

- Tentative Specification
- Preliminary Specification
- Approval Specification

MODEL NO.: S850DK1

SUFFIX: KD1

| | |
|--|-----------|
| Revision : C1 | |
| Customer : | |
| APPROVED BY | SIGNATURE |
| <u>Name / Title</u> _____ | |
| Note | |
| _____ | |
| Please return 1 copy for your confirmation with your signature and comments. | |

| Approved By | Checked By | Prepared By |
|-------------|--------------|-------------|
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REVISION HISTORY

| Version | Date | Page (New) | Section | Description |
|----------|---------------|------------|--------------|--|
| Ver. 1.1 | Dec.21,2015 | All | All | The Approval specification was first issued. |
| Ver. 1.2 | Jun. 02, 2016 | 11 39 | 3.2.1 9.1 | Life Time Min 30000hrs→50000hrs S85DK1-KD1→ S850DK1-KD1 |
| Ver. 1.3 | Aug. 09, 2016 | 5 | 1.3 | Update pixel pitch |

1. GENERAL DESCRIPTION

1.1 OVERVIEW

S850DK1-KD1 is a 84.5" TFT Liquid Crystal Display module with LED Backlight unit and 16 Lane V-by-one interface. This module supports 3840 x 2160 QF HDTV format and can display true 1.07G colors (8-bit+FRC).

The driving board module for backlight is built-in.

1.2 FEATURES

- High brightness (700 nits)
- High contrast ratio (3000 :1)
- Fast response time (Gray to Gray typical : 6.5ms)
- High color saturation (NTSC 98%)
- Quad Full HDTV (3840 x 2160 pixels) resolution, true Quad Full HDTV format
- V-by-One interface
- Optimized response time for 100Hz/120Hz frame rate
- Viewing Angle : 178(H)/178(V) (CR>10) VA technology
- Ultra wide viewing angle: Super MVA technology
- RoHs compliance
- Input frame rate : QFHD 100/120Hz
- Output frame rate: QFHD 100/120Hz

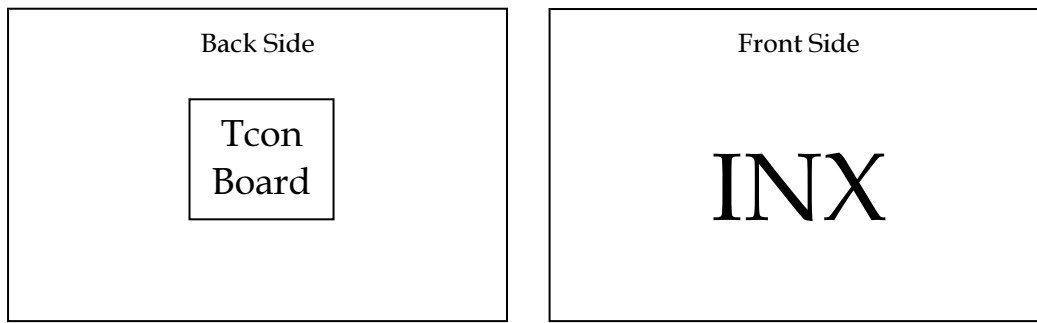
1.3 GENERAL SPECIFICATIONS

| Item | Specification | Unit | Note |
|------------------------|---------------------------------------|-------|------|
| Active Area | 1872(H)*1053(V) (84.5" diagonal) | mm | (1) |
| Bezel Opening Area | 1877.2(H)*1059.0(V) | mm | |
| Driver Element | a-si TFT active matrix | - | - |
| Pixel Number | 3840 x R.G.B. x 2160 | pixel | - |
| Pixel Pitch(Sub Pixel) | 0.1625 (H) x 0.4875 (V) | mm | - |
| Pixel Arrangement | RGB vertical stripe | - | - |
| Display Colors | 1.07G colors (8-bit+FRC) | color | - |
| Display Operation Mode | Transmissive mode / Normally black | - | - |
| Surface Treatment | AGLR (Haze<1% and LR=2%) Hardness: 3H | - | (2) |
| Rotation Function | Unachievable | | (3) |
| Display Orientation | Signal input with "INX" | | (3) |

Note (1) Please refer to the attached drawings in chapter 9 for more information about the front and back outlines.

Note (2) The spec of the surface treatment is temporarily for this phase. INX reserves the rights to change this feature.

Note (3)



1.4 MECHANICAL SPECIFICATIONS

| Item | | Min. | Typ. | Max. | Unit | Note |
|-------------|----------------|--------|--------|--------|------|--------------------|
| Module Size | Horizontal (H) | 1900.5 | 1902.6 | 1904.7 | mm | (1),(2) |
| | Vertical (V) | 1081.5 | 1083.6 | 1085.7 | mm | (1),(2) |
| | Depth (D) | 38.2 | 40.2 | 42.2 | mm | To Rear |
| | | 55.8 | 57.8 | 59.8 | mm | To converter cover |
| Weight | | | 42,500 | | g | |

Note (1) Please refer to the attached drawings for more information of front and back outline dimensions.

Note (2) Module Depth does not include connectors.

2. ABSOLUTE MAXIMUM RATINGS

2.1 ABSOLUTE RATINGS OF ENVIRONMENT

| Item | Symbol | Value | | Unit | Note |
|-------------------------------|------------------|-------|------|------|----------|
| | | Min. | Max. | | |
| Storage Temperature | T _{ST} | -20 | +60 | °C | (1) |
| Operating Ambient Temperature | T _{OP} | 0 | 50 | °C | (1), (2) |
| Shock (Non-Operating) | S _{NOF} | - | 35 | G | (3), (5) |
| Vibration (Non-Operating) | V _{NOF} | - | 1.0 | G | (4), (5) |

Note (1) Temperature and relative humidity range is shown in the figure below.

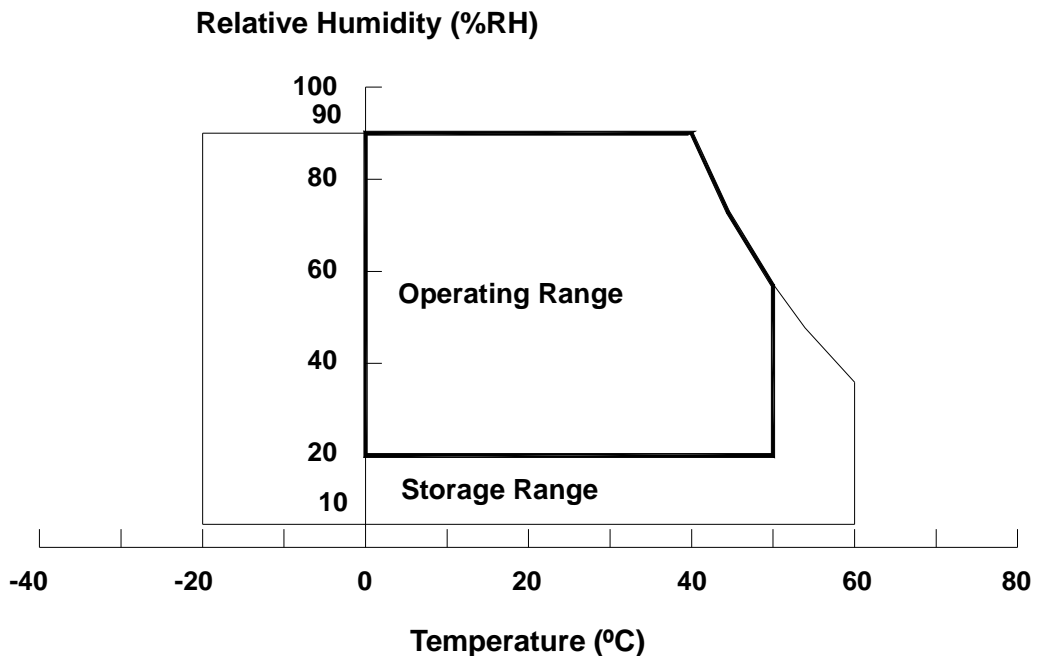
- (a) 90 %RH Max. (Ta ≤ 40 °C).
- (b) Wet-bulb temperature should be 39 °C Max. (Ta > 40 °C).
- (c) No condensation.

Note (2) Thermal management should be considered in final product design to prevent the surface temperature of display area from being over 65 °C. The range of operating temperature may degrade in case of improper thermal management in final product design.

Note (3) 11 ms, half sine wave, 1 time for ± X, ± Y, ± Z.

Note (4) 10 ~ 200 Hz, 30 min, 1 time each X, Y, Z.

Note (5) At testing Vibration and Shock, the fixture in holding the module has to be hard and rigid enough so that the module would not be twisted or bent by the fixture.



2.2 PACKAGE STORAGE

When storing modules as spares for a long time, the following precaution is necessary.

- (a) Do not leave the module in high temperature, and high humidity for a long time, It is highly recommended to store the module with temperature from 0 to 35 °C at normal humidity without condensation.
- (b) The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.

2.3 ELECTRICAL ABSOLUTE RATINGS

2.3.1 TFT LCD MODULE

| Item | Symbol | Value | | Unit | Note |
|----------------------|-----------------|-------|------|------|------|
| | | Min. | Max. | | |
| Power Supply Voltage | V _{CC} | -0.3 | 13.5 | V | (1) |
| Logic Input Voltage | V _{IN} | -0.3 | 3.6 | V | |

2.3.2 BACKLIGHT CONVERTER UNIT

| Item | Symbol | Test Condition | Min. | Type | Max. | Unit | Note |
|-------------------------|-----------------|----------------|------|------|------|------------------|------|
| Light Bar Voltage | V _W | Ta = 25 °C | - | - | 60 | V _{RMS} | |
| Converter Input Voltage | V _{BL} | - | 0 | - | 30 | V | |
| Control Signal Level | - | - | -0.3 | - | 6 | V | |

Note (1) Permanent damage to the device may occur if maximum values are exceeded. Function operation should be restricted to the conditions described under Normal Operating Conditions.

Note (2) No moisture condensation or freezing.

Note (3) The control signals include On/Off Control and External PWM Control.

3. ELECTRICAL CHARACTERISTICS

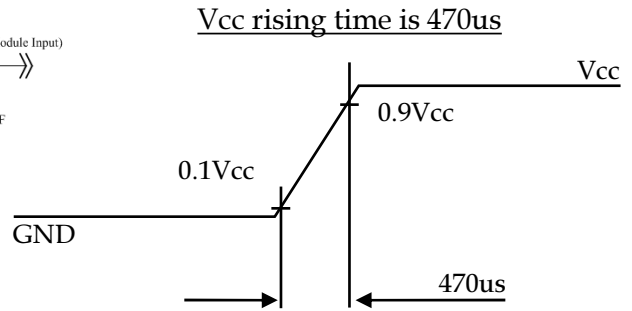
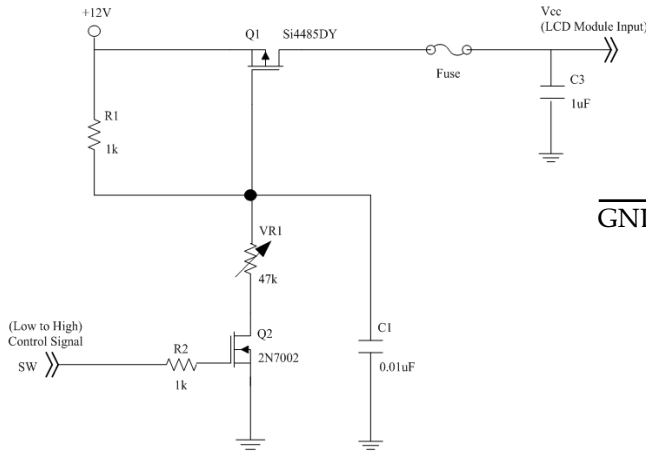
3.1 TFT LCD MODULE

(Ta = 25 ± 2 °C)

| Parameter | | Symbol | Value | | | Unit | Note |
|----------------------|---|-------------------|-------|--------|--------|------|------|
| | | | Min. | Typ. | Max. | | |
| Power Supply Voltage | | V _{CC} | 10.8 | 12 | 13.2 | V | (1) |
| Rush Current | | I _{RUSH} | — | — | 9.022 | A | (2) |
| Power consumption | White Pattern | P _T | — | 26.784 | 31.98 | W | (3) |
| | Black Pattern | P _T | — | 27.027 | 32.292 | | |
| | Heavy Loading pattern 2W2B Horizontal stripe (by cell and platform) | P _T | — | 69.264 | 84.552 | | |
| Power Supply Current | White Pattern | — | — | 2.232 | 2.665 | A | |
| | Black Pattern | — | — | 2.256 | 2.691 | | |
| | Heavy Loading pattern 2W2B (by cell and platform) | — | — | 5.772 | 7.046 | | |
| VbyOne HS | Differential Input High Threshold Voltage | VLVTH | — | — | +50 | mV | (4) |
| | Differential Input Low Threshold Voltage | VLVTL | -50 | — | — | mV | |
| CMOS interface | Input High Threshold Voltage | V _{IH} | 2.7 | — | 3.3 | V | |
| | Input Low Threshold Voltage | V _{IL} | 0 | — | 0.7 | V | |

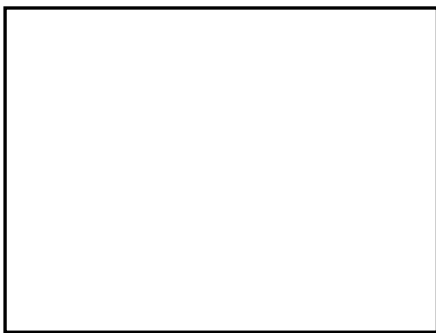
Note (1) The module should be always operated within the above ranges. The ripple voltage should be controlled under 10% of Vcc (Typ.)

Note (2) Measurement condition :



Note (3) The specified power supply current is under the conditions at Vcc = 12 V, Ta = 25 ± 2 °C, fv = 120 Hz, whereas a power dissipation check pattern below is displayed.

a. White Pattern



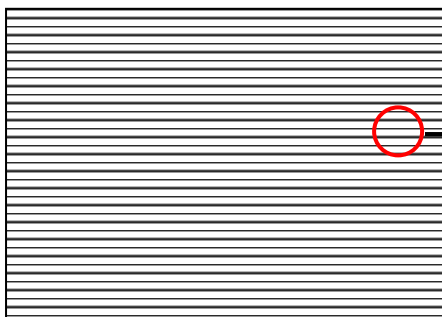
Active Area

b. Black Pattern



Active Area

c. Heavy Loading pattern Ex: Horizontal Stripe



3.2 BACKLIGHT UNIT

3.2.1 CONVERTER CHARACTERISTICS

| Parameter | Symbol | Value | | | Unit | Note |
|-------------------------|-----------------|--------|------|------|-------------------|------------------------------------|
| | | Min. | Typ. | Max. | | |
| Power Consumption | P _{BL} | — | 298 | 347 | W | (1), (2) |
| Converter Input Voltage | V _{BL} | 22.8 | 24.0 | 25.2 | VDC | |
| Converter Input Current | I _{BL} | — | 12.4 | 14.5 | A _{mean} | Non Dimming |
| Input Inrush Current | I _R | — | — | 20 | A _{peak} | V _{BL} =22.8V (3), (5) |
| Dimming Frequency | FB | 150 | 160 | 170 | Hz | |
| Dimming Duty Ratio | DDR | 5 | - | 100 | % | (4) |
| Life Time | - | 50,000 | - | - | Hrs | (6) |

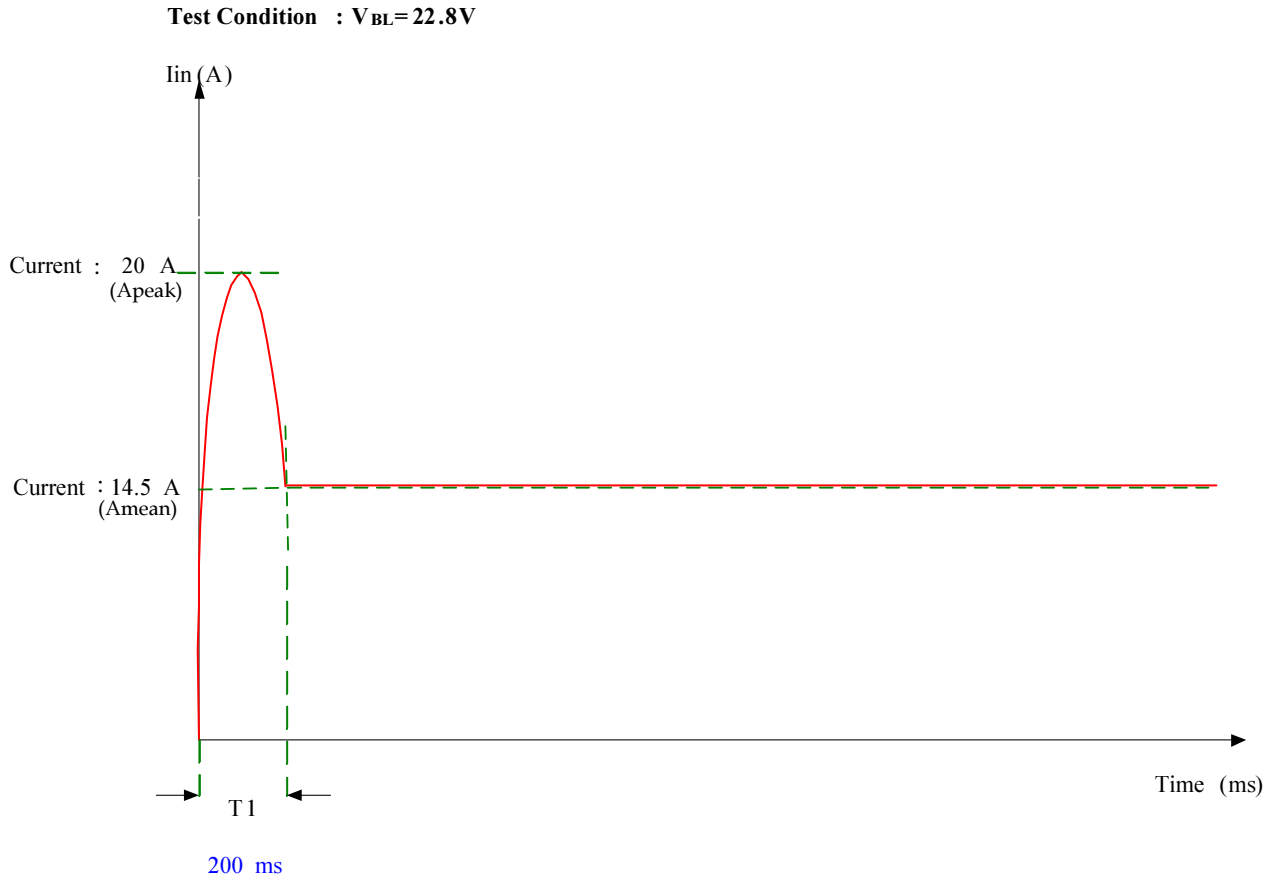
Note (1) The power supply capacity should be higher than the total converter power consumption P_{BL}. Since the pulse width modulation (PWM) mode was applied for backlight dimming, the driving current changed as PWM duty on and off. The transient response of power supply should be considered for the changing loading when converter dimming.

Note (2) The measurement condition of Max. value is based on 84.5" backlight unit under input voltage 24V and lighting 1 hour later.

Note (3) For input inrush current measure, the V_{BL} rising time from 10% to 90% is about 20ms.

Note (4) EPWM signal have to input available duty range. And , under 5% duty (DDR) IS only valid for electrical operation.

Note (5) Below diagram is only for power supply design reference.



Note (6) The lifetime is defined as the time which luminance of the LED decays to 50% compared to the initial value, Operating condition: Continuous operating at $T_a = 25 \pm 2^\circ C$, for single LED only.

3.2.2 CONVERTER INTERFACE CHARACTERISTICS

| Parameter | Symbol | Test Condition | Value | | | Unit | Note | | |
|------------------------------|-------------------|----------------|-------|------|------|------|-------------------------|----------|-----|
| | | | Min. | Typ. | Max. | | | | |
| On/Off Control Voltage | ON | VBLON | — | 2.0 | — | 5.0 | V | | |
| | OFF | | — | 0 | — | 0.8 | V | | |
| External PWM Control Voltage | HI | VEPWM | — | 2.0 | — | 5.25 | V | Duty on | (5) |
| | LO | | — | 0 | — | 0.8 | V | Duty off | |
| External PWM Frequency | F _{EPWM} | — | 90 | 160 | 190 | Hz | Normal mode (6) | | |
| Error Signal | ERR | — | — | — | — | — | Abnormal: Open | | |
| VBL Rising Time | Tr1 | — | 20 | — | — | ms | 10%-90% V _{BL} | | |
| Control Signal Rising Time | Tr | — | — | — | 100 | ms | | | |
| Control Signal Falling Time | Tf | — | — | — | 100 | ms | | | |
| PWM Signal Rising Time | TPWMR | — | — | — | 50 | us | | | |
| PWM Signal Falling Time | TPWMF | — | — | — | 50 | us | | | |
| Input Impedance | R _{in} | — | 1 | — | — | MΩ | EPWM, BLON | | |
| PWM Delay Time | TPWM | — | 100 | — | — | ms | | | |
| BLON Delay Time | T _{on} | — | 300 | — | — | ms | | | |
| | T _{on1} | — | 300 | — | — | ms | | | |
| BLON Off Time | Toff | — | 300 | — | — | ms | | | |

Note (1) The Dimming signal should be valid before backlight turns on by BLON signal. It is inhibited to change the external PWM signal during backlight turn on period.

Note (2) The power sequence and control signal timing are shown in the Fig.1. For a certain reason, the converter has a possibility to be damaged with wrong power sequence and control signal timing.

Note (3) While system is turned ON or OFF, the power sequences must follow as below descriptions:

Turn ON sequence: VBL → PWM signal → BLON

Turn OFF sequence: BLOFF → PWM signal → VBL

Note (4) When converter protective function is triggered, ERR will output open collector status. Please refers to Fig.2.

Note (5) The EPWM interface that inserts a pull up resistor to 5V in Max Duty (100%), please refers to Fig.3.

Note (6) EPWM signal have to input available frequency range.

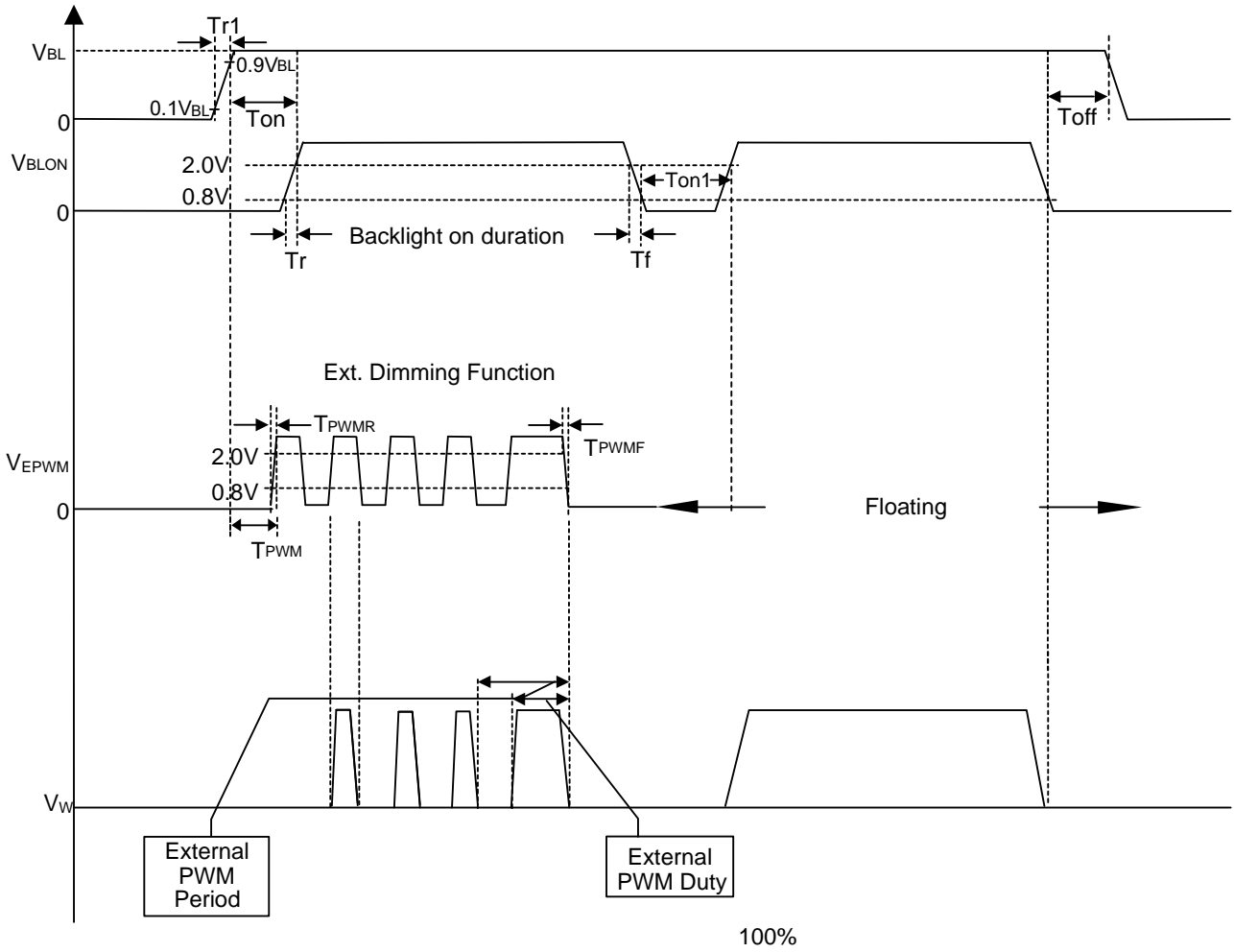


Fig. 1

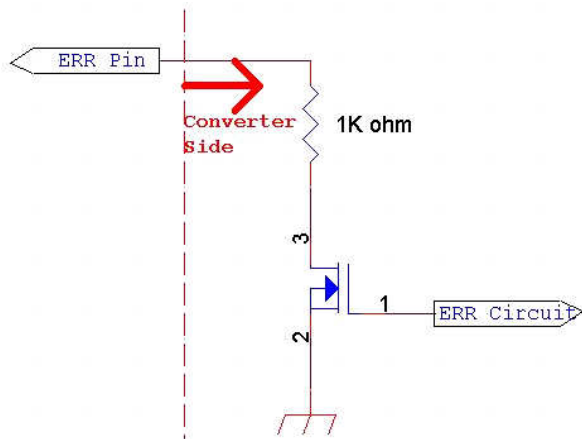


Fig. 2

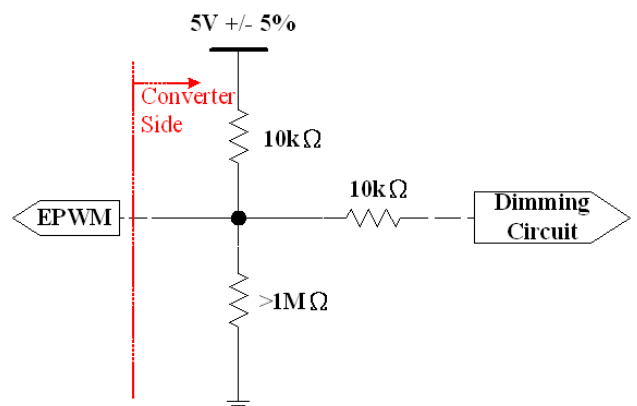
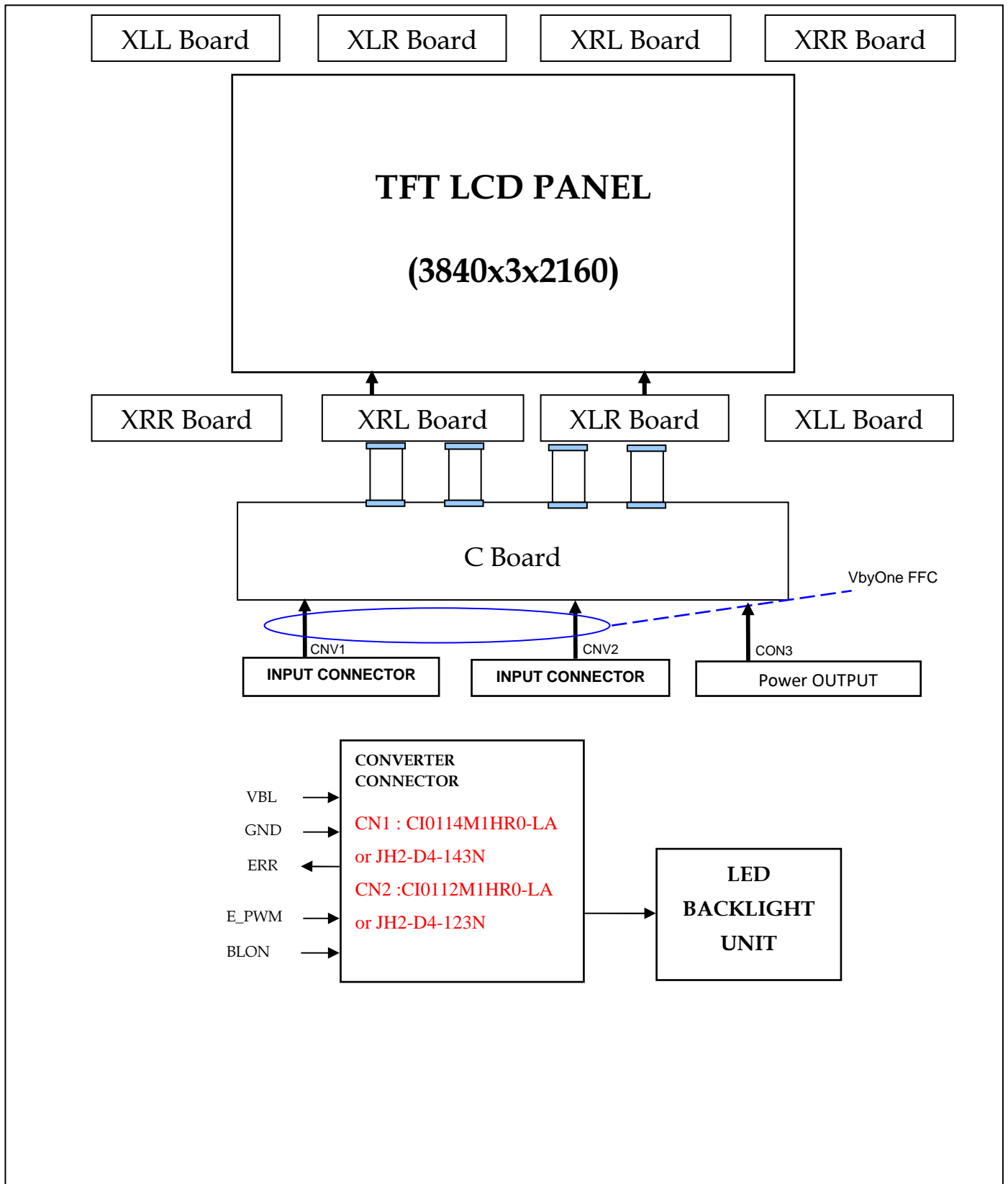


Fig. 3

4. BLOCK DIAGRAM OF INTERFACE

4.1 TFT LCD MODULE



5 .INPUT TERMINAL PIN ASSIGNMENT

5.1 TFT LCD MODULE

CNV1 Connector Pin Assignment (JAE FI-RE51S-HF)

| Pin | Name | Description | Note |
|-----|-------|--|------|
| 1 | N.C. | No Connection | (4) |
| 2 | N.C. | No Connection | (4) |
| 3 | N.C. | No Connection | (4) |
| 4 | N.C. | No Connection | (4) |
| 5 | N.C. | No Connection | (4) |
| 6 | N.C. | No Connection | (4) |
| 7 | N.C. | No Connection | (4) |
| 8 | N.C. | No Connection | (4) |
| 9 | N.C. | No Connection | (4) |
| 10 | GND | Ground | |
| 11 | GND | Ground | |
| 12 | GND | Ground | |
| 13 | GND | Ground | |
| 14 | GND | Ground | |
| 15 | N.C. | No Connection | (4) |
| 16 | N.C. | No Connection | (4) |
| 17 | N.C. | No Connection | (4) |
| 18 | N.C. | No Connection | (4) |
| 19 | N.C. | No Connection | (4) |
| 20 | N.C. | No Connection | (4) |
| 21 | N.C. | No Connection | (4) |
| 22 | N.C. | No Connection | |
| 23 | N.C. | No Connection | (4) |
| 24 | N.C. | No Connection | (4) |
| 25 | HTPDN | Hot plug detect output, Open drain. | |
| 26 | LOCKN | Lock detect output, Open drain. | |
| 27 | GND | Ground | |
| 28 | RX0N | 1 ST Pixel Negative VbyOne differential data input in area A. Lan 0 | (1) |
| 29 | RX0P | 1 ST Pixel Positive VbyOne differential data input in area A. Lan 0 | |
| 30 | GND | Ground | |
| 31 | RX1N | 2 ND Pixel Negative VbyOne differential data input in area A. Lan 1 | (1) |
| 32 | RX1P | 2 ND Pixel Positive VbyOne differential data input in area A. Lan 1 | |
| 33 | GND | Ground | |

| | | | |
|----|------|--|-----|
| 34 | RX2N | 3 RD Pixel Negative VbyOne differential data input in area A. Lan 2 | (1) |
| 35 | RX2P | 3 RD Pixel Positive VbyOne differential data input in area A. Lan 2 | |
| 36 | GND | Ground | |
| 37 | RX3N | 4 TH Pixel Negative VbyOne differential data input in area A. Lan 3 | (1) |
| 38 | RX3P | 4 TH Pixel Positive VbyOne differential data input in area A. Lan 3 | |
| 39 | GND | Ground | |
| 40 | RX4N | 5 TH Pixel Negative VbyOne differential data input in area A. Lan 4 | (1) |
| 41 | RX4P | 5 TH Pixel Positive VbyOne differential data input in area A. Lan 4 | |
| 42 | GND | Ground | |
| 43 | RX5N | 6 TH Pixel Negative VbyOne differential data input in area A. Lan 5 | (1) |
| 44 | RX5P | 6 TH Pixel Positive VbyOne differential data input in area A. Lan 5 | |
| 45 | GND | Ground | |
| 46 | RX6N | 7 TH Pixel Negative VbyOne differential data input in area A. Lan 6 | (1) |
| 47 | RX6P | 7 TH Pixel Positive VbyOne differential data input in area A. Lan 6 | |
| 48 | GND | Ground | |
| 49 | RX7N | 8 TH Pixel Negative VbyOne differential data input in area A. Lan 7 | (1) |
| 50 | RX7P | 8 TH Pixel Positive VbyOne differential data input in area A. Lan 7 | |
| 51 | GND | Ground | |

CNV2 Connector pin assignment (JAE FI-RE41S-HF)

| Pin | Name | Description | Note |
|-----|-------|---|------|
| 1 | GND | Ground | |
| 2 | RX8N | 1 ST Pixel Negative VbyOne differential data input in area B. Lan 8 | (1) |
| 3 | RX8P | 1 ST Pixel Positive VbyOne differential data input in area B. Lan 8 | |
| 4 | GND | Ground | |
| 5 | RX9N | 2 ND Pixel Negative VbyOne differential data input in area B. Lan 9 | (1) |
| 6 | RX9P | 2 ND Pixel Positive VbyOne differential data input in area B. Lan 9 | |
| 7 | GND | Ground | |
| 8 | RX10N | 3 RD Pixel Negative VbyOne differential data input in area B. Lan 10 | (1) |
| 9 | RX10P | 3 RD Pixel Positive VbyOne differential data input in area B. Lan 10 | |
| 10 | GND | Ground | |
| 11 | RX11N | 4 TH Pixel Negative VbyOne differential data input in area B. Lan 11 | (1) |
| 12 | RX11P | 4 TH Pixel Positive VbyOne differential data input in area B. Lan 11 | |
| 13 | GND | Ground | |

| | | | |
|----|-------|---|-----|
| 14 | RX12N | 5 TH Pixel Negative VbyOne differential data input in area B. Lan 12 | (1) |
| 15 | RX12P | 5 TH Pixel Positive VbyOne differential data input in area B. Lan 12 | |
| 16 | GND | Ground | |
| 17 | RX13N | 6 TH Pixel Negative VbyOne differential data input in area B. Lan 13 | (1) |
| 18 | RX13P | 6 TH Pixel Positive VbyOne differential data input in area B. Lan 13 | |
| 19 | GND | Ground | |
| 20 | RX14N | 7 TH Pixel Negative VbyOne differential data input in area B. Lan 14 | (1) |
| 21 | RX14P | 7 TH Pixel Positive VbyOne differential data input in area B. Lan 14 | |
| 22 | GND | Ground | |
| 23 | RX15N | 8 TH Pixel Negative VbyOne differential data input in area B. Lan 15 | (1) |
| 24 | RX15P | 8 TH Pixel Positive VbyOne differential data input in area B. Lan 15 | |
| 25 | GND | Ground | |
| 26 | N.C. | No Connection | (4) |
| 27 | N.C. | No Connection | |
| 28 | N.C. | No Connection | |
| 29 | N.C. | No Connection | |
| 30 | N.C. | No Connection | |
| 31 | N.C. | No Connection | |
| 32 | N.C. | No Connection | |
| 33 | N.C. | No Connection | |
| 34 | N.C. | No Connection | |
| 35 | N.C. | No Connection | |
| 36 | N.C. | No Connection | |
| 37 | N.C. | No Connection | |
| 38 | N.C. | No Connection | |
| 39 | N.C. | No Connection | |
| 40 | N.C. | No Connection | |
| 41 | N.C. | No Connection | |

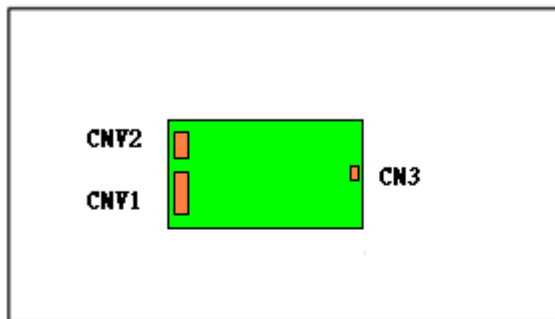
CON3 Connector Pin Assignment (SM05B-PASS-TBT(LF)(SN)(JST))

| | | | |
|---|-----|--------------------|--|
| 1 | GND | Ground | |
| 2 | GND | Ground | |
| 3 | Vin | Power input (+12V) | |
| 4 | Vin | Power input (+12V) | |
| 5 | Vin | Power input (+12V) | |

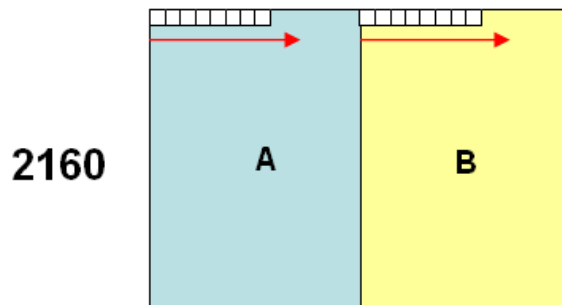
Note (1) V-by-One® HS Data Mapping

| Area | Lane | Data Stream |
|------|---------|-------------------------------------|
| A | Lane 0 | 1, 9, 17,, 1905, 1913 |
| | Lane 1 | 2, 10, 18,, 1906, 1914 |
| | Lane 2 | 3, 11, 19,, 1907, 1915 |
| | Lane 3 | 4, 12, 20,, 1908, 1916 |
| | Lane 4 | 5, 13, 21,, 1909, 1917 |
| | Lane 5 | 6, 14, 22,, 1910, 1918 |
| | Lane 6 | 7, 15, 23,, 1911, 1919 |
| | Lane7 | 8, 16, 24,, 1912, 1920 |
| B | Lane 8 | 1921, 1929, 1937,, 3825, 3833 |
| | Lane 9 | 1922, 1930, 1938,, 3826, 3834 |
| | Lane 10 | 1923, 1931, 1939,, 3827, 3835 |
| | Lane 11 | 1924, 1932, 1940,, 3828, 3836 |
| | Lane12 | 1925, 1933, 1941,, 3829, 3837 |
| | Lane 13 | 1926, 1934, 1942,, 3830, 3838 |
| | Lane 14 | 1927, 1935, 1943,, 3831, 3839 |
| | Lane 15 | 1928, 1936, 1944,, 3832, 3840 |

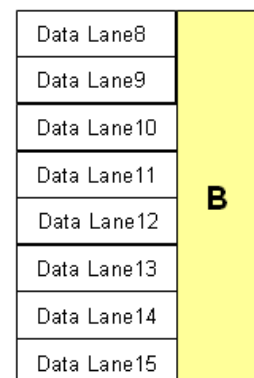
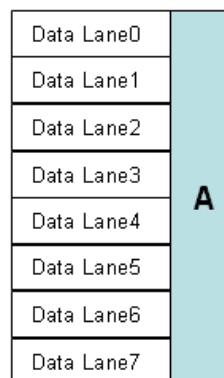
Front View



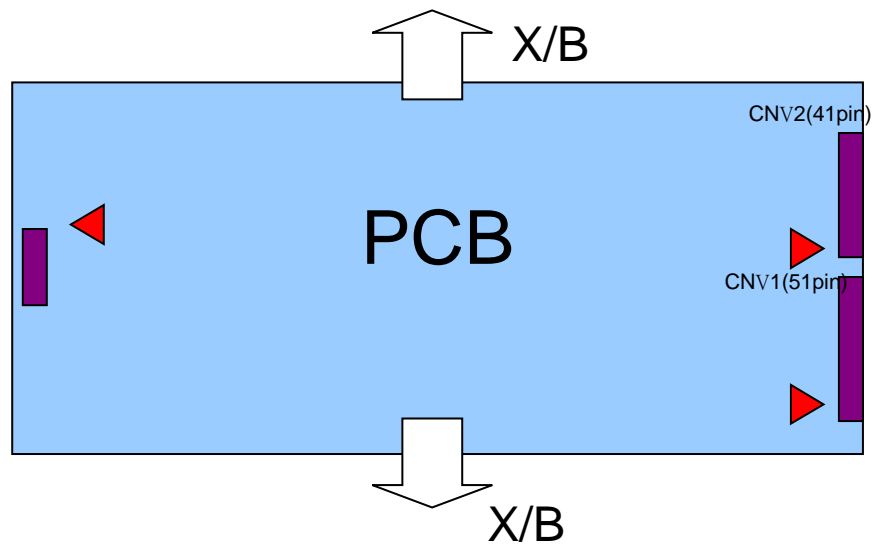
3840



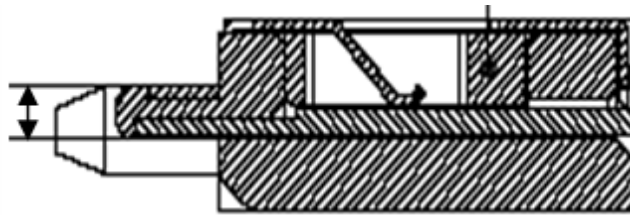
Display



Note (2) VbyOne HS connector pin order defined as follows



Note (3) V-by-One connector mating dimension range request is 0.93mm~1.0mm as below



Note (4) Reserved for internal use. Please leave it open.

5.2 BACKLIGHT UNIT

The pin configuration for the housing and lead wire is shown in the table below.

CN4、CN5 : 196388-12041-3 (P-TWO) ; FF01-430-123A(FCN)

| Pin No | Symbol | Feature |
|--------|--------|------------------------|
| 1 | VLED+ | Positive of LED String |
| 2 | VLED+ | |
| 3 | VLED+ | |
| 4 | NC | NC |
| 5 | VLED- | Negative of LED String |
| 6 | VLED- | |
| 7 | VLED- | |
| 8 | VLED- | |
| 9 | VLED- | |
| 10 | VLED- | |
| 11 | VLED- | |
| 12 | VLED- | |

CN3、CN6 : 196388-12041-3 (P-TWO) ; FF01-430-123A(FCN)

| Pin No | Symbol | Feature |
|--------|--------|------------------------|
| 1 | VLED- | Negative of LED String |
| 2 | VLED- | |
| 3 | VLED- | |
| 4 | VLED- | |
| 5 | VLED- | |
| 6 | VLED- | |
| 7 | VLED- | |
| 8 | VLED- | |
| 9 | NC | NC |
| 10 | VLED+ | Positive of LED String |
| 11 | VLED+ | |
| 12 | VLED+ | |

5.3 CONVERTER UNIT

CN1 (Header) : CI0114M1HR0-LA (CvilLux) or JH2-D4-143N (FCN)

Mating connector : JST PHR-14

| Pin No. | Symbol | Feature |
|---------|--------|--|
| 1 | VBL | +24V |
| 2 | VBL | |
| 3 | VBL | |
| 4 | VBL | |
| 5 | VBL | |
| 6 | GND | GND |
| 7 | GND | |
| 8 | GND | |
| 9 | GND | |
| 10 | GND | |
| 11 | ERR | Normal (GND) ; Abnormal (Open collector) |
| 12 | BLON | BL ON/OFF |
| 13 | NC | NC |
| 14 | E_PWM | External PWM Control |

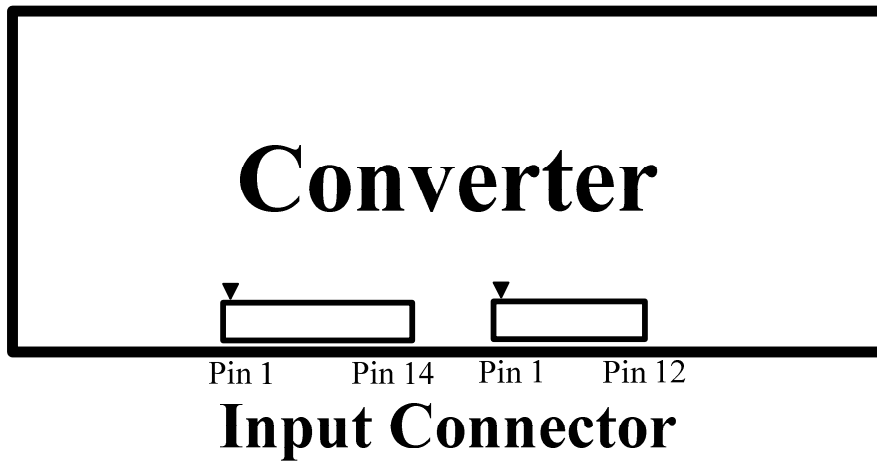
CN2 (Header) : CI0112M1HR0-LA (CvilLux) ; JH2-D4-123N(FCN)

Mating connector : JST PHR-12

| Pin No. | Symbol | Feature |
|---------|--------|---------|
| 1 | VBL | +24V |
| 2 | VBL | |
| 3 | VBL | |
| 4 | VBL | |
| 5 | VBL | |
| 6 | GND | GND |
| 7 | GND | |
| 8 | GND | |
| 9 | GND | |
| 10 | GND | |
| 11 | NC | NC |
| 12 | NC | NC |

Note (1) If Pin14 is open, E_PWM is 100% duty.

Note (2) Input connector pin order defined as follows



5.4 COLOR DATA INPUT ASSIGNMENT

The brightness of each primary color (red, green and blue) is based on the 10-bit gray scale data input for the color. The higher the binary input the brighter the color. The table below provides the assignment of color versus data input.

| Color | | Data Signal | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---------------------|------------------|-------------|----|----|----|----|----|----|----|----|----|-------|----|----|----|----|----|----|----|----|----|------|----|----|----|----|----|----|----|----|----|---|---|---|---|---|---|---|---|---|
| | | Red | | | | | | | | | | Green | | | | | | | | | | Blue | | | | | | | | | | | | | | | | | | |
| | | R9 | R8 | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G9 | G8 | G7 | G6 | G5 | G4 | G3 | G2 | G1 | G0 | B9 | B8 | B7 | B6 | B5 | B4 | B3 | B2 | B1 | B0 | | | | | | | | | |
| Basic Colors | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| Gray Scale Of Red | Red (0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red (1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red (2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | Red (1021) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red (1022) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Red (1023) | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Gray Scale Of Green | Green (0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green (1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green (2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | Green (1021) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green (1022) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Green (1023) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| Gray Scale Of Blue | Blue (0) / Dark | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| | Blue (1) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| | Blue (2) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | : | |
| | Blue (1021) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | |
| | Blue (1022) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | |
| | Blue (1023) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |

Note (1) 0: Low Level Voltage , 1: High Level Voltage

6. INTERFACE TIMING

6.1 INPUT SIGNAL TIMING SPECIFICATIONS

The input signal timing specifications are shown as the following table and timing diagram. (Ta = 25 ± 2 °C)

| Signal | Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|-----------------|--------------------------------------|-------------------------|-----------|------|-----------|------|------|
| Frequency | Data Clock | 1/Tc | 70 | 74.3 | 80 | MHZ | (1) |
| VbyOne Receiver | Data skew between each area (A/B) | Tblock | -0.06 | — | 0.06 | H | (2) |
| | Intra-Pair skew | | -0.3 | — | 0.3 | UI | (3) |
| | Inter-pair skew | | -5 | — | 5 | UI | (4) |
| | Spread spectrum modulation range | F _{clk_in_mod} | 1/Tc-0.5% | — | 1/Tc+0.5% | MHZ | (5) |
| | Spread spectrum modulation frequency | F _{SSM} | — | — | 30 | K Hz | |

6.1.1 Timing spec for Frame Rate = 100Hz

| Signal | Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|---|---------------|---------|------|------|------|------|--|
| Frame rate | | Fr5 | 94 | 100 | 106 | Hz | (6),(7) |
| Vertical Active Display Term (8 Lan,1920X2160 Active Area) | Total | Tv | 2200 | 2700 | 2790 | Th | Tv=Tvd+Tvb |
| | Display | Tvd | 2160 | 2160 | 2160 | Th | |
| | Blank | Tvb | 40 | 540 | 630 | Th | |
| | V back porch | V_back | 13 | 54 | 61 | line | Tv _b =V _{back} +V _{front} +V _{width} |
| | V front porch | V_front | 2 | 476 | 554 | line | |
| | Vsync width | V_width | 1 | 10 | 15 | line | |
| Horizontal Active Display Term (8 Lan,1920X2160 Active Area) | Total | Th | 270 | 285 | 300 | Tc | Th=Thd+Thb |
| | Display | Thd | 240 | 240 | 240 | Tc | |
| | Blank | Thb | 30 | 45 | 60 | Tc | |
| | H back porch | H_back | 10 | 21 | 30 | Tc | Th _b =H _{back} +H _{front} +H _{width} |
| | H front porch | H_front | 4 | 16 | 30 | Tc | |
| | Hsync width | H_width | 5 | 8 | 10 | Tc | |

6.1.2 Timing spec for Frame Rate = 120Hz

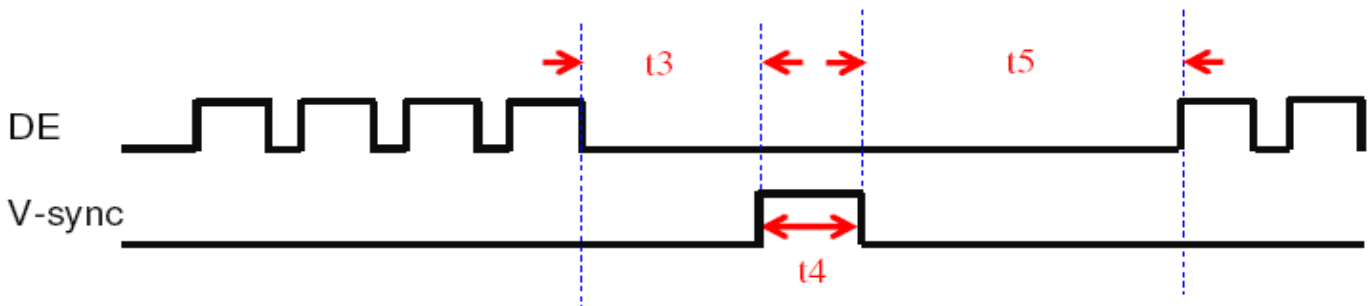
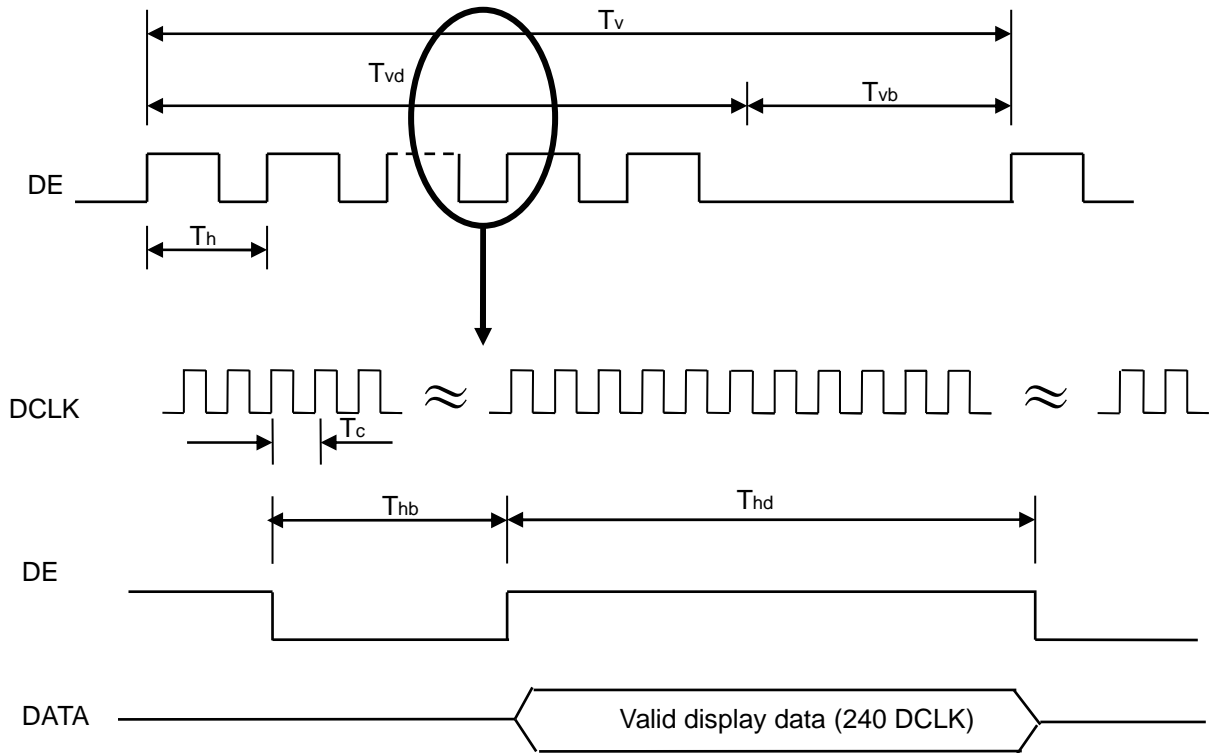
| Signal | Item | Symbol | Min. | Typ. | Max. | Unit | Note |
|---|---------------|---------|------|------|------|------|----------------------------|
| Frame rate | | Fr6 | 114 | 120 | 126 | Hz | (6),(7) |
| Vertical Active Display Term (8 Lan,1920X2160 Active Area) | Total | Tv | 2200 | 2250 | 2790 | Th | Tv=Tvd+Tvb |
| | Display | Tvd | 2160 | 2160 | 2160 | Th | |
| | Blank | Tvb | 40 | 90 | 630 | Th | |
| | V back porch | V_back | 13 | 72 | 115 | line | Tvb=V_back+V_front+V_width |
| | V front porch | V_front | 2 | 8 | 500 | line | |
| | Vsync width | V_width | 1 | 10 | 15 | line | |
| Horizontal Active Display Term (8 Lan,1920X2160 Active Area) | Total | Th | 270 | 285 | 300 | Tc | Th=Thd+Thb |
| | Display | Thd | 240 | 240 | 240 | Tc | |
| | Blank | Thb | 30 | 45 | 60 | Tc | |
| | H back porch | H_back | 10 | 21 | 30 | Tc | Thb=H_back+H_front+H_width |
| | H front porch | H_front | 4 | 16 | 30 | Tc | |
| | Hsync width | H_width | 5 | 8 | 10 | Tc | |

Note (1) Please make sure the range of pixel clock has follow the below equation :

$$F_{clk}(max) \geq Fr \times Tv \times Th$$

$$Fr \times Tv \times Th \geq F_{clk}(min)$$

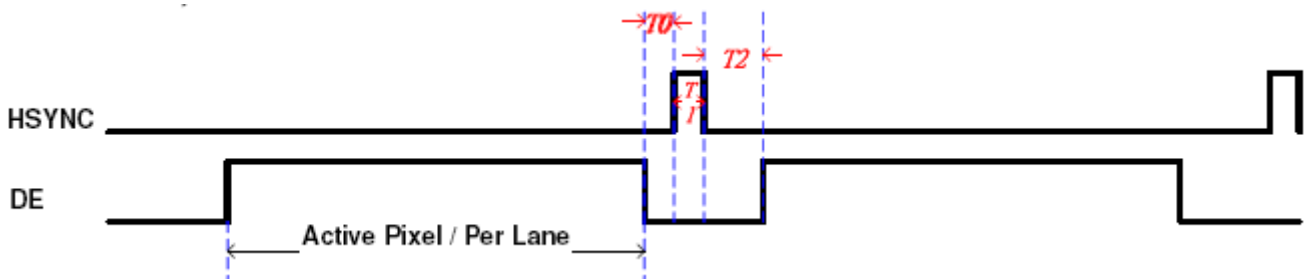
INPUT SIGNAL TIMING DIAGRAM



$T_3 >= 2H$

$T_4 >= 1H$

$T_5 >= 13H$

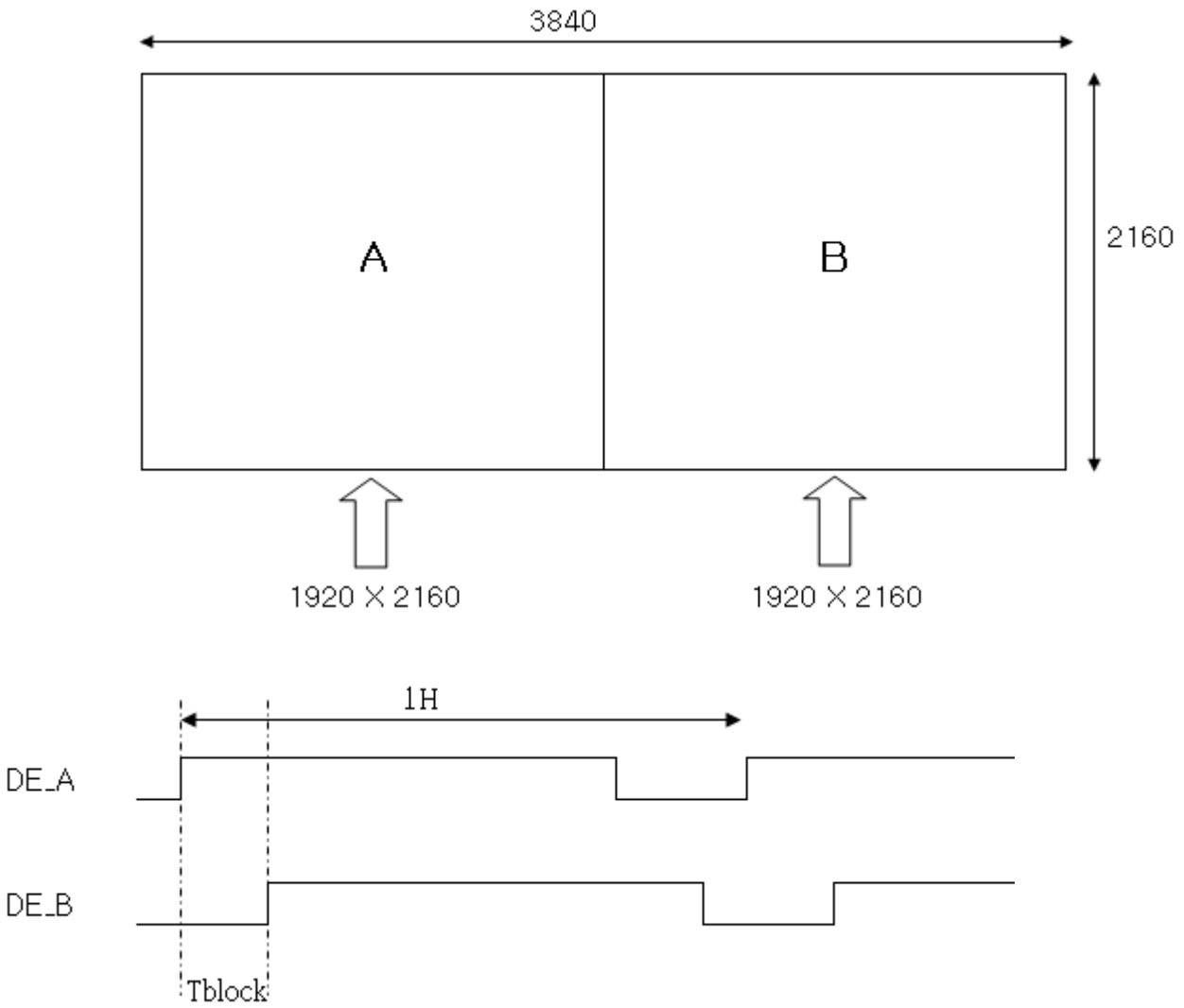


$T_0 >= 4 T_c$

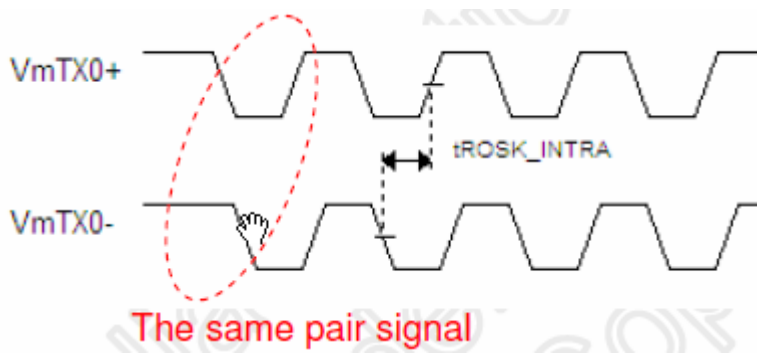
$T_1 >= 5 T_c$

$T_2 >= 10 T_c$

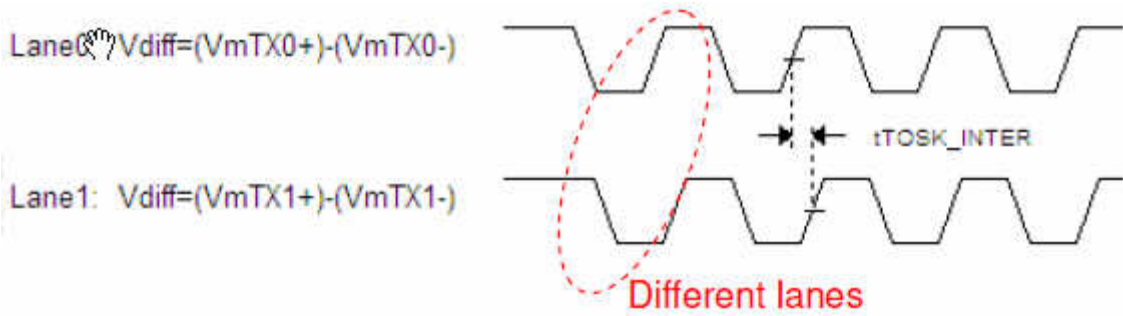
Note (2) Data skew between areas



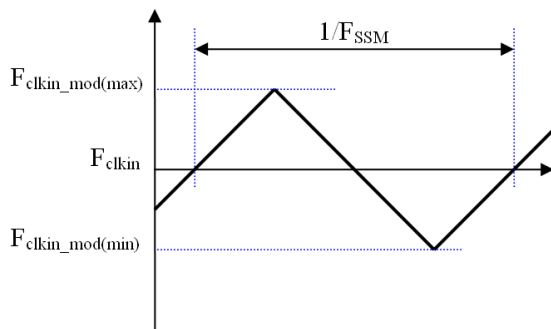
Note (3) VbyOne HS Intra-pair skew



Note (4) VbyOne HS Inter-pair skew.

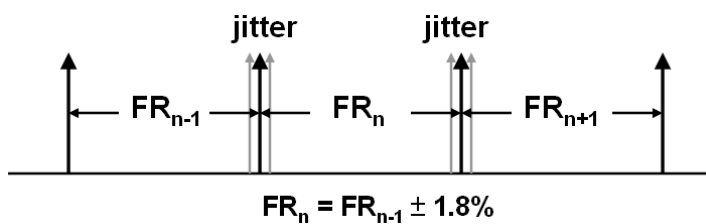


Note (5) The SSCG (Spread spectrum clock generator) is defined as below figures.



Note (6) For converter reference signals, the frame-to-frame jitter of the input frame rate is defined as the above figures. $FR_n = FR_{n-1} \pm 1.8\%$.

Note (7) For converter reference signals, the setup of the frame rate jitter > 1.8% may result in the cosmetic LED backlight symptom.



6.2 V by One Input Signal Timing Diagram

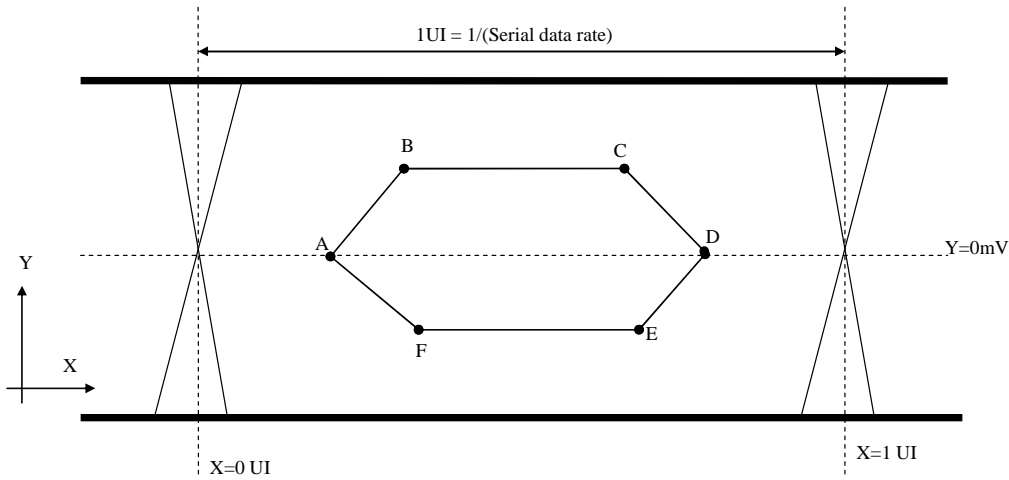


Table 1 Eye Mask Specification

| | X [UI] | Y [mV] | Note |
|---|--------|--------|------|
| A | 0.25 | 0 | (1) |
| B | 0.3 | 50 | (1) |
| C | 0.7 | 50 | (1) |
| D | 0.75 | 0 | (1) |
| E | 0.7 | -50 | (1) |
| F | 0.3 | -50 | (1) |

Note (1) Input levels of V-by-One HS signals are comes from “V-by-One HS Stander Ver.1.4”

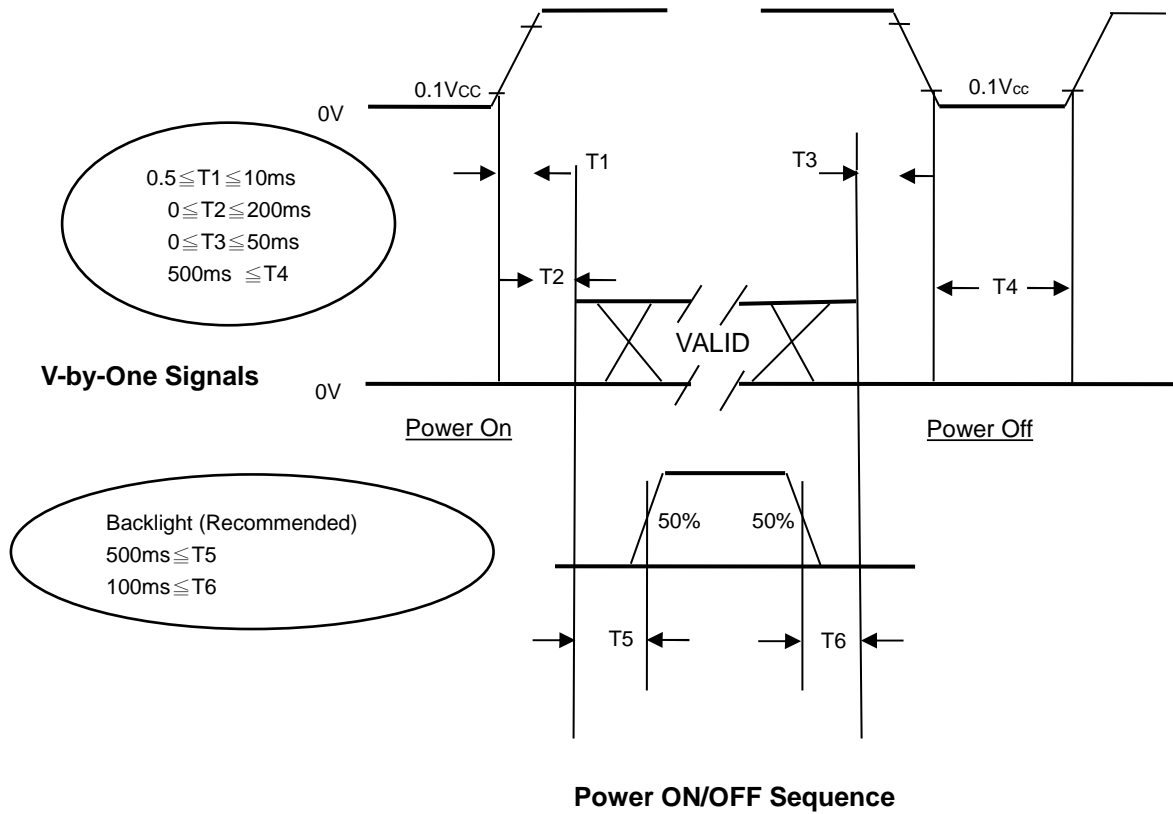
6.3 Byte Length and Color mapping of V-by-One HS

| Packer input & Unpacker output | | 30bpp RGB (10bit) |
|--------------------------------|------|-------------------|
| Byte 0 | D[0] | R[2] |
| | D[1] | R[3] |
| | D[2] | R[4] |
| | D[3] | R[5] |
| | D[4] | R[6] |
| | D[5] | R[7] |
| | D[6] | R[8] |
| | D[7] | R[9] |
| Byte 1 | D[8] | G[2] |

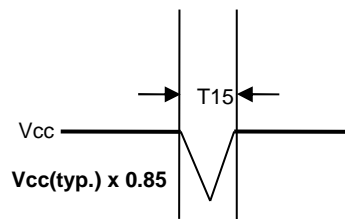
| | | |
|--------|-------|------|
| | D[9] | G[3] |
| | D[10] | G[4] |
| | D[11] | G[5] |
| | D[12] | G[6] |
| | D[13] | G[7] |
| | D[14] | G[8] |
| | D[15] | G[9] |
| Byte 2 | D[16] | B[2] |
| | D[17] | B[3] |
| | D[18] | B[4] |
| | D[19] | B[5] |
| | D[20] | B[6] |
| | D[21] | B[7] |
| | D[22] | B[8] |
| Byte 3 | D[23] | B[9] |
| | D[24] | X |
| | D[25] | X |
| | D[26] | B[0] |
| | D[27] | B[1] |
| | D[28] | G[0] |
| | D[29] | G[1] |
| | D[30] | R[0] |
| D[31] | R[1] | |

6.4 POWER ON/OFF SEQUENCE

To prevent a latch-up or DC operation of LCD module, the power on/off sequence should be as the diagram below.



Vcc Dip
 $T15 \leq 10\text{ms}$



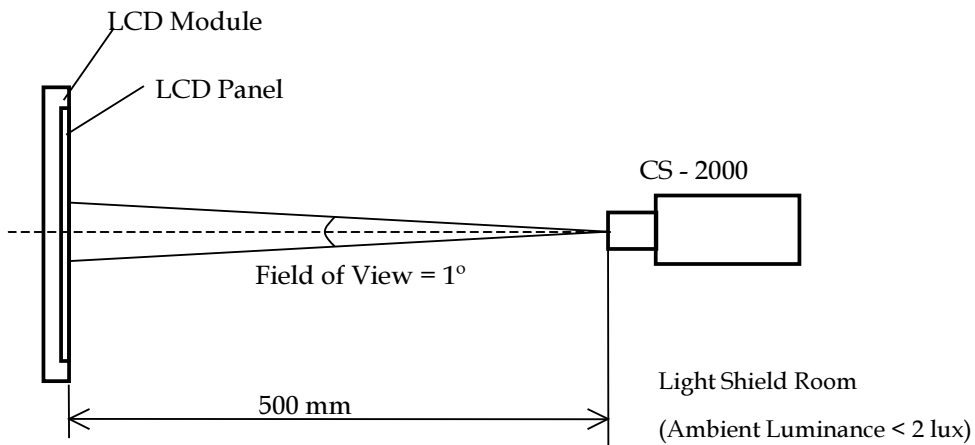
7. OPTICAL CHARACTERISTICS

7.1 TEST CONDITIONS

| Item | Symbol | Value | Unit |
|---------------------|---|--------|------|
| Ambient Temperature | Ta | 25±2 | °C |
| Ambient Humidity | Ha | 50±10 | %RH |
| Supply Voltage | V _{CC} | 12±1.2 | V |
| Input Signal | According to typical value in "3. ELECTRICAL CHARACTERISTICS" | | |
| Vertical Frame Rate | Fr | 120 | Hz |

The LCD module should be stabilized at given temperature for 1 hour to avoid abrupt temperature change during measuring in a windless room.

Local Dimming Function should be Disable before testing to get the steady optical characteristics (According to 5.1 CNF1 Connector Pin Assignment, Pin no. "42")



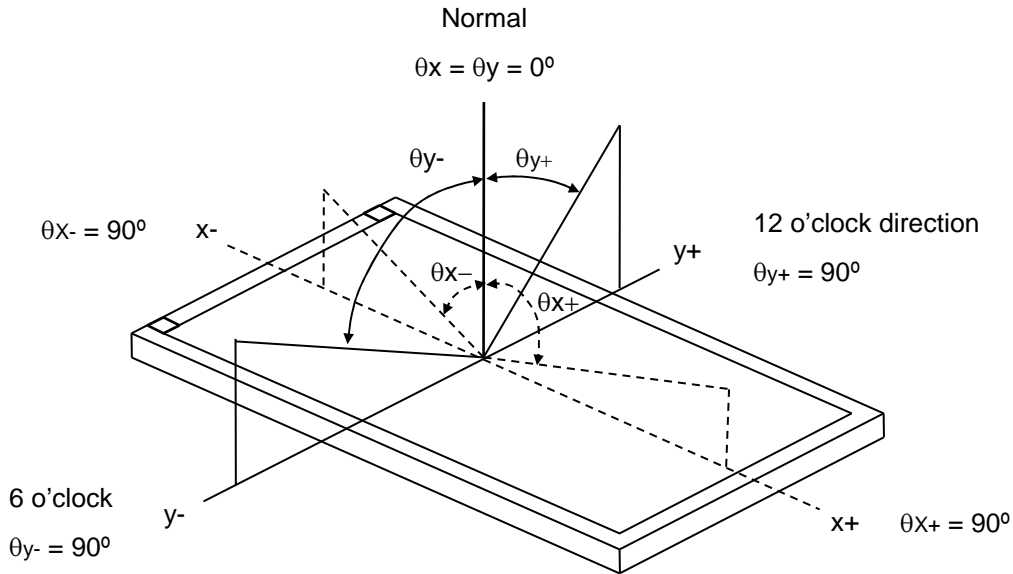
7.2 OPTICAL SPECIFICATIONS

The relative measurement methods of optical characteristics are shown in 7.2. The following items should be measured under the test conditions described in 7.1 and stable environment shown in 7.1.

| Item | | Symbol | Condition | Min. | Typ. | Max. | Unit | Note | | |
|--|------------------------------|-----------------|-----------|---|---------------|-------|-------------------|----------|--|---|
| Contrast Ratio | | CR | | 2000 | 3000 | - | - | Note (2) | | |
| Response Time | | Gray to gray | | | 6.5 | 13 | ms | Note (3) | | |
| Center Luminance of White | | L _C | | 560 | 700 | - | cd/m ² | Note (4) | | |
| White Variation | | δW | | | | 1.3 | - | Note (6) | | |
| Cross Talk | | CT | | - | | 4 | % | Note (5) | | |
| Color Chromaticity | Red | R _x | | θ _x =0°, θ _y =0° Viewing angle at normal direction | Typ.- 0.03 | 0.685 | Typ.+ 0.03 | - | | |
| | | R _y | 0.307 | | | - | | | | |
| | Green | G _x | 0.253 | | | - | | | | |
| | | G _y | 0.683 | | | - | | | | |
| | Blue | B _x | 0.152 | | | - | | | | |
| | | B _y | 0.045 | | | - | | | | |
| | White | W _x | 0.280 | | | - | | | | |
| | | W _y | 0.290 | | | - | | | | |
| | Correlated color temperature | | | | | 10000 | | | | K |
| | Color Gamut | | C.G. | | | - | | 98 | | - |
| Viewing Angle | Horizontal | θ _{x+} | CR≥10 | 80 | 89 | - | Deg. | (1) | | |
| | | θ _{x-} | | 80 | 89 | - | | | | |
| | Vertical | θ _{y+} | | 80 | 89 | - | | | | |
| | | θ _{y-} | | 80 | 89 | - | | | | |
| Transmission direction of the up polarizer | | Φ _{up} | - | - | 90 | - | Deg. | | | |

Note (1) Definition of Viewing Angle (θ_x, θ_y) :

Viewing angles are measured by Autronic Conoscope Cono-80 (or Eldim EZ-Contrast 160R).



Note (2) Definition of Contrast Ratio (CR) :

The contrast ratio can be calculated by the following expression.

$$\text{Contrast Ratio (CR)} = \frac{\text{Surface Luminance of L1023}}{\text{Surface Luminance of L0}}$$

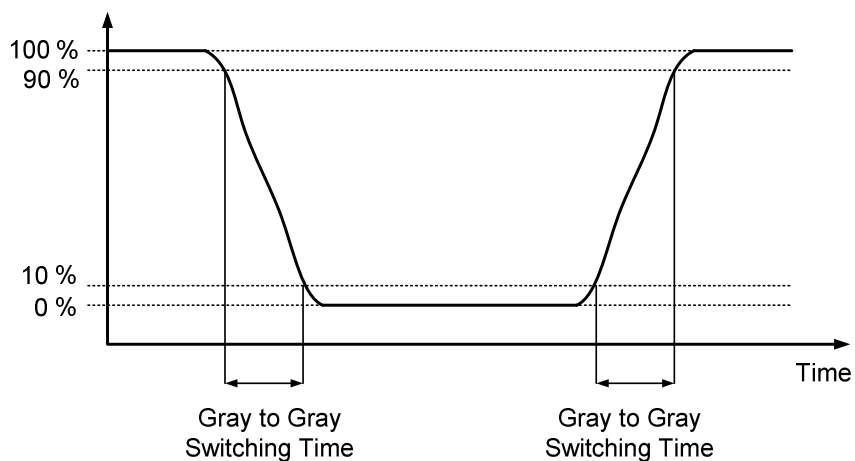
L1023: Luminance of gray level 1023

L 0: Luminance of gray level 0

CR = CR (X), where CR (X) is corresponding to the Contrast Ratio of the point X at the figure in Note (6).

Note (3) Definition of Gray-to-Gray Switching Time :

Optical Response



The driving signal means the signal of gray level 0, 124, 252, 380, 508, 636, 764, 892 and 1023.

Gray to gray average time means the average switching time of gray level 0, 124, 252, 380, 508, 636, 764, 892 and 1023 to each other.

Note (4) Definition of Luminance of White (L_C):

Measure the luminance of gray level 1023 at center point.

$L_C = L(5)$, where $L(x)$ is corresponding to the luminance of the point X at the figure in Note (6).

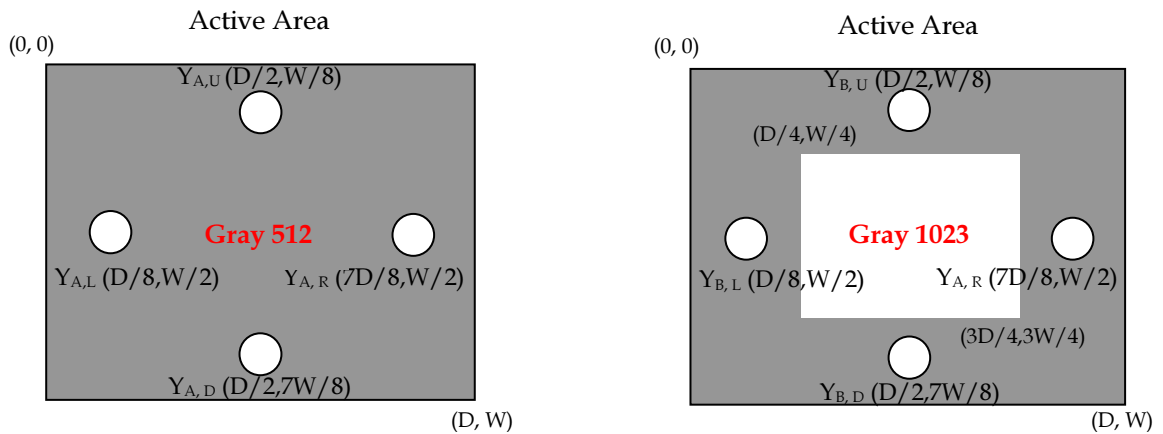
Note (5) Definition of Cross Talk (CT):

$$CT = | Y_B - Y_A | / Y_A \times 100 (\%)$$

Where:

Y_A = Luminance of measured location without gray level 1023 pattern (cd/m²)

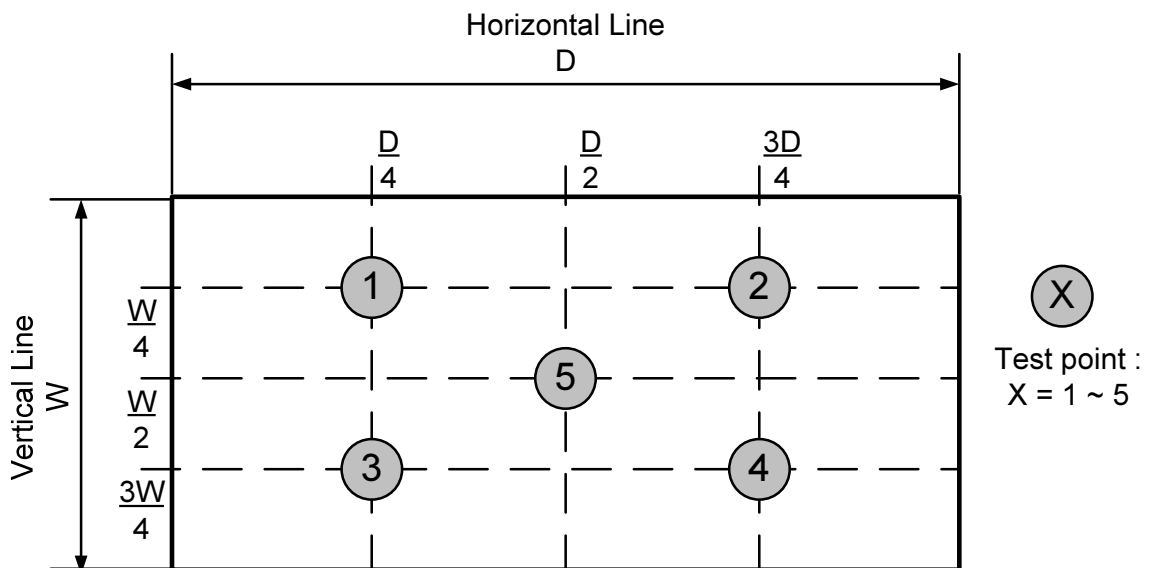
Y_B = Luminance of measured location with gray level 1023 pattern (cd/m²)



Note (6) Definition of White Variation (δW):

Measure the luminance of gray level 1023 at 5 points

$$\delta W = \frac{\text{Maximum} [L(1), L(2), L(3), L(4), L(5)]}{\text{Minimum} [L(1), L(2), L(3), L(4), L(5)]}$$



8. PRECAUTIONS

8.1 ASSEMBLY AND HANDLING PRECAUTIONS

- [1] Do not apply rough force such as bending or twisting to the module during assembly.
- [2] Do not apply pressure or impulse to the module to prevent the damage of LCD panel and Backlight.
- [3] Bezel of Set can not press or touch the panel surface. It will make light leakage or scrape.
- [4] It should be attached to the system firmly using all mounting holes.
- [5] It is recommended to assemble or to install a module into the user's system in clean working areas. The dust and oil may cause electrical short or worsen the polarizer, do not press or scratch the surface harder than a HB pencil lead.
- [6] Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- [7] Protection film for polarizer on the module should be slowly peeled off just before use so that the electrostatic charge can be minimized.
- [8] Do not disassemble the module.
- [9] Always follow the correct power-on sequence when the LCD module is turned on. This can prevent the damage and latch-up of the CMOS LSI chips.
- [10] Do not plug in or pull out the I/F connector while the module is in operation, pins of I/F connector should not be touched directly with bare hands. Do not adjust the variable resistor located on the module.
- [11] Use a soft dry cloth without chemicals for cleaning, because the surface of polarizer is very soft and easily scratched. Water, IPA (Isopropyl Alcohol) or Hexane are desirable cleaners. Do not use Ketone type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- [12] Moisture can easily penetrate into LCD module and may cause the damage during operation.
- [13] When storing modules as spares for a long time, the following precaution is necessary.
 - [13.1] Do not leave the module in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C at normal humidity (under 70%) without condensation.
 - [13.2] The module shall be stored in dark place. Do not store the TFT-LCD module in direct sunlight or fluorescent light.
- [14] When ambient temperature is lower than 10°C, the display quality might be reduced. For example, the response time will become slow, and the starting voltage of LED will be higher than that of room temperature.

8.2 SAFETY PRECAUTIONS

To optimize PID module's lifetime and functions, operating conditions should be followed as below

- [1] Normal operating condition
 - [1.1] Temperature : 20±15°C
 - [1.2] Humidity : 55±20%
 - [1.3] Well-ventilated place is suggested to set up PID module and system.
 - [1.4] Display pattern : regular switched patterns or moving pictures.
 - [1.4.1] Periodical power-off or screen saver is needed after long-term static display.

- [1.4.2] Moving picture or black pattern is strongly recommended for screen saver.
- [2] Operating requirements of PID modules and systems to prevent uneven display under long-term operating.
 - [2.1] PID suitable operating time : under 20 hrs a day.
 - [2.2] Periodical display contents should be changed from static image to moving picture.
 - [2.2.1] Different background and image colors changed respectively, and changed colors periodically.
 - [2.2.2] Background and image with large different luminance displayed at the same time should be avoided.
- [3] The startup voltage of a Backlight may cause an electrical shock while assembling with the converter. Do not disassemble the module or insert anything into the Backlight unit.
- [4] Do not connect or disconnect the module in the "Power On" condition.
- [5] Do not exceed the absolute maximum rating value. (supply voltage variation, input voltage variation, variation in part contents and environmental temperature...) Otherwise the module may be damaged.
- [6] If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, skin or clothes, it has to be washed away thoroughly with soap.
- [7] Module should be turned clockwise (regular front view perspective) when used in portrait mode.
- [8] Ultra-violet ray filter is necessary for outdoor operation.
- [9] Only when PID module is operated under right operating conditions, lifetime in this spec can be guaranteed. After the module's end of life, it is not harmful in case of normal operation and storage.

8.3 SAFETY STANDARDS

The LCD module should be certified with safety regulations as follows:

| Regulatory | Item | Standard |
|----------------------------------|------|---|
| Information Technology equipment | UL | UL60950-1:2006 or Ed.2:2007 |
| | cUL | CAN/CSA C22.2 No.60950-1-03 or 60950-1-07 |
| | CB | IEC60950-1:2005 / EN60950-1:2006+ A11:2009 |
| Audio/Video Apparatus | UL | UL60065 Ed.7:2007 |
| | cUL | CAN/CSA C22.2 No.60065-03:2006 + A1:2006 |
| | CB | IEC60065:2001+ A1:2005 / EN60065:2002 + A1:2006+ A11:2008 |

9. DEFINITION OF LABELS

9.1 MODULE LABEL

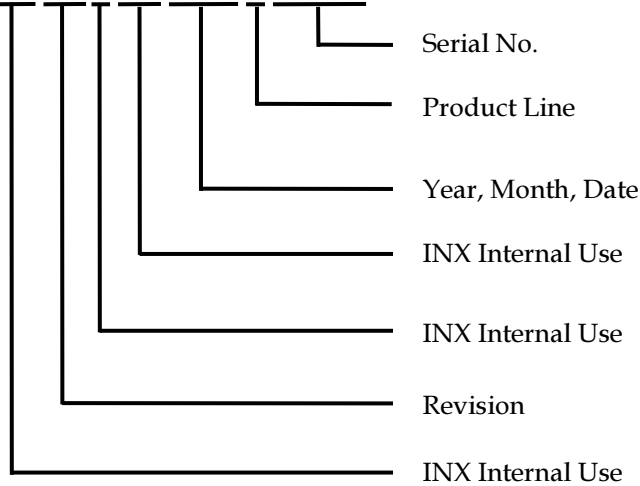
The barcode nameplate is pasted on each module as illustration, and its definitions are as following explanation.



Model Name : S850DK1-KD1

Revision : Rev. XX, for example: A0, A1... B1, B2... or C1, C2...etc.

Serial ID : X X X X X X Y M D L N N N N



Serial ID includes the information as below:

Manufactured Date:

Year : 2001=1, 2002=2, 2003=3, 2004=4...2010=0, 2011=1, 2012=2...

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I, O, and U.

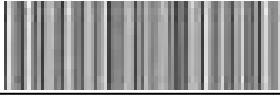
Revision Code : Cover all the change

Serial No. : Manufacturing sequence of product

Product Line : 1 → Line1, 2 → Line 2, ...etc.

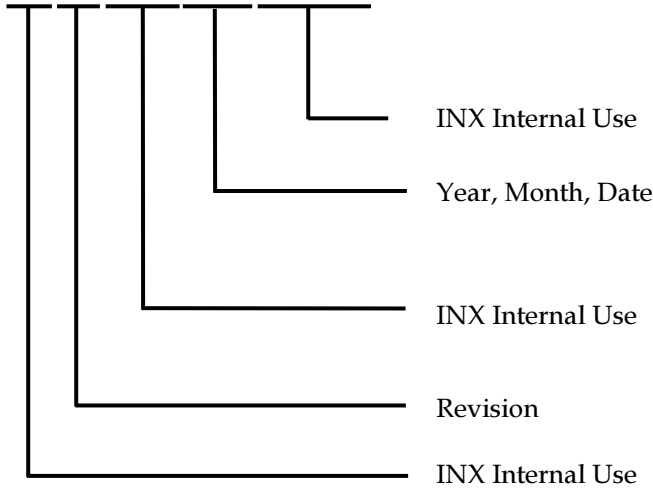
9.2 CARTON LABEL

The barcode nameplate is pasted on each box as illustration, and its definitions are as following explanation.

| | |
|--------------------------------|---|
| P.O. NO. | _____ |
| Parts ID. | _____ |
| Model Name | <u> S850DK1-KD1 </u> |
| Carton ID. |  _____ |
| Quantities | _____ |
| XXXXXXXXXXXXXXXX | |
| Made In Taiwan (Made In China) | |

Model Name: S850DK1- KD1

Carton ID: X X X X X X Y M D X X X X



Serial ID includes the information as below :

Manufactured Date:

Year: 2010=0, 2011=1, 2012=2...etc.

Month: 1~9, A~C, for Jan. ~ Dec.

Day: 1~9, A~Y, for 1st to 31st, exclude I ,O, and U.

Revision Code: Cover all the change

10. PACKAGING

10.1 PACKAGING SPECIFICATIONS

- (1) 6 LCD TV modules / 1 Box
- (2) Box dimensions : 2247(L) X 723 (W) X 1290 (H)
- (3) Weight: approximately 350 Kg (6 modules per box)

10.2 PACKAGING METHOD

Packaging method is shown in following figures.

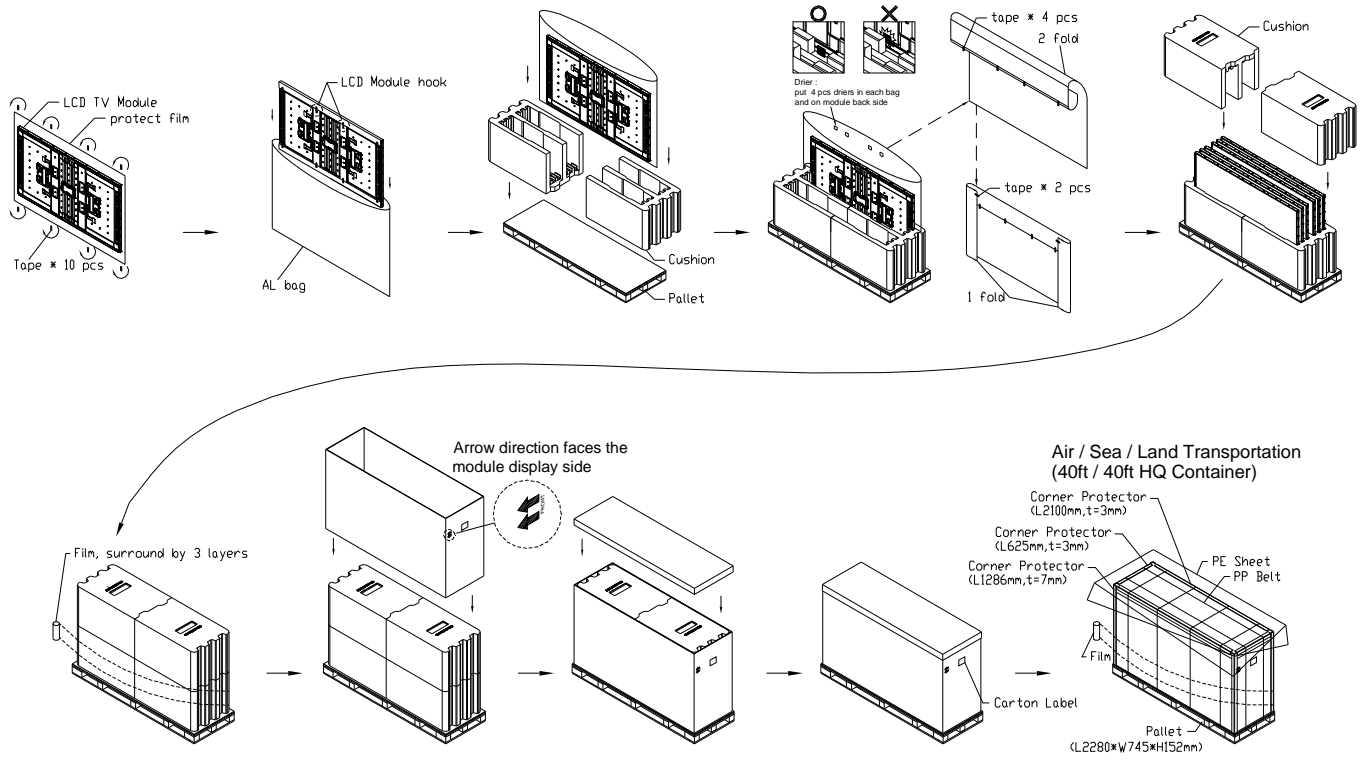


Figure 10-1 packing method

10.3 UN-PACKAGING METHOD

Un-packaging method is shown as following figures.

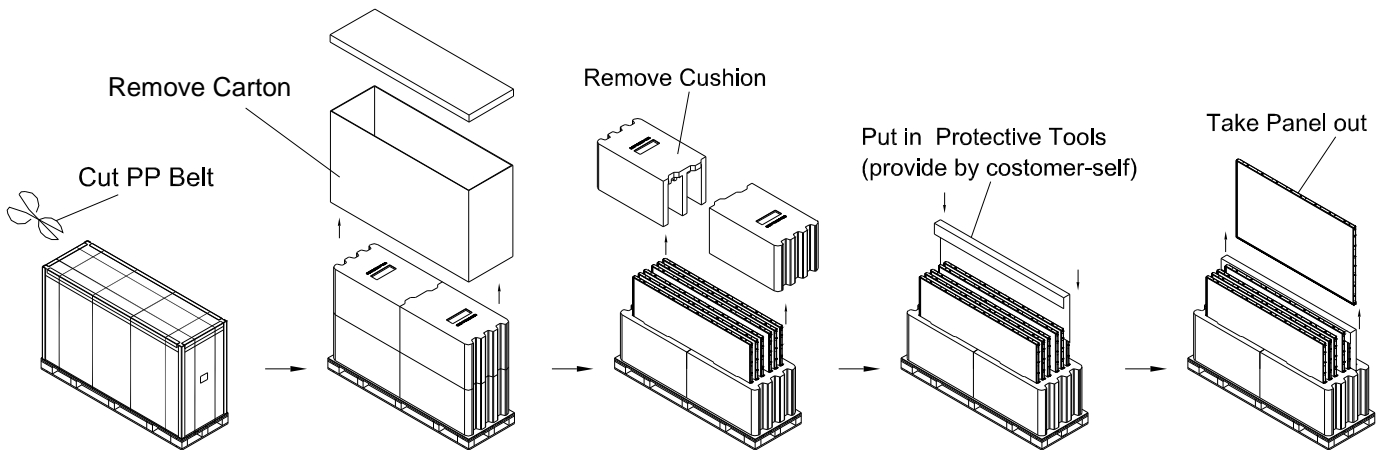
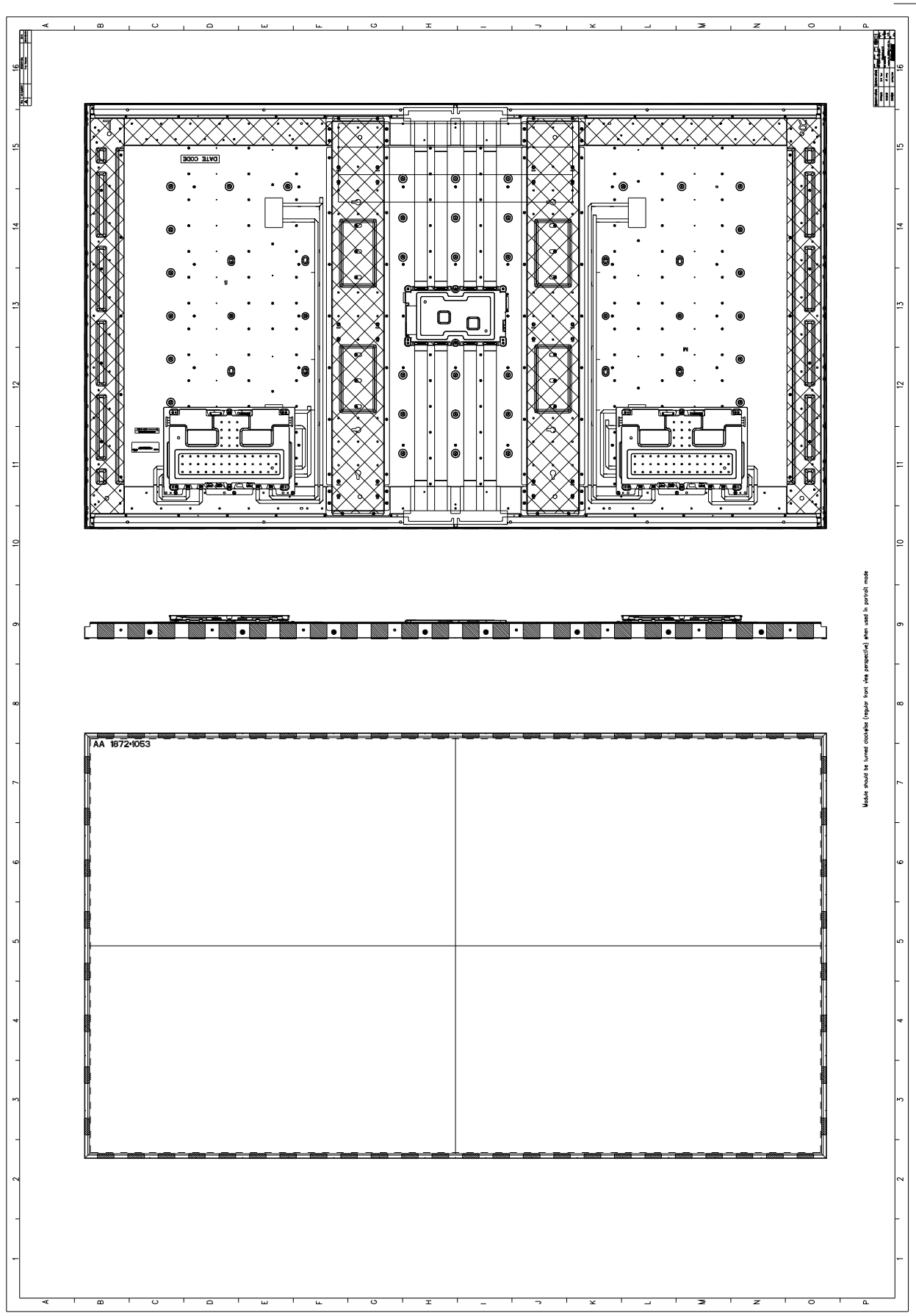
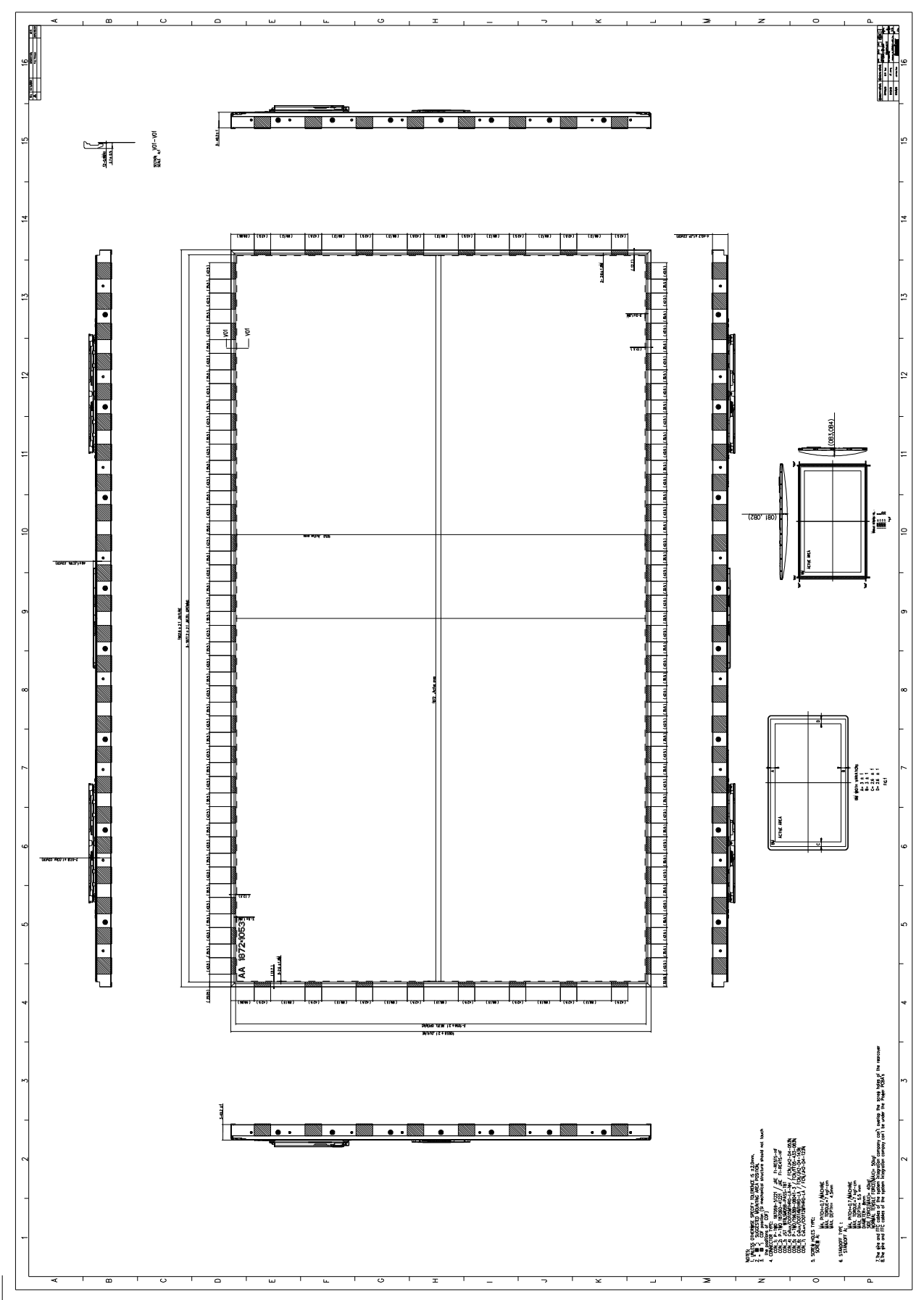


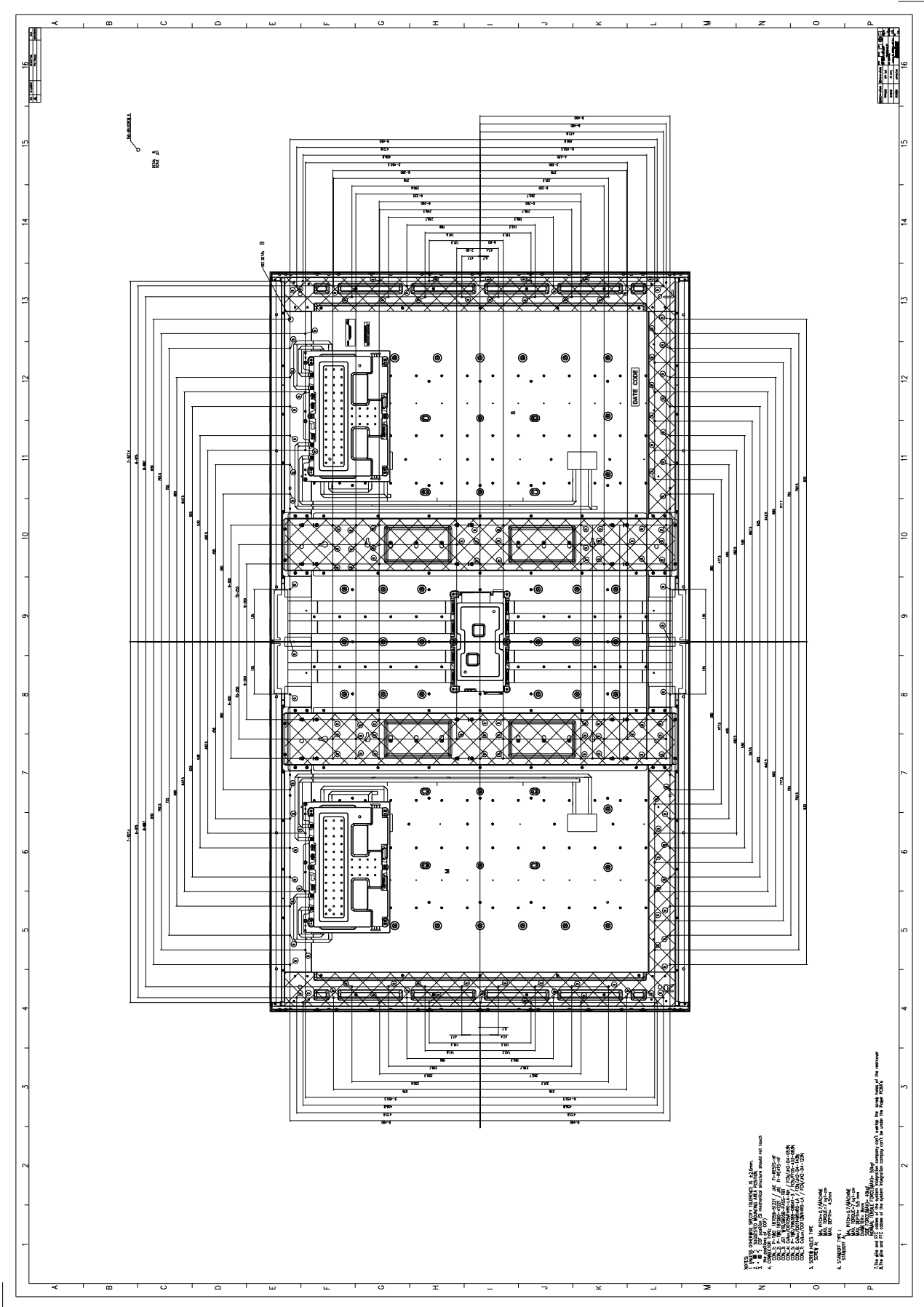
Figure 10-2 un-packaging method

11. MECHANICAL CHARACTERISTIC

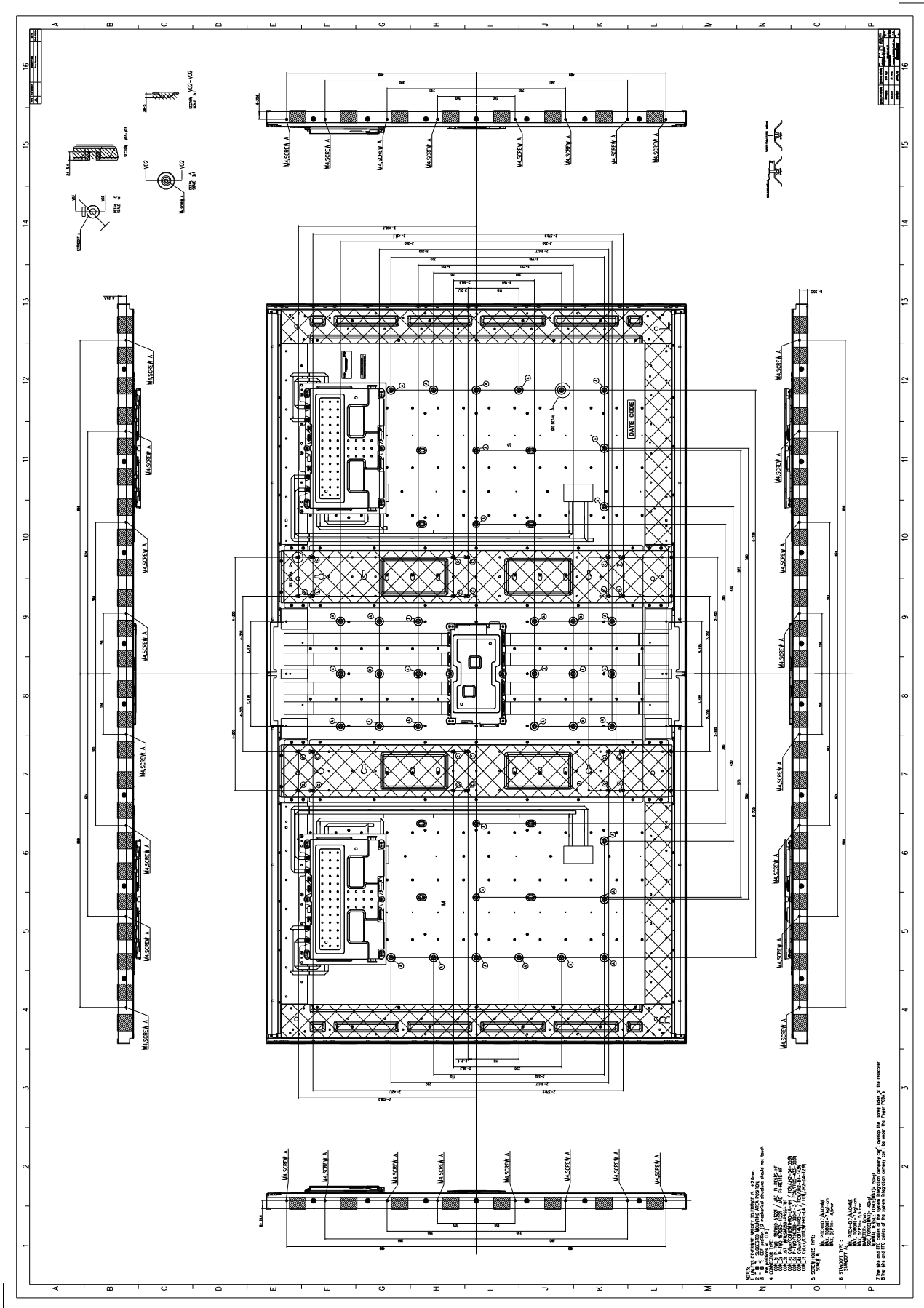


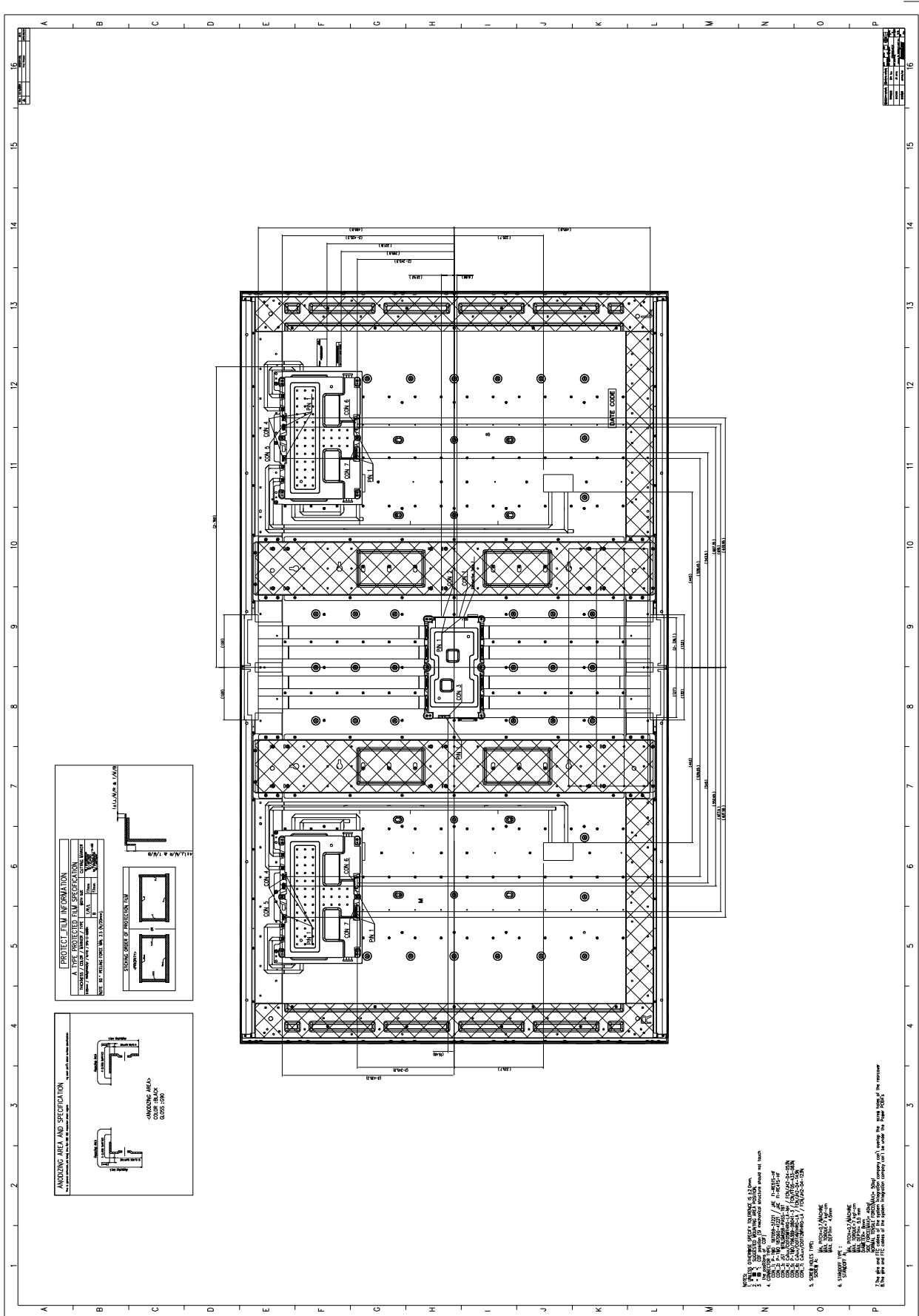


NOTE:
 1. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
 2. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
 3. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
 4. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
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 10. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
 11. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
 12. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
 13. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
 14. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
 15. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.
 16. The drawing is for reference only. The actual appearance of the product may vary slightly from the drawing.



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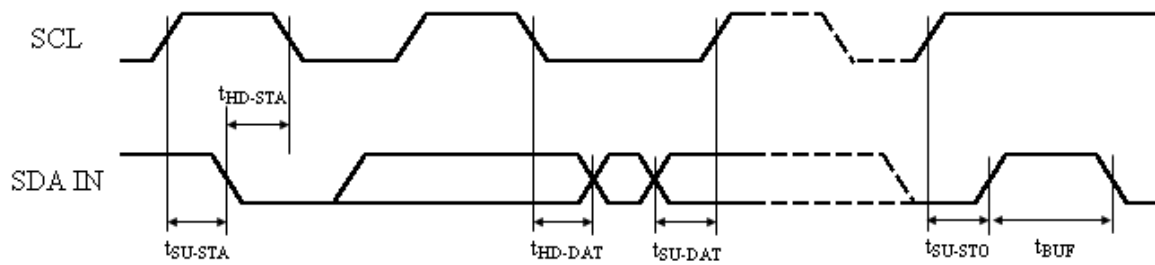




Appendix A




A.2 I2C timing

| Symbol | Parameter | Min. | Max. | Unit |
|--------------|--|------|------|------|
| t_{SU-STA} | Start setup time | 250 | - | ns |
| t_{HD-STA} | Start hold time | 250 | - | ns |
| t_{SU-DAT} | Data setup time | 80 | - | ns |
| t_{HD-DAT} | Data hold time | 0 | - | ns |
| t_{SU-STO} | Stop setup time | 250 | - | ns |
| t_{BUF} | Time between Stop condition and next Start condition | 500 | - | ns |



Appendix B

Unpack SOP with Person (just for reference)

| Item | Description | Picture |
|------|--|--|
| 1 | 2人同時將模組抬起，中間需放置保護墊防止發光面刮傷 (Must be 2 person raise the module) |  |
| 2 | 抬起模組先放在白色cushion上 (Raise the module and put it on the cushion) |  |
| 3 | 將模組平放搬運，發光面朝上 (Turn the module to horizontal, and keep Active area on the top) |  |
| 4 | 放置在工作桌上，工作桌上需放置緩衝材 (Put the cushion on the table before put module on the table.) |  |
| 5 | 撕除美紋膠帶 (Tear off tape) |  |

| | | |
|---|-----------------------------|--|
| 6 | 拆開靜電袋 (Take off the bag) |  |
| 7 | 完成 (Finished) |  |