



PRELIMINARY  
NLT Technologies

# TFT COLOR LCD MODULE

**NL192108AC21-04**

**47cm (18.5 Type)**

**FHD**

**LVDS interface (2port)**

**PRELIMINARY DATA SHEET** 

**DOD-PP-2434 (2nd edition)**

**This PRELIMINARY DATA SHEET is updated document from DOD-PP-2288(1)**

**All information is subject to change without notice. Please confirm the sales representative before starting to design your system.**

## INTRODUCTION

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The products are classified into three grades: "**Standard**", "**Special**", and "**Specific**".

Each quality grade is designed for applications described below. Any customer who intends to use a product for application other than that of Standard is required to contact an NLT sales representative in advance.

The **Standard**: Applications as any failure, malfunction or error of the products are free from any damage to death, human bodily injury or other property (Products Safety Issue) and not related the safety of the public (Social Issues), like general electric devices.

Examples: Office equipment, audio and visual equipment, communication equipment, test and measurement equipment, personal electronic equipment, home electronic appliances, car navigation system (with no vehicle control functions), seat entertainment monitor for vehicles and airplanes, fish finder (except marine radar integrated type), PDA, etc.

The **Special**: Applications as any failure, malfunction or error of the products might directly cause any damage to death, human bodily injury or other property (Products Safety Issue) and the safety of the public (Social Issues) and required high level reliability by conventional wisdom.

Examples: Vehicle/train/ship control system, traffic signals system, traffic information control system, air traffic control system, surgery/operation equipment monitor, disaster/crime prevention system, etc.

The **Specific**: Applications as any failure, malfunction or error of the products might severe cause any damage to death, human bodily injury or other property (Products Safety Issue) and the safety of the public (Social Issues) and developed, designed and manufactured in accordance with the standards or quality assurance program designated by the customer who requires extremely high level reliability and quality.

Examples: Aerospace system (except seat entertainment monitor), nuclear control system, life support system, etc.

The quality grade of this product is the "**Standard**" unless otherwise specified in this document.

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### 1. OUTLINE

#### 1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL192108AC21-04 is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Color (Red, Green, Blue) data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a signal processing board, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

#### 1.2 APPLICATION

- For industrial use

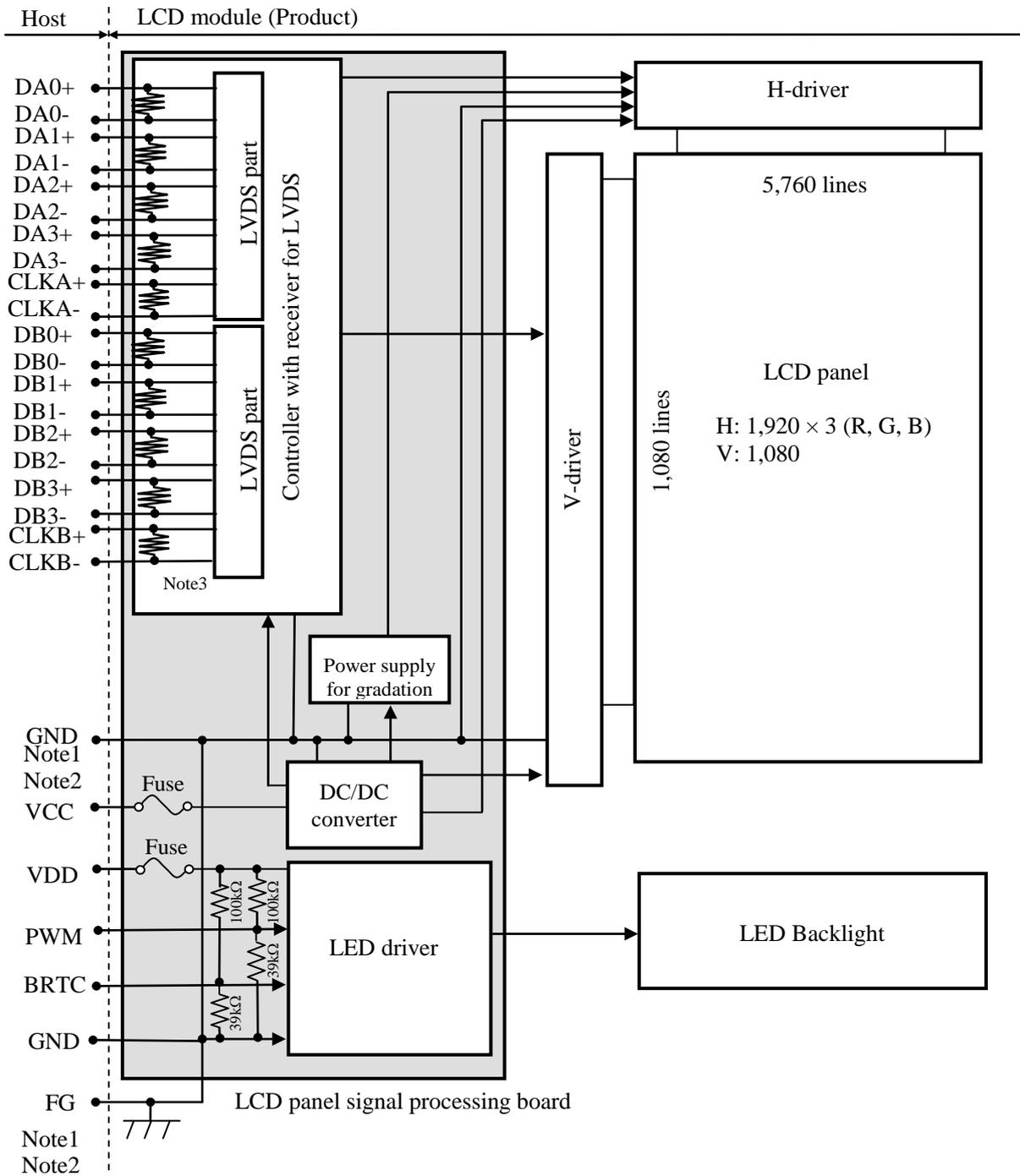
#### 1.3 FEATURES

- Ultra Wide viewing angle (Super Fine TFT (SFT))
- High contrast
- Wide color gamut
- Wide temperature range
- LVDS interface
- 8-bit digital signals for data of RGB
- Narrow frame
- LED backlight built in LED driver
- UL60950-1/CSA C22.2 No.60950-1-03 will be acquired for this product when starting mass production.
- This product will comply with the European RoHS directive (2011/65/EU) when starting mass production.

## 2. GENERAL SPECIFICATIONS

<b>Display area</b>	408.96 (H) × 230.04 (V) mm	
<b>Diagonal size of display</b>	47cm (18.5 inches)	
<b>Drive system</b>	a-Si TFT active matrix	
<b>Display color</b>	16,777,216 colors	
<b>Pixel</b>	1,920 (H) × 1,080 (V) pixels	
<b>Pixel arrangement</b>	RGB (Red dot, Green dot, Blue dot) vertical stripe	
<b>Dot pitch</b>	0.071(H) × 0.213 (V) mm	
<b>Pixel pitch</b>	0.213 (H) × 0.213 (V) mm	
<b>Module size</b>	430.4 (W) × 254.6 (H) × (13.5) (D) mm (typ.)	
<b>Weight</b>	(1,550) g (typ.)	2
<b>Contrast ratio</b>	(1,000:1) (typ.) (typ.)	2
<b>Viewing angle</b>	At the contrast ratio $\geq 10:1$ <ul style="list-style-type: none"> <li>• Horizontal: Right side 88° (typ.), Left side 88° (typ.)</li> <li>• Vertical: Up side 88° (typ.), Down side 88° (typ.)</li> </ul>	
<b>Designed viewing direction</b>	Viewing angle with optimum grayscale ( $\gamma = 2.2$ ): Normal axis (perpendicular)	
<b>Polarizer surface</b>	Antiglare	
<b>Polarizer pencil-hardness</b>	3H (min.) [by JIS K5600]	
<b>Color gamut</b>	At LCD panel center 72% (typ.) [against NTSC color space]	
<b>Response time</b>	$T_{on} + T_{off}$ (10% ← → 90%) 25 ms (typ.)	2
<b>Luminance</b>	At the maximum luminance control 400 cd/m <sup>2</sup> (typ.)	2
<b>Signal system</b>	LVDS interface (2 port) [8-bit digital signals for data of RGB colors, Dot clock (CLK), Data enable (DE)]	
<b>Power supply voltage</b>	LCD panel signal processing board: 5.0V LED driver: 12.0V	
<b>Backlight</b>	LED backlight built in LED driver	
<b>Power consumption</b>	At the maximum luminance control, Checkered flag pattern (15.3) W (typ.)	2

### 3. BLOCK DIAGRAM



Note1: Relation between GND (Signal ground and LED driver ground) and FG (Frame ground) in the LCD module is as follows.

GND- FG	Connected
---------	-----------

Note2: GND and FG must be connected to customer equipment's ground, and it is recommended that these grounds to be connected together in customer equipment.

Note3: Each pair of the LVDS signal has a 100Ω terminating resistance.

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## 4. DETAILED SPECIFICATIONS

### 4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification	Unit
Module size	430.4 ± 0.5 (W) × 254.6 ± 0.5 (H) × (13.5) (D) <span style="float: right;">Note1</span>	mm
Display area	408.96 (H) × 230.04 <span style="float: right;">Note1</span>	mm
Weight	(1,550) (typ.), TBD (max.)	g

Note1: See "8. OUTLINE DRAWINGS".

2

### 4.2 ABSOLUTE MAXIMUM RATINGS

Parameter		Symbol	Rating	Unit	Remarks
Power supply voltage	LCD panel signal processing board	VCC	-0.3to +6.5	V	Ta= 25°C
	LED driver	VDD	-0.3to +15.0		
Input voltage for signals	Display signals Note1	VD	-0.3to +4.0	V	
	Function signal for LED driver	PWM	-0.3to +5.5		
		BRTC	-0.3to +5.5		
Storage temperature		Tst	-20 to +80	°C	
Operating temperature	Front surface	TopF	-20 to +70	°C	Note2
	Rear surface	TopR	-20 to +70	°C	Note3
Relative humidity Note4	RH		≤ 95	%	Ta ≤ 40°C
			≤ 85	%	40°C < Ta ≤ 50°C
			≤ 55	%	50°C < Ta ≤ 60°C
			≤ 36	%	60°C < Ta ≤ 70°C
Absolute humidity Note4		AH	≤ 70 Note5	g/m <sup>3</sup>	Ta > 70°C

Note1: DA0+/-, DA1+/-, DA2+/-, DA3+/- ,CLKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/-, CLKB+/-

Note2: Measured at LCD panel surface (including self-heat)

Note3: Measured at LCD module's rear shield surface (including self-heat)

Note4: No condensation

Note5: Water amount at Ta= 70°C and RH= 36%

2

2

2

2

2

### 4.3 ELECTRICAL CHARACTERISTICS

#### 4.3.1 LCD panel signal processing board

(Ta= 25°C)

Parameter	Symbol	min.	typ.	max.	Unit	Remarks	
Power supply voltage	VCC	4.5	5.0	5.5	V	-	
Power supply current	ICC	-	(420) Note1	(760) Note2	mA	at VCC= 5.0V	
Permissible ripple voltage	VRPC	-	-	100	mVp-p	for VCC Note3, Note4, Note5	
Differential input threshold voltage	High	VTH	-	-	+100	mV	at VCM= 1.2V Note6, Note7
	Low	VTL	-100	-	-	mV	
Input Differential Voltage	VID	100	400	600	mV	-	
Differential Input Common Mode Voltage	VCM	0.7	1.2	1.6	V	-	
Terminating resistance	RT	-	100	-	Ω	-	

Note1: Checkered flag pattern [by IEC 61747-6]

Note2: Pattern for maximum current

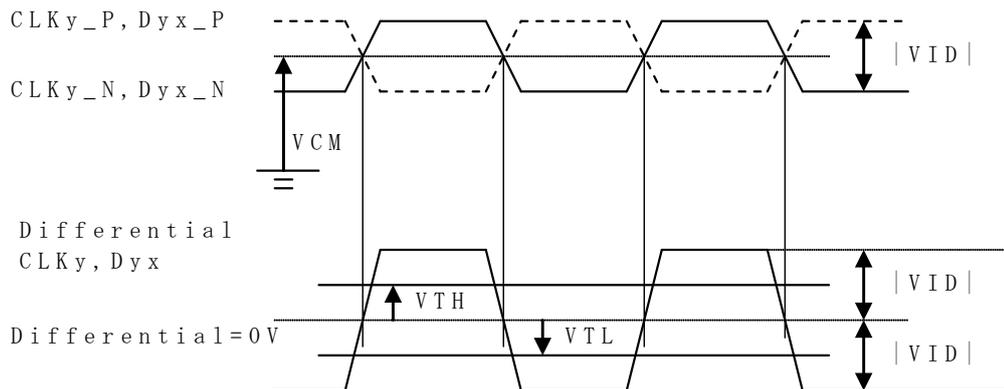
Note3: This product works if the ripple voltage levels are over the permissible values, but there might be noise on the display image.

Note4: The permissible ripple voltage includes spike noise.

Note5: The load variation influence does not include.

Note6: Common mode voltage for LVDS receiver

Note7: DC characteristics (LVDS receiver part)



$CLKy\_P, CLKy\_N: y = A, B$

$Dyx\_P, Dyx\_N: y = A, B \quad x = 0, 1, 2, 3$

$|VID| = |**\_P - **\_N|$

$V_{CM} = (**\_P + **\_N) / 2$

P: +, N: -

\*\* : CLKy or Dxy

### 4.3.2 LED driver

(Ta= 25°C)

Parameter	Symbol	min.	typ.	max.	Unit	Remarks	
Power supply voltage	VDD	10.8	12.0	13.2	V	Note1	
Power supply current <span style="float: right;">Note2</span>	IDD	-	(1,100)	(1,350) Note3	mA	at VDD= 12.0V Note4	
Permissible ripple voltage	VRPD	-	-	200	mVp-p	for VDD Note2, Note5, Note6	
Input voltage for PWM signal	High	VDFH1	(2.0)	-	(5.0)	V	Note7
	Low	VDFL1	0	-	(0.4)	V	
Input voltage for BRTC signal	High	VDFH2	(2.0)	-	(5.0)	V	
	Low	VDFL2	0	-	(0.8)	V	
Input current for PWM signal	High	IDFH1	-	-	(300)	μA	
	Low	IDFL1	(-300)	-	-	μA	
Input current for BRTC signal	High	IDFH2	-	-	(300)	μA	
	High	IDFL2	(-300)	-	-	μA	
PWM frequency	f <sub>PWM</sub>	200	-	1k	Hz	Note8, Note9	
PWM duty ratio	DR <sub>PWM</sub>	1	-	100	%	Note10, Note11	
PWM pulse width	t <sub>PWH</sub>	5	-	-	μs		

Note1: When designing of the power supply, take the measures for the prevention of surge voltage.

Note2: The power supply lines (VDD and GND) may have ripple voltage during luminance control of LED. There is the possibility that the ripple voltage produces acoustic noise and signal wave noise in audio circuit and so on.

Note3: This value excludes peak current such as overshoot current.

Note4: At the maximum luminance control.

Note5: This product works if the ripple voltage levels are over the permissible values, but there might be noise on the display image.

Note6: The permissible ripple voltage includes spike noise.

Note7: See "**3. BLOCK DIAGRAM**".

Note8: A recommended f<sub>PWM</sub> value is as follows.

$$f_{PVM} = \frac{2n - 1}{4} \times fv$$

(n = integer, fv = frame frequency of LCD module)

Note9: Depending on the frequency used, some noise may appear on the screen, please conduct a thorough evaluation.

Note10: While the BRTC signal is high, do not set the t<sub>PWH</sub> (PWM pulse width) is less than minimum value. It may cause abnormal working of the backlight. In this case, turn the backlight off and then on again by BRTC signal.

Note11: Regardless of the PWM frequency, both PWM duty ratio and PWM pulse width must be always more than the minimum values.

### 4.3.3 Fuse

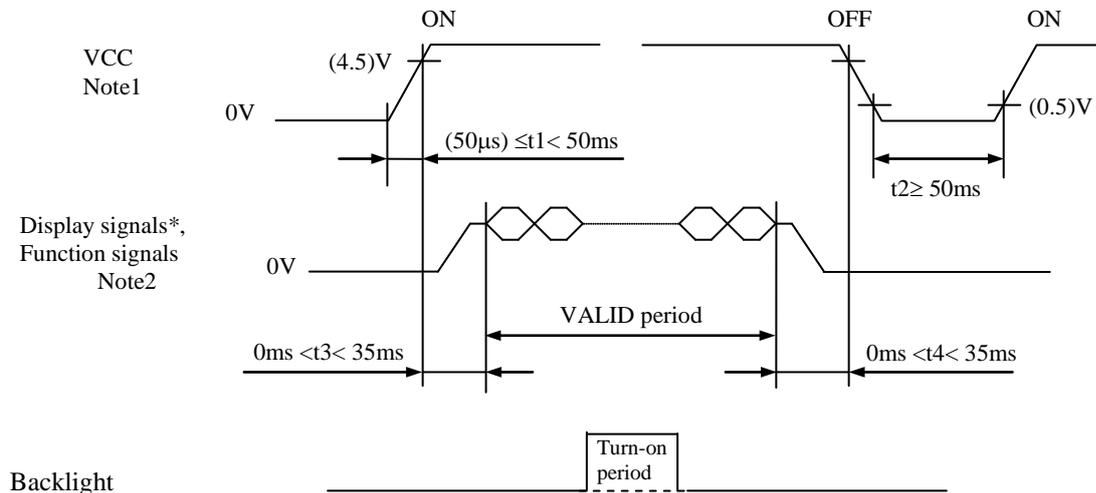
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Parameter	Fuse		Rating	Fusing current	Remarks
	Type	Supplier			
VCC	(FCC16202AB)	KAMAYA ELECTRIC CO.,LTD	(2.0A)	(4.0)A (5) seconds	Note1
			(36.0V)		
VDD	(FCC16202AB)	KAMAYA ELECTRIC CO.,LTD	(2.0A)		
			(36.0V)		

Note1: The power supply's rated current must be more than the fusing current. If it is less than the fusing current, the fuse may not blow in a short time, and then nasty smell, smoke and so on may occur.

### 4.4 POWER SUPPLY VOLTAGE SEQUENCE

#### 4.4.1 LCD panel signal processing board



2

2

\* These signals should be measured at the terminal of 100Ω resistance.

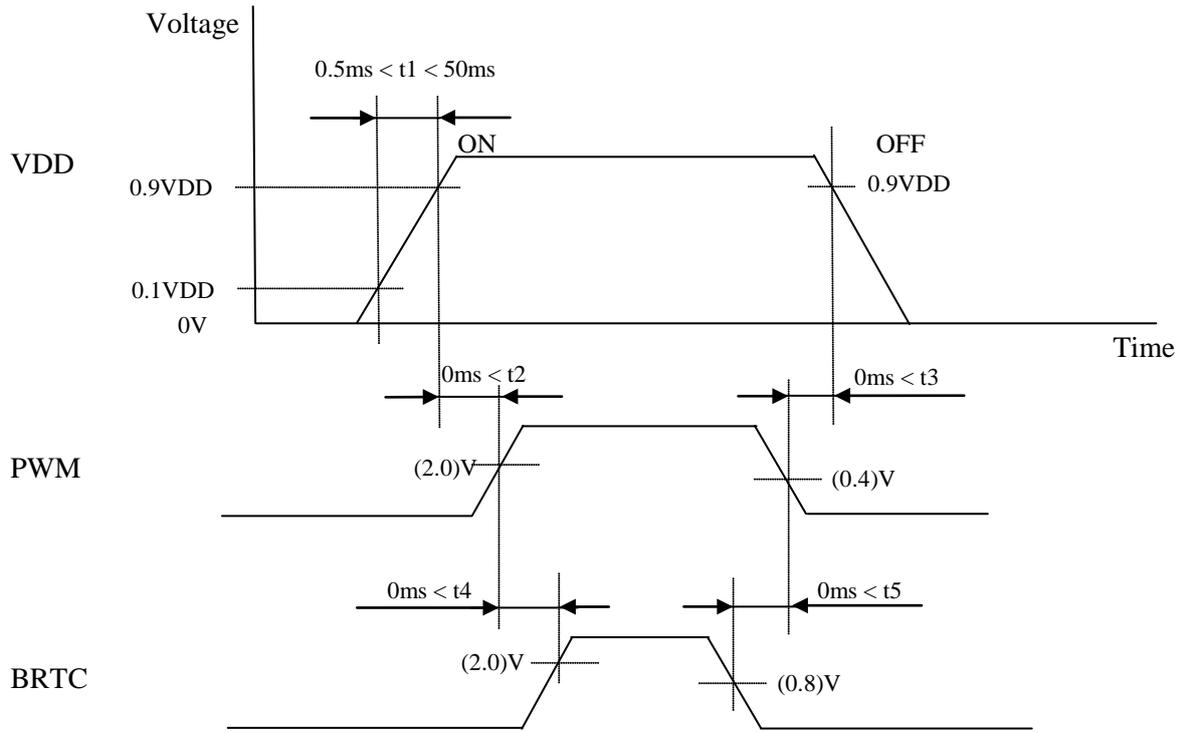
Note1: If there is a voltage variation (voltage drop) at the rising edge of VCC below (4.5) V, there is a possibility that a product does not work due to a protection circuit.

Note2: Display signals (DA0+/-, DA1+/-, DA2+/-, DA3+/-, CLKA+/-, DB0+/-, DB1+/-, DB2+/-, DB3+/- and CLKB+/-) must be set to Low or High-impedance, except the VALID period (See above sequence diagram), in order to avoid the circuitry damage.

If some of display signals of this product are cut while this product is working, even if the signal input to it once again, it might not work normally. If a customer stops the display signals, VCC also must be shut down.

4.4.2 LED driver

2



Note1: The LED driver should be turned on within the valid period of display and function signals, in order to avoid unstable data display.

### 4.5 CONNECTIONS AND FUNCTIONS FOR INTERFACE PINS

#### 4.5.1 LCD panel signal processing board

CN1 socket (LCD module side): MDF76KBW-30S-1H(55) or MDF76TW-30S-1H(55) or  
MDF76GW-30S-1H(55) (HIROSE ELECTRIC Co., Ltd.)

Adaptable plug: MDF76-30P-1C (HIROSE ELECTRIC Co., Ltd.)

Pin No.	Symbol	Signal	Remarks
1	DA0-	Odd pixel data 0	Note1
2	DA0+		
3	DA1-	Odd pixel data 1	Note1
4	DA1+		
5	DA2-	Odd pixel data 2	Note1
6	DA2+		
7	GND	Ground	Note2
8	CLKA-	Odd pixel clock	Note1
9	CLKA+		
10	DA3-	Odd pixel data 3	Note1
11	DA3+		
12	DB0-	Even pixel data 0	Note1
13	DB0+		
14	GND	Ground	Note2
15	DB1-	Even pixel data 1	Note1
16	DB1+		
17	GND	Ground	Note2
18	DB2-	Even pixel data 2	Note1
19	DB2+		
20	CLKB-	Even pixel clock	Note1
21	CLKB+		
22	DB3-	Even pixel data 3	Note1
23	DB3+		
24	GND	Ground	Note2
25	GND	Ground	Note2
26	GND	Ground	Note2
27	GND	Ground	Note2
28	VCC	Power supply	Note2
29			
30			

Note1: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

Note2: All GND and VCC terminals should be used without any non-connected lines.

4.5.2 LED driver

CN2 socket (LCD module side): DF19L-14P-1H(54) or DF19G-14P-1H(54) or DF19K-14P-1H(54) (HIROSE ELECTRIC Co., Ltd.)

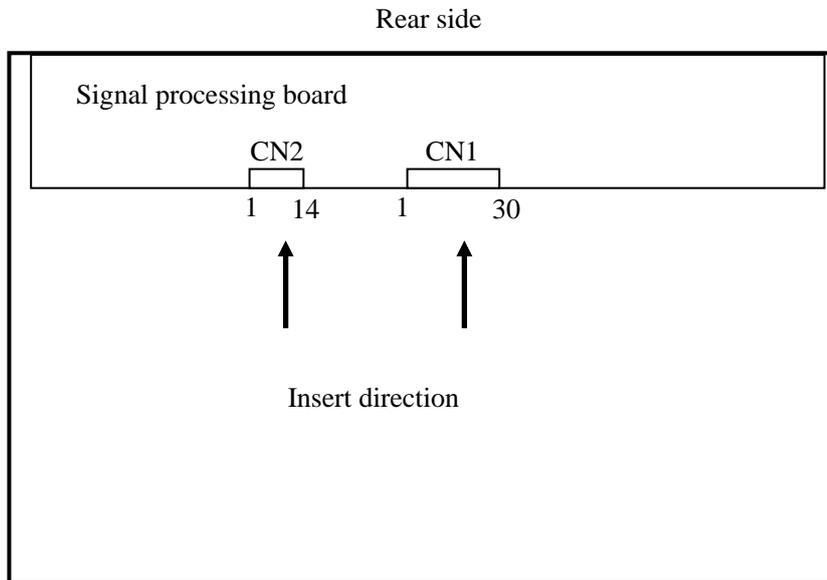
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Adaptable plug: DF19-14S-1C (HIROSE ELECTRIC Co., Ltd.)

Pin No.	Symbol	Function	Description
1	VDD	Power supply	Note1
2	VDD		
3	VDD		
4	VDD		
5	VDD		
6	GND	LED driver ground	Note1
7	GND		
8	GND		
9	GND		
10	GND		
11	RSVD	Keep this pin open.	-
12	BRTC	Backlight ON/OFF control	High or Open: Backlight ON Low: Backlight OFF
13	PWM	Luminance control	PWM dimming
14	GND	LED driver ground	Note1

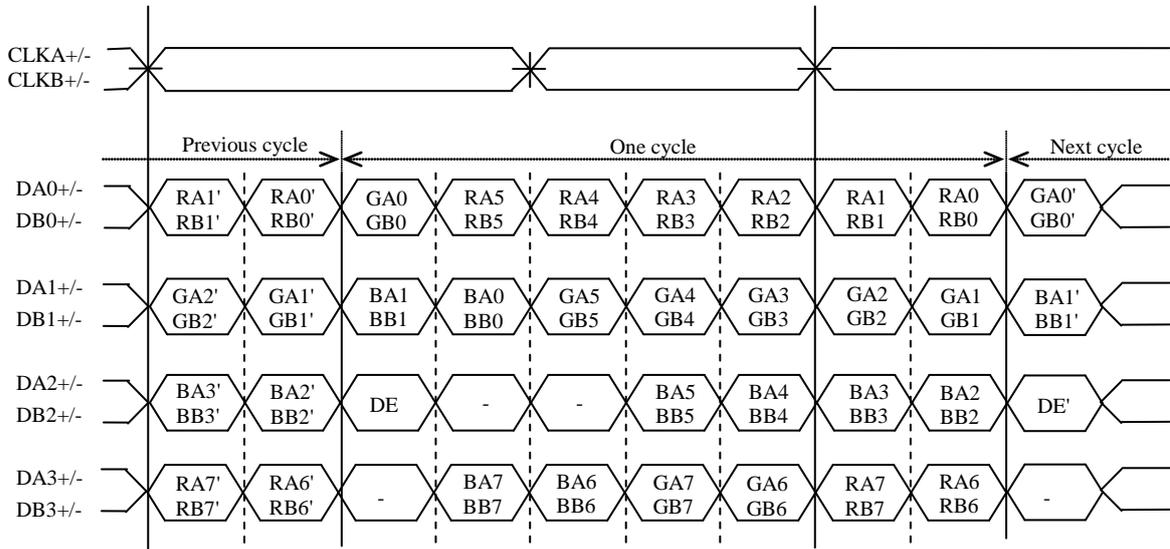
Note1: All VDD and GND terminals should be used without any non-connected lines.

4.5.3 Positions of socket



### 4.5.4 Input data mapping

2



Note1: LSB (Least Significant Bit) – R0, G0, B0 MSB (Most Significant Bit) – R7, G7, B7

Note2: Twist pair wires with 100Ω (Characteristic impedance) should be used between LCD panel signal processing board and LVDS transmitter.

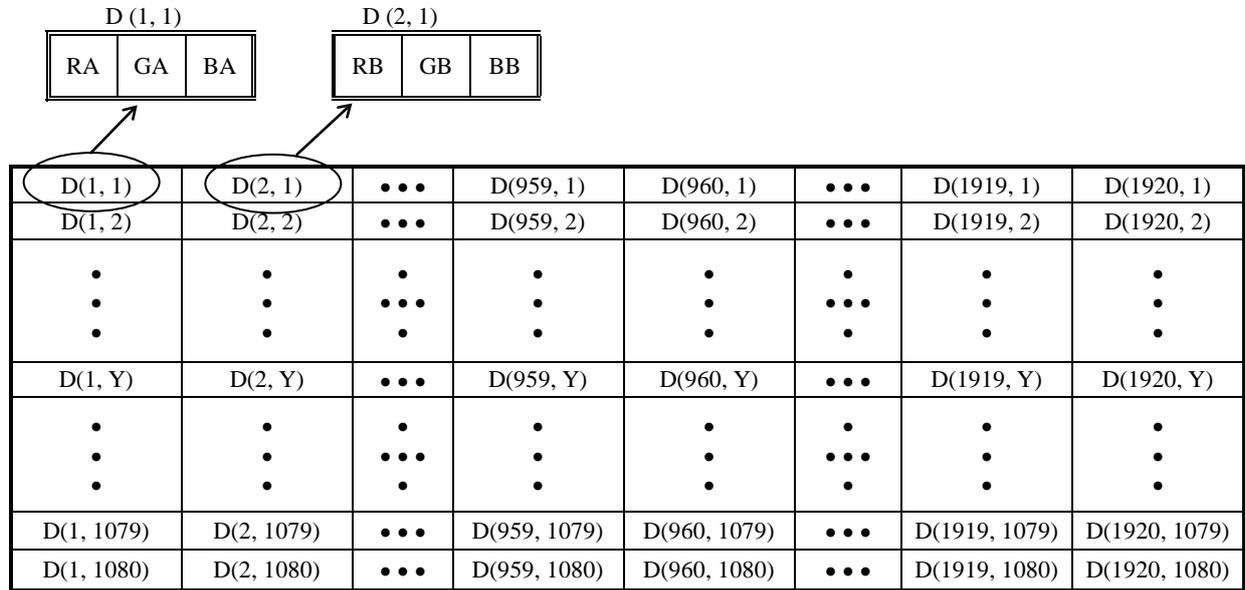
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## 4.6 DISPLAY COLORS AND INPUT DATA SIGNALS

This product can display equivalent of 16,777,216 colors with 256 gray scales. Also the relation between display colors and input data signals is as follows.

Display colors		Data signal (0: Low level, 1: High level)																							
		RA7	RA6	RA5	RA4	RA3	RA2	RA1	RA0	GA7	GA6	GA5	GA4	GA3	GA2	GA1	GA0	BA7	BA6	BA5	BA4	BA3	BA2	BA1	BA0
		RB7	RB6	RB5	RB4	RB3	RB2	RB1	RB0	GB7	GB6	GB5	GB4	GB3	GB2	GB1	GB0	BB7	BB6	BB5	BB4	BB3	BB2	BB1	BB0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑				:	:						:	:							:	:				
	↓				:	:						:	:							:	:				
	bright	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Red	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Green gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0
	↑				:	:						:	:							:	:				
	↓				:	:						:	:							:	:				
	bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	
Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	
Blue gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	↑				:	:						:	:							:	:				
	↓				:	:						:	:							:	:				
	bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	
Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	

4.7 INPUT DATA SIGNALS AND DISPLAY POSITIONS

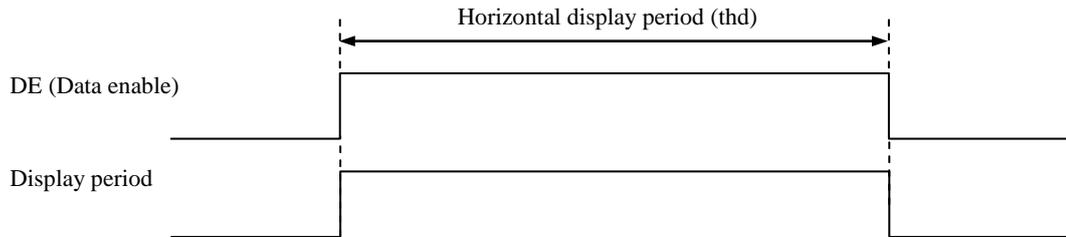


### 4.8 INPUT SIGNAL TIMINGS

#### 4.8.1 Outline of input signal timings

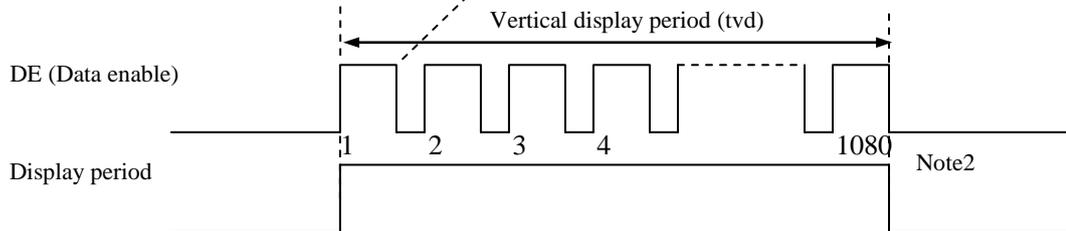
- Horizontal signal

Note1



- Vertical signal

Note1



Note1: This diagram indicates virtual signal for set up to timing.

Note2: See "4.8.3 Input signal timing chart" for the pulse number.

# PRELIMINARY

4.8.2 Timing characteristics

(Note1, Note2, Note3)

Parameter		Symbol	min.	typ.	max.	Unit	Remarks	
CLK	Frequency	1/tc	65.0	74.175	81.5	MHz	13.48ns (typ.)	
	Duty ratio	-	-			-	-	
	Rise time, Fall time	-	-			ns	-	
DATA	CLK-DATA	Setup time	-	-		ns	-	
		Hold time	-	-		ns		
	Rise time, Fall time	-	-			ns		
DE	Horizontal	Cycle	th	13.19	14.83	16.53	μs	
		Display period	thd	1,075	1,100	-	CLK	
					960		CLK	-
	Vertical (One frame)	Cycle	tv	15.39	16.68	18.18	ms	
		Display period	tvd	1,100	1,125	-	H	
					1,080		H	-
CLK-DE	Setup time	-	-		ns	-		
	Hold time	-	-		ns			
Rise time, Fall time		-	-				ns	

Note1: Definition of parameters is as follows.

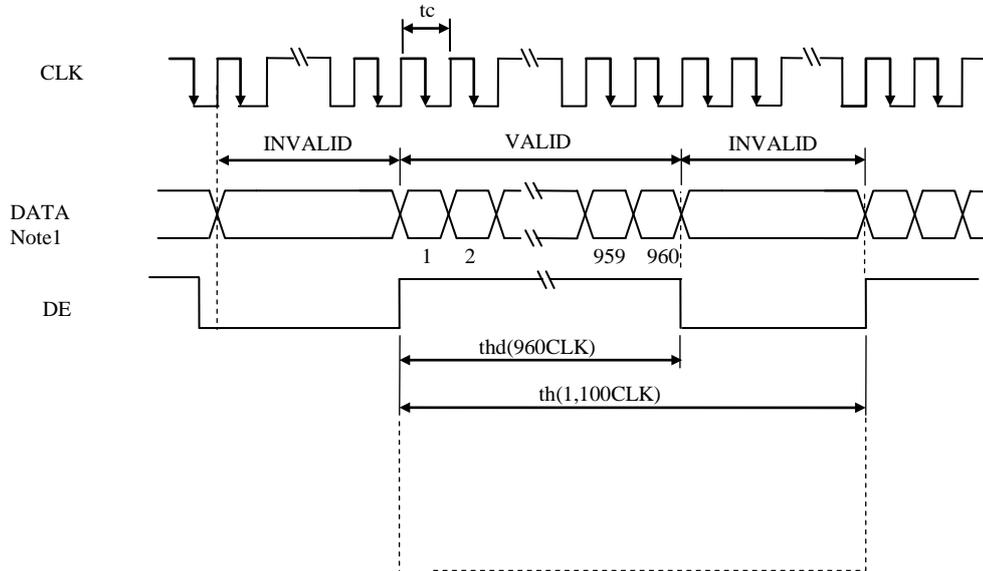
$$tc = 1CLK, th = 1H$$

Note2: See the data sheet of LVDS transmitter.

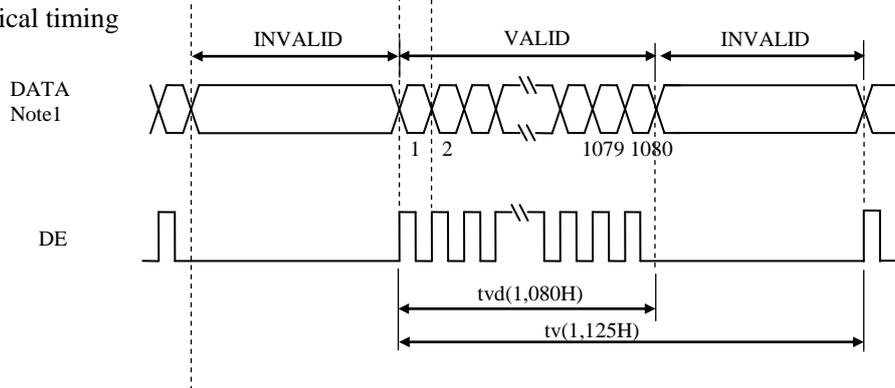
Note3: Vertical cycle (tv) should be specified in integral multiple of Horizontal cycle (th).

4.8.3 Input signal timing char

Horizontal timing



Vertical timing

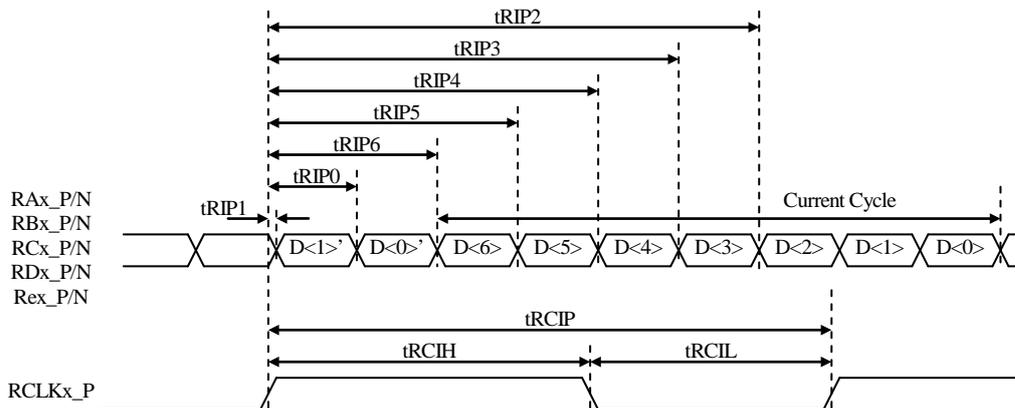


Note1: DATA (A) = RA0-RA7, GA0-GA7, BA0-BA7  
 DATA (B) = RB0-RB7, GB0-GB7, BB0-BB7

### 4.9 LVDS Rx AC SPEC

2

Symbol	Parameter	min.	typ.	max.	Units
$t_{RCIP}$	CKy_+ Period	12.27	-	15.38	ns
$t_{RCIH}$	CKy_+ High pulse width	-	$\frac{4}{7} t_{RCIP}$	-	ns
$t_{RCIL}$	CKy_+ Low pulse width	-	$\frac{3}{7} t_{RCIP}$	-	ns
$t_{RMG}$	Receiver Data Input Margin CLK= 75MHz	(-0.4)	-	(0.4)	ns
$t_{RIP1}$	Input Data Position0	$- t_{RMG} $	0.0	$+ t_{RMG} $	ns
$t_{RIP0}$	Input Data Position1	$\frac{t_{RCIP}}{7} -  t_{RMG} $	$\frac{t_{RCIP}}{7}$	$\frac{t_{RCIP}}{7} +  t_{RMG} $	ns
$t_{RIP6}$	Input Data Position2	$2\frac{t_{RCIP}}{7} -  t_{RMG} $	$2\frac{t_{RCIP}}{7}$	$2\frac{t_{RCIP}}{7} +  t_{RMG} $	ns
$t_{RIP5}$	Input Data Position3	$3\frac{t_{RCIP}}{7} -  t_{RMG} $	$3\frac{t_{RCIP}}{7}$	$3\frac{t_{RCIP}}{7} +  t_{RMG} $	ns
$t_{RIP4}$	Input Data Position4	$4\frac{t_{RCIP}}{7} -  t_{RMG} $	$4\frac{t_{RCIP}}{7}$	$4\frac{t_{RCIP}}{7} +  t_{RMG} $	ns
$t_{RIP3}$	Input Data Position5	$5\frac{t_{RCIP}}{7} -  t_{RMG} $	$5\frac{t_{RCIP}}{7}$	$5\frac{t_{RCIP}}{7} +  t_{RMG} $	ns
$t_{RIP2}$	Input Data Position6	$6\frac{t_{RCIP}}{7} -  t_{RMG} $	$6\frac{t_{RCIP}}{7}$	$6\frac{t_{RCIP}}{7} +  t_{RMG} $	ns



### 4.10 OPTICS

#### 4.10.1 Optical characteristics

(Note1, Note2)

Parameter	Condition	Symbol	min.	typ.	max.	Unit	Measuring instrument	Remarks	
Luminance	White at center $\theta R=0^\circ, \theta L=0^\circ, \theta U=0^\circ, \theta D=0^\circ$	L	280	400	-	cd/m <sup>2</sup>	BM-5A or equivalent	-	
Contrast ratio	White/Black at center $\theta R=0^\circ, \theta L=0^\circ, \theta U=0^\circ, \theta D=0^\circ$	CR	(600)	(1,000)	-	-	BM-5A or equivalent	Note3	
Luminance uniformity	White $\theta R=0^\circ, \theta L=0^\circ, \theta U=0^\circ, \theta D=0^\circ$	LU	-	1.25	1.4	-	BM-5A or equivalent	Note4	
Chromaticity	White	x coordinate	W <sub>x</sub>	0.263	0.313	0.363	-	SR-3 or equivalent	Note5
		y coordinate	W <sub>y</sub>	0.279	0.329	0.379	-		
	Red	x coordinate	R <sub>x</sub>	-	(0.630)	-	-		
		y coordinate	R <sub>y</sub>	-	(0.335)	-	-		
	Green	x coordinate	G <sub>x</sub>	-	(0.290)	-	-		
		y coordinate	G <sub>y</sub>	-	(0.620)	-	-		
Blue	x coordinate	B <sub>x</sub>	-	(0.155)	-	-			
	y coordinate	B <sub>y</sub>	-	(0.065)	-	-			
Color gamut	$\theta R=0^\circ, \theta L=0^\circ, \theta U=0^\circ, \theta D=0^\circ$ at center, against NTSC color space	C	65	72	-	%			
Response time	Black to White	T <sub>on</sub>	-	12	20	ms	BM-5A or equivalent	Note6	
	White to Black	T <sub>off</sub>	-	13	20	ms		Note7	
Viewing angle	Right	$\theta U=0^\circ, \theta D=0^\circ, CR \geq 10$	$\theta R$	70	88	-	EZ Contrast	Note8	
	Left	$\theta U=0^\circ, \theta D=0^\circ, CR \geq 10$	$\theta L$	70	88	-			
	Up	$\theta R=0^\circ, \theta L=0^\circ, CR \geq 10$	$\theta U$	70	88	-			
	Down	$\theta R=0^\circ, \theta L=0^\circ, CR \geq 10$	$\theta D$	70	88	-			

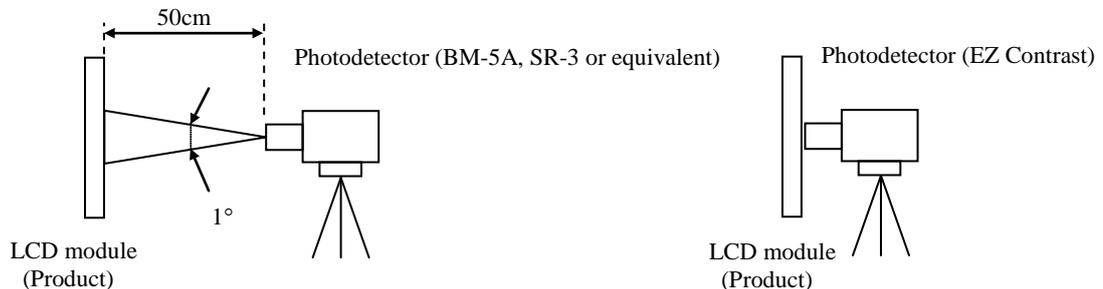
Note1: These are initial characteristics.

Note2: Measurement conditions are as follows.

T<sub>a</sub>= 25°C, VCC= 5.0V, VDD=12.0V, PWM duty ratio: 100%,

Display mode: FHD, Horizontal cycle= 1/67.43kHz, Vertical cycle= 1/59.94Hz

Optical characteristics are measured at luminance saturation 20minutes after the product works, in the dark room. Also measurement methods are as follows.



Note3: See "4.10.2 Definition of contrast ratio".

Note4: See "4.10.3 Definition of luminance uniformity".

Note5: These coordinates are found on CIE 1931 chromaticity diagram.

Note6: Product surface temperature: TopF= TBD°C

Note7: See "4.10.4 Definition of response times".

Note8: See "4.10.5 Definition of viewing angles".

4.10.2 Definition of contrast ratio

The contrast ratio is calculated by using the following formula.

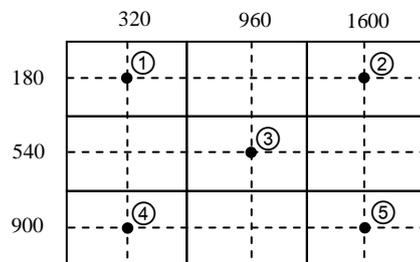
$$\text{Contrast ratio (CR)} = \frac{\text{Luminance of white screen}}{\text{Luminance of black screen}}$$

4.10.3 Definition of luminance uniformity

The luminance uniformity is calculated by using following formula.

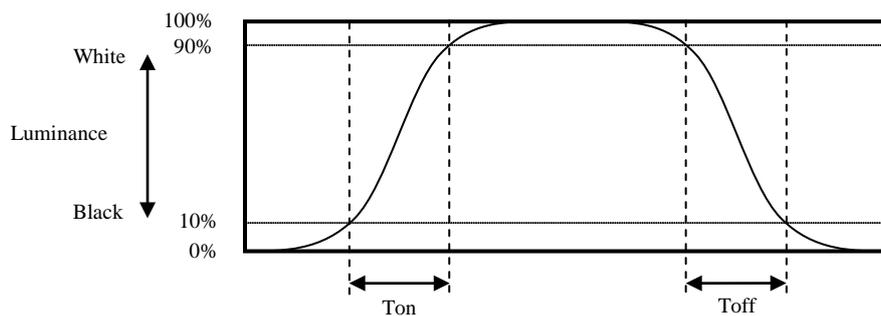
$$\text{Luminance uniformity (LU)} = \frac{\text{Maximum luminance from } \textcircled{1} \text{ to } \textcircled{5}}{\text{Minimum luminance from } \textcircled{1} \text{ to } \textcircled{5}}$$

The luminance is measured at near the 5 points shown below.

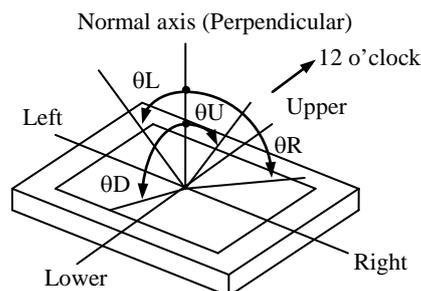


4.10.4 Definition of response times

Response time is measured at the time when the luminance changes from "black" to "white", or "white" to "black" on the same screen point, by photo-detector. Ton is the time when the luminance changes from 10% up to 90%. Also Toff is the time when the luminance changes from 90% down to 10% (See the following diagram.).



4.10.5 Definition of viewing angles



**5. ESTIMATED LUMINANCE LIFETIME**

The luminance lifetime is the time from initial luminance to half-luminance.

**This lifetime is the estimated value, and is not guarantee value.**

Condition		Estimated luminance lifetime (Life time expectancy) Note1, Note2, Note3	Unit
LED elementary substance	25°C (Ambient temperature of the product) Continuous operation, PWM duty ratio:100%	50,000	h
	70 °C (Temperature of LCD panel surface and rear shield surface) Continuous operation, PWM duty ratio:100%	30,000	

2

Note1: Life time expectancy is mean time to half-luminance.

Note2: Estimated luminance lifetime is not the value for LCD module but the value for LED elementary substance.

Note3: By ambient temperature, the lifetime changes particularly. Especially, in case the product works under high temperature environment, the lifetime becomes short.

**6. RELIABILITY TESTS**

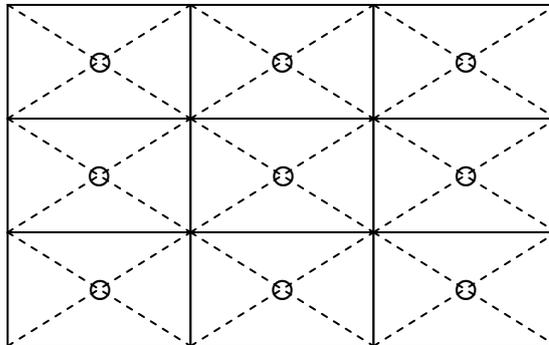
Test item	Condition	Judgment	Note1	
High temperature and humidity (Operation)	① (+60) ± 2°C, RH= (90%), 240hours ② Display data is white.	No display malfunctions		
High temperature (Operation)	① +70 ± 3°C, 240hours ② Display data is white.			
Heat Cycle (Operation)	① -20 ± 3°C...1hour 70 ± 3°C...1hour ② 50cycles, 4hours/cycle ③ Display data is White.			
Thermal shock (Non operation)	① -20 ± 3°C...30minutes +80 ± 3°C...30minutes ② 100cycles, 1hour/cycle ③ Temperature transition time is within 5 minutes.			
ESD (Operation)	① 150pF, 150Ω, ±10kV ② 9 places on a panel surface ③ 10 times each point at 1 sec interval			Note2
Dust (Operation)	① Sample dust: No. 15 (by JIS-Z8901) ② 15 seconds stir ③ 8 times repeat at 1 hour interval			
Vibration (Non operation)	① 5 to 100Hz, 11.76m/s <sup>2</sup> ② 1 minute/cycle ③ X, Y, Z directions ④ 10 times each direction			No display malfunctions No physical damages
Mechanical shock (Non operation)	① 294m/ s <sup>2</sup> , 11ms ② ±X, ±Y, ±Z directions ③ 3 times each direction			

2

2

Note1: Display and appearance are checked under environmental conditions equivalent to the inspection conditions of defect criteria.

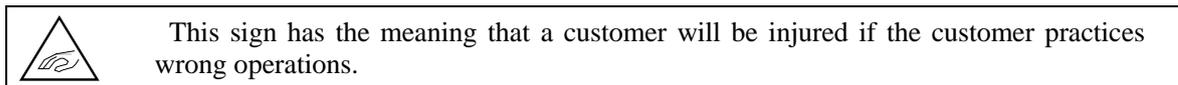
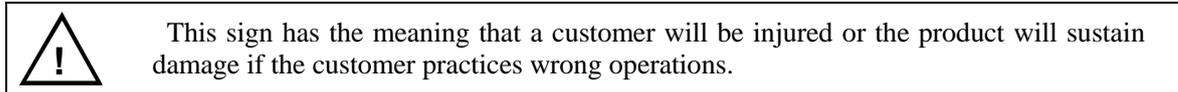
Note2: See the following figure for discharge points.



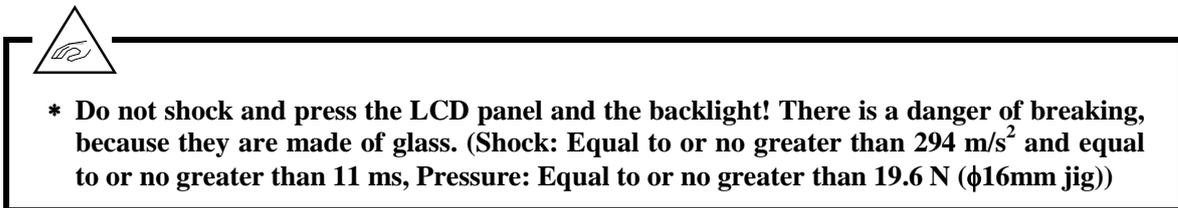
### 7. PRECAUTIONS

#### 7.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. **Be sure to read "7.2 CAUTIONS" and "7.3 ATTENTIONS"!**



#### 7.2 CAUTIONS



2

2

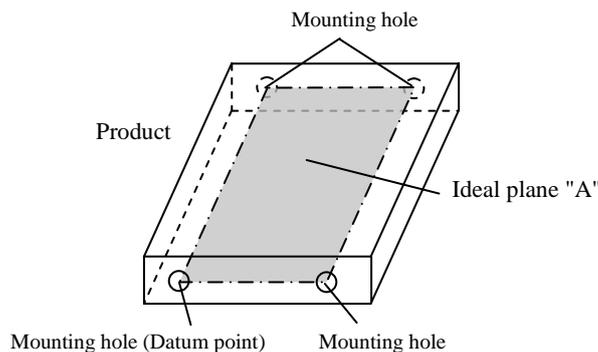
#### 7.3 ATTENTIONS



##### 7.3.1 Handling of the product

- ① Take hold of both ends without touching the circuit board when the product (LCD module) is picked up from inner packing box to avoid broken down or misadjustment, because of stress to mounting parts on the circuit board.
  - ② Do not hook or pull FPC in order to avoid any damage.
  - ③ When the product is put on the table temporarily, display surface must be placed downward.
  - ④ When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
  - ⑤ The torque for product mounting screws must never exceed 0.735N·m. Higher torque might result in distortion of the bezel. And the length of product mounting screws must be ≤ (4.5)mm.
  - ⑥ The product must be installed without undue stress such as bends or twist (See outline drawings). And do not add undue stress to any portion (such as bezel flat area). Bends or twist described above and undue stress to any portion may cause display mura.
- Recommended installing method: Ideal plane "A" is defined by one mounting hole (datum point) and other mounting holes. The ideal plane "A" should be the same plane within ±0.3 mm.

2



- ⑦ Do not press or rub on the sensitive product surface.
- ⑧ When cleaning the T/P surface, wipe it with a soft dry cloth.
- ⑨ Do not push or pull the interface connectors while the product is working.
- ⑩ When handling the product, use of an original protection sheet on the product surface (polarizer) is recommended for protection of product surface. Adhesive type protection sheet may change color or characteristics of the polarizer.
- ⑪ Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal by any chance, please wash it away with soap and water.

### 7.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurred by temperature difference, the product packing box must be opened after enough time being left under the environment of an unpacking room. Evaluate the storage time sufficiently because dew condensation is affected by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with the original packing state after a customer receives the package)
- ③ Do not operate in high magnetic field. If not, circuit boards may be broken.
- ④ This product is not designed as radiation hardened.

### 7.3.3 Characteristics

**The following items are neither defects nor failures.**

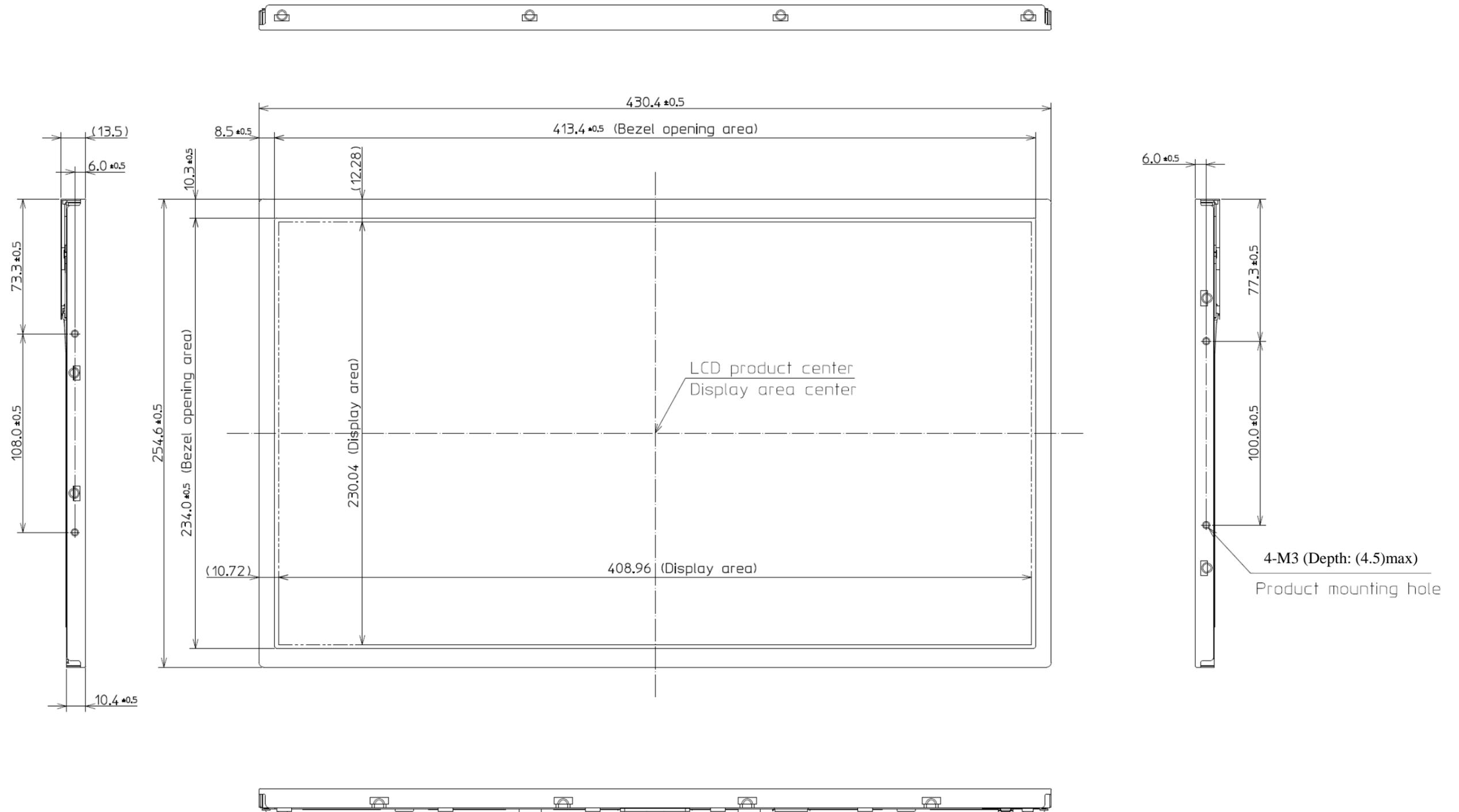
- ① Characteristics of the LCD (such as response time, luminance, color uniformity and so on) may be changed depending on ambient temperature. If the product is stored under condition of low temperature for a long time, it may cause display mura. In this case, the product should be operated after enough time being left under condition of operating temperature.
- ② Display mura, flickering, vertical streams or tiny spots may be observed depending on display patterns.
- ③ Do not display the fixed pattern for a long time because it may cause image sticking. Use a screen saver, if the fixed pattern is displayed on the screen.
- ④ The display color may be changed depending on viewing angle because of the use of condenser sheet in the backlight.
- ⑤ Optical characteristics may be changed depending on input signal timings.

### 7.3.4 Others

- ① All GND, VCC and VDD terminals should be used without any non-connected lines.
- ② Do not disassemble a product or adjust variable resistors.
- ③ Pack the product with the original shipping package, in order to avoid any damages during transportation, when returning the product to NLT.

## 8. OUTLINE DRAWINGS

### 8.1 FRONT VIEW

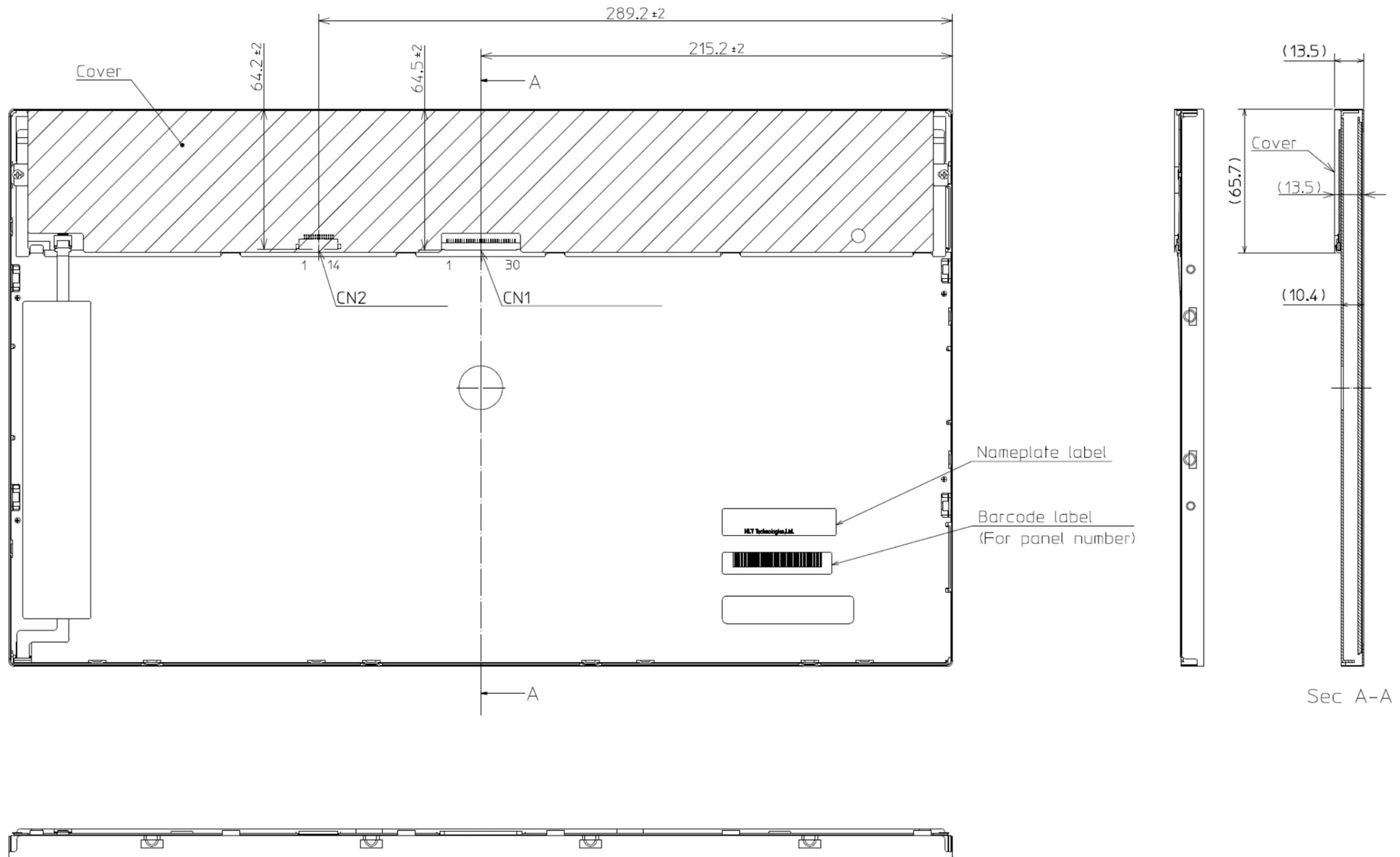


Note1: The values in parentheses are for reference.

Note2: The torque for product mounting screws must never exceed 0.735N·m. And the length of product mounting screws must be  $\leq (4.5)$ mm.

Unit: mm

8.2 REAR VIEW



Note1: The values in parentheses are for reference.

Unit: mm



# PRELIMINARY

## REVISION HISTORY

Edition	Document number	Prepared date	Revision contents and signature
2nd edition	DOD-PP-2434	Sep. 27, 2016	<p><b>Revision contents</b></p> <p>P18 Input signal timing – Timing characteristics</p> <ul style="list-style-type: none"> <li>• CLK- Frequency: (65.0) (min.), (81.5) (max.) MHz → 65.0 (min.), 81.5 (max.) MHz</li> <li>• DE- Horizontal- Cycle: (13.19) (min.), (16.53) (max.) μs → 13.19 (min.), 16.53 (max.) μs (1,075) (min.) CLK → 1,075 (min.) CLK</li> <li>• DE- Vertical- Cycle: (15.39) (min.), (18.18) (max.) ms → 15.39 (min.), 18.18 (max.) ms (1,100) (min.) H → 1,100 (min.) H</li> </ul> <p>P20 LVDS Rx AC SPEC</p> <ul style="list-style-type: none"> <li>• CKy_+ Period: (12.27) (min.), (15.38) (max.) ns → 12.27 (min.), 15.38 (max.) ns</li> </ul> <p>P21 Optics - Optical characteristics</p> <ul style="list-style-type: none"> <li>• Luminance: TBD (min.), (400) (typ.) cd/m<sup>2</sup> → 280(min.), 400 cd/m<sup>2</sup> (typ.) cd/m<sup>2</sup></li> <li>• Contrast ratio: TBD (min.), (700) (typ.) → (600) (min.), (1,000) (typ.)</li> <li>• Chromaticity - Rx: TBD (typ.) → (0.630) (typ.)               <ul style="list-style-type: none"> <li>- Ry: TBD (typ.) → (0.335) (typ.)</li> <li>- Gx: TBD (typ.) → (0.290) (typ.)</li> <li>- Gy: TBD (typ.) → (0.620) (typ.)</li> <li>- Bx: TBD (typ.) → (0.155) (typ.)</li> <li>- By: TBD (typ.) → (0.065) (typ.)</li> </ul> </li> <li>• Response time - Ton: TBD (typ., max.) ms → 12 (typ.), 20 (max.) ms               <ul style="list-style-type: none"> <li>- Toff: TBD (typ., max.) ms → 13 (typ.), 20 (max.) ms</li> </ul> </li> </ul> <p>P23 Estimated luminance lifetime</p> <ul style="list-style-type: none"> <li>• LED elementary substance: TBD °C, TBD h → 70°C, 30,000 h</li> </ul> <p>P24 Reliability test</p> <ul style="list-style-type: none"> <li>• High temperature: ① 300hours → 240hours</li> <li>• Vibration: ④50times → 10times</li> </ul> <p>P25 Cautions</p> <ul style="list-style-type: none"> <li>• TBD m/s<sup>2</sup> → 294 m/s<sup>2</sup></li> <li>• TBD ms → 11 ms</li> </ul> <p>P25 Attentions - Handling of the product</p> <ul style="list-style-type: none"> <li>• ⑥: Recommended installing method (addition)</li> </ul> <p>P26 Attentions - Others</p> <ul style="list-style-type: none"> <li>• ③: for repairing and so on (elimination)</li> </ul> <p><b>Signature of writer</b></p> <div style="display: flex; justify-content: space-between; margin-top: 10px;"> <div style="text-align: center;"> <p><i>Approved by</i></p>  <p>_____</p> <p>R. KAWASHIMA</p> </div> <div style="text-align: center;"> <p><i>Checked by</i></p> <p>_____</p> <p>_____</p> </div> <div style="text-align: center;"> <p><i>Prepared by</i></p>  <p>_____</p> <p>T. OGAWA</p> </div> </div>