

DATA IMAGE corporation

CTP Module Specification

Preliminary

ITEM NO.: <u>SCF0403526GGU38</u>

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Customer Companies	R&D Dept.	Q.C. Dept.	Eng. Dept.	Prod. Dept.
	ALEX	PRETTY	DAVID	KEN
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	3	09/JUL/15'		41



2. RECORD OF REVISION

Rev	DRD OF REV		Page	Comment	Source
1	07/APR/14'	7.5		Initial preliminary	ESR0304001
2	06/DEC/14'	4.2 8.1	3	Add LED life time. Add Report rate, Response time&(X,Y)position.	11S-EC0012
3	09/JUL/15'	8.1 11.2 14	9 34	Update General Specifications, Add fw Update Inspection Judgment standard Modify OUTLINE DRAWING from Rev 1 to 2.	11S-F70004

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3. GENERAL SPECIFICATIONS

Parameter	Specifications	Unit				
Display resolution	480X R.G.B x 272	dot				
LCD Active area	95.04(W) x 53.856(H)	mm				
Sensor A A	98.7(W) x 57.5(H)					
Screen size	4.3(Diagonal)	inch				
Pixel pitch	0.198 (W) x 0.198(H)	mm				
Color configuration	R.G.B. Stripe					
Overall dimension	110.5 (W) x 72.7(H) x 5.1(D)	mm				
Weight	TBD	g				
Surface treatment	Glare					
LCM model number	FX04032BDSSWBG01					
View Angle direction(Gray inversion)	6 o'clock					
Our components and processes are compliant to RoHS standard						

4. ELECTRICAL CHARACTERISTICS

4.1 Operating Conditions

GND=0V,Ta=25°C

Parameter	Symbol	MIN.	Тур.	MAX.	Unit	Remark
Power Supply voltage	V_{DD}	3.0	3.3	3.6	V	Note1
Power Supply Current	I_{DD}		17	20	mA	$V_{DD} = 3.3V$
Ripple Voltage	V_{RPVDD}			100	mVp-p	
"H" level logical input voltage	V _{IH}	0.8VDD		VDD	V	
"L" level logical input voltage	V _{IL}	0	-	0.2VDD	V	
Operating temperature	Topa	-20		70	°C	Ambient temperature
Storage temperature	Tstg	-30		80	°C	Ambient temperature

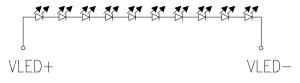
Note1:VDD Absolute Maximum Ratings -0.3V~+6V

4.2 Backlight driving for power conditions

Ta=25°C

Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
LED current	I _{LED}		15		mA	
VLED voltage	V_{LED}	28		36	V	ILED=15 mA
LED life time		15,000	30,000	1	Hours	Note 1

Note 1 under room temperature (25 °C, Humidity 30-60% RH)and ILED=15mA.



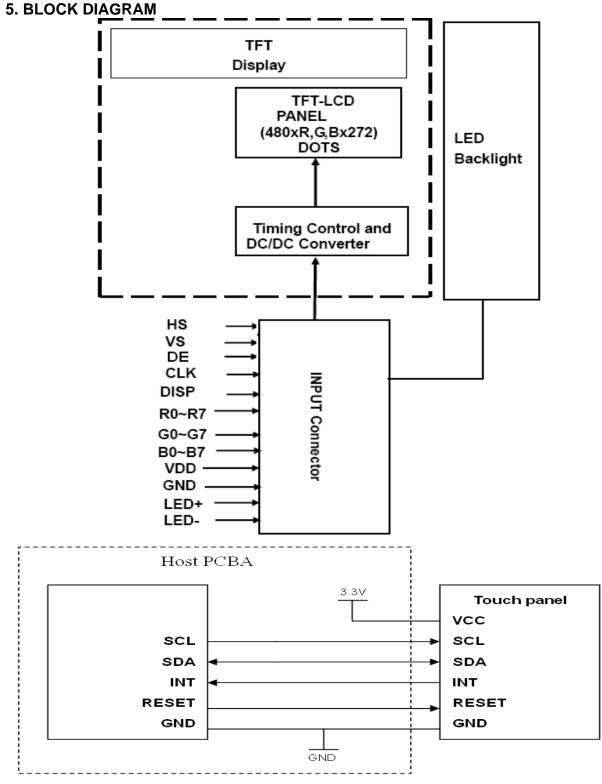
Voltage : VLED= 28V∼36V

Current: 15mA

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6. PIN CONNECTIONS

6.1 Input Pins Connection

Pin No	Pins Conn Symbol	Function	Remark
1	LED-	LED Power Source input terminal (Cathode side)	Kemark
2	LED+	LED Power Source input terminal (Anode side)	
3	NC	No Connect	
4	VDD	Power Supply : +3.3V	
5	R0	l ower Supply : +3.5 v	
6	R1	+	
7	R2	+	
8	R3	+	
9	R4	Digital data input. R0 is LSB and R7 is MSB	
10	R5	+	
11	R6	+	
12	R7	-	
13	G0		
14	G0 G1	-	
15	G2	-	
		-	
16	G3	Digital data input. G0 is LSB and G7 is MSB	
17	G4	-	
18	G5	-	
19	G6	-	
20	G7		
21	B0		
22	B1		
23	B2		
24	B3	Digital data input. B0 is LSB and B7 is MSB	
25	B4		
26	B5		
27	B6		
28	B7		
29	GND	Ground	
30	CLK	clock signal to sample each data	
31	DISP	Display ON/OFF Control ON=H(VDD), OFF=L(GND)	
32	HS	Horizontal synchronous signal	
33	VS	Vertical synchronous signal	
34	DE	Data enable	
35	NC	No Connect	
36	GND	Ground	
37	NC	No Connect	
38	NC	No Connect	
39	NC	No Connect	
40	NC	No Connect	



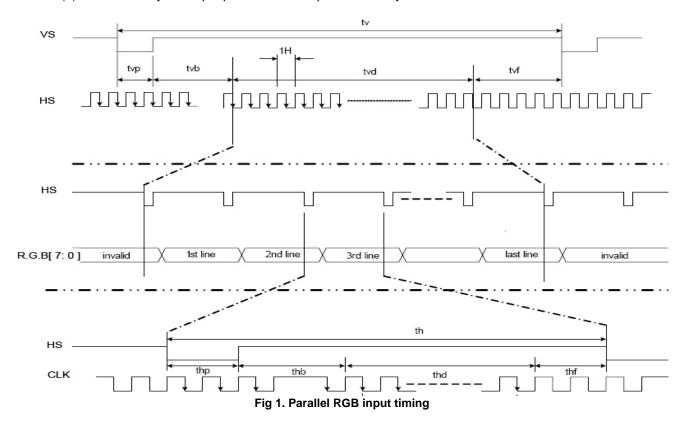
7. AC CHARACTERISTICS

7.1 Input Timing Requirement (480RGBx272, Ta =25°C, VDD=3.3V GND= 0V)

Parameter	Symbol	MIN.	TYP.	MAX.	Unit
Clock cycle	fclk(1)	-	9	15	MHz
HS cycle	1/th	-	17.14	-	KHz
VS cycle	1/tv	-	59.94	-	Hz
Horizontal Signal					
Horizontal cycle	th	525	525	605	CLK
Horizontal display period	thd	480	480	480	CLK
Horizontal front porch	thf	2	2	82	CLK
Horizontal pulse width	thp ₍₂₎	2	41	41	CLK
Horizontal back porch	thb ₍₂₎	2	2	41	CLK
Vertical Signal					
Vertical cycle	tv	285	286	511	H ₍₁₎
Vertical display period	tvd	272	272	272	H ₍₁₎
Vertical front porch	t∨f	1	2	227	H ₍₁₎
Vertical pulse width	tvp(2)	1	10	11	H ₍₁₎
Vertical back porch	tvb ₍₂₎	1	2	11	H ₍₁₎

Note: (1) Unit: CLK=1/fCLK, H=th,

(2) It is necessary to keep tvp+tvb=12 and thp+thb=43 in sync mode.





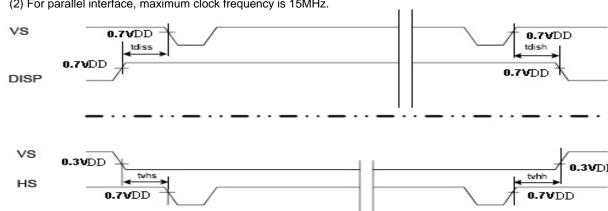
7.2 Input Setup Timing Requirement

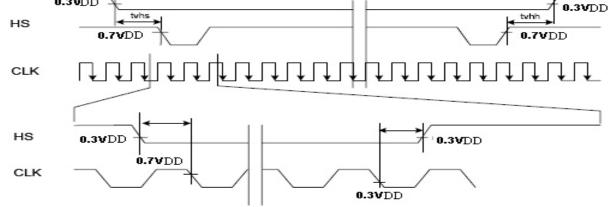
(Ta =25°C, VDD=3.3V, GND= 0V, tr (1)=tf (1)=2ns)

Parameter	Symbol	MIN.	TYP.	MAX.	Unit
DISP setup time	t diss	10	-	-	ns
DISP hold time	t dish	10	-	-	ns
Clock period	PWclk(2)	66.7	-	-	ns
Clock pulse high period	PWH(2)	26.7	-	-	ns
Clock pulse low period	PWL ₍₂₎	26.7	-	-	ns
HS setup time	t hs	10	-	-	ns
HS hold time	t hh	10	-	-	ns
Data setup time	t ds	10	-	-	ns
Data hold time	t dh	10	-	-	ns
VS setup time	t vhs	10	-	-	ns
VS hold time	t vhh	10	-	-	ns

Note: (1) tr, tf is defined 10% to 90% of signal amplitude.

(2) For parallel interface, maximum clock frequency is 15MHz.





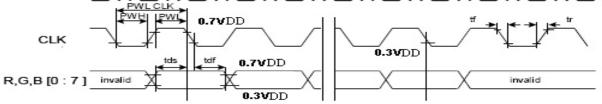


Fig 2. Input setup timing requirement



7.3 TCON Power ON/OFF Control

The TCON IC has a power ON/OFF sequence control function. When DISP pin is pulled "H", blank data is outputted for 10-frames first, from the falling edge of the following VSYNC signal. Similarly, when DISP is pulled "L", 10-frames of blank data will be outputted from the falling edge of the following VSYNC, too.

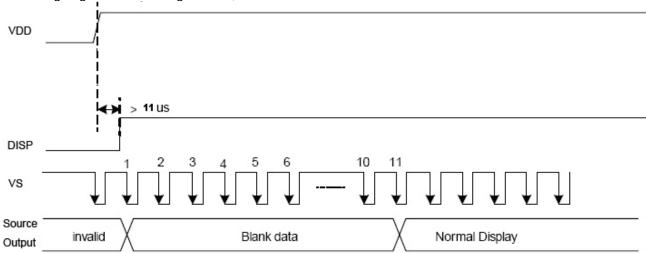


Fig 3. Power On Sequence

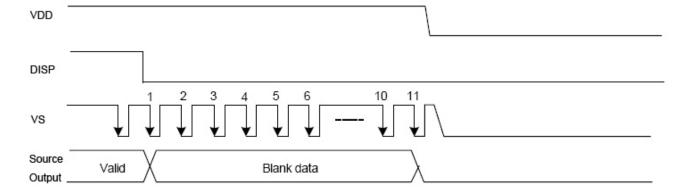


Fig 4. Power Off Sequence





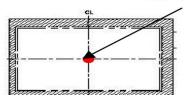
8. CTP INTERFACE AND DATA FORMAT

8.1 GENERAL SPECIFICATIONS

Item	Specification	Unit
Туре	Transparent type projected capacitive touch panel	
Input mode	Human's finger	
Multi touch	2	Point
Interface	IIC	
Report rate	Max : 122	Points/sec
Response time	15	ms
(X,Y)position	(479,271) Stiffener Stiffener	
Point hitting life time	1,000,000 times min.	Note 1

Note 1: Use 8 mm diameter silicon rubber/force 3N to knock on the same point twice per second (no-operating), after test function check pass.

central point



8.2 Electrical Characteristic

8.2.1 Absolute Maximum Rating

Parameter	Symbol		Spec.		Unit
Supply voltage	VCC	-0.3	-	7	V
Switch control signals output current	Output current	-	50	=	mA
Enable control voltage range	Logic Input	-0.3	-	VCC+0.3	V
Output Control Driver	Output voltage	-0.3	-	VCC	V

8.2.2 DC Characteristic

Symbol	Description	Min	Тур.	Max	Unit	Notes
VCC	Supply voltage	2.7	3.3	3.5	V	
Ivcc	Supply current		12		mA	
IST	sleep mode		30		uA	

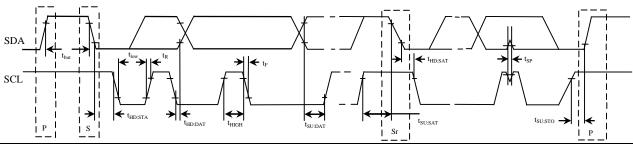
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8.3 CTP Pin Connections

No.	Name	I/O	Description
1	VCC	-	Power; VCC=3.3V
2	GND	-	Ground
3	/INT	0	Interrupt, Active low
4	SCL	I	Serial clock
5	SDA	I/O	Serial data
6	/RESET	I	Reset, Active LOW.

8.4 Interface and Data Format (Slave address is 0x94H) AC characteristics of the SDA and SCL bus lines for I²C-bus devices



Parameter	Symbol		rd-Mode BUS	Fast-N I ² C-B		Unit
		Min.	Max.	Min.	Max.	
SCL clock frequency	$f_{\scriptscriptstyle extsf{SCL}}$	0	100	0	400	KHz
Bus free time between STOP and START condition	$t_{\scriptscriptstyle BUF}$	4.7	-	1.3	•	μs
Hold time (repeated) START condition. After this period, the first clock pulse is generated	$t_{\scriptscriptstyle HD:STA}$	4.0	-	0.6	ı	μs
LOW period of the SCL clock	$t_{\scriptscriptstyle LOW}$	4.7	-	1.3	-	μs
HIGH period of the SCL clock	$t_{\!\scriptscriptstyle HIGH}$	4.0	-	0.6	•	μs
Set-up time for a repeated START condition	t _{su:sta}	4.7	-	0.6	-	μs
Data hold time	t _{HD:DAT}	0	-	0	0.9	μs
Data set-up time	$t_{\scriptscriptstyle SU:DAT}$	250	-	100	-	μs
Rise time of both SDA and SCL signals	$t_{\scriptscriptstyle R}$	-	1000	20+0.1C _b	300	μs
Fall time of both SDA and SCL signals	t _F	-	300	20+0.1C _b	300	μs
Set-up time for STOP condition	t _{su:sto}	4.0	-	0.6	-	μs
Capacitive load for each bus line.	C _b	-	400	-	400	pF

Note:

- (1) All values are referred to VIH (0.7xVCC) and VIL (0.3xVCC) level.
- (2) A device must internally provide a hold time of at least 300ns for the SDA signal (referred to the VIH of the SCL signal) in order to bridge the undefined region of the falling edge of SCL.

 (3) The maximum $t_{HD:DAT}$ has only to be met if the device does not stretch the LOW period (t_{LOW}) of the SCL signal.

 (4) A fast-mode I^2C -bus device can be used in a standard-mode I^2C -bus system, but the requirement $t_{SU:DAT} \ge 250$ ns must
- then be met. This will automatically be the case if the device does not stretch the LOW period of the SCL signal. If such a device does stretch the LOW period of the SCL signal, it must output the next data bit to the SDA line $t_{R max}$ 1000+250=1250ns (according to the standard-mode I²C-bus specification) before the SCL line is released.
- (5) C_b = total capacitance of one bus line in pF.



8.5. Interface and Data Format

8.5.1 Transfer protocol (I²Cinterface)

HX8526-A support I²C interface that need 2 hardware pin – serial data (SDA) and serial clock (SCL), carry information between the devices connected to the bus. The I²C bus supports serial, 8-bit oriented, bi-directional data transferred at a rate up to 100Kbit/s in the standard-mode, or up to 400Kbit/s in the fast-mode.

The data on the SDA line must be stable during the HIGH period of the clock. The HIGH or LOW state of the data line can only change when the clock signal on the SCL line is LOW.

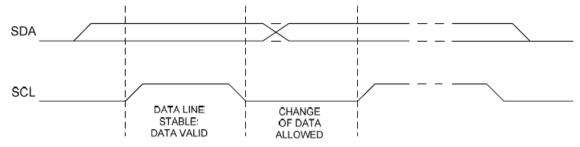


Figure 8.5.1: I²C Signal timing

Within the procedure of the I²C -bus, unique situations arise which are defined as START and STOP conditions. A HIGH to LOW transition on the SDA line while SCL is HIGH is one such unique case. This situation indicates a START condition. A LOW to HIGH transition on the SDA line while SCL is HIGH defines a STOP condition. START and STOP conditions are always generated by the master. The I²C bus is considered to be busy after the START condition. The I²C bus is considered to be free again a certain time after the STOP condition.

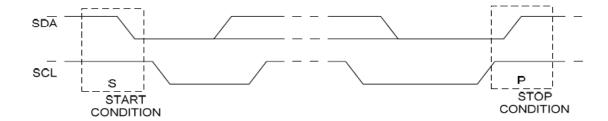


Figure 8.5.2: I²C Start/Stop

The slave address of I²C is defined at the follow description

- A. The HX8526-A QFN48 Type 1 and UFBGA Type 1 only support I²C interface and the slave address is 90h.
- B. The HX8526-A QFN 48 type 2, UFBGA Type 2, QFN64 and QFN40 support I²C interface and the slave address is selected by A0. If A0="L", the slaver address is 90h. If A0="H", the slaver address is 92h.

In I²C slave mode, HX8526-A waits for Master reading the data and acknowledges. Every byte put on the SDA line must be 8-bits long. The number of bytes that can be transmitted per transfer is unrestricted. Each byte has to be followed by an acknowledge bit. Data is transferred with the most significant bit (MSB) first. If HX8526-A can't receive or transmit another complete byte of data until it has performed some other function, for example servicing an internal interrupt, it can hold the clock line SCL LOW to force the master into a wait state. Data transfer then continues when the HX8526-A is ready for another

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P= STOP condition

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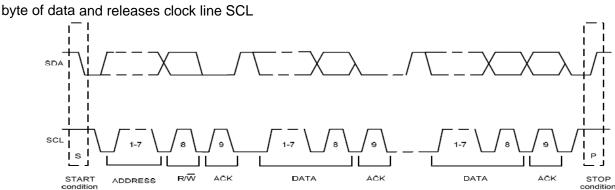
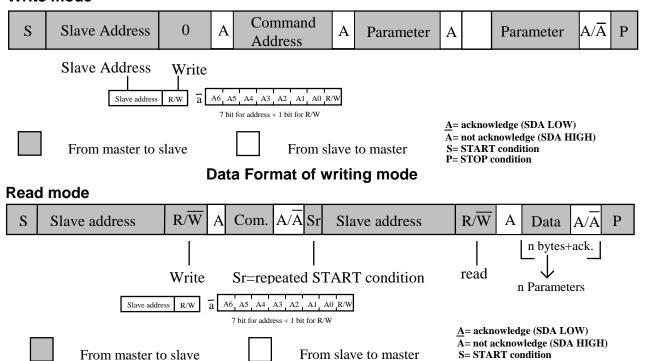


Figure 8.5.3: I²C data transfer

8.5.2 Format of data frame (I²C interface)

When master sends the command which be received by HX8526-A, the HX8526-A will responses the code and data .The format of communication is shown as Figure 11.4. The Command table that is written by master is defined on Table11.1 Command Table. HX8526-A will response the response code first and data later

Write mode



Data Format of reading mode



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9. COMMAND

9.1 Command list

Hex	Operation Code	D7	D6	D5	D4	D3	D2	D1	D0	Function
0	No operation	0	0	0	0	0	0	0	0	-
80	Sleep IN	1	0	0	0	0	0	0	0	-
81	Sleep Out	1	0	0	0	0	0	0	1	-
82	Sense Off	1	0	0	0	0	0	1	0	-
83	Sense On	1	0	0	0	0	0	1	1	-
	Read Event	1	0	0	0	0	1	0	1	-
	1st parameter	B31	B30	B29	B28	B27	B26	B25	B24	-
85	2nd parameter	B23	B22	B21	B20	B19	B18	B17	B16	-
	3rd parameter	B15	B14	B13	B12	B11	B10	B9	B8	-
	4th parameter	B7	B6	B5	B4	B3	B2	B1	B0	-
	Read All Events	1	0	0	0	0	1	1	0	-
	1st parameter	B31	B30	B29	B28	B27	B26	B25	B24	-
	2nd parameter	B23	B22	B21	B20	B19	B18	B17	B16	-
	3rd parameter	B15	B14	B13	B12	B11	B10	B9	B8	-
86	4th parameter	B7	B6	B5	B4	B3	B2	B1	B0	-
	5th parameter	E3	E2	E1	E0	FI	P2	P1	P0	-
	6th parameter	B23	B22	B21	B20	B19	B18	B17	B16	-
		:	:	:	:	:	:	:	:	-
	(n+1)th parameter	B7	B6	B5	B4	B3	B2	B1	B0	-
	Read Latest Event	1	0	0	0	0	1	1	1	-
	1st parameter	B31	B30	B29	B28	B27	B26	B25	B24	-
87	2nd parameter	B23	B22	B21	B20	B19	B18	B17	B16	-
	3rd parameter	B15	B14	B13	B12	B11	B10	B9	B8	-
	4th parameter	B7	B6	B5	B4	В3	B2	B1	B0	-
88	Clear Stack	1	0	0	0	1	0	0	0	-
9E	TS Software Reset	1	0	0	1	1	1	1	0	-

9.2 User define command list table

Hex	Operation Code	D7	D6	D5	D4	D3	D2	D1	D0	Function		
	Device ID	0	0	1	1	0	0	0	1	Response Device ID Code		
31h	1st parameter		85									
	2nd parameter		26									
	3nd parameter	01										
32h	Version ID	0	0	1	1	0	0	0	1	Read Firmware version		

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9.3CTP COMMAND DESCRIPTION

NOP

00 H	NOP (No Operation)												
	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX			
Command	0	0	0	0	0	0	0	0	0	00			
Parameter	No para												
Description	This con	nmand is	an empty	comman	d and it do	oes not ha	ive any ef	ffect on th	e touch so	creen.			
Restriction													
Dogistor		Status Availability											
Register Availability		TS Sleep Out Yes											
		7	ΓS Sleep	ln				Yes					
			Status				De	fault Value	Э				
Default		Powe	er Up Seq	uence				N/A					
Boladit		TS S/W Reset N/A											
		H/W Reset N/A											
Flow Chart													



2011	TSSLPIN (Touch Screen Sleep In)														
80H	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX					
Command	0	1	0	0	0	0	0	0	0	80					
parameter					No par										
Description				touch scr					umption n	node.					
Restriction	This cor TS Slee It will be the supp It will be	mmand has placed in Mode necessal ply voltage necessal	as no effe e can only ry to wait es and clo ry to wait	be left by 5msec be circuits 5msec aft	screen is already in TS Sleep In mode. Sleep Out Command (81h). Inding next command. This is to allow time for in in in the initial of the in										
Register Availability		Status Availability													
Availability		Т	S Sleep (Out				Yes							
		-	TS Sleep	In				Yes							
			Status			Default Value									
Default		Powe	er Up Sec	quence		TS Sleep In Mode									
		T	S S/W Re	eset		TS Sleep In Mode									
			H/W Res	et		TS Sleep In Mode									
Flow Chart			T	Stop DC/DC converter Stop Internal Oscillator	ode		Legend Commar Paramet Touch Scree Action Mode Sequentia transfer	er							



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TS sleep out (81h)

TS sleep out (81h) TSSLPOUT (Touch Screen Sleep Out)													
81H		`		1	1 -								
	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX			
Command	0	1	0	0	0	0	0	0	1	81			
parameter	No para												
Description		mmand tu					advis TO	Class C	- ا	TC			
Restriction	Sleep O It will be the supp The touch during the function when the It will be	e necessa oly voltage ch screen his 5msec ality if fac e touch se necessa	can only by try to wait the and clo loads all the and ther tory defaut creen is a try to wait	be left by 5msec be ck circuit touch science cannot all and regulations and second to the control of the characteristics of the character	the TS SI efore send s to stabi een supp be any al gister valu S Sleep O ter sendir	blier's factory default values to the registers bnormal effect on the touch screen ues are same when this load is done and but – mode. Ing TS Sleep In command (when in TS hand can be sent.							
Pogiator			Status			Availability							
Register Availability		Т	S Sleep 0	Out		Yes							
		-	ΓS Sleep	In				Yes					
			Status				Def	fault Valu	е				
Default		Powe	er Up Sec	luence			TS SI	eep In Mo	ode				
20.00.00		T	S S/W Re	set		TS Sleep In Mode							
			H/W Res	et			TS SI	eep In Mo	ode				
Flow Chart	<		Start DC/D convei	t eal etor				Parameter Touch Screen Action					
		TS	S Sleep (Out Mode		Sequential transfer							



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TS sense off (82h)

TS sense off (82h) TSSOFF (Touch Screen Sense Off)													
82H		1 '		1									
	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX			
Command	0	1 1	0	0	0	0	0	1	0	82			
parameter	No para	meter	. ia nat -		ichos /	No service	wonts\ L	46 - 45:	10h 0 === = =	الناء ما م			
Description	scannin		i is not se	ensing to	uches (=	No new e	evenis), D	ut trie tot	ich scree	ii is still			
Restriction	Joannin	y											
			Status				A	vailability					
Register Availability		Т	S Sleep C	Dut				Yes					
7.tvaliability			ΓS Sleep			Yes							
			Status				De	fault Valu	е				
Default		Powe	er Up Seq	luence			TS	Sense O	ff				
		T	S S/W Re	set			TS	Sense O	ff				
			H/W Rese	et			TS	Sense O	ff				
Flow Chart			TSSOF				Z F	Command Parameter Touch Screen Action Mode					



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TS sense on (83h)

TS sense on (83h) TSSON (Touch Screen Sense On)													
83H													
	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX			
Command	0	1	0	0	0	0	0	1	1	83			
parameter	No para				/ h!		`						
Description	The tou	ch screen	is sensin	g touches	s (= No ne	ew events).							
Restriction										1			
Da sistan			Status			Availability							
Register Availability		Т	S Sleep C	Out				Yes					
/ (Vallability			ΓS Sleep					Yes					
				111									
			Status				De	fault Valu	e				
D ()		Powe	er Up Seq	uence			TS	Sense O	ff				
Default			S S/W Re					Sense O					
	<u> </u>		H/W Rese	et			TS	Sense O	<u> </u>	_ , _			
Flow Chart			TSSON					Command Parameter Touch Screen Action					
		1	▼ TS Sense O	n			Sotra	equential ansfer					



Read One Event (85h)

	Roud One Event (con)													
	OELL	ROE (R	ROE (Read One Event)											
85H		DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX			
C	mmand	0	1	0	0	0	0	1	0	1	85			
1	parameter	-	B31	B30	B29	B28	B27	B26	B25	B24	XX			
2	parameter	-	B23	B22	B21	B20	B19	B18	B17	B16	XX			
3	parameter	-	B15	B14	B13	B12	B11	B10	В9	B8	XX			
4	parameter	-	B7	B6	B5	B4	В3	B2	B1	B0	XX			

Description

This command returns one touch event what is the oldest co-ordinates or raw counter (dc) values information has been stored on the stock. The event stack is empty after this command.

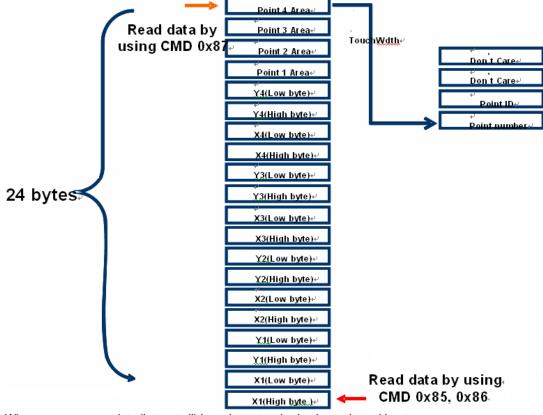
A returning value can be "No Event" if the stock is empty.

co-ordinates and related touch information:

Touch Width: Report the touched block. For example: if RX=15, TX=10, the total

Block is 150 (96h). If it has three touched block, the report value is 03h.

Point ID: Report the ID of touched points. Points number: Report the touch number.



When one or more points (but not all) have been touched, other points without touched will be fill invalid data 0xFFFF to let baseband distinguish which point has been touched or not.

Example 1: Support 4 points, one point has been touched.

X1 = 150 (0x0096H), Y1 = 230 (0x00E6H)

X2 = 65535 (0xFFFFH), Y2 = 65535 (0xFFFFH) X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)

X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)

Totally data length = $4 \times 4 + 8 = 24$ bytes

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```
Date[16] = 0x06 point Area = 4
                                                                  Date[17] = 0x00
            Date[0] = 0x00
                                         Date[8] = 0xFF
                                                                  Date[18] = 0x00
                              Point 3 Date[9] = 0xFF
            Date[1] = 0x96
Date[2] = 0x00
Date[3] = 0xE6
 Point 1
                                                                  Date[19] = 0x00
                                         Date[10] = 0xFF
                                                                  1 point enter,
Date[20] = 0x01 point count = 1
                                         Date[11] = 0xFF
            Date[4] = 0xFF
                                         Date[12] = 0xFF
                                                                  Date[22] = 0xFF
 Point 2 Date[5] = 0xFF
                              Point 4 Date[13] = 0xFF
                                                                  Date[23] = 0xFF No use, invalid data
            Date[6] = 0xFF
                                         Date[14] = 0xFF
            Date[7] = 0xFF
                                         Date[15] = 0xFF
Example 2: Support 4 points, 2 points have been touched, and than first point leave.
      2 points enter
X1 = 150 (0x0096H), Y1 = 230 (0x00E6H)
X2 = 264 (0x0108H), Y2 = 318 (0x013EH)
X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)
X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)
                                                                             2 points enter.
                                                           Date[16] = 0x06 point1 Area = 6
                                                           Date[17] = 0x04 | point2 Area = 4
Date[18] = 0x00
                                                           Date[19] = 0x00
                                        Date[8] = 0xFF
                              Point 3 Date[9] = 0xFF
Date[10] = 0xFF
Date[11] = 0xFF
                                                                             2 point enter.
 Point 1
                                                           Date[20] = 0x02 point count = 2
            Date[2] = 0x00
                                                           Date[22] = 0xFF
Point 2 Date[4] = 0x01
Date[5] = 0x08
Date[6] = 0x01
                                                           Date[23] = 0xFF No use, invalid data
                                        Date[12] = 0xFF
                              Point 4 Date[13] = 0xFF
Date[14] = 0xFF
           Date[7] = 0x3E
                                        Date[15] = 0xFF
  (2) First point leave
  X1 = 65535 (0xFFFFH), Y1 = 65535 (0xFFFFH)
  X2 = 264 (0x0108H), Y2 = 318 (0x013EH)
  X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)
  X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)
                                                                                1 point enter.
                                                              Date[16] = 0x00 point1 Area = 0
                                                              Date[17] = 0x04 point2 Area = 4
                                                              Date[18] = 0x00
                                                              Date[19] = 0x00
                                           Date[8] = 0xFF
                                Point 3 Date[9] = 0xFF
Date[10] = 0xFF
Date[11] = 0xFF
             Date[1] = 0xFF
Date[2] = 0xFF
  Point 1
                                                                                 First point leave.
                                                              Date[20] = 0x01 point count = 1
                                                              Date[22] = 0xFF
             Date[4] = 0x01
Date[5] = 0x08
Date[6] = 0x01
Date[7] = 0x3E
                                           Date[12] = 0xFF
                                                              Date[23] = 0xFF No use
                                Point 4 Date[13] = 0xFF
Date[14] = 0xFF
  Point 2
                                           Date[15] = 0xFF
(3) All point leave
When all point leave, touch controller will report all point leave event data one time and than stop interru
until next touch.
All point leave data will be fill 0xFFFF and optional information will be fill 0x0000
X1 = 65535 (0xFFFFH), Y1 = 65535 (0xFFFFH)
X2 = 65535 (0xFFFFH), Y2 = 65535 (0xFFFFH)
X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)
X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)
                                                        No enter,
Date[16] = 0x00 All points area = 0
                                                        Date[17] = 0x00
                                                        Date[18] = 0x00
Date[19] = 0x00
           Date[0] = 0xFF
Date[1] = 0xFF
Date[2] = 0xFF
                                       Date[8] = 0xFF
                            Point 3 Date[9] = 0xFF
Date[10] = 0xFF
 Point 1
                                                                          All point leave
                                                        Date[20] = 0x00 Point count = 0
           Date[3] = 0xFF
                                       Date[11] = 0xFF
                                                        Date[22] = 0xFF

Date[23] = 0xFF | D = 0x00

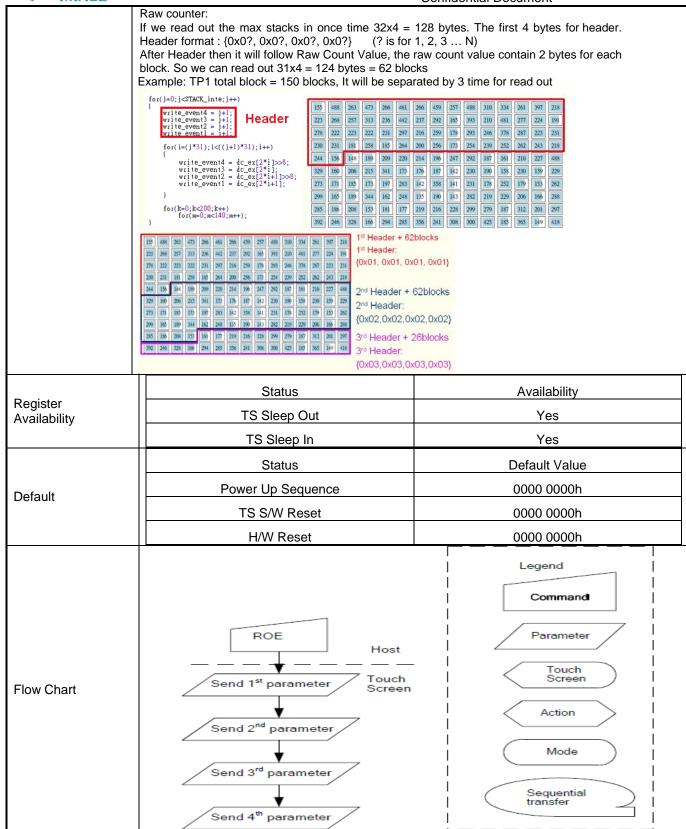
No use,

invalid data
                            Point 4 Date[12] = 0xFF Date[13] = 0xFF Date[14] = 0xFF Date[15] = 0xFF
           Date[5] = 0xFF
Date[6] = 0xFF
 Point 2
           Date[7] = 0xFF
When one or more points (but not all) have been touched, other points without touched will be fill invalid dat
0xFFFF to let baseband distinguish which point has been touched or not
```

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Description

Confidential Document

Read All Event (86h)

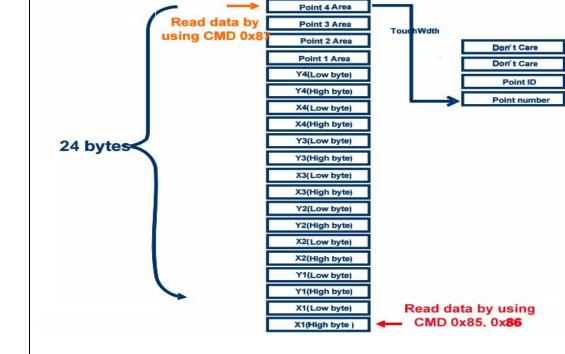
	86H	RAE (Re	ead All Ev	vents)							
	оип	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX
Co	ommand	0	1	0	0	0	0	1	1	0	86
1	parameter	-	B31	B30	B29	B28	B27	B26	B25	B24	XX
2	parameter	-	B23	B22	B21	B20	B19	B18	B17	B16	XX
3	parameter	-	B15	B14	B13	B12	B11	B10	В9	B8	XX
4	parameter	-	В7	В6	B5	B4	В3	B2	B1	В0	XX
5	parameter	-	E3	E2	E1	E0	F1	P2	P1	P0	XX
6	parameter	-	B23	B22	B21	B20	B19	B18	B17	B16	XX
	:	-	:	:	:	:	:	:	:	:	:
(n·	+1) Parameter	-	В7	В6	B5	B4	В3	B2	B1	В0	XX

This command returns one touch event what is the oldest co-ordinates or raw counter (dc) values information has been stored on the stock. A returning value can be "No Event" if the stock is empty. co-ordinates and related touch information:

Touch Width: Report the touched block. For example: if RX=15, TX=10, the total Block is 150 (96h). If it has three touched block, the report value is 03h.

Point ID: Report the ID of touched points.

Points number: Report the touch number.



When one or more points (but not all) have been touched, other points without touched will be fill invalid data 0xFFFF to let baseband distinguish which point has been touched or not.

Example 1: Support 4 points, one point has been touched.

X1 = 150 (0x0096H), Y1 = 230 (0x00E6H)

X2 = 65535 (0xFFFFH), Y2 = 65535 (0xFFFFH)

X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)

X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)

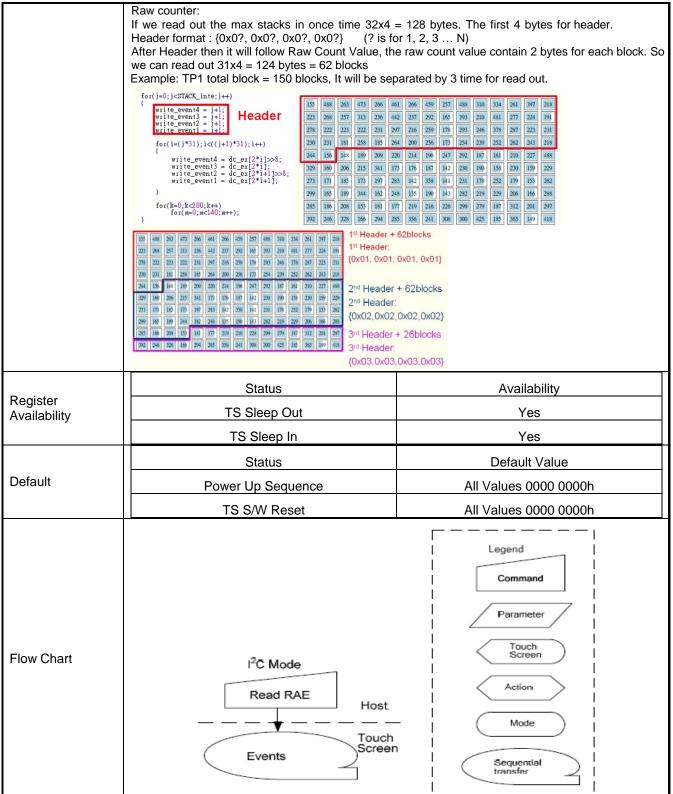


```
Totally data length = 4 \times 4 + 8 = 24 bytes.
                                                                         Date[16] = 0x06 point Area = 4
                                                                         Date[17] = 0x00
              Date[0] = 0x00
                                  Point 3 Date[8] = 0xFF
Date[9] = 0xFF
Date[10] = 0xFF
                                                                         Date[18] = 0x00
             Date[1] = 0x96
Date[2] = 0x00
                                                                         Date[19] = 0x00
  Point 1
                                                                         Date[20] = 0x01 | 1 point enter, point count = 1
              Date[3] = 0xE6
                                              Date[11] = 0xFF
              Date[4] = 0xFF
                                              Date[12] = 0xFF
                                                                         Date[22] = 0xFF
  Point 2 Date[5] = 0xFF
Date[6] = 0xFF
                                  Point 4 Date[13] = 0xFF
Date[14] = 0xFF
                                                                         Date[23] = 0xFF No use,
                                                                                             invalid data
              Date[7] = 0xFF
                                              Date[15] = 0xFF
Example 2: Support 4 points, 2 points have been touched, and than first point leave. (2) 2
points enter
X1 = 150 (0x0096H), Y1 = 230 (0x00E6H)
X2 = 264 (0x0108H), Y2 = 318 (0x013EH)
X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)
X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)
                                                                 2 points enter.
point1 Area = 6
Date[17] = 0x04 point2 Area = 4
Date[18] = 0x00
Date[19] = 0x00
                                 Point 3 Date[8] = 0 xFF
Date[9] = 0 xFF
Date[10] = 0 xFF
Date[11] = 0 xFF
             Date[0] = 0x00
Date[1] = 0x96
Date[2] = 0x00
                                                                 Date[20] = 0x02 2 point enter,
point count = 2
  Point 1
                                                                 Date[22] = 0xFF
                                                                 Date[23] = 0xFF No use, invalid data
 Point 2 Date[4] = 0x01
Date[5] = 0x08
Date[6] = 0x01
                                             Date[12] = 0xFF
                                 Point 4 Date[13] = 0xFF
Date[14] = 0xFF
                                            Date[15] = 0xFF
(2) First point leave
X1 = 65535 (0xFFFFH), Y1 = 65535 (0xFFFFH)
X2 = 264 (0x0108H), Y2 = 318 (0x013EH)
X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)
X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)
                                                                   Date[16] = 0x00 point1 Area = 0
                                                                   Date[17] = 0x04 point2 Area = 4
                                                                  Date[18] = 0x00
Date[19] = 0x00
                                  Point 3 Date[8] = 0xFF
Date[9] = 0xFF
Date[10] = 0xFF
Date[11] = 0xFF
              Date[0] = 0xFF
 Point 1 Date[1] = 0xFF
Date[2] = 0xFF
                                                                                       First point leave,
                                                                   Date[20] = 0x01 point count = 1
                                                                  Date[22] = 0xFF
                                  Point 4 Date[12] = 0xFF
Date[13] = 0xFF
Date[14] = 0xFF
                                                                  Date[23] = 0xFF No use,
 Point 2 Date[5] = 0x08
Date[6] = 0x01
Date[7] = 0x3E
                                                                                       invalid data
                                             Date[15] = 0xFF
 (3) All point leave
 When all point leave, touch controller will report all point leave event data one time and than stop
 interrupt until next touch.
All point leave data will be fill 0xFFFF and optional information will be fill 0x0000.
  X1 = 65535 (0xFFFFH), Y1 = 65535 (0xFFFFH)
  X2 = 65535 (0xFFFFH), Y2 = 65535 (0xFFFFH)
  X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)
  X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)
                                                               Date[16] = 0x00 All points area = 0
                                                               Date[17] = 0x00
Date[18] = 0x00
Date[19] = 0x00
                                Point 3 Date[8] = 0xFF
Date[9] = 0xFF
Date[10] = 0xFF
Date[11] = 0xFF
             Date[0] = 0xFF
Date[1] = 0xFF
Date[2] = 0xFF
  Point 1
                                                               Date[20] = 0x00 All point leave
Point count = 0
              Date[3] = 0xFF
                                                               Date[22] = 0xFF
             Date[4] = 0xFF
Date[5] = 0xFF
Date[6] = 0xFF
Date[7] = 0xFF
                                Point 4 Date[12] = 0xFF
Date[13] = 0xFF
Date[14] = 0xFF
                                                               Date[22] = 0xFF No use,
Date[23] = 0xFF invalid data
  Point 2
                                           Date[15] = 0xFF
 When one or more points (but not all) have been touched, other points without touched will be fill invalid
```

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data 0xFFFF to let baseband distinguish which point has been touched or not







Read Latest Event (87h)

	rodd Latot Lvont (orn)														
	87H	RLE (Re	RLE (Read Latest Event)												
07П		DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX				
C	mmand	0	1	0	0	0	0	1	1	1	87				
1	parameter	-	B31	B30	B29	B28	B27	B26	B25	B24	XX				
2	parameter	-	B23	B22	B21	B20	B19	B18	B17	B16	XX				
3	parameter	-	B15	B14	B13	B12	B11	B10	B9	B8	XX				
4	parameter	-	B7	B6	B5	B4	B3	B2	B1	B0	XX				
Description This command returns one touch event what is the oldest co-ordinates or raw counter (dc) values						3									

information has been stored on the stock. The event stack is empty after this command.

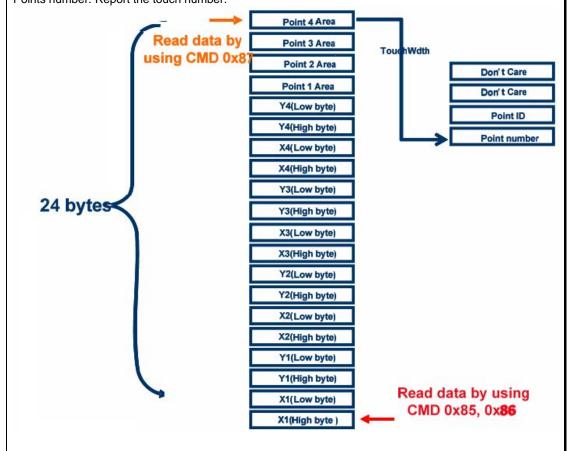
A returning value can be "No Event" if the stock is empty.

co-ordinates and related touch information:

Touch Width: Report the touched block. For example: if RX=15, TX=10, the total

Block is 150 (96h). If it has three touched block, the report value is 03h.

Point ID: Report the ID of touched points. Points number: Report the touch number.



When one or more points (but not all) have been touched, other points without touched will be fill invalid data 0xFFFF to let baseband distinguish which point has been touched or not.

Example 1: Support 4 points, one point has been touched.

X1 = 150 (0x0096H), Y1 = 230 (0x00E6H)

X2 = 65535 (0xFFFFH), Y2 = 65535 (0xFFFFH)

X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)

X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)

Totally data length = $4 \times 4 + 8 = 24$ bytes

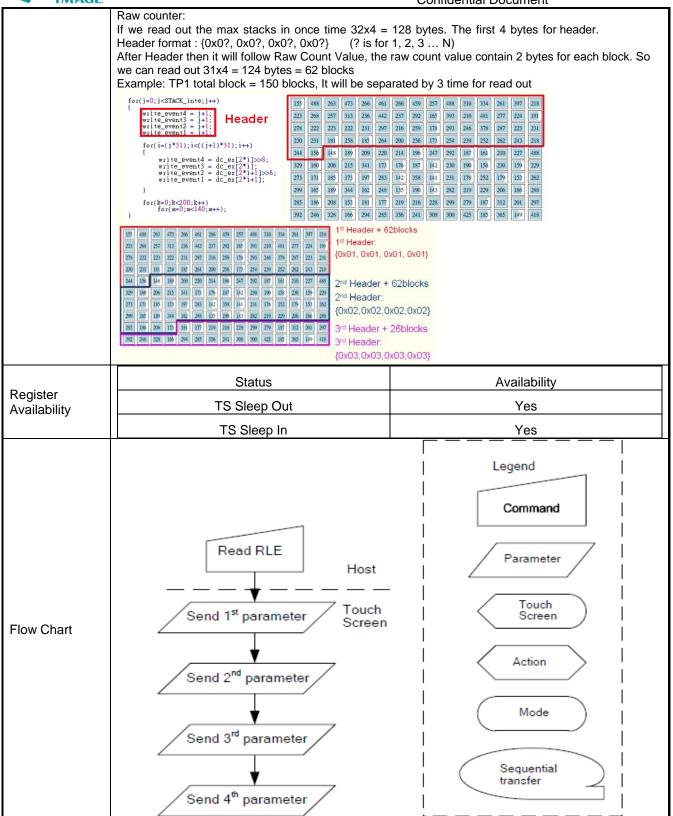


```
1 point enter,
Date[16] = 0x06 point Area = 4
                                                                    Date[17] = 0x00
             Date[0] = 0x00
                                           Date[8] = 0xFF
                                                                    Date[18] = 0x00
            Date[1] = 0x96
Date[2] = 0x00
Date[3] = 0xE6
                                Point 3 Date[9] = 0xFF
 Point 1
                                                                    Date[19] = 0x00
                                           Date[10] = 0xFF
                                                                    1 point enter,
Date[20] = 0x01 point count = 1
                                           Date[11] = 0xFF
             Date[4] = 0xFF
                                           Date[12] = 0xFF
                                                                     Date[22] = 0xFF
 Point 2 Date[5] = 0xFF
                               Point 4 Date[13] = 0xFF
                                                                    Date[23] = 0xFF No use, invalid data
            Date[6] = 0xFF
                                           Date[14] = 0xFF
             Date[7] = 0xFF
                                           Date[15] = 0xFF
Example 2: Support 4 points, 2 points have been touched, and than first point leave.
(1) 2 points enter
X1 = 150 (0x0096H), Y1 = 230 (0x00E6H)
X2 = 264 (0x0108H), Y2 = 318 (0x013EH)
X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)
X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)
                                                                                2 points enter.
                                                              Date[16] = 0x06 point1 Area = 6
                                                             Date[17] = 0x04 point2 Area = 4
Date[18] = 0x00
                                                             Date[19] = 0x00
           Date[0] = 0x00
Date[1] = 0x96
Date[2] = 0x00
Date[3] = 0xE6
                                          Date[8] = 0xFF
                               Point 3 Date[9] = 0xFF
Date[10] = 0xFF
                                                                                2 point enter.
 Point 1
                                                             Date[20] = 0x02 point count = 2
                                          Date[11] = 0xFF
                                                             Date[22] = 0xFF
Point 2 Date[4] = 0x01
Date[5] = 0x08
Date[6] = 0x01
                                          Date[12] = 0xFF
                                                             Date[23] = 0xFF No use
                               Point 4 Date[13] = 0xFF
Date[14] = 0xFF
                                                                                 invalid data
            Date[7] = 0x3E
                                          Date[15] = 0xFF
(2) First point leave
X1 = 65535 (0xFFFFH), Y1 = 65535 (0xFFFFH) X2 =
264 (0x0108H), Y2 = 318 (0x013EH)
X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)
X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)
                                                               Date[16] = 0x00 point1 Area = 0
                                                               Date[17] = 0x04 point2 Area = 4
                                                              Date[18] = 0x00
                               Point 3 Date[8] = 0xFF
Date[9] = 0xFF
Date[10] = 0xFF
Date[11] = 0xFF
                                                              Date[19] = 0 \times 00
 Point 1 Date[1] = 0xFF
Date[2] = 0xFF
                                                                                  First point leave.
                                                              Date[20] = 0x01 Point count = 1
                                                               Date[22] = 0xFF
                               Point 4 Date[12] = 0xFF
Date[13] = 0xFF
Date[14] = 0xFF
Point 2 Date[4] = 0x01
Date[5] = 0x08
Date[6] = 0x01
Date[7] = 0x3E
                                                              Date[23] = 0xFF No use, invalid data
                                           Date[15] = 0xFF
(3) All point leave
When all point leave, touch controller will report all point leave event data one time and than stop
interrupt until next touch.
All point leave data will be fill 0xFFFF and optional information will be fill 0x0000.
X1 = 65535 (0xFFFFH), Y1 = 65535 (0xFFFFH)
X2 = 65535 (0xFFFFH), Y2 = 65535 (0xFFFFH)
X3 = 65535 (0xFFFFH), Y3 = 65535 (0xFFFFH)
X4 = 65535 (0xFFFFH), Y4 = 65535 (0xFFFFH)
                                                           No enter,
Date[16] = 0x00 All points area = 0
                                                           Date[17] = 0x00
                                                           Date[18] = 0x00
Date[19] = 0x00
            Date[0] = 0xFF
Date[1] = 0xFF
Date[2] = 0xFF
                                        Date[8] = 0xFF
                              Point 3 Date[9] = 0xFF
Date[10] = 0xFF
                                                           Date[20] = 0x00 All point leave
Point count = 0
 Point 1
                                        Date[11] = 0xFF
                                                           Date[22] = 0xFF
                              Point 4 Date[12] = 0xFF Date[13] = 0xFF Date[14] = 0xFF Date[15] = 0xFF
                                                          Date[22] = 0xFF No use,
Date[23] = 0xFF invalid data
 Point 2 Date[4] = 0xFF
Date[5] = 0xFF
Date[6] = 0xFF
When one or more points (but not all) have been touched, other points without touched will be fill invalid
```

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data 0xFFFF to let baseband distinguish which point has been touched or not.







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Clear Event Stack (88h)

Clear Event S										
88H			ent Stack							
	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX
Command	0	1	0	0	0	1	0	0	0	88
parameter Description	No para	nmand cl	agre avan	t stack wh	on the or	alv return i	event can	be "No E	vent"	
Restriction	11113 601	IIIIIaiiu cii	cais even	t Stack Wi	ien the or	ily letuill	eveni can	IDE NOL	vent.	
			Status				A	vailability		
Register Availability		Т	S Sleep C	Out				Yes		
, trailability			TS Sleep					Yes		
			Status				De	fault Value		
Default		Powe	er Up Seq	uence			En	npty Stack	[
Delauit		T	S S/W Re	set		En	npty Stack			
			H/W Rese	et			En	npty Stack		
Flow Chart			CLR				Par	Touch Screen Ction Mode		



TS Software Reset (9Eh)

TS Software Reset (9Eh)										
9E H	TSSWR	ESET (To	uch Scre	en Softwa	are Reset)				
	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX
Command	0	1	0	0	1	1	1	1	0	9E
parameter	No parameter When the Touch Screen Software Reset command is written, it causes a software reset. It									
Description	resets the tables in Note: The	ne comma n each cor ne Memor	inds and mmand de y content	paramete escription s are una	rs to their .) ffected by	TS S/W F	Reset defa	ault values	s. (See de	efault
Restriction	The touc during the If Software before s	It will be necessary to wait 5msec before sending new command following software reset. The touch screen loads all touch screen supplier's factory default values to the registers during this 5msec. If Software Reset is applied during TS Sleep Out mode, it will be necessary to wait 5msec before sending TS Sleep Out command. Touch Screen Software Reset Command cannot be sent during TS Sleep Out sequence.								
			Status				A	vailability		
Register Availability		Т	S Sleep (Out				Yes		
		-	ΓS Sleep	In				Yes		
			Status				De	fault Value	е	
Default		Powe	er Up Sec	luence				N/A		
		T	S S/W Re	set		N/A				
			H/W Res	et		N/A				
Flow Chart	(Se D	SSWRE t Comma to TS S/ efault va	SET ands W lue	>		Z F	Jend Command Carameter Touch Screen Action Mode		



Device ID Command (31h)

_	Dovice in Communa (CTII)											
	31 H	Device	ID									
	эгп	D7	D6	D5	D4	D3	D2	D1	D0	HEX		
Co	mmand	0	0 0 0 1 1					0	0	1	31	
1	parameter	1				8	5				00FF	
2	parameter	1				2	6				00FF	
3	parameter	1				0	1				00FF	
De	scription		When the Device ID command is written, IC will echo the device ID to master. The index of Device ID command is 31h									
	nintan Assallah liita		Status					Availability				
Re	gister Availability		Т	S Sleep	Out			Yes				
				TS Sleep	ln .				Yes			
				Status				[Default Va	alue		
De	fault		Pow	er Up Se	quence		N/A					
	lauit	TS S/W Reset				N/A						
			H/W Reset N/A									
Flo	w Chart											

Version ID Command (32h)

Version ID Co	mmanu	(32N)									
22 11	Device	Device ID									
32 H	DNC	D7	D6	D5	D4	D3	D2	D1	D0	HEX	
Command	0	0	0	1	1	0	0	1	0	31	
1 parameter	1		SF_Ver	sion[3:0]			F_Vers	ion[3:0]		00FF	
	This cor	mmand w	ill report	the ID co	de of firm	ware Ver	sion.				
Description			•	vare versi							
•				ware ver			do				
	31 _ V e i	31011 [3.0]	. III C IIIII	iwaie vei	31011 01 36	li lest co	u c .				
	Status					Availability					
Register Availability	TS Sle	ep Out				Yes					
	TS Sle	ep In				Yes					
		•									
	Status					Defaul	t Value				
Default	Power	Up Sequ	ence			N/A					
Delault	TS S/V	TS S/W Reset				N/A					
	H/W Reset N/A										
Flow Chart											



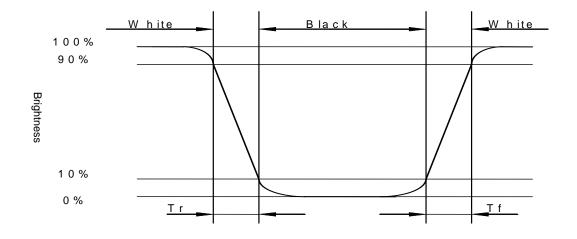


10. OPTICAL CHARACTERISTICS

Iter	n	Symbol	Condition	Min.	Тур.	Max.	Unit	Remark
Response	Rise	Tr	<i>θ=</i> 0°		5	10	ms	Note 4
time	Fall	Tf	<i>θ</i> =0*		15	20	ms	Note 4
Contras	t ratio	CR	At optimized viewing angle	200	300			Note 5
	Тор			40	50			
Viewing	Bottom		CR≥10	60	70		Dog	Note 6
angle	Left		CR≥10	60	70		Deg.	Note 6
	Right			60	70	-		
Lumina	ance		0.00	238	297		cd/m ²	Note 7
Unifor	mity	B-uni	<i>θ</i> =0°	70	80		%	Note 8
Whi	te	Х	<i>θ=</i> 0°	0.27	0.32	0.37		Note 7
chroma	nticity	у	<i>0=</i> 0	0.28	0.33	0.38		NOIE /

- Note 1: Ambient temperature =25°C. LED current I_L = 15 mA.
- Note 2: To be measured in the dark room.
- Note 3: To be measured on the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-7A, after 2 minutes operation.
- Note 4: Definition of response time:

The output signals of photo-detector are measured when the input signals are changed from "white" to "black" (rising time) and from "black" to "white" (falling time), respectively. The response time is defined as the time interval between the 10% and 90% of amplitudes. Refer to figure as shown below.





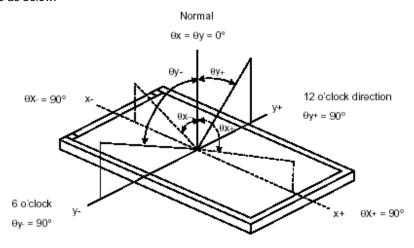


Note5: Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

Contrast ratio (CR)= Photo-detector output when LCD is at "White" state
Photo-detector output when LCD is at "Black" state

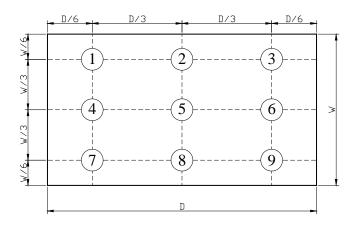
Note 6: Definition of viewing angle: Refer to figure as below.



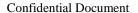
Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

Note 8: Definition of Brightness Uniformity (B-uni):

Luminance Measuring Points



 $B-uni = \frac{Minimum luminance of 9 points}{Maximum luminance of 9 points}$





11. QUALITY ASSURANCE 11.1 RA Test Condition

11.1.1 Temperature and Humidity(Ambient Temperature)

Temperature : $25 \pm 5^{\circ}$ C Humidity : $65 \pm 5\%$

11.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

11.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

11.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

11.1.5 Test Method

No.	Reliability Test Item & Level	Test Level	Remark
1	High temperature storage test	T=80°C,240H	IEC68-2-2
2	Low temperature storage test	T= -30°C ,240H	IEC68-2-1
3	High temperature operation test	T=70°C,240H	IEC68-2-2
4	Low temperature operation test	T=-20°C ,240H	IEC68-2-1
5	High temperature and high humidity operation test	T=60°C,90%RH,240H	IEC68-2-3
6	Thermal cycling storage test	-30°C25°C80°C ,200Cycle 30min 5min 30min	IEC68-2-14
7	Vibration Test	Frequency:10 ~ 55 Hz Amplitude:1.5 mm Sweep Time:11min Test Period:6 Cycles for each Direction of X,Y,Z	IEC68-2-6
8	Shock test	100G,6ms,Direction:±X±Y±Z Cycle:3times	IEC68-2-27
9	Drop test	Height :60cm 1 conner,3edges,6surfaces	IEC68-2-32
10	Electrostatic Discharge Test	Location: LCM/TP surface Condition:150pf 330Ω Contact +/- 4kV Air +/-8kV Criteria: Class C	IEC-61000-4-2

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11.2 Inspection Judgment standard

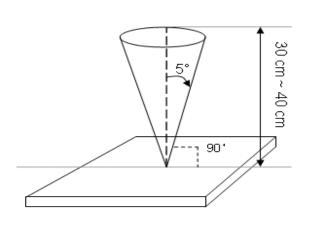
11.2.1 Inspection conditions

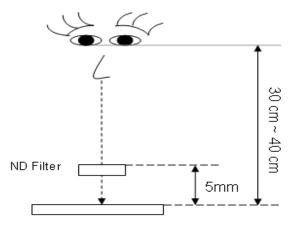
11.2.1.1 Inspection Distance : 35 ± 5 cm

11.2.1.2 View Angle:

(1) Inspection that light pervious to the product: ±5°

(2) Inspection that light reflects on the product: ±45°





11.2.2 Environment conditions:

Ambient Temperature :	25±5 ℃
Ambient Humidity :	30~75%RH
Ambient Illumination	600~800 lux

11.2.3 Inspection Parameters

Appearance inspection standard (D: diameter, L: length; W: width, Z: height, T: glass thickness, n: number)

Inspection item	Inspection standard	Description
No image	Prohibited	
Image abnormal	Prohibited	
Bright line	Prohibited	
Mura	It is acceptable that the defect can not be seen with 2% ND filter.	

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1MAGE		1 Document		
Dot	Item	Acceptable	Total	
		Visible area		
	Bright dot	2	5	0.04
	Dark dot	4	J	One Dot
	Bright adjacent dots	1	1	Two adjacent dot
	Dark adjacent dots	2	2	
	Adjacent dots with a bright dot and a dark dot	1	1	
F	00507 %			
Foreign material in dot shape	SPEC (unit: mm	1)	Acceptable	6316 - 20
iii dot snape	D≦0.3		Ignored	O
	0.3 <d≦0.5, distand<="" td=""><td>ce>5</td><td>n≦5</td><td></td></d≦0.5,>	ce>5	n≦5	
	D>0.5		0	D= (L + W) / 2
Inspection item	Inspection		Description	
Foreign material	SPEC (unit: mm	n)	Acceptable	
in line shape	W≦0.05 and L≦	₹ 7	Ignored	
	0.05 <w≦0.1, dis<="" l≦7,="" td=""><td>tance >5</td><td>n≦5</td><td></td></w≦0.1,>	tance >5	n≦5	
	W>0.1 or L>7	,	0	Wi .
			_	L : Long W : Width
Contamination	It is acceptable if th	e dirt can be wip	ped.	
Inspection item	Inspection	n standard		Description
Scratch	SPEC (unit: mm	1)	Acceptable	
	W≦0.05 and L≦		Ignored	201
	0.05 <w≦0.08, dis<="" l≦7,="" td=""><td>stance >5</td><td>n≦5</td><td>~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~</td></w≦0.08,>	stance >5	n≦5	~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~
	0.08 <w≦0.1, dis<="" l≦7,="" td=""><td></td></w≦0.1,>			
	W>0.1 or L>7			
Bubble	SPEC (unit: mm			
	D≦0.2	Ignored	0	
	Non visible area	a	Ignored	O L
	0.2 <d≦0.3, distance<="" td=""><td>ce >5</td><td>n≦5</td><td>D= (L + W) / 2</td></d≦0.3,>	ce >5	n≦5	D= (L + W) / 2
	D>0.3		0	0

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IMAGE	-	Comidentia	ii Document
Insufficient glue			
	SPEC (unit: mm)	Acceptable	
	Non visible area	Ignored	
	Visible area	0	
Cover & Sensor Crack	Prohibited	1	
Sensor angle	SPEC (unit: mm)	Acceptable	
missing & edge break	Damage circuit or effect function	0	
Cover/Sensor	SPEC (unit: mm)	Acceptable	Y T
angle missing	X≦3.0, Y≦3.0, Z≦T	Ignored	
	X>3.0, Y>3.0, Z>T	0	x z +
Cover/Sensor	SPEC (unit: mm)	Acceptable	
edge break	X≦3.0, Y≦3.0, Z≦T	Ignored	X X X
	X>3.0, Y>3.0, Z>T	0	T
Inspection item	SPEC		Description
Ink	SPEC (unit: mm)	Acceptable	
	word unclear, inverted, mistake, break line	0	
Bubble under	SPEC (unit: mm)	Acceptable	
protection film	NA		
Function	Prohibited		

11.3 Sampling ConditionUnless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.
Sampling type: normal inspection, single sampling
Sampling table: MIL-STD-105E

Inspection level: Level II

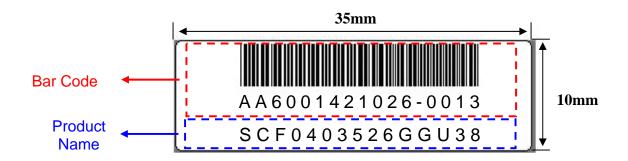
			Definition
Class of defects	Major		It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.
	Minor	AQL 1.5	It is a defect that will not result in functioning problem with deviation classified.

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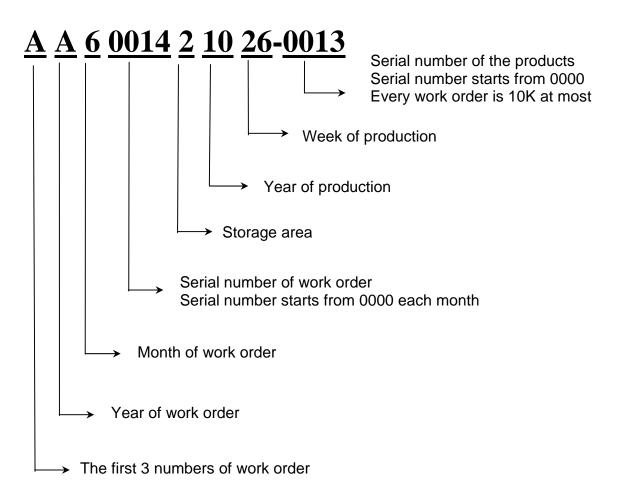
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Product Label style:



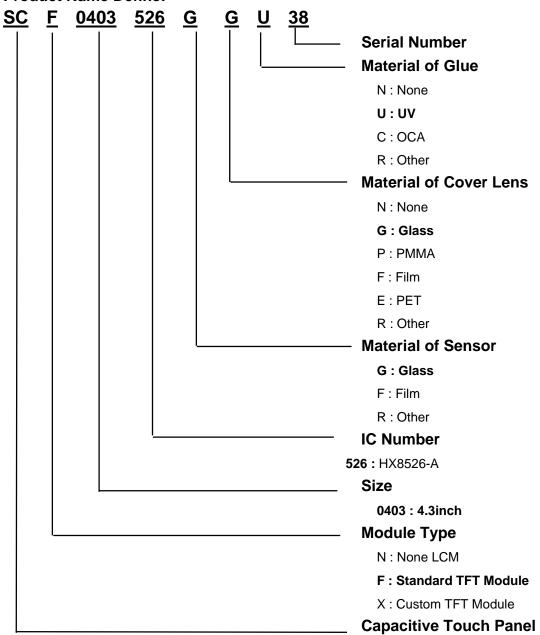
BarCode Define:



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Product Name Define:





13. PRECAUTION FOR USING LCM

ASSEMBLY PRECAUTIONS

- You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
- (4) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (5) Do not open the case because inside circuits do not have sufficient strength.
- (6) Please do not take a LCD module to pieces and reconstruct it. Resolving and reconstructing modules may cause them not to work well.
- (7) Please do not touch metal frames with bare hands and soiled gloves. A color change of the metal frames can happen during a long preservation of soiled LCD modules.
- (8) Please pay attention to handling lead wire of backlight so that it is not tugged in connecting with inverter.

2. OPERATING PRECAUTIONS

- (1) Please be sure to turn off the power supply before connecting and disconnecting signal input cable.
- (2) Please do not change variable resistance settings in LCD module. They are adjusted to the most suitable value. If they are changed, it might happen LCD does not satisfy the characteristics specification
- (3) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (4) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (5) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interference.
- (6) Please consider that LCD backlight takes longer time to become stable of radiation characteristics in low temperature than in room temperature.

3. ELECTROSTATIC DISCHARGE CONTROL

(1) The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such the copper leads on the PCB and the interface terminals with any

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- parts of the human body.
- (1) The modules should be kept in antistatic bags or other containers resistant to static for storage.
- (2) Only properly grounded soldering irons should be used.
- (3) If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.
- (4) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended
- (5) Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

4. STORAGE PRECAUTIONS

- (1) When you store LCDs for a long time, it is recommended to keep the temperature between 0°C-40°C without the exposure of sunlight and to keep the humidity less than 90% RH.
- (2) Please do not leave the LCDs in the environment of high humidity and high temperature such as 60°C 90%RH
- (3) Please do not leave the LCDs in the environment of low temperature; below -20°C.

5. OTHERS

- (1) A strong incident light into LCD panel might cause display characteristics' changing inferior because of polarizer film, color filter, and other materials becoming inferior. Please do not expose LCD module direct sunlight Land strong UV rays
- (2) Please pay attention to a panel side of LCD module not to contact with other materials in preserving it alone.
- (3) For the packaging box, please pay attention to the followings:
- (4) Please do not pile them up more than 5 boxes. (They are not designed so.) And please do not turn over.
- (5) Please handle packaging box with care not to give them sudden shock and vibrations. And also please do not throw them up.
- (6) Packing box and inner case for LCDs are made of cardboard. So please pay attention not to get them wet. (Such like keeping them in high humidity or wet place can occur getting them wet.)

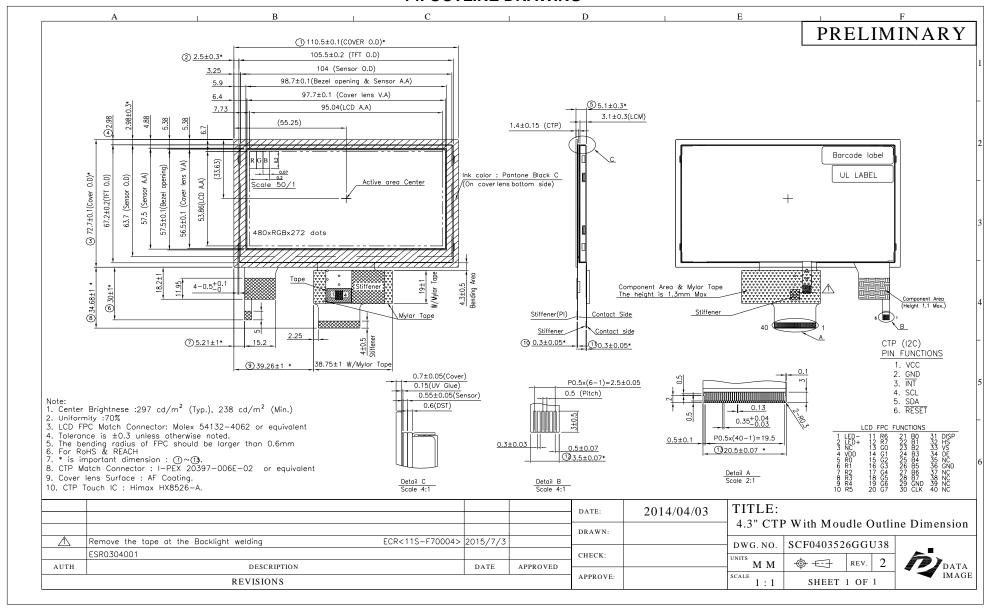
6. LIMITED WARRANTY

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.

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14. OUTLINE DRAWING



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15. PACKAGE INFORMATION

TBD

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