

NLT Technologies, Ltd.

TFT COLOR LCD MODULE

NL160120AC27-32B

54 cm (21.3 Type)

UXGA

LVDS Interface (2 port)

DATA SHEET

DOD-PP-1480 (1st edition)

**This DATA SHEET is updated document from
PRELIMINARY DATA SHEET DOD-PP-1313(2).**

**All information is subject to change without notice.
Please confirm the sales representative before
starting to design your system.**

INTRODUCTION



The Copyright to this document belongs to NLT Technologies, Ltd. (hereinafter called "NLT"). No part of this document will be used, reproduced or copied without prior written consent of NLT.

NLT does and will not assume any liability for infringement of patents, copyrights or other intellectual property rights of any third party arising out of or in connection with application of the products described herein except for that directly attributable to mechanisms and workmanship thereof. No license, express or implied, is granted under any patent, copyright or other intellectual property right of NLT.

Some electronic products would fail or malfunction at a certain rate. In spite of every effort to enhance reliability of products by NLT, the possibility of failures and malfunction might not be avoided entirely. To prevent the risks of damage to death, human bodily injury or other property arising out thereof or in connection therewith, each customer is required to take sufficient measures in its safety designs and plans including, but not limited to, redundant system, fire-containment and anti-failure.

The products are classified into three grades: "**Standard**", "**Special**", and "**Specific**".

Each quality grade is designed for applications described below. Any customer who intends to use a product for application other than that of Standard is required to contact an NLT sales representative in advance.

The **Standard**: Applications as any failure, malfunction or error of the products are free from any damage to death, human bodily injury or other property (Products Safety Issue) and not related the safety of the public (Social Issues), like general electric devices.

Examples: Office equipment, audio and visual equipment, communication equipment, test and measurement equipment, personal electronic equipment, home electronic appliances, car navigation system (with no vehicle control functions), seat entertainment monitor for vehicles and airplanes, fish finder (except marine radar integrated type), PDA, etc.

The **Special**: Applications as any failure, malfunction or error of the products might directly cause any damage to death, human bodily injury or other property (Products Safety Issue) and the safety of the public (Social Issues) and required high level reliability by conventional wisdom.

Examples: Vehicle/train/ship control system, traffic signals system, traffic information control system, air traffic control system, surgery/operation equipment monitor, disaster/crime prevention system, etc.

The **Specific**: Applications as any failure, malfunction or error of the products might severe cause any damage to death, human bodily injury or other property (Products Safety Issue) and the safety of the public (Social Issues) and developed, designed and manufactured in accordance with the standards or quality assurance program designated by the customer who requires extremely high level reliability and quality.

Examples: Aerospace system (except seat entertainment monitor), nuclear control system, life support system, etc.

The quality grade of this product is the "**Standard**" unless otherwise specified in this document.

CONTENTS

INTRODUCTION	2
1. OUTLINE.....	4
1.1 STRUCTURE AND PRINCIPLE.....	4
1.2 APPLICATION.....	4
1.3 FEATURES.....	4
2. GENERAL SPECIFICATIONS	5
3. BLOCK DIAGRAM.....	6
4. DETAILED SPECIFICATIONS	7
4.1 MECHANICAL SPECIFICATIONS.....	7
4.2 ABSOLUTE MAXIMUM RATINGS	7
4.3 ELECTRICAL CHARACTERISTICS.....	8
4.3.1 LCD panel signal processing board	8
4.3.2 LED driver board.....	9
4.3.3 LED driver board current wave	9
4.3.4 Power supply voltage ripple.....	10
4.3.5 Fuse.....	10
4.4 POWER SUPPLY VOLTAGE SEQUENCE	11
4.4.1 LCD panel signal processing board	11
4.4.2 LED driver board.....	11
4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS.....	12
4.5.1 LCD panel signal processing board	12
4.5.2 LED driver board.....	13
4.5.3 Positions of socket	14
4.6 LUMINANCE CONTROL.....	15
4.6.1 Luminance control methods.....	15
4.6.2 Detail of BRTP timing	16
4.7 LVDS DATA INPUT MAP.....	17
4.7.1 Mode A	17
4.7.2 Mode B	18
4.7.3 Mode C	19
4.8 DISPLAY COLORS AND INPUT DATA SIGNALS	20
4.9 INPUT SIGNAL TIMINGS.....	21
4.9.1 Timing characteristics	21
4.9.2 Input signal timing chart.....	21
4.10 LVDS DATA TRANSMISSION METHOD	22
4.11 LVDS Rx AC SPEC.....	22
4.12 DISPLAY POSITIONS.....	23
4.13 PIXEL ARRANGMENT	24
4.14 OPTICS.....	25
4.14.1 Optical characteristics.....	25
4.14.2 Definition of contrast ratio.....	26
4.14.3 Definition of luminance uniformity.....	26
4.14.4 Definition of response times	27
4.14.5 Definition of viewing angles.....	27
5. ESTIMATED LUMINANCE LIFETIME.....	27
6. RELIABILITY TESTS.....	28
7. PRECAUTIONS	29
7.1 MEANING OF CAUTION SIGNS.....	29
7.2 CAUTIONS	29
7.3 ATTENTIONS	29
7.3.1 Handling of the product.....	29
7.3.2 Environment.....	30
7.3.3 Characteristics.....	31
7.3.4 Others.....	31
8. OUTLINE DRAWINGS	32
8.1 FRONT VIEW	32
8.2 REAR VIEW	33

NLT Technologies, Ltd.

NL160120AC27-32B

1. OUTLINE

1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL160120AC27-32B is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Grayscale data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

1.2 APPLICATION

- Color monitor system

1.3 FEATURES

- Ultra-wide viewing angle (Ultra-Advanced Super Fine TFT (UA-SFT))
- High luminance
- High contrast
- High resolution
- Low reflection
- Wide color gamut
- 256 gray scale in each R, G, B sub-pixel (8-bit), 16,777,216 colors
- LVDS interface
- Selectable LVDS data input map
- Small foot print
- Long life LED backlight type with an LED driver board
- Compliant with the European RoHS directive (2011/65/EU)
- Acquisition product for UL60950-1/CSA C22.2 No.60950-1-03 (File number: E170632)



NLT Technologies, Ltd.

NL160120AC27-32B

2. GENERAL SPECIFICATIONS

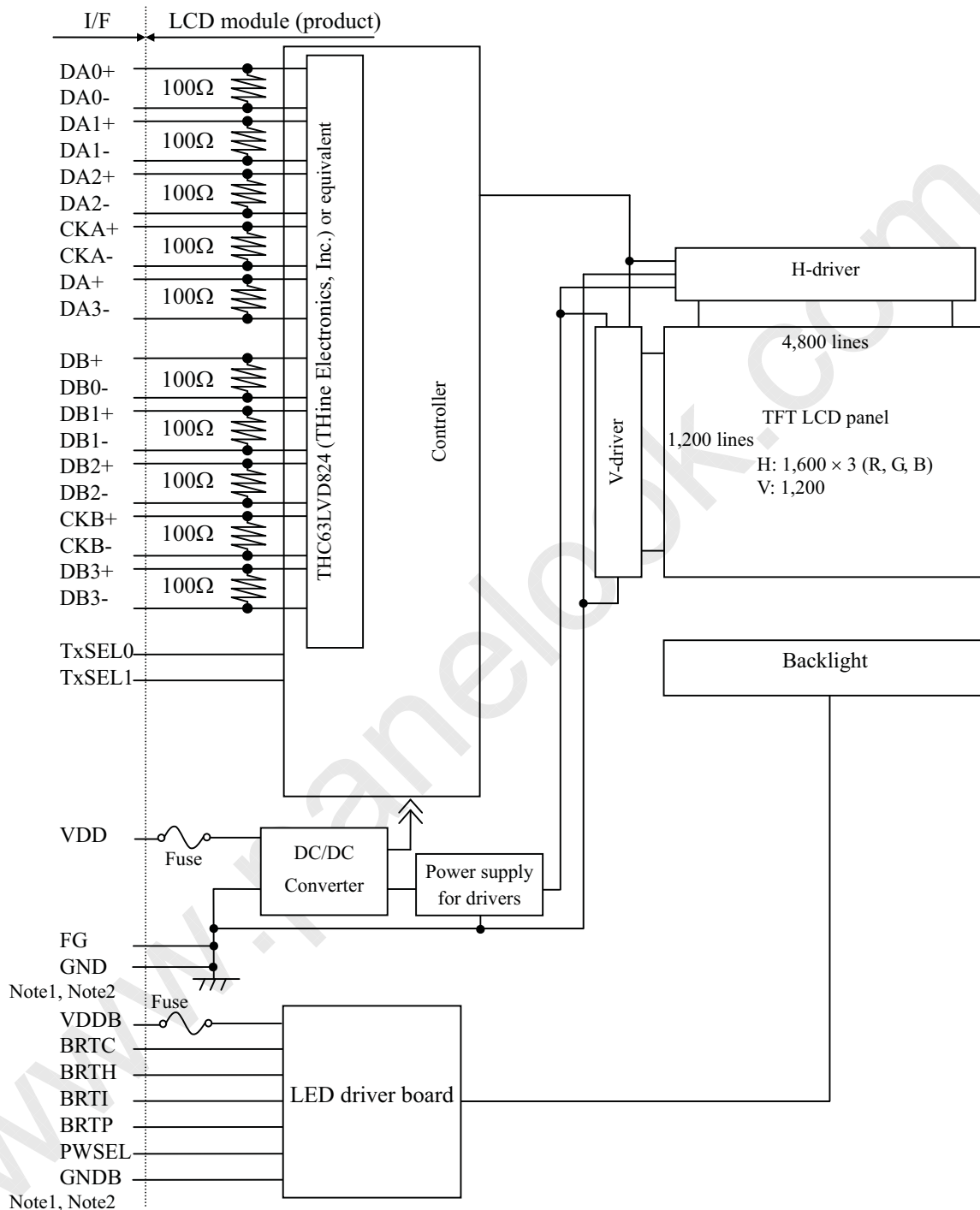
Display area	432.0 (H) × 324.0 (V) mm	
Diagonal size of display	54 cm (21.3 inches)	
Drive system	a-Si TFT active matrix	
Display color	16,777,216 colors	
Pixel	1,600 (H) × 1,200 (V) pixels (1 pixel consists of 3 sub-pixels (RGB).)	
Pixel arrangement	RGB (Red dot, Green dot, Blue dot) vertical stripe	
Dot pitch	0.090 (H) × 0.270 (V) mm	
Pixel pitch	0.270 (H) × 0.270 (V) mm	
Module size	457.0 (W) × 350.0 (H) × 21.5 (D) mm (typ.)	
Weight	2,700 g (typ.)	☆
Contrast ratio	1200:1 (typ.)	
Viewing angle	At the contrast ratio ≥ 10:1 <ul style="list-style-type: none"> • Horizontal: Right side 88° (typ.), Left side 88° (typ.) • Vertical: Up side 88° (typ.), Down side 88° (typ.) 	
Designed viewing direction	Viewing angle with optimum grayscale ($\gamma \approx$ DICOM): Normal axis (perpendicular) Note1	
Polarizer surface	Antiglare	
Polarizer pencil-hardness	2H (min.) [by JIS K5600]	
Color gamut	At LCD panel center 72 % (typ.) [against NTSC color space]	☆
Response time	Ton+Toff (10%←→90%) 40 ms (typ.)	☆
Luminance	At the maximum luminance control 760 cd/m ² (typ.)	
Signal system	2 ports LVDS interface (Characteristics of AC receiver THC63LVD824A Thine Electronics, Inc. or equivalent) [RGB 8-bit signals, Data enable signal (DE), Dot clock (CLK)]	☆
Power supply voltage	LCD panel signal processing board: 12.0V LED driver board: 12.0V	
Backlight	LED backlight type with LED driver board	
Power consumption	At checkered flag pattern, the maximum luminance control 57 W (typ.)	☆

Note1: When the product luminance is 450cd/m², the gamma characteristic is designed to $\gamma \approx$ DICOM.

NLT Technologies, Ltd.

NL160120AC27-32B

3. BLOCK DIAGRAM



Note1: Relations between GND (Signal ground), FG (Frame ground) and GNDB (LED driver board ground) in the LCD module are as follows.

GND - FG	Connected
GND - GNDB	Not connected
FG - GNDB	Not connected

Note2: GND, FG and GNDB must be connected to customer equipment's ground, and it is recommended that these grounds be connected together in customer equipment.

Note3: Each pair of the LVDS signal has a 100Ω terminating resistance between D+ and D-.



NLT Technologies, Ltd.

NL160120AC27-32B

4. DETAILED SPECIFICATIONS

4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification	Unit
Module size	457.0 ±0.5 (W) × 350.0 ±0.5 (H) × 21.5 (typ., D) 23.0 (max., D)	Note1, Note2 mm
Display area	432.0 (H) × 324.0 (V)	Note2 mm
Weight	2,700 (typ.), 2,980 (max.)	g

Note1: Excluding warpage of the cover for LED driver board.

Note2: See "8. OUTLINE DRAWINGS".

4.2 ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Rating	Unit	Remarks	
Power supply voltage	LCD panel signal processing board	VDD	-0.3 to +14.0	V	Ta = 25°C	
	LED driver board	VDDDB	-0.3 to +15.0	V		
Input voltage for signals	LCD panel signal processing board Note1	Vi	-0.3 to +3.45	V	VDD= 12.0V	
	LED driver board	BRTI signal	VBI	-0.3 to +1.5	V	VDDDB= 12.0V
		B RTP signal	VBP	-0.3 to +5.5	V	
		BRTC signal	VBC	-0.3 to +5.5	V	
	PWSEL signal	VBS	-0.3 to +5.5	V		
Storage temperature		Tst	-20 to +60	°C	-	
Operating temperature	Front surface	TopF	0 to +60	°C	Note2	
	Rear surface	TopR	0 to +60	°C	Note3	
Relative humidity Note4	RH		≤ 95	%	Ta ≤ 40°C	
			≤ 85	%	40°C < Ta ≤ 50°C	
			≤ 70	%	50°C < Ta ≤ 55°C	
Absolute humidity Note4		AH	≤ 73 Note5	g/m ³	Ta > 55°C	
Operating altitude		-	≤ 5,100	m	0°C ≤ Ta ≤ 55°C	
Storage altitude		-	≤ 13,600	m	-20°C ≤ Ta ≤ 60°C	

Note1: DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CKB+/-

Note2: Measured at LCD panel surface (including self-heat)

Note3: Measured at LCD module's rear shield surface (including self-heat)

Note4: No condensation

Note5: Water amount at Ta= 55°C and RH= 70%

Note6: The image quality may cause degradation in case of rapid change humidity and temperature.

NLT Technologies, Ltd.

NL160120AC27-32B

4.3 ELECTRICAL CHARACTERISTICS

4.3.1 LCD panel signal processing board

(Ta= 25°C)

Parameter	Symbol	min.	typ.	max.	Unit	Remarks	
Power supply voltage	VDD	10.8	12.0	13.2	V	-	
Power supply current	IDD	-	500 Note1	700 Note2	mA	at VDD= 12.0V	
Permissible ripple voltage	VRP	-	-	100	mVp-p	for VDD	
Differential input threshold voltage	High	VTH	-	-	+100	mV	at VCM= 1.2V Note3, Note4
	Low	VTL	-100	-	-	mV	
Input voltage swing	VI	0	-	2.4	V	Note4	
Terminating resistance	RT	-	100	-	Ω	-	

Note1: Checkered flag pattern (by EIAJ ED-2522)

Note2: Pattern for maximum current

Note3: Common mode voltage for LVDS driver

Note4: DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CKB+/-

NLT Technologies, Ltd.

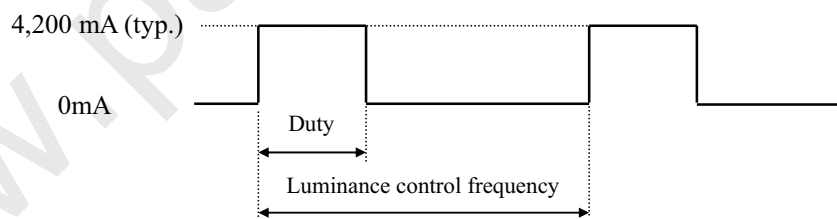
NL160120AC27-32B

4.3.2 LED driver board

(Ta= 25°C)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks
Power supply voltage		VDDB	11.4	12.0	12.6	V	-
Power supply current		IDDB	-	4,200	5,800	mA	VDDB= 12.0V, At the maximum luminance control
Input voltage for signals	BRTI signal		VBI	0	-	1.0	V
	BRTP signal	High	VBPH	2.0	-	5.25	V
		Low	VBPL	0	-	0.8	V
	BRTC signal	High	VBCH	2.0	-	5.25	V
		Low	VBCL	0	-	0.8	V
	PWSEL signal	High	VBSH	2.0	-	5.25	V
Low		VBSL	0	-	0.8	V	
Input current for signals	BRTI signal		IBI	-200	-	-100	μA
	BRTP signal	High	IBPH	-	-	1,000	μA
		Low	IBPL	-600	-	-	μA
	BRTC signal	High	IBCH	-	-	300	μA
		Low	IBCL	-300	-	-	μA
	PWSEL signal	High	IPSH	-	-	1,000	μA
Low		IPSL	-600	-	-	μA	

4.3.3 LED driver board current wave



At the maximum luminance control: 100% to at the minimum luminance control: 1%.
Luminance control frequency: 270 Hz (typ.)

Note1: Luminance control frequency indicate the input pulse frequency, when select the external pulse control. See "4.6.2 Detail of BRTP timing".

Note2: The power supply lines (VDDB and GNDB) have large ripple voltage during luminance control. See "4.3.4 Power supply voltage ripple".

There is the possibility that the ripple voltage produces acoustic noise and signal wave noise in audio circuit and so on. Put a capacitor (5,000 to 6,000μF) between the power supply lines (VDDB and GNDB) to reduce the noise, if the noise occurred in the circuit..

NLT Technologies, Ltd.

NL160120AC27-32B

4.3.4 Power supply voltage ripple

This product works, even if the ripple voltage levels are beyond the permissible values as following the table, but there might be noise on the display image.

Power supply voltage		Ripple voltage (Measure at input terminal of power supply)	Note1	Unit
VDD	12.0V	≤ 100		mVp-p
VDDB	12.0V	≤ 200		mVp-p

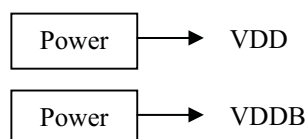
Note1: The permissible ripple voltage includes spike noise.

Note2: The load variation influence does not include.

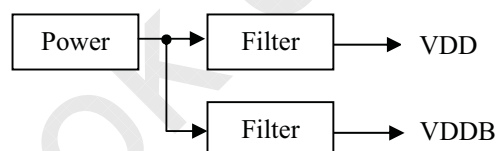
☆

Example of the power supply connection

a) Separate the power supply



b) Put in the filter



4.3.5 Fuse

Parameter	Fuse		Rating	Fusing current	Remarks
	Type	Supplier			
VDD	FCC16132AB	KAMAYA ELECTRIC Co., Ltd.	1.25A	2.5A, 5 seconds maximum	Note1
			32V		
VDDB	CCF1N10	KOA Corporation	10A	20 A, 1 seconds maximum	
			60V		
	TF16AT5.00T		5.0A	10 A, 5 seconds maximum	-
32V	-				

Note1: The power supply capacity should be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.

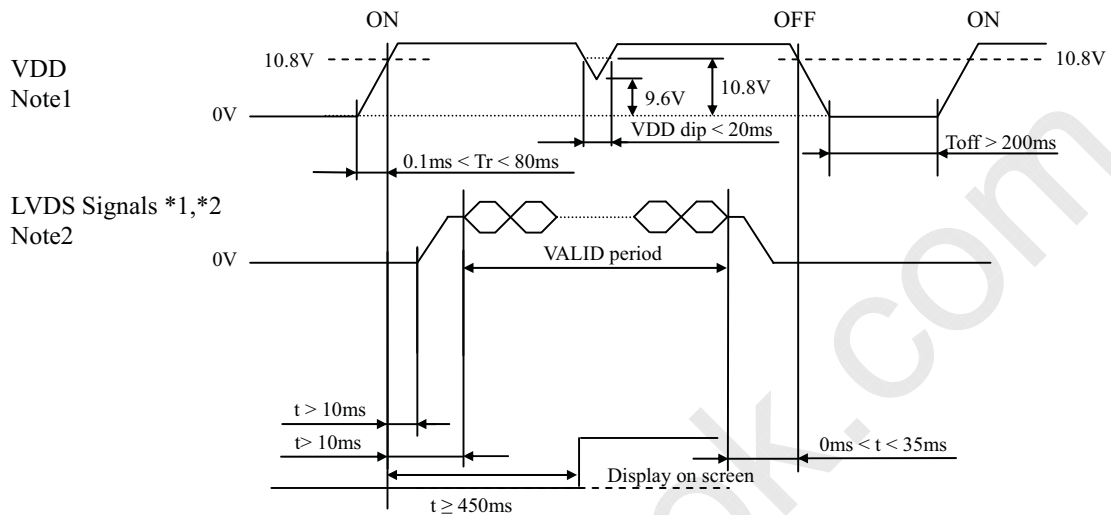
☆

NLT Technologies, Ltd.

NL160120AC27-32B

4.4 POWER SUPPLY VOLTAGE SEQUENCE

4.4.1 LCD panel signal processing board



*1: DA0+/-, DA1+/-, DA2+/-, DA3+/-, CKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/- and CKB+/-

*2: LVDS signals should be measured at the terminal of 100Ω resistance.

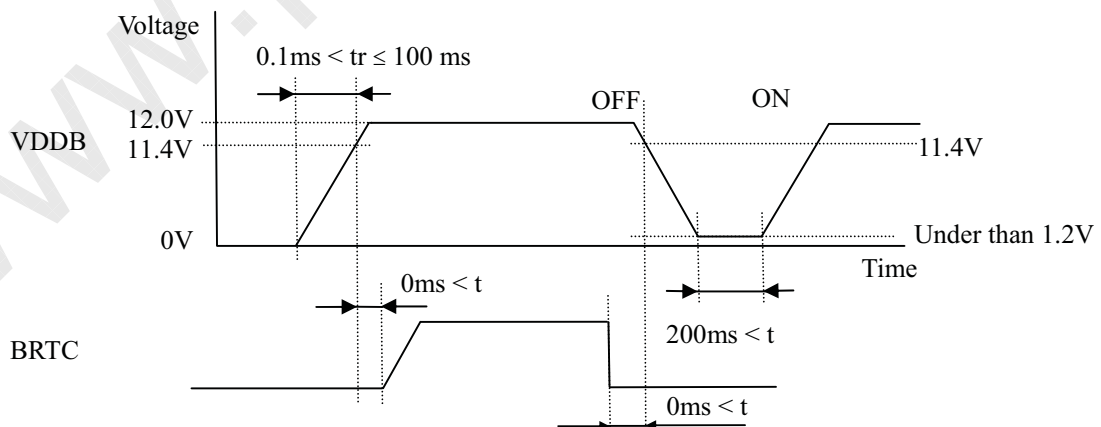
Note1: If there is a voltage variation (voltage drop) at the rising edge of VDD below 10.8V, there is a possibility that a product does not work due to a protection circuit. ☆

Note2: LVDS signals must be set to Low or High-impedance, except the VALID period (See above sequence diagram), in order to avoid the circuitry damage.

If some of signals are cut while this product is working, even if the signal input to it once again, it might not work normally. If a customer stops the display and function signals, VDD also must be shut down. ☆

Note3: The backlight should be turned on within the valid period of LVDS signals, in order to avoid unstable data display.

4.4.2 LED driver board



Note1: The backlight should be turned on within the valid period of LVDS signals, in order to avoid unstable data display.

Note2: If tr is more than 100 ms, the backlight will be turned off by a protection circuit for LED driver board. ☆

Note3: When VDDDB is 0V or BRTC is Low, PWSEL must be set to Low or Open.

NLT Technologies, Ltd.

NL160120AC27-32B

4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): DF19G-30P-1H (56) (HIROSE ELECTRIC Co.,Ltd.)

Adaptable plug: DF19-30S-1C (HIROSE ELECTRIC Co.,Ltd.)

Pin No.	Symbol	Signal	Remarks			
1	DA0-	Pixel data A0	Odd pixel data input (LVDS DIFFERENTIAL DATA) Note1			
2	DA0+					
3	DA1-	Pixel data A1	Odd pixel data input (LVDS DIFFERENTIAL DATA) Note1			
4	DA1+					
5	DA2-	Pixel data A2	Odd pixel data input (LVDS DIFFERENTIAL DATA) Note1			
6	DA2+					
7	GND	Ground	Signal ground Note2			
8	CKA-	Pixel clock	Odd pixel clock input (LVDS DIFFERENTIAL DATA) Note1			
9	CKA+					
10	DA3-	Pixel data A3	Odd pixel data input (LVDS DIFFERENTIAL DATA) Note1			
11	DA3+					
12	DB0-	Pixel data B0	Even pixel data input (LVDS DIFFERENTIAL DATA) Note1			
13	DB0+					
14	GND	Ground	Signal ground Note2			
15	DB1-	Pixel data B1	Even pixel data input (LVDS DIFFERENTIAL DATA) Note1			
16	DB1+					
17	GND	Ground	Signal ground Note2			
18	DB2-	Pixel data B2	Even pixel data input (LVDS DIFFERENTIAL DATA) Note1			
19	DB2+					
20	CKB-	Pixel clock	Even pixel clock input (LVDS DIFFERENTIAL DATA) Note1			
21	CKB+					
22	DB3-	Pixel data B3	Even pixel data input (LVDS DIFFERENTIAL DATA) Note1			
23	DB3+					
24	GND	Ground	Signal ground Note2			
25	TxSEL0	Select LVDS data input map	Note3, Note4	TxSEL1	TxSEL0	Mode
26	TxSEL1			Open	Open	A
				Open	Low	B
				Low	Open	C
		Low	Low	A		
27	GND	Ground	Signal ground Note2			
28	VDD	Power supply	12V Note2			
29	VDD					
30	VDD					

Note1: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note2: All GND and VDD terminals should be used without any non-connected lines.

Note3: This terminal is pulled-up in the product.

Note4: See "4.7 LVDS DATA INPUT MAP".

NLT Technologies, Ltd.

NL160120AC27-32B

4.5.2 LED driver board

CN201 socket (LCD module side): DF3Z-10P-2H (2*) (HIROSE ELECTRIC Co., Ltd.)

Adaptable plug: DF3-10S-2C (HIROSE ELECTRIC Co., Ltd.)

Pin No.	Symbol	Function	Description
1	GNDB	LED driver board ground	Note1
2	GNDB		
3	GNDB		
4	GNDB		
5	GNDB		
6	VDDB	Power supply	Note1
7	VDDB		
8	VDDB		
9	VDDB		
10	VDDB		

Note1: All VDDB and GNDB terminals should be used without any non-connected lines.

CN202 socket (LCD module side): IL-Z-9PL-SMTYE (Japan Aviation Electronics Industry Limited (JAE))

Adaptable plug: IL-Z-9S-S125C3 (Japan Aviation Electronics Industry Limited (JAE))

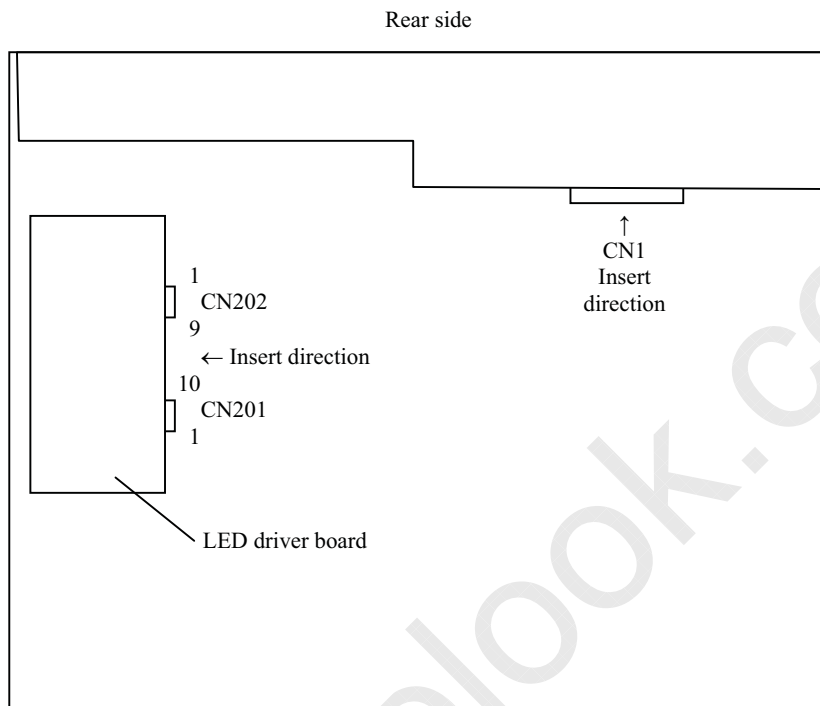
Pin No.	Symbol	Function	Description
1	GNDB	LED driver board ground	Note1
2	GNDB		
3	N.C.	-	Keep this pin Open.
4	BRTC	Backlight ON/OFF control signal	High or Open: Backlight ON Low: Backlight OFF
5	BRTH	Luminance control terminal	Note2
6	BRTI		
7	BRTP		
8	GNDB	LED driver board ground	Note1
9	PWSEL	Selection of luminance control signal method	Note2, Note3

Note1: All GNDB terminals should be used without any non-connected lines.

Note2: See "4.6.1 LUMINANCE CONTROL".

Note3: When VDDB is 0V or BRTC is Low, PWSEL must be set to Low or Open.

4.5.3 Positions of socket

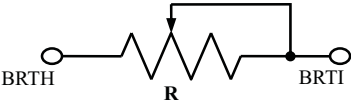


NLT Technologies, Ltd.

NL160120AC27-32B

4.6 LUMINANCE CONTROL

4.6.1 Luminance control methods

Method	Adjustment and luminance ratio	PWSEL terminal	BRTP terminal						
Variable resistor control Note1	<ul style="list-style-type: none"> Adjustment <p>The variable resistor (R) for luminance control should be 10kΩ ±5%, 1/10W. Minimum point of the resistance is the minimum luminance and maximum point of the resistance is the maximum luminance. The resistor (R) must be connected between BRTH-BRTI terminals.</p>  <ul style="list-style-type: none"> Luminance ratio Note3 <table border="1"> <thead> <tr> <th>Resistance</th> <th>Luminance ratio</th> </tr> </thead> <tbody> <tr> <td>0 Ω</td> <td>0% (Min. Luminance)</td> </tr> <tr> <td>10 kΩ</td> <td>100% (Max. Luminance)</td> </tr> </tbody> </table>	Resistance	Luminance ratio	0 Ω	0% (Min. Luminance)	10 kΩ	100% (Max. Luminance)	High or Open	Open
Resistance	Luminance ratio								
0 Ω	0% (Min. Luminance)								
10 kΩ	100% (Max. Luminance)								
Voltage control Note1	<ul style="list-style-type: none"> Adjustment <p>Voltage control method works, when BRTH terminal is 0V and VBI voltage is input between BRTI-BRTH terminals. This control method can carry out continuation adjustment of luminance. Luminance is the maximum when BRTI terminal is Open.</p> <ul style="list-style-type: none"> Luminance ratio Note3 <table border="1"> <thead> <tr> <th>BRTI Voltage (VBI)</th> <th>Luminance ratio</th> </tr> </thead> <tbody> <tr> <td>0V</td> <td>0% (Min. Luminance)</td> </tr> <tr> <td>1.0V</td> <td>100% (Max. Luminance)</td> </tr> </tbody> </table>	BRTI Voltage (VBI)	Luminance ratio	0V	0% (Min. Luminance)	1.0V	100% (Max. Luminance)		
BRTI Voltage (VBI)	Luminance ratio								
0V	0% (Min. Luminance)								
1.0V	100% (Max. Luminance)								
Pulse width modulation Note1 Note2 Note4	<ul style="list-style-type: none"> Adjustment <p>Pulse width modulation (PWM) method works, when PWSEL terminal is Low and PWM signal (BRTP signal) is input into BRTP terminal. The luminance is controlled by duty ratio of BRTP signal.</p> <ul style="list-style-type: none"> Luminance ratio Note3 <table border="1"> <thead> <tr> <th>Duty ratio</th> <th>Luminance ratio</th> </tr> </thead> <tbody> <tr> <td>0.01</td> <td>1% (Min. Luminance) (At frequency: 325 Hz)</td> </tr> <tr> <td>1.0</td> <td>100% (Max. Luminance)</td> </tr> </tbody> </table>	Duty ratio	Luminance ratio	0.01	1% (Min. Luminance) (At frequency: 325 Hz)	1.0	100% (Max. Luminance)	Low	BRTP signal
Duty ratio	Luminance ratio								
0.01	1% (Min. Luminance) (At frequency: 325 Hz)								
1.0	100% (Max. Luminance)								

Note1: In case of the variable resistor control method and the voltage control method, noises may appear on the display image depending on the input signals timing for LCD panel signal processing board.

Use PWM method, if interference noises appear on the display image!

Note2: The LED driver board will stop working, if the Low period of BRTP signal is more than 50ms while BRTC signal is High or Open. Then the backlight will not turn on anymore, even if BRTP signal is input again. This is not out of order. The LED driver board will start to work when power is supplied again.

Note3: These data are the target values.

Note4: See "4.6.2 Detail of BRTP timing".

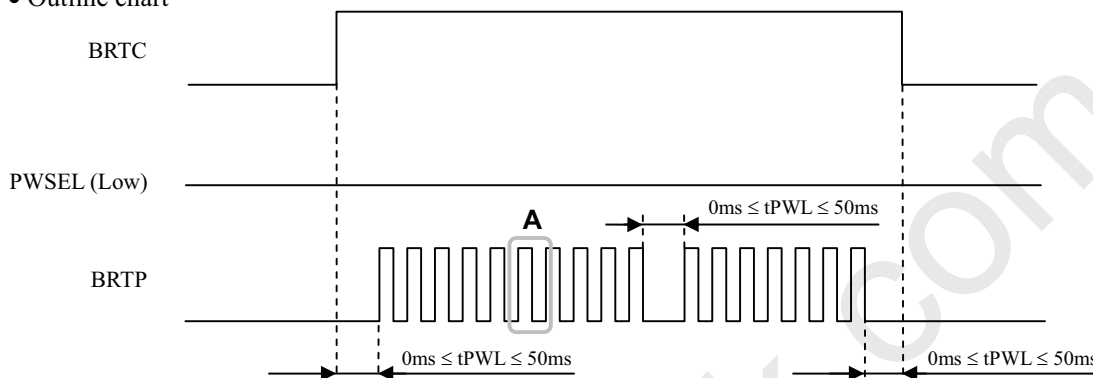
NLT Technologies, Ltd.

NL160120AC27-32B

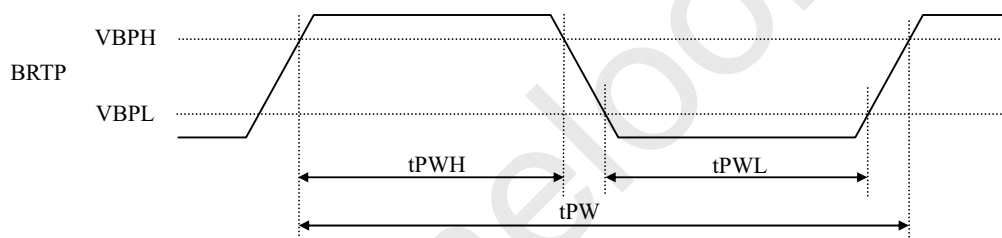
4.6.2 Detail of BRTP timing

(1) Timing diagrams

• Outline chart



• Detail of A part



(2) Each parameter

Parameter	Symbol	min.	typ.	max.	Unit	Remarks
Luminance control frequency	FL	185	-	1,000	Hz	Note1, Note2
External PWM pulse width	tPWH	30	-	-	μs	Note1, Note3



Note1: Definition of parameters is as follows.

$$FL = \frac{1}{tPW} \quad DL = \frac{tPWH}{tPW}$$

Note2: See the following formula for luminance control frequency.

$$\text{Luminance control frequency} = 1/tv \times (n+0.25)$$

$$n = 1, 2, 3 \dots \dots$$

tv: Vertical cycle (See "4.9.1 Timing characteristics".)

The interference noise of luminance control frequency and input signal frequency for LCD panel signal processing board may appear on a display. Set up luminance control frequency so that the interference noise does not appear!

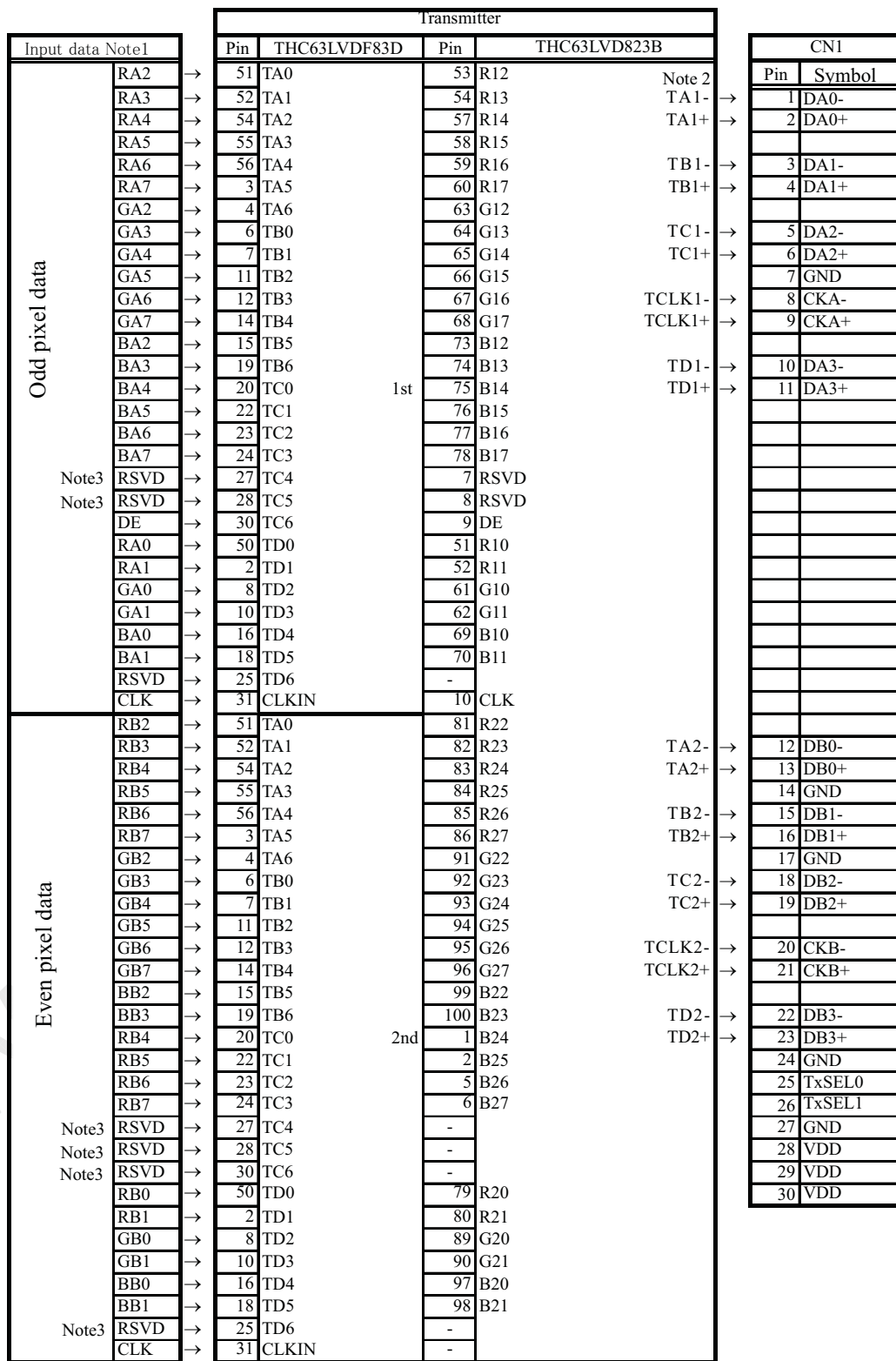
Note3: See "4.6.1 Luminance control methods".

NLT Technologies, Ltd.

NL160120AC27-32B

4.7 LVDS DATA INPUT MAP

4.7.1 Mode A



NLT Technologies, Ltd.

NL160120AC27-32B

4.7.2 Mode B

Input data		Note1	Transmitter		CN1		
			Pin	DS90CF383, C385		Pin Symbol	
Odd pixel data	RA7	→	51	TXIN0	Note2	1 DA0-	
	RA6	→	52	TXIN1	TA 1 -	2 DA0+	
	RA5	→	54	TXIN2	TA 1 +		
	RA4	→	55	TXIN3			
	RA3	→	56	TXIN4	T B 1 -	3 DA1-	
	RA2	→	3	TXIN6	T B 1 +	4 DA1+	
	GA7	→	4	TXIN7			
	GA6	→	6	TXIN8	T C 1 -	5 DA2-	
	GA5	→	7	TXIN9	T C 1 +	6 DA2+	
	GA4	→	11	TXIN12		7 GND	
	GA3	→	12	TXIN13	TCLK1 -	8 CKA-	
	GA2	→	14	TXIN14	TCLK1 +	9 CKA+	
	BA7	→	15	TXIN15			
	BA6	→	19	TXIN18	T D 1 -	10 DA3-	
	BA5	→	20	TXIN19	1st TD 1 +	11 DA3+	
	BA4	→	22	TXIN20			
	BA3	→	23	TXIN21			
	BA2	→	24	TXIN22			
	Note3 RSVD	→	27	TXIN24			
	Note3 RSVD	→	28	TXIN25			
	DE	→	30	TXIN26			
	RA1	→	50	TXIN27			
	RA0	→	2	TXIN5			
	GA1	→	8	TXIN10			
	CG0	→	10	TXIN11			
	RA1	→	16	TXIN16			
	GA0	→	18	TXIN17			
	Note3 RSVD	→	25	TXIN23			
	CLK	→	31	CLKIN			
	Even pixel data	RB7	→	51	TXIN0		
		RB6	→	52	TXIN1	TA 2 -	12 DB0-
RB5		→	54	TXIN2	TA 2 +	13 DB0+	
RB4		→	55	TXIN3		14 GND	
RB3		→	56	TXIN4	T B 2 -	15 DB1-	
RB2		→	3	TXIN6	T B 2 +	16 DB1+	
GB7		→	4	TXIN7		17 GND	
GB6		→	6	TXIN8	T C 2 -	18 DB2-	
GB5		→	7	TXIN9	T C 2 +	19 DB2+	
GB4		→	11	TXIN12			
GB3		→	12	TXIN13	TCLK2 -	20 CKB-	
GB2		→	14	TXIN14	TCLK2 +	21 CKB+	
BB7		→	15	TXIN15			
BB6		→	19	TXIN18	T D 2 -	22 DB3-	
BB5		→	20	TXIN19	2nd TD 2 +	23 DB3+	
BB4		→	22	TXIN20		24 GND	
BB3		→	23	TXIN21		25 TxSEL0	
BB2		→	24	TXIN22		26 TxSEL1	
Note3 RSVD		→	27	TXIN24		27 GND	
Note3 RSVD		→	28	TXIN25		28 VDD	
Note3 RSVD		→	30	TXIN26		29 VDD	
RB1		→	50	TXIN27		30 VDD	
RB0		→	2	TXIN5			
GB1		→	8	TXIN10			
GB0		→	10	TXIN11			
BB1		→	16	TXIN16			
BB0		→	18	TXIN17			
Note3 RSVD		→	25	TXIN23			
CLK		→	31	CLKIN			

☆

NLT Technologies, Ltd.

NL160120AC27-32B

4.7.3 Mode C

Input data		Note1	Transmitter		CNI		
			Pin	DS90CF383, C385		Pin Symbol	
Odd pixel data	RA0	→	51	TXIN0	Note2		
	RA1	→	52	TXIN1	TA1-	1 DA0-	
	RA2	→	54	TXIN2	TA1+	2 DA0+	
	RA3	→	55	TXIN3			
	RA4	→	56	TXIN4	TB1-	3 DA1-	
	RA5	→	3	TXIN6	TB1+	4 DA1+	
	GA0	→	4	TXIN7			
	GA1	→	6	TXIN8	TC1-	5 DA2-	
	GA2	→	7	TXIN9	TC1+	6 DA2+	
	GA3	→	11	TXIN12		7 GND	
	GA4	→	12	TXIN13	TCLK1-	8 CKA-	
	GA5	→	14	TXIN14	TCLK1+	9 CKA+	
	BA0	→	15	TXIN15			
	BA1	→	19	TXIN18	TD1-	10 DA3-	
	BA2	→	20	TXIN19	TD1+	11 DA3+	
	BA3	→	22	TXIN20			
	BA4	→	23	TXIN21			
	BA5	→	24	TXIN22			
	Note 3	RSVD	→	27	TXIN24		
	Note 3	RSVD	→	28	TXIN25		
		DE	→	30	TXIN26		
		RA6	→	50	TXIN27		
		RA7	→	2	TXIN5		
		GA6	→	8	TXIN10		
		GA7	→	10	TXIN11		
		BA6	→	16	TXIN16		
		BA7	→	18	TXIN17		
	Note 3	RSVD	→	25	TXIN23		
		CLK	→	31	CLKIN		
	Even pixel data	RB0	→	51	TXIN0		
		RB1	→	52	TXIN1	TA2-	12 DB0-
RB2		→	54	TXIN2	TA2+	13 DB0+	
RB3		→	55	TXIN3		14 GND	
RB4		→	56	TXIN4	TB2-	15 DB1-	
RB5		→	3	TXIN6	TB2+	16 DB1+	
GB0		→	4	TXIN7		17 GND	
GB1		→	6	TXIN8	TC2-	18 DB2-	
GB2		→	7	TXIN9	TC2+	19 DB2+	
GB3		→	11	TXIN12			
GB4		→	12	TXIN13	TCLK2-	20 CKB-	
GB5		→	14	TXIN14	TCLK2+	21 CKB+	
BB0		→	15	TXIN15			
BB1		→	19	TXIN18	TD2-	22 DB3-	
BB2		→	20	TXIN19	TD2+	23 DB3+	
BB3		→	22	TXIN20		24 GND	
BB4		→	23	TXIN21		25 TxSEL0	
BB5		→	24	TXIN22		26 TxSEL1	
Note 3		RSVD	→	27	TXIN24		27 GND
Note 3		RSVD	→	28	TXIN25		28 VDD
Note 3		RSVD	→	30	TXIN26		29 VDD
		RB6	→	50	TXIN27		30 VDD
		RB7	→	2	TXIN5		
		GB6	→	8	TXIN10		
		GB7	→	10	TXIN11		
		BB6	→	16	TXIN16		
		BB7	→	18	TXIN17		
Note 3		RSVD	→	25	TXIN23		
		CLK	→	31	CLKIN		

☆

NLT Technologies, Ltd.

NL160120AC27-32B

Note1: LSB (Least Significant Bit) – RA0, GA0, BA0, RB0, GB0, BB0
 MSB (Most Significant Bit) – RA7, GA7, BA7, RB7, GB7, BB7

Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note3: Input signal RSVD is not used inside the product, but do not keep pin open to avoid noise problem.

4.8 DISPLAY COLORS AND INPUT DATA SIGNALS

This product can display in equivalent to 16,777,216 colors in 256 gray scales in each RGB sub-pixel. Also the relation between display colors and input data signals is as the following table.

Display colors		Data signal (0: Low level, 1: High level)																							
		RA7 RA6 RA5 RA4 RA3 RA2 RA1 RA0								GA7 GA6 GA5 GA4 GA3 GA2 GA1 GA0								BA7 BA6 BA5 BA4 BA3 BA2 BA1 BA0							
		RB7 RB6 RB5 RB4 RB3 RB2 RB1 RB0	GB7 GB6 GB5 GB4 GB3 GB2 GB1 GB0	BB7 BB6 BB5 BB4 BB3 BB2 BB1 BB0																					
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑																								
	↓																								
	bright	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Green gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	↑																								
	↓																								
	bright	0	0	0	0	0	0	0	0	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	
Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0		
Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0		
Blue gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	↑																								
	↓																								
	bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	
Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	

NLT Technologies, Ltd.

NL160120AC27-32B

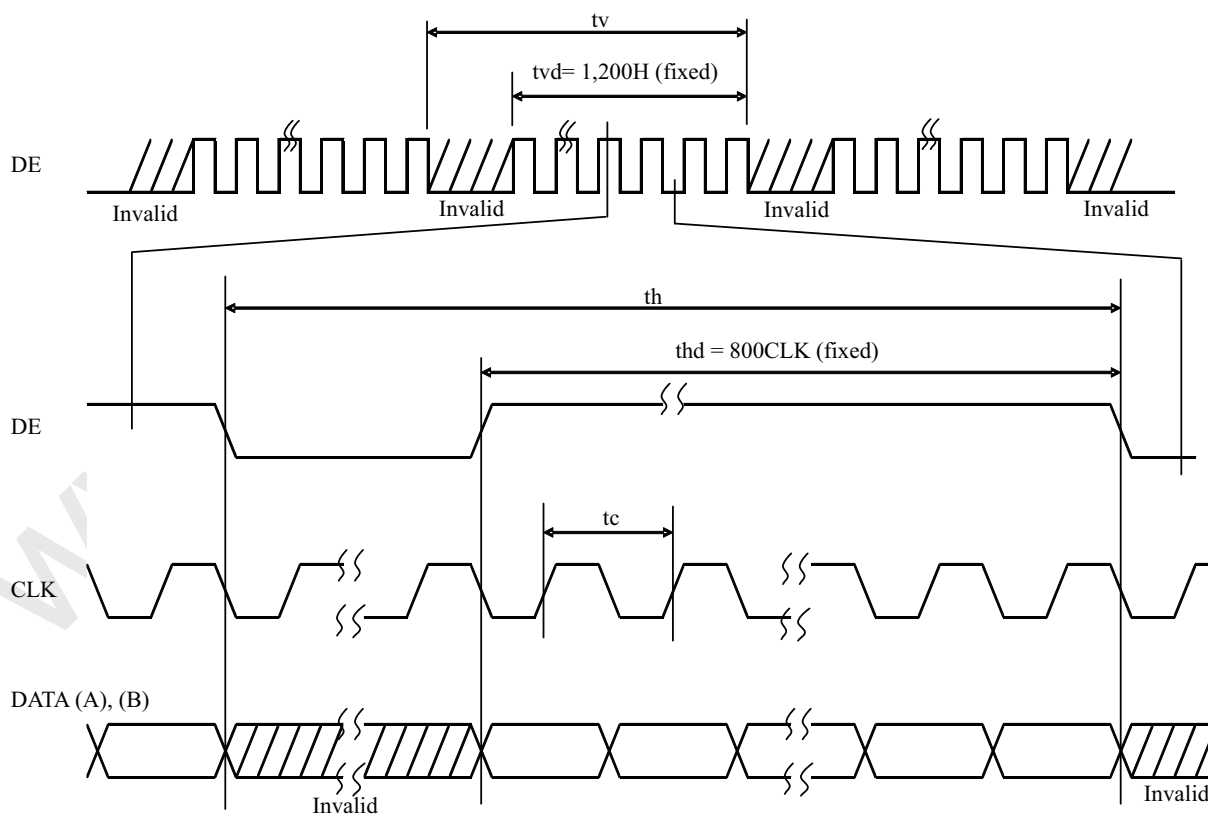
4.9 INPUT SIGNAL TIMINGS

4.9.1 Timing characteristics

	Parameter	Symbol	min.	typ.	max.	Unit	Remarks	
CLK	Frequency	1/ tc	60.0	64.5	65.0	MHz	LVDS transmitter input	
	Pulse width	tc	15.38	15.5	-	ns		
	Duty	-	See the data sheet of LVDS transmitter.			-		-
	Rise, fall	-				ns		-
Horizontal	Cycle	th	13.1	13.3	19.2	μ s	Note1	
			848	860	1,156	CLK		
	Display period	thd	800			CLK	-	
Vertical	Cycle	1/tv	59	60	61	Hz	-	
		tv	1,206	1,250	-	H	-	
	Display period	tvd	1,200			H	-	
DE, DATA	Setup time	-	See the data sheet of LVDS transmitter.			ns	-	
	Hold time	-				ns	-	
	Rise, fall	-				ns	-	

Note1: During operation, fluctuation of horizontal cycle should be within ± 1 CLK.

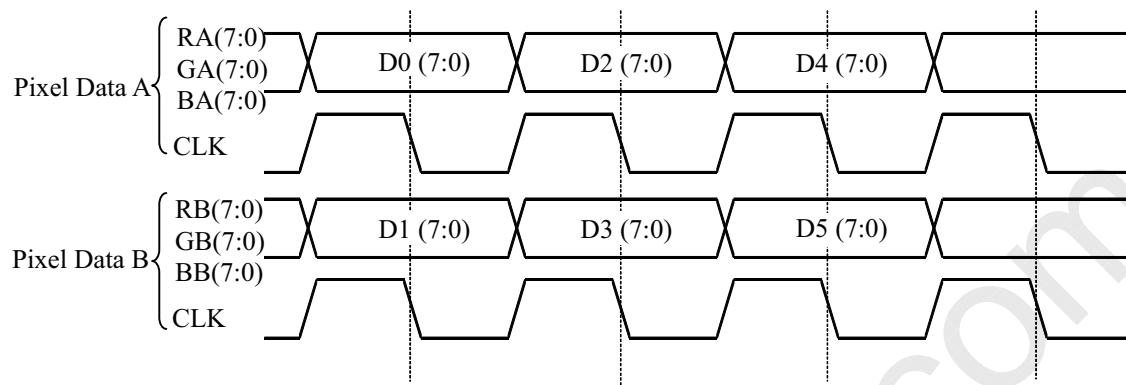
4.9.2 Input signal timing chart



NLT Technologies, Ltd.

NL160120AC27-32B

4.10 LVDS DATA TRANSMISSION METHOD

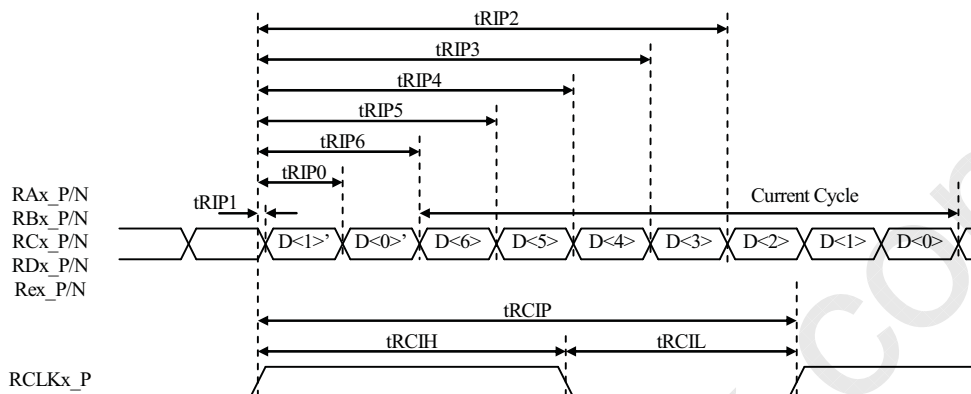


4.11 LVDS Rx AC SPEC

Symbol	Parameter	Min.	Typ.	Max.	Units
t_{RCIP}	RCLKx_P Period	11.76	—	40.0	ns
t_{RCH}	RCLKx_P High pulse width	—	$\frac{4}{7}t_{RCIP}$	—	ns
t_{RCL}	RCLKx_P Low pulse width	—	$\frac{3}{7}t_{RCIP}$	—	ns
t_{RMG}	Receiver Data Input Margin fCLKIN=60MHz	-0.65	—	0.65	ns
	fCLKIN=65MHz				
	fCLKIN=66MHz				
t_{RIP1}	Input Data Position0	$- t_{RMG} $	0.0	$+ t_{RMG} $	ns
t_{RIP0}	Input Data Position1	$\frac{t_{RCIP}}{7} - t_{RMG} $	$\frac{t_{RCIP}}{7}$	$\frac{t_{RCIP}}{7} + t_{RMG} $	ns
t_{RIP6}	Input Data Position2	$2\frac{t_{RCIP}}{7} - t_{RMG} $	$2\frac{t_{RCIP}}{7}$	$2\frac{t_{RCIP}}{7} + t_{RMG} $	ns
t_{RIP5}	Input Data Position3	$3\frac{t_{RCIP}}{7} - t_{RMG} $	$3\frac{t_{RCIP}}{7}$	$3\frac{t_{RCIP}}{7} + t_{RMG} $	ns
t_{RIP4}	Input Data Position4	$4\frac{t_{RCIP}}{7} - t_{RMG} $	$4\frac{t_{RCIP}}{7}$	$4\frac{t_{RCIP}}{7} + t_{RMG} $	ns
t_{RIP3}	Input Data Position5	$5\frac{t_{RCIP}}{7} - t_{RMG} $	$5\frac{t_{RCIP}}{7}$	$5\frac{t_{RCIP}}{7} + t_{RMG} $	ns
t_{RIP2}	Input Data Position6	$6\frac{t_{RCIP}}{7} - t_{RMG} $	$6\frac{t_{RCIP}}{7}$	$6\frac{t_{RCIP}}{7} + t_{RMG} $	ns

NLT Technologies, Ltd.

NL160120AC27-32B



4.12 DISPLAY POSITIONS

Odd pixel: RA= Red data GA= Green data BA= Blue data
 Even pixel: RB= Red data GB= Green data BB= Blue data

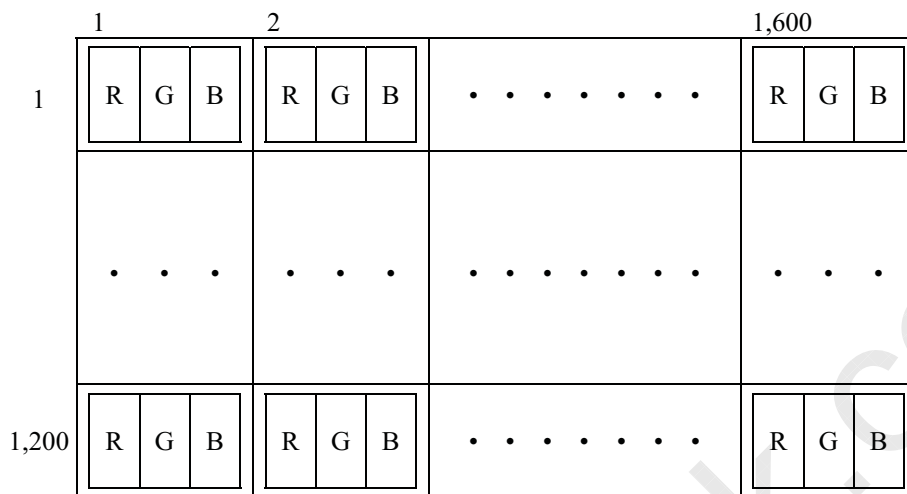
D(1, 1)		D(2, 1)				
RA	GA	BA	RB	GB	BB	
D(1, 1)	D(2, 1)	...	D(X, 1)	...	D(1599, 1)	D(1600, 1)
D(1, 2)	D(2, 2)	...	D(X, 2)	...	D(1599, 2)	D(1600, 2)
⋮	⋮	⋮	⋮	⋮	⋮	⋮
D(1, Y)	D(2, Y)	...	D(X, Y)	...	D(1599, Y)	D(1600, Y)
⋮	⋮	⋮	⋮	⋮	⋮	⋮
D(1, 1199)	D(2, 1199)	...	D(X, 1199)	...	D(1599, 1199)	D(1600, 1199)
D(1, 1200)	D(2, 1200)	...	D(X, 1200)	...	D(1599, 1200)	D(1600, 1200)



NLT Technologies, Ltd.

NL160120AC27-32B

4.13 PIXEL ARRANGMENT



NLT Technologies, Ltd.

NL160120AC27-32B

4.14 OPTICS

4.14.1 Optical characteristics

(Note1, Note2)

Parameter	Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks	
Luminance	White at center $\theta_R=0^\circ, \theta_L=0^\circ, \theta_U=0^\circ, \theta_D=0^\circ$	L	580	760	-	cd/m ²	BM-5A or SR-3	Note3 ☆	
Contrast ratio	White/Black at center $\theta_R=0^\circ, \theta_L=0^\circ, \theta_U=0^\circ, \theta_D=0^\circ$	CR	1,000	1,200	-	-	BM-5A or SR-3	Note3 Note5 ☆	
Luminance uniformity	255/255 gray scale $\theta_R=0^\circ, \theta_L=0^\circ, \theta_U=0^\circ, \theta_D=0^\circ$	LU ₂₅₅	80	-	-	%	BM-5A or SR-3	Note4 Note6 ☆	
Chromaticity	White	x coordinate	W _x	0.269	0.299	0.329	-	SR-3	Note3 Note8 ☆
		y coordinate	W _y	0.285	0.315	0.345	-		
	Red	x coordinate	R _x	-	0.65	-	-		
		y coordinate	R _y	-	0.33	-	-		
	Green	x coordinate	G _x	-	0.29	-	-		
		y coordinate	G _y	-	0.60	-	-		
Blue	x coordinate	B _x	-	0.15	-	-			
	y coordinate	B _y	-	0.07	-	-			
Color gamut	$\theta_R=0^\circ, \theta_L=0^\circ, \theta_U=0^\circ, \theta_D=0^\circ$ at center, against NTSC color space	C	65	72	-	%	SR-3	Note3 ☆	
Response time	Black to White	T _{on}	-	20	30	ms	BM-5A	Note3 Note8 ☆	
	White to Black	T _{off}	-	20	30	ms			
Viewing angle	Right	$\theta_U=0^\circ, \theta_D=0^\circ, CR \geq 10$	θ_R	70	88	-	BM-5A or EZ Contrast	Note3 Note9 ☆	
	Left	$\theta_U=0^\circ, \theta_D=0^\circ, CR \geq 10$	θ_L	70	88	-			
	Up	$\theta_R=0^\circ, \theta_L=0^\circ, CR \geq 10$	θ_U	70	88	-			
	Down	$\theta_R=0^\circ, \theta_L=0^\circ, CR \geq 10$	θ_D	70	88	-			

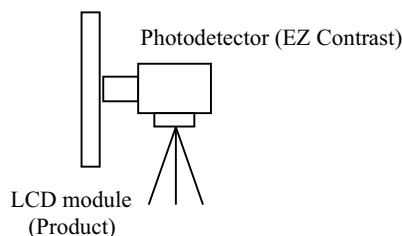
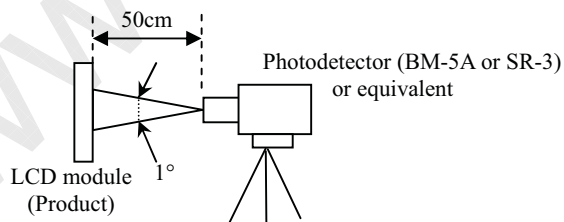
Note1: These are initial characteristics.

Note2: Measurement conditions are as follows.

T_a = 25°C, VDD = 12.0V, VDD_B = 12.0V, PWM: Duty 100%, Display mode: UXGA,

Horizontal cycle = 1/75.19 kHz, Vertical cycle = 1/60.0Hz

Optical characteristics are measured after 20 minutes from working the product, in the dark room. Also measurement methods are as follows.



Note3: Product surface temperature at the maximum luminance control: TopF = 32°C

Note4: Product surface temperature at 450cd/m² luminance control: TopF = 30°C

Temperature difference in display area: Δ10°C ☆

Note5: See "4.14.2 Definition of contrast ratio".

Note6: See "4.14.3 Definition of luminance uniformity".

Note7: These coordinates are found on CIE 1931 chromaticity diagram.

Note8: See "4.14.4 Definition of response times".

Note9: See "4.14.5 Definition of viewing angles".

4.14.2 Definition of contrast ratio

The contrast ratio is calculated by using the following formula.

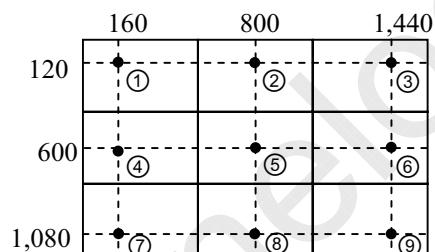
$$\text{Contrast ratio (CR)} = \frac{\text{Luminance of white screen}}{\text{Luminance of black screen}}$$

4.14.3 Definition of luminance uniformity

The luminance uniformity is calculated by using following formula.

$$\text{Luminance uniformity (LU)} = \frac{\text{Minimum luminance from ① to ⑤}}{\text{Maximum luminance from ① to ⑤}}$$

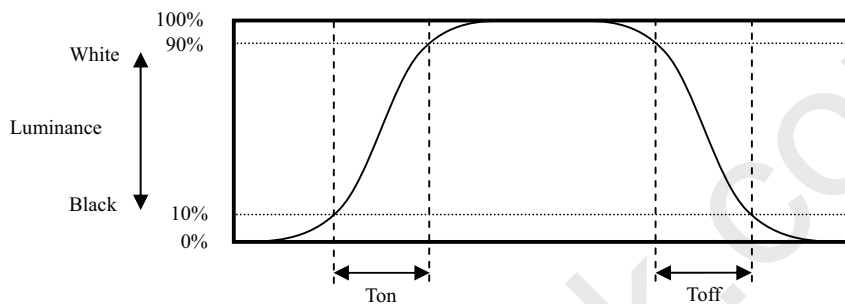
The luminance is measured at near the 9 points shown below.



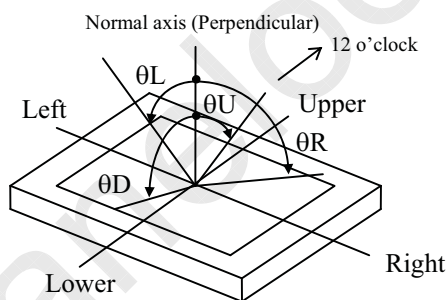
4.14.4 Definition of response times

Response time is measured at the time when the luminance changes from "black" to "white", or "white" to "black" on the same screen point, by photo-detector. Ton is the time when the luminance changes from 10% up to 90%. Also Toff is the time when the luminance changes from 90% down to 10% (See the following diagram.).

Product surface temperature at the maximum luminance control: TopF = 35°C



4.14.5 Definition of viewing angles



5. ESTIMATED LUMINANCE LIFETIME

The luminance lifetime is the time from initial luminance to half-luminance.

This lifetime is the estimated value, and is not guarantee value.

Condition		Estimated luminance lifetime (Life time expectancy) Note1, Note2, Note3	Unit
LED elementary substance	25°C (Ambient temperature of the product) Continuous operation, PWM: Duty 100%	70,000	h
	60°C (Temperature of the product front or rear panel) Continuous operation, PWM: Duty 100%	60,000	



Note1: Life time expectancy is mean time to half-luminance.

Note2: Estimated luminance lifetime is not the value for an LCD module but the value for LED elementary substance.

Note3: By ambient temperature, the lifetime changes particularly. Especially, in case the product works under high temperature environment, the lifetime becomes short.

NLT Technologies, Ltd.

NL160120AC27-32B

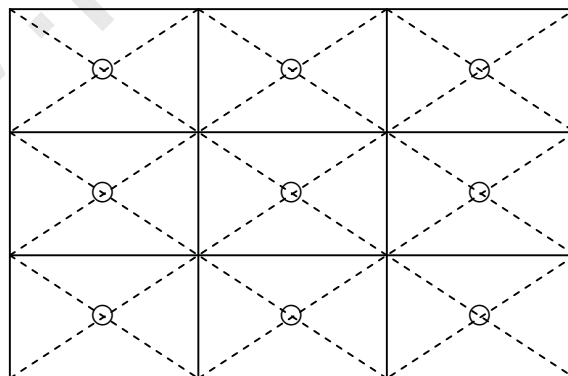
6. RELIABILITY TESTS

Test item		Condition	Judgment	Note1
High temperature and humidity (Operation)		① $60 \pm 2^\circ\text{C}$, RH= 60%, 500hours ② Display data is white. Note2	No display malfunctions	
Heat cycle (Operation)		① $0 \pm 3^\circ\text{C}$ 1hour $60 \pm 3^\circ\text{C}$ 1hour ② 50cycles, 4hours/cycle ③ Display data is white. Note2		
Thermal shock (Non operation)		① $-20 \pm 3^\circ\text{C}$ 30minutes $60 \pm 3^\circ\text{C}$ 30minutes ② 100cycles, 1hour/cycle ③ Temperature transition time is within 5 minutes.		
Vibration (Non operation)		① 5 to 100Hz, 11.76m/s^2 ② 1 minute/cycle ③ X, Y, Z directions ④ 10 times each directions	No display malfunctions No physical damages	
Mechanical shock (Non operation)		① 294m/s^2 , 11ms ② X, Y, Z directions ③ 3 times each directions		
ESD (Operation)		① 150pF, 150Ω , $\pm 10\text{kV}$ ② 9 places on a panel surface Note3 ③ 10 times each places at 1 sec interval	No display malfunctions	
Low pressure	Non-operation	① 15 kPa (Equivalent to altitude 13,600m) ② $-20^\circ\text{C} \pm 3^\circ\text{C}$ 24 hours ③ $+60^\circ\text{C} \pm 3^\circ\text{C}$ 24 hours	No display malfunctions	
	Operation	① 53.3 kPa (Equivalent to altitude 5,100m) ② $0^\circ\text{C} \pm 3^\circ\text{C}$ 24 hours ③ $+60^\circ\text{C} \pm 3^\circ\text{C}$ 24 hours Note2		

Note1: Display and appearance are checked under environmental conditions equivalent to the inspection conditions of defect criteria.

Note2: Luminance: 450cd/m^2 at luminance control.

Note3: See the following figure for discharge points



7. PRECAUTIONS

7.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. **Be sure to read "7.2 CAUTIONS" and "7.3 ATTENTIONS"!**



This sign has the meaning that a customer will be injured or the product will sustain damage if the customer practices wrong operations.



This sign has the meaning that a customer will be injured if the customer practices wrong operations.

7.2 CAUTIONS



*** Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: Equal to or no greater than 294m/s² and equal to or no greater than 11ms, Pressure: Equal to or no greater than 19.6N (φ16mm jig))**

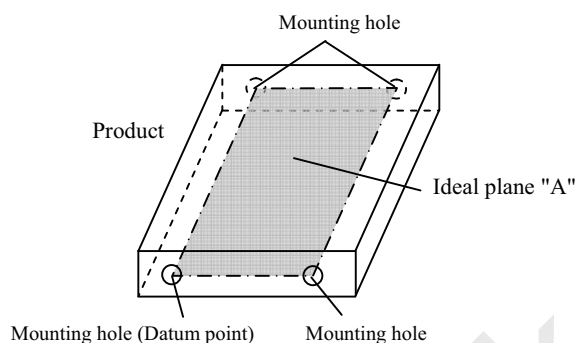
7.3 ATTENTIONS



7.3.1 Handling of the product

- ① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
- ② Do not hook nor pull cables such as lamp cable, and so on, in order to avoid any damage.
- ③ When the product is put on the table temporarily, display surface must be placed downward.
- ④ When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
- ⑤ The torque for product mounting screws must never exceed 0.735N·m. Higher torque might result in distortion of the bezel. And the length of product mounting screws must be ≤ 5.0mm.

- ⑥ The product must be installed using mounting holes without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura. Recommended installing method: Ideal plane "A" is defined by one mounting hole (datum point) and other mounting holes. The ideal plane "A" should be the same plane within ± 0.3 mm.



- ⑦ Do not press or rub on the sensitive product surface. When cleaning the product surface, wipe it with a soft dry cloth.
- ⑧ Do not push or pull the interface connectors while the product is working.
- ⑨ When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
- ⑩ Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal by any chance, please wash it away with soap and water.

7.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurred by temperature difference, the product packing box must be opened after enough time being left under the environment of an unpacking room. Evaluate the storage time sufficiently because dew condensation is affected by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with the original packing state after a customer receives the package)
- ③ Do not operate in high magnetic field. If not, circuit boards may be broken.
- ④ This product is not designed as radiation hardened.

NLT Technologies, Ltd.

NL160120AC27-32B

7.3.3 Characteristics

The following items are neither defects nor failures.

- ① Response time, luminance and color may be changed by ambient temperature.
- ② Display mura, flickering, vertical streams or tiny spots may be observed depending on display patterns.
- ③ Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
- ④ The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
- ⑤ Optical characteristics may be changed depending on input signal timings.

7.3.4 Others

- ① All GND, GNDB, VDD and VDDB terminals should be used without any non-connected lines.
- ② Do not disassemble a product or adjust variable resistors.
- ③ Pack the product with the original shipping package, in order to avoid any damages during transportation, when returning the product to NLT for repairing and so on.
- ④ The LCD module by itself or integrated into end product should be packed and transported with display in the vertical position. Otherwise the display characteristics may be degraded.
- ⑤ The information of China RoHS directive six hazardous substances or elements in this product is as follows. ☆

China RoHS directive six 1 hazardous substances or elements					
Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (Cr VI)	Polybrominated Biphenyls (PBB)	Polybrominated Biphenyl Ethers (PBDE)
×	○	○	○	○	○

Note1: ○: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is equal or below the limitation level of SJ/T11363-2006 standard regulation.

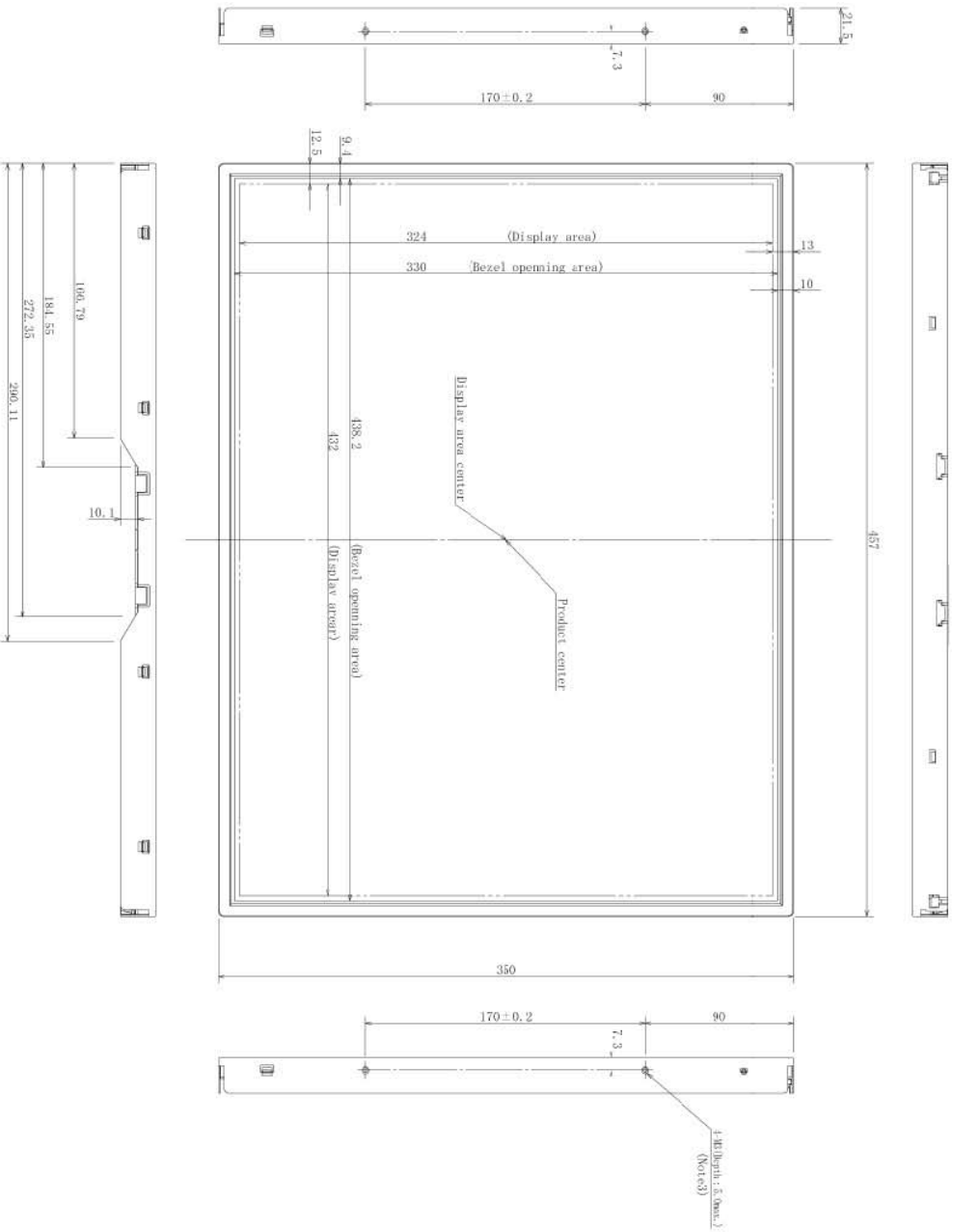
×: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is above the limitation level of SJ/T11363-2006 standard regulation.

NLT Technologies, Ltd.

NL160120AC27-32B

8. OUTLINE DRAWINGS

8.1 FRONT VIEW



Note1: Not shown tolerances of the dimensions are ±0.5mm.

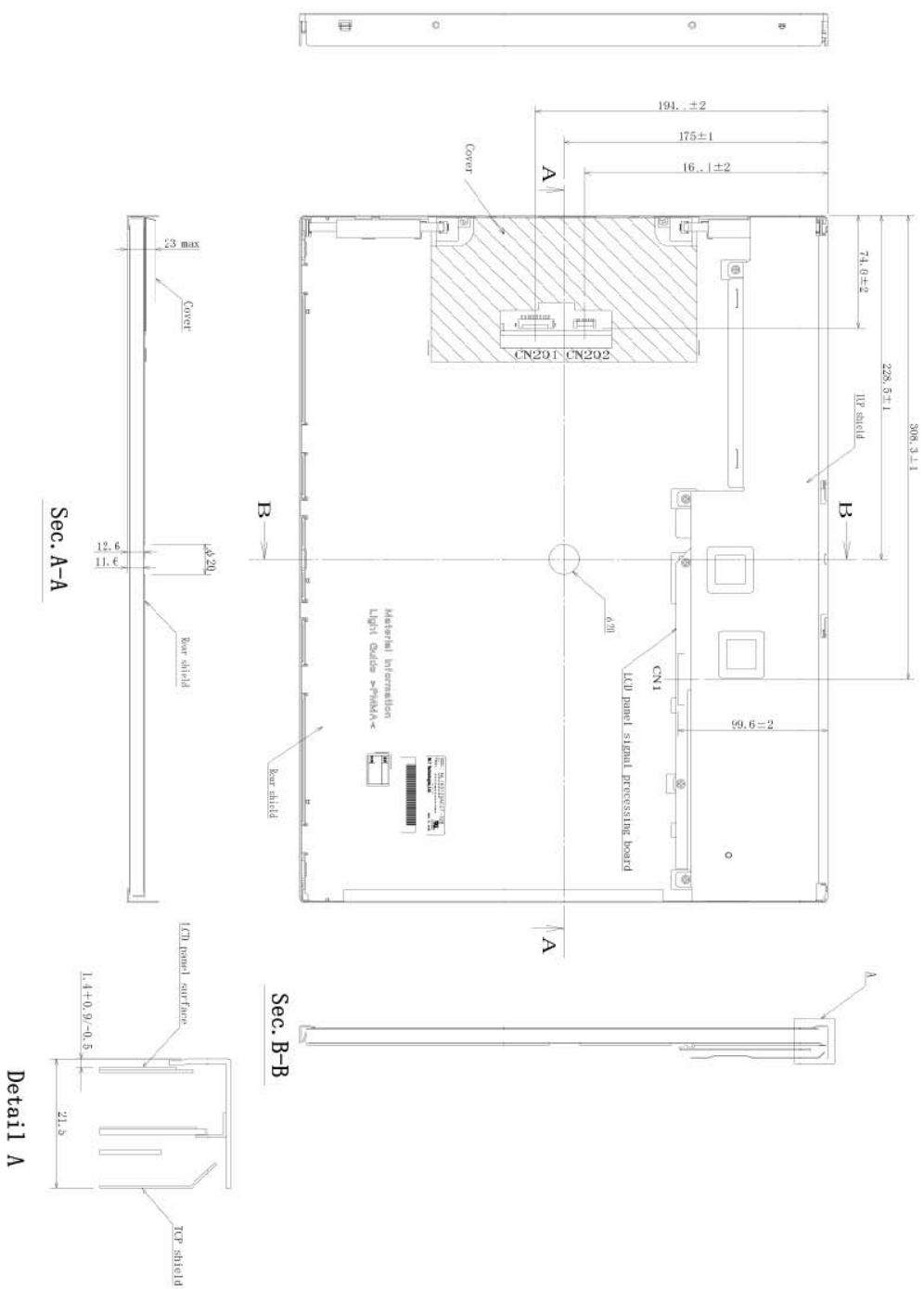
Note2: The torque for product mounting screws must never exceed 0.735N.m.

Note3: The length of product mounting screws from surface of plate must be ≤ 5.0mm.

Note4: The values in parentheses are for reference.

Unit: mm

8.2 REAR VIEW



- Note1: Not shown tolerances of the dimensions are $\pm 0.5\text{mm}$
 Note2: The torque for product mounting screws must never exceed $0.735\text{N}\cdot\text{m}$
 Note3: The length of product mounting screws from surface of plate must be $\leq 5.0\text{mm}$
 Note4: The values in parentheses are for reference.