TACT Switch™

Product Line

0.5mm Height Low-profile (Surface Mount Type)

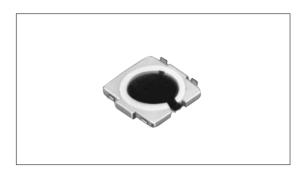
SKQR Series



Minimum order unit



4.8×4.8mm with height of 0.5mm. Compact & low profile.



Operating Operating

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line

Package Type

TACT Switch™ Custom-**Products**

1 Toduct No.	force	direction	(mm)	(max.)	(min.)	(5mA 5V DC)	resistance	(pcs.)
SKQRAAE010	1.57N	Vertical	0.2	50mA 12V DC	10 <i>μ</i> Α	500,000cycles	- 100m max.	10,000
SKQRACE010	2.35N	vertical	0.2		1V DC	50,000cycles		

Rating

Operating life

Specification of Embossed Taping Package (Taping Packaging for Auto-insertion) Reel Size

Travel Rating

Unit:mm **Plastic Reel**

Numl			
1 reel	1 case /Japan	1 case /export packing	Tape width (mm)
10,000	100,000	100,000	12

Initial contact

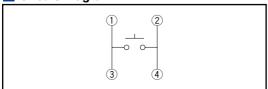
Feeling Soft **Feeling** Snap-in Type

Surface Mount Type

Radial Type

Dimensions	Unit:mm
Style	PC board land dimensions (Viewed from switch mounting face)
2.8 0.6 2.8 0.6 0.6 0.6 0.6 0.6 0.6 0.6 0.6	

Circuit Diagram



Note

- Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 2. For 330mm diameter reel requirements, please contact us.

Refer to P.306 for soldering conditions.

SKRR

Low-profile and long life

7.5

7

\$

SKQG

Low-profile

5.2

8.0

List of Varieties

Sharp Feeling Type

Operating

temperature

range

Electrical

Durability

Environmental performance

Insulation

resistance

Voltage

proof

Vibration

Lifetime

Cold

SKQU SKQB SKQE SKHC **SKRM** Series **SKHK SKRW SKQR SKRB** Photo Type Snap-in Surface mount Water-proof Horizontal type 4-direction Long Long **Features** Low-profile switch + push Stem switch Operating direction Vertical Horizontal W 11.5 10 12 3.7 4.5 4.8 **Dimensions** D 11.9 (mm) н 7.1 11.3 4.3 12 0.35 0.5 0.55 1N See the 1 relevant 1 1 1 Operation pages for force respective coverage product descriptions **Ground terminal**

Sharp Feeling Soft Feeling

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line

Package Type

TACT Switch™

Custom-Products

Snap-in Type Surface

Mount Type
Radial
Type

-30	to	+ 85

100M min. 100V DC

250V AC for 1min. SKRW/RM/RB/RR : 100V AC for 1min.

10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively

Shall be in accordance with individual specifications.

: Depth. The most outer dimension excluding terminal portion.

-30 ± 2 for 96h

Dry heat 80 ± 2 for 96h

Damp heat 60 ± 2 , 90 to 95%RH for 96h

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 W : Width. The most outer dimension excluding terminal portion.

Product Line of Knob for TACT Switch™......308

Note

The automotive operating temperature range to be individually discussed upon request.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch¹¹

Custom-

Products

Sharp Feeling

Soft

Feeling

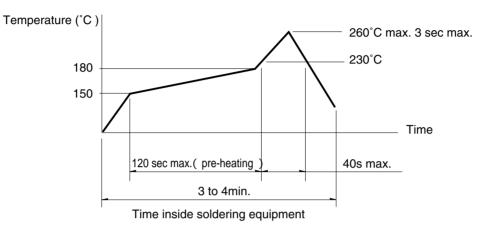
Snap-in Type Surface Mount Type Radial Type

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K)or CC(T)at solder joints(copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.
Preheating time	60s max.
Soldering temperature	260 max.
Duration of immersion	5s max.
Number of soldering	2times max.

Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350 max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT \tilde{S} witch TM .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)