

## SPECIFICATIONS

**CUSTOMER** : CTW1447

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**SAMPLE CODE** : SE128128WRF016K01Q

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**MASS PRODUCTION CODE** : PE128128WRF016K01Q

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**SAMPLE VERSION** : 01

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**SPECIFICATIONS EDITION** : 001

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**DRAWING NO. (Ver.)** : LMD- PE128128WRF016K01Q (Ver.001)

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**PACKAGING NO. (Ver.)** :

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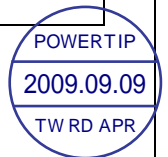
**Customer Approved**

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**Date:**

Approved	Checked	Designer
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- Preliminary specification for design input
- Specification for sample approval



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## History of Version

Date <small>(mm / dd / yyyy)</small>	Ver.	Edi.	Description	Page	Design by
09/08/2009	01	001	New Drawing	-	Howard

Total: 29 Page

## Contents

### 1. SPECIFICATIONS

- 1.1 Features
- 1.2 Mechanical Specifications
- 1.3 Absolute Maximum Ratings
- 1.4 DC Electrical Characteristics
- 1.5 Optical Characteristics
- 1.6 Backlight Characteristics

### 2. MODULE STRUCTURE

- 2.1 Counter Drawing
- 2.2 Interface Pin Description
- 2.3 Timing Characteristics

### 3. QUALITY ASSURANCE SYSTEM

- 3.1 Quality Assurance Flow Chart
- 3.2 Inspection Specification

### 4. RELIABILITY TEST

- 4.1 Reliability Test Condition

### 5. PRECAUTION RELATING PRODUCT HANDLING

- 5.1 Safety
- 5.2 Handling
- 5.3 Storage
- 5.4 Terms of Warranty

Appendix : LCM Drawing

Note : For detailed information please refer to IC data sheet : Sitronix—ST7571

## 1. SPECIFICATIONS

### 1.1 Features

#### Main LCD Panel

Item	Standard Value
Display Type	128 * 128 Dots
LCD Type	FSTN, Positive, Transflective
Driver Condition	LCD Module :1/128Duty, 1/12 Bias
Viewing Direction	12 O'clock
Backlight	White LED
Weight	-
Interface	8 bit Parallel data bus for 8080,6800 & 3-wire,4-wire Serial Bus I/F
Driver IC	Driver IC : <b>Sitronix—ST7571</b>
ROHS	THIS PRODUCT CONFORMS THE ROHS OF PTC Detail information please refer web side : <a href="http://www.powertip.com.tw/news/LatestNews.asp">http://www.powertip.com.tw/news/LatestNews.asp</a>

### 1.2 Mechanical Specifications

Item	Standard Value	Unit
Outline Dimension	36.6 (L) * 44.5 (W) * 2.99(H)(MAX)	mm
Viewing Area	33.5(L) * 33.5 (W)	mm
Active Area	28.14 (L) * 30.06 (W)	mm
Dot Size	0.235 (W) × 0.22 (H)	mm
Dot Pitch	0.215 (W) × 0.2 (H)	mm

Note : For detailed information please refer to LCM drawing

### 1.3 Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage	VDD	-	-0.3	+4	V
LCD Driver Supply Voltage	V0-XV0	-	-0.3	+15	V
LCD Driver Supply Voltage	VG,VM	-	-0.3	VDD	V
Input Voltage	VIN	-	-0.4	VDD+0.3	V
Operating Temperature	T <sub>OP</sub>	-	-20	+70	°C
Storage Temperature	T <sub>ST</sub>	-	-30	+80	°C
Storage Humidity	H <sub>D</sub>	Ta < 40 °C	20	90	%RH

### 1.4 DC Electrical Characteristics

VSS = 0V, Ta = 25 °C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Logic Supply Voltage	VDD	-	3.0	3.3	3.4	V
“H” Input Voltage	V <sub>IHC</sub>	-	0.7* VDD	-	VDD	V
“L” Input Voltage	V <sub>ILC</sub>	-	VSS	-	0.3* VDD	V
Supply Current	IDD	V <sub>DD</sub> = TBD V; V <sub>OP</sub> = TBD V; Pattern= Full display	-	TBD	-	mA
		V <sub>DD</sub> = TBD V; V <sub>OP</sub> = TBD V; Pattern= Horizontal line *1	-	TBD	-	mA
LCM Driver Voltage	V <sub>OP</sub>	-20°C	-	TBD	-	V
		25°C	-	TBD	-	
		70°C	-	TBD	-	

Note\*1: Maximum current display

2: The V<sub>OP</sub> test point is V0-XV0

## 1.5 Optical Characteristics

### FSTN LCD Panel

VDD = 3.3V, Ta=25°C

Item		Symbol	Condition	Min.	Typ.	Max.	unit	
Response time	Rise	tr	C ≥ 2.0 ∅ = 0°	-	TBD	-	ms	Note1
	Fall	tf		-	TBD	-		
Viewing angle	Top	θY+		-	TBD	-	Deg.	Note3
	Bottom	θY-		-	TBD	-		
	Left	θX-	-	TBD	-			
	Right	θX+	-	TBD	-			
Contrast ratio		CR	θ = 0°, ∅ = 0°	-	TBD	-	-	Note2
Color of CIE Coordinate (With LCD) *1		X	-	-	TBD	-	-	Note1
		Y		-	TBD	-		
Average Brightness Pattern=white display (With B/L)		IV	IF= (15)mA	-	TBD	-	cd/m <sup>2</sup>	Note4
Uniformity (With B/L)		△B	IF= (15)mA	(70)	-	-	%	Note4

Note1:

1 :  $\Delta B = B(\min) / B(\max) \times 100\%$

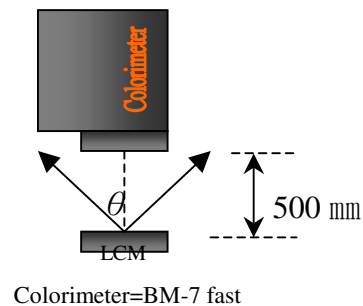
2 : Measurement Condition for Optical Characteristics:

a : Environment: 25°C ± 5°C / 60 ± 20% R.H, no wind, dark room below 10 Lux at typical lamp current and typical operating frequency.

b : Measurement Distance: 500 ± 50 mm, (θ = 0°)

c : Equipment: TOPCON BM-7 fast, (field 1°), after 10 minutes operation.

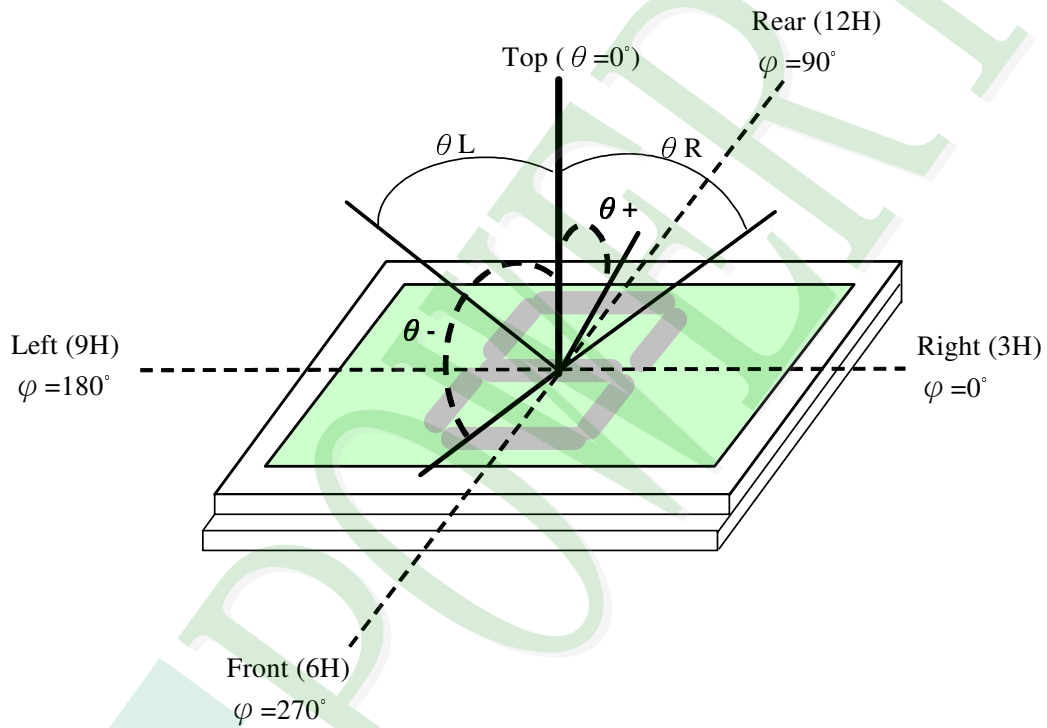
d : The uncertainty of the C.I.E coordinate measurement ± 0.01, Average Brightness ± 4%



Note 1.

Optical characteristics-2

Viewing angle

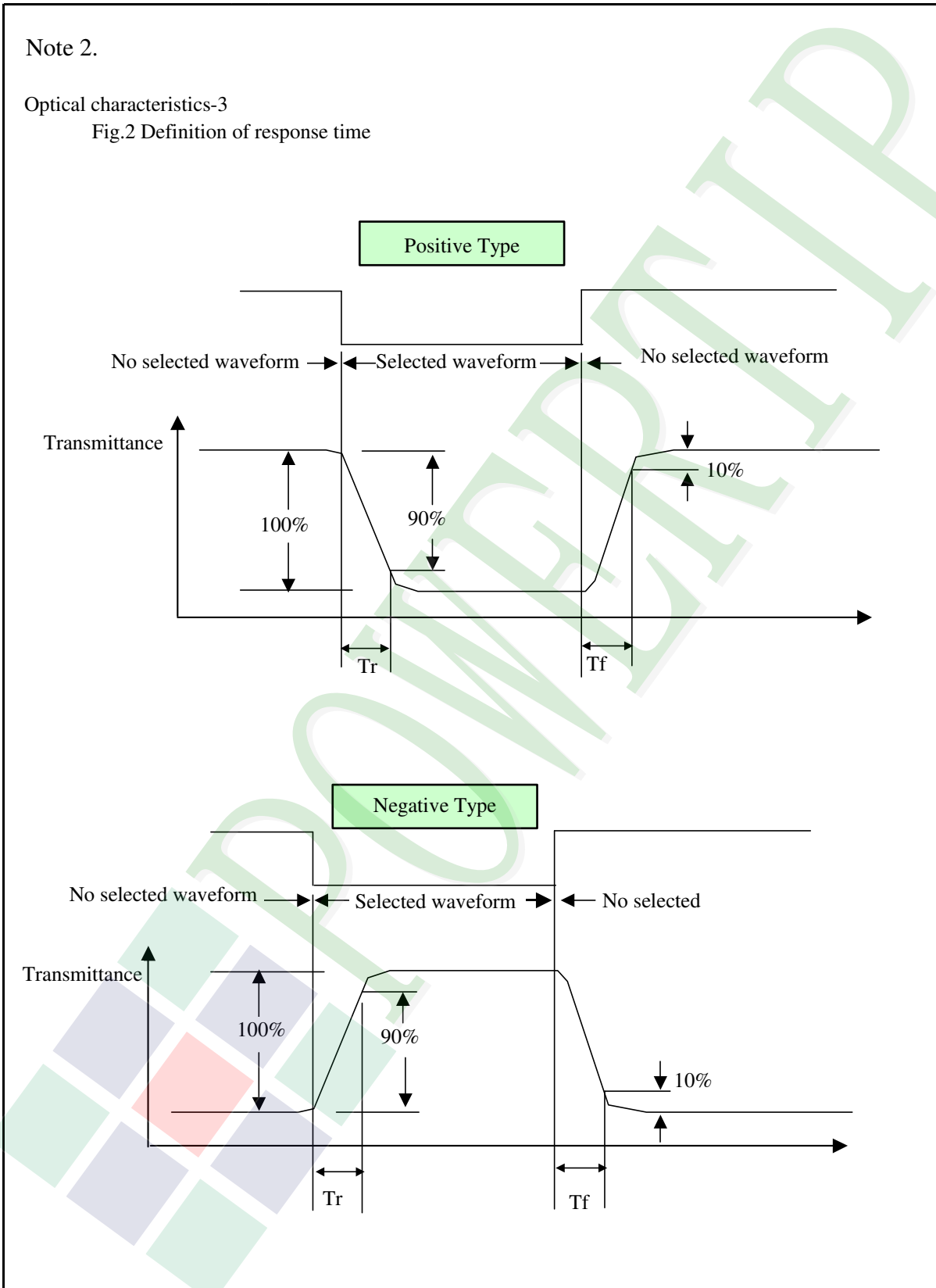


Viewing angle

Note 2.

Optical characteristics-3

Fig.2 Definition of response time





Electrical characteristics-2

※2 Drive waveform

$V_{op}$ : Drive voltage

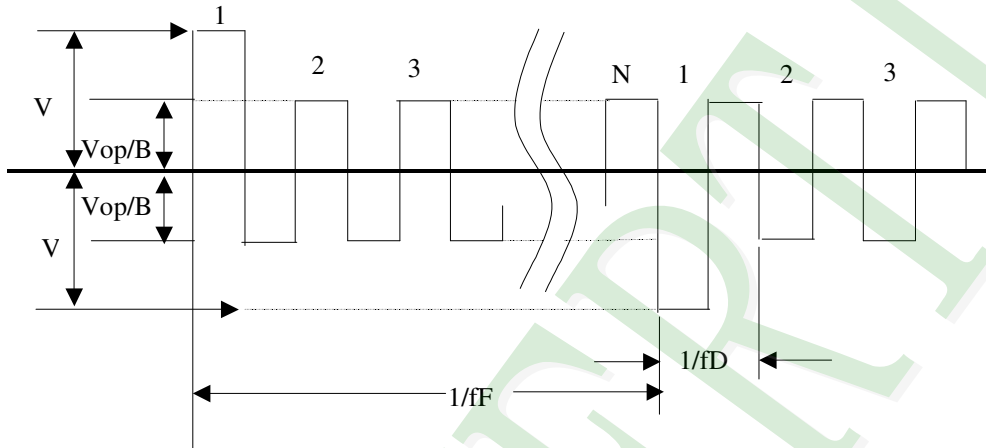
$f_F$ : Frame frequency

$1/B$ : Bias

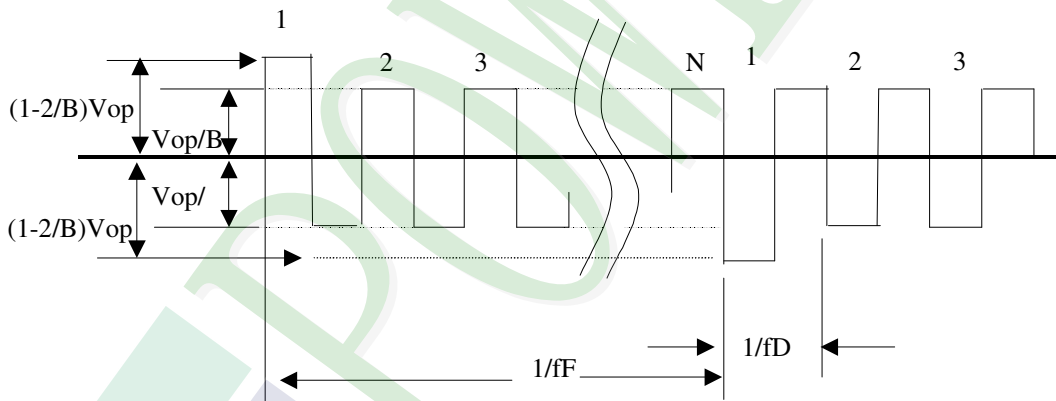
$f_D$ : Drive frequency

$N$ : Duty

(1) Selected waveform



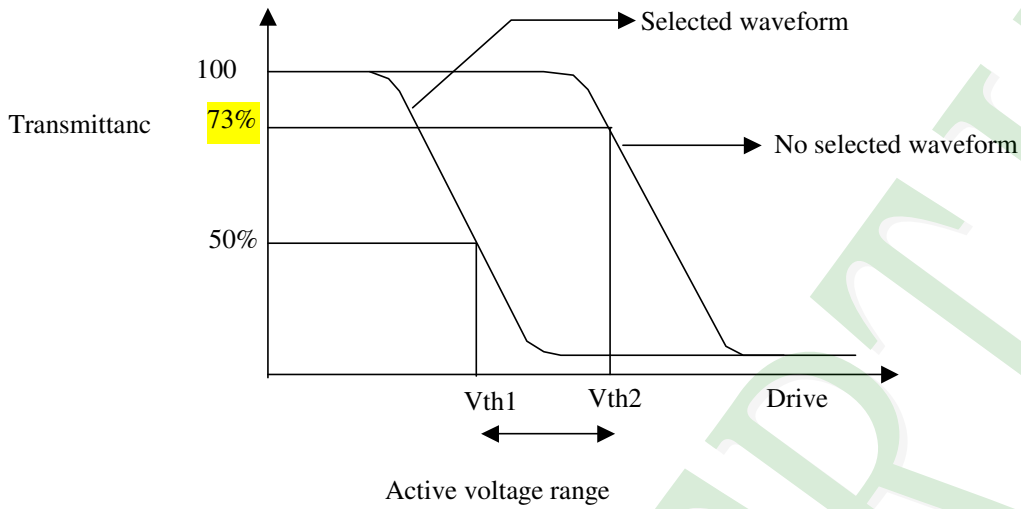
(2) Non- Selected wave form



Note:

Frame frequency is defined as follows: Common side supply voltage peak - to - peak / 2 = 1 period

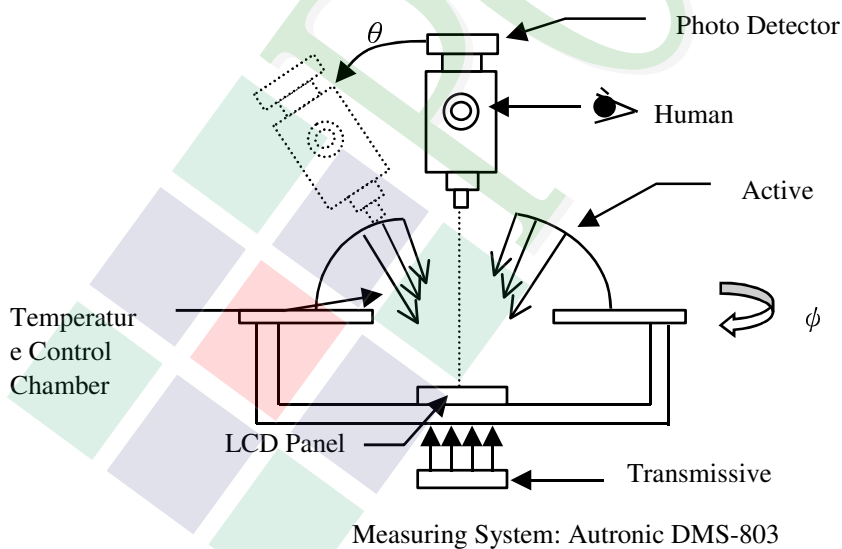
Note 3. : Definition of Vth



	Vth1	Vth2
View direction	10°	40°
Drive waveform	(Selected waveform)	(No selected waveform)
Transmittance	50%	73%

※1 Contrast ratio  
 = (Brightness in OFF state) / (Brightness in ON state)

Outline of Electro-Optical Characteristics Measuring System



## 1.6 Backlight & LED Characteristics

### Maximum Ratings

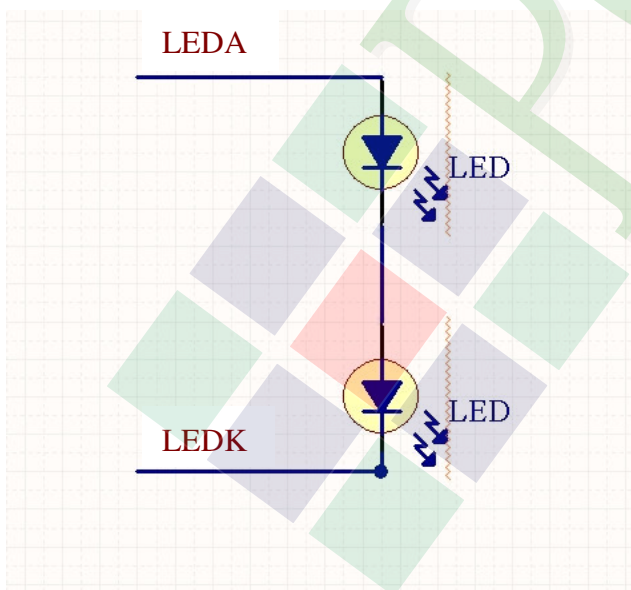
Item	Symbol	Conditions	Min	Max.	Unit
Forward Current	IF	Ta =25°C	-	TBD	mA
Forward Voltage	VF	Ta =25°C	-	TBD	V
Reverse Current	IR	Ta =25°C	-	TBD	mA
Reverse Voltage	VR	Ta =25°C	-	TBD	V
Power Dissipation	PD	Ta =25°C	-	TBD	mW

### Electrical / Optical Characteristics

Item	Symbol	Conditions	Min.	Typ.	Max.	Unit
Average Brightness ( without LCD)	IV	IF= (15)mA	-	TBD	-	cd/m <sup>2</sup>
Color of CIE Coordinate (without LCD )	X		-	TBD	-	-
	Y		-	TBD	-	
Color		White				

\*1 This value will be changed while mass production.

\*2  $\Delta B = B(\text{min}) / B(\text{max}) \%$



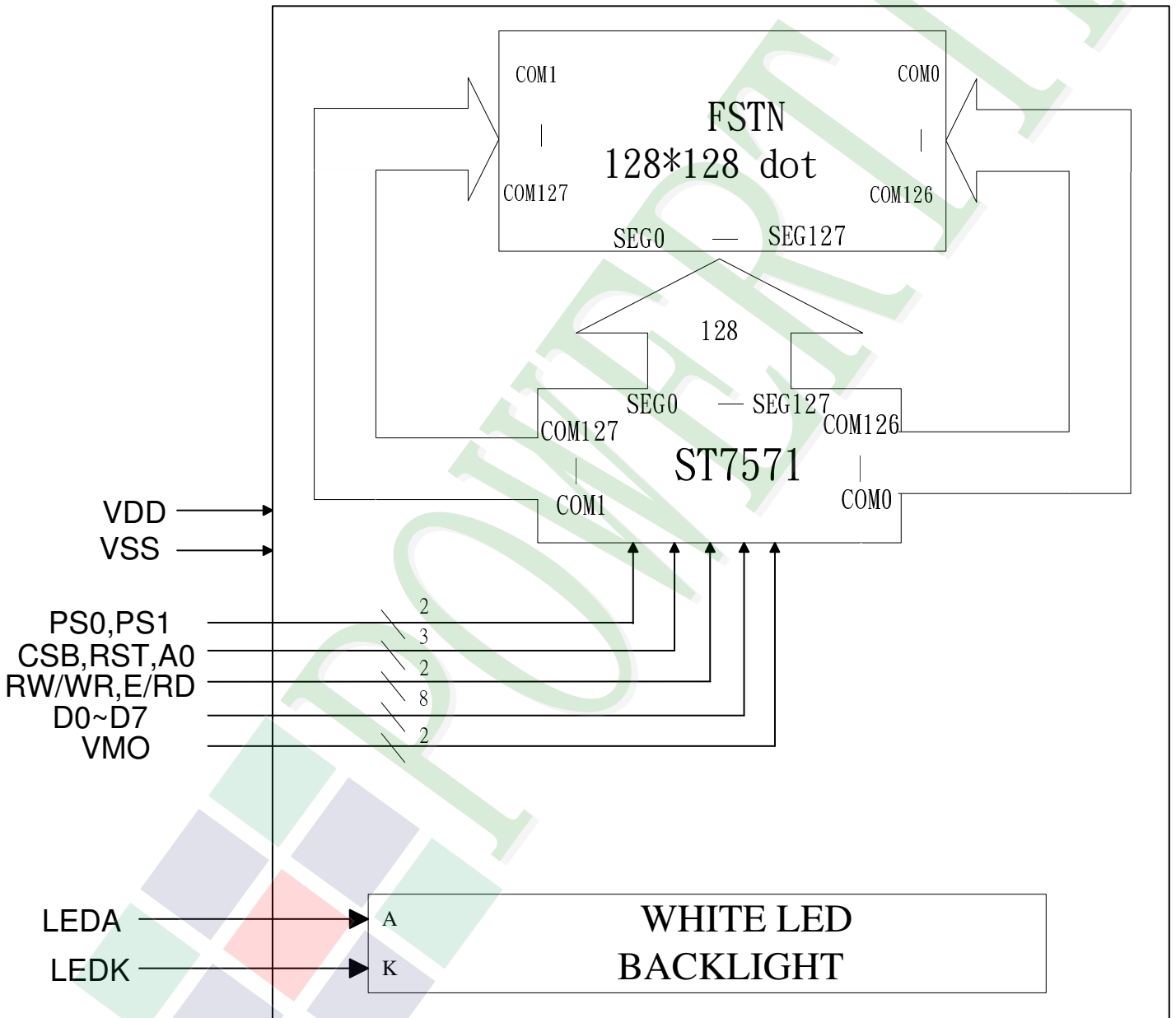
## 2. MODULE STRUCTURE

### 2.1 Counter Drawing

#### 2.1.1 LCM Mechanical Diagram

\* See Appendix

#### 2.1.2 Block Diagram



## 2.2 Interface Pin Description

Pin No.	Symbol	Function		
1	PS0	PS0	PS1	Interface mode
2	PS1	H	L	Parallel 8080 interface
		H	H	Parallel 6800 interface
		L	L	3 Line Serial
		L	H	4 Line Serial
3	CSB	Chip select signal , Active "L".		
4	RST	Reset input pin. When RESET is "L", initialization is executed.		
5	A0	Command / Display data selection.L : Command , H : Display data.		
6	RW/WR	Write execution control pin .		
		<b>WR</b>	<b>Description</b>	
		RW	Write control input pin. Keep this pin at "L" Level	
		/WR	The data on D[7:0] will be latched at the rising Edge of /WR signal	
7	E/RD	Read/Write execution control pin .		
		<b>WR</b>	<b>Description</b>	
		E	The data on D[7:0] will be latched at the falling Edge of E signal	
		/RD	Keep this pin at "H Level	
8	D0	When parallel interface:		
9	D1	D[7:0] are 8-bit data bus		
10	D2	D[7:0] are Connect to the 8-bit data bus of a standard microprocessor		
11	D3	When CSB is non-active (CSB="H"), D[7:0] pins are high impedance.		
12	D4	When using serial interface : 3/4-LINE		
13	D5	D7=SDA: Serial data input. D6=SCL: Serial clock input.		
14	D6	D[5:0] are not used and should connect to "H" by VDD.		
15	D7	When CSB is non-active (CSB="H"),D[7:0] pins are high impedance.		
		When using I2C interface:		
		D7=SCL, Serial clock input.		
		D[6:4]SDA_IN , Serial input data		
		D[3:2] SDA_OUT, output the acknowledge signal of the I2C interface protocol		
		D[6:2] Must be connected together (SDA)		
		D[1:0]:SA[1:0]I2C slave address bits of ST7571.Must connect to VDD or VSS		

Pin No.	Symbol	Function
16	VDD	Shared with the MPU power supply terminal VDD. ( 3.0 V )
17	VSS	This is a 0V terminal connected to the system GND.
18	VMO	VM is the LCD driving voltage for common circuits.
19	VM0	VM is the LCD driving voltage for common circuits.
20	N.C	N.C
21	N.C	N.C
22	N.C	N.C
23	N.C	N.C
24	N.C	N.C
25	N.C	N.C
26	N.C	N.C
27	N.C	N.C
28	N.C	N.C
29	LEDK	Power supply for LED Backlight Cathode input.
30	LEDA	Power supply for LED Backlight Anode input.

## 2.3 Timing Characteristics

### 8080 Interface

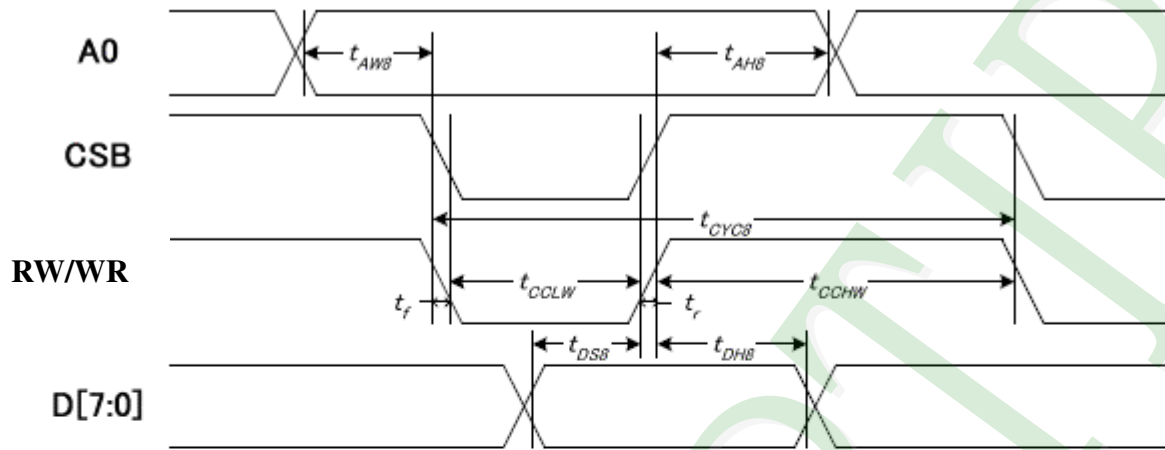


Fig. 31

VDD=3.3V, Ta=-30~80°C

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Address hold time	A0	$t_{AH8}$		0	—	ns
Address setup time		$t_{AW8}$		0	—	
System cycle time	RW/W	$t_{CYC8}$		500	—	
Write L pulse width		$t_{CCLW}$		250	—	
Write H pulse width		$t_{CCHW}$		250	—	
WRITE Data setup time	DB[7:0]	$t_{DS8}$		80	—	
WRITE Data hold time		$t_{DH8}$		30	—	

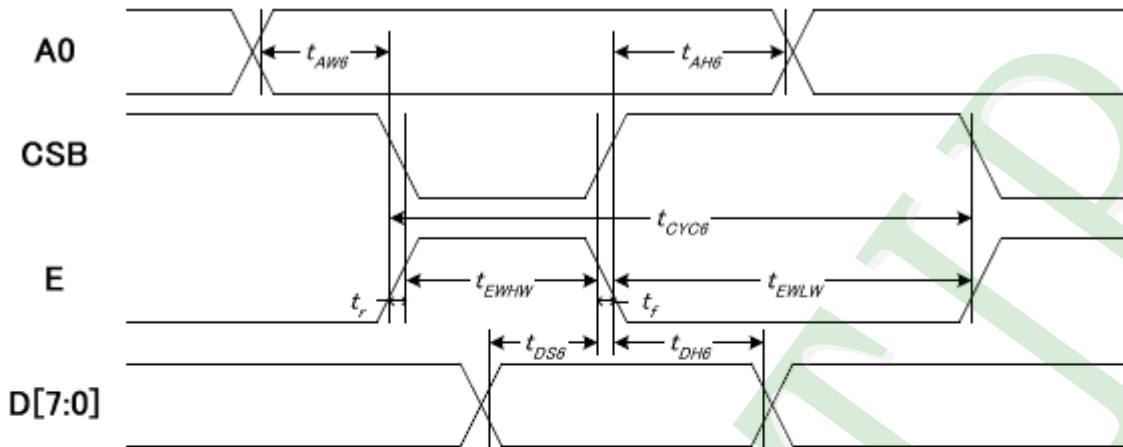
**6800 Interface**


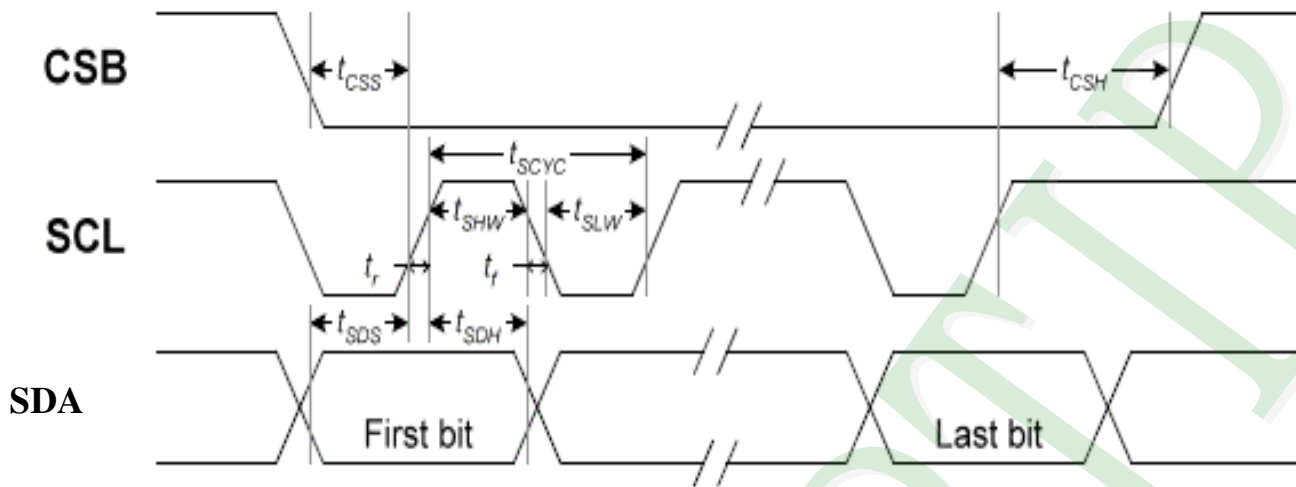
Fig. 32

VDD=3.3V, Ta=-30~80°C

Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Address hold time	A0	tAH6		0	—	ns
Address setup time		tAW6		0	—	
System cycle time	E	tCYC6		500	—	
Enable L pulse width (Write)		tEHLW		250	—	
Enable H pulse width (Write)		tEHLW		250	—	
WRITE Data setup time	DB[7:0]	tDS6		80	—	
WRITE Data hold time		tDH6		30	—	

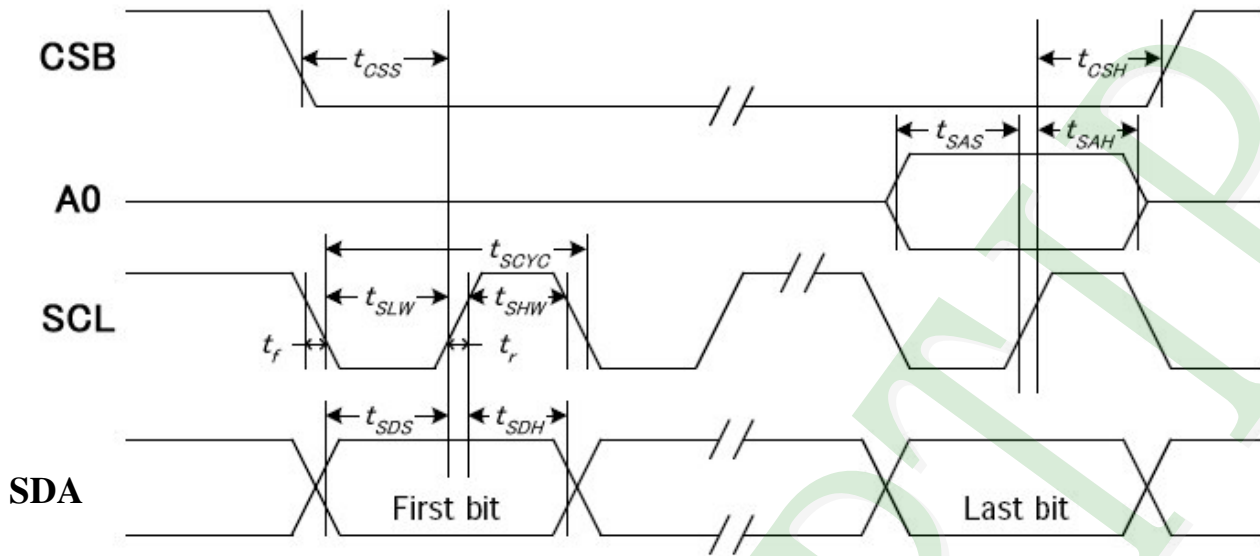


### Serial 3-Line Interface



Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Serial Clock Period		tSCYC		200	—	ns
SCL "H" pulse width	SCL	tSHW		80	—	
SCL "L" pulse width		tSLW		80	—	
Data setup time	SID	tSDS		60	—	
Data hold time		tSDH		30	—	
CS-SCL time	CSB	tCSS		40	—	
CS-SCL time		tCSH		100	—	

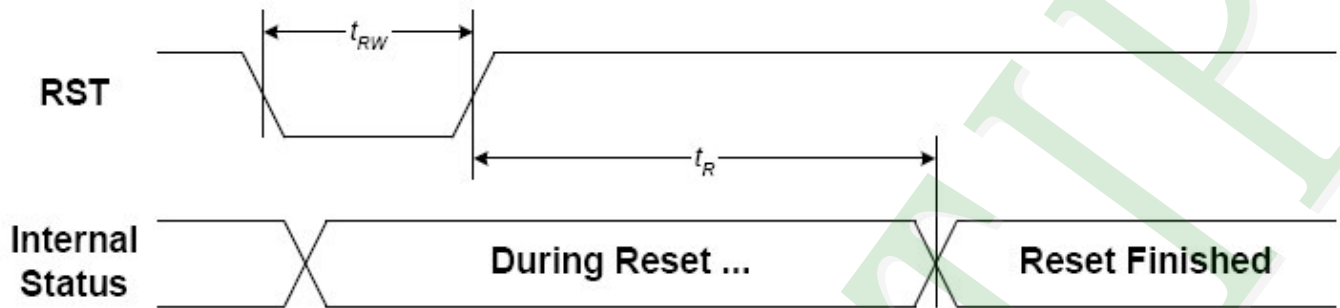
## Serial 4-Line Interface



Item	Signal	Symbol	Condition	Rating		Units
				Min.	Max.	
Serial Clock Period	SCL	tSCYC		200	—	ns
SCL "H" pulse width		tSHW		80	—	
SCL "L" pulse width		tSLW		80	—	
Address setup time	A0	tSAS		60	—	
Address hold time		tSAH		30	—	
Data setup time	SDA	tSDS		60	—	
Data hold time		tSDH		30	—	
CS-SCL time	CSB	tCSS		40	—	
CS-SCL time		tCSH		100	—	

## LCD Reset

### LCD Reset

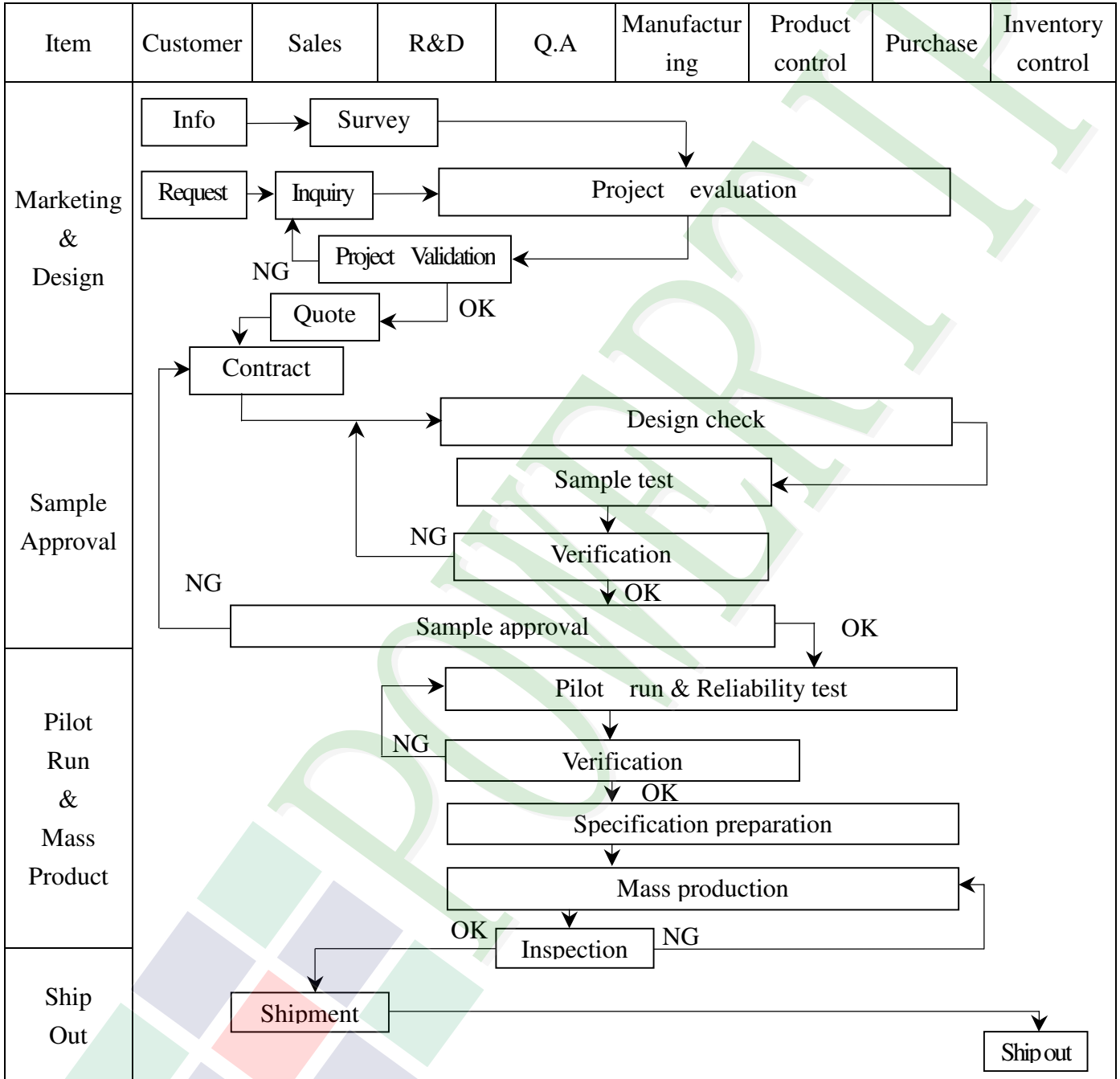


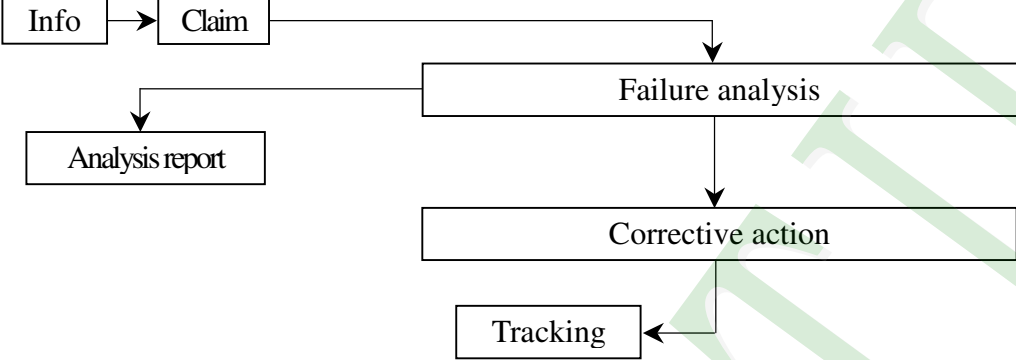
VDD = 3.3V, Ta=25°C

Item	Signal	Symbol	Condition	Rating			Units
				Min.	Typ.	Max.	
Reset time		tR		120	—	—	ms
Reset "L" pulse width	RST	tRW		2.0	—	—	us

### 3. QUALITY ASSURANCE SYSTEM

#### 3.1 Quality Assurance Flow Chart



Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service	 <pre> graph TD     Info[Info] --&gt; Claim[Claim]     Claim --&gt; Failure[Failure analysis]     Failure --&gt; Report[Analysis report]     Failure --&gt; Action[Corrective action]     Action --&gt; Tracking[Tracking]           </pre>							
Q.A Activity	1. ISO 9001 Maintenance Activities 3. Equipment calibration 5. Standardization Management				2. Process improvement proposal 4. Education And Training Activities			

### 3.2. Inspection Specification

- ◆ Scope : The document shall be applied to LCD Module for PE128128WRF016K01Q(Ver. 001).
- ◆ Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II .
- ◆ Equipment : Gauge 、 MIL-STD 、 Powertip Tester 、 Sample
- ◆ Defect Level : Major Defect AQL : 0.4 ; Minor Defect : AQL : 1.5 .
- ◆ OUT Going Defect Level : Sampling .
- ◆ Manner of appearance test :
  - (1). The test be under 20W×2 fluorescent light ' and distance of view must be at 30 cm.
  - (2). Standard of inspection : (Unit : mm)
  - (3). The test direction is base on about around 45° of vertical line. (Fig. 1)
  - (4). Definition of area . (Fig. 2)

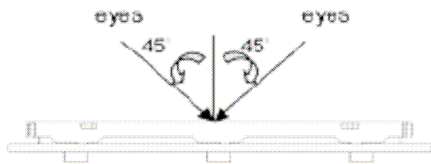


Fig. 1

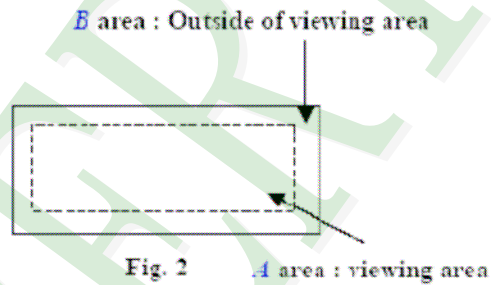
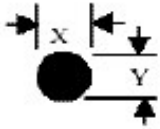
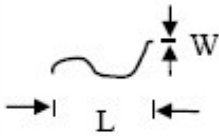


Fig. 2

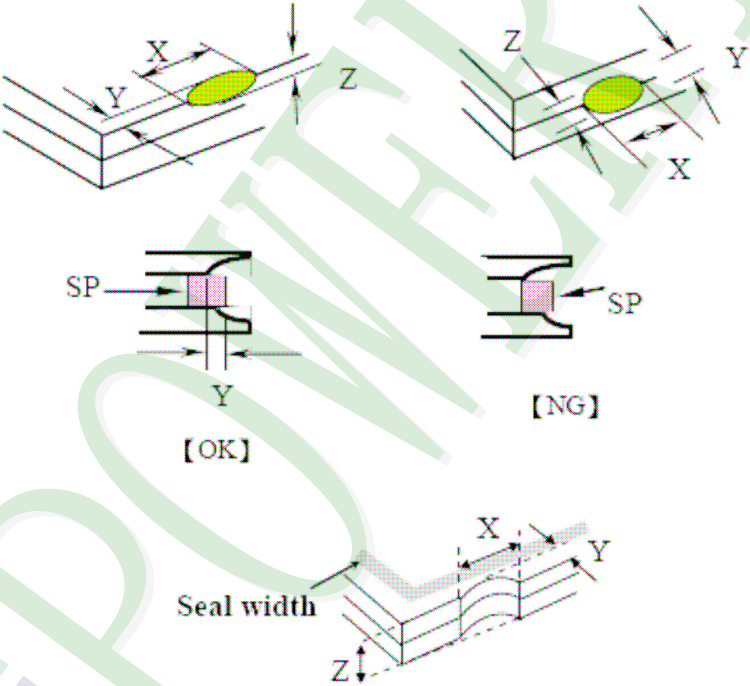
#### ◆ Specification:

NO	Item	Criterion	level
01	Product condition	1. 1 The part number is inconsistent with work order of Production.	Major
		1. 2 Mixed production types.	Major
		1. 3 Assembled in inverse direction.	Major
02	Quantity	2. 1 The quantity is inconsistent with work order of production.	Major
03	Outline dimension	3. 1 Product dimension and structure must conform to Structure diagram.	Major
04	Electrical Testing	4. 1 Missing line character and icon.	Major
		4. 2 No function or no display.	Major
		4. 3 Output data is error.	Major
		4. 4 LCD viewing angle defect.	Major
		4. 5 Current consumption exceeds product specifications.	Major

◆ Specification For PE128128WRF016K01Q(Ver. 001).

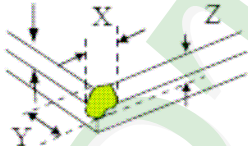
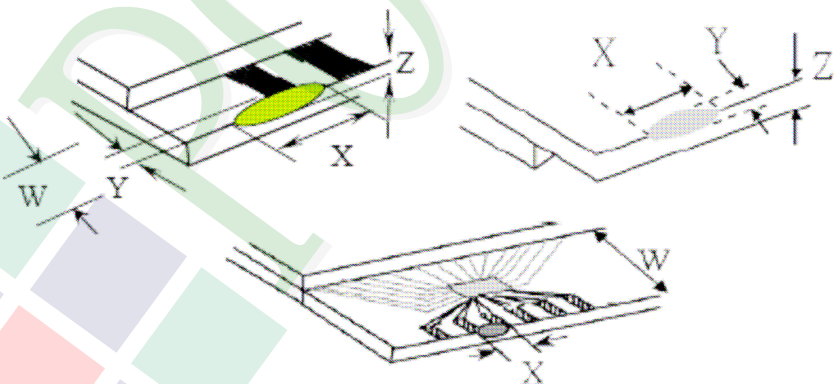
NO	Item	Criterion	level																																
05	<p>Black or white dot、scratch、contamination</p> <p>Round type</p>  <p><math>\Phi = (x+y)/2</math></p> <p>Line type</p> 	<p>5. 1 Round type:</p> <p>5. 1. 1 display only :</p> <ul style="list-style-type: none"> <li>• White and black spots on display <math>\leq 0.30</math> mm , no more than 4 white or black spots present.</li> <li>• Densely spaced : NO more than two spots or lines within 3 mm.</li> </ul> <p>5. 1. 2 Non-display :</p> <table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : <math>\Phi</math>)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td><math>\Phi \leq 0.10</math></td> <td colspan="2">Accept no dense</td> </tr> <tr> <td><math>0.10 &lt; \Phi \leq 0.20</math></td> <td>1</td> <td rowspan="2">Ignore</td> </tr> <tr> <td>Total quantity</td> <td>1</td> </tr> </tbody> </table> <p>5. 1. 3 Line type:</p> <table border="1"> <thead> <tr> <th colspan="2">Dimension</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>Length (L)</th> <th>Width (W)</th> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>---</td> <td><math>W \leq 0.02</math></td> <td>Accept no dense</td> <td rowspan="2">Ignore</td> </tr> <tr> <td><math>L \leq 3.0</math></td> <td><math>0.02 &lt; W \leq 0.05</math></td> <td>1</td> </tr> <tr> <td>---</td> <td><math>W &gt; 0.05</math></td> <td colspan="2">As round type</td> </tr> </tbody> </table>	Dimension (diameter : $\Phi$ )	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.10$	Accept no dense		$0.10 < \Phi \leq 0.20$	1	Ignore	Total quantity	1	Dimension		Acceptance (Q'ty)		Length (L)	Width (W)	A area	B area	---	$W \leq 0.02$	Accept no dense	Ignore	$L \leq 3.0$	$0.02 < W \leq 0.05$	1	---	$W > 0.05$	As round type		Minor
Dimension (diameter : $\Phi$ )	Acceptance (Q'ty)																																		
	A area	B area																																	
$\Phi \leq 0.10$	Accept no dense																																		
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---	$W > 0.05$	As round type																																	
06	<p>Polarizer Bubble</p>	<table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : <math>\Phi</math>)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td><math>\Phi \leq 0.20</math></td> <td colspan="2">Accept no dense</td> </tr> <tr> <td><math>0.20 &lt; \Phi \leq 0.50</math></td> <td>3</td> <td rowspan="3">Ignore</td> </tr> <tr> <td><math>0.50 &lt; \Phi \leq 1.00</math></td> <td>2</td> </tr> <tr> <td><math>\Phi &gt; 1.00</math></td> <td>0</td> </tr> <tr> <td>Total quantity</td> <td>4</td> <td colspan="2"></td> </tr> </tbody> </table>	Dimension (diameter : $\Phi$ )	Acceptance (Q'ty)		A area	B area	$\Phi \leq 0.20$	Accept no dense		$0.20 < \Phi \leq 0.50$	3	Ignore	$0.50 < \Phi \leq 1.00$	2	$\Phi > 1.00$	0	Total quantity	4			Minor													
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◆ Specification For PE128128WRF016K01Q(Ver. 001).

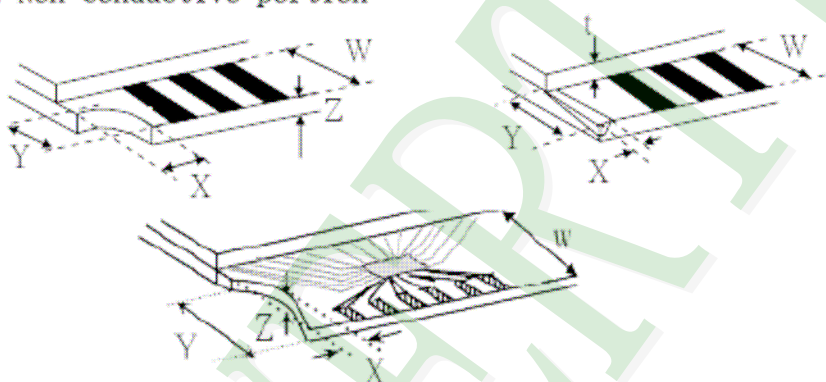
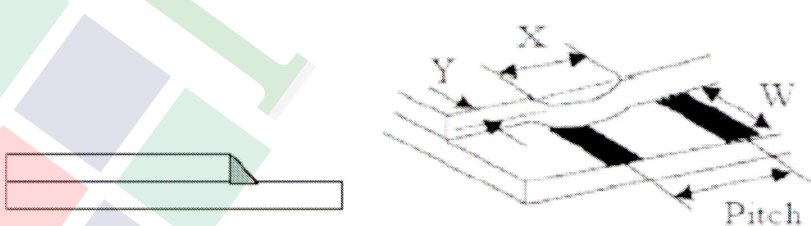
NO	Item	Criterion	Level									
07	The crack of glass	<p>Symbols :</p> <p>X : The length of crack                      Z : The thickness of crack                      t : The thickness of glass</p> <p>Y : The width of crack.                      W : terminal length                      a : LCD side length</p> <hr/> <p>7.1 General glass chip :</p> <p>7.1.1 Chip on panel surface and crack between panels:</p>  <table border="1" data-bbox="502 1568 1305 1854"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq a</math></td> <td>Crack can't enter viewing area</td> <td><math>\leq 1/2 t</math></td> </tr> <tr> <td><math>\leq a</math></td> <td>Crack can't exceed the half of SP width.</td> <td><math>1/2 t &lt; Z \leq 2 t</math></td> </tr> </tbody> </table>	X	Y	Z	$\leq a$	Crack can't enter viewing area	$\leq 1/2 t$	$\leq a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$	Minor
		X	Y	Z								
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$\leq a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$										
<p>SP</p> <p>Y</p> <p>[OK]</p> <p>[NG]</p> <p>Seal width</p> <p>X</p> <p>Y</p> <p>Z</p>												



◆ Specification For PE128128WRF016K01Q(Ver. 001).

NO	Item	Criterion	Level										
07	The crack of glass	<p>Symbols :</p> <p>X : The length of crack            Z : The thickness of crack            t : The thickness of glass</p> <p>Y : The width of crack.            W : terminal length            a : LCD side length</p> <hr/> <p>7.1.2 Corner crack :</p>  <table border="1" data-bbox="496 862 1310 1153"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 1/5 a</math></td> <td>Crack can't enter viewing area</td> <td><math>Z \leq 1/2 t</math></td> </tr> <tr> <td><math>\leq 1/5 a</math></td> <td>Crack can't exceed the half of SP width.</td> <td><math>1/2 t &lt; Z \leq 2 t</math></td> </tr> </tbody> </table>	X	Y	Z	$\leq 1/5 a$	Crack can't enter viewing area	$Z \leq 1/2 t$	$\leq 1/5 a$	Crack can't exceed the half of SP width.	$1/2 t < Z \leq 2 t$	Minor	
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<p>7.2 Protrusion over terminal :</p> <p>7.2.1 Chip on electrode pad :</p>  <table border="1" data-bbox="462 1736 1246 1906"> <thead> <tr> <th></th> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>Front</td> <td><math>\leq a</math></td> <td><math>\leq 1/2 W</math></td> <td><math>\leq t</math></td> </tr> <tr> <td>Back</td> <td colspan="3">Neglect</td> </tr> </tbody> </table>		X	Y	Z	Front	$\leq a$	$\leq 1/2 W$	$\leq t$	Back	Neglect			
	X	Y	Z										
Front	$\leq a$	$\leq 1/2 W$	$\leq t$										
Back	Neglect												

◆Specification For PE128128WRF016K01Q(Ver. 001).

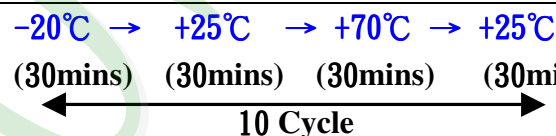
NO	Item	Criterion	Level												
07	The crack of glass	<p>Symbols :</p> <p>X : The length of crack                      Y : The width of crack.  Z : The thickness of crack                  W : terminal length  t : The thickness of glass                    a : LCD side length</p> <hr/> <p>7.2.2 Non-conductive portion :</p>  <table border="1" data-bbox="571 1097 1197 1249"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 1/3 a</math></td> <td><math>\leq W</math></td> <td><math>\leq t</math></td> </tr> </tbody> </table> <p>⊙ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications.</p> <p>7.2.3 Glass remain :</p>  <table border="1" data-bbox="491 1780 1181 1921"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq a</math></td> <td><math>\leq 1/3 W</math></td> <td><math>\leq t</math></td> </tr> </tbody> </table>	X	Y	Z	$\leq 1/3 a$	$\leq W$	$\leq t$	X	Y	Z	$\leq a$	$\leq 1/3 W$	$\leq t$	Minor
		X	Y	Z											
$\leq 1/3 a$	$\leq W$	$\leq t$													
X	Y	Z													
$\leq a$	$\leq 1/3 W$	$\leq t$													

**◆ Specification For PE128128WRF016K01Q(Ver. 001).**

NO	Item	Criterion	Level
08	Backlight elements	8. 1 Backlight can't work normally.	Major
		8. 2 Backlight doesn't light or color is wrong.	Major
		8. 3 Illumination source flickers when lit.	Major
09	General appearance	9. 1 Pin type must match type in specification sheet.	Major
		9. 2 No short circuits in components on PCB or FPC.	Major
		9. 3 Product packaging must the same as specified on packaging specification sheet.	Minor
		9. 4 The folding and peeled off in polarizer are not acceptable.	Minor
		9. 5 The PCB or FPC between B/L assembled distance (PCB or FPC) is $\leq 1.5$ mm.	Minor

## 4. RELIABILITY TEST

### 4.1 Reliability Test Condition

NO.	TEST ITEM	TEST CONDITION										
1	High Temperature Storage Test	Keep in $+80 \pm 2^{\circ}\text{C}$ 96 hrs Surrounding temperature, then storage at normal condition 4hrs.										
2	Low Temperature Storage Test	Keep in $-30 \pm 2^{\circ}\text{C}$ 96 hrs Surrounding temperature, then storage at normal condition 4hrs.										
3	High Temperature / High Humidity Storage Test	Keep in $+60^{\circ}\text{C}$ / 90% R.H duration for 96 hrs Surrounding temperature, then storage at normal condition 4hrs. (Excluding the polarizer & T/P)										
4	ESD Test	<table border="1"> <tr> <td> <b>Air Discharge:</b>                      (include mobile phone)                      Apply 2 KV with 5 times                      Discharge for each polarity +/-                 </td> <td> <b>Contact Discharge:</b>                      (include mobile phone)                      Apply 250V with 5 times                      discharge for each polarity +/-                 </td> </tr> </table>	<b>Air Discharge:</b> (include mobile phone) Apply 2 KV with 5 times Discharge for each polarity +/-	<b>Contact Discharge:</b> (include mobile phone) Apply 250V with 5 times discharge for each polarity +/-								
		<b>Air Discharge:</b> (include mobile phone) Apply 2 KV with 5 times Discharge for each polarity +/-	<b>Contact Discharge:</b> (include mobile phone) Apply 250V with 5 times discharge for each polarity +/-									
<ol style="list-style-type: none"> <li>Temperature ambience: <math>15^{\circ}\text{C} \sim 35^{\circ}\text{C}</math></li> <li>Humidity relative: <math>30\% \sim 60\%</math></li> <li>Energy Storage Capacitance(Cs+Cd): <math>150\text{pF} \pm 10\%</math></li> <li>Discharge Resistance(Rd): <math>330\Omega \pm 10\%</math></li> <li>Discharge, mode of operation: Single Discharge (time between successive discharges at least 1 s) (Tolerance if the output voltage indication: <math>\pm 5\%</math>)</li> </ol>												
5	Temperature Cycling Storage Test	$-20^{\circ}\text{C} \rightarrow +25^{\circ}\text{C} \rightarrow +70^{\circ}\text{C} \rightarrow +25^{\circ}\text{C}$ (30mins) (30mins) (30mins) (30mins)  Surrounding temperature, then storage at normal condition 4hrs.										
6	Vibration Test (Packaged)	<ol style="list-style-type: none"> <li>Sine wave 10~55 Hz frequency (1 min)</li> <li>The amplitude of vibration :1.5 mm</li> <li>Each direction (X、Y、Z) duration for 2 Hrs</li> </ol>										
7	Drop Test (Packaged)	<table border="1"> <thead> <tr> <th>Packing Weight (Kg)</th> <th>Drop Height (cm)</th> </tr> </thead> <tbody> <tr> <td>0 ~ 45.4</td> <td>122</td> </tr> <tr> <td>45.4 ~ 90.8</td> <td>76</td> </tr> <tr> <td>90.8 ~ 454</td> <td>61</td> </tr> <tr> <td>Over 454</td> <td>46</td> </tr> </tbody> </table> <p>Drop direction :※ 1 corner / 3 edges / 6 sides each 1times</p>	Packing Weight (Kg)	Drop Height (cm)	0 ~ 45.4	122	45.4 ~ 90.8	76	90.8 ~ 454	61	Over 454	46
Packing Weight (Kg)	Drop Height (cm)											
0 ~ 45.4	122											
45.4 ~ 90.8	76											
90.8 ~ 454	61											
Over 454	46											

## 5. PRECAUTION RELATING PRODUCT HANDLING

### 5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

### 5.2 HANDLING

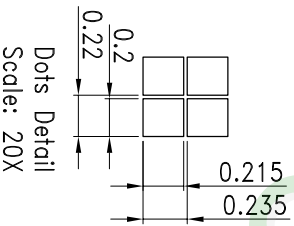
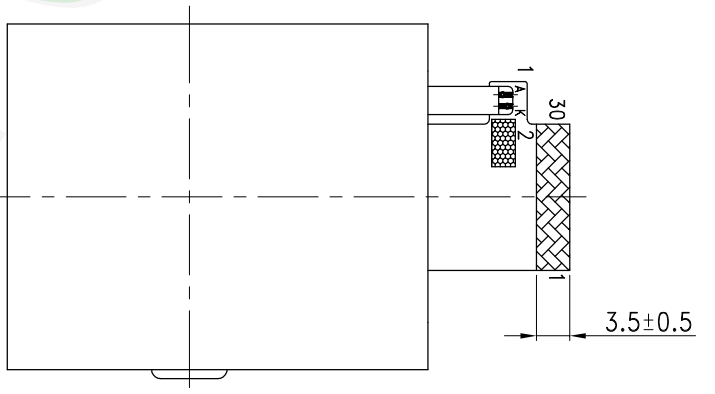
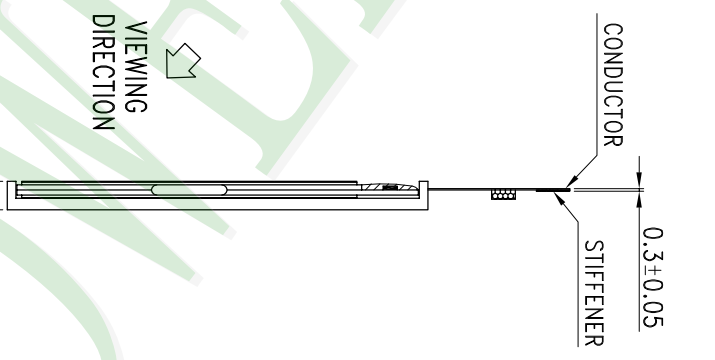
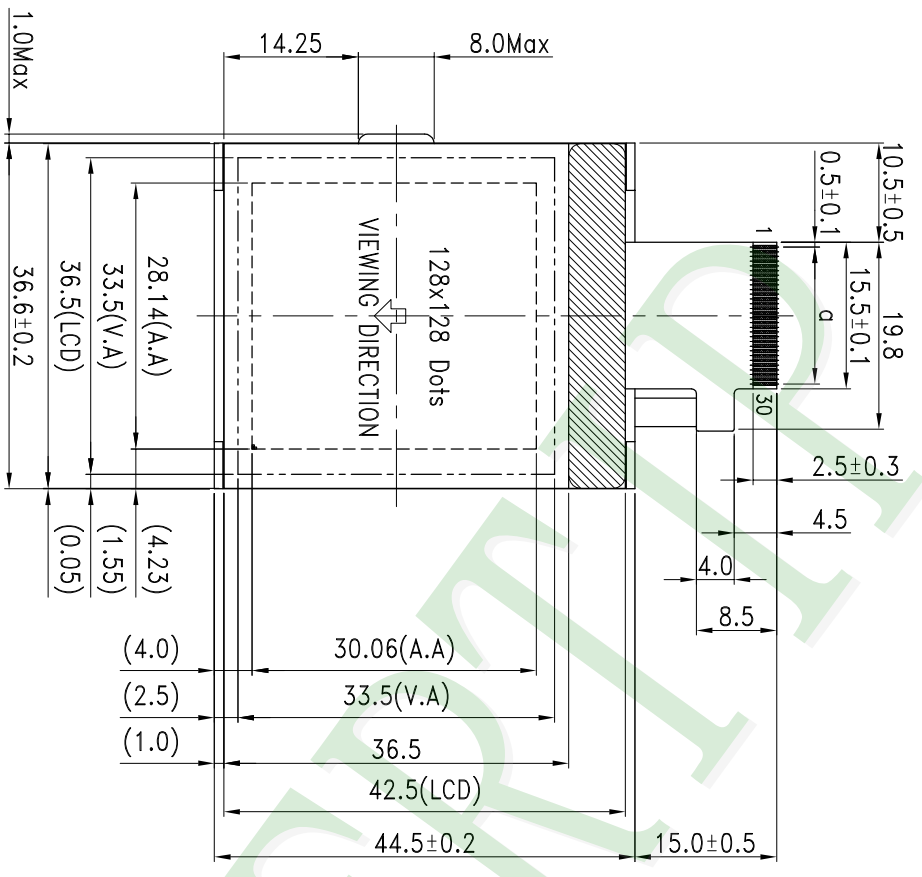
- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully, do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is  $320 \pm 10^{\circ}\text{C}$  and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM

### 5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush , shake , or jolt the module.

### 5.4 TERMS OF WARRANTY

- 5.4.1 Applicable warrant period  
The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted responsibility  
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in nuclear power control equipment, aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.



PIN	NAME
1	PS0
2	PS1
3	CSB
4	RST
5	A0
6	RW/WR
7	E/RD
8	D0
9	D1
10	D2
11	D3
12	D4
13	D5
14	D6
15	D7
16	VDD
17	VSS
18	VM0
19	VM0
20	NC
21	NC
22	NC
23	NC
24	NC
25	NC
26	NC
27	NC
28	NC
29	LEDK
30	LEDA

- NOTES:
- 1.THE TOLERANCE UNLESS CLASSIFIED ±0.2mm
  - 2.TOP: -20°C~-70°C, TST-30°C~80°C
  - 3.LCD TYPE: FSTN
  - 4.LCD DISPLAY: TRANSPARENT
  - 5.DRIVER IC: ST7571
  - 6.VIEWING DIRECTION: 12 O'CLOCK
  - 7.G:±0.5X(30-1)=14.5±0.05, W=0.3±0.03
  - 8.BSB COMPONENT AREA HEIGHT 1.0 MAX.

007					
006					
005					
004					
003					
002					
001	NEW DRAWING	Eve	2009/09/04		
REV	REV BY	REVISER	DATE		

PART NO:	PE128128WRF016K01Q
DRAWING NAME:	LMD-PE128128WRF016K01Q
TITLE:	LCD Module Drawing

Design	Check	Approve
Eve	Stone	Linda

久正光電股份有限公司  
POWER TIP TECHNOLOGY CORPORATION

Surface	Unit	Scale	Page	Quantity
(3)	MM	1:0.8	1/1	
Material	Thickness			

Tolerance (mm)  
Precision Level

1 ~ 4	-
4 ~ 16	-
16 ~ 63	-
63 ~ 250	-
250 ~ 1000	-