## TACT Switch™ 6.6mm Square(Snap-in Type)

**SKQJ** Series

www.DataSheet4U.com



### Dust proof with sharp operational feel suitable for general purpose.



#### Product Line

#### **Vertical Type**

Product No.	Operating force	Operating direction		Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Stem height	Minimum order unit( pcs. )	Drawing No.
SKQJAAA010	0.98N		ertical 0.25	50mA 12V DC	10 <i>μ</i> A 1V DC	1,000,000cycles	100m max.	Black	h=5mm	1,000	1
SKQJABA010	1.57N					500,000cycles		Dark gray			
SKQJADA010	0.98N	Vertical				1,000,000cycles		Black	h=7mm		
SKQJAEA010	1.57N					500,000cycles		Dark gray			
SKQJAJA010	0.98N					200,000cycles		Black	-h=9.5mm		
SKQJAKA010	1.57N							Dark gray			

#### **Horizontal Type**

Product No.	Operating force	Operating direction				Operating life (5mA 5V DC)		Stem color	Minimum order unit( pcs. )	Drawing No.
SKQJLAA010	0.98N	Horizontal	0.25	50mA	10 <i>μ</i> Α	1,000,000 cycles	100m	Black	1,000	2
SKQJLBA010	1.57N	Honzontai	0.25	12V DC	1V DC	500,000cycles	max.	Dark gray	1,000	

Detector

Push

Slide

Rotary

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Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products

Sharp Feeling

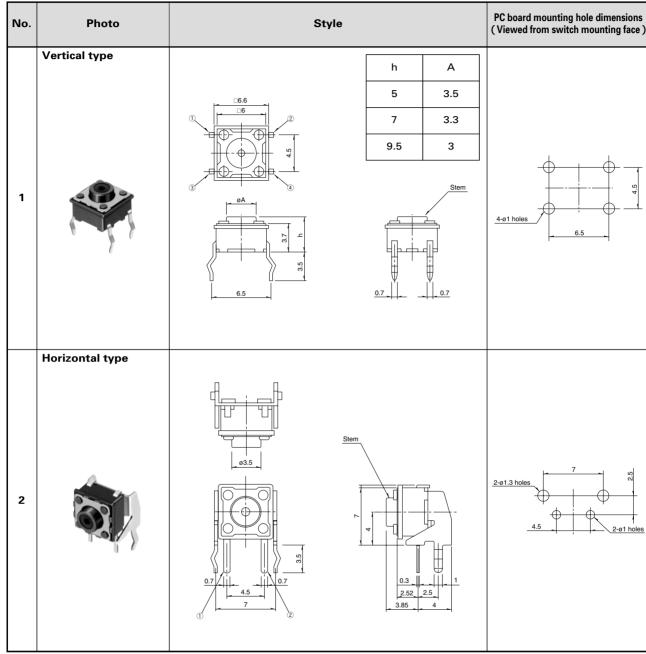
Soft Feeling

Snap-in Type

Surface Mount Type Radial Type

www.DataSheet4U.com

■ Dimensions Unit:mm



#### Note

**Detector** 

Push

Slide

Rotary

**Encoders** 

Power

Dual-in-line Package Type TACT Switch™ Custom-Products

Sharp Feeling Soft Feeling

Snap-in Type
Surface
Mount Type
Radial
Type

Please use 1.6mm thick PC boards.

# 

## **List of Varieties**

#### Sharp Feeling Type

Olli	агр гес	,,,,,,	ypc											
Series		SKHR	SKHL	sкнн	SKHW	SKRD	SKQJ	SKHL	sкнн	SKQJ	SKHJ	SKQB		
Photo						S.				0				
Туре							Snap-in					•		
Features					Dust-proof type	Horizontal type		Horizontal type			With LED	Water- proof		
Operating Horizontal														
		ontal												
		w	4.5	6		6	6.2	6.6	7.3	7	.5		10	
Dimensions ( mm )	D	4.5	3.5		0	7.15	7.22		7.	85	8	10		
		Н	3.8		4.3		7.4	5	4.3	7.4	7.3	8.5	5	
1N Operation force coverage		1N	1	1		1	1	<b>1</b>	1	1	1	1	1	
5N Ground terminal					+									
Operating temperature range		−20 to +70 SKHJ/HĽ (Vertical Type ) /QJ												
		-30 to +85												
Electrical performance	resistance 100M min. 100V DC													
								20						
Durability Life		ation	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively											
								ons.						
Envir perf	Co	old	−30 ± 2 for 96h											
Environmental performance	Dry	heat	80 ± 2 for 96h											
Damp heat		heat	60 ± 2 , 90 to 95%RH for 96h											
Page			252	253	255	259	260	261	253	255	261	263	265	
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W: Width. The most outer dimension excluding terminal portion.
 D: Depth. The most outer dimension excluding terminal portion.
 H: Height. The minimum dimension if there are variances.

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#### Note

The automotive operating temperature range to be individually discussed upon request.

Detector

Push

Slide

Rotary

**Encoders** 

Power

Dual-in-line Package Type

TACT Switch™

Custom-**Products** 

Sharp Feeling Soft **Feeling** Snap-in Type Surface Mount Type Radial Type

**Detector** 

Push

Slide

**Rotary** 

**Encoders** 

Power

Dual-in-line Package Type

TACT Switch<sup>11</sup>

Custom-

**Products** 

Sharp Feeling

Soft

**Feeling** 

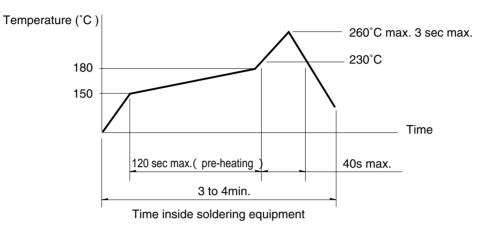
Snap-in Type Surface Mount Type Radial Type

## **Soldering Conditions**

#### Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA( K )or CC( T )at solder joints( copper foil surface ). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



#### Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

## Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.
Preheating time	60s max.
Soldering temperature	260 max.
Duration of immersion	5s max.
Number of soldering	2times max.

#### Manual Soldering (Except SKRT Series)

Items	Condition					
Soldering temperature	350 max.					
Duration of soldering	3s max.					
Capacity of soldering iron	60W max.					

#### Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT  $\tilde{S}$ witch $^{TM}$ .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)