



Quality HeLiTai

**QUALITY MICROELECTRONICS(SHENZHEN)CO.,LTD**

high quality high requirement high efficiency

## **SPECIFICATION FOR APPROVAL**

**CUSTOMER :**

**CLIENT TYPE:**

**PRODUCTION NO: QSG12864-28-YFDLYH-R**

**SHIPMENT DATE: 2007-3-8**

Customer Checked	
VALIDATED	

	SIGNATURE	DATE
PREPARED		
CHECKED		
APPROVED		

Note: Please fax back after confirmation. Thanks!

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**RECORDS OF REVISION**

DATE	REVISED NO.	REVISED DESCRIPTIONS	PREPARED	CHECKED	APPROVED
Mar.8th, 2007	0.1	FIRST ISSUE			

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3. GENERAL SPECIFICATIONS :

3-1 SCOPE:

This specification covers the delivery requirements for the liquid crystal display delivered by QUALITY to Customer .

3-2 PRODUCTS:

Liquid Crystal Display Module (LCM)

3-1 MODULE NAME:

**QSG12864-28-YFDLYH-R**

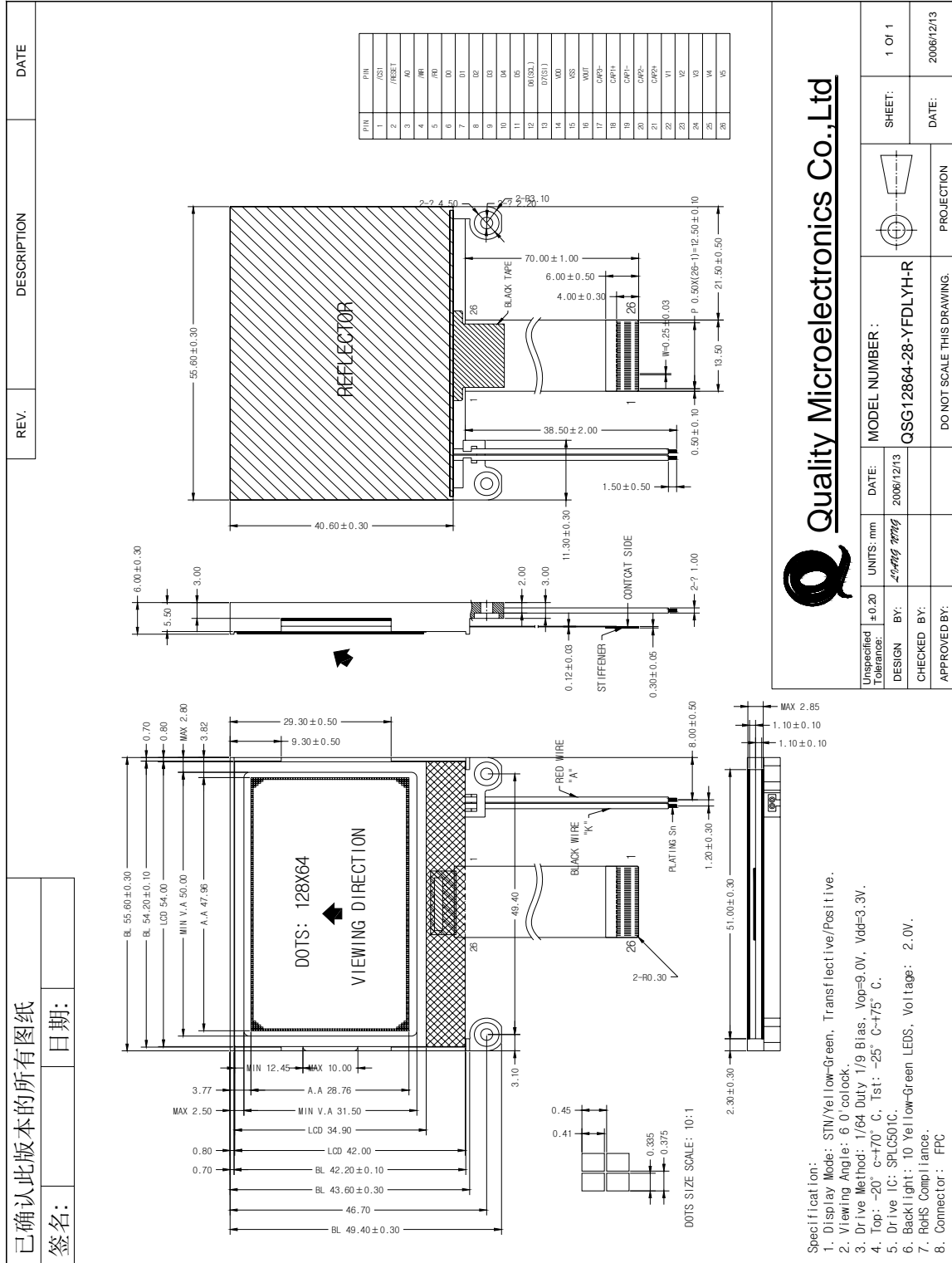
4. FEATURES :

- (1) Display Type: STN, YELLOW-GREEN, 6 O'CLOCK, POSITIVE, TRANSFLECTIVE
- (2) Driving Method: 1/64 DUTY, 1/9 BIAS
- (3) Built-in controller: SPLC501C
- (4) Backlight: YELLOW-GREEN, 2.0V
- (5) VDD=3.3V,VOP=9.0V

5. MACHANICAL SPECIFICATIONS :

ITEM	SPECIFICATIONS	UNIT
MODULE SIZE	55.6(W)x 49.4 (H)x6.0MAX(D)	mm
VIEWING AREA	50.0 (W) x31.5 (H)	mm
ACTIVE AREA	47.96(W) x 28.76(H)	mm
DOT SIZE	0.335 (W) x 0.41(H)	mm
DOT PITCH	0.375(W) x 0.40(H)	mm
ASSY.TYPE	COG	---
WEIGHT	TBD	g

6. OUTLINE DIMENSIONS



**Quality Microelectronics Co., Ltd**

UNSPECIFIED TOLERANCE: ±0.20	DESIGN BY: <i>474497 27777</i>	CHECKED BY:	APPROVED BY:	DATE: 2006/12/13	MODEL NUMBER: QSG12864-28-YFDLYH-R	SHEET: 1 OF 1	DATE: 2006/12/13
				DO NOT SCALE THIS DRAWING.	PROJECTION	PROJECTION	

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### 7. ABSOLUTE MAXIMUM RATING

ITEM	SYMBOL	CONDITION	STANDARD VALUE			UNIT
			MIN	TYP	MAX	
POWER SUPPLY FOR LOGIC	VDD	Ta=25°C	-0.3		7.0	V
OUTPUT VOLTAGE	V0	Ta=25°C	-0.3		VDD+0.3	V
INPUT VOLTAGE	VIN	Ta=25°C	-0.3		VDD+0.3	V
OPERATION TEMPERATURE	TOPR	---	-20	—	+70	°C
STORAGE TEMPERATURE	TSTG	---	-25	—	+75	°C

NOTES:

- (1) LCM should be grounded during handling LCM.

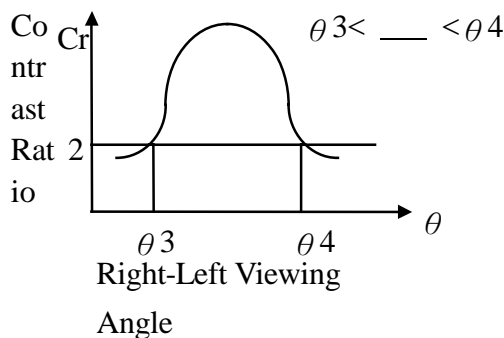
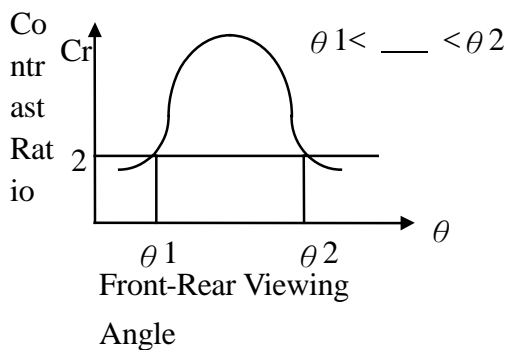
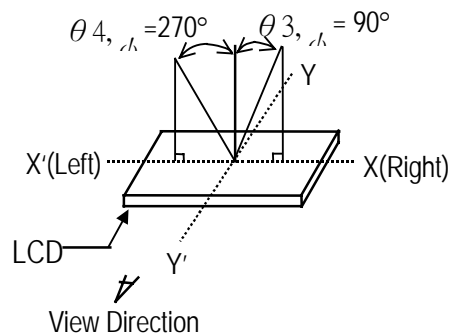
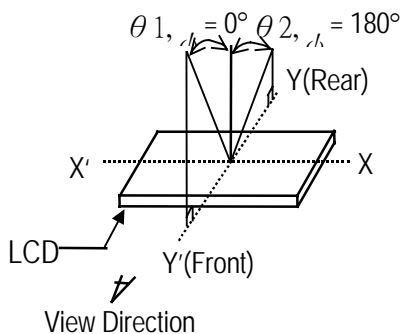
### 8. ELECTRICAL CHARACTERISTICS (Unless otherwise specified, VSS = 0V, VDD = 3.0V±10%, TA = 25°C)

Item	Symbol	Condition	Min.	Typ.	Max.	Units
Operating Voltage (1)	Recommended Voltage		2.7	-	3.3	V
	Possible Operating Voltage	VDD	2.4	-	5.5	V
Operating Voltage (2)	Recommended Voltage	VSS2 (Relative to VDD)	-3.3	-	-2.7	V
	Possible Operating Voltage	VSS2 (Relative to VDD)	-6.0	-	-1.8	V
Operating Voltage (3)	Possible Operating Voltage	V5 (Relative to VDD)	-12.0	-	-4.5	V
	Possible Operating Voltage	V1, V2 (Relative to VDD)	0.4 x V5	-	VDD	V
	Possible Operating Voltage	V3, V4 (Relative to VDD)	V5	-	0.6 x V5	V
High-level Input Voltage	VIHC		0.8 x VDD	-	VDD	V
Low-level Input Voltage	VILC		VSS	-	0.2 x VDD	V
High-level Input Voltage	VOHC	IOH = -0.5mA	0.8 x VDD	-	VDD	V
Low-level Input Voltage	VOLC	IOL = 0.5mA	VSS	-	0.2 x VDD	V
Input leakage current	ILI	VIN = VDD or VSS	-1.0	-	1.0	mA
Output leakage current	ILO		-3.0	-	3.0	mA
Liquid Crystal Driver ON Resistance	RON	TA = 25°C (Relative To VDD) V5 = -12V V5 = -8.0V	--	2.0 3.2	3.5 5.4	KW KW
Static Consumption Current	ISSQ		-	0.01	5	mA
Output Leakage Current	I5Q	V5 = -12V (Relative to VDD)	-	0.01	15	mA
Input Terminal Capacitance	CIN	TA = 25°C f = 1.0MHz	-	5.0	8.0	pF
Oscillator Frequency	fOSC	Internal Oscillator TA = 25°C	18	22	26	KHz
	fCL	External Input SPLC501C	18	22	26	KHz

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9.OPTICAL CHARACTERISTICS

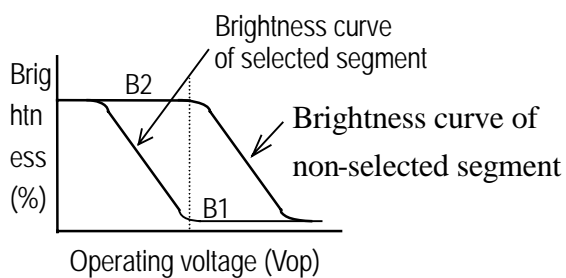
(1) DEFINITION OF VIEWING ANGLE



(2) DEFINITION OF CONTRAST

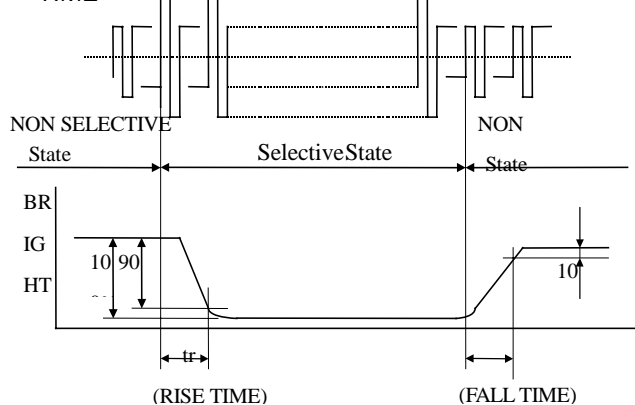
RATIO

$$C.R = \frac{\text{Brightness of non-selected segment (B2)}}{\text{Brightness of selected segment}}$$

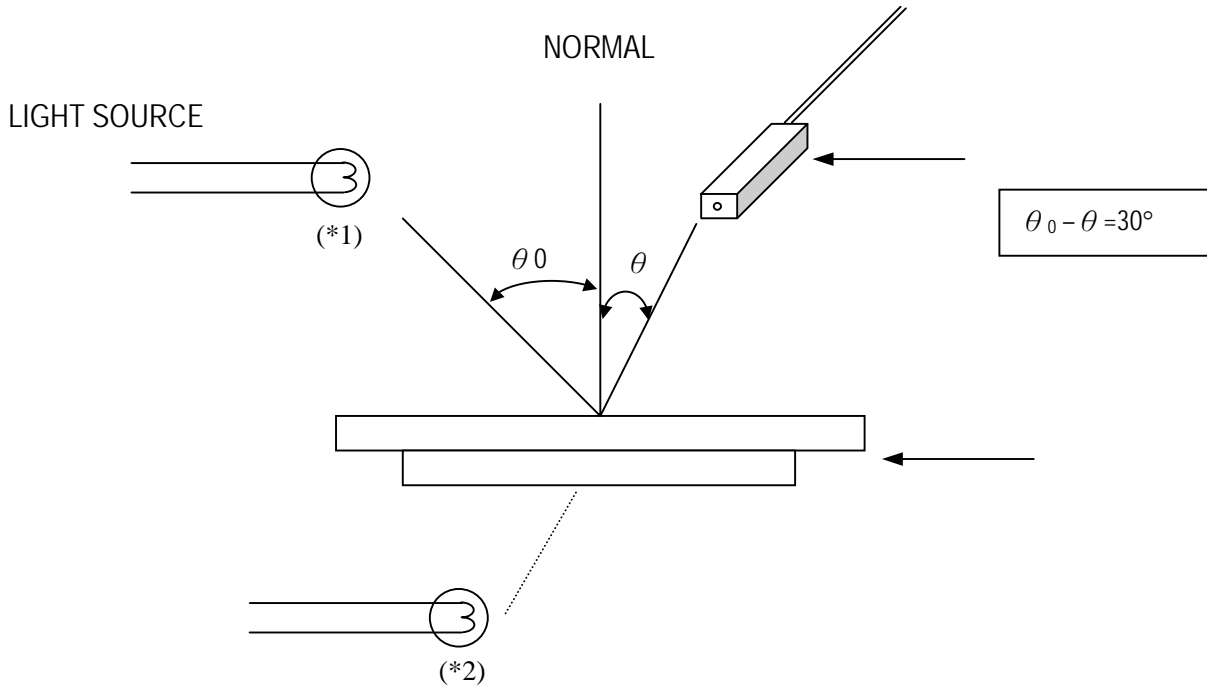


(3) DEFINITION OF RESPONSE

TIME



## (4) Measuring Instruments For Electro-optical Characteristics



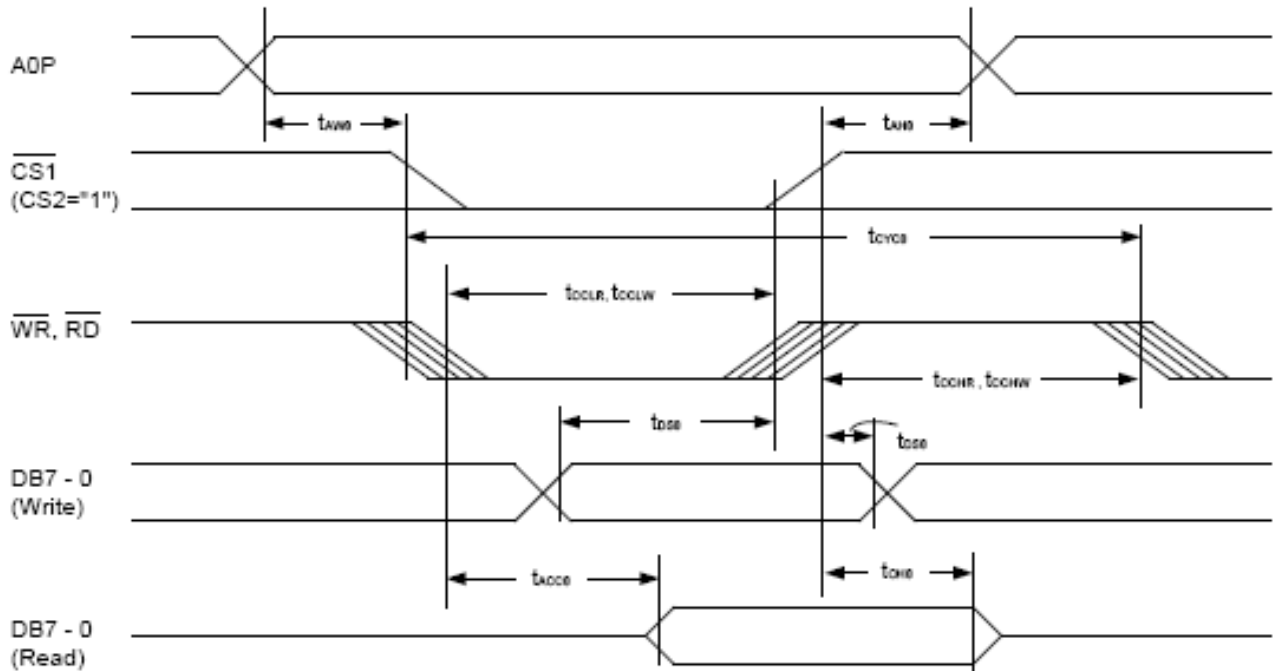
\*1. Light source position for measuring the reflective type of LCD panel

\*2. Light source position for measuring the transfective / transmissive types of LCD panel



10. TIMING CHARACTERISTICS

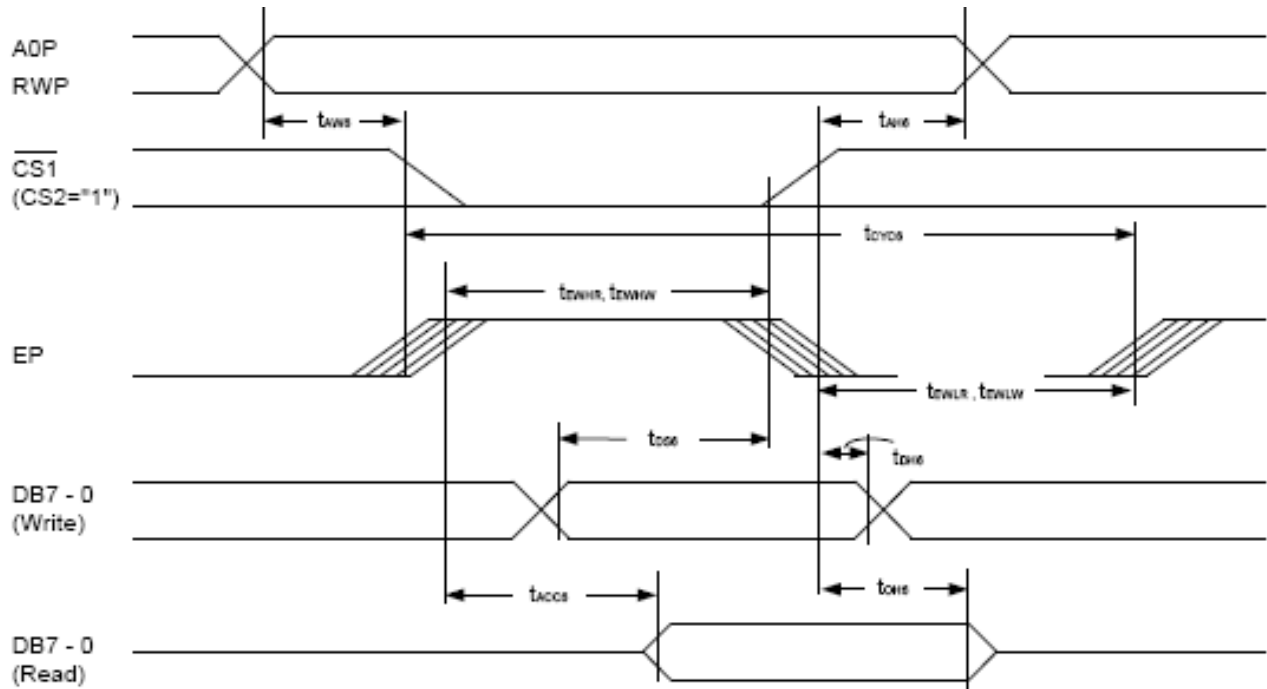
System bus read/write characteristics 1 (For the 8080 Series MPU)



VDD = 2.7V to 4.5V, TA = 25°C

Item	Signal	Symbol	Condition	Min.	Typ.	Max.
Address hold time Address setup time	A0P	tAH8 tAW8		0 0	--	ns ns
System cycle time	A0P	tCYC8		300	-	ns
Control L pulse width (WR)	WR RD WR RD	tCCLW		60	----	ns ns ns
Control L pulse width (RD)		tCCLR		120		ns
Control H pulse width (WR)		tCCHW		60		
Control H pulse width (RD)		tCCHR		60		
Data setup time	DB7 - 0	tDS8		40	-	ns
Address hold time		tDH8		15	-	ns
RD access time Output disable time		tACC8 tOH8	CL = 100pF	-10	140 100	ns ns

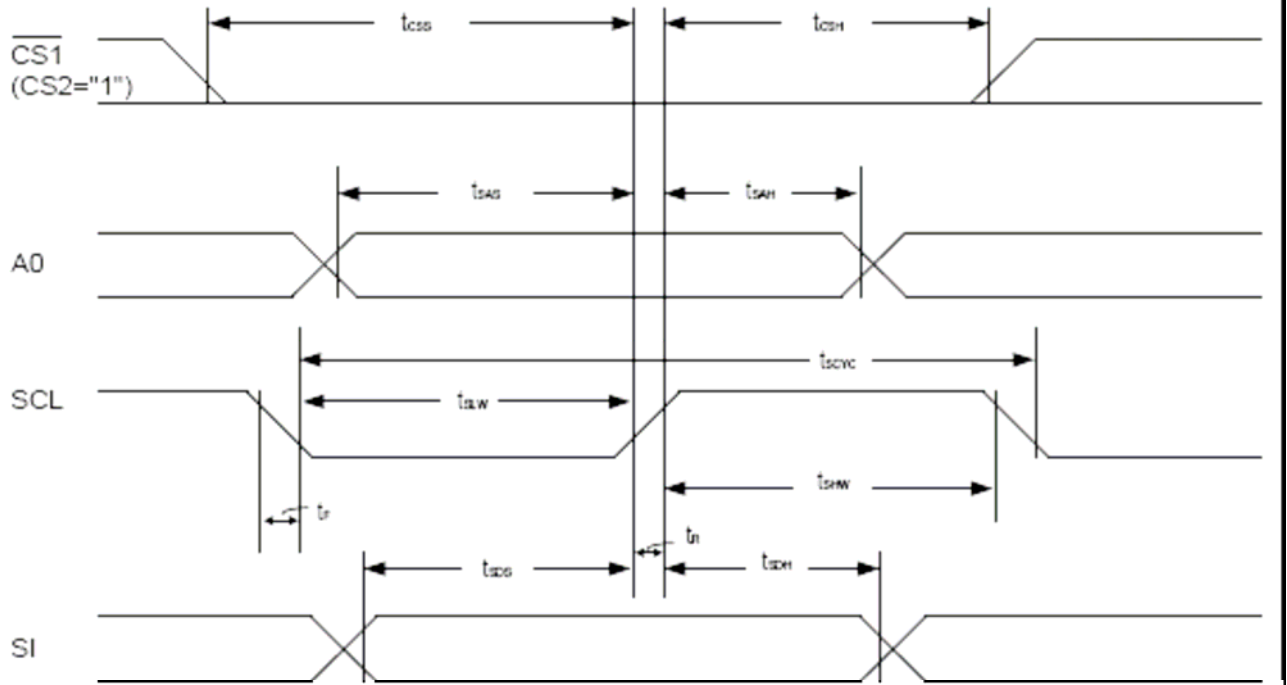
**System bus read/write characteristics 2 (6800 series MPU)**



(VDD = 2.7V to 4.5V, TA = 25°C)

Item	Symbol	Condition	Min.	Typ.	Max.
Address hold time Address setup time	tAH6		0	--	ns
	tAW6		0	--	ns
System cycle time	tCYC6		300	-	ns
Data setup time Data hold time	tDS6	CL = 100 pF	40	--	ns
	tDH6		15	--	ns
Access time	tACC6		-	140	ns
Output disable time	tOH6		10	100	ns
Enable H pulse time	tEWHR	Read Write	120	--	ns
	tEWHW		60	--	ns
Enable L pulse time	tEWLR	Read Write	60	--	ns
	tEWLW		60	--	ns

## The serial interface



(VDD = 2.7V to 4.5V, TA = 25°C)

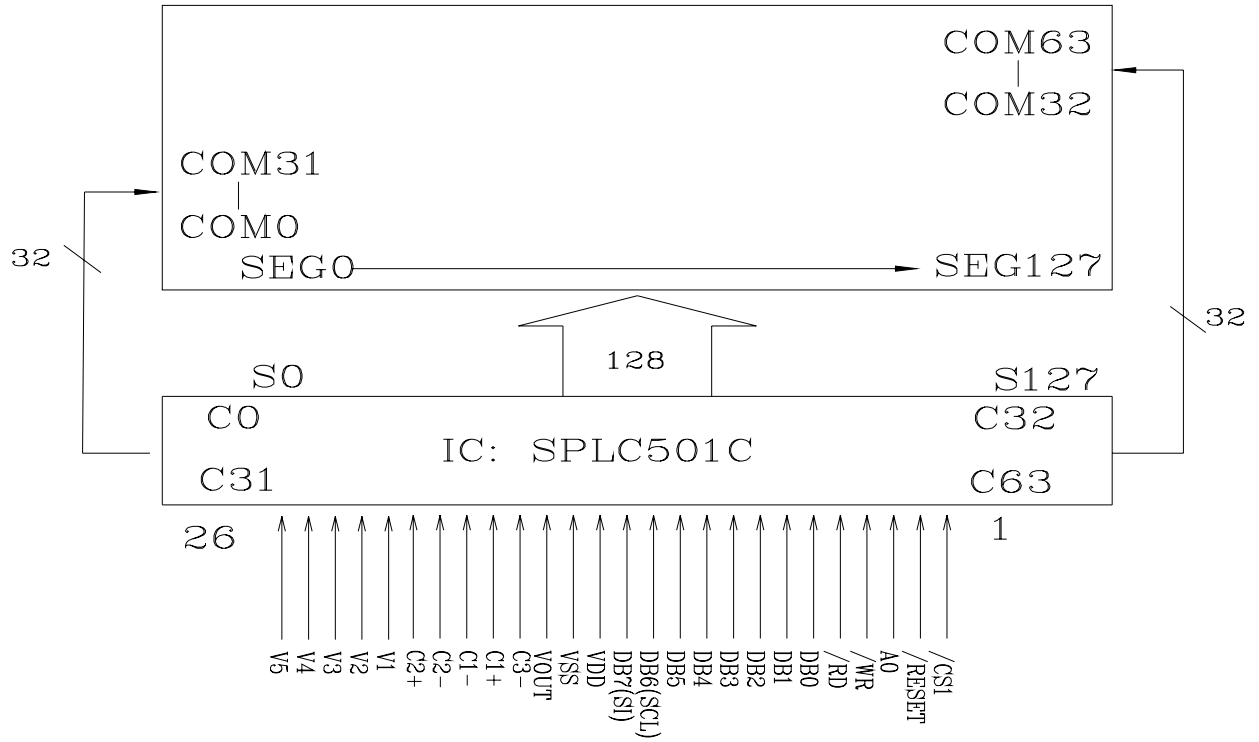
Item	Symbol	Condition	Min.	Typ.	Max.
Serial Clock Period	tSCYC	-	250	-	ns
SCL 'H' pulse width	TSHW		100		ns
SCL 'L' pulse width	tSLW	--	100	--	ns
Address setup time	TSAS		150		ns
Address hold time	tSAH	--	150	--	ns
Data setup time	TSDS		100		ns
Data hold time	tSDH	--	100	--	ns
CS-SCL time	TCSS		150		ns
	tCSH	--	150	--	ns

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11. PIN ASSIGNMENT

PIN NO.	FUNCTION DESCRIPTIONS	SYMBOL																				
3	Chip select input pins(Low active)	/CS1																				
4	Reset input pin When /RESET is "L", initialization is executed.	/RESET																				
5	Register select input pin	A0																				
6	Read/Write execution control pin	/WR																				
7	Read/Write execution control pin	/RD																				
8	8-bit bi-directional data bus that is connected to the standard 8-bit microprocessor data bus. When the serial interface selected (PS="L"); -DB0 to DB5:high impedance -DB6:serial input clock(SCL) -DB7:serial input data(SI) When chip select is not active ,DB0 to DB7 are set to high impedance	DB0																				
9		DB1																				
10		DB2																				
11		DB3																				
12		DB4																				
13		DB5																				
14		DB6(SCL)																				
15		DB7(SI)																				
16	Power Supply	VDD																				
17	Ground	VSS																				
18	Voltage converter input / output pin Connect this pin to Vss through capacitor.	VOUT																				
19	Capacitor 3 negative connection pin for voltage converter	C3-																				
20	Capacitor 1 positive connection pin for voltage converter	C1+																				
21	Capacitor 1 negative connection pin for voltage converter	C1-																				
22	Capacitor 2 negative connection pin for voltage converter	C2-																				
23	Capacitor 2 positive connection pin for voltage converter	C2+																				
25	A multi-level power supply for the liquid crystal drive. The voltage applied is determined by the liquid crystal cell, and is changed through the use of a resistive voltage divider or through changing the impedance using an op. amp. Voltage levels are determined based on VDD, and must maintain the relative magnitudes shown below. VDD (= V0) $\cong$ V1 $\cong$ V2 $\cong$ V3 $\cong$ V4 $\cong$ V5 Master operation: When the power supply turns ON, the internal power supply circuits generate the V1 to V4 voltages shown below. The voltage settings are selected by the LCD bias command.	V1																				
26		V2																				
27		V3																				
28		V4																				
29		<table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="4">SPLC501C</th> </tr> </thead> <tbody> <tr> <td>V1</td> <td>1/9. V5</td> <td>1/7. V5</td> <td></td> </tr> <tr> <td>V2</td> <td>2/9. V5</td> <td>2/7. V5</td> <td></td> </tr> <tr> <td>V3</td> <td>7/9. V5</td> <td>5/7. V5</td> <td></td> </tr> <tr> <td>V4</td> <td>8/9. V5</td> <td>6/7. V5</td> <td></td> </tr> </tbody> </table>	SPLC501C				V1	1/9. V5	1/7. V5		V2	2/9. V5	2/7. V5		V3	7/9. V5	5/7. V5		V4	8/9. V5	6/7. V5	
SPLC501C																						
V1	1/9. V5	1/7. V5																				
V2	2/9. V5	2/7. V5																				
V3	7/9. V5	5/7. V5																				
V4	8/9. V5	6/7. V5																				

12. BLOCK DIAGRAM



( C O G )

13. ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	CONDITIONS	CRITERION
OPERATING TEMPERATURE	TOPR	-20°C ~ +70°C	NO DEFECT IN DISPLAYING AND OPERATIONAL FUNCTION
STORAGE TEMPERATURE	TSTG	-25°C ~ +75°C	NO DEFECT IN DISPLAYING AND OPERATIONAL FUNCTION

14. RELIABILITY

ITEM	CONDITIONS	CRITERION
OPERATING TEMPERATURE	HIGH TEMPERATURE +70°C 24HRS	NO DEFECT IN DISPLAYING AND OPERATIONAL FUNCTION
	LOW TEMPERATURE -20°C 24HRS	
STORAGE TEMPERATURE	HIGH TEMPERATURE +75°C 240HRS	NO DEFECT IN DISPLAYING AND OPERATIONAL FUNCTION
	LOW TEMPERATURE - 25°C 240HRS	
HUMIDITY	40°C 90%RH 240HRS	NO DEFECT IN DISPLAYING AND OPERATIONAL FUNCTION
VIBRATION	<ul style="list-style-type: none"> <li>• Operating Time: thirty minutes exposure for each direction (X,Y,Z)</li> <li>• Sweep Frequency: 10~55Hz (1 min)</li> <li>• Amplitude: 1.5mm</li> </ul>	NO DEFECT IN DISPLAYING AND OPERATIONAL FUNCTION
THERMAL SHOCK	-20°C (30mins) ←→ +65°C (30mins) 10 cycles	NO DEFECT IN DISPLAYING AND OPERATIONAL FUNCTION

\*NOTE: TEST CONDITION

(1) TEMPERATURE AND HUMIDITY: IF NO SPECIFICATION, TEMP. SET AT 25±2°C, HUMIDITY SET AT 60±5%RH

(2) OPERATING STATE: SAMPLES SUBJECT TO THE TESTS SHALL BE IN "OPERATING" CONDITION

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#### 15. Precaution for Use

The following precautions should be followed, since this module contains precise parts.

- (1) Do not store module for an extended periods of time under the conditions of high temperature and high humidity.
- (2) Avoid using or storing the module in areas that expose it to direct sunlight or ultraviolet rays.
- (3) Use protective finger covers when handling the module to avoid scratching or staining the module.
- (4) Care should be taken not to expose the module to static electricity, because the module contains C-MOS LSI's.
- (5) The LSI is sensitive to light.  
The user's product should be designed so that LSI is not exposed to any light during operation.
- (6) During installation, cover the display area with acrylic protection plates to protect the polarizer plate and LCD cells.
- (7) Do not apply any excessive shocks to the module because the module contains sensitive LCD cells.  
Do not use a module, which has experienced strong mechanical shock.
- (8) Care should be taken when the power supply turns on as following.
  - (a) Do not apply any input signals before the supplying voltage is applied.
  - (b) Do not turn off the power supply while any input signals are applied.

## Caution

- (1) Dangerous. Do not shock glass because glass can break.
- (2) If module breaks, do not touch it directly.  
(Glass could stick or cut skin.)
- (3) Do not swallow Liquid Crystal.  
(In case of broken LCD panel, do not swallow liquid crystal even if there is no proof that liquid crystal is poisonous.)
- (4) If liquid crystal is exposed to skin, wash the area thoroughly with alcohol or soap.
- (5) When disposing of the product, please observe industrial waste disposal laws in each country and district.
- (6) In case of injury, give immediate treatment and consult with a doctor.
- (7) This product is constructed precisely. Don't disassemble or modify.

※ Neglecting this mark can cause injury to humans and damage to materials