

## S6022 Flow Switch

The S6022 flow switch responds to low fluid flow rates in applications with a pipe size below 1" to 3" in diameter.



The S6022 flow switch is a Single-Pole, Double-Throw (SPDT) flow switch that is used in liquid lines carrying water, ethylene glycol, or other liquids that are not classified as non-hazardous. It can be wired to energize one device and de-energize another device powered from the same source when liquid flow either exceeds or falls below the set flow rate.

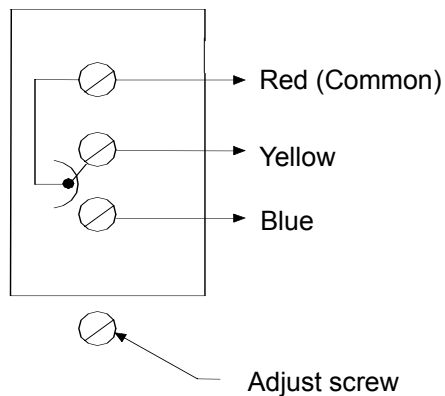
Rated voltage V Rated Current A		Power COS $\phi$	125V AC		250V AC	
			No induced load current		Full load current	
No induced load current		1	15		15	
Induced load	Full load current	0.75	3.5		2.5	
Current	Instantaneous current	0.45	21		15	

Figure1: Technological Parameter 1

Valve Size	Connector	Max Pressure (Mpa)	Protection	Allowable Medium Temp.	Weight (Kg)	Modulating Range of Flow				
						Pipe Size	Min.		Max.	
							Flow decrease	Flow increase	Flow decrease	Flow increase
3"	1"-11 1/2 (NPT)	1.60	IP65	-30~120	0.6	1"	2.5	4.2	8.5	8.8
						2"	9.5	13.7	27	29
						3"	19	27.5	50	53

Figure 2: Technological Parameter 2

When there is sufficient fluid through the pipe, the loop closes up between red and blue contacts.



**Figure 3: Switch action**

## SOLOON

### Mounting:

- Mount the S6022 in a section of pipe where there is a straight run of at least five pipe diameters on each side of the flow switch.
- The switch should be mounted so that the terminals or wire leads are easily accessible for wiring.
- Screw the flow switch into position such that the flat of the paddle is at a right angle to the flow. The arrow on the side of the case must point in the direction of the flow.
- The S6022 must be mounted in a horizontal pipeline or a vertical pipeline with upward liquid flow. It is not recommended for installations where liquid flow is downward. When mounted in a vertical pipe with upward flow, the switch trips will operate at a slightly higher flow than shown in Figure 4: "Typical Flow Rates", due to the effect of gravity on the switch mechanism.
- All wiring connections must be made using copper conductors only.
- All wiring must be installed in accordance with the National Electric Code and local regulations.

Figure 4: Typical Flow Rate

- + GPM figures are for a switch with a 6” paddle. For 4” and 5” line pipes, the 6” paddle is trimmed to a 4” and 5” length, respectively.
- \*\* For switching action, refer to Figure 3

		GPM (m3/hr) Required to Actuate Switch										
Pipe Size (in.)		1	1-1/4	1-1/2	2	2-1/2	3	4*	5*	6*	8*	
<b>Minimum</b>	Flow							65.0	125.0	190.0	375.0	
	increasing	4.2	5.8	7.5	13.7	18.0	27.5	(14.8)	(28.4)	(43.1)	(85.2)	
	red→yellow	(1.0)	(1.3)	(1.7)	(3.1)	(4.1)	(6.2)	37.0+	57.0+	74.0+	205.0+	
	closed**							(8.4)	(12.9)	(16.8)	(46.6)	
	<b>Adjustment</b>	Flow							50.0	101.0	158.0	320.0
		decreasing	2.5	3.7	5.0	9.5	12.5	19.0	(11.4)	(22.9)	(35.9)	(72.7)
		red→blue	(0.6)	(0.8)	(1.1)	(2.2)	(2.8)	(4.3)	27.0+	41.0+	54.0+	170.0+
		closed**							(6.1)	(9.3)	(12.3)	(38.6)
<b>Maximum</b>	Flow							128.0	245.0	375.0	760.0	
	increasing	8.8	13.3	19.2	29.0	34.5	53.0	(29.1)	(55.6)	(85.2)	(172.6)	
	red→yellow	(2.0)	(3.0)	(4.4)	(6.6)	(7.8)	(12.0)	81.0+	118.0	144.0	415.0+	
	closed**							(18.4)	+	(32.7)	(94.2)	
	<b>Adjustment</b>	Flow							122.0	235	360.0	730.0
		decreasing	8.5	12.5	18.0	27.0	32.0	50.0	(27.7)	(53.4)	(81.8)	(165.8)
		red→blue	(1.9)	(2.8)	(4.1)	(6.1)	(7.3)	(11.4)	76.0+	111.0	135.0	400.0+
		closed**							(17.3)	+	+	(90.8)
								(25.2)	(30.7)			