

## Description

The SECU1R0EC-SA is a surface mount amber LED.

#### Features

- Color------ Amber
- Luminous Intensity,  $I_V$ ----200 mcd (typ.) ( $I_F$  = 20 mA)
- Forward Voltage,  $V_F$ ------ 2.0 V (typ.) ( $I_F$  = 20 mA)
- Dominant Wavelength,  $\lambda_D$  ------ 613 nm
- MSL 3
- RoHS Compliant
- Pb-free, Reflow Soldering
- High Reliability

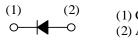
# Applications

- Switch
- Indicator
- Backlight

#### Package

Dimensions (L  $\times$  W  $\times$  H): 3.0  $\times$  1.4  $\times$  1.2 mm





(1) Cathode(2) Anode

Not to scale

### **Absolute Maximum Ratings**

Unless specifically noted,  $T_A = 25 \text{ °C}$ .

Parameter	Symbol	Conditions	Rating	Unit
Power Dissipation	PD		75	mW
Forward Current	$I_{\rm F}$		30	mA
Forward Current Reduction	$\Delta I_{\rm F}$	$T_A \ge 25 \ ^\circ C$	-0.167	mA/°C
Pulse Forward Current	$I_{\rm FP}$	Frequency = 1 kHz Pulse Width $\leq$ 100 µs	70	mA
Reverse Voltage	V <sub>R</sub>		5	V
Operating Temperature	T <sub>OP</sub>		-40 to 85	°C
Storage Temperature	T <sub>STG</sub>		-40 to 100	°C
Junction Temperature	TJ		100	°C

## **Electrical / Optical Characteristics**

Unless specifically noted,  $T_A = 25$  °C.

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit
Forward Voltage	$V_{\rm F}$	$I_F = 20 \text{ mA}$		2.0	2.5	V
Reverse Current	I <sub>R</sub>	$V_R = 5 V$			10	μΑ
Luminous Intensity	$I_V$	$I_F = 20 \text{ mA}$	167	200	297	mcd
Dominant Wavelength	$\lambda_{\mathrm{D}}$	$I_F = 20 \ mA$		613		nm
Viewing Angle	$2\theta_{1/2}$	$I_F = 20 \text{ mA}$		120		deg
Thermal Resistance	$\theta_{(J-A)}$			220		°C/W

## **Mechanical Characteristics**

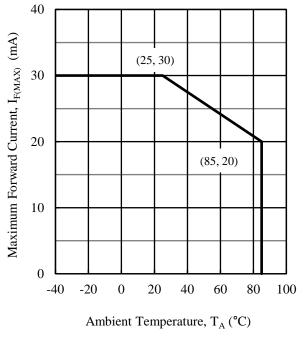
Parameter	Conditions	Min.	Тур.	Max.	Unit
Package Weight			0.0115		g

# **Luminous Intensity Bins**

The values have a tolerance of  $\pm 20\%$ .

Bin Number	Luminous Intensity Range	
D	167 to 223	mcd
Е	223 to 297	mcd

#### **Derating Curves**



 $Figure \ 1. \quad I_{F(MAX)} \ vs. \ T_A$ 

### **Performance Curves**

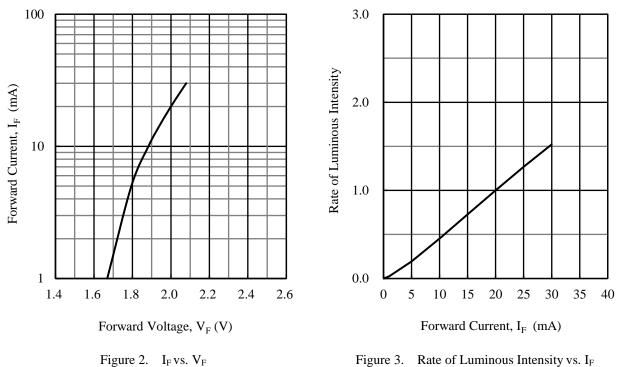
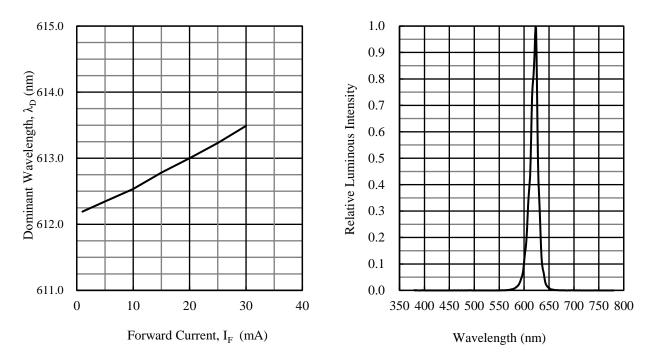


Figure 3. Rate of Luminous Intensity vs. IF



 $Figure \ 4. \quad \lambda_D \ vs. \ I_F$ 

Figure 5. Spectrum

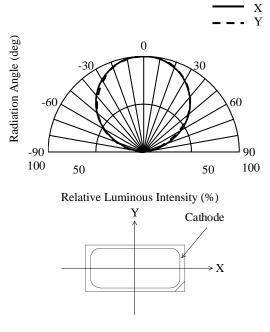
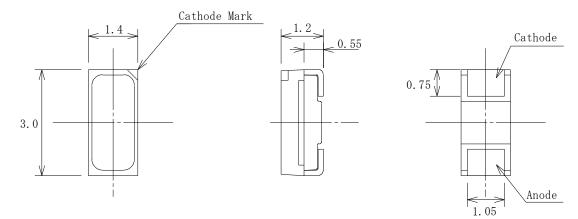


Figure 6. Directivity

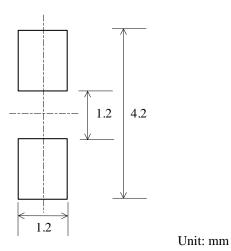
### **Physical Dimensions**

• Surface Mount (3.0 × 1.4 × 1.2 mm)



#### **NOTES:**

- Dimensions in millimeters
- Tolerance: ±0.2 mm
- RoHS compliant
- MSL 3 (Moisture Sensitivity Level 3)
- Land Pattern Example

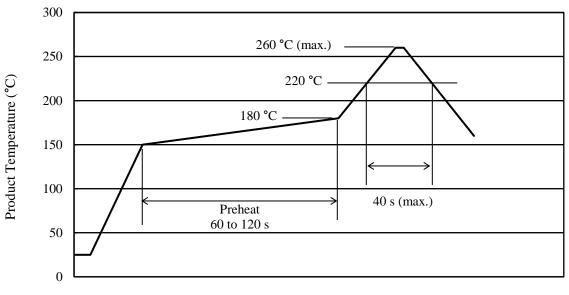


### **Soldering Conditions**

When soldering the products, it is required to minimize the working time within the following limits:

- Reflow: Preheat: 150 to 180 °C / 60 to 120 s Solder heating: 220 °C / 40 s (260 °C peak, 2 times)
- Soldering iron:  $350 \pm 10 \text{ °C} / 3 \text{ s}, 1 \text{ time}$

#### • Reference Reflow Profile



Time (s)

#### **Precautions for Use**

- After soldering the product, care should be taken not to apply mechanical stress or excessive vibration until it cools to room temperature.
- Do not cool the product rapidly.
- When mounting the product on a board, mounting position and orientation should be taken into account so that any stress due to board warpage is not applied to the product.
- Do not touch the encapsulating resin of the product with sharp objects such as a tweezer or fingernails. Also, do not use the product again after removal.
- Do not touch the product after mounting it on a board.
- The product emits a high-power light. Therefore, care should be taken not to look at the light emission directly for a long time because it may hurt your eyes.
- Use the product at rated current (sorting current) as much as possible. When the product is used at a current lower than the rated current (sorting current), a variation in forward voltage or luminous intensity may increase. Therefore, care should be taken for such variation when you use the product at low current.
- When the product comes into contact with material containing sulfide or is exposed to an atmosphere containing sulfide gas, the following may be caused: discoloration in the silver plating of the metal parts inside and outside the package; change in the brightness and tint of the original luminescent color.
- When the product is used in applications where high-and-low current regulations are repeated for a long time, its luminous intensity lifetime may be shortened in low-current settings. Therefore, thorough verifications are required beforehand.
- As the product uses gallium arsenide (GaAs), the following must be considered dangerous and be avoided: burning or crushing the product; inhaling or swallowing the liquid or gas generated by any chemical treatment on the product.
- When using the product, care should be taken not to apply a voltage in the opposite direction of the LED.

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