



SKiM® 63

## Trench IGBT Modules

### SKiM606GD066HD

#### Features

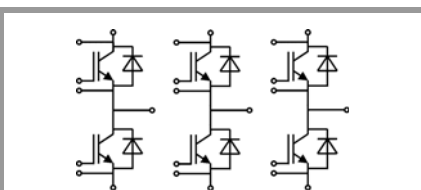
- IGBT 3 Trench Gate Technology
- Solderless sinter technology
- $V_{CE(sat)}$  with positive temperature coefficient
- Low inductance case
- Insulated by  $Al_2O_3$  DCB (Direct Copper Bonded) ceramic substrate
- Pressure contact technology for thermal contacts
- Spring contact system to attach driver PCB to the control terminals
- High short circuit capability, self limiting to  $6 \times I_C$
- Integrated temperature sensor

#### Typical Applications\*

- Automotive inverter
- High reliability AC inverter wind
- High reliability AC inverter drives

#### Remarks

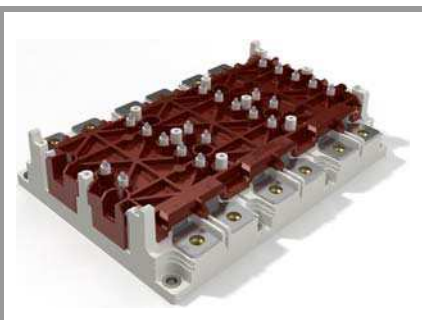
- Case temperature limited to  $T_s = 125^\circ C$  max;  $T_c = T_s$  (for baseplateless modules)
- Recommended  $T_{op} = -40 \dots +150^\circ C$



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Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
<b>Inverter - IGBT</b>				
$V_{CES}$	$T_j = 25^\circ C$		600	V
$I_C$	$\lambda_{paste}=0.8 \text{ W/(mK)}$	$T_s = 25^\circ C$	640	A
		$T_j = 175^\circ C$	510	A
$I_C$	$\lambda_{paste}=2.5 \text{ W/(mK)}$	$T_s = 25^\circ C$	768	A
		$T_j = 175^\circ C$	616	A
$I_{Cnom}$			600	A
$I_{CRM}$	$I_{CRM} = 2 \times I_{Cnom}$		1200	A
$V_{GES}$			-20 ... 20	V
$t_{psc}$	$V_{CC} = 360 \text{ V}$	$T_j = 150^\circ C$	6	$\mu s$
	$V_{GE} \leq 15 \text{ V}$			
	$V_{CES} \leq 600 \text{ V}$			
$T_j$			-40 ... 175	$^\circ C$
<b>Inverse - Diode</b>				
$I_F$	$\lambda_{paste}=0.8 \text{ W/(mK)}$	$T_s = 25^\circ C$	445	A
		$T_j = 175^\circ C$	346	A
$I_F$	$\lambda_{paste}=2.5 \text{ W/(mK)}$	$T_s = 25^\circ C$	550	A
		$T_j = 175^\circ C$	432	A
$I_{Fnom}$			600	A
$I_{FRM}$	$I_{FRM} = 2 \times I_{Fnom}$		1200	A
$I_{FSM}$	10 ms, sin 180°, $T_j = 150^\circ C$		2358	A
$T_j$			-40 ... 175	$^\circ C$
<b>Module</b>				
$I_t(RMS)$	$T_{terminal} = 80^\circ C,$		700	A
$T_{stg}$			-40 ... 125	$^\circ C$
$V_{isol}$	AC sinus 50 Hz, t = 1 min		2500	V

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Inverter - IGBT</b>						
$V_{CE(sat)}$	$I_C = 600 \text{ A}$ $V_{GE} = 15 \text{ V}$ chiplevel	$T_j = 25^\circ C$	1.45	1.85		V
		$T_j = 150^\circ C$	1.70	2.10		V
$V_{CE0}$	chiplevel	$T_j = 25^\circ C$	0.90	1.00		V
		$T_j = 150^\circ C$	0.85	0.90		V
$r_{CE}$	$V_{GE} = 15 \text{ V}$ chiplevel	$T_j = 25^\circ C$	0.92	1.42		m $\Omega$
		$T_j = 150^\circ C$	1.42	2.0		m $\Omega$
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_C = 9.6 \text{ mA}$		5	5.8	6.5	V
$I_{CES}$	$V_{GE} = 0 \text{ V}, V_{CE} = 600 \text{ V}, T_j = 25^\circ C$		0.1	0.3		mA
$C_{ies}$	$V_{CE} = 25 \text{ V}$ $V_{GE} = 0 \text{ V}$	$f = 1 \text{ MHz}$	36.96			nF
$C_{oes}$		$f = 1 \text{ MHz}$	2.304			nF
$C_{res}$		$f = 1 \text{ MHz}$	1.096			nF
$Q_G$	$V_{GE} = -8 \text{ V} \dots +15 \text{ V}$			4800		nC
$R_{Gint}$	$T_j = 25^\circ C$			0.5		$\Omega$
$t_{d(on)}$	$V_{CC} = 300 \text{ V}$	$T_j = 150^\circ C$		150		ns
$t_r$	$I_C = 600 \text{ A}$ $R_{Gon} = 3 \Omega$	$T_j = 150^\circ C$		120		ns
		$T_j = 150^\circ C$		16		mJ
$E_{on}$	$R_{Goff} = 5 \Omega$	$T_j = 150^\circ C$		16		mJ
$t_{d(off)}$	$di/dt_{on} = 5500 \text{ A}/\mu s$	$T_j = 150^\circ C$		1400		ns
$t_f$	$di/dt_{off} = 6200 \text{ A}/\mu s$	$T_j = 150^\circ C$		75		ns
$E_{off}$	$V_{GE} = +15/-7.5 \text{ V}$	$T_j = 150^\circ C$		53		mJ
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=0.8 \text{ W/(mK)}$			0.105		K/W
$R_{th(j-s)}$	per IGBT, $\lambda_{paste}=2.5 \text{ W/(mK)}$			0.078		K/W



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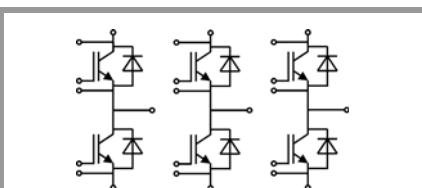
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Characteristics						
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<b>Inverse - Diode</b>						
$V_F = V_{EC}$	$I_F = 600 \text{ A}$	$T_j = 25^\circ C$		1.60	1.85	V
		chipelevel	$T_j = 150^\circ C$	1.68	1.93	V
$V_{F0}$	chipelevel	$T_j = 25^\circ C$		1.00	1.10	V
		$T_j = 150^\circ C$		0.85	0.95	V
$r_F$	chipelevel	$T_j = 25^\circ C$		1.00	1.25	m $\Omega$
		$T_j = 150^\circ C$		1.38	1.63	m $\Omega$
$I_{RRM}$	$I_F = 600 \text{ A}$	$T_j = 150^\circ C$		390		A
$Q_{rr}$	$di/dt_{off} = 5600 \text{ A}/\mu\text{s}$	$T_j = 150^\circ C$		85		$\mu\text{C}$
$E_{rr}$	$V_{GE} = +15/-7.5 \text{ V}$ $V_{CC} = 300 \text{ V}$	$T_j = 150^\circ C$		21		mJ
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=0.8 \text{ W}/(\text{mK})$			0.201		K/W
$R_{th(j-s)}$	per Diode, $\lambda_{paste}=2.5 \text{ W}/(\text{mK})$			0.147		K/W
<b>Module</b>						
$L_{CE}$				9	13	nH
$R_{CC+EE}$	measured per switch	$T_s = 25^\circ C$		0.3		m $\Omega$
		$T_s = 125^\circ C$		0.5		m $\Omega$
$W$				761		g
<b>Temperature Sensor</b>						
$R_{100}$	$T_{Sensor} = 100^\circ C$ ( $R_{25} = 5 \text{ k}\Omega$ )			339		$\Omega$
$B_{100/125}$	$R_{(T)} = R_{100} \exp[B_{100/125}(1/T - 1/373)]$ ; $T[\text{K}]$ ;			4096		K

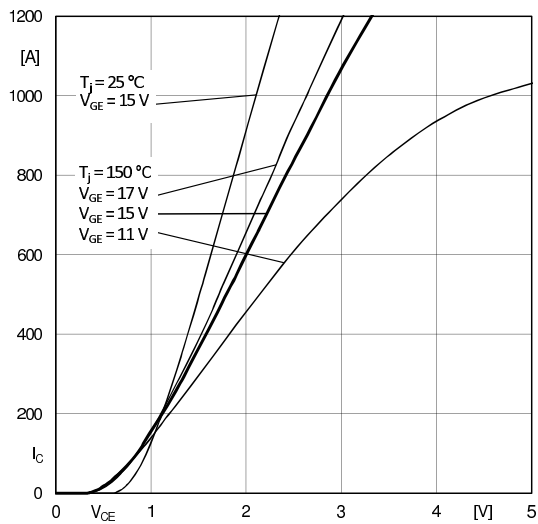


Fig. 1: Typ. output characteristic, inclusive  $R_{CC'+EE'}$

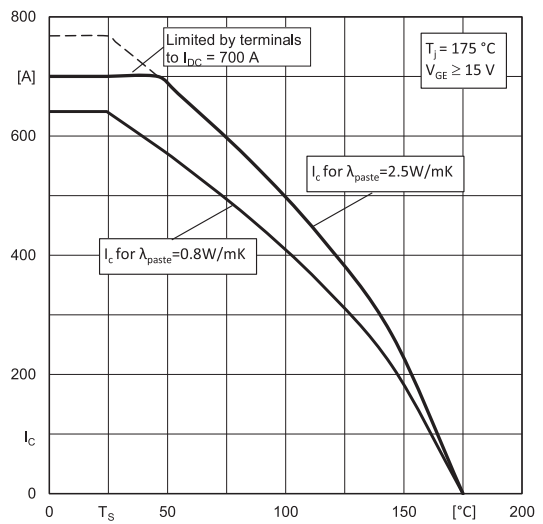


Fig. 2: Typ. rated current vs. temperature  $I_c = f(T_s)$

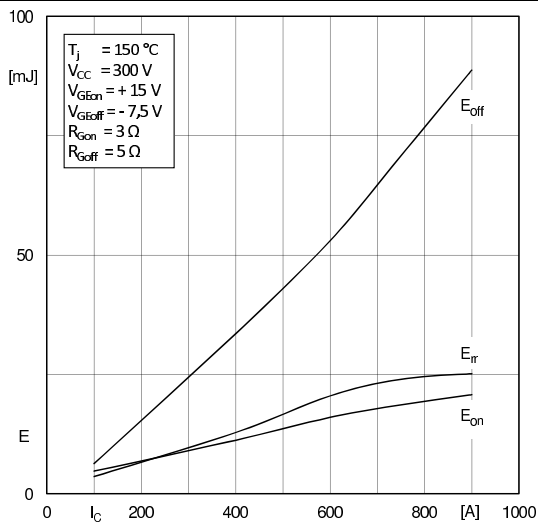


Fig. 3: Typ. turn-on /-off energy =  $f(I_c)$

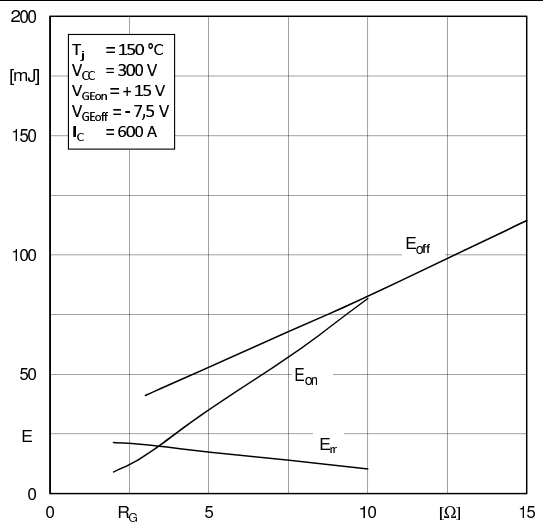


Fig. 4: Typ. turn-on /-off energy =  $f(R_G)$

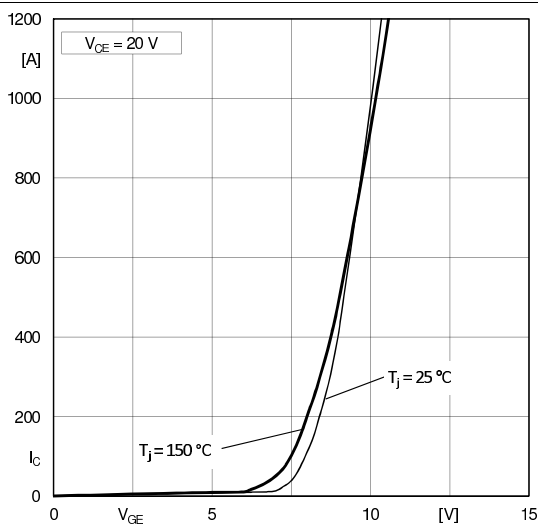


Fig. 5: Typ. transfer characteristic

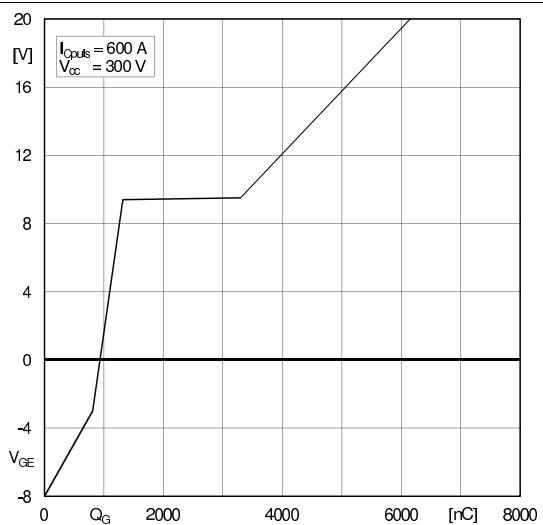


Fig. 6: Typ. gate charge characteristic

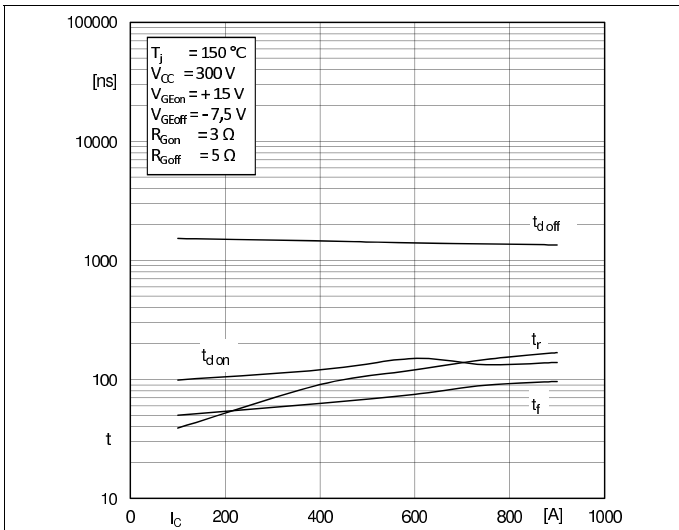


Fig. 7: Typ. switching times vs.  $I_c$

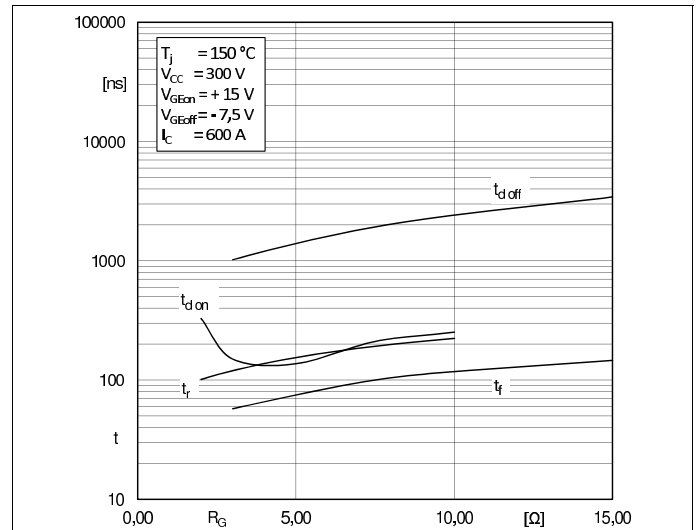


Fig. 8: Typ. switching times vs. gate resistor  $R_G$

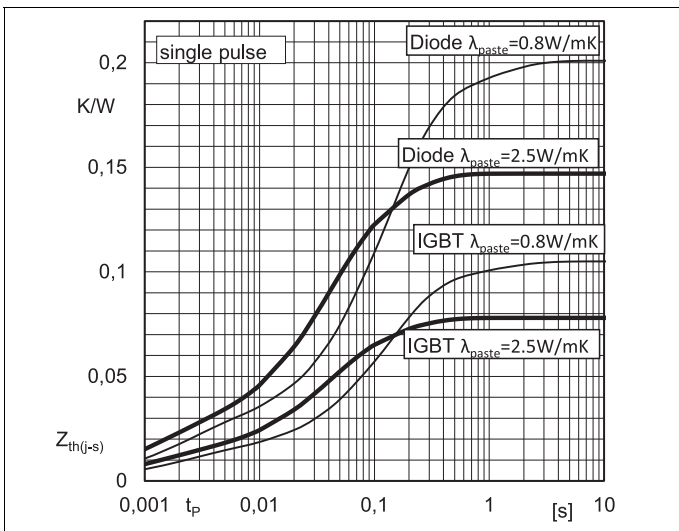


Fig. 9: Typ. transient thermal impedance

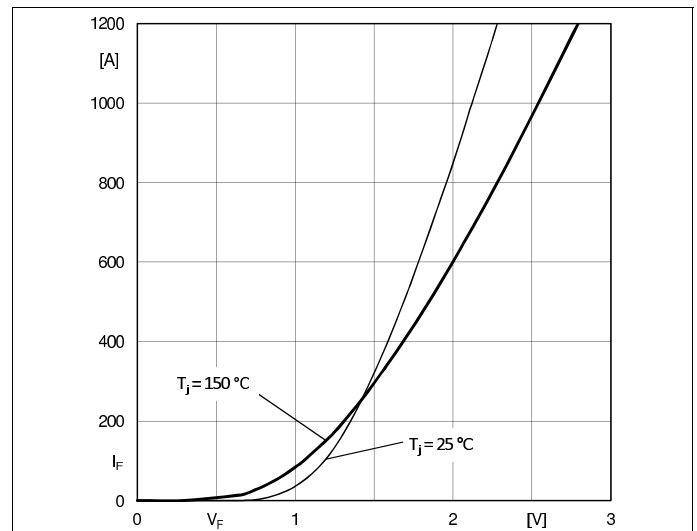


Fig. 10: Typ. CAL diode forward charact., incl.  $R_{CC}+EE$

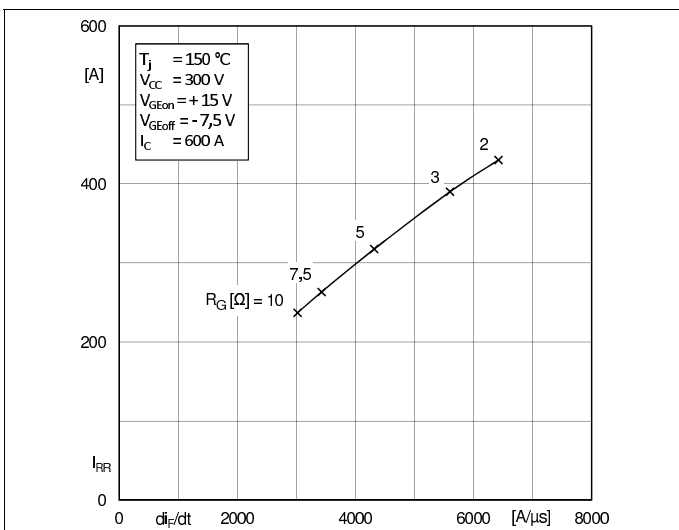


Fig. 11: Typ. CAL diode peak reverse recovery current

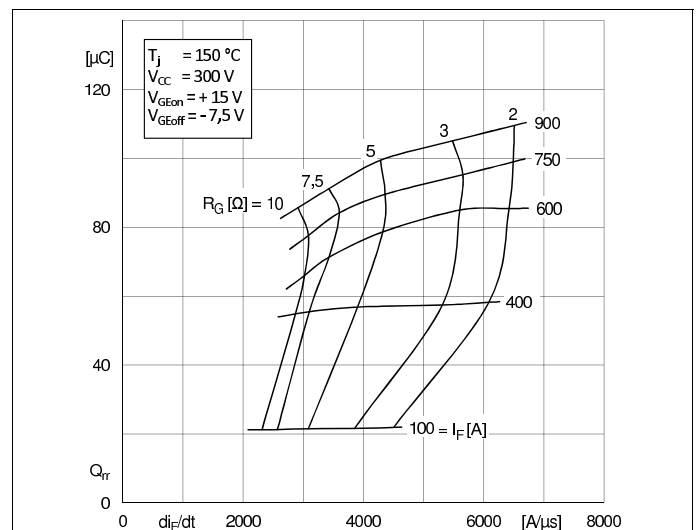
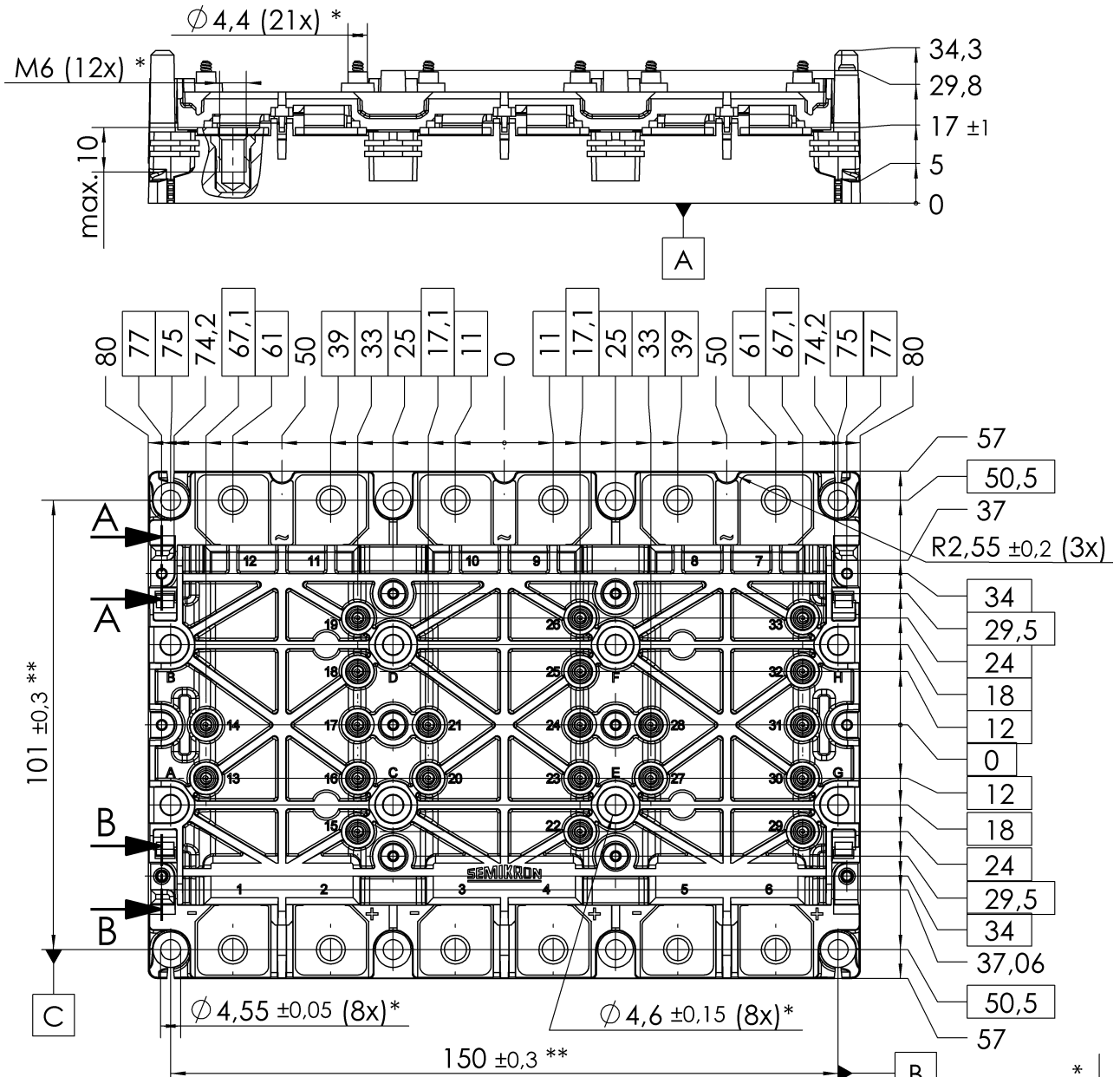


Fig. 12: Typ. CAL diode recovery charge

# SKiM606GD066HD



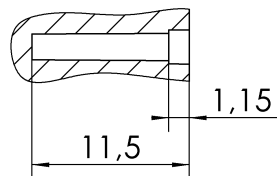
\* all pos. dimensions valid when mounted

⊕	⊕	⊕	A	B	C
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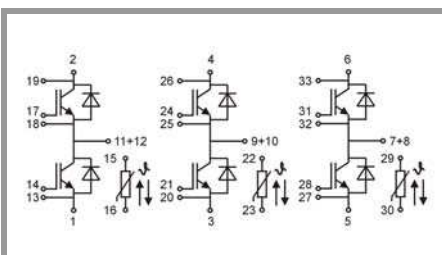
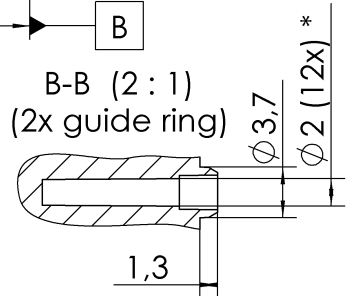
\*\* valid for the outer 4 inserts

General Tolerances DIN ISO 2768-m  
PCB spring landing pad =  $\varnothing 3,5 \pm 0,2$

A-A (2 : 1)  
(12x screw hole)



B-B (2 : 1)  
(2x guide ring)



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This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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