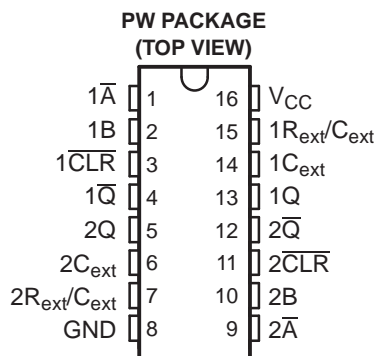


## DUAL MONOSTABLE MULTIVIBRATOR WITH SCHMITT-TRIGGER INPUTS

Check for Samples: [SN74LV221A-Q1](#)

### FEATURES

- Qualified for Automotive Applications
- 2-V to 5.5-V  $V_{CC}$  Operation
- Supports Mixed-Mode Voltage Operation on All Ports
- Schmitt-Trigger Circuitry on  $\overline{A}$ , B, and  $\overline{CLR}$  Inputs for Slow Transition Rates
- Overriding Clear Terminates Output Pulse
- Glitch-Free Power-Up Reset on Outputs
- $I_{off}$  Supports Partial-Power-Down Mode Operation



### DESCRIPTION/ORDERING INFORMATION

The SN74LV221A is a dual multivibrator designed for 2-V to 5.5-V  $V_{CC}$  operation. Each multivibrator has a negative-transition-triggered ( $\overline{A}$ ) input and a positive-transition-triggered (B) input, either of which can be used as an inhibit input.

This edge-triggered multivibrator features output pulse-duration control by three methods. In the first method, the  $\overline{A}$  input is low and the B input goes high. In the second method, the B input is high and the A input goes low. In the third method, the  $\overline{A}$  input is low, the B input is high, and the clear (CLR) input goes high.

The output pulse duration is programmable by selecting external resistance and capacitance values. The external timing capacitor must be connected between  $C_{ext}$  and  $R_{ext}/C_{ext}$  (positive) and an external resistor connected between  $R_{ext}/C_{ext}$  and  $V_{CC}$ . To obtain variable pulse durations, connect an external variable resistor between  $R_{ext}/C_{ext}$  and  $V_{CC}$ . The output pulse duration also can be reduced by taking  $\overline{CLR}$  low.

Pulse triggering occurs at a particular voltage level and is not related directly to the transition time of the input pulse. The  $\overline{A}$ , B, and  $\overline{CLR}$  inputs have Schmitt triggers with sufficient hysteresis to handle slow input transition rates with jitter-free triggering at the outputs.

Once triggered, the outputs are independent of further transitions of the  $\overline{A}$  and B inputs and are a function of the timing components, or the output pulses can be terminated by the overriding clear. Input pulses can be of any duration relative to the output pulse. Output pulse duration can be varied by choosing the appropriate timing components. Output rise and fall times are TTL compatible and independent of pulse duration. Typical triggering and clearing sequences are illustrated in the input/output timing diagram.

The variance in output pulse duration from device to device typically is less than  $\pm 0.5\%$  for given external timing components. An example of this distribution for the SN74LV221A-Q1 is shown in Figure 8. Variations in output pulse duration versus supply voltage and temperature are shown in Figure 5.

During power up, Q outputs are in the low state, and  $\overline{Q}$  outputs are in the high state. The outputs are glitch free, without applying a reset pulse.

This device is fully specified for partial-power-down applications using  $I_{off}$ . The  $I_{off}$  circuitry disables the outputs, preventing damaging current backflow through the devices when they are powered down.



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

**Table 1. ORDERING INFORMATION<sup>(1)</sup>**

T <sub>A</sub>	PACKAGE <sup>(2)</sup>		ORDERABLE PART NUMBER	TOP-SIDE MARKING
-40°C to 125°C	TSSOP – PW	Reel of 2000	SN74LV221AQPWRQ1	LV221AQ

- (1) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI web site at [www.ti.com](http://www.ti.com).
- (2) Package drawings, thermal data, and symbolization are available at [www.ti.com/packaging](http://www.ti.com/packaging).

**DESCRIPTION/ORDERING INFORMATION (CONTINUED)**

Pin assignments are identical to those of the SN74AHC123A and SN74AHCT123A devices, so the SN74LV221A-Q1 can be substituted for those devices not using the retrigger feature.

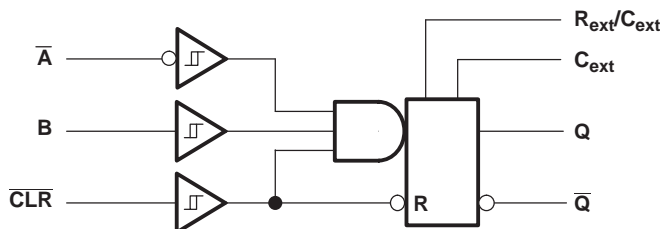
For additional application information on multivibrators, see the application report *Designing With The SN74AHC123A and SN74AHCT123A*, literature number SCLA014.

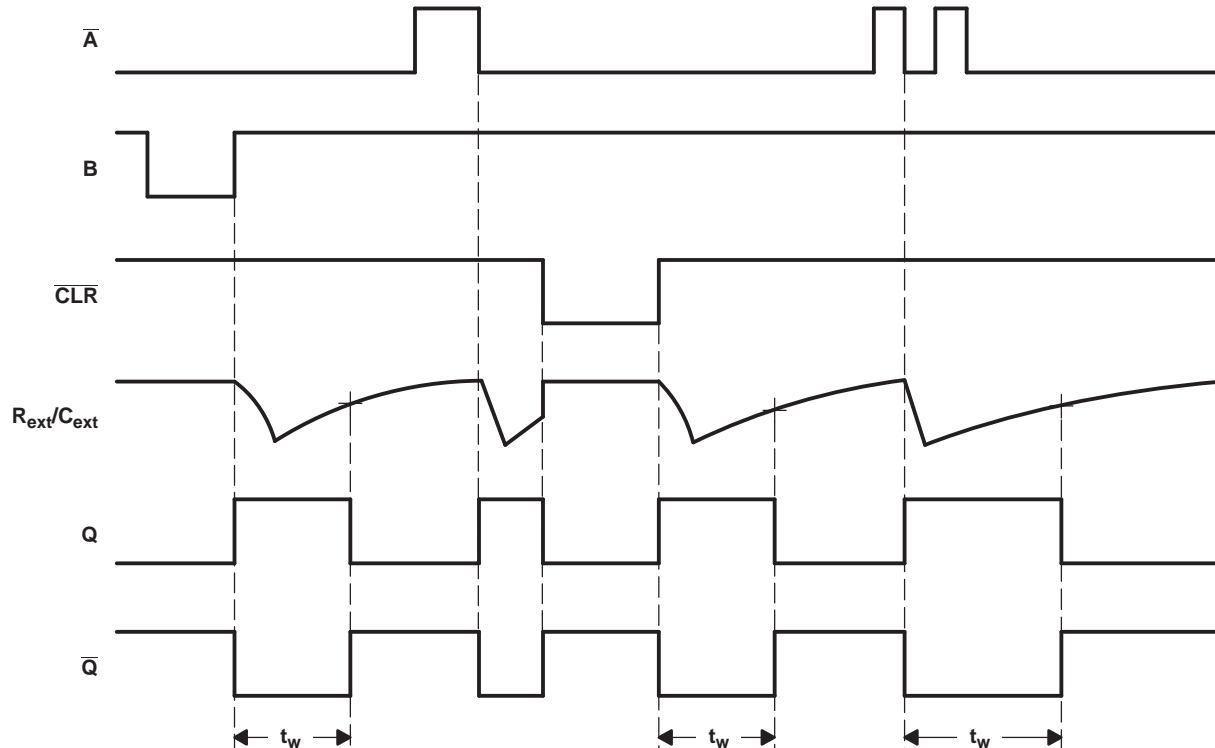
**FUNCTION TABLE  
(EACH MULTIVIBRATOR)**

INPUTS			OUTPUTS		FUNCTION
$\overline{\text{CLR}}$	$\overline{\text{A}}$	B	Q	$\overline{\text{Q}}$	
L	X	X	L	H	Reset
H	H	X	L	H	Inhibit
H	X	L	L	H	Inhibit
H	L	↑	⌋	⌋	Outputs enabled
H	↓	H	⌋	⌋	Outputs enabled
↑ <sup>(1)</sup>	L	H	⌋	⌋	Outputs enabled

- (1) This condition is true only if the output of the latch formed by the NAND gate has been conditioned to the logic 1 state prior to  $\overline{\text{CLR}}$  going high. This latch is conditioned by taking either  $\overline{\text{A}}$  high or B low while  $\overline{\text{CLR}}$  is inactive (high).

**LOGIC DIAGRAM (POSITIVE LOGIC)**



**INPUT/OUTPUT TIMING DIAGRAM**

**Absolute Maximum Ratings<sup>(1)</sup>**

over operating free-air temperature (unless otherwise noted)

		MIN	MAX	UNIT
$V_{CC}$	Supply voltage range	-0.5	7	V
$V_I$	Input voltage range <sup>(2)</sup>	-0.5	7	V
$V_O$	Output voltage range in high or low state <sup>(2) (3)</sup>	-0.5	$V_{CC} + 0.5$	V
$V_O$	Output voltage range in power-off state <sup>(2)</sup>	-0.5	7	V
$I_{IK}$	Input clamp current	$V_I < 0$	-20	mA
$I_{OK}$	Output clamp current	$V_O < 0$	-50	mA
$I_O$	Continuous output current	$V_O = 0$ to $V_{CC}$	$\pm 25$	mA
	Continuous current through $V_{CC}$ or GND		$\pm 50$	mA
$\theta_{JA}$	Package thermal impedance <sup>(4)</sup>		108	°C/W
ESD rating <sup>(5)</sup>	Human-Body Model		2 (H2)	kV
	Charged-Device Model		1 (C5)	
	Machine Model		200 (M3)	V
$T_{stg}$	Storage temperature range	-65	150	°C

- (1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) The input and output negative-voltage ratings may be exceeded if the input and output current ratings are observed.
- (3) This value is limited to 5.5 V maximum.
- (4) The package thermal impedance is calculated in accordance with JESD 51-7.
- (5) ESD protection level per AEC Q100 classification

**Recommended Operating Conditions<sup>(1)</sup>**

		–40°C to 125°C		–40°C to 85°C		UNIT
		MIN	MAX	MIN	MAX	
V <sub>CC</sub>	Supply voltage	2	5.5	2	5.5	V
V <sub>IH</sub>	High-level input voltage	V <sub>CC</sub> = 2 V	1.5	1.5		V
		V <sub>CC</sub> = 2.3 V to 2.7 V	V <sub>CC</sub> × 0.7	V <sub>CC</sub> × 0.7		
		V <sub>CC</sub> = 3 V to 3.6 V	V <sub>CC</sub> × 0.7	V <sub>CC</sub> × 0.7		
		V <sub>CC</sub> = 4.5 V to 5.5 V	V <sub>CC</sub> × 0.7	V <sub>CC</sub> × 0.7		
V <sub>IL</sub>	Low-level input voltage	V <sub>CC</sub> = 2 V	0.5	0.5		V
		V <sub>CC</sub> = 2.3 V to 2.7 V	V <sub>CC</sub> × 0.3	V <sub>CC</sub> × 0.3		
		V <sub>CC</sub> = 3 V to 3.6 V	V <sub>CC</sub> × 0.3	V <sub>CC</sub> × 0.3		
		V <sub>CC</sub> = 4.5 V to 5.5 V	V <sub>CC</sub> × 0.3	V <sub>CC</sub> × 0.3		
V <sub>I</sub>	Input voltage	0	5.5	0	5.5	V
V <sub>O</sub>	Output voltage	0	V <sub>CC</sub>	0	V <sub>CC</sub>	V
I <sub>OH</sub>	High-level output current	V <sub>CC</sub> = 2 V	–50	–50		μA
		V <sub>CC</sub> = 2.3 V to 2.7 V	–2	–2		
		V <sub>CC</sub> = 3 V to 3.6 V	–6	–6		
		V <sub>CC</sub> = 4.5 V to 5.5 V	–12	–12		
I <sub>OL</sub>	Low-level output current	V <sub>CC</sub> = 2 V	50	50		μA
		V <sub>CC</sub> = 2.3 V to 2.7 V	2	2		
		V <sub>CC</sub> = 3 V to 3.6 V	6	6		
		V <sub>CC</sub> = 4.5 V to 5.5 V	12	12		
R <sub>ext</sub>	External timing resistance	V <sub>CC</sub> = 2 V	5k	5k		Ω
		V <sub>CC</sub> ≥ 3 V	1k	1k		
C <sub>ext</sub>	External timing capacitance	No restriction		No restriction		pF
Δt/ΔV <sub>CC</sub>	Power-up ramp rate	1		1		ms/V
T <sub>A</sub>	Operating free-air temperature	–40	125	–40	85	°C

(1) All unused inputs of the device must be held at V<sub>CC</sub> or GND to ensure proper device operation. Refer to the TI application report, *Implications of Slow or Floating CMOS Inputs*, literature number SCBA004.

## Electrical Characteristics

over recommended operating free-air temperature range (unless otherwise noted)

PARAMETER	TEST CONDITIONS	V <sub>CC</sub>	–40°C to 125°C			–40°C to 85°C			UNIT
			MIN	TYP	MAX	MIN	TYP	MAX	
V <sub>OH</sub>	I <sub>OH</sub> = –50 μA	2 V to 5.5 V	V <sub>CC</sub> – 0.1			V <sub>CC</sub> – 0.1			V
	I <sub>OH</sub> = –2 mA	2.3 V	2			2			
	I <sub>OH</sub> = –6 mA	3 V	2.48			2.48			
	I <sub>OH</sub> = –12 mA	4.5 V	3.8			3.8			
V <sub>OL</sub>	I <sub>OL</sub> = 50 μA	2 V to 5.5 V	0.1			0.1			V
	I <sub>OL</sub> = 2 mA	2.3 V	0.4			0.4			
	I <sub>OL</sub> = 6 mA	3 V	0.44			0.44			
	I <sub>OL</sub> = 12 mA	4.5 V	0.55			0.55			
I <sub>I</sub>	$\bar{A}$ , B <sub>1</sub> and CLR V <sub>I</sub> = 5.5 V or GND	0	±1			±1			μA
		0 to 5.5 V	±1			±1			
I <sub>CC</sub>	Quiescent	V <sub>I</sub> = V <sub>CC</sub> or GND, I <sub>O</sub> = 0	5.5 V			20			μA
I <sub>CC</sub>	Active state (per circuit)	V <sub>I</sub> = V <sub>CC</sub> or GND, R <sub>ext</sub> /C <sub>ext</sub> = 0.5 V <sub>CC</sub>	3 V			280			μA
			4.5 V			650			
			5.5 V			975			
I <sub>off</sub>		V <sub>I</sub> or V <sub>O</sub> = 0 to 5.5 V	0			10			μA
C <sub>i</sub>		V <sub>I</sub> = V <sub>CC</sub> or GND	3.3 V			1.9			pF
			5 V			1.9			

## Timing Requirements

 over recommended operating free-air temperature range, V<sub>CC</sub> = 3.3 V ± 0.3 V (unless otherwise noted) (see [Figure 1](#))

		T <sub>A</sub> = 25°C		–40°C to 125°C		–40°C to 85°C		UNIT
		MIN	MAX	MIN	MAX	MIN	MAX	
t <sub>w</sub>	Pulse duration	CLR		5		7		ns
		$\bar{A}$ or B trigger		5		7		

## Timing Requirements

 over recommended operating free-air temperature range, V<sub>CC</sub> = 5 V ± 0.5 V (unless otherwise noted) (see [Figure 1](#))

		T <sub>A</sub> = 25°C		–40°C to 125°C		–40°C to 85°C		UNIT
		MIN	MAX	MIN	MAX	MIN	MAX	
t <sub>w</sub>	Pulse duration	CLR		5		7		ns
		$\bar{A}$ or B trigger		5		7		

## Switching Characteristics

over recommended operating free-air temperature range,  $V_{CC} = 3.3 \text{ V} \pm 0.3 \text{ V}$  (unless otherwise noted) (see [Figure 1](#))

PARAMETER	FROM (INPUT)	TO (OUTPUT)	LOAD CAPACITANCE	$T_A = 25^\circ\text{C}$			$-40^\circ\text{C to } 125^\circ\text{C}$		$-40^\circ\text{C to } 85^\circ\text{C}$		UNIT
				MIN	TYP	MAX	MIN	MAX	MIN	MAX	
$t_{pd}$	$\bar{A}$ or B	Q or $\bar{Q}$	$C_L = 50 \text{ pF}$	11.8	24.1		1	30.5	1	27.5	ns
	$\bar{CLR}$			10.6	19.3		1	25	1	22	
	$\bar{CLR}$ trigger			12.3	25.9		1	32.5	1	29.5	
$t_w^{(1)}$		Q or $\bar{Q}$	$C_L = 50 \text{ pF}$ , $C_{ext} = 28 \text{ pF}$ , $R_{ext} = 2 \text{ k}\Omega$	186	240			340		300	ns
			$C_L = 50 \text{ pF}$ , $C_{ext} = 0.01 \text{ }\mu\text{F}$ , $R_{ext} = 10 \text{ k}\Omega$	90	100	110	85	115	90	110	$\mu\text{s}$
			$C_L = 50 \text{ pF}$ , $C_{ext} = 0.1 \text{ pF}$ , $R_{ext} = 10 \text{ k}\Omega$	0.9	1	1.1	0.85	1.15	0.9	1.1	ms
$\Delta t_w^{(2)}$			$C_L = 50 \text{ pF}$	$\pm 1$							%

(1)  $t_w$  = Pulse duration at Q and  $\bar{Q}$  outputs

(2)  $\Delta t_w$  = Output pulse-duration variation (Q and  $\bar{Q}$ ) between circuits in same package

## Switching Characteristics

over recommended operating free-air temperature range,  $V_{CC} = 5 \text{ V} \pm 0.5 \text{ V}$  (unless otherwise noted) (see [Figure 1](#))

PARAMETER	FROM (INPUT)	TO (OUTPUT)	LOAD CAPACITANCE	$T_A = 25^\circ\text{C}$			$-40^\circ\text{C to } 125^\circ\text{C}$		$-40^\circ\text{C to } 85^\circ\text{C}$		UNIT
				MIN	TYP	MAX	MIN	MAX	MIN	MAX	
$t_{pd}$	$\bar{A}$ or B	Q or $\bar{Q}$	$C_L = 50 \text{ pF}$	8.2	14		1	19	1	16	ns
	$\bar{CLR}$			7.4	11.4		1	16	1	13	
	$\bar{CLR}$ trigger			8.6	14.9		1	20	1	17	
$t_w^{(1)}$		Q or $\bar{Q}$	$C_L = 50 \text{ pF}$ , $C_{ext} = 28 \text{ pF}$ , $R_{ext} = 2 \text{ k}\Omega$	171	200			280		240	ns
			$C_L = 50 \text{ pF}$ , $C_{ext} = 0.01 \text{ }\mu\text{F}$ , $R_{ext} = 10 \text{ k}\Omega$	90	100	110	85	115	90	110	$\mu\text{s}$
			$C_L = 50 \text{ pF}$ , $C_{ext} = 0.1 \text{ pF}$ , $R_{ext} = 10 \text{ k}\Omega$	0.9	1	1.1	0.85	1.15	0.9	1.1	ms
$\Delta t_w^{(2)}$			$C_L = 50 \text{ pF}$	$\pm 1$							%

(1)  $t_w$  = Pulse duration at Q and  $\bar{Q}$  outputs

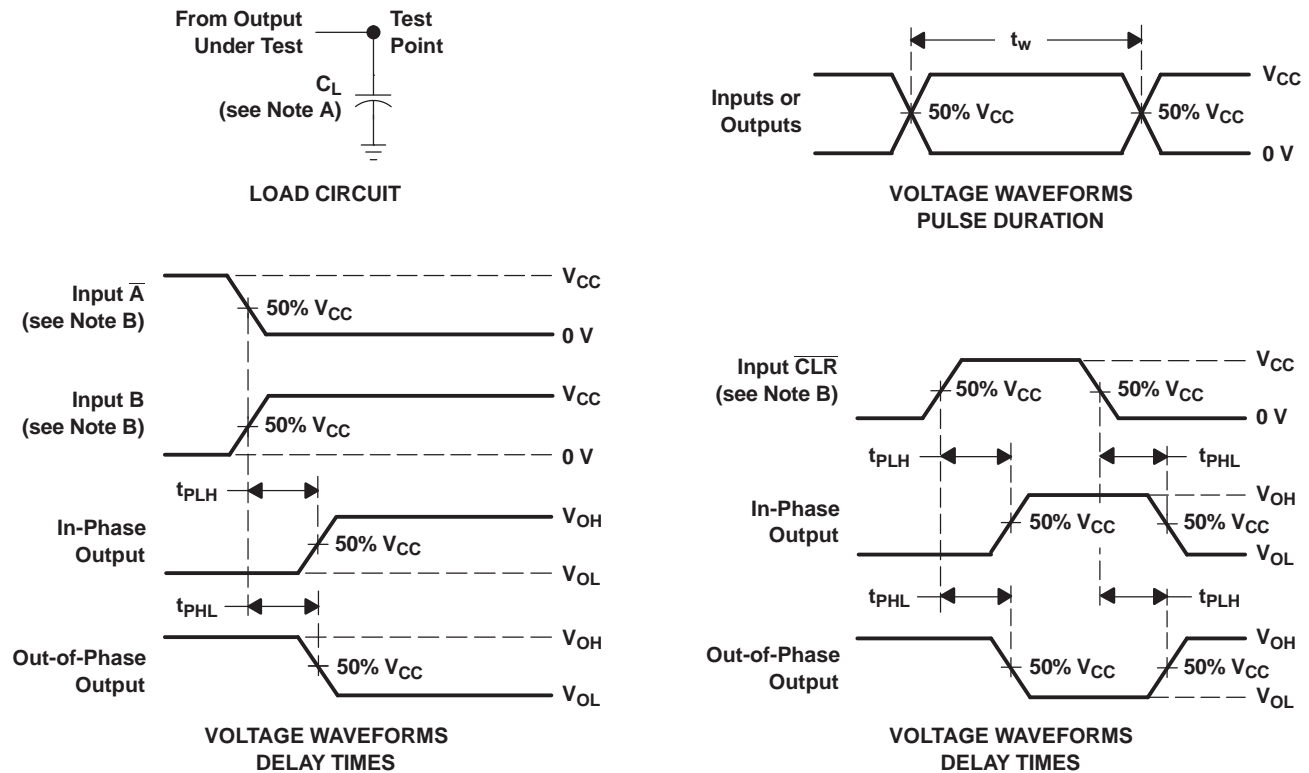
(2)  $\Delta t_w$  = Output pulse-duration variation (Q and  $\bar{Q}$ ) between circuits in same package

## Operating Characteristics

$T_A = 25^\circ\text{C}$

PARAMETER		TEST CONDITIONS	$V_{CC}$	TYP	UNIT
$C_{pd}$	Power dissipation capacitance	$C_L = 50 \text{ pF}$ , $f = 10 \text{ MHz}$	3.3 V	50	pF
			5 V	51	

PARAMETER MEASUREMENT INFORMATION



- NOTES: A.  $C_L$  includes probe and jig capacitance.  
 B. All input pulses are supplied by generators having the following characteristics:  $PRR \leq 1\text{ MHz}$ ,  $Z_O = 50\ \Omega$ ,  $t_r = 3\text{ ns}$ ,  $t_f = 3\text{ ns}$ .  
 C. The outputs are measured one at a time, with one input transition per measurement.

Figure 1. Load Circuit and Voltage Waveforms

## APPLICATION INFORMATION

### Caution in Use

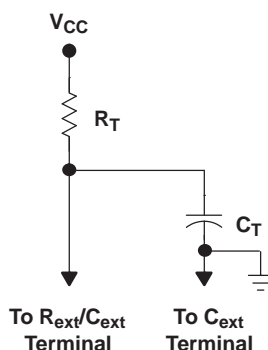
To prevent malfunctions due to noise, connect a high-frequency capacitor between  $V_{CC}$  and GND, and keep the wiring between the external components and  $C_{ext}$  and  $R_{ext}/C_{ext}$  terminals as short as possible.

### Power-Down Considerations

Large values of  $C_{ext}$  can cause problems when powering down the SN74LV221A-Q1 because of the amount of energy stored in the capacitor. When a system containing this device is powered down, the capacitor can discharge from  $V_{CC}$  through the protection diodes at pin 2 or pin 14. Current through the input protection diodes must be limited to 30 mA; therefore, the turn-off time of the  $V_{CC}$  power supply must not be faster than  $t = V_{CC} \times C_{ext}/30 \text{ mA}$ . For example, if  $V_{CC} = 5 \text{ V}$  and  $C_{ext} = 15 \text{ pF}$ , the  $V_{CC}$  supply must turn off no faster than  $t = (5 \text{ V}) \times (15 \text{ pF})/30 \text{ mA} = 2.5 \text{ ns}$ . Usually, this is not a problem because power supplies are heavily filtered and cannot discharge at this rate. When a more rapid decrease of  $V_{CC}$  to zero occurs, the SN74LV221A-Q1 can sustain damage. To avoid this possibility, use external clamping diodes.

### Output Pulse Duration

The output pulse duration,  $t_w$ , is determined primarily by the values of the external capacitance ( $C_T$ ) and timing resistance ( $R_T$ ). The timing components are connected as shown in [Figure 2](#).



**Figure 2. Timing-Component Connections**

The pulse duration is given by:

$$t_w = K \times R_T \times C_T$$

if  $C_T$  is  $\geq 1000 \text{ pF}$ ,  $K = 1.0$

or

if  $C_T$  is  $< 1000 \text{ pF}$ ,  $K$  can be determined from [Figure 7](#)

where:

$t_w$  = pulse duration in ns

$R_T$  = external timing resistance in  $k\Omega$

$C_T$  = external capacitance in pF

$K$  = multiplier factor

(1)

[Equation 1](#) and [Figure 3](#) or [Figure 4](#) can be used to determine values for pulse duration, external resistance, and external capacitance.



APPLICATION INFORMATION

Operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied.

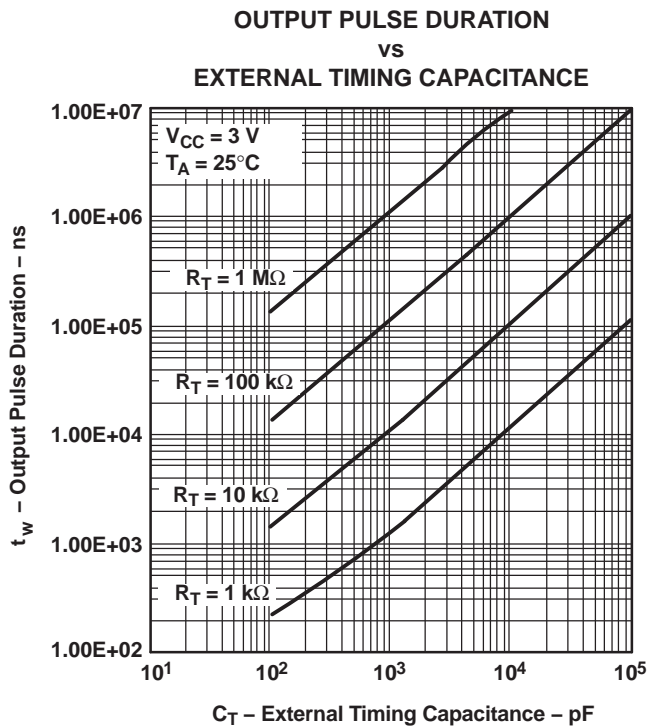


Figure 3.

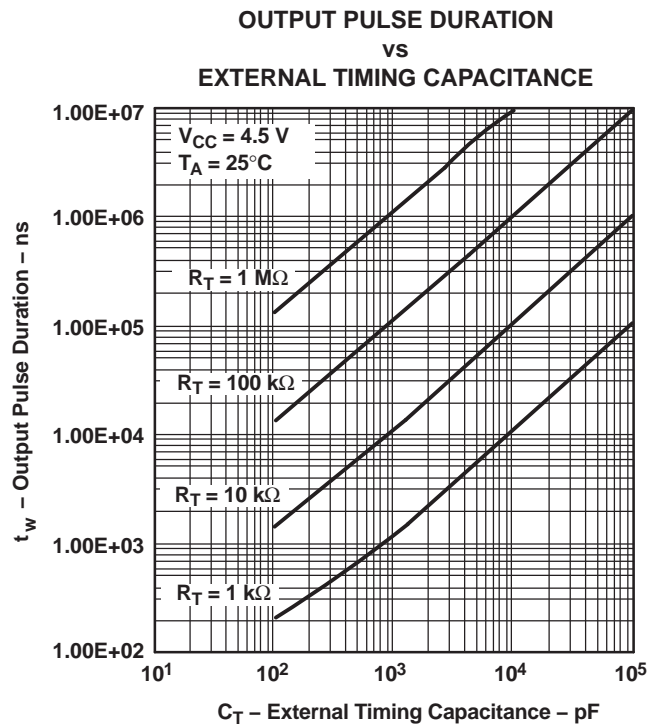


Figure 4.

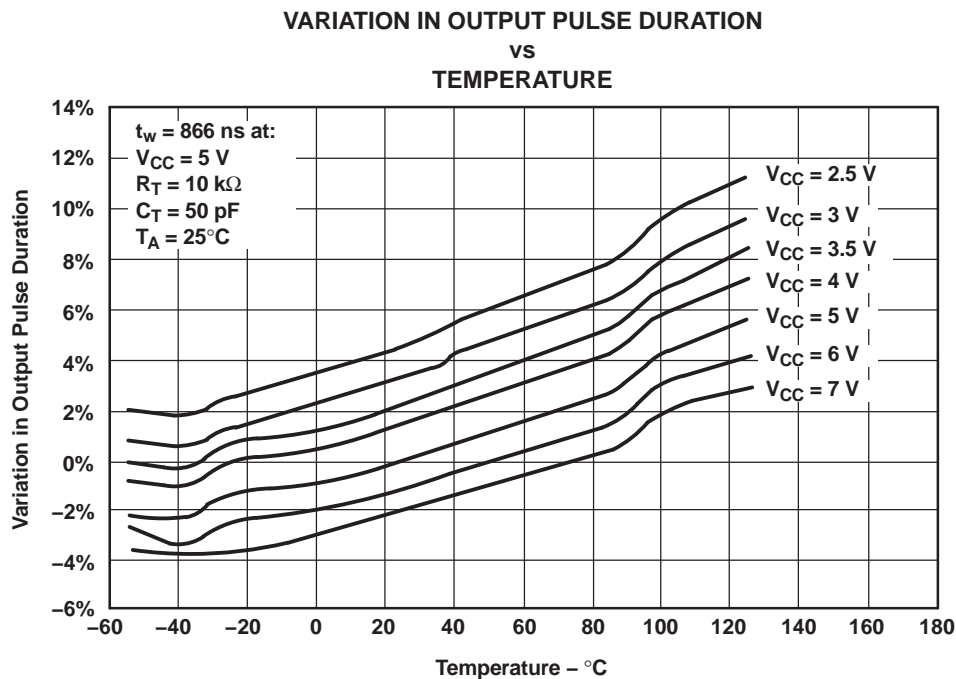


Figure 5.

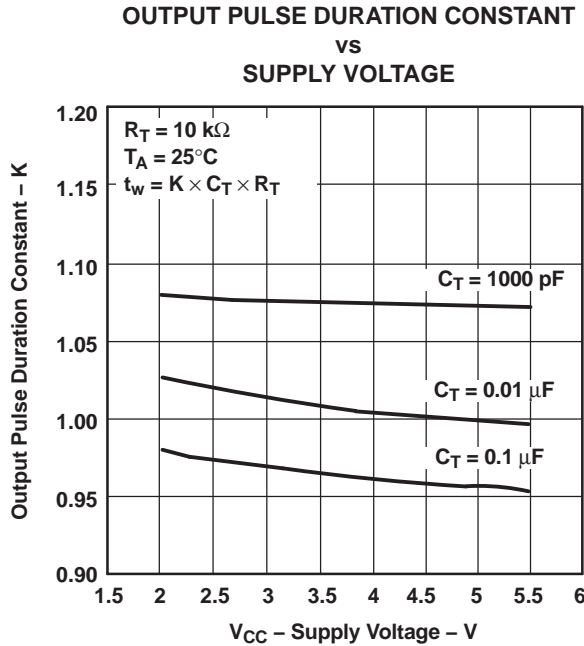


Figure 6.

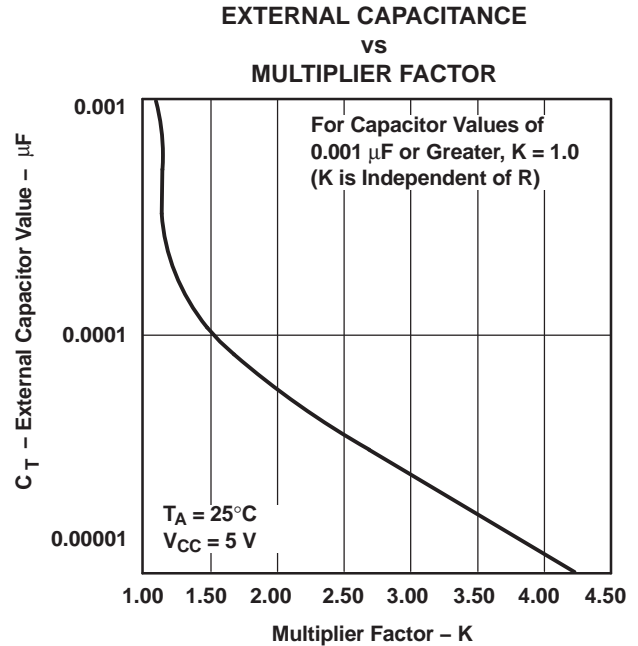


Figure 7.

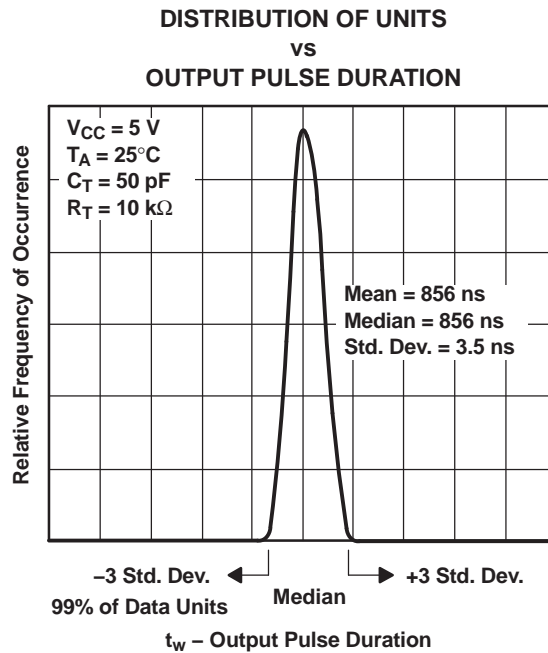


Figure 8.

**PACKAGING INFORMATION**

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
SN74LV221AQPWRG4Q1	ACTIVE	TSSOP	PW	16	2000	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LV221AQ	<a href="#">Samples</a>
SN74LV221AQPWRQ1	ACTIVE	TSSOP	PW	16	2000	Green (RoHS & no Sb/Br)	NIPDAU	Level-1-260C-UNLIM	-40 to 125	LV221AQ	<a href="#">Samples</a>

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBsolete:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "-" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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**OTHER QUALIFIED VERSIONS OF SN74LV221A-Q1 :**

- Catalog: [SN74LV221A](#)

## NOTE: Qualified Version Definitions:

- Catalog - TI's standard catalog product

## TAPE AND REEL INFORMATION



### QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
SN74LV221AQPWRG4Q1	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
SN74LV221AQPWRQ1	TSSOP	PW	16	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS



\*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
SN74LV221AQPWRG4Q1	TSSOP	PW	16	2000	367.0	367.0	35.0
SN74LV221AQPWRQ1	TSSOP	PW	16	2000	367.0	367.0	35.0



4220204/A 02/2017

NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. This dimension does not include interlead flash. Interlead flash shall not exceed 0.25 mm per side.
5. Reference JEDEC registration MO-153.

# EXAMPLE BOARD LAYOUT

PW0016A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE: 10X



4220204/A 02/2017

NOTES: (continued)

- 6. Publication IPC-7351 may have alternate designs.
- 7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



# EXAMPLE STENCIL DESIGN

PW0016A

TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE  
BASED ON 0.125 mm THICK STENCIL  
SCALE: 10X

4220204/A 02/2017

NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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