

36V, 1.5A Monolithic Step-Down Switching Regulator

1 Features

- 1.5A continuous output current capability
- 4.5V to 36V wide operating input range with 33V input Over Voltage Protection
- Integrated 36V, 250m Ω high side and 36V, 140m Ω low side power MOSFET switches
- Up to 97% efficiency
- Internal Soft-Start limits the inrush current at turn-on
- Internal compensation to save external components
- Input Under-Voltage Lockout
- Input over-voltage protection to protect device from working in high voltage and high current condition
- Output Over-Voltage Protection
- Output short protection with both high side current limit and low side current limit to protect the device in hard short
- Over-Temperature Protection
- Pulse skip mode at light load to improve light load efficiency
- Stable with Low ESR Ceramic Output Capacitors
- Fixed 150KHz Switching Frequency
- Fewest external components and intensive internal protection features
- Available in SOP-8 package

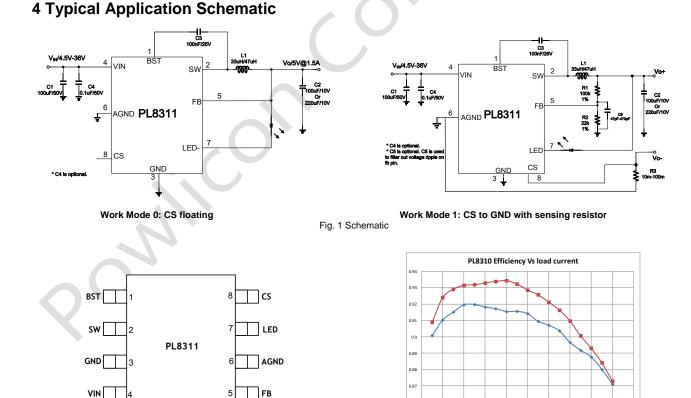
2 Applications

- USB car charger
- Portable charging device
- General purpose DC-DC conversion

3 Description

PL8311 is a monolithic 36V, 1.5A step-down switching regulator. PL8311 integrates a 36V 250m Ω high side and a 36V, 140m Ω low side MOSFETs to provide 1.5A continuous load current over a 4.5V to 36V wide operating input voltage with 33V input over voltage protection. Peak current mode control provides fast transient responses and cycle-by-cycle current limiting.

PL8311 has configurable line drop compensation, configurable charging current limit. CC/CV mode control provides a smooth transition between constant current charging and constant voltage charging stages. Built-in soft-start prevents inrush current at power-up.



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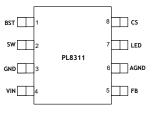
0.2 0.4

1.6

Fig. 2 Pin-out diagram



Devuicon 5 Pin Configuration and Functions



SOP-8 Package

PL8311 Pin-Functions (SOP-8 Package)

Pin		Description		
Number	Name	Description		
1	BST	Boot-Strap pin. Connect a $0.1\mu F$ or greater capacitor between SW and BST to power the high side gate driver.		
2	SW	Power Switching pin. Connect this pin to the switching node of inductor.		
3	GND	Ground		
4	VIN	Power Input. Vin supplies the power to the IC. Supply Vin with a 4.5V to 36V power source. Bypass Vin to GND with a large capacitor and at least another 0.1uF ceramic capacitor to eliminate noise on the input to the IC. Put the capacitors close to Vin and GND pins.		
5	FB	Feedback Input. FB senses the output voltage. Connect FB with a resistor divider connected between the output and ground. FB is a sensitive node. Keep FB away from SW and BST pin. When CS pin is floating or connected to output, connect FB directly to output since internal resistor divider is used to set output voltage.		
6	AGND	Analog ground pin. This pin must be connected to the system ground and shorted to pin 3 finally. This pin is also used as Kevin connection for current sensing resistor.		
7	LED	LED input. Connect the negative terminal of a LED to indicate output status.		
8	CS	Current sense input. Connect a 10mΩ to 100mΩ resistor between this pin and AGND pin to program current limit. CS pin is also used to set the work mode as following: Work Mode 0: When CS is floating or pulled to output, CC loop will be disabled and there is no line compensation. Internal resistor divider is used to set output voltage. Output voltage will be automatically set to be around 5.1V using internal resistor divider. Fewest external components are needed in this work mode. Work Mode 1: When CS pin is connected to AGND through a current sense resistor, CC loop will be enabled. The current limit will be set by the sensing resistor. R1 in Fig. 1 can also be used to program line drop compensation.		

6 Device Marking Information

Part Number	Order Information	Package	Package Qty	Top Marking
PL8311	PL8311ISP08	SOP-8	4000	8311 RAAYMD

PL8311: Part Number

RAAYMD: RAA: LOT NO.; YMD: Package Date



7 Specifications

7.1 Absolute Maximum Ratings^(Note1)

	PARAMETER	MIN	МАХ	Unit
	V _{IN} to GND	-0.3	36	
Input Voltages	V _{CS} to GND	-0.3	6	V
	V _{FB} to GND	-0.3	6	
	V _{LED} to GND	-0.3	6	
Output Voltages	V _{BST} to V _{SW}	-0.3	6	V
	V _{SW} to GND	-1	V _{IN} + 0.3	

7.2 Handling Ratings

PARAMETER	DEFINITION	MIN	МАХ	UNIT
T _{ST}	T _{ST} Storage Temperature Range		150	°C
T _J Junction Temperature			+160	°C
TL	T _L Lead Temperature		+260	°C
V _{ESD}	HBM Human body model	2	4	kV
	CDM Charger device model		500	V

7.3 Recommended Operating Conditions (Note 2)

	PARAMETER	MIN	MAX	Unit
	V _{IN} to GND	6.5	30	V
Input Voltages	FB	-0.3	3.3	V
Output Voltages	V _{OUT}	0.5	$V_{IN}^{*}D_{max}$	V
Output Current	Іоит	0	1.5	А
Temperature	Operating junction temperature range, T_J	-40	+125	°C

7.4 Thermal Information^(Note 3)

Sym	bol	Description	SOP-8	Unit
θ	4	Junction to ambient thermal resistance	110	°C/W
θυ		Junction to case thermal resistance	45	0/00

Notes:

1) Exceeding these ratings may damage the device.

2) The device function is not guaranteed outside of the recommended operating conditions.3) Measured on approximately 1" square of 1 oz copper.



7.5 Electrical Characteristics(Typical at Vin = 12V, T_J= $25^{\circ}C$, unless otherwise noted.)

SYMBOL	PARAMETER	CONDITION	MIN T	YP MAX	UNIT			
BUCK CON	BUCK CONVERTER							
MOSFET								
I _{leak_sw}	High-Side Switch Leakage Current	$V_{EN} = 0V, V_{SW} = 0V$		0 10	μA			
R _{DS(ON)_H}	High-Side Switch On-Resistance	I _{OUT} = 1.5A, V _{OUT} = 3.3V	2	50	mΩ			
R _{DS(ON)_L}	Low-Side Switch On-Resistance	I _{OUT} = 1.5A, V _{OUT} = 3.3V	1.	40	mΩ			
SUPPLY V	OLTAGE (VIN)		•					
V_{UVLO_up}	Minimum input voltage for startup			4.4	V			
$V_{\text{UVLO}_\text{down}}$			4	.3	V			
$V_{\text{UVLO_hys}}$			0	.3				
IQ-NONSW	Operating quiescent current	V _{FB} =1.2V		1	mA			
CONTROL								
Foscb	Buck oscillator frequency		1	50	kHz			
V _{FB}	Feedback Voltage	6.5V ≤ VIN ≤ 33V	0	.9	V			
V_{FB_OVP}	Feedback Over-voltage Threshold		1.1	* V _{FB}	V			
D _{max}	Maximum Duty Cycle ^(Note 4)		9	8	%			
Ton	Minimum On Time ^(Note 4)		1	00	ns			
PROTECTI	ON				•			
I _{ocl_hs}	Upper Switch Current Limit	Minimum Duty Cycle	3	.5	А			
I _{ocl_ls}	Lower Switch Current Limit	From Drain to Source	1	.2	А			
Vinovp	Input Over voltage protection		3	3	V			
Th _{sd}	Thermal Shutdown ^(Note 4)		1:	55	°C			
Th _{sdhys}	Thermal Shutdown Hysteresis ^(Note 4)		1	5	°C			

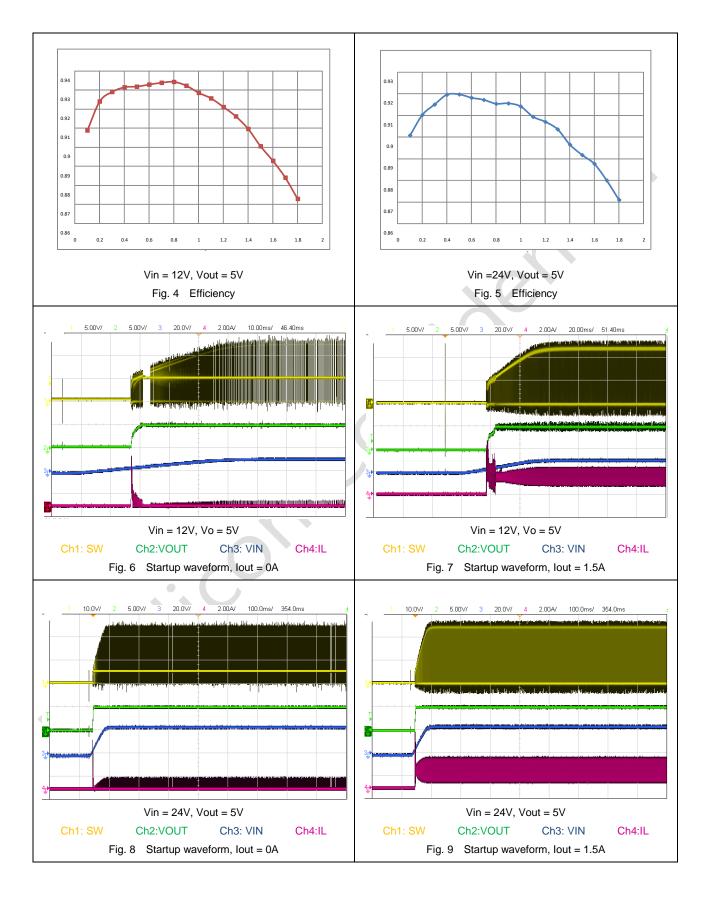
Note:

4) Guaranteed by design, not tested in production.

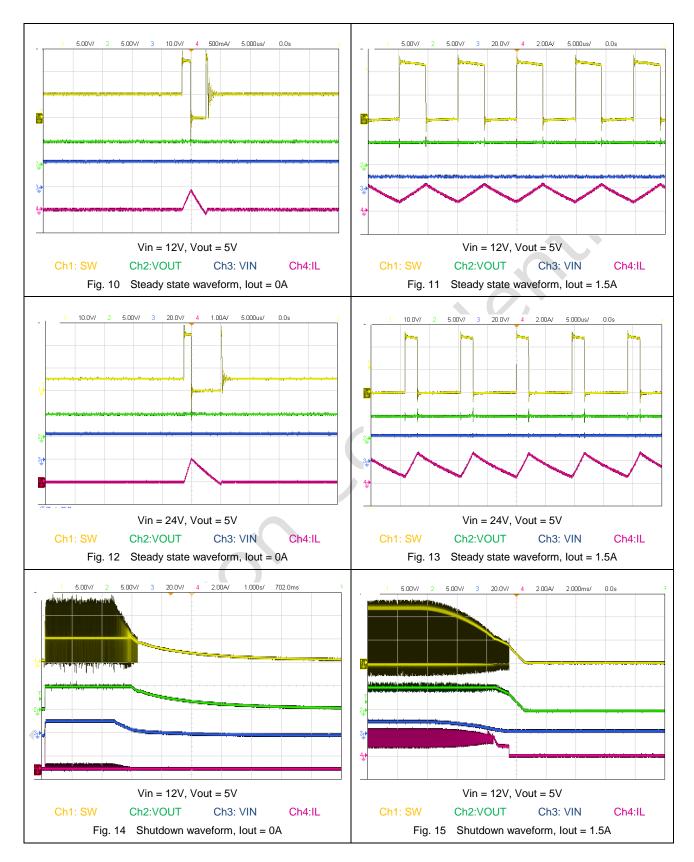




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9 Detailed Description

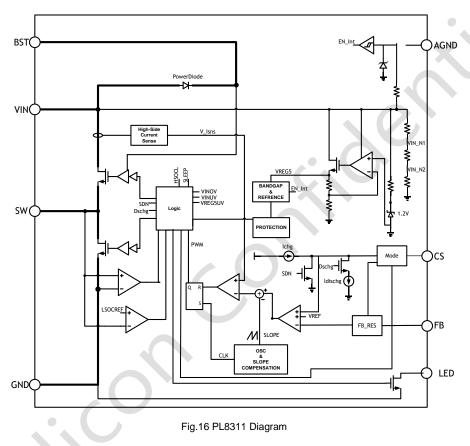
9.1 Overview

PL8311 is an easy to use synchronous step-down DC-DC converter that operates from 4.5V to 36V supply voltage. It is capable of delivering up to 1.5A continuous load current with high efficiency and thermal performance in a very small solution size.

PL8311 also integrates input over voltage and output over voltage protection. This feature helps customers to design a safe DC-DC converter easily.

The switching frequency is fixed at 150 kHz switching frequency to minimize inductor size and improve EMI performance.

9.2 Functional Block Diagram



9.3 Peak Current Mode Control

PL8311 employs a fixed 150 kHz frequency peak current mode control. The output voltage is sensed by an external feedback resistor string on FB pin and fed to an internal error amplifier. The output of error amplifier will compare with high side current sense signal by an internal PWM comparator. When the second signal is higher than the first one, the PWM comparator will generate a turn-off signal to turn off high side switch. The output voltage of error amplifier will increase or decrease proportionally with the output load current. PL8311 has a cycle-by-cycle peak current limit feature inside to help maintain load current in a safe region.

9.4 Sleep Operation for Light Load Efficiency

PL8311 has an internal feature to help improving light load efficiency. When output current is low, PL8311 will go into sleep mode.

9.5 Setting Output Voltage

The output voltage is set with a resistor divider from the output node to the FB pin. 1% resistance accuracy of this resistor divider is preferred. The output voltage value is set as equation 1 below (R_1 is the upper resistor, R_2 is the lower resistor).

$$V_{out} = V_{ref} \times \frac{R_1 + R_2}{R_2}$$

V_{ref} is the internal reference voltage of PL8311, which is 0.9V.

(1)



9.6 Slope Compensation

In order to avoid sub-harmonic oscillation at high duty cycle, PL8311 adds a slope compensation ramp to the sensed signal of current flowing through high side switch.

9.7 Error Amplifier

The error amplifier compares the FB voltage against the internal reference (V_{ref}) and outputs a current proportional to the difference between these two signals. This output current charges or discharges the internal compensation network to generate the error amplifier output voltage, which is used to control the power MOSFET current. The optimized internal compensation network minimizes the external component counts and simplifies the control-loop design.

9.8 Bootstrap Voltage provided by internal LDO

PL8311 has an internal LDO to provide energy consumed by high side switch. At BST pin, PL8311 needs a small ceramic capacitor like 100nF between BST and SW pin to provide gate-drive voltage for high side switch. The bootstrap capacitor is charged when high side is off. In Continuous-Current-Mode, the bootstrap capacitor will be charged when low side is on. The bootstrap capacitor voltage will be maintained at about 5.3V. When IC works under sleep mode, what value the bootstrap capacitor is charged depends on the difference of Vin and output voltage. However, when the voltage on the bootstrap capacitor is below bootstrap voltage refresh threshold, PL8311 will force low side on to charge bootstrap capacitor. Connecting an external diode from the output of regulator to the BST pin will also work and increase the efficiency of the regulator when output is high enough.

9.9 High Side Over-Current Protection

In PL8311, high-side MOSFET current is sensed. This sensed signal will compare the lower voltage between COMP pin voltage and over current threshold. High-side MOSFET will be turned off when the sensed current reaches the lower voltage. In normal operation, COMP pin voltage will be lower. If the over current threshold is lower, PL8311 enters over current protection mode.

9.10 Thermal Shutdown

The internal thermal-shutdown circuitry forces the device to stop switching if the junction temperature exceeds 155°C typically. When the junction temperature drops below 140°C, IC will start to work again.

9.11 Line drop compensation

When USB charging cable line is long and resistance is high, there will be some significant voltage drop on the cable. Portable device will see much lower input voltage. If the voltage across the load input terminals is too low, it will affect the charge time for the load. It is recommended to adjust the output voltage of charger to compensate this voltage drop. PL8311 has an configurable line drop compensation feature. The line drop compensation value can be programmed by the top feedback resistor R_1 in Fig 1. The line compensation voltage can be roughly calculated as following:

$\Delta Vout=R_{cs}*I_{out}*15*R_{1}/200k\Omega$

 R_{cs} is the sum of current sensing resistor between CS pin and AGND pin. It is recommended to use Kevin connections for both CS pin and AGND pin to make the current limit accurate.

9.12 Current limit accuracy

Large voltage ripple on FB pin will falsely disable CC loop and make the current limit not accurate when output voltage is close to regulation point and load current is close to current limit. It is recommended to use low ESR capacitor for output capacitor as C2 in Fig. 1, if customer really cares the accuracy of current limit when output voltage is close to regulation point. Add a capacitor as C5 in Fig. 1 will also help to filter out voltage ripple on FB pin and make current limit very accurate.



(2)

(3)

10 Application and Implementation

10.1 Inductor selection

An inductor is required to supply constant current to the load while being driven by the switched input voltage. A larger value inductor will result in less current ripple and lower output voltage ripple. However, the larger value inductor will have larger physical size, higher DC resistance, and/or lower saturation current. A good rule to calculate the inductance is to allow the peak-to-peak ripple current in the inductor to be approximately 25% of the maximum load current. At the same time, it is needed to make sure that the peak inductor current is below the inductor saturation current.

The inductance value can be calculated by:

L

 I_{L}

B240A

$$= \frac{V_{OUT}}{f_s \times \Delta I_L} \left(1 - \frac{V_{OUT}}{V_{IN}} \right)$$

Where V_{OUT} is the output voltage, V_{IN} is the input voltage, f_S is the switching frequency, and ΔI_L is the peak-to-peak inductor ripple current.

Choose an inductor that will not saturate under the maximum peak current. The peak inductor current can be calculated by:

$$P=I_{load} + \frac{V_{OUT}}{2 \times f_s \times L} \left(1 - \frac{V_{OUT}}{V_{IN}}\right)$$

Where Iload is the load current.

The choice of inductor material mainly depends on the price vs. size requirements and EMI constraints.

10.2 Optional Schottky Diode

During the transition between the high-side switch and low-side switch, the body diode of the low-side power MOSFET conducts the inductor current. The forward voltage of this body diode is high. An optional Schottky diode may be paralleled with low side MOSFET to improve overall efficiency. Table 2 lists example Schottky diodes and their Manufacturers.

Table 2 – Diode Selection Guide					
Part Number Voltage/Current Vendor					
	Rating				
SS25FA	50V/2A	Fairchild			

40V/2A

10.3 Input capacitors selection

The input current to the step-down converter is discontinuous, therefore a capacitor is required to supply the AC current to the converter. It is recommend to use low ESR capacitors to optimize the performance. Ceramic capacitor is preferred, but tantalum or low-ESR electrolytic capacitors may also meet the requirements. It is better to choose X5R or X7R dielectrics when using ceramic capacitors.

Since the input capacitor (C_{IN}) absorbs the input switching current, a good ripple current rating is required for the capacitor. The RMS current in the input capacitor can be estimated by:

$$I_{CIN} = I_{load} \times \sqrt{\frac{V_{OUT}}{V_{IN}} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right)}$$
(4)

Vishay

The worst-case condition occurs at $V_{IN} = 2 \times V_{OUT}$, where:

$$I_{CIN} = \frac{I_{load}}{2}$$
(5)

For simplification, choose the input capacitor whose RMS current rating is greater than half of the maximum load current.

When electrolytic or tantalum capacitors are used, a small, high quality ceramic capacitor, i.e. 0.1μ F, should be placed as close to the IC as possible. When ceramic capacitors are used, make sure that they have enough capacitance to maintain voltage ripple at input. The input voltage ripple caused by capacitance can be estimated by:

$$\Delta V_{\rm IN} = \frac{I_{\rm load}}{f_{\rm s} \times C_{\rm IN}} \times \frac{V_{\rm OUT}}{V_{\rm IN}} \times \left(1 - \frac{V_{\rm OUT}}{V_{\rm IN}}\right)$$
(6)

CIN is the input capacitance.



10.4 Output capacitors selection

The output capacitor (C_{OUT}) is required to maintain the DC output voltage. Ceramic, tantalum, or low ESR electrolytic capacitors are recommended.

Low ESR capacitors are preferred to keep the output voltage ripple low. The output voltage ripple can be estimated by:

$$\Delta V_{OUT} = \frac{V_{OUT}}{f_s \times L} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right) \times \left(R_{ESR} + \frac{1}{8 \times f_s \times C_{OUT}}\right)$$
(7)

Where L is the inductor value, R_{ESR} is the equivalent series resistance (ESR) value of the output capacitor and C_{OUT} is the output capacitance value. In the case of ceramic capacitors, the impedance at the switching frequency is dominated by the capacitance. The output voltage ripple is mainly determined by the capacitance. For simplification, the output voltage ripple can be estimated by:

$$\Delta V_{OUT} = \frac{V_{OUT}}{8 \times f_s^2 \times L \times C_{OUT}} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right)$$
(8)

In the case of tantalum or electrolytic capacitors, the ESR dominates the impedance at the switching frequency. For simplification, the output ripple can be approximated to:

$$\Delta V_{OUT} = \frac{V_{OUT}}{f_s \times L} \times \left(1 - \frac{V_{OUT}}{V_{IN}}\right) \times R_{ESR}$$
(9)

The characteristics of the output capacitor also affect the stability of the regulator. PL6320is optimized for a wide range of capacitance and ESR values.



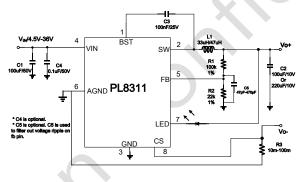


11.1 Guideline

PCB layout is a critical portion of good power supply design. The following guidelines will help users design a PCB with the best power conversion efficiency, thermal performance, and minimized EMI.

- The feedback network, resistor R₁ and R₂, should be kept close to FB pin. V_{out} sensing path should stay away from noisy nodes, such as SW, Vin and BST signals. The ground of R2 should be connected directly to AGND pin by a single point. An optional 47pF capacitor C5 may be needed to improve the noise immunity for a poor placed PCB.
- The input bypass capacitor C₁ and C₂ must be placed as close as possible to V_{IN} pin and GND pin. Grounding for both the input and output capacitors should consist of localized top side planes. Make the GND plane as big as possible for best thermal performance.
- **3.** Place current sense resister R3 as close as possible to the chip and stay away from noisy nodes such as SW, BST. Use Kelvin connection for both CS pin and AGND pin.
- **4.** Input capacitor, output capacitor, inductor and PL8311 should be placed evenly on the PCB board for the best thermal performance. Separate PL8311 from inductor as much as possible since they are the hottest components on the PCB.
- R6, C4 may be needed to improve EMI in some design. The parameters for these components could be R6=4.7Ohm, C4=2.2nF. Connect R6 to SW and C4 to gnd. Place these two components close to SW pin and GND pin for the best EMI performance.
- 6. An external schottky diode may be needed to improve the current loading capability. Place the diode close to SW and GND pin as close as possible.

11.2 Example



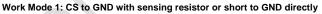
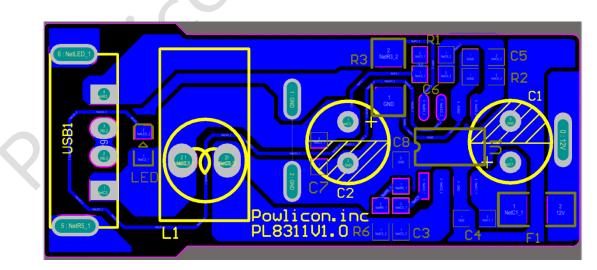


Fig.17 Schematic

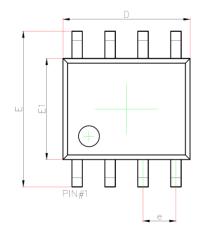


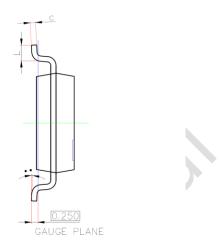
C4, C6, C5 are optional, R6, C8 are used to improve EMI only

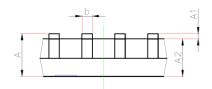
Fig.18 PCB Layout



SOP8PACKAGE OUTLINE DIMENSIONS

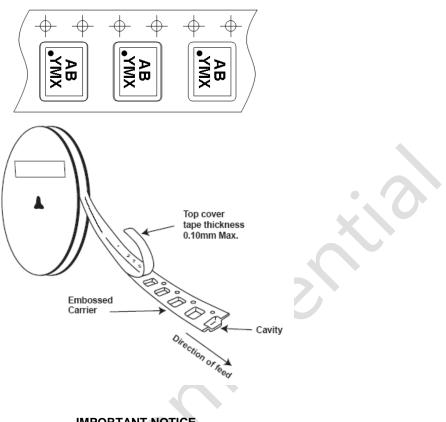






Symbol	Dimensions In Millimeters		Dimensions In Inche	
Symbol	Min.	Max.	Min.	Max.
A	1.350	1.750	0.053	0.069
A1	0.100	0.250	0.004	0.010
A2	1.350	1.550	0.053	0.061
b	0.330	0.510	0.013	0.020
С	0.170	0.250	0.007	0.010
D	4.800	5.000	0.189	0.197
E1	3.800	4.000	0.150	0.157
E	5.800	6.200	0.228	0.244
е	1.270(BSC)		0.050((BSC)
Ĺ	0.400	1.270	0.016	0.050
θ	0°	8°	0°	8°





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