



SEMITOP®E1

Sixpack Open Emitter

Engineering Sample SK25GD12T7ETE1

Target Data

Features*

- Optimized design for superior thermal performance
- Low inductive design
- Press-Fit contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

Typical Applications

- Motor drives
- Servo drives
- Air conditioning
- Auxiliary Inverters
- UPS

Remarks

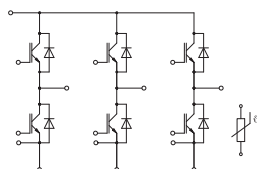
- Recommended $T_{j,op} = -40 \dots +150 \text{ °C}$

Absolute Maximum Ratings

Symbol	Conditions	Values	Unit
Inverter - IGBT			
V_{CES}	$T_j = 25 \text{ °C}$	1200	V
I_C	$\lambda_{paste}=0.8 \text{ W/(mK)}$ $T_j = 175 \text{ °C}$	41	A
	$T_s = 25 \text{ °C}$ $T_s = 70 \text{ °C}$	33	A
I_C	$\lambda_{paste}=2.5 \text{ W/(mK)}$ $T_j = 175 \text{ °C}$	47	A
	$T_s = 25 \text{ °C}$ $T_s = 70 \text{ °C}$	38	A
I_{Cnom}		25	A
I_{CRM}		50	A
V_{GES}		-20 ... 20	V
t_{psc}	$V_{CC} = 800 \text{ V}$ $V_{GE} \leq 15 \text{ V}$ $V_{CES} \leq 1200 \text{ V}$ $T_j = 175 \text{ °C}$	7	μs
T_j		-40 ... 175	°C
Inverse - Diode			
I_F	$\lambda_{paste}=0.8 \text{ W/(mK)}$ $T_j = 175 \text{ °C}$	30	A
	$T_s = 25 \text{ °C}$ $T_s = 70 \text{ °C}$	24	A
I_F	$\lambda_{paste}=2.5 \text{ W/(mK)}$ $T_j = 175 \text{ °C}$	35	A
	$T_s = 25 \text{ °C}$ $T_s = 70 \text{ °C}$	28	A
I_{FRM}		50	A
I_{FSM}	$t_p = 10 \text{ ms, sin } 180^\circ, T_j = 150 \text{ °C}$	100	A
T_j		-40 ... 175	°C
Module			
$I_{t(RMS)}$	$\Delta T_{terminal}$ at PCB joint = 30 K, per pin	30	A
T_{stg}	module without TIM	-40 ... 125	°C
V_{isol}	AC, sinusoidal, $t = 1 \text{ min}$	2500	V

Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
Inverter - IGBT					
$V_{CE(sat)}$	$I_C = 25 \text{ A}$ $V_{GE} = 15 \text{ V}$ chiplevel				
	$T_j = 25 \text{ °C}$	1.60	1.75		V
	$T_j = 150 \text{ °C}$ $T_j = 175 \text{ °C}$	1.82	1.96		V
V_{CE0}	$T_j = 25 \text{ °C}$	0.90	1.00		V
	chiplevel $T_j = 150 \text{ °C}$ $T_j = 175 \text{ °C}$	0.75	0.83		V
r_{CE}	$V_{GE} = 15 \text{ V}$ chiplevel				
	$T_j = 25 \text{ °C}$	28	30		mΩ
	$T_j = 150 \text{ °C}$ $T_j = 175 \text{ °C}$	43	45		mΩ
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 0.53 \text{ mA}$	5.15	5.8	6.45	V
I_{CES}	$V_{GE} = 0 \text{ V}, V_{CE} = 1200 \text{ V}, T_j = 25 \text{ °C}$			1	mA
C_{ies}	$V_{CE} = 25 \text{ V}$ $V_{GE} = 0 \text{ V}$ $f = 1 \text{ MHz}$		4.8		nF
C_{oes}	$f = 1 \text{ MHz}$		0.0615		nF
C_{res}	$f = 1 \text{ MHz}$		0.017		nF
Q_G	$V_{GE} = -15 \text{ V} \dots +15 \text{ V}$		354		nC
R_{Gint}	$T_j = 25 \text{ °C}$		0		Ω



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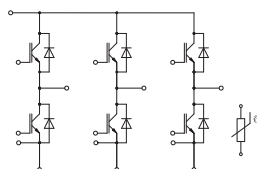
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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Inverter - IGBT						
t _{d(on)}	V _{CC} = 600 V I _C = 25 A R _{G on} = 6.2 Ω R _{G off} = 6.2 Ω V _{GE} = +15/-15 V (T _j = 150 °C) di/dt _{on} = 880 A/μs di/dt _{off} = 210 A/μs dv/dt = 5400 V/μs	T _j = 25 °C		28		ns
		T _j = 150 °C		30		ns
		T _j = 175 °C		32		ns
t _r		T _j = 25 °C		23		ns
		T _j = 150 °C		25		ns
		T _j = 175 °C		26		ns
E _{on}		T _j = 25 °C		1.65		mJ
		T _j = 150 °C		2.42		mJ
		T _j = 175 °C		2.72		mJ
t _{d(off)}		T _j = 25 °C		191		ns
		T _j = 150 °C		231		ns
		T _j = 175 °C		251		ns
t _f		T _j = 25 °C		66		ns
		T _j = 150 °C		101		ns
		T _j = 175 °C		108		ns
E _{off}	T _j = 25 °C		2.04		mJ	
	T _j = 150 °C		2.71		mJ	
	T _j = 175 °C		3.09		mJ	
R _{th(j-s)}	per IGBT, λ _{paste} =0.8 W/(mK)			1.32		K/W
R _{th(j-s)}	per IGBT, λ _{paste} =2.5 W/(mK)			1.06		K/W

Characteristics								
Symbol	Conditions		min.	typ.	max.	Unit		
Inverse - Diode								
V _F = V _{EC}	I _F = 25 A	T _j = 25 °C		2.41	2.74	V		
		T _j = 150 °C		2.45	2.79	V		
			chiplevel	T _j = 175 °C		2.30	2.62	V
V _{F0}		T _j = 25 °C		1.30	1.50	V		
			chiplevel	T _j = 150 °C		0.90	1.10	V
				T _j = 175 °C		0.82	0.98	V
r _F		T _j = 25 °C		44	50	mΩ		
			chiplevel	T _j = 150 °C		62	68	mΩ
				T _j = 175 °C		59	66	mΩ
I _{RRM}		T _j = 25 °C		20		A		
				T _j = 150 °C		28		A
				T _j = 175 °C		30		A
Q _{rr}	I _F = 25 A V _{GE} = +15/-15 V V _{CC} = 600 V (T _j = 150 °C)	T _j = 25 °C		1.41		μC		
				T _j = 150 °C		3.71		μC
				T _j = 175 °C		4.19		μC
E _{rr}	di/dt _{off} = 1050 A/μs	T _j = 25 °C		0.51		mJ		
				T _j = 150 °C		1.61		mJ
				T _j = 175 °C		2.46		mJ
R _{th(j-s)}	per Diode, λ _{paste} =0.8 W/(mK)			1.66		K/W		
R _{th(j-s)}	per Diode, λ _{paste} =2.5 W/(mK)			1.29		K/W		
Module								
L _{CE}				30		nH		
M _s	to heatsink		1.6		2.3	Nm		
w				25		g		

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Characteristics

Symbol	Conditions	min.	typ.	max.	Unit
Temperature Sensor					
R_{100}	$T_c=100^{\circ}\text{C}$ ($R_{25}=5\text{ k}\Omega$)		$493 \pm 5\%$		Ω
$B_{25/85}$	$R(T)=R_{25} \cdot \exp[B_{25/85} \cdot (1/T - 1/298)]$, $T[\text{K}]$		3420		K

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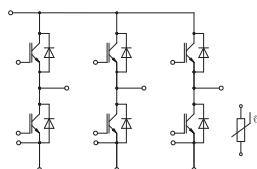
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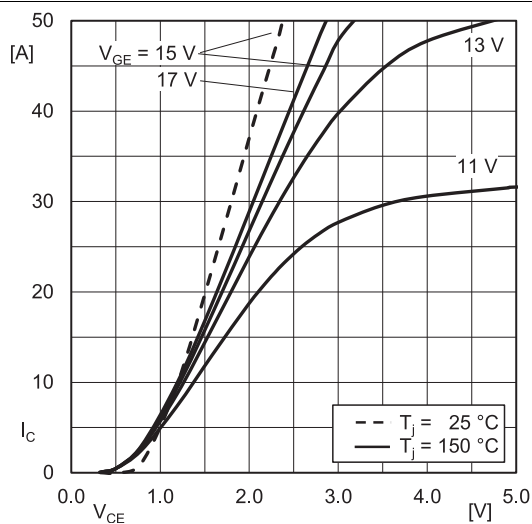


Fig. 1: Typ. IGBT output characteristic, incl. $R_{CC+EE'}$

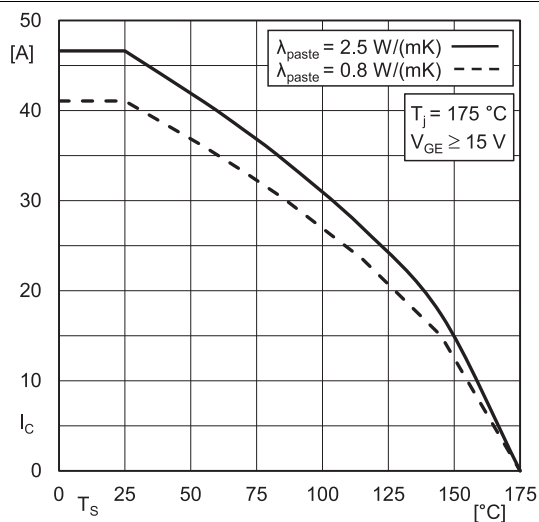


Fig. 2: IGBT rated current vs. temperature $I_C=f(T_s)$

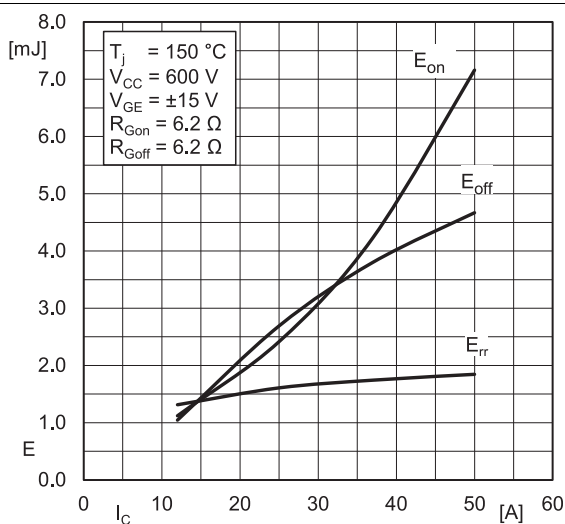


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

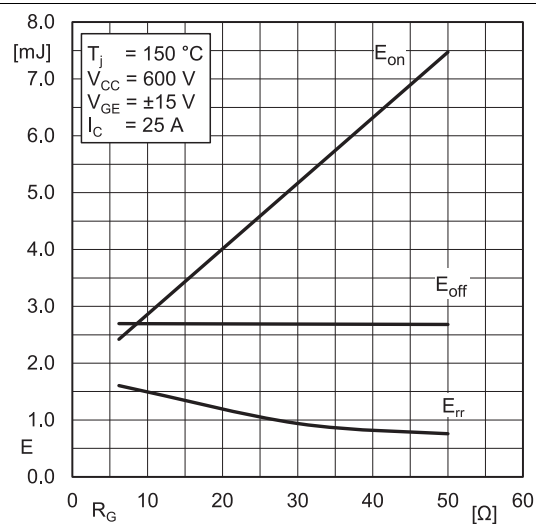


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

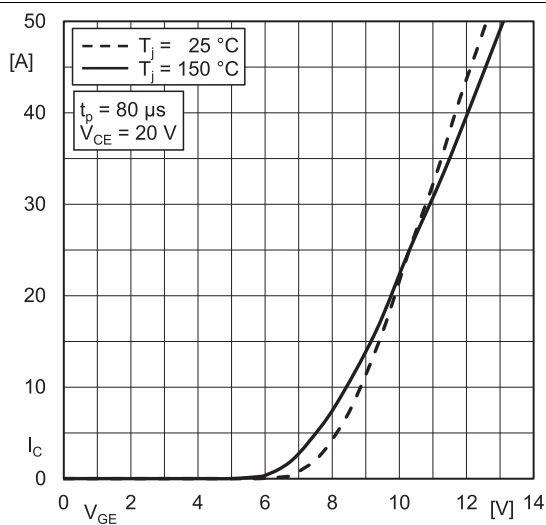


Fig. 5: Typ. IGBT transfer characteristic

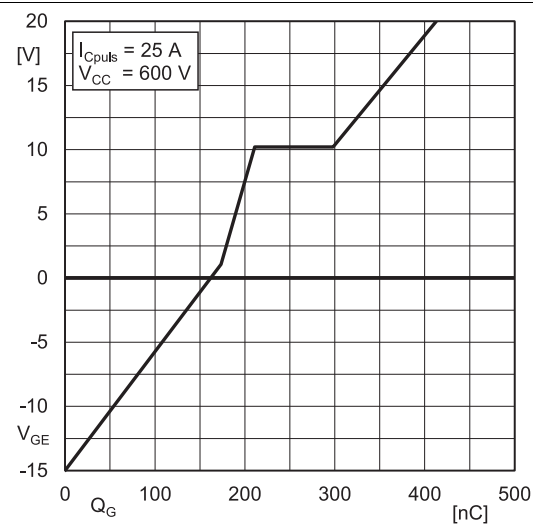


Fig. 6: Typ. IGBT gate charge characteristic

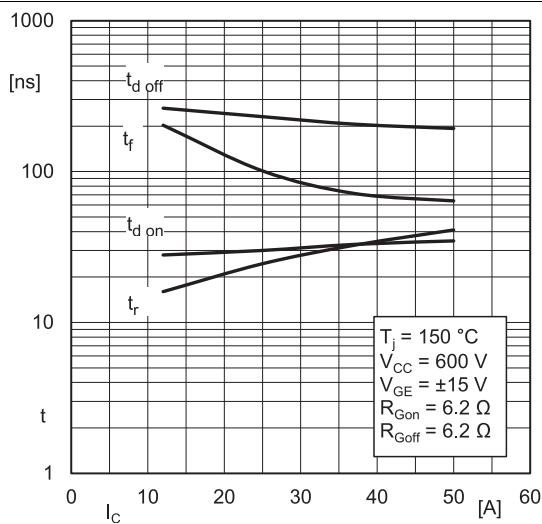


Fig. 7: Typ. switching times = f(I_C)

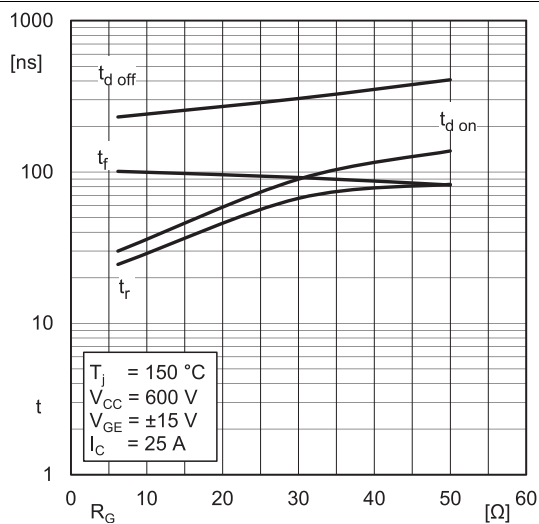


Fig. 8: Typ. switching times = f(R_G)

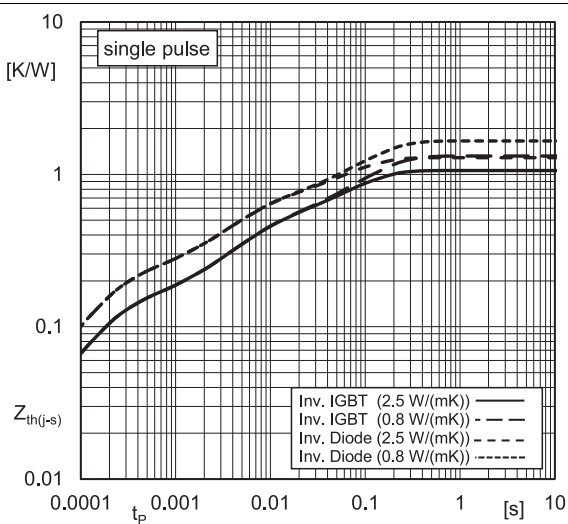


Fig. 9: Typ. transient thermal impedance

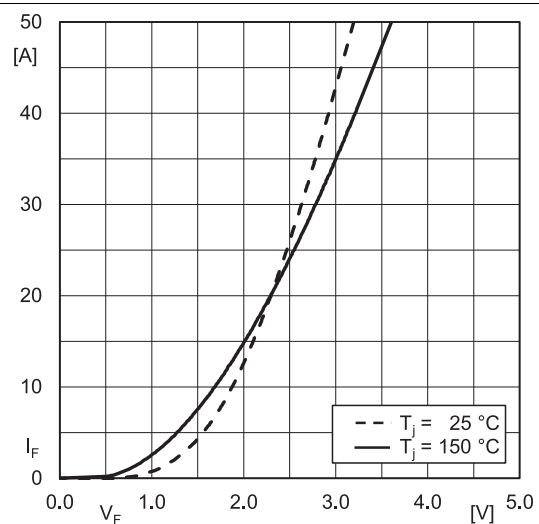


Fig. 10: Typ. Inv. diode forward charact., incl. R_{CC'}+EE'

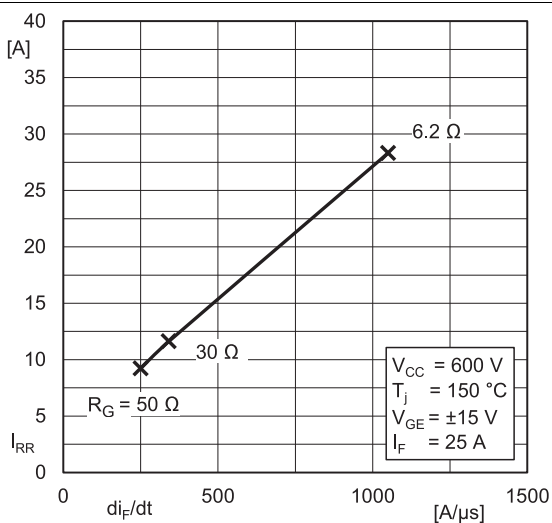


Fig. 11: Typ. Inv. diode peak reverse recovery current

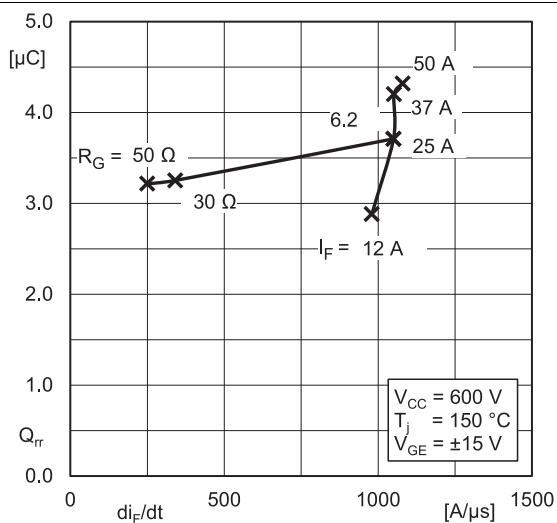


Fig. 12: Typ. Inv. diode reverse recovery charge

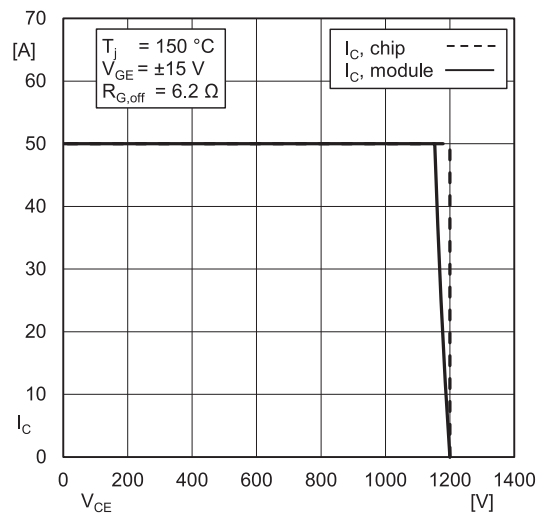
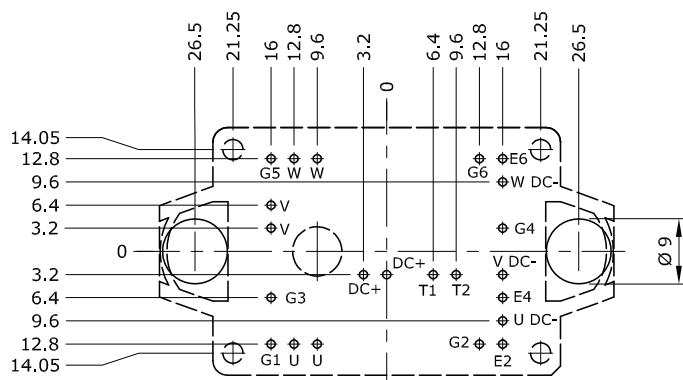
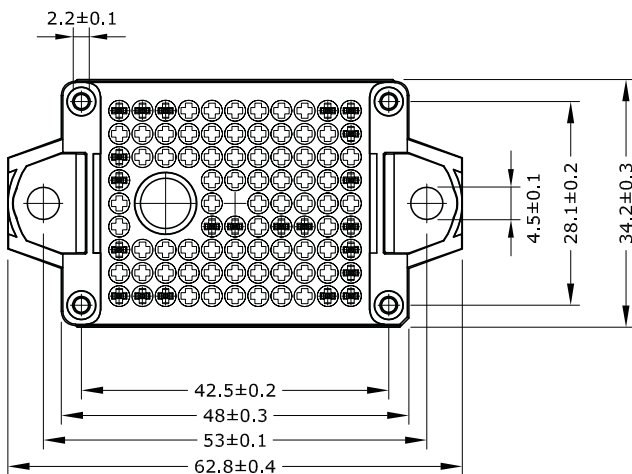
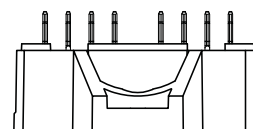
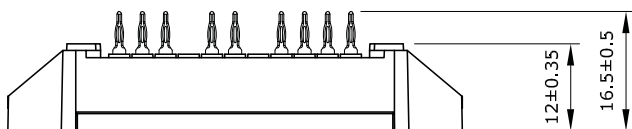


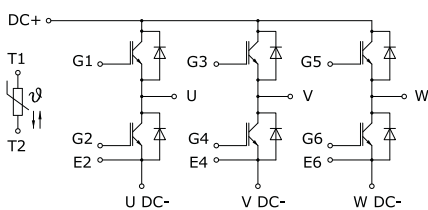
Fig. 13: IGBT Reverse Bias Safe Operating Area (RBSOA)

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- Pin-Grid 3.2 mm
- Tolerance of PCB hole pattern ± 0.1
- Diameters of drill $\varnothing 1.15\text{mm}$
- Copper thickness in hole 25 - 50 μm
- Hole specification for contacts:
refer to SEMITOP E1/E2 Mounting Instruction

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This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

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