown in Table 1. And expanding horizontal direction is possible by setting input CLK frequency which is equivalent to the magnification. It is necessary to make this CLK outside of this LCD module.

The below image is display example, when DE function is default and HD and VD is set to most suitable frequency. And when DE function is used, HD and VD become default. Adjustment the display to the best position by DE signal. Please adopt this mode after evaluating display quality, because the appearance of expansion mode is happened to become bad some cases.



The followings show display magnifications for each mode.

| Input display | Number of pixels | Magnification | | | |
|---------------|------------------|---------------|-----------------|--|--|
| input display | Number of pixels | Vertical | Horizontal Note | | |
| XGA | 1024 × 768 | 1 | 1 | | |
| SVGA | 800 × 600 | 1.25 | 1.25 | | |
| VGA | 640 × 480 | 1.6 | 1.6 | | |
| VGA text | 720 × 400 | 1.6 | 1.4 | | |
| PC9801 | 640 × 400 | 1.6 | 1.6 | | |
| MAC | 832 × 624 | 1.2 | 1.2 | | |

Note The horizontal magnification multiples the input clock (CLK).

Input CLK = system CLK × horizontal magnification

Example In case of XGA and VGA, CLK frequency can be decided as follows.

XGA: (system CLK (65 MHz)) \times 1.0 = 65 MHz

VGA: (system CLK (25.175 MHz)) \times 1.6 = 40.28 MHz

SETTING SERIAL DATA

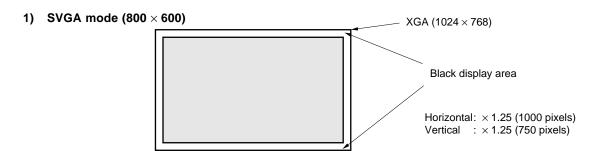
| Input signal | | | | | | | | Module | serial data settin | g |
|-------------------------|-------------------------------------|--------------------------------------|---------------------------------|------------------------------|--------------------------|--------------------------|----------------------|------------------------|------------------------|-------|
| | | Horizontal | | Vertical | | HSE | HD | VD | | |
| Mode | System CLK [MHz] | Hsync [kHz] | Vsync [Hz] | Count number [CLK] | DSP* | Count number [H] | DSP* | | Calculation formula | |
| | | | | (A) | (B) | ó | (C) | (A) \times Ver. mag. | (B) \times Hor. mag. | = (C) |
| XGA (1024 × 768) | 65 75 78.75 | 48.363 56.476 60.023 | 60.004 70.069 75.029 | 1344 1328 1312 | 296 280 272 | 806 806 800 | 35 35 31 | (A) × 1 | (B) × 1 | = (C) |
| MAC (832 × 624) | 57.283 | 49.725 | 74.5 | 1152 | 288 | 667 | 42 | (A) × 1.2 | (B) × 1.2 | |
| SVGA (800 × 600) | 36* 40* 50* 49.5* | 35.156 37.879 48.077 46.875 | 56.25 60.317 72.188 75 | 1024 1056 1040 1056 | 200 216 184 240 | 625 628 666 666 | 24 27 29 24 | (A) × 1.25 | (B) × 1.25 | |
| VGA (640 × 480) | 25.175* 31.5* 31.5* 30.24* | 31.469 37.861 37.5 35.0 | 59.94 72.809 75 66.667 | 800 832 840 864 | 144 168 184 160 | 525 520 500 525 | 35 31 19 42 | (A) × 1.6 | (B) × 1.6 | |
| VGA text (720 × 400) | 28.322* 31.5* | 31.469 37.927 | 70.087 85.04 | 900 936 | 153 180 | 449 446 | 37 45 | (A) × 1.4 | (B) × 1.4 | |
| PC9801 (640 × 400) | 21.053* | 24.827 | 56.432 | 848 | 144 | 440 | 33 | (A) × 1.6 | (B) × 1.6 | 443 |

^{*} DSP = Display Start Period. DSP is the total of ipulse-widthi and iback-porchi.

Notes 1. HD and VD are approximate value. Set HD and VD in case of adjusting display to the screen center.

- 2. The pulse-width of Hsync, Vsync and back-porch are the same as XGA-mode. (Standard-mode).
- 3. HSE see CLK number of Table 7.
- 4. HD see horizontal position of Table 6.
- 5. VD see vertical position of Table 3.

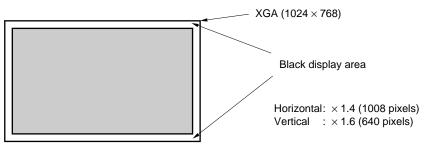
DISPLAY IMAGE



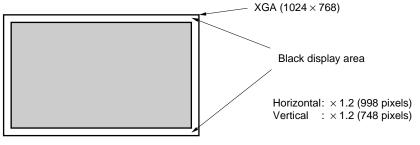
2) VGA mode (640 \times 480)



4) VGA text mode (720 \times 400)



5) 832×624 MAC mode (832 \times 624)



This LCD module can adjust the following fucntions by serial data input (Table 1)

(1) Main contast:

(2) Sub-contrast each R, G, B:

(3) Sub-brightness each R, G, B:

(1) Main Contrast

Main contrast adusts R/G/B contrast simulteniously. Contrast controls the amplitude of input video signal.

Defalut value: 128, Valid range: 78 to 198

Contrast minimum: 198
Contrast maximum: 78

ADJSEL="H" or "Open": Main contrast =128

(2) Sub-contrast R, G, B

Sub-contrast adjusts each R/G/B. Sub-ontrast controls each amplitude of input video signal.

Default value: 128, Valid range: 78 to 198

Contrast minimum: 198 Contrast maximum: 78

ADJSEL="H" or "Open": Main contrast=128

(3) Sub-brightness R, G, B

Sub-brightness adjusts each R/G/B. Brightness adjusts the black level of input video signal.

Default value: 128, Valid range: 55 to 163

Brightness minimum: 55
Brightness maximum: 163

ADJSEL="H" or "Open": Main contrast=128

Note1: If the LCD module is used over the above valid range, it will not be destroied. However, it will be inferiority.

Please set each values within the specifed range.

Note 2:

Expansion mode is a function to expand screen. For example, VGA signal has 640×480 pixels. But, if the display

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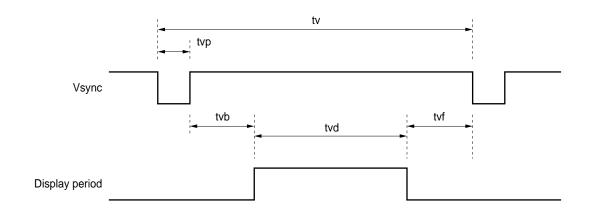


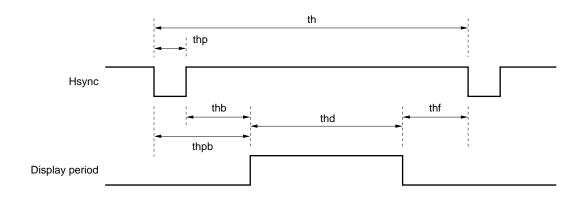
INPUT SIRIAL TIMING

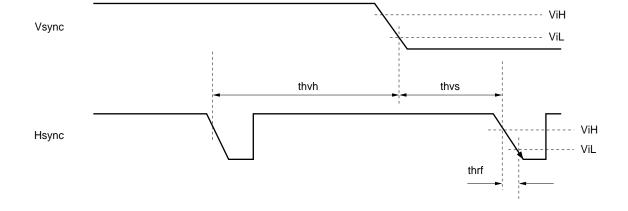
XGA MODE (STANDARD)

| | Name | Symbol | Min. | Тур. | Max. | Unit | Remark |
|-------------------|--------------------------|--------|-----------|----------------|-----------|---------------|------------------|
| CLK | Frequency | 1/tc | 52.0 ó | 65.0 15.385 | 79.0 ó | MHz ns | XGA standard |
| | Rise / Fall | tcrf | ó | ó | 10 | ns | ó |
| | Pulse-width | tcl/tc | 0.4 | 0.5 | 0.6 | ó | ó |
| Hsync | Period | th | 16.0 ó | 20.677 1344 | 22.7 ó | μs48.3 CLK | 363 kHz (typ.) |
| | Display | thd | ó ó | 15.754 1024 | ó ó | μs CLK | ó |
| | Front-porch | thf | ó 10 | 0.369 24 | ó ó | μs CLK | ó |
| | Pulse-width | thp | ó 16 | 2.092 136 | ó ó | μs CLK | ó |
| | Back-porch | thb | 1.0 44 | 2.462 160 | ó ó | μs CLK | Note |
| | Pulse-width + Back-porch | thpb | 1.8 | ó | ó | μs | ó |
| | Vsync ñ Hsync timing | thvh | 4 | ó | ó | ns | ó |
| | | thvs | 1 | ó | ó | CLK | ó |
| | Rise / Fall | thrf | ó | ó | 10 | ns | ó |
| Vsync | Period | tv | 13.3 ó | 16.665 806 | 18.5 ó | ms H | 60.004 Hz (typ.) |
| | Display | tvd | ó ó | 15.880 768 | ó ó | μs H | ó |
| | Front-porch | tvf | ó 1 | 62.031 3 | ó ó | μs H | ó |
| | Pulse-width | tvp | ó 2 | 124.06 6 | ó ó | μs H | ó |
| | Back-porch | tvb | ó 5 | 599.63 29 | ó ó | μs H | ó |
| DE | Set-up time | tds | 2 | ó | ó | ns | ó |
| | Hold time | tdh | 4 | ó | ó | ns | ó |
| | Rise / Fall | tdrf | ó | ó | 10.0 | ns | ó |
| Analog R, G, B | ó | tda | 4 | ó | ó | ns | ó |

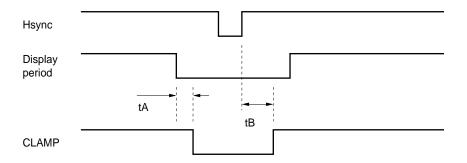
Note Minimum values of Back-porch (thb) must be satisfied with both 1.0 μ s and 44 CLK.







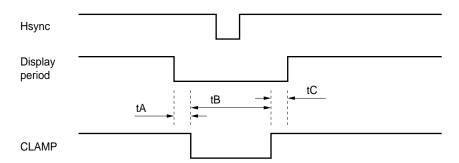
TIMING FOR GENERATING CLAMP SIGNAL INTERNALLY



| MOD1 | MOD2 | tA [CLK] | tB [ns] |
|------|------|----------|---------|
| 0 | 0 0 | | nibit |
| 0 | 1 | 2 | 27 |
| 1 | 0 | 2 | 20 |
| 1 | 1 | 2 | 15 |

Note Exclude noises on analog R, G, B signal, because analog R, G, B signals are the black level reference during CLAMP = "L". If noises are on the analog signals, luminance level of display is changed and the display becomes bad.

TIMING FOR INPUTING CLAMP SIGNAL FROM OUTSIDE



| Item | Min. | Тур. | Max. | Unit | Remarks |
|------|------|------|------|------|---------|
| tA | 0.1 | _ | _ | μs | _ |
| tB | 0.3 | _ | _ | μs | _ |
| tC | 0.2 | _ | _ | μs | _ |

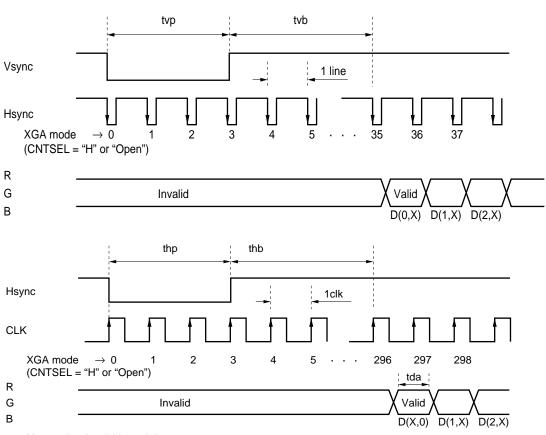
Note Exclude noises on analog R, G, B signal, because analog R, G, B signals are the black level reference during CLAMP = "L". If noises are on the analog signals, luminance level of display is changed and the display becomes bad.

INPUT SIGNAL AND DISPLAY POSITION

XGA standard timing

Pixels

| D(0,0) | D(0,1) | D(0,2) | | D(0,1023) |
|----------|----------|----------|------|-------------|
| D(1,0) | D(1,1) | D(1,2) | | D(1,1023) |
| D(2,0) | D(2,1) | D(2,2) | | D(2,1023) |
| | | | | |
| | • | • | | |
| | | | | • |
| | | | | |
| D(767,0) | D(767,1) | D(767,2) | | D(767,1023) |



Note tda should be minimum 4ns

OPTICAL CHARACTERISTICS

(Ta = 25 $^{\circ}$ C, VDD = 12 V, VDDB = 12 V)

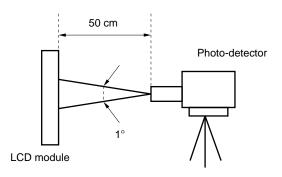
| Item | Symbol | Condition | Min. | Тур. | Max. | Unit | Remark |
|----------------------|--------|--|------|------|------|-------------------|--------|
| Contrast ratio | CR | R Best contrast angle $\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ \theta U = 7^{\circ},$ White/Black | | 300 | _ | | Note 1 |
| | | γ = 2.2 viewing angle θ R = 0°, θ L = 0°, θ D = 5°, White/Black | 80 | 150 | _ | | |
| Luminance | Lvmax | White | 150 | 200 | _ | cd/m ² | Note 2 |
| Luminance uniformity | _ | White | _ | _ | 1.30 | _ | Note 3 |
| Color gamut | С | $\theta R = 0^{\circ}, \ \theta L = 0^{\circ}, \ \theta U = 0^{\circ}$ $\theta D = 0^{\circ}, \ At center, \ to \ NTSC$ | 35 | 40 | _ | % | |
| Response time | Ton | White to black | _ | 11 | 25 | ms | Note 4 |
| | Toff | White to black | _ | 40 | 80 | ms | |

Reference data

| Item | Symbol | Condition | า | Min. | Тур. | Max. | Unit |
|---------------------|------------|---|---------|------------|------------|------|------|
| Chromaticity | W | White (x, y | ′) | _ | 0.30, 0.31 | _ | 1 |
| Coordinates | R | Red (x, y) | | _ | 0.57, 0.33 | _ | |
| | G | Green (x, | _ | 0.32, 0.51 | | | |
| В | | Blue (x, y) | _ | 0.15, 0.11 | _ | _ | |
| Viewing angle range | θ R | CR > 10, θ U = 0°, θ D = 0° | | 40 | 50 | _ | deg. |
| | θL | | 40 | 50 | _ | deg. | |
| | θU | $CR > 10, \ \theta R = 0^{\circ}, \ \theta$ | 15 | 20 | _ | deg. | |
| | θD | | | 25 | 35 | _ | deg. |
| Luminance control | _ | Maximum luminance: 100 % | ACA = H | _ | 30 to 100 | _ | % |
| range by BRTH/BRTL | | | ACA = L | _ | 40 to 100 | _ | |

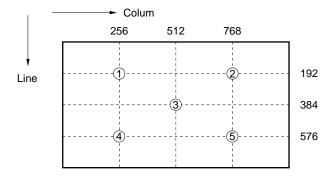
Notes 1. The contrast ratio is calculated by using the following formula.

2. The luminance is measured after 20 minutes from the module works, with all pixels in "white". The typical value is measured after luminance saturation.

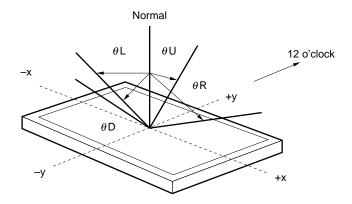


Notes 3. Luminance uniformity is calculated by using the following formula.

The luminance is measured at near the five points shown below.

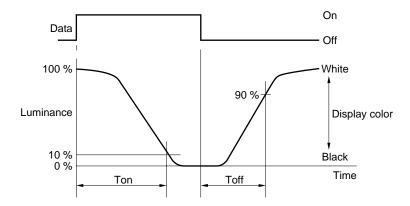


4. Definitions of viewing angle are as follows.



5. Definitions of response time is as follows.

Photo-detector out put signal is measured when the luminance changes "white" to "black". Response time is the time between 10 % and 100 % of the photo-detector output amplitude.



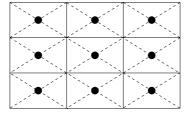


RELIABILITY TEST

| Test item | Test condition |
|---|---|
| High temperature/humidity operation Note 1 | $50 \pm 2^{\circ}\text{C}$, 85% relative humidity 240 hours Display data is black. |
| Heat cycle (operation) Note 1 | <1> 0°C ± 3°C ··· 1 hour 55°C ± 3°C ··· 1 hour <2> 50 cycles, 4 hours/cycle <3> Display data is black. |
| Thermal shock (non-operation) Note 1 | <1> -20°C ± 3°C ··· 30 minutes 60°C ± 3°C ··· 30 minutes <2> 100 cycles <3> Temperature transition time within 5 minutes |
| Vibration (non-operation) Notes 1, 2 | <1> 5 - 100 Hz, 2G 1 minute/cycle X, Y, Z direction <2> 50 times each direction |
| Mechanical shock (non-operation) Notes 1, 2 | <1> 55 G, 11 ms X, Y, Z direction <2> 3 times each direction |
| ESD (operation) Notes 1, 3 | 150 pF, 150 Ω , ±10 kV 9 places on a panel 10 times each place at one-second intervals |
| Dust (operation) Note 1 | 15 kinds of dust (JIS Z 8901) Hourly 15 seconds stir, 8 times repeat |

Notes 1. Display function is checked by the same condition as LCD module out-going inspection.

- 2. Physical damage.
- **3.** Discharge points "●" are shown in the figure.



Next figures and sentence are very important. Please understand these, then read the text of a book.



CAUTION

This figure is a mark that you will get hurt and/or the module will have damages when you make a mistake to operate.



This figure is a mark that you will get an electric shock when you make a mistake to operate.



This figure is a mark that the LCD module will give out smoke or catch fire when you make a mistake to operate.



This figure is a mark that you will get hurt when you make a mistake to operate.



CAUTION



Do not touch an inverter --on which is stuck a caution label-- while the LCD module is under the operation, because of dangerous high voltage.

- (1) Caution when taking out the module
 - <1> Pick the pouch only, in taking out module from a carrier box.
- (2) Caution for handling the module
 - <1> As the electrostatic discharges may break the LCD module, handle the LCD module with care against electrostatic discharges.
 - <2>

As the LCD panel and backlight element are made from fragile glass material, impulse and pressure to the LCD module should be avoided.

- <3> As the surface of polarizer is very soft and easily scratched, use a soft dry cloth without chemicals for cleaning.
- <4> Do not pull the interface connectors in or out while the LCD module is operating.
- <5> Put the module display side down on a flat horizontal plane.
- <6> Handle connectors and cables with care.
- <7> When the module is operating, do not lose CLK, Hsync, or Vsync signal. If any one of these signals is lost, the LCD panel would be damaged.
- <8> The torque of mounting screw should be 0.392 N·m (4 Kgf·cm) less.
- (3) Caution for the atmosphere
 - <1> Dew drop atmosphere should be avoided.
 - <2> Do not store and/or operate the LCD module in a high temperature and/or high humidity atmosphere. Storage in an electro-conductive polymer packing pouch and under relatively low temperature atmosphere is recommended.

<3> This module uses cold cathode fluorescent lamps. Therefore, the life time of lamps becomes short conspicuously at low temperature.





Do not operate the LCD module in a high magnetic field.

- (4) Caution for the module characteristics
 - <1> Do not apply fixed pattern data signal to the LCD module at product aging. Applying fixed pattern for a long time may cause image sticking.
- (5) Other cautions
 - <1> Do not disassemble and/or reassemble LCD module.
 - <2> Do not readjust variable resistor or switch etc.
 - <3> When returning the module for repair or etc., please pack the module not to be broken. We recommend to the original shipping packages.

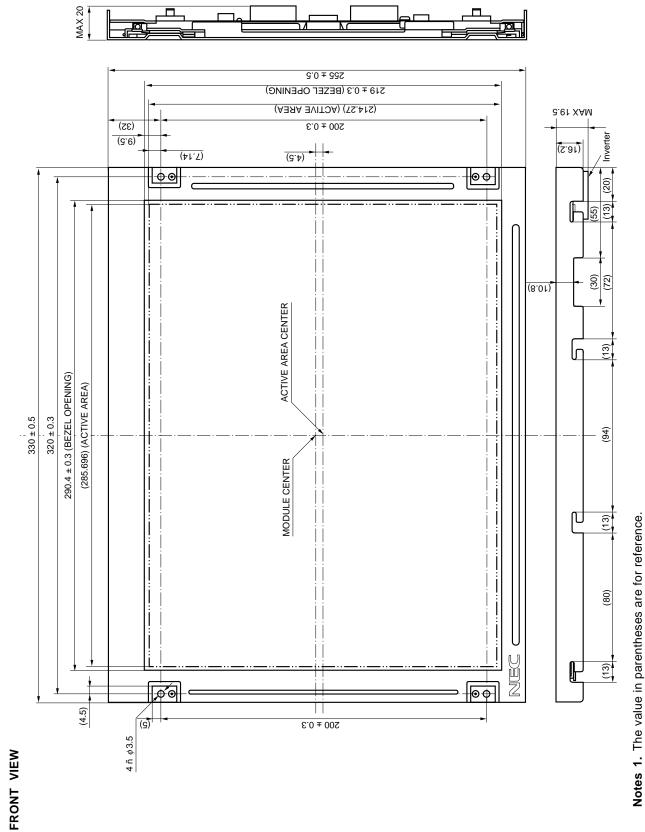
Liquid Crystal Display has the following specific characteristics. There are not defects or malfunctions.

The display condition of LCD module may be affected by the ambient temperature.

The LCD module uses cold cathode tube for backlight. Optical characteristics, like luminance or uniformity, will change during time.

Uneven brightness and/or small spots may be noticed depending on different display patterns.

OUTLINE DRAWING (Unit in mm)



Utes 1. The value in parellineses are for reference.

2. The torque to mounting screw should never exceed 0.392 N m (4 Kgf cm).

(10.2) (2.7) (2.7) (3.4) (12.5)(54) (56) (6) (88) (10.3) (8) 12.6) <u>4</u> (8) Φ (10.3) ₫ NL 10276AC8-01 NEC IL-Z-xxPL-SMTY (Japan Aviation Ele Industry, Limited) MRF03-6R-SMT (MIROSE ELECTRIC CO.,LTD.) (46) 2-M3BR (48.6)(8.89) (115.2) (20) (191) DETALE A (202.5)14 BLM-1 Ф (144.5)THE (10.5) (01) (01) (70) (10.3) (26) <u>4</u> (12) (E.41[7) | (∠) OUTLINE DRAWING (Unit in mm) (3.05) (6.69)(22) (20) (62) (42) (92) (92) DETALE A (2/1) (100) (30) (25) (08) REAR VIEW (10.2) (10.2) (2.7) (4.3)

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[MEMO]

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Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)

Specific: Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.

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Anti-radioactive design is not implemented in this product.

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