

DATA IMAGE CORPORATION

CTP Module Specification Preliminary

ITEM NO.: <u>SCF0507827GGU01</u>

Table of Contents

1.	COVER & CONTENTS	1
2.	RECORD OF REVISION ······	2
3.	APPLICATION	3
4.	GENERAL SPECIFICATIONS	3
5.	ABSOLUTE MAXIMUM RATINGS	3
6.	ELECTRICAL CHARACTERISTICS	3
7.	INPUT SIGNAL CHARACTERISTICS	4
8.	OPTICAL CHARACTERISTIC ·····	8
9.	PIN CONNECTIONS	11
10.	BLOCK DIAGRAM ······	13
11.	CTP GENERAL SPECIFICATIONS	14
12.	APPEARANCE SPECIFICATION	24
13.	QUALITY ASSURANCE ·····	27
14.	LCM PRODUCT LABEL DEFINE	28
15.	PRECAUTIONS IN USE LCM ······	30
16.	OUTLINE DRAWING	31
17.	PACKAGE INFORMATION	32

Customer Companies	R&D Dept.	Q.C. Dept.	Eng. Dept.	Prod. Dept.
	JACK	JOE	GARY	KEN
Approved by	Version:	Issued Date:	Sheet Code:	Total Pages:
	1	9/MAR/12'		32



2. RECORD OF REVISION

Rev	Date	Item	Page	Comment
1	9/MAR/12'			Initial preliminary



3. APPLICATION

DVD player, Car TV, UMPC, POS

4. GENERAL SPECIFICATIONS

Parameter	Specifications	Unit
Screen Size	5.7 (diagonal)	inch
Display Format	640(H) x (R,G,B) x 480(V)	dot
LCD Active Area	115.2(W) × 86.4(H) mm	mm
Dot Pitch	0.06(W) × 0.18(H) mm	mm
Pixel Configuration	R.G.B. Stripe	
Outline Dimension	142.75(W) x 113.95(H) x 8.6 (D)	mm
Surface treatment	Clear	
Back-light	LED	
Weight	T.B.D(typ)	g
View Angle direction	12 o'clock	

5. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	MIN.	MAX.	Unit	Remark
Power supply voltage	Vcc	-0.3	5.0	>	
Logic input voltage	VI	-0.3	V _{CC} +0.3	>	
Operating temperature	Тор	-10	+60	°C	Ambient temperature
Storage temperature	Tst	-20	+70	°C	Ambient temperature

6. ELECTRICAL CHARACTERISTICS

VSS=0V,DCLK=25MHz,Ta=25°C

Parameter	Symbol	MIN.	Тур.	MAX.	Unit	Remark
Power Supply voltage for LCD	V_{CC}	+3.0	+3.3	+3.6	V	
Power Supply Current for LCD	I _{CC}		111	140	mA	V _{CC} =3.3V
Power Supply voltage for LED	VLED	4.5	5	5.5	V	
Power Supply Current for LED	ILED		333	400	mA	$V_{LED} = 5.0V$
Ripple voltage	V_{RF}	-	-	100	mV _{P-P}	
"H" level logical input voltage	V_{IH}	0.7Vcc		Vcc	V	
"L" level logical input voltage	V_{IL}	0		0.3Vcc	V	
ADJ frequency		19K	20K	21K	Hz	
ADJ input voltage	VIH	3.0	-	3.3	V	
7.55 input voltage	VIL	0	-	0.3	V	
LED Dice life time			50000		Hr	Note 1

Note 1: The "LED dice life time" is defined as the brightness decrease to 50% original brightness that the ambient temperature is 22 and LED dice current=20mA.



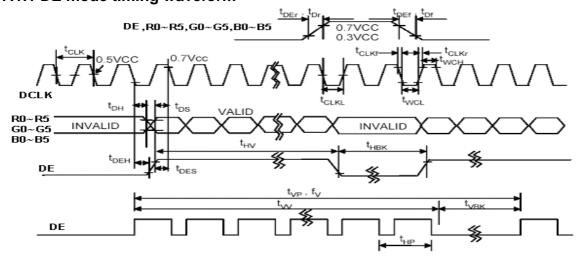
7. INPUT SIGNAL CHARACTERISTICS

7.1 DE mode Input signal characteristics

Signal	Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Remarks
DCLK	Period	tclk	33	40	43	ns	
	Frequency	fcLK	23	25	30	MHz	
	Low Level Width	t _{WCL}	6	-	-	ns	
	High Level Width	t _{wch}	6	-	-	ns	
	Rise, Fall Time	t t	-	-	3	ns	
	Duty	-	0.45	0.50	0.55	-	
DE	Setup Time	t _{DES}	5	-	-	ns	
(Data	Hold Time	t _{DEH}	10	-	-	ns	
Enable)	Rise, Fall Time	t t DEr, DEf	-	-	16	ns	
	Horizontal Period	t _{HP}	750	800	900	t _{CLK}	
	Horizontal Valid	t _{HV}	640	640	640	t _{CLK}	
	Horizontal Blank	t _{HBK}	110	160	260	t _{CLK}	
	Vertical Period	t _{VP}	515	525	560	t _{HP}	
	Vertical Valid	t _w	480	480	480	t _{HP}	
	Vertical Blank	t _{VBK}	35	45	80	t _{HP}	
	Vertical Frequency	f _v	55	60	65	Hz	
Data	Setup Time	t _{DS}	5	-	-	ns	
R,G,B	Hold Time	t _{DH}	10	-	-	ns	
Note: (4)	Rise, Fall Time	t_t Dr, Df	-	-	3	ns	

Note: (1) tCLKL / tCLK.

7.1.1 DE mode timing waveform





7.2 SYNC mode Input signal characteristics

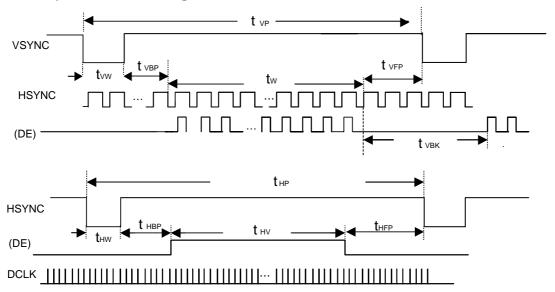
Parameter	Symbol	MIN.	TYP.	MAX.	Unit	Remarks
Clock Period	t _{CLK}	33	40	43	ns	
Clock Frequency	f _{CLK}	23	25	30	MHz	
Clock Low Level Width	t _{wcl}	6	-	-	ns	
Clock High Level Width	t _{wch}	6	-	-	ns	
Clock Rise, Fall Time	t t	-	-	3	ns	
HSYNC Period	t _{HP}	750	800	900	t _{CLK}	
HSYNC Pulse Width	t _{HW}	5	30	-	t _{CLK}	
HSYNC Front Porch	t _{HFP}	1	16	116	t _{CLK}	
HSYNC Back Porch	t _{HBP}	1	114	139	t _{CLK}	
HSYNC Width + Back Porch	t _{HW} + t _{HBP}	144	144	144	t _{CLK}	
Horizontal Blank	t _{HBK}	1	160	260	t _{CLK}	
Horizontal Valid	t _{HV}	640	640	640	t _{CLK}	
VSYNC Period	t _{VP}	515	525	560	t _{HP}	
VSYNC Pulse Width	t _{vw}	1	3	5	t _{HP}	
VSYNC Front Porch	t _{VFP}	1	10	45	t _{HP}	
VSYNC Back Porch	t _{VBP}	30	32	34	t _{HP}	
VSYNC Width + Back Porch	t _{VW} + t _{VBP}	35	35	35	t _{CLK}	
Vertical Blank	t _{VBK}	35	45	80	t _{HP}	
Vaild data Width	t _w	480	480	480	t _{HP}	
Data Setup Time	t _{DS}	5	-	-	ns	
Data Hold Time	t _{DH}	10	-	-	ns	

Note: (1) tHBK = tHFP + tHW + tHBP



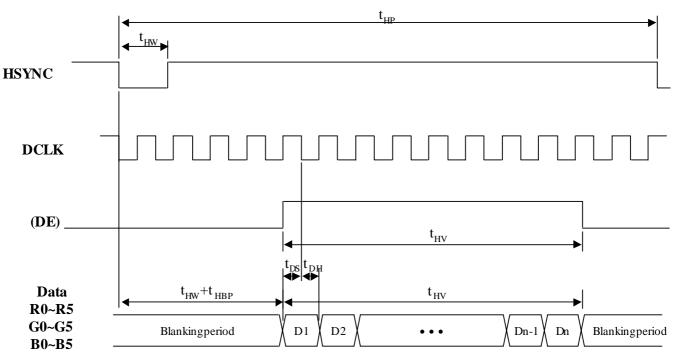
7.2.1 SYNC mode timing waveform

7.2.1.1 Input vertical timing



Remark: If SYNC mode is used, please fix DE signal to low, DE timing waveform is for reference only.

7.2.1.2 Input horizontal timing



Remark: If SYNC mode is used, please fix DE signal to low, DE timing waveform is for reference only.

7.3 Color Data Assignment

COLOR	INPUT	giiiiei		R DA	ТΔ					G D	ΔΤΔ					B DA	ΔΤΔ		
COLOR	DATA	R5	R4		R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	В3	B2	B1	В0
	DITTI	MSB	114	110	112		LSB	MSB	07	00	O2	5	LSB	MSB	D-7	Do	D2	, D	LSB
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BASIC	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
COLOR	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
RED	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	RED(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
GREEN	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	GREEN(62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE(0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
BLUE	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	BLUE(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE(63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Remarks:(1) Definition of Gray Scale

color(n):n is series of Gray Scale
The more n value is, the bright Gray Scale.

(2)Data:1-High,0-Low

Correspondence between Data and Display Position

S0001 S0002 S0003 S0004 S0005 S0006 S0007 S0008 ------S1919 S1920 B001 R002 G002 B002 R003 G003 G640 B640 C001 G002 B002 G003 G640 B640 C480

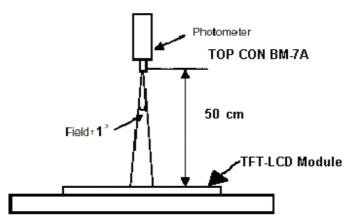


8. OPTICAL CHARACTERISTIC

Parameter		Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
	Horizontal	θ_x +		60	70		deg	Note 1,4
Viewing		θ_{x} -	Center	60	70			
Angle	Vertical	θ_{Y} +	CR≥10	50	60			
		θ _Y -		30	40			
Contrast Ratio		CR	at optimized viewing angle	200	300			Note 1,3
Pospopso timo	Rise	Tr	Center	ı	15		ms	Note 1,6
Response time	Fall	Tf	$\theta x = \theta y = 0^{\circ}$	-	35		ms	
Uniformity		B-uni	$\theta x = \theta y = 0^{\circ}$	70	80		%	Note1,5
Brightness		L	θx=θy =0° ADJ=3.3V		340		cd/m²	Note 1,2
		X _W		0.259	0.309	0.359		Note 1,7
		y_{W}		0.270	0.320	0.370		
		X _R		0.565	0.615	0.665		
Chromaticity		УR	Center	0.310		0.410		
Officialities		X_{G}	$\theta x = \theta y = 0^{\circ}$	0.295	0.345	0.395		
		УG		0.490	0.540	0.590		
		Χ _B]	0.098		0.198		
		y _в		0.056	0.106	0.156		
Image sticking		tis	2 hours			2	Sec	Note 8

The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance ≤ 1 lux, and at room temperature). The operation temperature is $25^{\circ}C\pm2^{\circ}C$. The measurement method is shown in Note1.

Note1: The method of optical measurement:

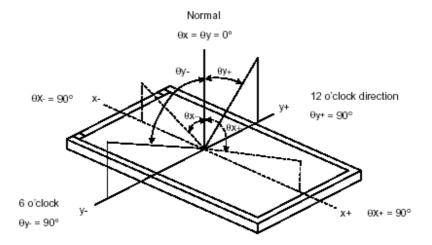




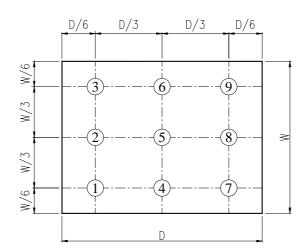
Note2: Measured at the center area of the panel and at the viewing angle of the $\theta x=\theta y=0^\circ$ Note3: Definition of Contrast Ratio (CR):

CR = Luminance with all pixels in white state
Luminance with all pixels in Black state

Note4: Definition of Viewing Angle



Note 5: Definition of Brightness Uniformity (B-uni):

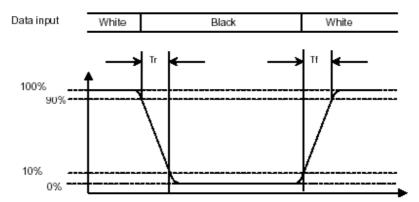


B-uni =
$$\frac{\text{Minimum luminance of 9 points}}{\text{Maximum luminance of 9 points}}$$
 (Note 5).



Note6: Definition of Response Time:

The Response Time is set initially by defining the "Rising Time (Tr)" and the "Falling Time (Tf)" respectively. Tr and Tf are defined as following figure.



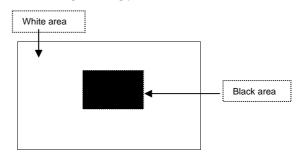
Note 7: Definition of Chromaticity:

The color coordinates (x_W,y_W) , (x_R,y_R) , (x_G,y_G) ,and (x_B,y_B) are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.

Note 8: Definition of Image sticking (tis):

Continuously display the test pattern shown in the figure below for 2 hours. Then display a completely white screen. The previous image shall not persist more than 2 sec at $25\,^{\circ}\text{C}$

Image sticking pattern





9. PIN CONNECTIONS

Pin NO.	SYMBOL	DESCRIPTION
1	U/D	Up or Down Display Control
2	NC	No Connection
3	HSYNC	Horizontal SYNC.
4	VLED	Power Supply for LED Driver circuit
5	VLED	Power Supply for LED Driver circuit
6	VLED	Power Supply for LED Driver circuit
7	Vcc	Power Supply for LCD
8	VSYNC	Vertical SYNC.
9	DE	Data Enable
10	VSS	Power Ground
11	VSS	Power Ground
12	ADJ	Brightness control for LED B/L
13	B5	Blue Data 5 (MSB)
14	B4	Blue Data 4
15	B3	Blue Data 3
16	Vss	Power Ground
17	B2	Blue Data 2
18	B1	Blue Data 1
19	B0	Blue Data 0 (LSB)
20	Vss	Power Ground
21	G5	Green Data 5 (MSB)
22	G4	Green Data 4
23	G3	Green Data 3
24	Vss	Power Ground
25	G2	Green Data 2
26	G1	Green Data 1
27	GO	Green Data 0 (LSB)
28	Vss	Power Ground
29	R5	Red Data 5 (MSB)
30	R4	Red Data 4
31	R3	Red Data 3
32	Vss	Power Ground
33	R2	Red Data 2
34	R1	Red Data 1
35	R0	Red Data 0
36	VSS	Power Ground
37	VSS	Power Ground
38	DCLK	Clock Signals ; Latch Data at the Falling Edge
39	Vss	Power Ground
40	L/R	Left or Right Display Control

Remarks:

- 1) ADJ is brightness control Pin. The larger of the pulse duty is, the higher of the brightness.
- 2) ADJ signal is 0~3.3V.Operation frequency is 20KHz 3) VSS PIN must be grounding, can not be floating.



4) U/D and L/R control Function

,									
L/R	U/D	Function							
1	0	Normally display							
0	0	Left and Right opposite							
1	1	Up and Down opposite							
0	1	Left and Right opposite, Up and Down opposite							

5)If DE signal is fixed low, SYNC mode is used. Otherwise, DE mode is used.

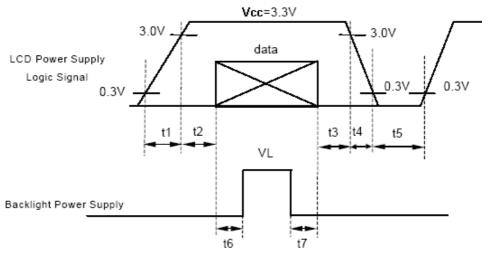
9.1 Power Signal Sequence

Remarks:

*1) Power Signal sequence:

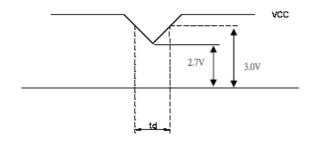
 $t1 \le 10ms$: $1 sec \le t5$ $50ms \le t2$: $200ms \le t6$ $0 < t3 \le 50ms$: $200ms \le t7$

0<t4 ≤10ms



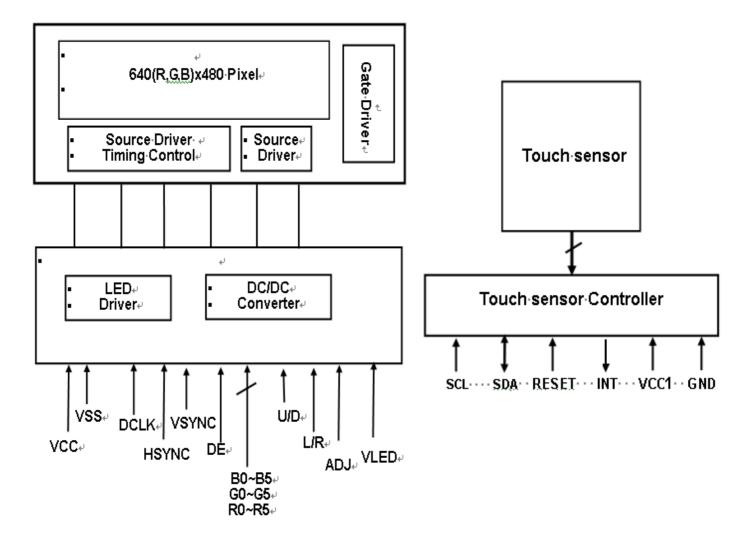
Data: RGB DATA, DCLK, DE

- *2) VCC-dip condition:
- (1) 2.7 V \leq VCC <3.0V,td \leq 10 ms
- (2) VCC > 3.0V, VCC-dip condition should be the same with VCC-turn-on condition.





10. BLOCK DIAGRAM





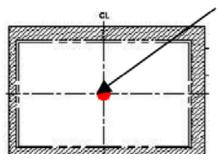
11. CTP General specifications

11.1 CTP main feature

Item	Specification	Unit
Туре	Transparent type projected capacitive touch panel	
Input mode	Human's finger	
Finger	5	
Sensor Active Area	118.76(W)(typ.) x89.95(H)(typ.)	mm
Transparency	85%	%
Haze	2.0%	%
Hardness	7H (typ.) [by JIS K5400]	Pencil hardness
Report rate	Max : 122	Points/sec
Response time	15	ms
Point hitting life time	1,000,000 times min.	Note 1

Note 1: Use 8 mm diameter silicon rubber/force 3N to knock on the same point twice per second (no-operating), after test function check pass.

central point



11.2 CTP Absolute Maximum Rating

Symbol	Description	Min	Тур.	Max	Unit	Notes
VCC1	Supply voltage	0.3	-	4	V	
VIO	DC input voltage	-0.3	-	VCC1+0.3	V	

11.3 CTP Electrical Characteristic

Symbol	Description	Min	Тур	Max	Unit	Notes
VCC1	Supply voltage	2.6	2.8	3.6	V	
GND	Supply voltage	-	0	-	V	
	Active mode	-	10		mA	VCC1 = 2.8V
VIH	Input H voltage	2	-	-	V	
VIL	Input L voltage	-	ı	0.7	V	
	System clock frequency	-	30	-	MHz	



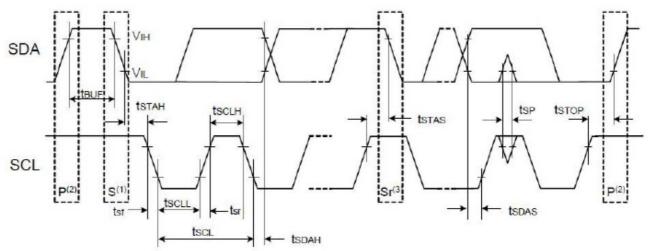
11.4 CTP Pin Connections

No.	Name	I/O	Description			
1	NC	-	No connection			
2	SCL	I	I ² C Clock			
3	SDA	I/O	C Data			
4	NC	-	No connection			
5	INT	0	nterrupt output			
6	GND	Р	round			
7	VCC1	Р	Power supply Voltage			
8	/RESET	Ī	leset active low			
9	NC	-	No connection			

11.5 CTP Interface and Data Format [Slave address is 0x5D (7 bit addressing)]

Communication protocol: I²C

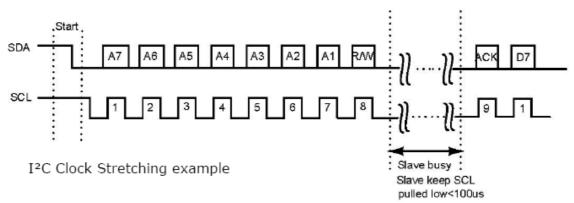
Clock frequency: 100Khz (400Khz Fast mode)



Note: (1) Start Condition;(2)Stop Condition;(3)Retransmit start condition

Symbol	Description	Min	Max	Unit
tscl	SCL input cycle time	12tcyc+600	-	
tsclh	SCL input H width	3tcyc+300	-	
tscll	SCL input L width	5tcyc+500	-	
tsf	SCL, SDA input fall time		300	
tsp	SCL, SDA input spike pulse rejection time		1 tcyc	
tsuf	SDA input bus-free time	5tcyc		ns
tSTAH	Start condition input hold time	3tcyc		
tSTAS	Retransmit start condition input setup time	3tcyc		
tSTOP	Stop condition input setup time	3tcyc		
tSDAS	Data input setup time	1tcyc+40		
tSDAH	Data Input hold time	10		





The protocol for data exchange has been designed with the following considerations

- 1 Most of the data traffic is read operation to get the finger or fingers position
- 2 Read operation do need an initial write operation.
- 3 Write operations are most of the time power management and interrupt setting instructions
- 4 Interrupt pulse width setting adjustments need a write operation.

S	START
Р	STOP
R	READ
W	WRITE
А	Acknowledge
N	No acknowledge
DATA	8-bit

From slave to Master

From Master to Slave

11.6 Timing Characteristic

I²C slave provides standard I²C communication interface for communication of SCL and SDA with master. In the system, I²C slave is always used in slave mode, all communications are initiated by master, and the communication rate can be up to 400K bps.

I²C slave's address is 0xBA/0xBB. While master is addressing I²C slave, it also sends control bit. Reading and writing control bit is attached behind equipment address, and "0" refers to writing operation, "1" refers to reading operation, so forms a byte with equipment address. i.e. 0xBA—— writing operation to I²C slave; 0xBB—— reading operation to I²C slave.

11.6.1 Data transmission

Communication is always initiated by master, a high-to-low transition of SDA with SCL high is a start condition.

All addresses words are serially transmitted to and from on bus in 8-bit words. I²C slave sends a "0" to acknowledge when the address word is 0xBA or 0xBB. This happens during the ninth clock cycle.

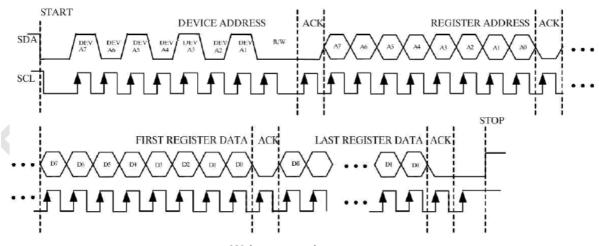
The data words are serially transmitted to and from in 9-bit words: 8-bit data +1-bit

ACK or NACK sent by I2C slave. Data changes during SCL high periods.

A low-to-high transition of SDA with SCL high is a stop condition.



11.6.2 Write operations to I²C slave



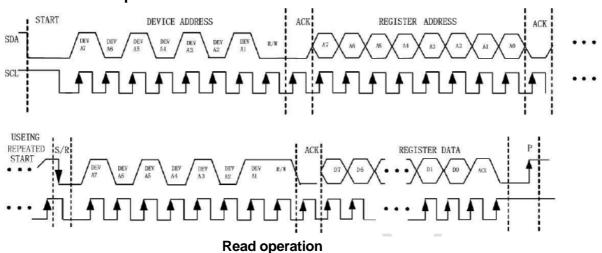
Write operations

Please check above figure, master start the communication first, and then sends address words 0xBA for a write operation.

After receiving ACK from I²C slave, master sends out register address word in16-bit, and then the data word in 8-bit, which is going to be wrote into I²C slave.

I²C slave's address pointer will be automatically added 1 after write operation, so master can sequential write in one operation. When operation finished, master stop the communication.

11.6.3 Read operations to I²C slave



Please check above figure, master start the communication first, and then sends address words 0xBA for a write operation.

After receiving ACK from I²C slave, master sends out register address word in 16-bit, to set I²C slave's address pointer. After receiving ACK, master sends out a start signal once again, start the read operation with command: 0xBB, and read data word from I²C slave in 8-bit.

I²C slave also supports sequential read operation, and the default setting is sequential read mode. Master shall send out ACK when receiving successfully in every data word, master sends NACK after getting all the data required, then sends stop signal to finish the communication.



11.7 Register information

11.7.1 Configuration & functional setting register

Addr	R/W	Definition	Description
80	W	Stop	0x00: Normal mode 0x01: LCD OFF 0x02:Firmware update;0x03: Reset 0x04 calibration;
81	W	LED_CONTROL	LED for touch key: support 8 LED。 "0"—LED OFF; "1"—LED ON
82	R	SCREEN_FLAG	Bit7-2 : Reserve Bit1-0 : TP module identification
83~100		Reserve	
101	R/W	Origin	Origin set
102	R/W	XMaxH	Diapley recelution acts V direction
103	R/W	XMaxL	Display resolution set: X direction
104	R/W	YMaxH	Diaplay recolution acts V direction
105	R/W	YMaxL	Display resolution set: Y direction
106	R/W	TouchCountMax	Touch points setting; Max=5
107	R/W	ModuleSwitch	Bit7: Reserve Bit6: X,Y direction setting. 1: X,Y exchange BIT5: SITO module enable, "0" means turn off Bit4: sensor chip ID Bit3: Sensor chip 1 sensing channel sequence; "0"—reverse "1"— positive Bit2: Sensor chip 2 sensing channel sequence; Bit1-0: INT trig method 00b:Rising interruption; 01b:Falling 10b: Low when touch;11b: High when touch
108	R/W	ModuleSwitch2	Bit7-5: 00: edge small extend 01: edge strong extend Bit4-3: 0: protocol A; 1:protocol B Bit2-0: GT827 address setting 00: Address=AA&B801: Address=AA 10: Address=B8
109	R/W	Reserve	



	1MAGE	Confidential Document							
110	R/W	I2cDelay	Bit7-4: Reserved Bit3-0: standby time after IIC wake up 0000: 50ms; 0001~1010: 20~200ms. 1110: sleep mode disable; 1111: wake up only by INT						
111	R/W	SensNum	Sensing channels of TP modules						
112	R/W	ShakeCount	Bit7-4: compensation for 4 coroners. "1"—compensation; "0"—no compensation Bit3-0:TouchShakeCount/FingerStaCount						
113	R/W	Filter	Filter value setting						
114	R/W	LargeTouch	Large touch setting						
115	R/W	Reserve							
116	R/W	Reserve							
117	R/W	F1PNUM							
118	R/W	F2PNUM							
119	R/W	F3PNUM]						
120	R/W	F1SET	<u></u>						
121	R/W	F2SET	Sensitivity setting						
122	R/W	F3SET							
123	R/W	DELAY	<u>-</u> 						
124	R/W	ADCCFG							
125	R/W	RES							
126	R/W	RES							
127	R/W	DriverLine0							
128	R/W	DriverLine1							
129	R/W	DriverLine2							
130	R/W	DriverLine3							
131	R/W	DriverLine4							
132	R/W	DriverLine5	Driving channels sequence setting						
133	R/W	DriverLine6	-						
134	R/W	DriverLine7							
135	R/W	DriverLine8							
136	R/W	DriverLine9							
137	R/W	DriverLine10							



	1MAGE		Confidential Document
138	R/W	DriverLine11	
139	R/W	DriverLine12	
140	R/W	DriverLine13	
141	R/W	DriverLine14	
142	R/W	DriverLine15	
143	R/W	DriverLine16	
144	R/W	DriverLine17	
145	R/W	DriverLine18	
146	R/W	DriverLine19	
147	R/W	DriverLine20	
148	R/W	DriverLine21	Driving channels sequence setting
149	R/W	DriverLine22	
150	R/W	DriverLine23	
151	R/W	DriverLine24	
152	R/W	DriverLine25	
153	R/W	DriverLine26	
154	R/W	DriverLine27	
155	R/W	DriverLine28	
156	R/W	DriverLine29	
157	R/W	DriverLine30	
158	R/W	DriverLine31	
159	R/W	RES	
160	R/W	RES	
161	R/W	LeaveLevel	Threshold of touch release
162	R/W	TouchLevel	Threshold of touch
163	R/W	KeyTouchLevel	Threshold of touchkey
164	R/W	KEY1	Touch key carried out by sensor: —Position of 8 touch keys, 0 means no touch key
165	R/W	KEY2	Touch key carried out by sensor :
166	R/W	KEY3	Bit7-4: Key sensitivity setting Bit3-0: key serial number setting
167	R/W	KEY4	
168	R/W	KEY5	
169	R/W	KEY6	
170	R/W	KEY7	



	1MAGE		Confidential Document
171	R/W	KEY8	
172	R/W	KEY_TYPE	Touch key carried out by sensor: Bit7-6: Second row keys area 00: Top; 01: Right 10: Bottom; 11: Left Bit5-4: First row keys area 00: Top; 01: Right 10: Bottom; 11: Left Bit3-0: Touch key type 00: No touch key 01: Arranged in series 10: Ground in between 11: Carried by FPC Touch key carried out by FPC: Bit7: LED valid "0"—No LED Bit6: LED control way. "0"—Low enable Bit5-4: LED mode setting 00: Control by IIC command 01: All LEDs on when touch key detected 10: Key LED on when touch key detected 11: Backlight on when there is a touch
173	R/W	KEY_W/K_ADCCFG	Touch key carried out by sensor: First row: Touch key size setting in X direction Touch key carried out by FPC: Touch key sensitivity setting
174	R/W	KEY_H/K_DELAY	Touch key carried out by sensor: First row: Touch key size setting in Y direction Touch key carried out by FPC: Touch key threshold setting
175	R/W	KEY_GAP/K_Driver	Touch key carried out by sensor: First row: Gap between key area and screen setting Touch key carried out by FPC: Driving channel for touch keys
176	R/W	KEY2_BEGIN/ K_RESTRAIN	Touch key carried out by sensor: Second row touch key index. Touch key carried out by FPC: Threshold setting between two touch keys. "0"strongest
177	R/W	KEY2_W/KEY_LED12	Touch key carried out by sensor: Second row: Touch key size setting in X direction Touch key carried out by FPC: LED index setting for key 1 & 2
178	R/W	KEY2_H/KEY_LED34	Touch key carried out by sensor: Second row: Touch key size setting in Y direction Touch key carried out by FPC: LED index setting for key 3 & 4



	IMAGE		Confidential Document				
179	R/W	KEY2_GAP/KEY_LED56	Touch key carried out by sensor: Second row: Gap between key area and screen setting Touch key carried out by FPC: LED index setting for key 5 & 6				
180	R/W	KEY_LED78	Touch key carried out by FPC: LED index setting for key 5 & 6				
181	R/W	Reserve					
182	R/W	MASK_LEFT	Coordinate X of dump area on left top corner				
183	R/W	MASK_TOP	Coordinate Y of dump area on left top corner				
184	R/W	MASK_W	Driving channel quantity on dump area				
185	R/W	MASK_H	Sensing channel quantity on dump area				
186	R/W	MASK2_LEFT	Coordinate X of dump area on left top corner				
187	R/W	MASK2_TOP	Coordinate Y of dump area on left top corner				
188	R/W	MASK2_W	Driving channel quantity on dump area				
189	R/W	MASK2_H	Sensing channel quantity on dump area				
190	R/W	SPACE_TOP	Invalid area on top setting				
191	R/W	SPACE_BOTTOM	Invalid area on bottom setting				
192	R/W	SPACE_LEFT	Invalid area on left setting				
193	R/W	SPACE_RIGHT	Invalid area on right setting				
194	R/W	FREQ_INTERVAL	Interval of touch scanning setting				



Addr	R/W	Definition	Description										
			Touc	h key ir	ndex								
0	R	TouchKey	K7	K6	K5	K4	K3	K2	K1	K0			
1	R	CoorLen0				P4	P3	P2	P1	P0			
2	R		Rese	rve									
3	R	CoorX0h											
4	R	CoorX0I											
5	R	CoorY0h	Touch	1 & tou	uch are	ea							
6	R	CoorY0l											
7	R	CoorW0											
8	R	CoorX1h											
9	R	CoorX1I											
10	R	CoorY1h	Touch 2 & touch area										
11	R	CoorY1I											
12	R	CoorW1											
13	R	CoorX2h											
14	R	CoorX2I											
15	R	CoorY2h	Touch 3 & touch area										
16	R	CoorY2I		Touch 3 & touch area									
17	R	CoorW2											
18	R	CoorX3h											
19	R	CoorX3l											
20	R	CoorY3h	Touch	4 & tou	uch are	ea							
21	R	CoorY3l											
22	R	CoorW3											
23	R	CoorX4h											
24	R	CoorX4l											
25	R	CoorY4h	Touch	Touch 5 & touch area									
26	R	CoorY4l	TOUGH 5 & LOUGH AIGA										
27	R	CoorW4											
28~52	R		Reser	ved									

53	R	CoorCHKSUM	checksum
54~79			Reserved

12. Appearance Specification

12.1Inspection and Environment conditions

12.1.1 Temperature: 22±2 12.1.2 Humidity: 55±5%RH

12.1.3 Light source: Fluorescent Light

12.1.4 Inspection: Viewing distance: 35±5cm

12.1.5 Ambient Illumination:

(1) Cosmetic Inspection: 500 ~ 800 lux(2) Functional Inspection: 400 ~ 600 lux

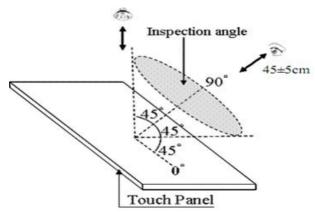
12.1.6 Inspection View angle:

(1) Inspection under operating condition: ±5°

(2) Inspection under non-operating condition: ± 45°

12.2 Appearance inspection

Appearance inspection method: Front visual distance: 30-40CM



12.3 Judgment standard

The Judgment of the above test should be made after exposure in room temperature for two hours as follow:

Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defect.

12.4 Cosmetic Specification and Inspection Items

Inspection item	Inspection standard	Description
Display function	No display function	
Contrast	Out of SPEC	



1MAGE	onfidential Document	
Line defect	No obvious vertical or horizontal line defect (black line or white line)	
Dot defect	Item Acceptable Total quantity quantity Bright dot 2 Dark dot 4 Two adjacent dark dots 2 2	One Dot Two adjacent dot
Dot of foreign material	SPEC Acceptable quantity D>0.8mm 0 0.3mm D 0.8mm 5 D<0.3mm Ignorable	D= (L + W) / 2
Line of foreign material	SPEC Acceptable quantity W>0.1mm L>10mm 0 0.05mm W 0.1mm L 10mm 5 W<0.05mm Ignorable	L : Long W : Width
Image uniformity	Through ND5%, invisible at R G B ,grey and white	
Size	According to SPEC	
TP scratch	SPEC Acceptable quantity W>0.1mm L>10mm 0 W 0.1mm L 10mm 5	L2
TP dent dot	SPEC Acceptable quantity D>0.5mm 0 0.3 D 0.5mm 5	L D= (L + W) / 2
TP glue overflow	±0.45mm	
Surface damage	X<3mm Y<3mm Z <glass< td=""><td>x</td></glass<>	x



Edge damage	X<3mm Y<3mm Z <glass< td=""><td></td></glass<>	
TP crack	prohibited	4
Bubble in protective film	SPEC Acceptable quantity	
	D>1.0mm N=0	
	0.5 <d<1.0mm n="2</td"><td></td></d<1.0mm>	
	D<0.5 Ignorable	
TP deviation	According to customer drawing spec	
Bubble	D 0.2mm ignorable	
	0.2mm < D 0.5mm 2 bubbles accepted	
	0.5mm < D prohibited	
Printing ink	Light leak is prohibited. Printing serrated: S 0.1 ignorable	
	S 0.15 NG	
	Break line on LOGO NG	
	Blur printing, inverse printing, print in wrong position	

12.5 Sampling plan

	Definition		
General	primary	AQL0.65%	Completely fail to be used due to defect.
problem	Secondar	AQL1.5%	Still can be used due to small defect.



13. QUALITY ASSURANCE

13.1 Test Condition

13.1.1 Temperature and Humidity(Ambient Temperature)

Temperature : 25 ± 5 °C Humidity : 65 ± 5 %

13.1.2 Operation

Unless specified otherwise, test will be conducted under function state.

13.1.3 Container

Unless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

13.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

13.1.5 Test Method

	13.1.3 Test Method			
Reliability Test Item & Level		Test Level		
No.	Test Item			
1.	Low Temperature Storage Test	T= -20 ,120hrs after 24 hrs at room temperature and test.		
2.	High Temperature Storage Test	T= 70 ,120hrs after 24 hrs at room temperature and test.		
3.	Low Temperature Operation Test	T= -10 ,120hrs after 24 hrs at room temperature and test.		
4.	High Temperature Operation Test	T= 60 ,120hrs after 24 hrs at room temperature and test.		
5.	High Temperature and High Humidity Operation Test	T= 40 , 90%RH,120hrs after 24 hrs at room temperature and test.		
6.	Thermal Cycling Test (No operation)	-20 30min ~ 70 30 min , 100 Cycles after 24 hrs at room temperature and test.		
7.	Vibration Test (No operation)	Frequency :10 ~ 55 HZ Amplitude :1.5 mm Sweep time : 11 mins Test Period: 6 Cycles for each direction of X, Y, Z		
8.	ESD TEST	Air Discharge : ±15KV Indirect Contact Discharge : ±8KV		

13.2 Judgment standard

The Judgment of the above test should be made after exposure in room temperature for two hours as follow:

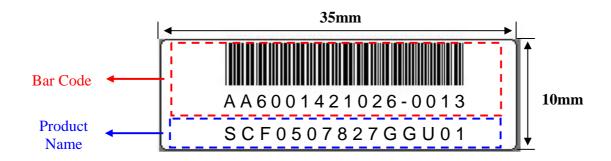
Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.

Fail: No display image, obvious non-uniformity, or line defect.

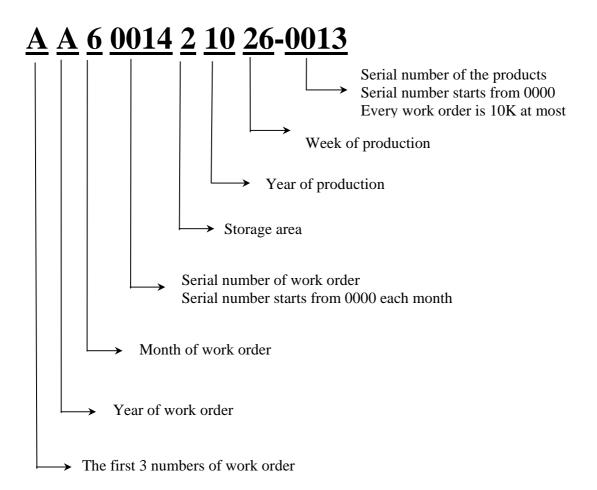


14. LCM PRODUCT LABEL DEFINE

Product Label style:

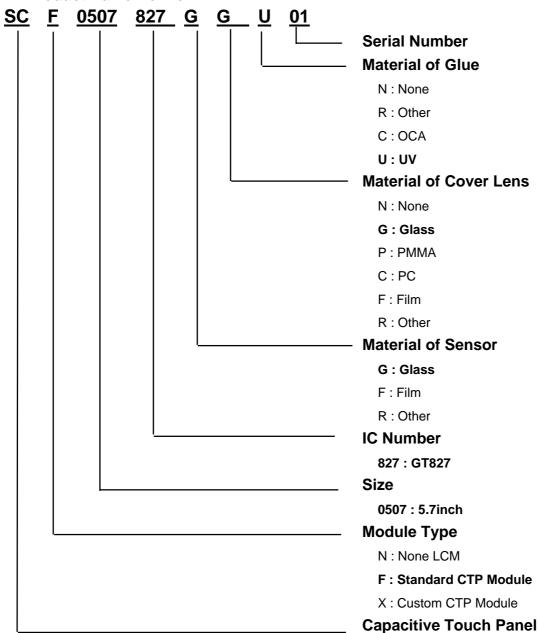


BarCode Define:





Product Name Define:





15. PRECAUTIONS IN USE LCM

1. LIQUID CRYSTAL DISPLAY (LCD)

LCD is made up of glass, organic sealant, organic fluid, and polymer based polarizers. The following precautions should be taken when handing,

- (1). Keep the temperature within range of use and storage. Excessive temperature and humidity could cause polarization degradation, polarizer peel off or bubble.
- (2). Do not contact the exposed polarizers with anything harder than an HB pencil lead. To clean dust off the display surface, wipe gently with cotton, chamois or other soft material soaked in petroleum benzin.
- (3). Wipe off saliva or water drops immediately. Contact with water over a long period of time may cause polarizer deformation or color fading, while an active LCD with water condensation on its surface will cause corrosion of ITO electrodes.
- (4). Glass can be easily chipped or cracked from rough handling, especially at corners and edges.
- (5). Do not drive LCD with DC voltage.

2. Liquid Crystal Display Modules

2.1 Mechanical Considerations

- LCM are assembled and adjusted with a high degree of precision. Avoid excessive shocks and do not make any alterations or modifications. The following should be noted.
- (1). Do not tamper in any way with the tabs on the metal frame.
- (2). Do not modify the PCB by drilling extra holes, changing its outline, moving its components or modifying its pattern.
- (3). Do not touch the elastomer connector, especially insert an backlight panel (for example, EL).
- (4). When mounting a LCM make sure that the PCB is not under any stress such as bending or twisting . Elastomer contacts are very delicate and missing pixels could result from slight dislocation of any of the elements.
- (5). Avoid pressing on the metal bezel, otherwise the elastomer connector could be deformed and lose contact, resulting in missing pixels.

2.2. Static Electricity

LCM contains CMOS LSI's and the same precaution for such devices should apply, namely

- (1). The operator should be grounded whenever he/she comes into contact with the module. Never touch any of the conductive parts such as the LSI pads, the copper leads on the PCB and the interface terminals with any parts of the human body.
- (2). The modules should be kept in antistatic bags or other containers resistant to static for storage.
- (3). Only properly grounded soldering irons should be used.
- (4). If an electric screwdriver is used, it should be well grounded and shielded from commutator sparks.

Confidential Document

- (5) The normal static prevention measures should be observed for work clothes and working benches; for the latter conductive (rubber) mat is recommended.
- (6). Since dry air is inductive to statics, a relative humidity of 50-60% is recommended.

2.3 Soldering

- (1). Solder only to the I/O terminals.
- (2). Use only soldering irons with proper grounding and no leakage.
- (3). Soldering temperature : $280^{\circ}\text{C} \pm 10^{\circ}\text{C}$
- (4). Soldering time: 3 to 4 sec.
- (5). Use eutectic solder with resin flux fill.
- (6). If flux is used, the LCD surface should be covered to avoid flux spatters. Flux residue should be removed after wards.

2.4 Operation

- (1). The viewing angle can be adjusted by varying the LCD driving voltage V0.
- (2). Driving voltage should be kept within specified range; excess voltage shortens display life.
- (3). Response time increases with decrease in temperature.
- (4). Display may turn black or dark blue at temperatures above its operational range; this is (however not pressing on the viewing area) may cause the segments to appear "fractured".
- (5). Mechanical disturbance during operation (such as pressing on the viewing area) may cause the segments to appear "fractured".

2.5 Storage

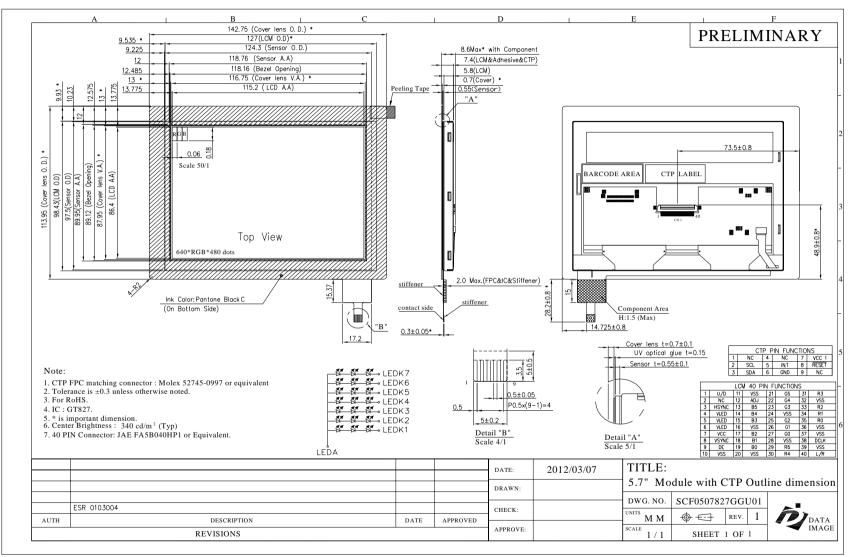
If any fluid leaks out of a damaged glass cell, wash off any human part that comes into contact with soap and water. Never swallow the fluid. The toxicity is extremely low but caution should be exercised at all the time.

2.6 Limited Warranty

Unless otherwise agreed between DATA IMAGE and customer, DATA IMAGE will replace or repair any of its LCD and LCM which is found to be defective electrically and visually when inspected in accordance with DATA IMAGE acceptance standards, for a period on one year from date of shipment. Confirmation of such date shall be based on freight documents. The warranty liability of DATA IMAGE is limited to repair and/or replacement on the terms set forth above. DATA IMAGE will not responsible for any subsequent or consequential events.

Page: 30 /32

16. OUTLINE DRAWING





17. PACKAGE INFORMATION

TBD