TACT Switch[™] 0.6mm Height Low-profile with Long-life (Surface Mount Type)

SKRR Series

RoHS

Detector

Push

Slide

Rotary

Encoders

Power

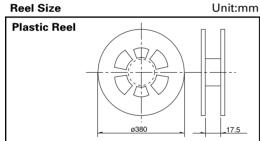
A low-profile 0.6mm thick model with long-life of 3 million cycles widely applicable to portable information devices.



Product Line

									-
Product No.	Operating force	Operating direction	Travel (mm)	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Minimum order unit (pcs.)	Dual-in-line Package Type
SKRRAAE010	1N								TACT Switch [™]
SKRRABE010	1.6N	Vertical	0.25	50mA 12V DC	10 <i>µ</i> A 1V DC	5,000,000cycles	500m max.	7,000	Custom- Products
SKRRACE010	2.0N								

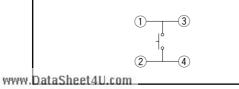
Specification of Embossed Taping Package (Taping Packaging for Auto-insertion)



Num					
1 reel	1 case /Japan	1 case /export packing	Tape width (mm)		
7,000	56,000	56,000	16		

Dimensions Unit:mm PC board land dimensions Style (Viewed from switch mounting face) £ Prohibitted area of copper tracks

Circuit Diagram



Note

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- Please place purchase orders for taping products per minimum 1. order unit (1 reel or a case).
- 2. For 330mm diameter reel requirements, please contact us.

Sharp Feeling Soft Feeling Snap-in Туре Surface

Mount Type Radial

Туре

List of Varieties

Sharp Feeling Type

	Series		ype										
			SKQU	SKQB	SKQE	SKHC	SKHK	SKRW	SKRM	SKQR	SKRB	SKRR	SKQG
- r -	Photo			S)				٢	۲	۲	۲		-
_	Туре		Snap–in				Surface mount						
_	Features			4-direction Water-proof Long Long witch+push Horizontal Life Stem		Low–profile				Low-profile and long life	Low-profi		
Ope dire	Ver	tical	SWIGH	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,									
rating	Operating direction												
		w		11.5								7.5	
	Dimensions (mm)		10	11.9		12		3.7 4.5		4.8		7	- 5.2
		н	7.1	11.3	4	.3	12	0.35	0.4	0.5	0.55	0.6	0.8
		1N	See the relevant	•	1	1	•	\$	1	\$	1	\$	Î
fc	Operation force coverage 5N		pages for respective product descriptions		¥	+		+	¥	¥	↓ ↓		Ļ
Gro	und terr	ninal		I	I	1	I		I	I	1	1	
	Operating temperature range		-30 to +85										
Ele perfo		ation	100M min. 100V DC										
Electrical performance	Volt		250V AC for 1min. SKRW/RM/RB/RB : 100V AC for 1min.										
	The second sec		10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively										
ability			Shall be in accordance with individual specifications.										
Envi	Co	Cold		-30 ± 2 for 96h									
Environmenta	Dry	heat	t 80 ± 2 for 96h										
ental ince	Damp heat		60 ± 2 , 90 to 95%RH for 96h										
	Page		482	265	267	268	270	271	272	273	274	275	276
							D : [Depth. The	most oute	er dimensi	on exclud	ing termina ing termina are varian	al portic

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Note

The automotive operating temperature range to be individually discussed upon request.

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260°C max. 3 sec max.

Time

230°C

40s max.

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

1. Heating method: Double heating method with infrared heater.

Temperature (°C)

180

150

2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K) or CC(T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.

Push 3. Temperature profile

Slide

Detector

Rotarv

Encoders

Power

Dual-in-line Package Type

TACT Switch[™]

Custom-Products

Note

1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.

3 to 4min.

Time inside soldering equipment

120 sec max. (pre-heating

2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Sharp Feeling Soft Feeling Snap-in Type Surface Mount Type Radial Type

Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition				
Flux built-up	Mounting surface should not be exposed to fluk				
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.				
Preheating time	60s max.				
Soldering temperature	260 max.				
Duration of immersion	5s max.				
Number of soldering	2times max.				

Manual Soldering (Except SKRT Series)

ltems	Condition				
Soldering temperature	350 max.				
Duration of soldering	3s max.				
Capacity of soldering iron	60W max.				

Notes

- 1. Consult with us for availability of TACT Switch[™] washing.
- 2. Prevent flux penetration from the top side of the TACT Switch[™].
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81.
- (EC-19S-8 by TAMURA Corporation, or equivalents.)

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