# **TACT** Switch™

# 0.55mm Height Low-profile (Surface Mount Type)

**SKRB** Series





# 4.8×4.8mm with height of 0.55mm. Compact low & profile.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-Products



## Product Line

1 Todact Line								
Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Minimum order unit (pcs.)
SKRBAGE010	1.1N	· Vertical	0.15	50mA 12V DC	10 <i>μ</i> A 1V DC	2,000,000cycles	100m max.	10,000
SKRBAAE010	1.57N		0.2			1,000,000cycles		
SKRBACE010	2.55N					500,000cycles		
SKRBAKE010	3.5N					200,000cycles		

# ■ Specification of Embossed Taping Package (Taping Packaging for Auto-insertion)

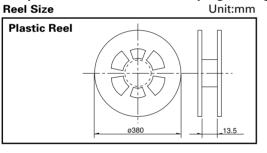
Sharp Feeling

Soft Feeling

Snap-in Type

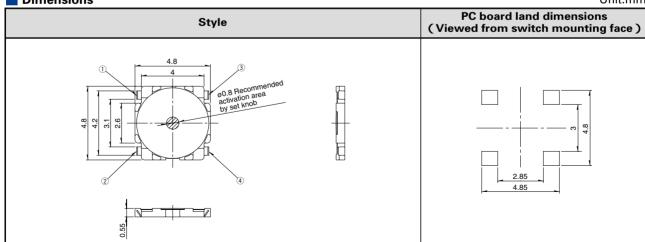
Surface Mount Type

Radial Type

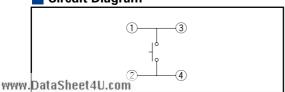


Num			
1 reel	1 case /Japan	1 case /export packing	Tape width (mm)
10,000	100,000	100,000	12

**Dimensions** Unit:mm



## Circuit Diagram



#### Note

- 1. Please place purchase orders for taping products per minimum order unit (1 reel or a case).
- 2. For 330mm diameter reel requirements, please contact us.

Refer to P.306 for soldering conditions.

**SKRR** 

Low-profile and long life

7.5

7

\$

SKQG

Low-profile

5.2

8.0

# **List of Varieties**

## Sharp Feeling Type

Operating

temperature

range

Electrical

Durability

Environmental performance

Insulation

resistance

Voltage

proof

Vibration

Lifetime

Cold

SKQU SKQB SKQE SKHC **SKRM** Series **SKHK SKRW SKQR SKRB** Photo Type Snap-in Surface mount Water-proof Horizontal type 4-direction Long Long **Features** Low-profile switch + push Stem switch Operating direction Vertical Horizontal W 11.5 10 12 3.7 4.5 4.8 **Dimensions** D 11.9 (mm) н 7.1 11.3 4.3 12 0.35 0.5 0.55 1N See the 1 relevant 1 1 1 Operation pages for force respective coverage product descriptions **Ground terminal** 

Sharp Feeling Soft Feeling

Detector

Push

Slide

**Rotary** 

**Encoders** 

Power

Dual-in-line

Package Type

TACT Switch™

Custom-Products

Snap-in Type Surface

Mount Type
Radial
Type

-30	to	+ 85

100M min. 100V DC

250V AC for 1min. SKRW/RM/RB/RR : 100V AC for 1min.

10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively

Shall be in accordance with individual specifications.

: Depth. The most outer dimension excluding terminal portion.

-30 ± 2 for 96h

**Dry heat** 80 ± 2 for 96h

**Damp heat** 60 ± 2 , 90 to 95%RH for 96h

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 W : Width. The most outer dimension excluding terminal portion.

Product Line of Knob for TACT Switch™......308

## Note

The automotive operating temperature range to be individually discussed upon request.

**Detector** 

Push

Slide

**Rotary** 

**Encoders** 

Power

Dual-in-line Package Type

TACT Switch<sup>11</sup>

Custom-

**Products** 

Sharp Feeling

Soft

**Feeling** 

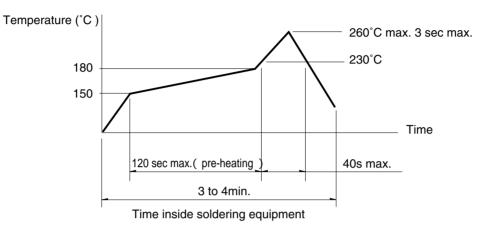
Snap-in Type Surface Mount Type Radial Type

# **Soldering Conditions**

### Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA( K )or CC( T )at solder joints( copper foil surface ). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



## Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

# Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.
Preheating time	60s max.
Soldering temperature	260 max.
Duration of immersion	5s max.
Number of soldering	2times max.

## Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350 max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

#### Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT  $\tilde{S}$ witch $^{TM}$ .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)