



RVT70AQSNC36

LCD TFT Datasheet

Rev.2.0
2016-10-13

ITEM	CONTENTS	UNIT
LCD Type	TFT/Transmissive/Normally white	/
Size	7.0	Inch
Viewing Direction	12:00 (without image inversion)	O' Clock
Gray Scale Inversion Direction	6:00	O' Clock
LCM (W × H × D)	164.80 × 99.80 × 11.45	mm ³
Active Area (W × H)	154.08 × 85.92	mm ²
Dot Pitch (W × H)	0.1926 × 0.179	mm ²
Number of Dots	800 (RGB) × 480	/
Driver IC	SSD1963	/
Backlight Type	21 LEDs	/
Surface Luminance	350	cd/m ²
Interface Type	Parallel 8/16b (i80 by default)	/
Color Depth	262k	/
Pixel Arrangement	RGB Vertical Stripe	/
Surface Treatment	Clear	
Input Voltage	3.3	V
With/Without TSP	Projected Capacitive Touch Panel	/
Weight	215.8	g

Note 1: RoHS compliant

Note 2: LCM weight tolerance: ± 5%.

REVISION RECORD

REVNO.	REVDATE	CONTENTS	REMARKS
1.0	2015-03-03	Initial Release	
1.1	2015-04-23	Changing Part Number	
1.2	2015-04-24	Updating Interface Description and Mechanical drawing	
1.3	2015-10-12	Update Interface	
1.4	2016-01-12	Update Input Voltage for LED Inverter	
1.5	2016-10-13	Added Inspection Standards	
2.0	2016-10-13	New PCT Controller	

CONTENTS

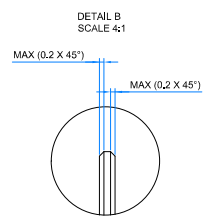
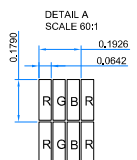
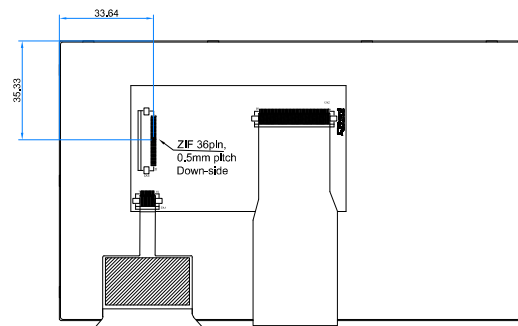
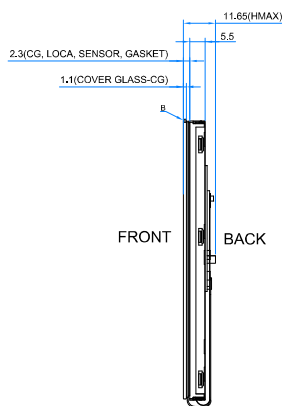
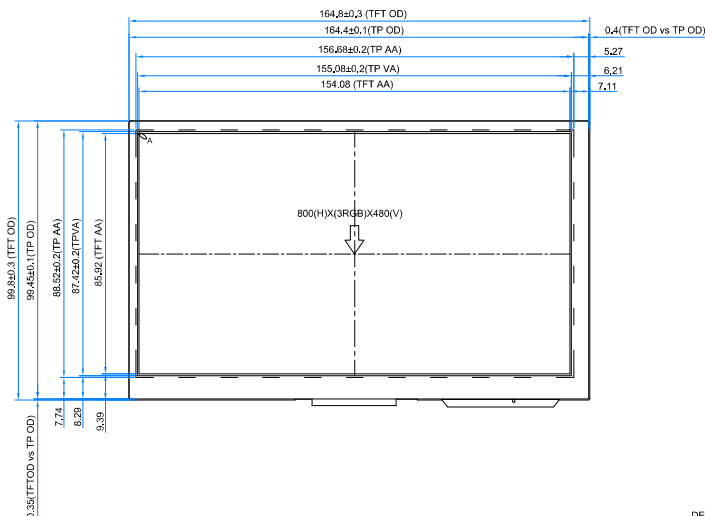
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1 MODULE CLASSIFICATION INFORMATION

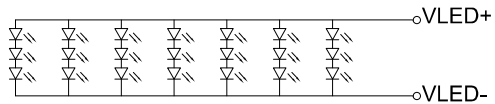
RV	T	70	A	Q	S	N	W	C	36
1.	2.	3.	4.	5.	6.	7.	8.	9.	10.

1.	BRAND	RV – Riverdi
2.	PRODUCT TYPE	T – TFT Standard F – TFT Custom
3.	DISPLAY SIZE	35 – 3.5” 43 – 4.3” 57 – 5.7” 70 – 7.0”
4.	MODEL SERIAL NO.	A(A-Z)
5.	RESOLUTION	Q – 800x480 px
6.	INTERFACE	T – TFT LCD, RGB L – TFT LCD, LVDS S – TFT + Controller SSD1963 F – TFT + Controller FT801
7.	FRAME	N – No Frame F – Mounting Frame
8.	BACKLIGHT TYPE	W – LED White
9.	TOUCH PANEL	N – No Touch Panel R – Resistive Touch Panel C – Capacitive Touch Panel
10.	VERSION	36 (00-99)

PIN	DESC
1	GND
2	VDD
3	BL_E
4	D/C
5	WR
6	RD
7	D0
8	D1
9	D2
10	D3
11	D4
12	D5
13	D6
14	D7
15	D8
16	D9
17	D10
18	D11
19	D12
20	D13
21	D14
22	D15
23	NC
24	TP_INT
25	CS
26	RESET
27	L/R
28	U/D
29	TP_SCL
30	TP_SDA
31	TP_RST
32	TP_WAKE
33	BLGND
34	BLGND
35	BLVDD
36	BLVDD



Internal Backlight LED Circuit



PIN NO.	SYMBOL
1	VSS
2	VDD
3	SCL
4	NC
5	SDA
6	NC
7	/RST
8	/WAKE
9	/INT
10	VSS

- NOTES:
1. DISPLAY TYPE: TFT, TRANSMISSIVE, NORMALLY WHITE
 2. 7.0 INCH PROJECTIVE CAPACITIVE TOUCH PANEL.
 3. OPERATION VOLTAGE: VDD=3.3V
 4. VIEWING DIRECTION: 12 O'CLOCK
 5. LED BACKLIGHT: 21-LED WHITE, BUILT-IN INVERTER
 6. IC CONTROLLER: SSD1963
 7. CTP IC DRIVER: FT5406
 8. CTP MULTI FINGER: UP TO 5
 9. OPERATING TEMP.: -20°C ~ 70°C
 10. STORAGE TEMP.: -30°C ~ 80°C
 11. SURFACE LUMINANCE: 350 cd/m²
 12. GENERAL TOLERANCE: ±0.2
 13. RoHS COMPLIANT

Ver.	DESCRIPTION	DATE
1.2	Update PIN description	2015.10.12
1.1	Added CTP PIN description	2015.04.24
1.0	Initial case	2015.03.01

CUSTOMER		DATE	2015.10.12	
DRAWN		SCALE	1:1	
DFTG CHK		UNIT	mm	
ENGR CHK				
APPROVAL				
MODEL		TITLE		
MODEL		RVT70AQSNC36		
DWG NO		PAGE		
Rev.1.2		1/1		



3 ABSOLUTE MAXIMUM RATINGS

PARAMETER	SYMBOL	MIN	MAX	UNIT
Supply Voltage for Logic	VDD	-0.3	4.6	V
Input Voltage for Logic	VIN	-0.3	VDD	V
Input Voltage for LED Inverter	BLVDD	-0.3	7.0	V
LED reverse voltage (each LED)	VR	-	1.2	V
LED forward voltage (each LED)	IF	-	30	mA
Operating Temperature	T _{OP}	-20	70	°C
Storage Temperature	T _{ST}	-30	80	°C
Humidity	RH	-	90% (Max 60°C)	RH

4 ELECTRICAL CHARACTERISTICS

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
Supply Voltage For Module	VDD	3.0	3.3	3.6	V
Input Voltage for LED Inverter	BLVDD	2.8	5	5.5	V
Input Voltage 'H' level for BL_E pin	BL_EH	1.5	-	5.5	V
Input Voltage 'L' level for BL_E pin	BL_EL	0	-	0.7	V
Input Current (Exclude LED Backlight)	IDD	-	95	115	mA
LED Backlight Current	IDD _{backlight} (@ 5V)	-	450	540	mA
Input Voltage 'H' level	V _{IH}	0.7VDD	-	VDD	V
Input Voltage 'L' level	V _{IL}	0	-	0.2VDD	V
LED Life Time	-	30000	50000	-	Hrs

Note: The LED life time is defined as the module brightness decrease to 50% original brightness at Ta=25°C

5 ELECTRO-OPTICAL CHARACTERISTICS

ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT	REMARK	NOTE
Response Time	Tr+Tf	$\theta=0^\circ$	-	20	35	ms	FIG 1.	4
Contrast Ratio	Cr	$\phi=0^\circ$	400	500	-	---	FIG 2.	1
Luminance	δ	Ta=25	70	75	-	%	FIG 2.	3
Uniformity	WHITE							
Surface Luminance	Lv		-	350	-	cd/m ²	FIG 2.	2
Viewing Angle Range	θ	$\phi = 90^\circ$	40	50	-	deg	FIG 3.	6
		$\phi = 270^\circ$	60	70	-	deg	FIG 3.	
		$\phi = 0^\circ$	60	70	-	deg	FIG 3.	
		$\phi = 180^\circ$	60	70	-	deg	FIG 3.	
CIE (x, y) Chromaticity	Red	x	-	-	-	FIG 2.	5	
		y	-	-	-			
	Green	x	-	-	-			
		y	-	-	-			
	Blue	x	-	-	-			
		y	-	-	-			
	White	x	-	0.280	-			
		y	-	0.310	-			

Note 1. Contrast Ratio(CR) is defined mathematically as below, for more information see Figure 1.

$$\text{Contrast Ratio} = \frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information, see Figure 2.

L_v = Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information, see Figure 2.

$$\delta \text{ WHITE} = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, T_r) and from black to white (Decay Time, T_f). For additional information see Figure 1. The test equipment is Autronic-Melchers's ConoScope series.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information, see Figure 3.

Note 7. For viewing angle and response time testing, the testing data is based on Autronic-Melchers's ConoScope series. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, CIE the test data is based on TOPCON's BM-5 photo detector.

Figure 1. The definition of response time

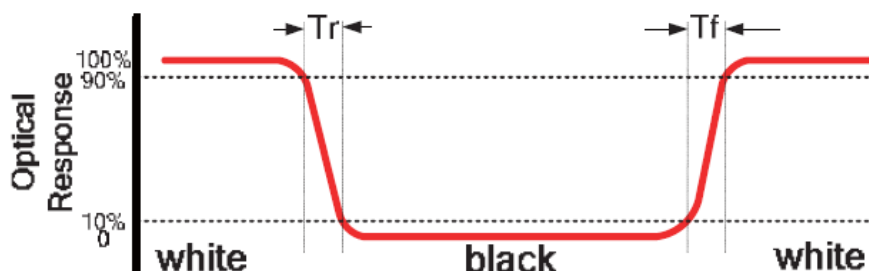


Figure 2. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

A : 5 mm
B : 5 mm
H, V : Active Area
Light spot size $\varnothing=5\text{mm}$, 500mm distance from the LCD surface to detector lens
measurement instrument is TOPCON's luminance meter BM-5

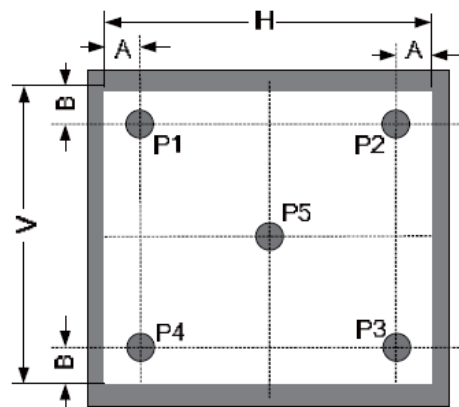
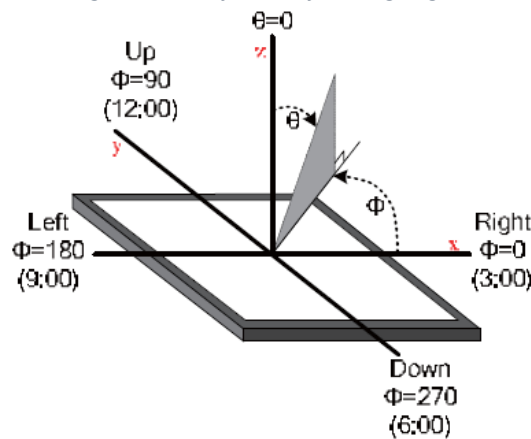


Figure 3. The definition of viewing angle



6 INTERFACE DESCRIPTION

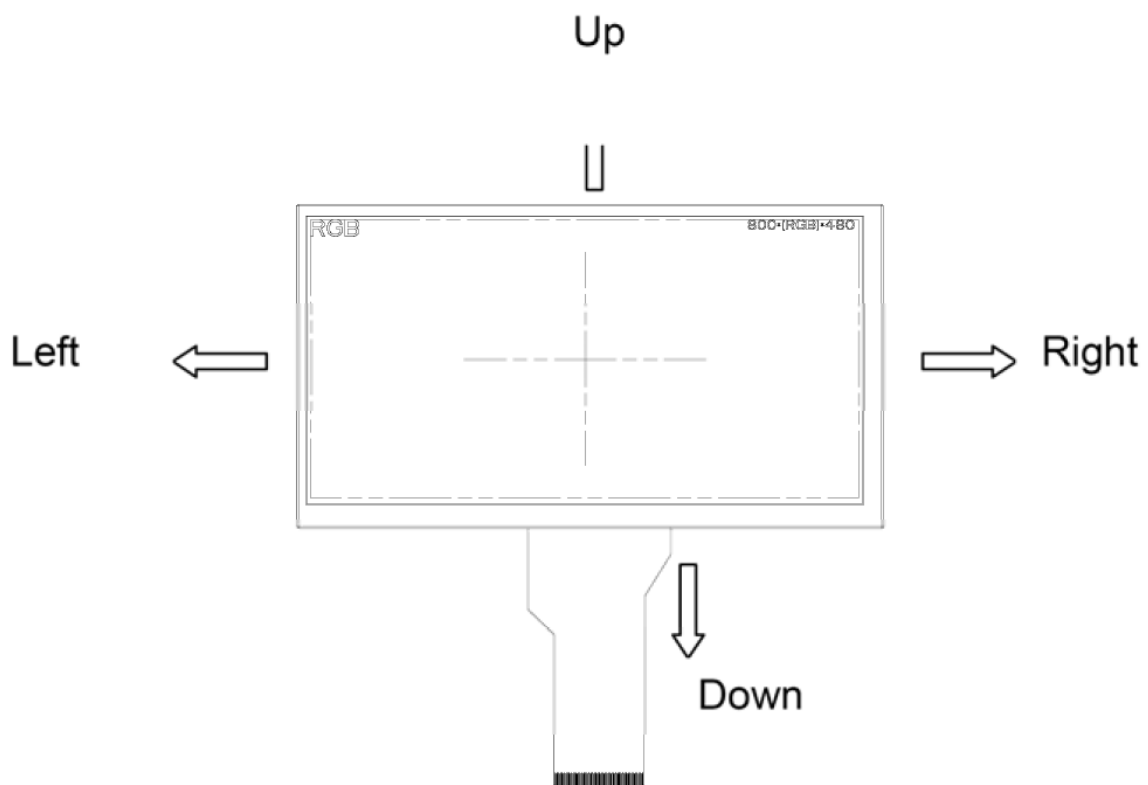
PIN NO.	SYMBOL	I/O	DESCRIPTION	REMARK
1	GND	P	Power Ground	
2	VDD	P	Power Supply: +3.3V	
3	BL_E	I	Backlight Control Signal, H: On/L: Off (internally pulled-up)	
4	D/C	I	Data/Command Select	
5	WR	I	Write Strobe Signal	
6	RD	I	Read Strobe Signal	
7-22	D0-D15	I	Data Bus. Pins not used should be floating.	
23	NC	-	No Connection	
24	TP_INT	O	Touch Panel INT Signal	
25	CS	I	Chip Select	
26	RESET	I	Hardware reset	
27	L/R	I	Left / Right Selection	1, 2, 3, 4
28	U/D	I	Up / Down Selection	1, 2, 3, 4
29	TP_SCL	I	Touch Panel I2C SCL Signal	
30	TP_SDA	IO	Touch Panel I2C SDA Signal	
31	TP_RST	I	Touch Panel RST Signal, Active Low	
32	TP_WAKE	I	Touch Panel Wake Signal, Active Low	
33	BLGND	-	Power ground for B/L LED Inverter (can be connected to GND)	
34	BLGND	-	Power ground for B/L LED Inverter (can be connected to GND)	
35	BLVDD	-	Power supply for B/L LED Inverter (+5V)	
36	BLVDD	-	Power supply for B/L LED Inverter (+5V)	

Note 1: Selection of scanning mode.

SET OF SCAN CONTROL INPUT		SCANNING DIRECTION
UD	LR	
GND	VDD	Up To Down, Left To Right
VDD	GND	Down To Up, Right To Left
GND	GND	Up To Down, Right To Left
VDD	VDD	Down To Up, Left To Right

Note 2: Definition of scanning direction.
Refer to the figure Figure 4.

Figure 4. Definition of scanning direction



Note 3: Normally (internally) pull high.

Note 4: Normally (internally) pull low.

7 INTERFACE TIMING CHARACTERISTICS

7.1 8080 Mode

The 8080 mode MCU interface consist of CS#, D/C#, RD#, WR#, D[15:0]. This interface use WR# to define a write cycle and RD# for read cycle. If the WR# goes low when the CS# signal is low, the data or command will be latched into the system at the rising edge of WR#. Similarly, the read cycle will start when RD# goes low and end at the rising edge of RD#.

7.2 Pixel Data Format

Interface	Cycle	D[17]	D[16]	D[15]	D[14]	D[13]	D[12]	D[11]	D[10]	D[9]	D[8]	D[7]	D[6]	D[5]	D[4]	D[3]	D[2]	D[1]	D[0]
16 bits (565 format)	1 st			R5	R4	R3	R2	R1	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1
16 bits	1 st			R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0
	2 nd			B7	B6	B5	B4	B3	B2	B1	B0	R7	R6	R5	R4	R3	R2	R1	R0
	3 rd			G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
12 bits	1 st							R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4
	2 nd							G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
9 bits	1 st										R5	R4	R3	R2	R1	R0	G5	G4	G3
	2 nd									G2	G1	G0	B5	B4	B3	B2	B1	B0	
8 bits	1 st											R7	R6	R5	R4	R3	R2	R1	R0
	2 nd											G7	G6	G5	G4	G3	G2	G1	G0
	3 rd											B7	B6	B5	B4	B3	B2	B1	B0

7.3 Parallel 8080-series Interface Timing

Figure 5. Parallel 8080-series Interface Timing Diagram (Write Cycle)

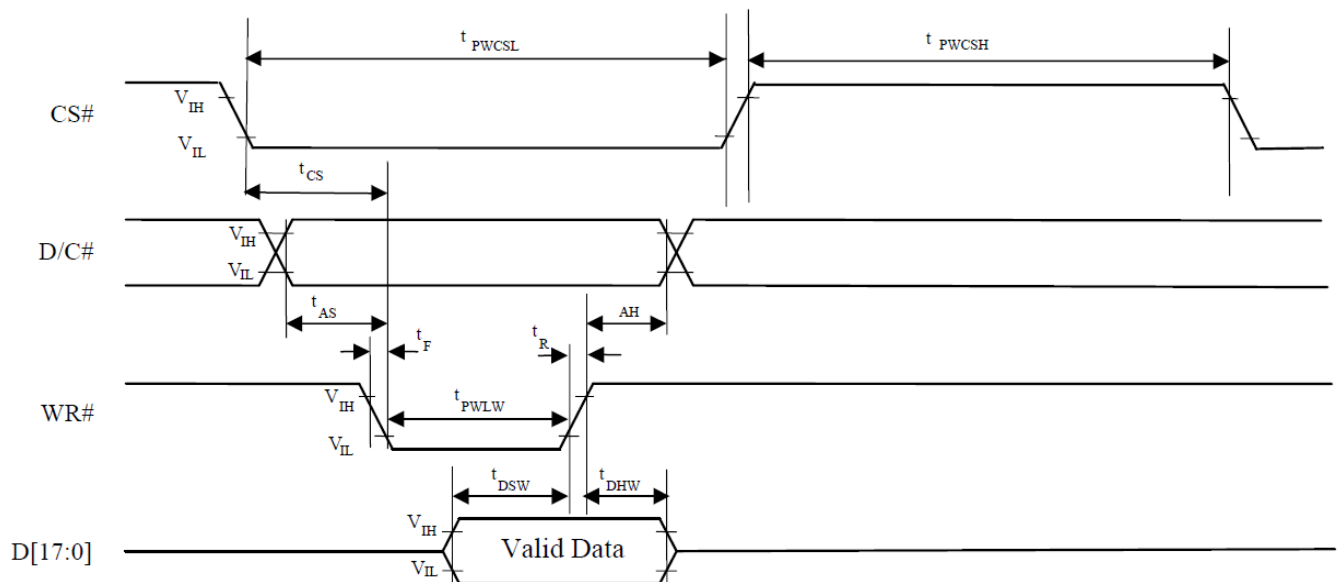
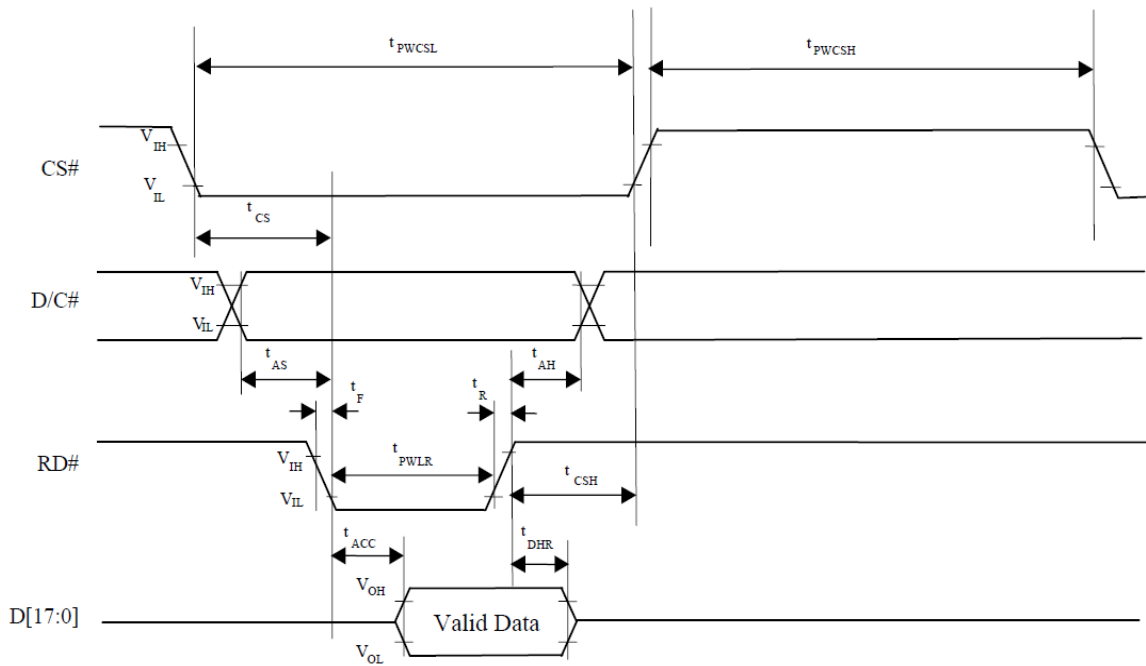


Figure 6. Parallel 8080-series Interface Timing Diagram (Read Cycle)



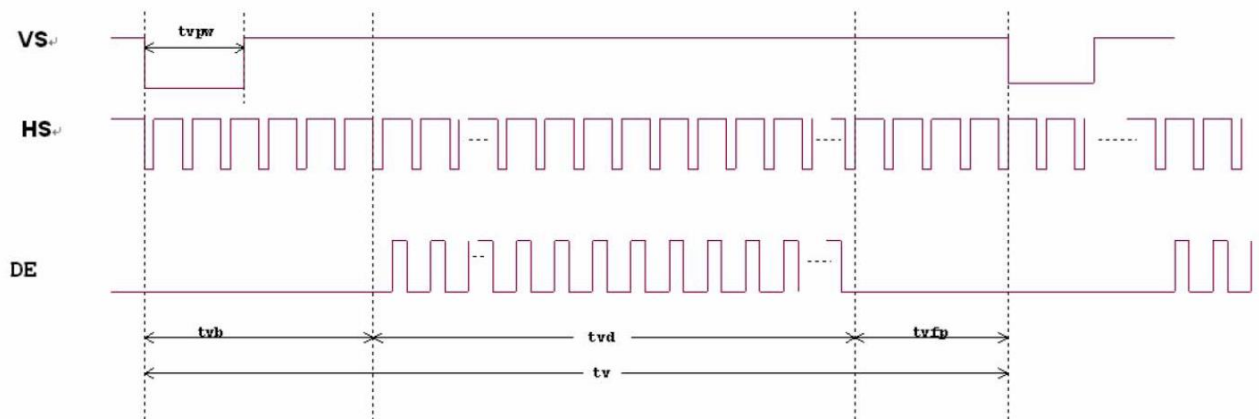
8 LCD TIMING CHARACTERISTICS

8.1 Clock and data input time diagram

Figure 7. Horizontal input timing diagram



Figure 8. Vertical input timing diagram



8.2 Parallel RGB input timing table

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
DCLK Frequency	Fclk	26.4	33.3	46.8	MHz
VSD Period Time	Tv	510	525	650	TH
VSD Display Area	Tvd		480		TH
VSD Blanking	Tvb		23		TH
VSD Front Porch	Tvfp	7	22	147	TH
VSD Pulse Width	Tvpw	1	-	20	TH
HSD Pulse Width	Thpw	1	-	40	DCLK
HSD Period Time	Th	862	1056	1200	DCLK
HSD Display Area	Thd		800		DCLK
HSD Blanking	Thb		46		DCLK
HSD Front Porch	Thfp	16	210	354	DCLK

9 CAPACITIVE TOUCH SCREEN PANEL SPECIFICATIONS

9.1 Mechanical characteristics

DESCRIPTION	INL SPECIFICATION	REMARK
Touch Panel Size	7 inch	
Outline Dimension (OD)	164.4mm x 99.45mm	Cover Lens Outline
Product Thickness	2.3mm	
Glass Thickness	1.1mm	
Ink View Area	155.08mm x 87.42mm	
Sensor Active Area	156.68mm x 88.52mm	
Input Method	5 Finger	
Activation Force	Touch	
Surface Hardness	≥7H	

9.2 Electrical characteristics

DESCRIPTION		SPECIFICATION
Operating Voltage		DC 2.8~3.3V
Power Consumption (IDD)	Active Mode	10~18mA
	Sleep Mode	30~50μA
Interface		I ² C
Linearity		<1.5%
Controller		FT5426
I2C address		0x38 (7-bit address)
Resolution		1792*1024

9.3 Interface timing characteristics

PARAMETER	MIN	MAX	UNIT
SCL Frequency	0	400	kHz
Bus Free Time Between a STOP and START Condition	4.7	/	μs
Hold Time (repeated) START Condition	4.0	/	μs
Data Setup Time	250	/	ns
Setup Time for Repeated START Condition	4.7	/	μs
Setup Time for STOP Condition	4.0	/	μs

9.4 I2C Read/Write Interface Description

Figure 9. Write N bytes to I2C slave

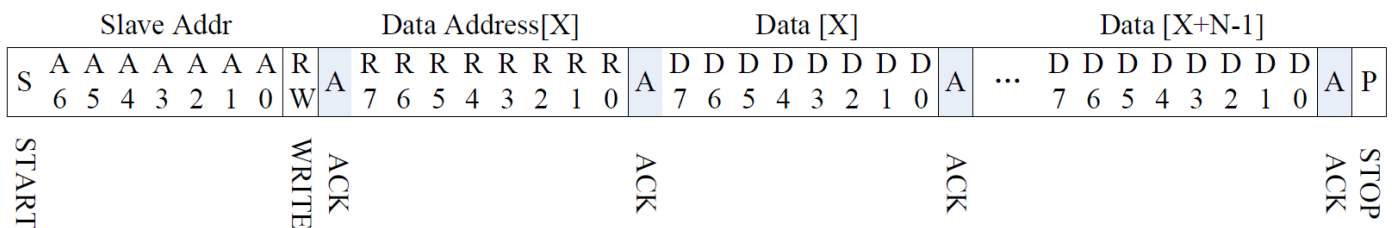


Figure 10. Set Data Address

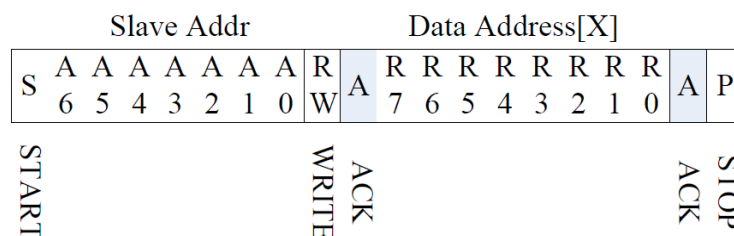
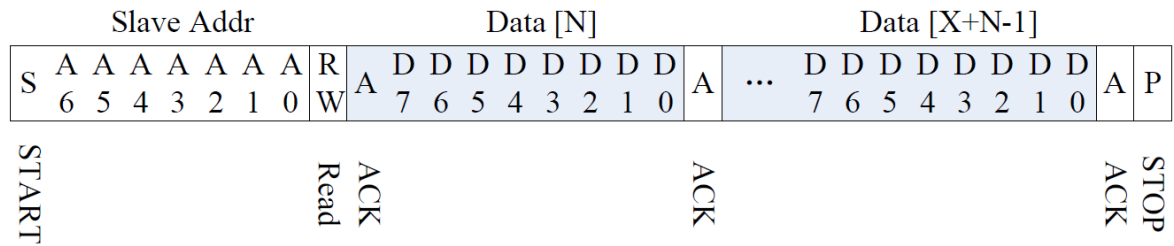
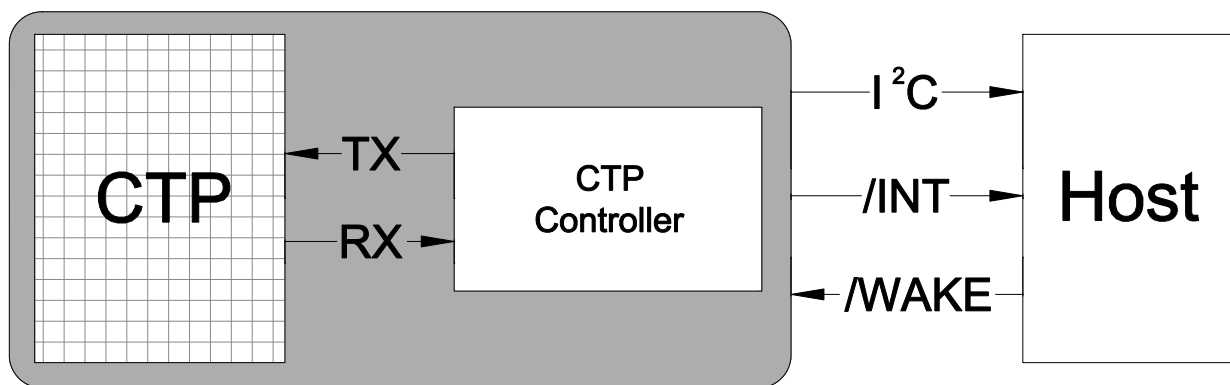


Figure 11. Read X bytes from I2C Slave



9.5 Communication specification with host

Figure 12. Communication of the I2C interface with Host



9.6 Touch data read protocol

ADDRESS	NAME	BIT	BIT	BIT	BIT	BIT	BIT	BIT	BIT	HOST ACCESS		
		7	6	5	4	3	2	1	0			
00h	DEVIDE_MODE	Device Mode[2:0]									RW	
01h	GEST_ID	Gesture ID[7:0]									R	
02h	TD_STATUS					Number of touch points[3:0]					R	
03h	TOUCH1_XH	1 st Event Flag					1 st Touch X Position[11:8]					R
04h	TOUCH1_XL	1 st Touch X Position[7:0]									R	
05h	TOUCH1_YH	1 st Touch ID[3:0]				1 st Touch X Position[11:8]					R	
06h	TOUCH1_YL	1 st Touch Y Position[7:0]									R	
07h											R	
08h											R	
09h	TOUCH2_XH	2 nd Event Flag					2 nd Touch X Position[11:8]					R
0Ah	TOUCH2_XL	2 nd Touch X Position[7:0]									R	
0Bh	TOUCH2_YH	2 nd Touch ID[3:0]				2 nd Touch X Position[11:8]					R	
0Ch	TOUCH2_YL	2 nd Touch Y Position[7:0]									R	
0Dh											R	
0Eh											R	
0Fh	TOUCH3_XH	3 rd Event Flag					3 rd Touch X Position[11:8]					R
10h	TOUCH3_XL	3 rd Touch X Position[7:0]									R	
11h	TOUCH3_YH	3 rd Touch ID[3:0]				3 rd Touch X Position[11:8]					R	
12h	TOUCH3_YL	3 rd Touch Y Position[7:0]									R	
13h											R	
14h											R	

15h	TOUCH4_XH	4 th Event Flag		4 th Touch X Position[11:8]	R
16h	TOUCH4_XL	4 th Touch X Position[7:0]			R
17h	TOUCH4_YH	4 th Touch ID[3:0]		4 th Touch X Position[11:8]	R
18h	TOUCH4_YL	4 th Touch Y Position[7:0]			R
19h					R
1Ah					R
1Bh	TOUCH5_XH	5 th Event Flag		5 th Touch X Position[11:8]	R
1Ch	TOUCH5_XL	5 th Touch X Position[7:0]			R
1Dh	TOUCH5_YH	5 th Touch ID[3:0]		5 th Touch X Position[11:8]	R
1Eh	TOUCH5_YL	5 th Touch Y Position[7:0]			R

9.7 Data description.

DEVICE_MODE

This register is the device mode register, configure it to determine the current mode of the chip.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
00h	6:4	Device Mode [2:0]	000b Work Mode 100b Factory Mode – Read Raw Data

GEST_ID

This register describes the gesture of a valid touch.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
01h	7:0	Gesture ID [7:0]	Gesture ID 0x10 Move Up 0x14 Move Down 0x18 Move Right 0x48 Zoom In 0x49 Zoom Out 0x00 No Gesture

TD_STATUS

This register is the Touch Data status register.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
02h	3:0	Number of Touch Points [2:0]	How Many Points Detected 1-5 is Valid
	7:4		

TOUCHn_XH(n:1-10)

This register describes MSB of the X coordinate of the nth touch point and the corresponding event flag.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
03h ~ 39h	7:6	Event Flag	00b: Put Down 01b: Put Up 10b: Contact 11b: Reserved
	5:4		Reserved
	3:0	Touch X Position [11:8]	MSB of Touch X Position in Pixels

TOUCHn_XL(n:1-10)

This register describes LSB of the X coordinate of the nth touch point.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
04h ~ 3Ah	7:0	Touch X Position [7:0]	LSB of the Touch X Position in Pixels

TOUCHn_YH(n:1-10)

This register describes MSB of the Y coordinate of the nth touch point and corresponding touch ID.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
05h ~	7:4	Touch ID[3:0]	Touch ID of Touch Point
3Bh	3:0	Touch X Position [11:8]	MSB of Touch Y Position in Pixels

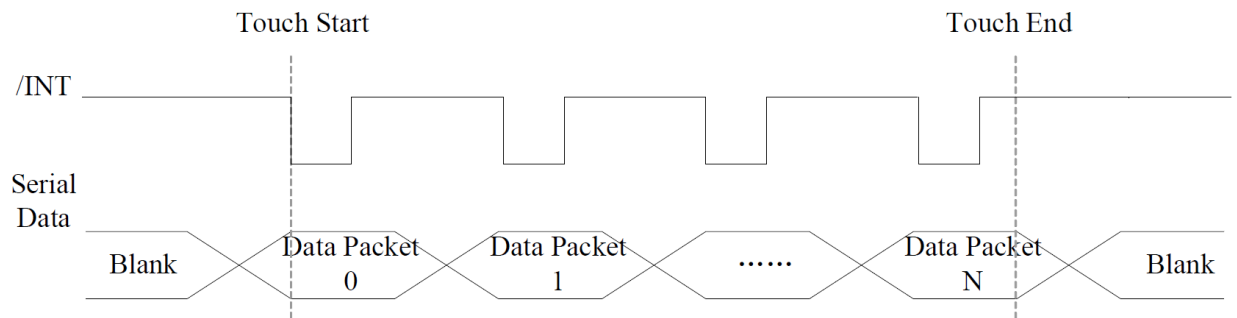
TOUCHn_YL(n:1-10)

This register describes LSB of the Y coordinate of the nth touch point.

ADDRESS	BIT ADDRESS	REGISTER NAME	DESCRIPTION
05h ~ 3Bh	7:0	Touch X Position [7:0]	LSB of the Touch Y Position in Pixels

9.8 Interrupt Trigger Mode

Figure 13. Interrupt trigger mode timing



10 INSPECTION

Standard acceptance/rejection criteria for TFT module.

10.1 Inspection condition

Ambient conditions:

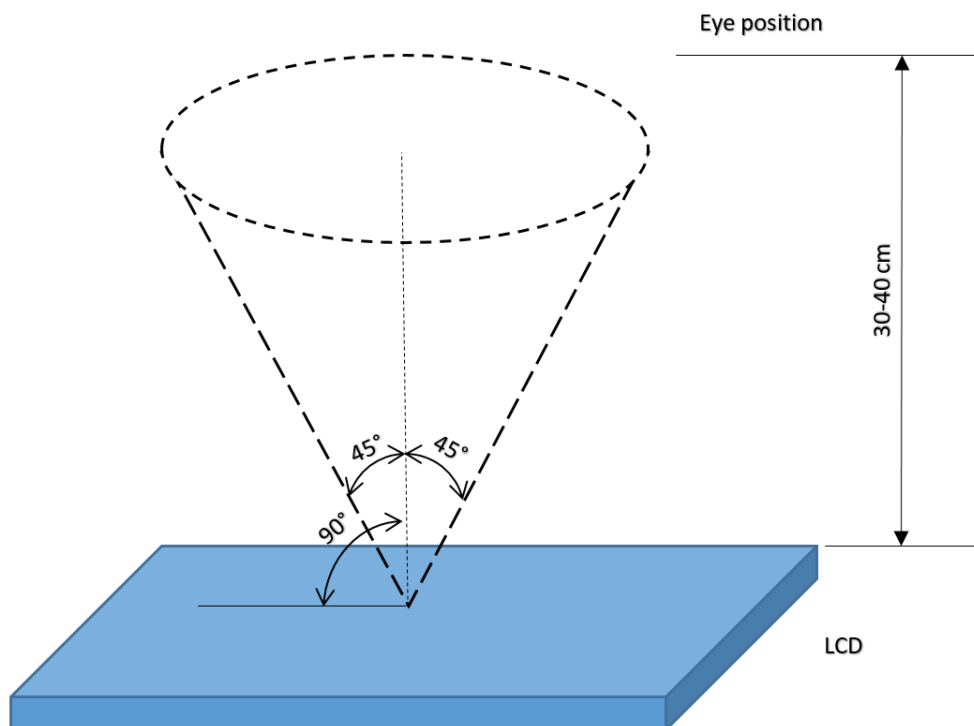
- Temperature: $25\pm^{\circ}\text{C}$
- Humidity: $(60\pm 10)\% \text{RH}$
- Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance:

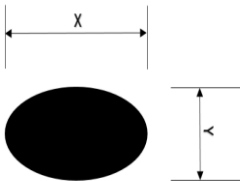
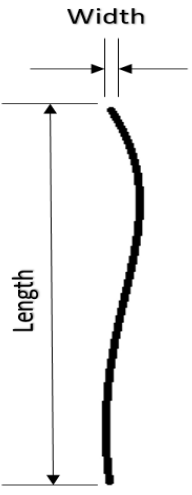
$35\pm 5\text{cm}$ between inspector bare eye and LCD.

Viewing Angle:

U/D: $45^{\circ}/45^{\circ}$, L/R $45^{\circ}/45^{\circ}$



10.2 Inspection standard

Item	Criterion																																		
<p>Black spots, white spots, light leakage, Foreign Particle (round Type)</p>	<div style="display: flex; align-items: center; justify-content: center;">  <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="2">Size < 5"</th> </tr> <tr> <th>Average Diameter</th> <th>Qualified Qty</th> </tr> </thead> <tbody> <tr> <td>D < 0.2 mm</td> <td>Ignored</td> </tr> <tr> <td>0.2 mm < D < 0.3 mm</td> <td>3</td> </tr> <tr> <td>0.3 mm < D < 0.5 mm</td> <td>2</td> </tr> <tr> <td>0.5 mm < D</td> <td>0</td> </tr> </tbody> </table> </div> <div style="text-align: center; margin: 10px 0;"> $D = \frac{(x + y)}{2}$ </div> <p>*Spots density: 10 mm</p>	Size < 5"		Average Diameter	Qualified Qty	D < 0.2 mm	Ignored	0.2 mm < D < 0.3 mm	3	0.3 mm < D < 0.5 mm	2	0.5 mm < D	0																						
Size < 5"																																			
Average Diameter	Qualified Qty																																		
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0.2 mm < D < 0.3 mm	3																																		
0.3 mm < D < 0.5 mm	2																																		
0.5 mm < D	0																																		
<p>LCD black spots, white spots, light leakage (line Type)</p>	<div style="display: flex; align-items: center; justify-content: center;">  <table border="1" style="margin-left: 20px;"> <thead> <tr> <th colspan="3">Size < 5"</th> </tr> <tr> <th>Length</th> <th>Width</th> <th>Qualified Qty</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>W < 0.02</td> <td>Ignored</td> </tr> <tr> <td>L < 3.0</td> <td>0.02 < W < 0.05</td> <td rowspan="2">2</td> </tr> <tr> <td>L < 2.5</td> <td>0.05 < W < 0.08</td> </tr> <tr> <td>-</td> <td>0.08 < W</td> <td>0</td> </tr> </tbody> </table> </div> <div style="text-align: center; margin: 10px 0;"> <table border="1"> <thead> <tr> <th colspan="3">Size >= 5"</th> </tr> <tr> <th>Length</th> <th>Width</th> <th>Qualified Qty</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>W < 0.02</td> <td>Ignored</td> </tr> <tr> <td>L < 3.0</td> <td>0.02 < W < 0.05</td> <td rowspan="2">4</td> </tr> <tr> <td>L < 2.5</td> <td>0.05 < W < 0.08</td> </tr> <tr> <td>-</td> <td>0.08 < W</td> <td>0</td> </tr> </tbody> </table> </div> <p>*Spots density: 10 mm</p>	Size < 5"			Length	Width	Qualified Qty	-	W < 0.02	Ignored	L < 3.0	0.02 < W < 0.05	2	L < 2.5	0.05 < W < 0.08	-	0.08 < W	0	Size >= 5"			Length	Width	Qualified Qty	-	W < 0.02	Ignored	L < 3.0	0.02 < W < 0.05	4	L < 2.5	0.05 < W < 0.08	-	0.08 < W	0
Size < 5"																																			
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-	0.08 < W	0																																	

Item	Criterion	
Clear spots	Size < 5"	
	Average Diameter	Qualified Qty
	D < 0.2 mm	Ignored
	0.2 mm < D < 0.3 mm	3
	0.3 mm < D < 0.5 mm	2
	0.5 mm < D	0
	Size >= 5"	
	Average Diameter	Qualified Qty
	D<0.2 mm	Ignored
	0.2 mm < D < 0.3 mm	4
	0.3 mm < D < 0.5 mm	2
	0.5 mm < D	0
	*Spots density: 10 mm	
	Polarizer bubbles	Size < 5"
Average Diameter		Qualified Qty
D < 0.2 mm		Ignored
0.2 mm < D < 0.5 mm		3
0.5 mm < D < 1 mm		2
1 mm < D		0
Total Q'ty		3
Size >= 5"		
Average Diameter		Qualified Qty
D<0.25 mm		Ignored
0.25 mm < D < 0.5 mm		3
0.5 mm < D		0
Electrical Dot Defect		Size < 5"
		item
	Black do defect	4
	Bright dot defect	2
	Total Dot	5
	Size >= 5"	
	item	Qualified Qty
	Black do defect	5
	Bright dot defect	2
	Total Dot	5

Item	Criterion		
Touch panel spot	Size < 5"		
	Average Diameter	Qualified Qty	
	D < 0.2 mm	Ignored	
	0.2 mm < D < 0.4 mm	5	
	0.4 mm < D < 0.5 mm	2	
	0.5 mm < D	0	
	Size >= 5"		
	Average Diameter	Qualified Qty	
	D < 0.25 mm	Ignored	
	0.25 mm < D < 0.5 mm	4	
0.5 mm < D	0		
Touch panel White Line Scratch	Size < 5"		
	Length	Width	Qualified Qty
	-	W < 0.02	Ignored
	L < 3.0	0.02 < W < 0.05	2
	L < 2.5	0.05 < W < 0.08	
	-	0.08 < W	0
	Size >= 5"		
	Length	Width	Qualified Qty
	-	W < 0.03	Ignored
	L < 5.0	0.03 < W < 0.05	2
-	0.05 < W	0	

11 RELIABILITY TEST

NO.	TEST ITEM	TEST CONDITION
1	High Temperature Storage	80±2°C/240hours
2	Low Temperature Storage	-30±2°C/240hours
3	High Temperature Operating	70±2°C/240hours
4	Low Temperature Operating	-20±2°C/240hours
5	Temperature Cycle	-30±2°C~25~80±2°C × 20 cycles (30min.) (5min.) (30min.)
6	Damp Proof Test	60°C ±5°C × 90%RH/240hours
7	Vibration Test	Frequency 10Hz~55Hz Amplitude of vibration: 1.5mm Sweep: 10Hz~55Hz~10Hz X, Y, Z 2 hours for each direction.
8	Package Vibration Test	Random vibration :0.15G*G/HZ from 5-200HZ, -6dB/Octave from 200-500HZ of each direction of X.Y. Z (6 hours for total)
9	Package Drop Test	Height:60 cm 1 corner,3 edges,6 surfaces
10	ESD Test	± 2KV, Human body mode,100pF/1500Ω
11	Mechanical Shock	100G 6ms, X, Y, Z 3 times for each direction

12 LEGAL INFORMATION

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