

SEMITRANS® 3

IGBT4 Modules

SKM450GM12E4D1

Features*

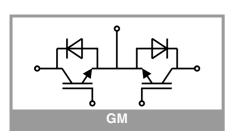
- IGBT4 = 4th generation medium fast trench IGBT (Infineon)
- CAL4 = Soft switching 4th generation CAL-diode
- Insulated copper baseplate using DBC technology (Direct Bonded Copper)
- Increased power cycling capability
- With integrated gate resistor
- For higher switching frequencies up to 12kHz
- UL recognized, file no. E63532
- SKM...D1: increased diode performance

Typical Applications

- · Matrix Inverter
- Bidirectional switch

Remarks

- Case temperature limited to $T_c = 125$ °C max.
- Recommended $T_{op} = -40 \dots +150^{\circ}C$
- Product reliability results valid for $T_i = 150$ °C



| Absolute | Absolute Maximum Ratings | | | | | | | |
|---------------------|---|-------------------------|---------|------|--|--|--|--|
| Symbol | Conditions | | Values | Unit | | | | |
| IGBT | • | | | | | | | |
| V _{CES} | T _j = 25 °C | | 1200 | V | | | | |
| Ic | T _j = 175 °C | T _c = 25 °C | 699 | Α | | | | |
| | | T _c = 80 °C | 538 | Α | | | | |
| I _{Cnom} | | | 450 | Α | | | | |
| I _{CRM} | I _{CRM} = 3 x I _{Cnom} | | 1350 | Α | | | | |
| V_{GES} | | | -20 20 | V | | | | |
| t _{psc} | $V_{CC} = 800 \text{ V}$ $V_{GE} \le 15 \text{ V}$ $V_{CES} \le 1200 \text{ V}$ | T _j = 150 °C | 10 | μs | | | | |
| T _j | | | -40 175 | °C | | | | |
| Inverse d | iode | | | | | | | |
| V_{RRM} | T _j = 25 °C | | 1200 | V | | | | |
| I _F | T _j = 175 °C | T _c = 25 °C | 623 | А | | | | |
| | | T _c = 80 °C | 466 | Α | | | | |
| I _{Fnom} | | | 500 | Α | | | | |
| I _{FRM} | I _{FRM} = 2xI _{Fnom} | | 1000 | Α | | | | |
| I _{FSM} | t _p = 10 ms, sin 180°, T _j = 25 °C | | 2736 | Α | | | | |
| Tj | | | -40 175 | °C | | | | |
| Module | | | | | | | | |
| I _{t(RMS)} | | | 500 | Α | | | | |
| T _{stg} | module without 7 | TIM | -40 125 | °C | | | | |
| V _{isol} | AC sinus 50 Hz, | t = 1 min | 4000 | V | | | | |

| Characteristics | | | | | | | | |
|----------------------------|---|------------------------------|------|-------|-------|------|--|--|
| Symbol | Conditions | | min. | typ. | max. | Unit | | |
| IGBT | • | | | | | | | |
| $V_{\text{CE(sat)}}$ | $I_{C} = 450 \text{ A}$ | T _j = 25 °C | | 1.84 | 2.07 | V | | |
| | V _{GE} = 15 V chiplevel | T _j = 150 °C | | 2.23 | 2.42 | V | | |
| V _{CE0} chiplevel | chinlevel | T _j = 25 °C | | 0.80 | 0.90 | V | | |
| | - Criipievei | T _j = 150 °C | | 0.70 | 0.80 | V | | |
| r _{CE} | V _{GE} = 15 V | T _j = 25 °C | | 2.3 | 2.6 | mΩ | | |
| | chiplevel | T _j = 150 °C | | 3.4 | 3.6 | mΩ | | |
| $V_{GE(th)}$ | V _{GE} =V _{CE} , I _C = 16.4 | | 5 | 5.8 | 6.5 | V | | |
| I _{CES} | $V_{GE} = 0 \text{ V}, V_{CE} = 12$ | 00 V, T _j = 25 °C | | | 5 | mA | | |
| C _{ies} | V 05.V | f = 1 MHz | | 27.2 | | nF | | |
| Coes | $V_{CE} = 25 \text{ V}$ $V_{GE} = 0 \text{ V}$ | f = 1 MHz | | 1.76 | | nF | | |
| C _{res} | | f = 1 MHz | | 1.50 | | nF | | |
| Q _G | V _{GE} = - 8 V+ 15 V | | | 2500 | | nC | | |
| R _{Gint} | T _j = 25 °C | | | 1.9 | | Ω | | |
| t _{d(on)} | $V_{CC} = 600 \text{ V}$ | T _j = 150 °C | | 253 | | ns | | |
| t _r | $\begin{array}{l} I_{C} = 450 \text{ A} \\ V_{GE} = +15/\text{-}15 \text{ V} \\ R_{G \text{ on}} = 1 \Omega \\ R_{G \text{ off}} = 1 \Omega \\ \text{di/dt}_{on} = 8100 \text{ A/}\mu\text{s} \\ \text{di/dt}_{off} = 3400 \text{ A/}\mu\text{s} \end{array}$ | T _j = 150 °C | | 59 | | ns | | |
| E _{on} | | T _j = 150 °C | | 28 | | mJ | | |
| t _{d(off)} | | T _j = 150 °C | | 505 | | ns | | |
| t _f | | T _j = 150 °C | | 112 | | ns | | |
| E _{off} | | T _j = 150 °C | | 58 | | mJ | | |
| R _{th(j-c)} | per IGBT | | | | 0.062 | K/W | | |
| R _{th(c-s)} | per IGBT (λ _{grease} =0.81 W/(m*K)) | | | 0.028 | | K/W | | |
| R _{th(c-s)} | per IGBT, pre-applied phase change material | | | 0.017 | | K/W | | |



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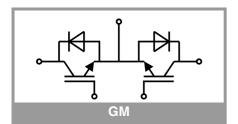
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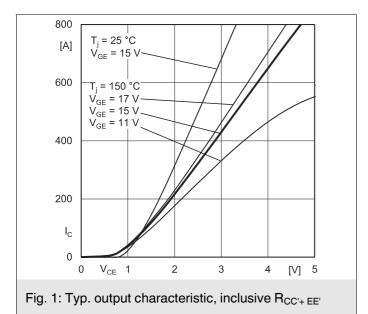
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- Bidirectional switch

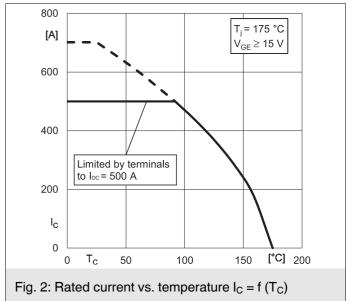
Remarks

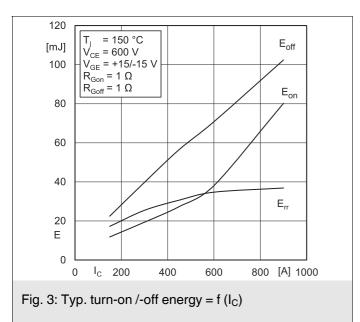
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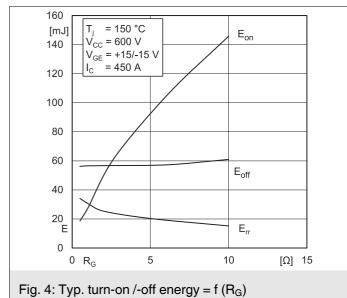
| Characte | ristics | | | | | |
|-----------------------|---|-------------------------|------|-------|-------|-----------|
| Symbol | Conditions | min. | typ. | max. | Unit | |
| Inverse di | iode | | | | | • |
| $V_F = V_{EC}$ | $I_F = 450 \text{ A}$ $V_{GE} = 0 \text{ V}$ chiplevel | T _j = 25 °C | | 2.04 | 2.35 | V |
| | | T _j = 150 °C | | 1.94 | 2.23 | V |
| V _{F0} | chiplevel | T _j = 25 °C | | 1.30 | 1.50 | V |
| | | T _j = 150 °C | | 0.90 | 1.10 | V |
| r _F | chiplevel | T _j = 25 °C | | 1.64 | 1.88 | $m\Omega$ |
| | | T _j = 150 °C | | 2.3 | 2.5 | mΩ |
| I _{RRM} | $I_F = 450 \text{ A}$ $di/dt_{off} = 8000 \text{ A/}\mu\text{s}$ $V_{GE} = -15 \text{ V}$ $V_{CC} = 600 \text{ V}$ | T _j = 150 °C | | 504 | | Α |
| Q _{rr} | | T _j = 150 °C | | 75 | | μC |
| E _{rr} | | T _j = 150 °C | | 31 | | mJ |
| R _{th(j-c)} | per diode | | | | 0.095 | K/W |
| R _{th(c-s)} | per diode (λ _{grease} =0.81 W/(m*K)) | | | 0.037 | | K/W |
| R _{th(c-s)} | per diode, pre-applied phase change material | | | 0.03 | | K/W |
| Module | | | • | | | |
| L _{CE} | | | | 15 | | nΗ |
| R _{CC'+EE'} | measured per switch | T _C = 25 °C | | 0.55 | | mΩ |
| | | T _C = 125 °C | | 0.85 | | mΩ |
| R _{th(c-s)1} | calculated without thermal coupling | | | 0.008 | | K/W |
| R _{th(c-s)2} | including thermal coupling, Ts underneath module (λ _{qrease} =0.81 W/(m*K)) | | | 0.013 | | K/W |
| R _{th(c-s)2} | including thermal coupling, Ts underneath module, pre-applied phase change material | | | 0.009 | | K/W |
| Ms | to heat sink M6 | | 3 | | 5 | Nm |
| Mt | | to terminals M6 | 2.5 | | 5 | Nm |
| | | | | | | Nm |
| W | | | | | 325 | g |

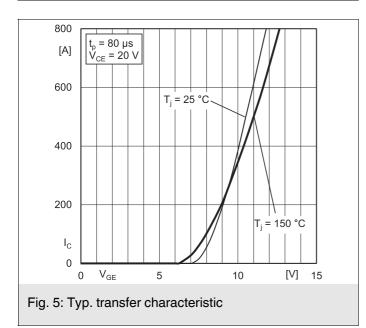


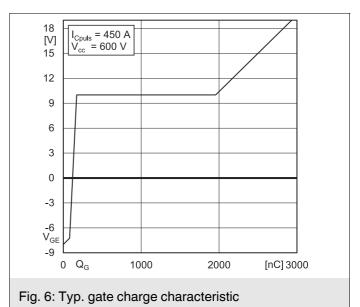


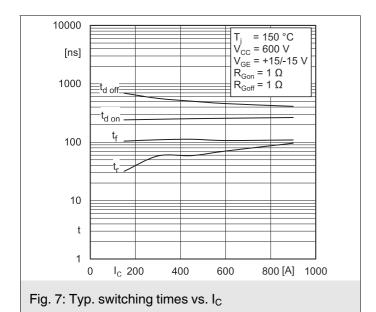












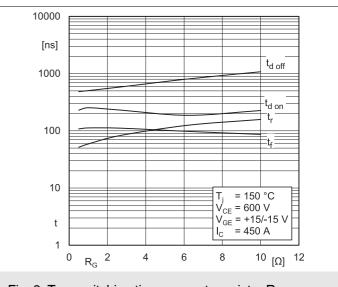


Fig. 8: Typ. switching times vs. gate resistor R_G

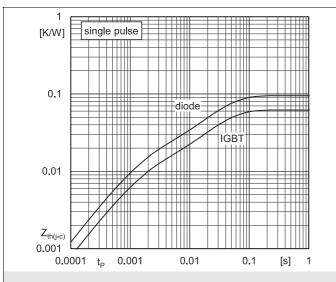


Fig. 9: Transient thermal impedance

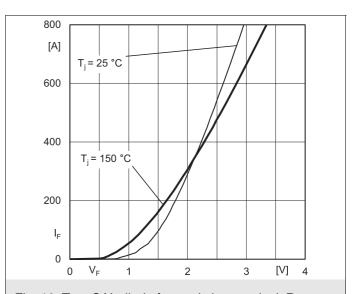


Fig. 10: Typ. CAL diode forward charact., incl. $R_{CC'+\; EE'}$

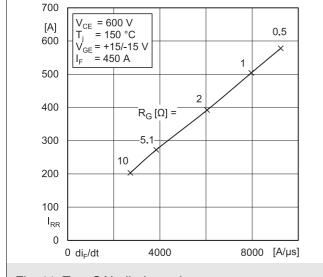


Fig. 11: Typ. CAL diode peak reverse recovery current

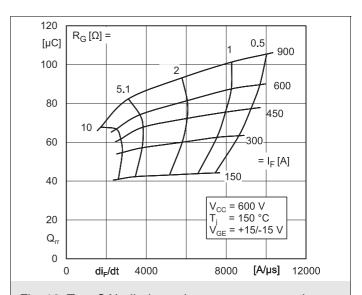
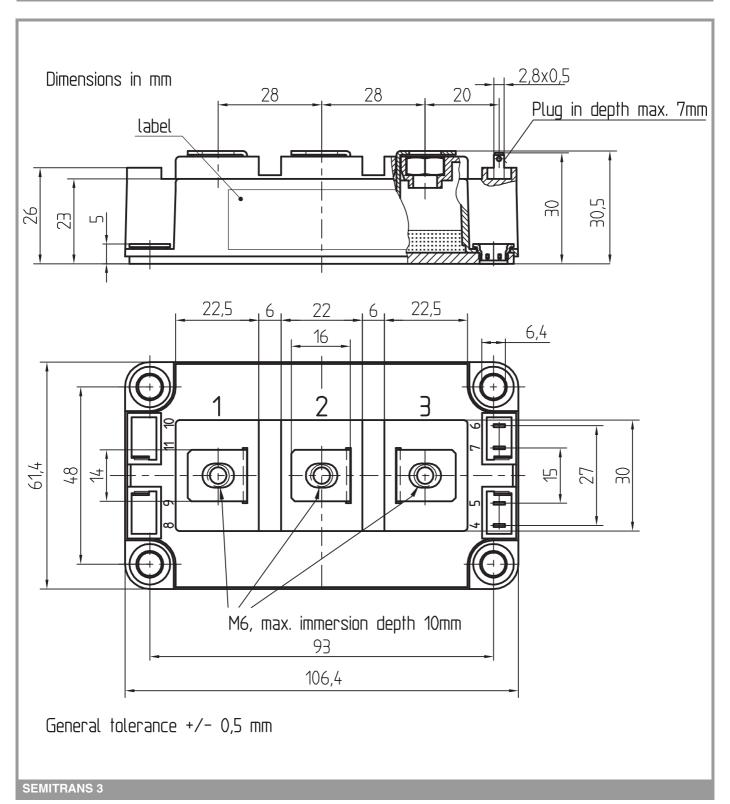
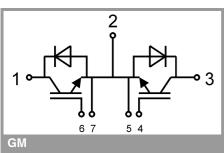


Fig. 12: Typ. CAL diode peak reverse recovery charge





This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

*IMPORTANT INFORMATION AND WARNINGS

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