



FEATURES

- Full Load Efficiency up to 93% @220VAC
- Metal Case Box Type Package
- Package Dimension:
110.8x50.8x13.7mm (4.36"x2.0"x0.54")
- Operating Baseplate Temperature Range - 40°C to +100°C
- Input Brown-Out, Output OCP, OTP, OVP, SHORT protection
- 3000VAC Isolation
- RoHs Compliant
- CE Mark
- EMC compatible: CISPR22 ClassB(with external EMC filter)
- ISO 9001, ISO 14001 certified manufacturing facility
- UL/cUL 60950-1 (US&Canada)
- Prohibit parallel application

The PACSR28018, a wide input voltage range of 85~265VAC, and single isolated output converter, is the latest product offering from a world leader in power systems technology and manufacturing — Delta Electronics, Inc. Such module type ACDC converter can provide 500W, 28V regulated DC output voltage with full load efficiency up to 93% @220Vac; The PACSR28018 offers Brown-out, output OCP, OTP, OVP and Short protections, and allows a wide operating baseplate temperature range of -40°C to +100°C. With creative design technology and optimization of component placement, this converter possess outstanding electrical and thermal performance, as well as high reliability under extremely harsh operating conditions.

(All specifications valid base on the connection of figure 9, unless otherwise indicated)

INPUT CHARACTERISTICS

Item	Condition	Min.	Typ.	Max.	Unit
Rated input voltage range		100	110/220	240	VAC
Max input voltage range		85		265	VAC
Input voltage frequency range		45	50/60	65	Hz
Maximum Input Current	Vin=85VAC, 85% Load			6.3	A
Open load loss			2.5		W
Input PF value	Vin=220VAC, 100% Load	0.95			
Allowable bus capacitance range (*1)	Vin=110/220VAC 100% Load	660		1000	uF

OUTPUT CHARACTERISTICS

Item	Conditions	Min.	Typ.	Max.	Unit
PG	Vo=28V	3.1	3.2	3.3	V
Output voltage setpoint	Vin=220VAC, Io=0-18A	27.5	28	28.5	Vdc
Output current range		0		18	A
Output OCP point		19	22	25	A
Turn-on rise time			20		ms
Start up time	Vin=110/220VAC		2500		mS
Hold up time	Vin=110/220VAC, Io= 100% Load		20		mS
Output OVP point		32	33.5	35	V
Output trim range	Trim up			10	%
	Trim down			3.5	%
Output Current Transient	Positive voltage step, 75% to 25% load dynamic, 0.1A/us slew rate		400	600	mV
	Negative voltage step, 25% to 75% load dynamic, 0.1A/us slew rate		400	600	mV

Output Voltage Ripple and Noise	Vin=110/220Vac, Io=18A, peak to peak, 20MHz bandwidth		150		mV
	RMS		50		mV
Output overshoot				3	%
Efficiency @ 60% Load	Vin=110VAC		90		%
Efficiency @ 60% Load	Vin=220VAC		92		%
Efficiency @ 100% Load	Vin=110VAC		91.5		%
Efficiency @ 100% Load	Vin=220VAC		93		%
Allowable output capacitance range (*2)	Vin=110/220VAC, Io= 100% Load	1080		5000	uF

GENERAL CHARACTERISTICS

Item	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	Input to output		3000		VAC
	Input to case		1500		VAC
	Output to case		500		VAC
I/O Isolation Resistance	500Vdc	10			MΩ
MTBF	Ta=25°C, 100%load		1		Mhours
Weight			240		g

ENVIRONMENTAL SPECIFICATIONS

Parameter	Conditions	Min.	Max.	Unit
Storage Temperature Range		-40	+125	°C
Operating Temperature Range	Case Temperature	-40	+100	°C
Operating altitude			3000	meter

ELECTRICAL CURVE

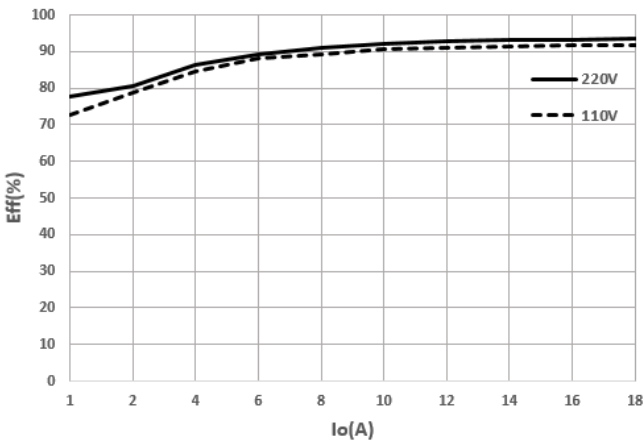


Figure 1: Efficiency vs. Output current @ Vin=110,220VAC

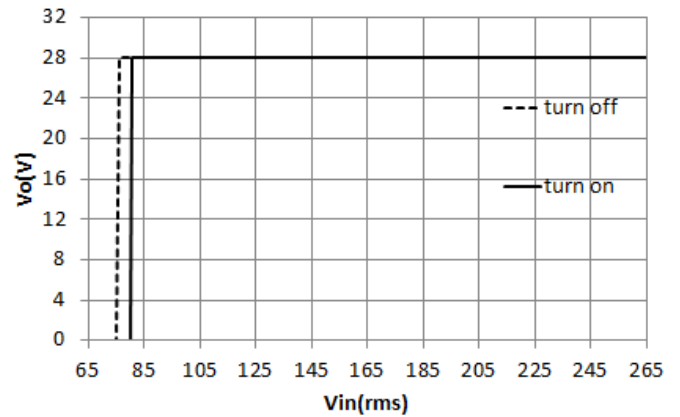


Figure 2: Vout vs. Vin @ Full load

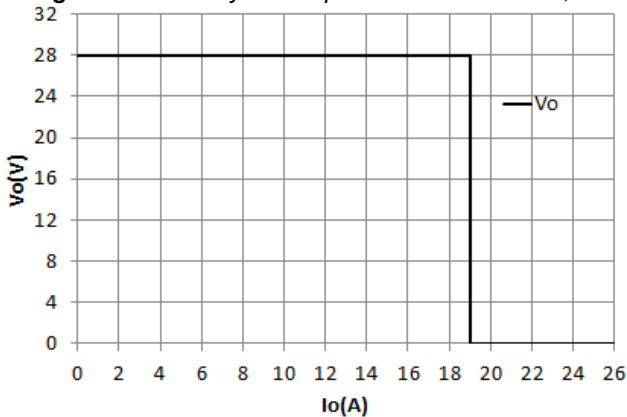


Figure 3: Output voltage vs. Output current @

Vin=110/220VAC

ELECTRICAL CURVES (continuous)

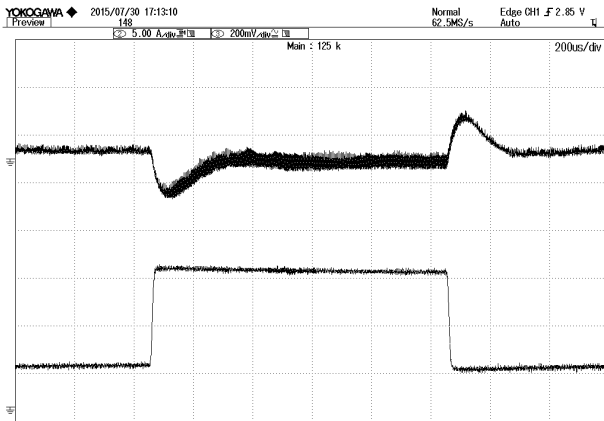


Figure 4: Dynamic response to load step 25%~75% with 0.1A/uS slew rate at 110/220Vac
 TOP: Vout, 200mV/div, BOTTOM: Iout, 5A/div, 200uS/div

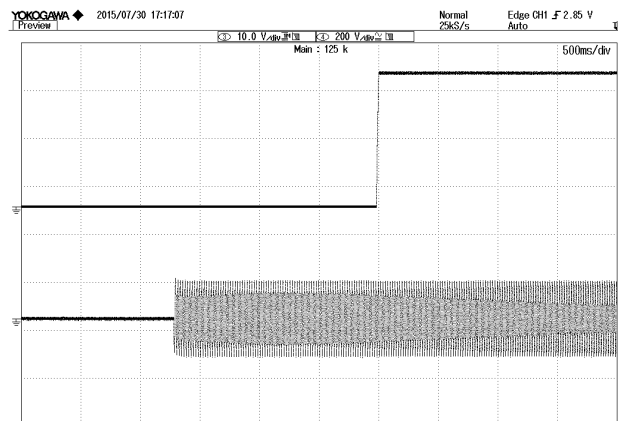


Figure 5: Vout start up with Enable on at 110Vac, 18A Iout,
 TOP: Vout, 10V/div, 500mS/div
 BOTTOM: Vin, 200V/div, 500mS/div

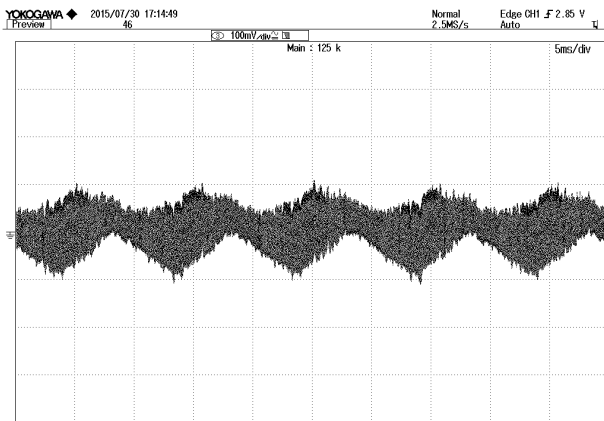


Figure 6: Output ripple & noise at 110/220Vac, 18A Iout
 Vout: 100mV/div, 5mS/div

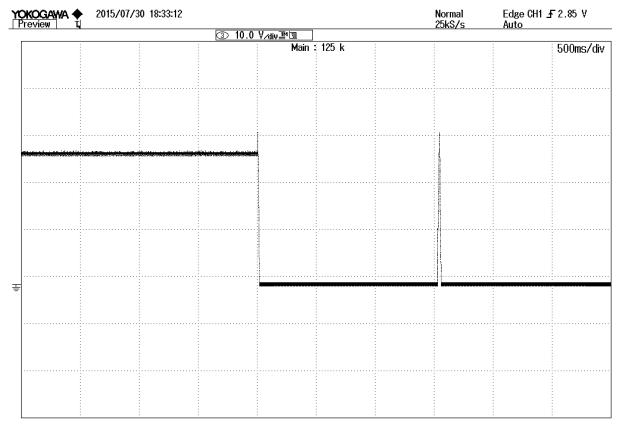


Figure 7: Output over voltage protection at 110/220Vac, 18A Iout. Vout: 10V/div, 500mS/div

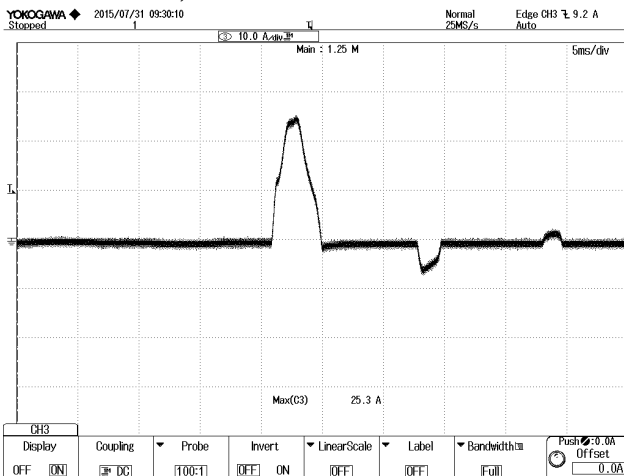


Figure 8: Inrush current @ Vin=220Vac
 Iin: 10A/div, 5mS/div; Max current 25.3A

SIMPLIFIED APPLICATION CIRCUIT

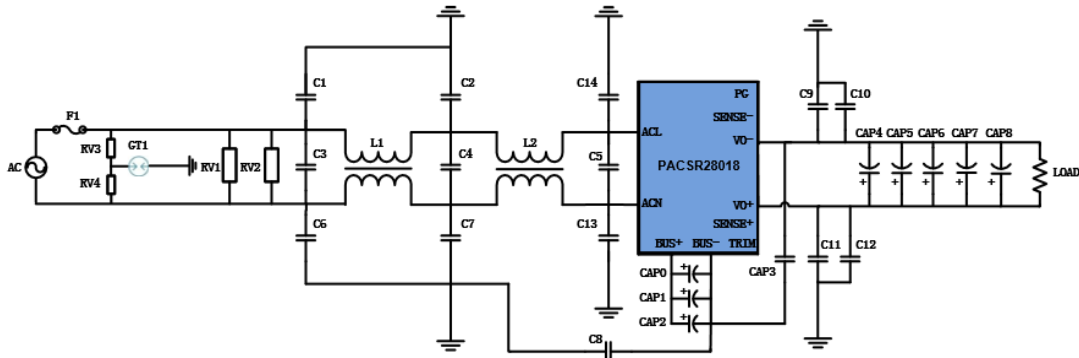


Figure 9: Application connection

TYPICAL value ADVISED

No	Location	item	value	Notes
1	Cap0	bus cap	220uF/450V	Capacitor should have good low-temperature characteristics, keep at least 75% capacitance at -40°C if need -40C application. (*3)
2	Cap1	bus cap	220uF/450V	
3	Cap2	bus cap	220uF/450V	
4	Cap3	Cap for pri-sec	2200pF/250Vac Y1/X1	
5	Cap4	Output cap	1000uF/35V	ESR ≤ 16m Ω (100kHz), Rated ripple ≥ 2920mArms(105°C) (*4)
6	Cap5	Output cap	270uF/35V	ESR ≤ 17m Ω (100kHz), Rated ripple ≥ 2200mArms(125°C) (*5)
7	Cap6	Output cap	270uF/35V	
8	Cap7	Output cap	270uF/35V	
9	Cap8	Output cap	270uF/35V	
10	F1	Input Fuse	10A/250Vac	
11	RV1	Input VDR	300VAC	TVR14471K000TB9Y/THINKING
12	RV2	Input VDR	300VAC	TVR14471K000TB9Y/THINKING
13	RV3	Input VDR	300VAC	TVR14471K000TB9Y/THINKING
14	RV4	Input VDR	300VAC	TVR14471K000TB9Y/THINKING
15	GT1	Input GAS TUBE	2.5KV/10KA	B88069X8661S102(EF2500X8S)
16	C1	Input Y-cap	100pF/250Vac Y2/X1	

No	Location	item	value	Notes
17	C2	Input Y-cap	4700pF/250Vac Y2/X1	
18	C3	Input X-cap	1uF /305VAC X2	
19	C4	Input X-cap	0.47uF /275VAC X2	
20	C5	Input X-cap	0.47uF /275VAC X2	
21	C6	Input Y-cap	100pF/250Vac Y2/X1	
22	C7	Input Y-cap	4700pF/250Vac Y2/X1	
23	C8	Cap for pri-PE	1500pF/250Vac Y1/X1	
24	C9	output Y-cap	4700pF/250Vac Y2/X1	
25	C10	output Y-cap	4700pF/250Vac Y2/X1	
26	C11	output Y-cap	4700pF/250Vac Y2/X1	
27	C12	output Y-cap	4700pF/250Vac Y2/X1	
28	C13	Input Y-cap	100pF/250Vac Y2/X1	
29	C14	Input Y-cap	100pF/250Vac Y2/X1	
30	L1	Input chock	6.5mH ϕ 1mm	PH9455.705NL/Pulse Electronics
31	L2	Input chock	6.5mH ϕ 1mm	

*read the Application Note for this module carefully before using the power supply unit

=Note=

*1 and *3 . About the bus cap, pls read the Application Note about the hold up time configure.

*2 and *5. About the min output cap, pls use the cap which has more performance than the cap in the table above, or refer the cap about the output cap ability in the Application Note.

*2 and *4. About the max output cap, pls follow the Application Note about the output cap ability.

INPUT VOLTAGE DERATING CURVE

Input voltage derating curve is shown in Fig.10.

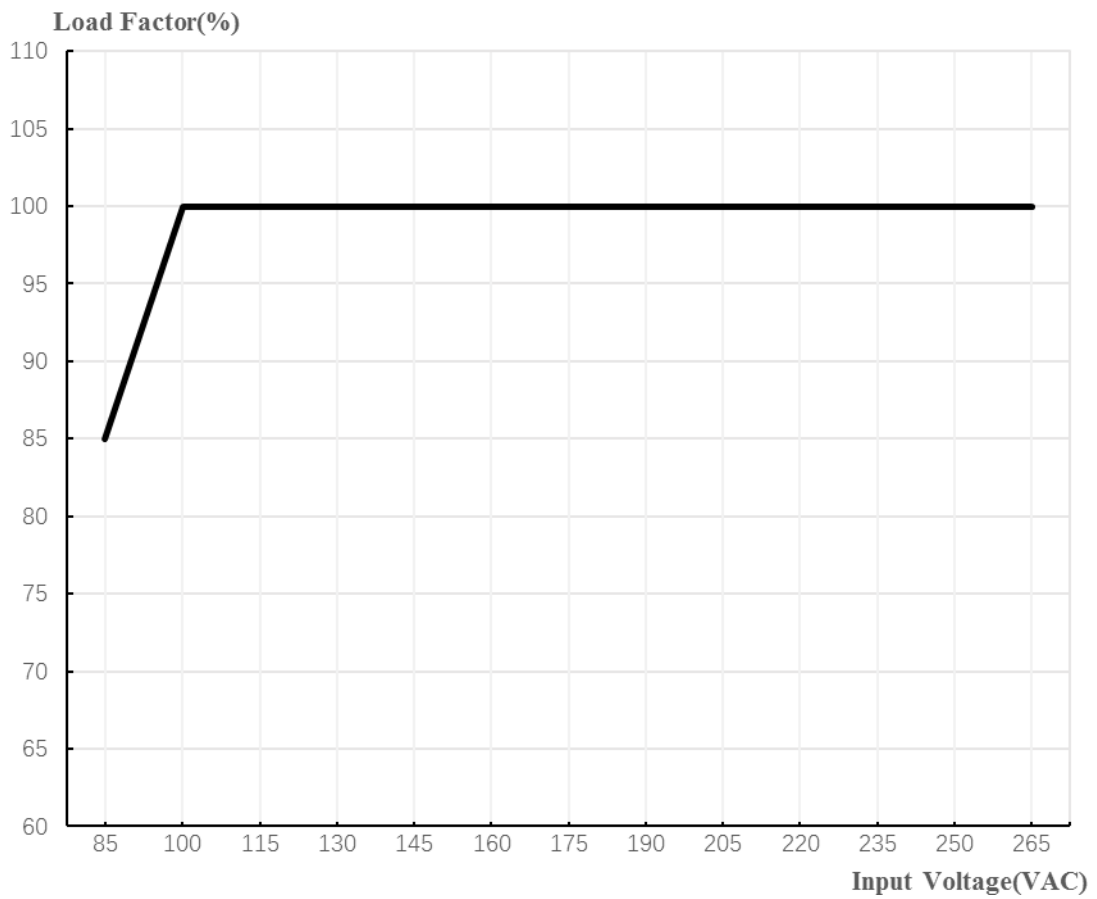


Figure 10: Input voltage derating curve

THERMAL CONSIDERATION

Thermal management is an important part of the system design. To ensure proper, reliable operation, sufficient cooling of the power module is needed over the entire temperature range of the module. Conduction cooling is usually the dominant mode of heat transfer.

Thermal Testing Setup

The following figure shows the testing setup in which the power module is mounted on an Al plate and was cooled by cooling liquid.

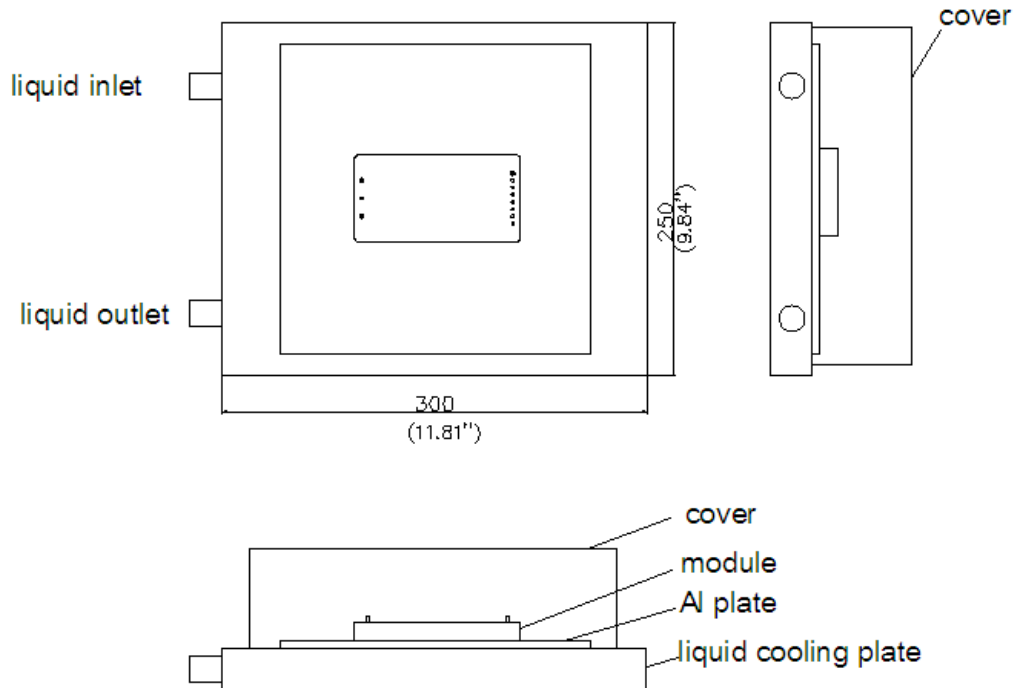


Figure 11: Thermal test setup

THERMAL DERATING CURVE

The following figure shows the location to monitor the temperature of the module's baseplate. The baseplate temperature in thermal curve is a reference for customer to make thermal evaluation and make sure the module is operated under allowable temperature. (Thermal curves shown in Figure13 are based on different input voltage).

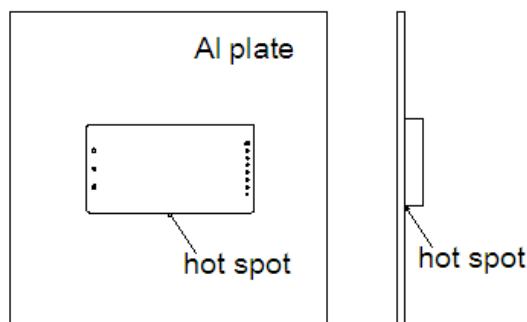


Figure 12: Baseplate's temperature measured point

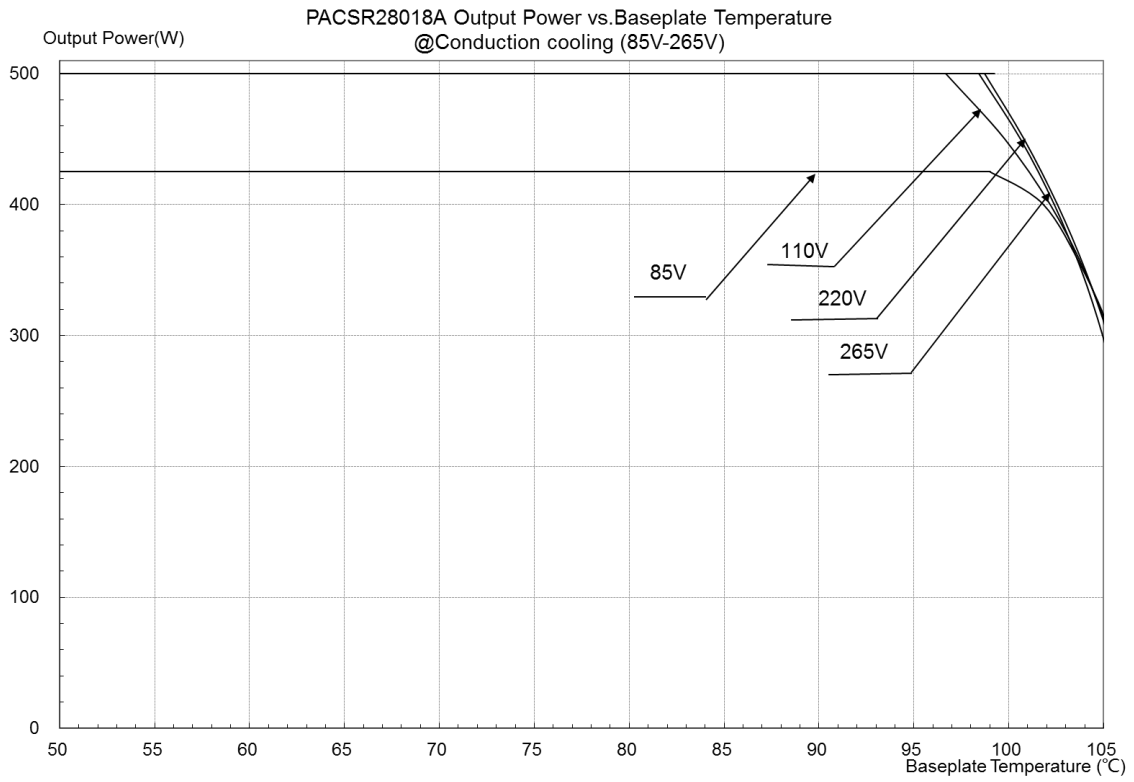
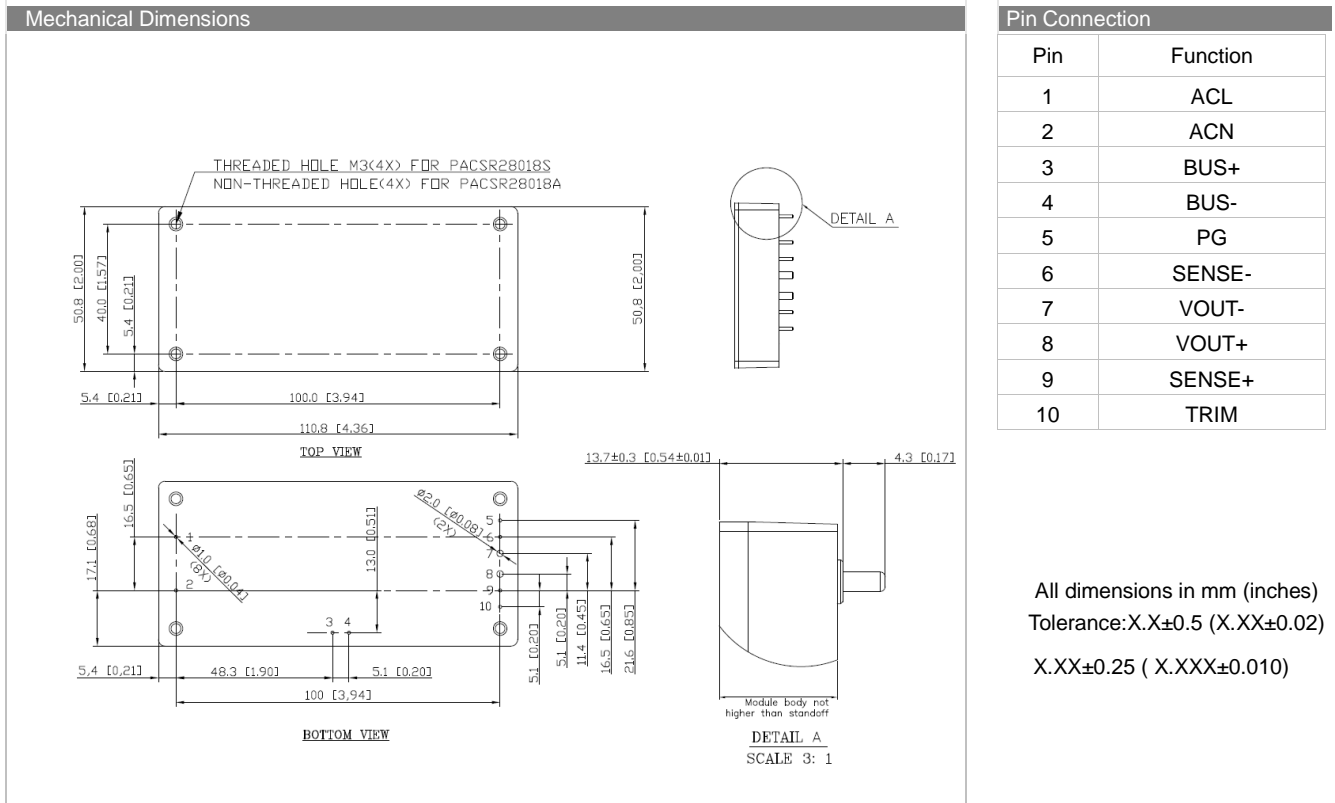


Figure 13: Thermal derating curve

MECHANICAL DRAWING



PHYSICAL OUTLINE

Case Size	: 110.8x50.8x13.7mm (4.36"x2.0"x0.54")
Case Material	: AL6061+Plastic case
Weight	: 240g±10g

PART NUMBERING SYSTEM

P	AC	S	R	28	018	A
Form Factor	Rated Input Voltage	Number of Outputs	Product Series	Output Voltage	Output Current	Option Code
P - Module	AC - 100VAC~240VAC	S - Single	R - Regular	28V	18A	A - Through Hole S - Screw hole(M3*0.5)

RECOMMENDED PART NUMBER

Model Name	Rated Input		Output		EFF @220VAC 100% LOAD
PACSR28018A	100VAC~240VAC	5.8A	28V	18A	93%
PACSR28018S	100VAC~240VAC	5.8A	28V	18A	93%

WARRANTY

Delta offers a three (3) years limited warranty. Complete warranty information is listed on our web site or is available upon request from Delta.

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