

## Thyristor Surge Suppressors (TSS)

**P0080EA - P5000EA Series - TO-92 @10/700 $\mu$ S, 2KV**

### Description

P0080EA - P5000EA Series are designed to protect broadband equipment such as modems, line card, CPE and DSL from damaging over-voltage transients.

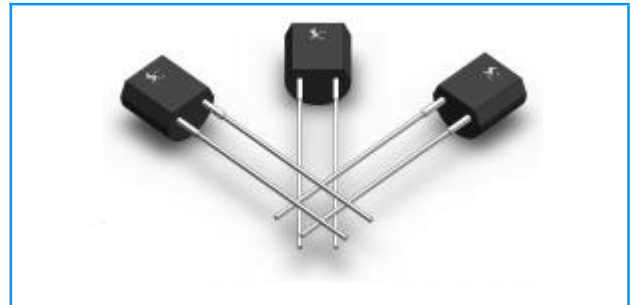
The series provides a surface mount solution that enables equipment to comply with global regulatory standards.

### Features and Benefits

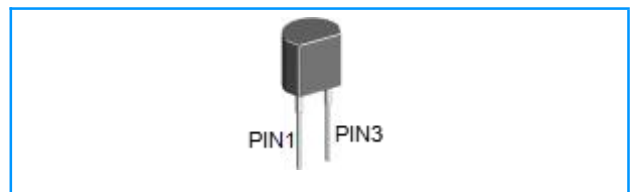
- ◆ Low voltage overshoot
- ◆ Low on-state voltage
- ◆ Does not degrade surge capability after multiple surge events within limit
- ◆ Fails short circuit when surged in excess of ratings
- ◆ Low Capacitance

### Applicable Global Standards

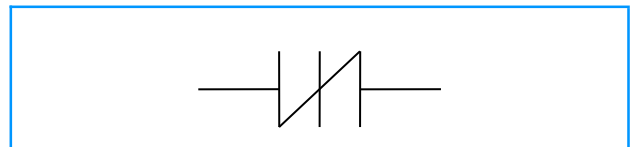
- ◆ TIA-968-A / TIA-968-B
- ◆ ITU K.20/21 Enhanced level
- ◆ ITU K.20/21 Basic Level
- ◆ GR 1089 Inter building
- ◆ GR 1089 Inter building
- ◆ IEC 6100-4-5
- ◆ YD/T 1082
- ◆ YD/T 993
- ◆ YD/T 950



### Pinout Designation

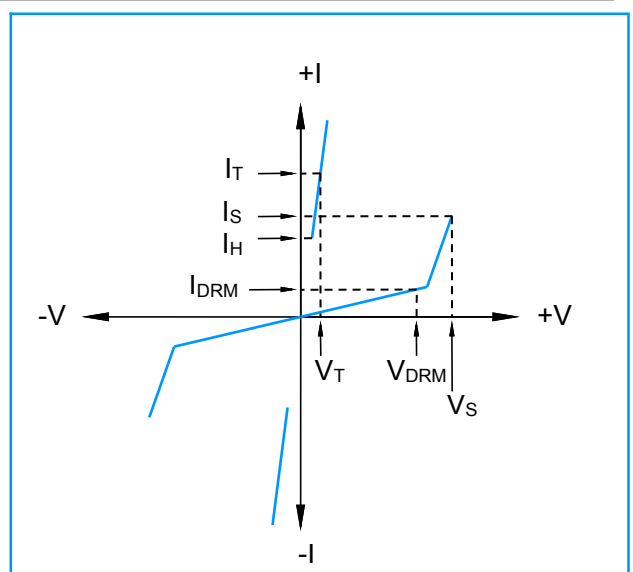


### Schematic Symbol



### Electrical Parameters

| Parameter | Definition  |
|-----------|---|
| $I_S$     | <b>Switching Current</b> - maximum current required to switch to on state                       |
| $I_{DRM}$ | <b>Leakage Current</b> - maximum peak off-state current measured at $V_{DRM}$                   |
| $I_H$     | <b>Holding Current</b> - minimum current required to maintain on state                          |
| $I_T$     | <b>On-state Current</b> - maximum rated continuous on-state current                             |
| $V_S$     | <b>Switching Voltage</b> - maximum voltage prior to switching to on state                       |
| $V_{DRM}$ | <b>Peak Off-state Voltage</b> - maximum voltage that can be applied while maintaining off state |
| $V_T$     | <b>On-state Voltage</b> - maximum voltage measured at rated on-state current                    |
| $C_0$     | <b>Off-state Capacitance</b> - typical capacitance measured in off state                        |



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## Electrical Characteristics

| Part Number | Marking | $V_{DRM}$<br>@ $I_{DRM}=5\mu A$ | $V_S$<br>@100V/ $\mu S$ | $V_T$<br>@ $I_T=2.2A$ | $I_S$  | $I_T$ | $I_H$  | $C_0$<br>@1MHz |        |
|-------------|---------|---------------------------------|-------------------------|-----------------------|--------|-------|--------|----------------|--------|
|             |         | V min                           | V max                   | V max                 | mA max | A max | mA min | pF min         | pF max |
| P0080EA     | P0080EA | 6                               | 25                      | 4                     | 800    | 2.2   | 50     | 25             | 150    |
| P0300EA     | P0300EA | 25                              | 40                      | 4                     | 800    | 2.2   | 50     | 15             | 140    |
| P0640EA     | P0640EA | 58                              | 77                      | 4                     | 800    | 2.2   | 150    | 40             | 60     |
| P0720EA     | P0720EA | 65                              | 88                      | 4                     | 800    | 2.2   | 150    | 35             | 60     |
| P0900EA     | P0900EA | 75                              | 98                      | 4                     | 800    | 2.2   | 150    | 25             | 55     |
| P1100EA     | P1100EA | 90                              | 130                     | 4                     | 800    | 2.2   | 150    | 30             | 50     |
| P1300EA     | P1300EA | 120                             | 160                     | 4                     | 800    | 2.2   | 150    | 25             | 45     |
| P1500EA     | P1500EA | 140                             | 180                     | 4                     | 800    | 2.2   | 150    | 25             | 40     |
| P1800EA     | P1800EA | 170                             | 220                     | 4                     | 800    | 2.2   | 150    | 25             | 35     |
| P2000EA     | P2000EA | 180                             | 220                     | 4                     | 800    | 2.2   | 150    | 20             | 35     |
| P2300EA     | P2300EA | 190                             | 260                     | 4                     | 800    | 2.2   | 150    | 25             | 35     |
| P2600EA     | P2600EA | 220                             | 300                     | 4                     | 800    | 2.2   | 150    | 20             | 35     |
| P3100EA     | P3100EA | 275                             | 350                     | 4                     | 800    | 2.2   | 150    | 20             | 35     |
| P3500EA     | P3500EA | 320                             | 400                     | 4                     | 800    | 2.2   | 150    | 20             | 35     |
| P4000EA     | P4000EA | 360                             | 460                     | 4                     | 800    | 2.2   | 150    | 20             | 35     |
| P4500EA     | P4500EA | 400                             | 540                     | 4                     | 800    | 2.2   | 150    | 20             | 35     |
| P5000EA     | P5000EA | 440                             | 600                     | 4                     | 800    | 2.2   | 150    | 20             | 35     |

**Notes:**

- Absolute maximum ratings measured at  $T_A=25^\circ C$  (unless otherwise noted).
- Devices are bi-directional.


## Surge Ratings

| Series | 2/10 $\mu S^1$ | 8/20 $\mu S^1$   | 10/160 $\mu S^1$ | 10/560 $\mu S^1$ | 10/1000 $\mu S^1$ | 5/310 $\mu S^1$  | $I_{TSM}$<br>50/60 Hz | di/dt |
|--------|----------------|------------------|------------------|------------------|-------------------|------------------|-----------------------|-------|
|        | 2/10 $\mu S^2$ | 1.2/50 $\mu S^2$ | 10/160 $\mu S^2$ | 10/560 $\mu S^2$ | 10/1000 $\mu S^2$ | 10/700 $\mu S^2$ |                       |       |
|        | A min          | A min            | A min            | A min            | A min             | A min            |                       |       |
| A      | 150            | 150              | 90               | 50               | 45                | 50               | 20                    | 500   |

**Notes:**

- Current waveform in  $\mu s$
  - Voltage waveform in  $\mu s$
- Peak pulse current rating ( $I_{PP}$ ) is repetitive and guaranteed for the life of the product.
  - $I_{PP}$  ratings applicable over temperature range of  $-40^\circ C$  to  $+85^\circ C$
  - The device must initially be in thermal equilibrium with  $-40^\circ C < T_J < +150^\circ C$

## Thermal Considerations

| Package  | Symbol          | Parameter                               | Value         | Unit         |
|--|-----------------|---|---------------|--------------|
| TO-92<br> | $T_J$           | Operating Junction Temperature Range    | - 40 to + 150 | $^\circ C$   |
|  | $T_S$           | Storage Temperature Range               | - 40 to +150  | $^\circ C$   |
|  | $R_{\theta JA}$ | Thermal Resistance: Junction to Ambient | 90            | $^\circ C/W$ |

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## Characteristic Curves

Figure 1 - V-I Characteristics

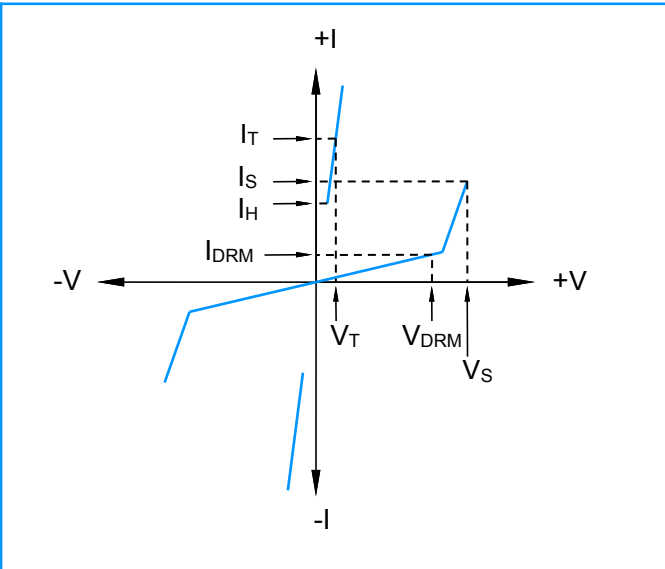


Figure 2 -  $t_r \times t_d$  Pulse Waveform

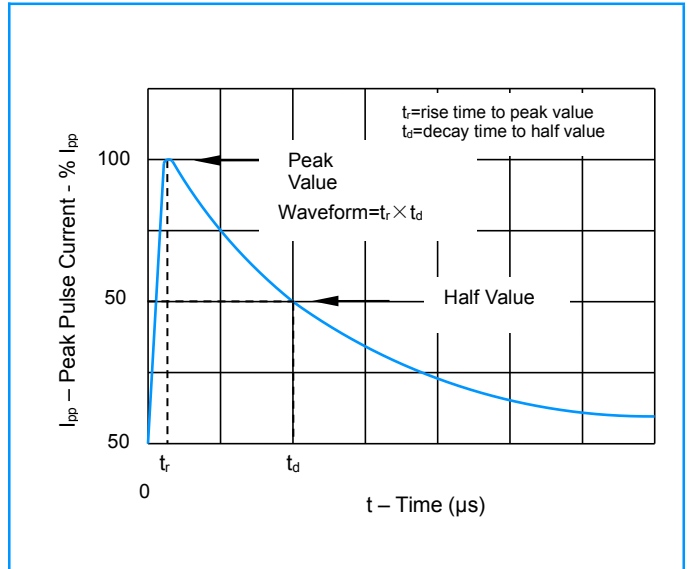


Figure 3 - Normalized  $V_S$  Change Versus Junction Temperature

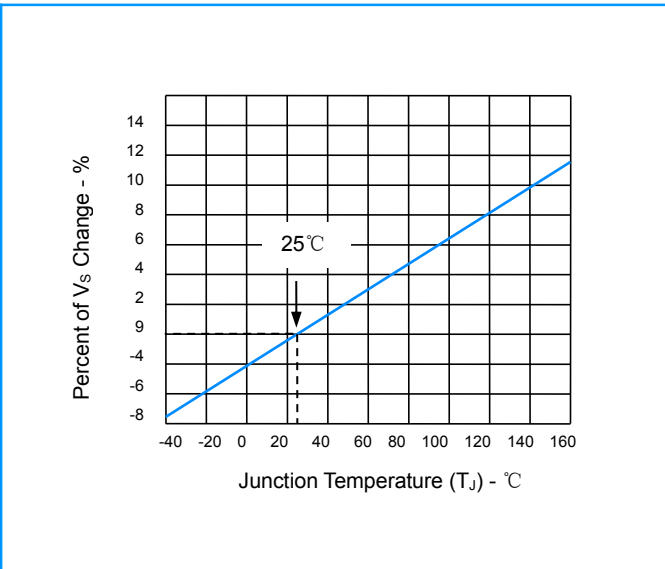
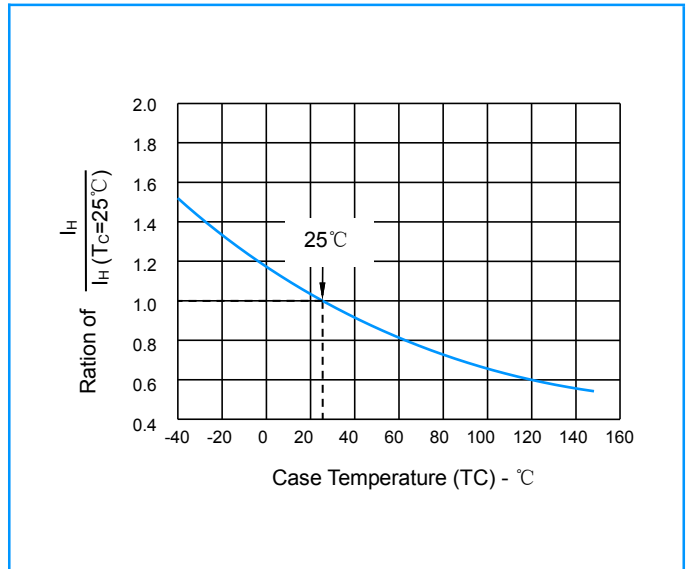


Figure 4 - Normalized DC Holding Current Versus Case Temperature



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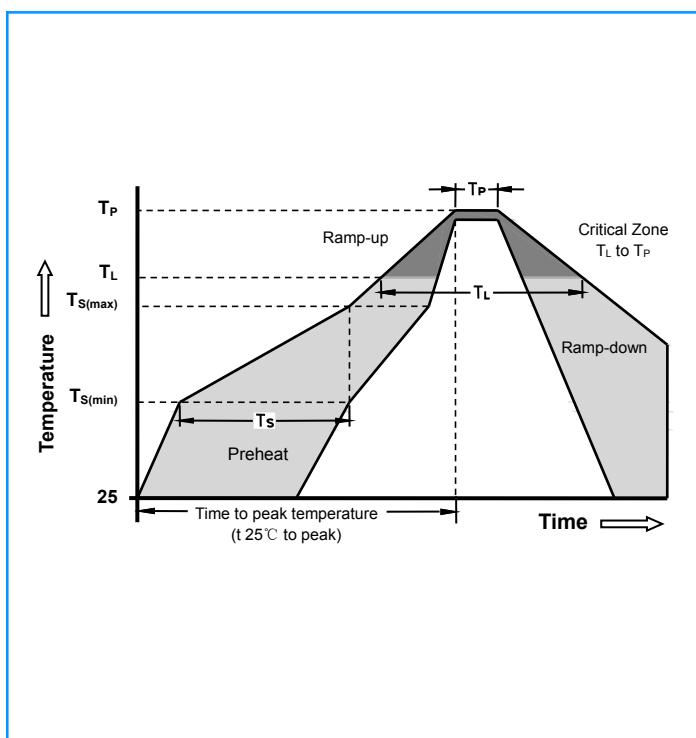
## Environmental Specifications

|   |   |
|---|---|
| <b>High Temp Voltage Blocking</b>       | 80% Rated VDRM (VAC Peak ) +125°C or +150°C, Lead Material Copper Alloy High Temp Voltage Blocking 504 or 1008 hrs. MIL-STD-750 (Method 1040) JEDEC, JESD22-A-101 |
| <b>Temp Cycling</b>                     | -65°C to +150°C, 15 min. dwell, 10 up to 100 cycles. MIL-STD-750 (Method 1051) EIA/JEDEC, JESD22-A104   |
| <b>Biased Temp &amp; Humidity</b>       | 52 VDC (+85°C) 85%RH, 504 up to 1008 hrs. EIA/JEDEC, JESD22-A-101   |
| <b>High Temp Storage</b>                | +150°C 1008 hrs. MIL-STD-750 (Method 1031) JEDEC, JESD22-A-101  |
| <b>Low Temp Storage</b>                 | -65°C, 1008 hrs.  |
| <b>Thermal Shock</b>                    | 0°C to +100°C, 5 min. dwell, 10 sec. transfer, Thermal Shock 10 cycles. MIL-STD-750 (Method 1056) JEDEC, JESD22-A-106   |
| <b>Autoclave (Pressure Cooker Test)</b> | +121°C, 100%RH, 2atm, 24 up to 168 hrs. EIA/Cooker Test) JEDEC, JESD22-A-102  |
| <b>Resistance to Solder Heat</b>        | +260°C, 30 secs. MIL-STD-750 (Method 2031)  |
| <b>Moisture Sensitivity Level</b>       | 85%RH, +85°C, 168 hrs., 3 reflow cycles Level (+260°C Peak). JEDEC-J-STD-020, Level 1   |

## Physical Specifications

|                        |   |
|------------------------|---|
| <b>Lead Material</b>   | Copper Alloy  |
| <b>Terminal Finish</b> | 100% Matte-Tin Plated   |
| <b>Body Material</b>   | UL recognized epoxy meeting flammability classification 94V-0 |

## Soldering Parameters

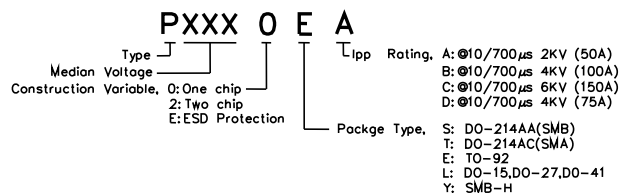


|   |                                    |                    |
|---|------------------------------------|--------------------|
| <b>Reflow Condition</b>   |                                    | Lead-free assembly |
| <b>Pre Heat</b>   | -Temperature Min ( $T_{s(min)}$ )  | +150°C             |
|   | -Temperature Max ( $T_{s(max)}$ )  | +200°C             |
|   | -Time (min to max) ( $T_s$ )       | 60 -180 Seconds    |
| <b>Average ramp up rate ( Liquidus Temp <math>T_L</math> to peak)</b> |                                    | 3°C/Second Max     |
| <b><math>T_{s(max)}</math> to <math>T_L</math> - Ramp-up Rate</b>     |                                    | 3°C/Second Max     |
| <b>Reflow</b>   | - Temperature ( $T_L$ ) (Liquidus) | +217°C             |
|   | - Time (min to max) ( $T_L$ )      | 60 -150 Seconds    |
| <b>Peak Temperature (<math>T_p</math>)</b>                            |                                    | 260 +0/-5°C        |
| <b>Time within 5°C of actual peak Temperature (<math>t_p</math>)</b>  |                                    | 30 Seconds Max     |
| <b>Ramp-down Rate</b>   |                                    | 6°C/Second Max     |
| <b>Time 25°C to peak Temperature (<math>T_p</math>)</b>               |                                    | 8 minutes Max      |
| <b>Do not exceed</b>  |                                    | +260°C             |

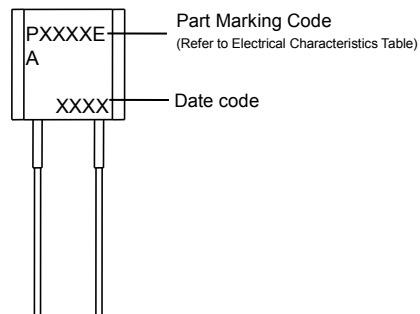
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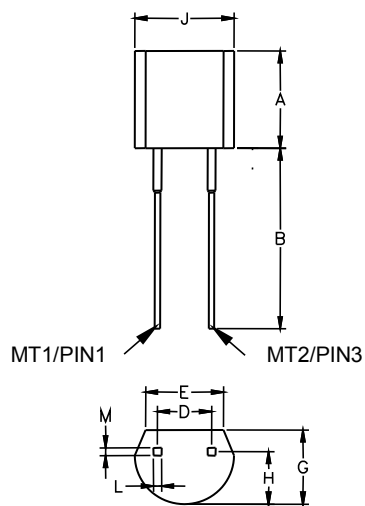
## Part Numbering



## Part Marking



## Dimensions TO-92



The TO-92 is designed to meet mechanical standards as set forth in JEDEC publication number 95.

| Dimensions | Inches |       | Millimeters |      |
|------------|--------|-------|-------------|------|
|            | Min    | Max   | Min         | Max  |
| <b>A</b>   | 0.176  | 0.196 | 4.47        | 4.98 |
| <b>B</b>   | 0.500  | —     | 12.70       | —    |
| <b>D</b>   | 0.095  | 0.105 | 2.41        | 2.67 |
| <b>E</b>   | 0.150  | —     | 3.81        | —    |
| <b>G</b>   | 0.135  | 0.145 | 3.43        | 3.68 |
| <b>H</b>   | 0.088  | 0.096 | 2.23        | 2.44 |
| <b>J</b>   | 0.176  | 0.186 | 4.47        | 4.73 |
| <b>L</b>   | 0.013  | 0.019 | 0.33        | 0.48 |
| <b>M</b>   | 0.013  | 0.017 | 0.33        | 0.43 |

All leads are insulated from case. Case is electrically non-conductive. (Rated at 1600 V<sub>(AC)</sub> RMS for one minute from leads to case over the operating temperature range.)

Mold flash shall not exceed 0.13 mm per side.

## Packaging

| Part Number    | Description     | Quantity |
|----------------|-----------------|----------|
| <b>Pxxx0EA</b> | TO-92 Bulk Pack | 1000     |