HITACHI

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FOR MESSRS :

DATE : Mar.25,2010

CUSTOMER'S ACCEPTANCE SPECIFICATIONS

SP14N01L6ALCA

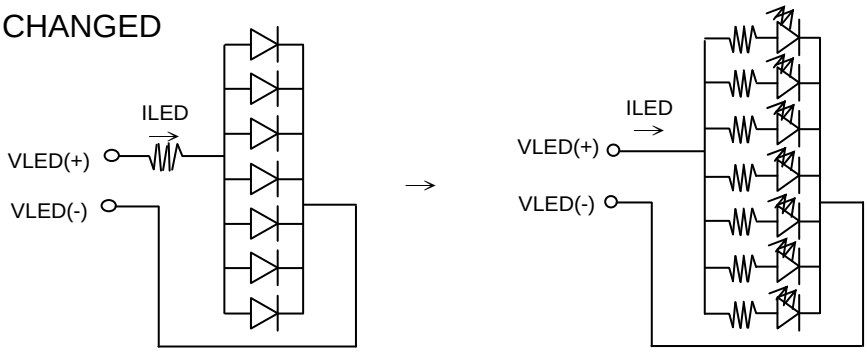
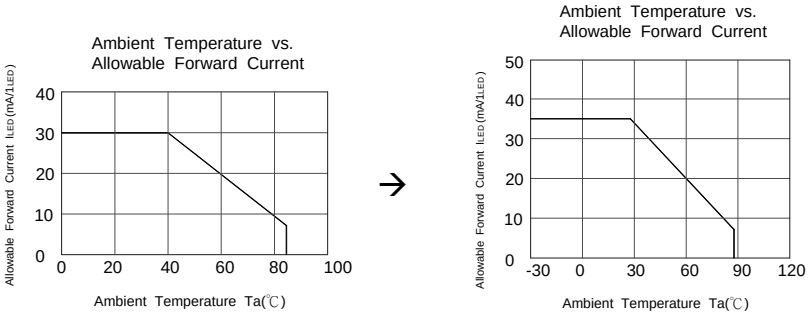
C O N T E N T S

* When products will be discontinued , customers will be informed by HITACHI with twelve months prior announcement.

ACCEPTED BY;

PROPOSED BY;

RECORD OF REVISION

<table>
<tr><th>DATE</th><th>SHEET No.</th><th>SUMMARY</th></tr>
<tr><td>Jun.17,'05</td><td>7B64PS 2705 – SP14N01L6ALCA-2 PAGE 5 - 1/1</td><td>5.2 ELECTRICAL CHARACTERISTICS OF BACKLIGHT CHANGED
 
</td></tr>
<tr><td rowspan="3">May.28,'07</td><td>7B64PS 2704-SP14N01L6ALCA-3 Page 4-1/1</td><td>4.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS Added
Operating Life : (40,000h)</td></tr>
<tr><td>7B64PS 2705-SP14N01L6ALCA-3 Page 5-1/1</td><td>5.2 ELECTRICAL CHARACTERISTICS OF LED BACKLIGHT
Revised
<table>
<tr><th>ITEM</th><th>TYP.</th><th>MAX.</th></tr>
<tr><td>Power Supply Current for LED</td><td>130</td><td>140</td></tr>
</table>
↓
<table>
<tr><th>ITEM</th><th>TYP.</th><th>MAX.</th></tr>
<tr><td>Power Supply Current for LED</td><td>80</td><td>90</td></tr>
</table>

</td></tr>
<tr><td>7B64PS 2706-SP14N01L6ALCA-3 Page 6-3/3</td><td>6.2 OPTICAL CHARACTERISTICS OF BACKLIGHT
Revised :
<table>
<tr><th>ITEM</th><th>MIN.</th><th>TYP.</th><th>NOTE</th></tr>
<tr><td>Brightness</td><td>90</td><td>115</td><td>ILED=130mA</td></tr>
</table>
↓
<table>
<tr><th>ITEM</th><th>MIN.</th><th>TYP.</th><th>NOTE</th></tr>
<tr><td>Brightness</td><td>140</td><td>170</td><td>ILED=(80)mA</td></tr>
</table></td></tr>
</table>

RECORD OF REVISION

<table>
<tr><th>DATE</th><th>SHEET No.</th><th>SUMMARY</th></tr>
<tr><td rowspan="2">May.28,'07</td><td>7B64PS 2709-SP14N01L6ALCA-3
Page 9-3/3</td><td>9.3 Internal Pin Connection
Changed :
CFL I / F : Mitsumi M63M83 – 04 → JAE IL-G-4S-S3C2-SA</td></tr>
<tr><td>7B64PS 2712-SP14N01L6ALCA-3
Page 12-1/1</td><td>12. DESIGNATION OF LOT MARK
Added
<table>
<tr><th>REV No.</th><th>ITEM</th><th>LOT No.</th></tr>
<tr><td>-</td><td>CFL I/F Connector :
Mitsumi M63M83 - 04</td><td>-</td></tr>
<tr><td>A</td><td>1.CFL I/F Connector :
JAE IL-G-4S-S3C2-SA
2.Operating Life (40,000h)</td><td>7102T</td></tr>
</table></td></tr>
<tr><td>Sep.11,'09</td><td>7B64PS 2712-SP14N01L6ALCA-4
Page 12-1/1</td><td>12. DESIGNATION OF LOT MARK
Added
<table>
<tr><th>REV No.</th><th>ITEM</th><th>LOT No.</th></tr>
<tr><td>B</td><td>M count IC change</td><td>-</td></tr>
</table></td></tr>
<tr><td rowspan="2">Mar.25,'10</td><td>7B64PS 2703-SP14N01L6ALCA-5
Page 3-1/1</td><td>3. GENERAL SPECIFICATIONS
Changed :
(12) LCD Controller T6963C / TOSHIBA
↓
T6963C equivalent</td></tr>
<tr><td>7B64PS 2712-SP14N01L6ALCA-5
Page 12-1/1</td><td>12. DESIGNATION OF LOT MARK
Added
<table>
<tr><th>REV No.</th><th>ITEM</th><th>NOTE</th></tr>
<tr><td>C</td><td>Controller IC Change</td><td>PCN0768</td></tr>
</table></td></tr>
<tr><td></td><td></td><td></td></tr>
</table>

3. GENERAL SPECIFICATIONS

(1)	Part Name	SP14N01L6ALCA
(2)	Outer Dimensions	159.4(W)mm x 101.0(H)mm x 12.8(D)mm(max.)
(3)	Viewing Area	123 mm min. x 68 mm min.
(4)	Dot Size	0.48(W)min. x 0.48(H)min.
(5)	Dot Pitch	0.50(W)mm x 0.50(H)mm
(6)	Dot Number (Resolution)	240 (W) x 128 (H)
(7)	Duty Ratio	1/128
(8)	LCD Type	Transmissive type F-STN With anti-glare type upper polarizer
(9)	Viewing Direction	6 O'clock
(10)	Back Light Type	LED (Color : White).
(11)	Touch Panel	Analog resistive Transparency：76% min. Surface Type：Anti glare
(12)	LCD Controller	T6963C equivalent

4. ABSOLUTE MAXIMUM RATINGS

4.1 ELECTRICAL ABSOLUTE MAXIMUM RATINGS

VSS=0V:STANDARD

ITEM	SYMBOL	MIN.	MAX.	UNIT	COMMENT
Power Supply For Logic	VDD-VSS	0	7.0	V	
Input Signal Voltage	Vi	-0.3	VDD+0.3	V	(Note 1)
Input Signal Current	Ii	0	1	A	
Static Electricity	VESD0	-	±100	V	(Note 1,2,3)
	VESD1	-	±10	kV	(Note 1,2,4)

Note 1 : Make certain you are grounded when handling LCM.
Note 2 : Energy storage capacitance 200pF , discharge resistance 250Ω Ta=25℃ , 60%RH.
Note 3 : Contact discharge to I/F connector pins.
Note 4 : Contact discharge to front metal bezel.

4.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	OPERATING		STORAGE		COMMENT
	MIN.	MAX.	MIN.	MAX.	
Ambient Temperature	-10℃	60℃	-20℃	70℃	(Note 2,3)
Humidity	(Note 1)		(Note 1)		without condensation
Vibration	-	2.45m/s^2 (0.25G)	-	11.76m/s^2 (1.2G) (Note 5)	(Note 4) 1h max.
Shock	-	29.4m/s^2 (3 G)	-	490.0m/s^2 (50 G) (Note 5)	XYZ directions
Corrosive Gas	Not Acceptable		Not Acceptable		
Operating Life (Note 7)	(40,000 h) (Note 6)		-		At 25℃ , I_{LED}=80mA max.

Note 1 : Ta≦40℃ : 85%RH max.
Ta＞40℃ : Absolute humidity must be lower than the humidity of 85%RH at 40℃

Note 2 : Ta at -20℃ < 48h, at 70℃< 168h.

Note 3 : Background color changes slightly depending on ambient temperature.
This phenomenon is reversible.

Note 4 : 5Hz~100Hz (except resonance frequency)

Note 5 : This module should be operated normally after finishing the test.

Note 6 : When brightness reached 50% of initial brightness.

Note 7 : Life time is estimated data.

5. ELECTRICAL CHARACTERISTICS

5.1 ELECTRICAL CHARACTERISTICS

I T E M	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Power Supply Voltage For Logic	VDD-VSS	-	4.75	5.0	5.25	V
LC driver Circuit Power Supply Voltage	VEE-VSS	-	-15.5	-15.0	-14.5	V
Input Signal Voltage	Vi	H LEVEL	0.8VDD	-	VDD	V
		L LEVEL	0	-	0.2VDD	V
Power Supply Current For Logic (Note 1)	IDD	VDD-VSS=5.0V VEE-VSS=-15.0V	-	11.7	14.0	mA
Power Supply Current For LCD (Note 1)	IEE	VDD-VSS=5.0V VEE-VSS=-15.0V	-	2.5	4.0	mA
Recommended LC Driving Voltage (Note 2)	VDD-V0	Ta= 0℃ , ϕ = 0°	15.9	16.9	17.9	V
		Ta=25℃ , ϕ =0°	14.8	15.8	16.8	V
		Ta=50℃ , ϕ =0°	14.2	15.2	16.2	V

Note 1 : Test pattern is all “Q” , VDD-V0=15.8V , Ta=25℃

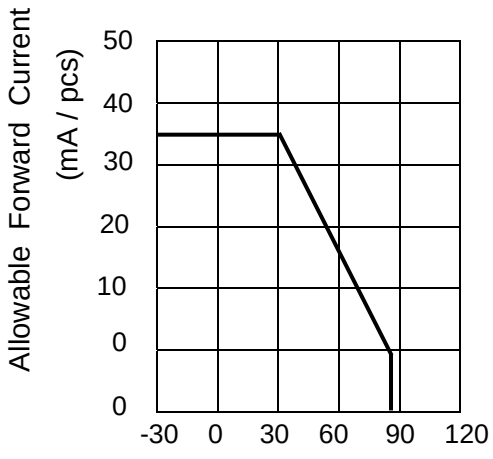
Note 2 : Recommended LC driving voltage may fluctuate about ±1.0V by each module test pattern is all “Q”.

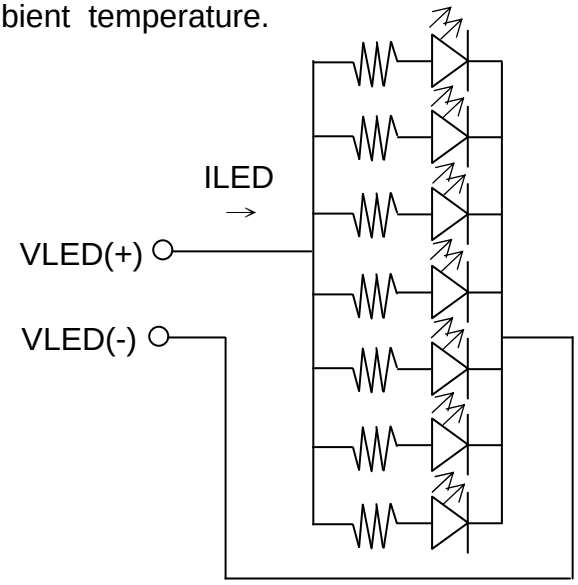
5.2 ELECTRICAL CHARACTERISTICS OF BACKLIGHT

Ta=25℃

I T E M	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Power Supply Voltage for LED	VLED	-	4.8	5.0	5.2	V
Power Supply Current for LED	ILED	VLED=5.0V	-	80	90	mA

Note 1 : The ILED changes depending on ambient temperature.





6. OPTICAL CHARACTERISTICS

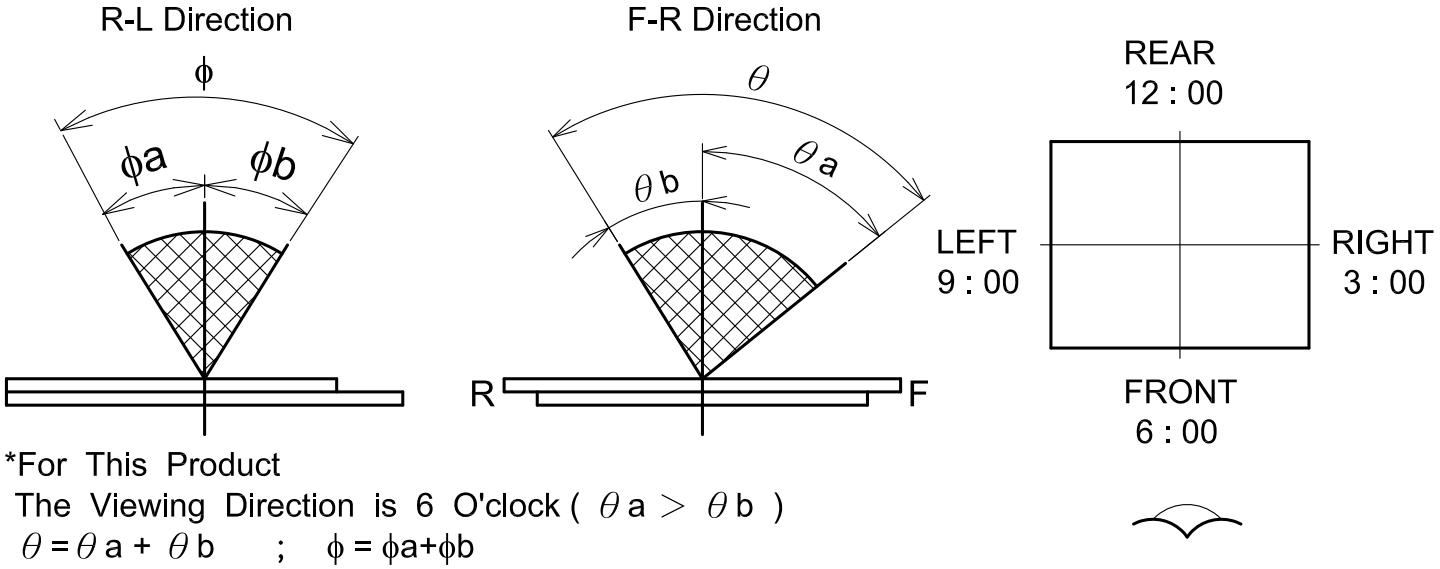
6.1 OPTICAL CHARACTERISTICS OF LCD

Ta=25℃(Backlight On)

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT	NOTE
Viewing Area	θ	K≧2.0	-	90	-	deg	1
	ϕ			80			
Contrast Ratio	K	ϕ=0°, θ=0°	-	20	-	-	2
Response Time (Rise)	tr	ϕ=0°, θ=0°	-	(330)	-	ms	3
Response Time (Fall)	tf	ϕ=0°, θ=0°	-	(150)	-	ms	3

(Measure condition by HITACHI)

Note1. Definition of Viewing Angle



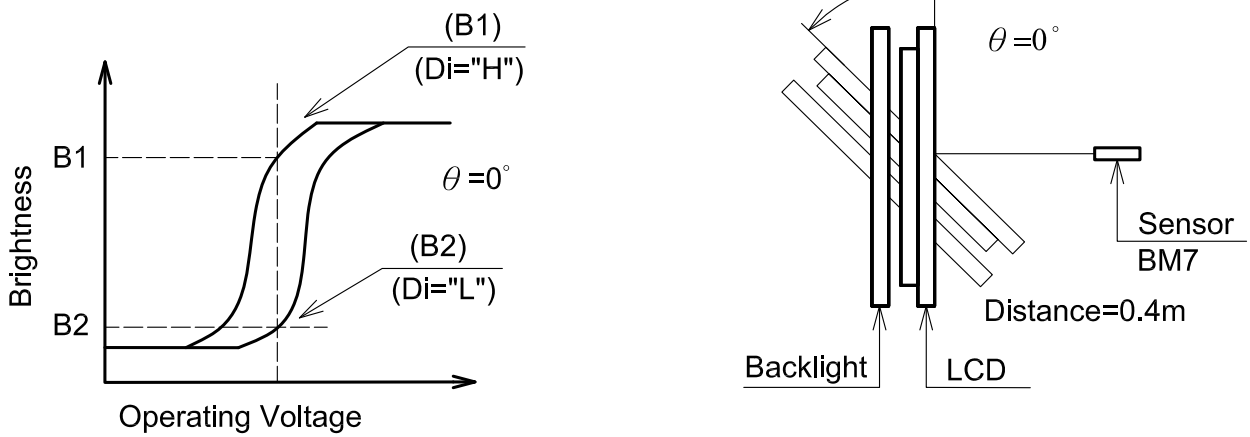
*For This Product

The Viewing Direction is 6 O'clock ($\theta a > \theta b$)

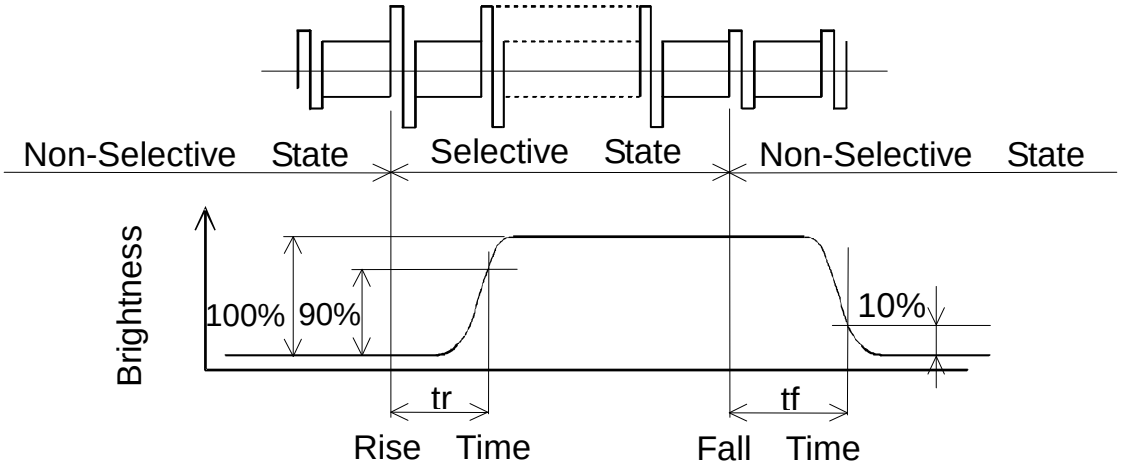
$\theta = \theta a + \theta b$; $\phi = \phi a + \phi b$

Note2. Definition of contrast"K"

$$K = \frac{\text{Brightness on selected dot (B1)}}{\text{Brightness on non-selected dot (B2)}}$$



Note 3 : Definition of optical response

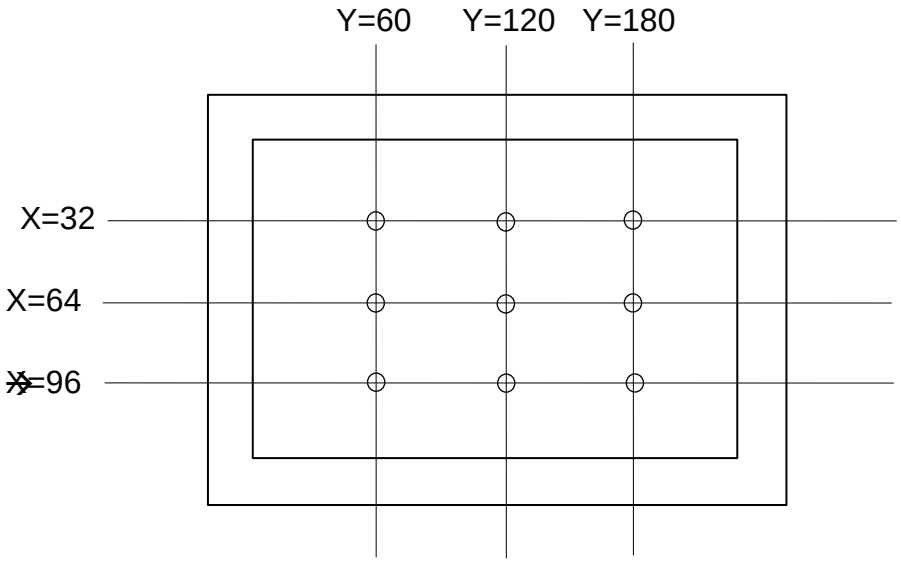


6.2 OPTICAL CHARACTERISTICS OF BACKLIGHT

I T E M	MIN.	TYP.	MAX.	UNIT	NOTE
Brightness	140	170	-	cd/m^2	ILED=(80)mA
Brightness Uniformity	-	-	±35	%	(Note 1,)

Ta=25℃, Display data should be all “ON”.
The LCD driving voltage should be adjusted at the voltage where the peak contrast is obtained.

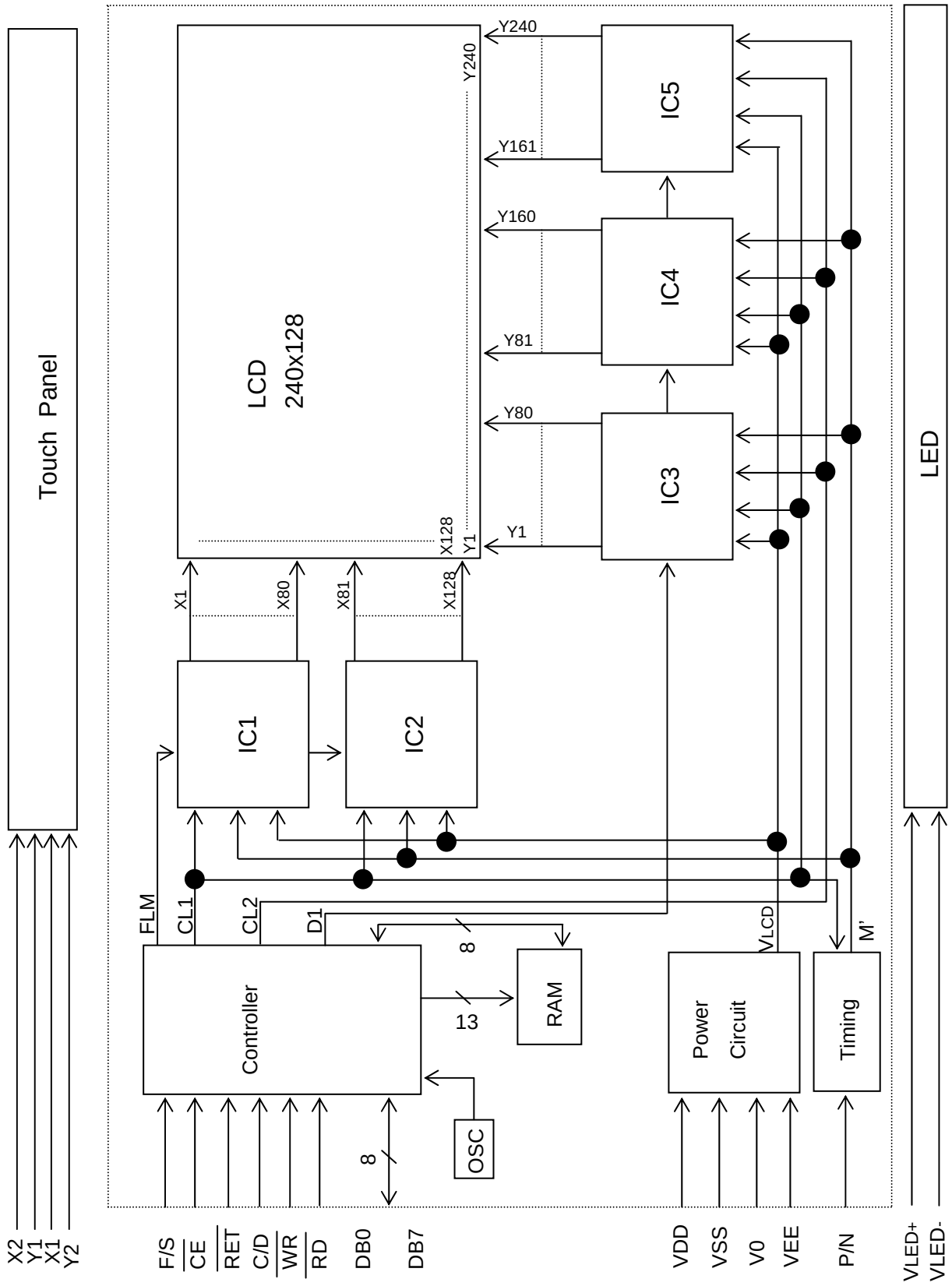
Note 1 : Measure of the following 9 places on the display.



Definition of the brightness tolerance.

$$\left(\frac{\text{Max. or min. Brightness - Average Brightness}}{\text{Average Brightness}} \right) \text{x100}$$

7. BLOCK DIAGRAM



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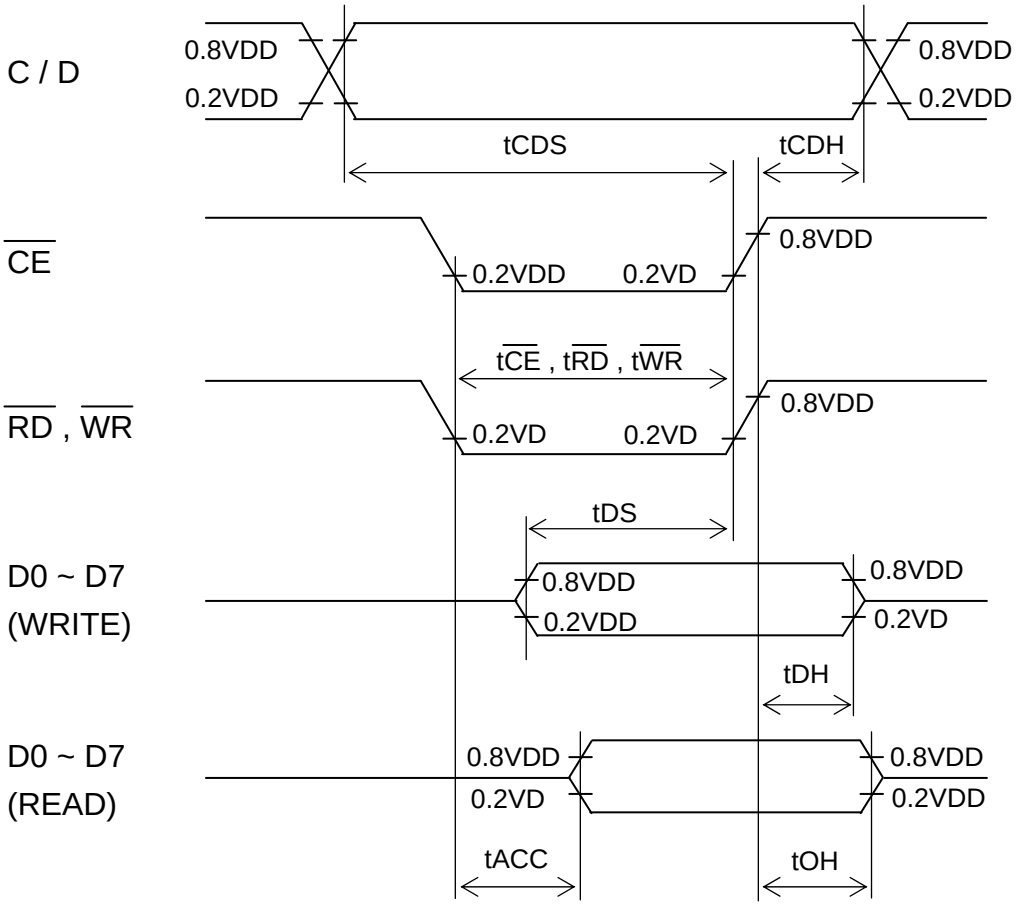
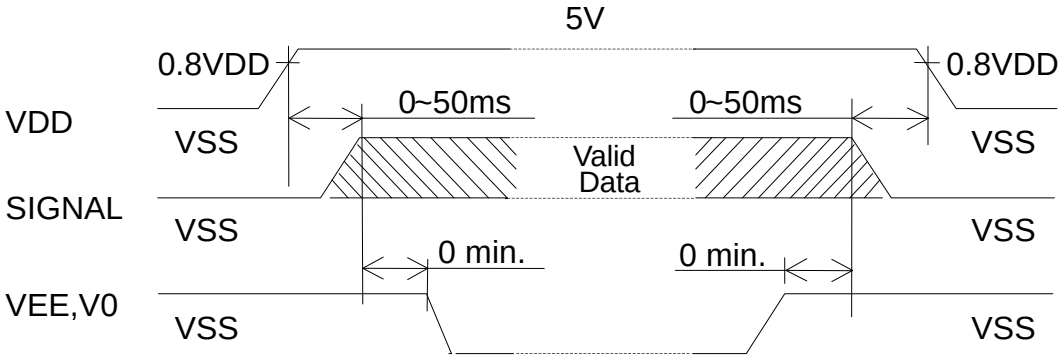
8. INTERFACE TIMING

8.1 INTERFACE TIMING

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
C / D Setup Time	tCDS	100	-	-	ns
C / D Hold Time	tCHD	10	-	-	ns
$\overline{CE}$, $\overline{RD}$, $\overline{WR}$ Pulse Width	$\overline{tCE}$, $\overline{tRD}$, $\overline{tWR}$	80	-	-	ns
Data Setup Time	tDS	80	-	-	ns
Data Hold Time	tDH	40	-	-	ns
Access Time	tACC	-	-	150	ns
Output Hold Time	tOH	10	-	50	ns



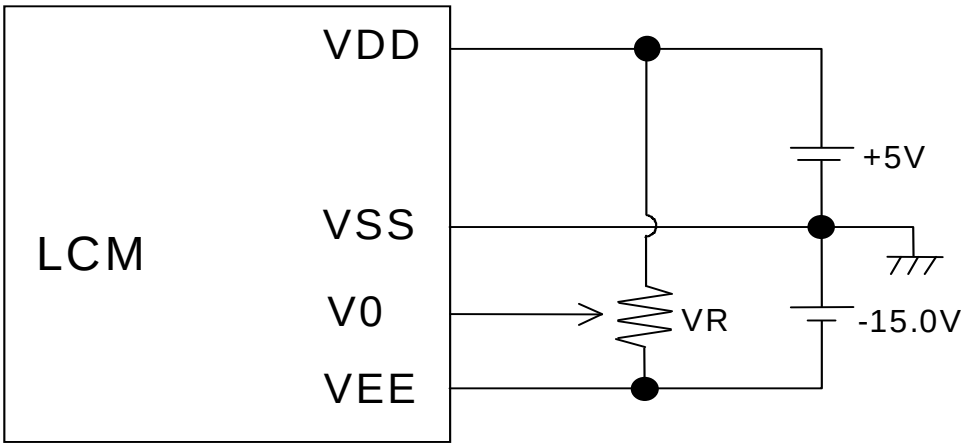
8.2 TIMING OF POWER SUPPLY AND INTERFACE SIGNAL



Power on Power off

The missing pixels may occur when the LCM is driven beyond above power interface timing sequence.

8.3 POWER SUPPLY FOR LCM (EXAMPLE)



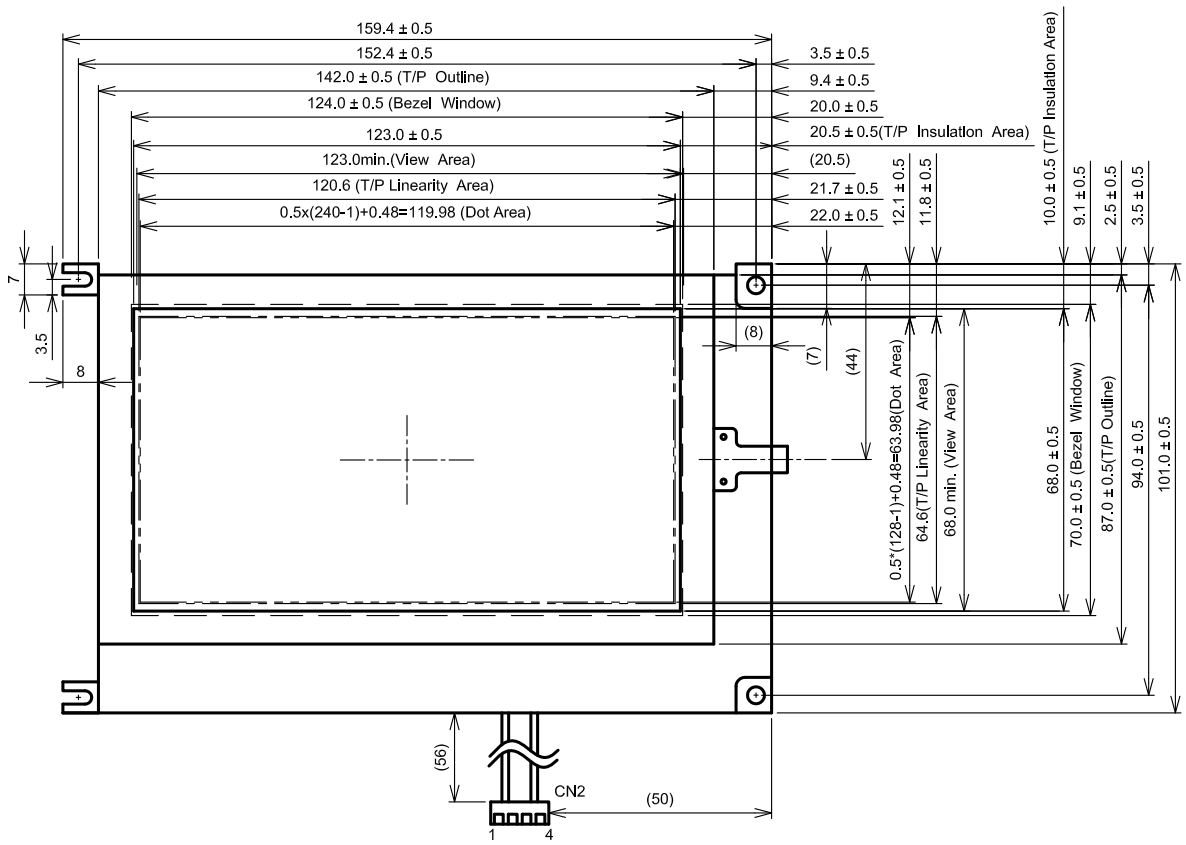
Recommend:

VR:10~20kΩ

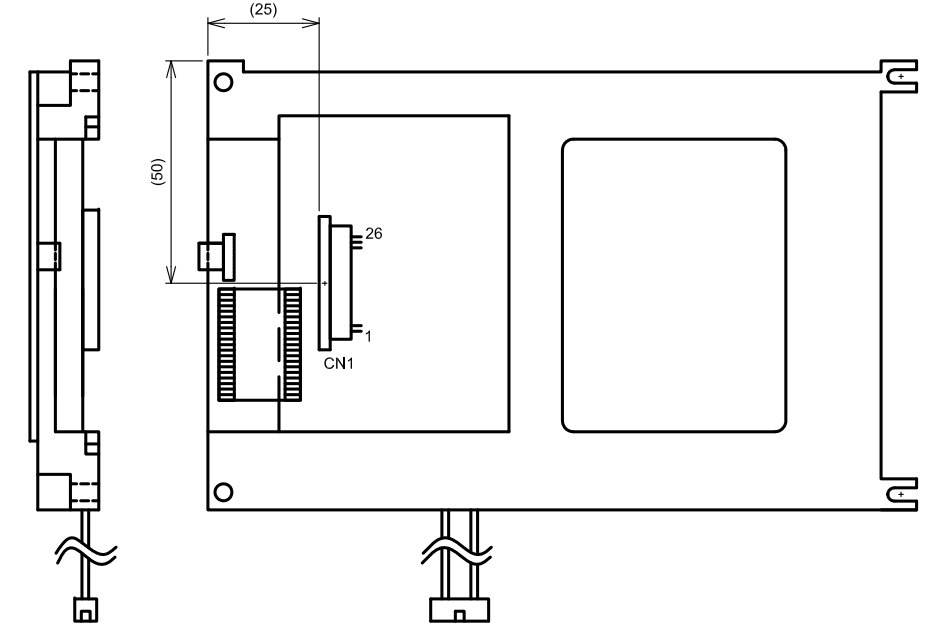
VDD-V0 : LCD driving voltage

9. OUTLINE DIMENSIONS

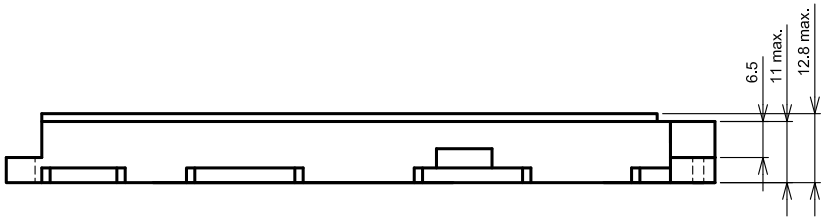
9.1 OUTLINE DIMENSIONS



Front View



Rear View



Scale : NTS
Unit : mm

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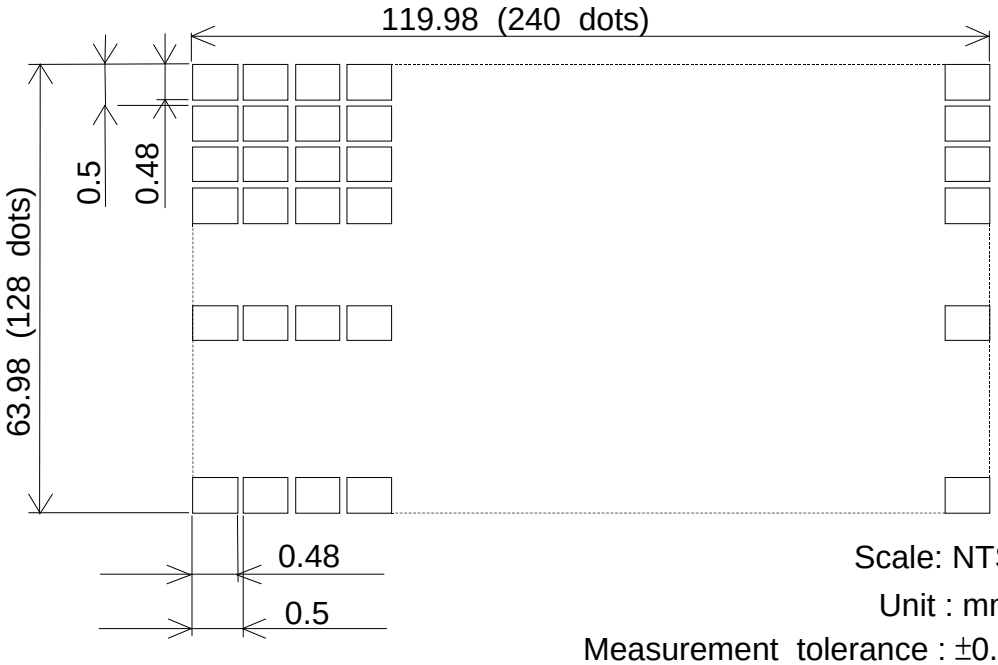
9.2 DISPLAY PATTERN



Scale: NTS

Unit : mm

Measurement tolerance : ±0.1

9.3 INTERNAL PIN CONNECTION

CN1 : Pitch 1.0mm 26pins connector
Suitable connector : Molex : 52207-2690

PIN No.	SYMBOL	FUNCTION
1	VSS	GND
2	VDD	Power supply for logic
3	V0(Input)	Power supply for LCD drive
4	C/D	$\overline{WR}$="L" : C/D="H" Command write C/D="L" Data write $\overline{RD}$="L" : C/D="H" Status read C/D="L" Data read
5	$\overline{WR}$	Data write (Data write at "L")
6	$\overline{RD}$	Data read (Read data at "L")
7	DB0	Data bus
8	DB1	
9	DB2	
10	DB3	
11	DB4	
12	DB5	
13	DB6	
14	DB7	
15	$\overline{CE}$	Chip enable ($\overline{CE}$ must be "L")
16	$\overline{RET}$	Reset
17	VEE	Power supply for LCD drive
18	$\overline{D.OFF}$	VDD/Display on , GND/Display off
19	F/S	Character font select : F/S="H" 6*8Font F/S="L" 8*8Font
20	P/N	Display mode reverse.
21	NC	No connection
22	NC	No connection
23	Y2	Analog signal digitizer bottom
24	X1	Analog signal digitizer right
25	Y1	Analog signal digitizer upper
26	X2	Analog signal digitizer left

CN2 : JAE IL-G-4S-S3C2-SA

PIN No.	SYMBOL	FUNCTION
1	VLED-	GND
2	NC	No connection
3	NC	No connection
4	VLED+	Power supply for LED

10. APPEARANCE STANDARD

10.1 APPEARANCE INSPECTION CONDITION

Visual inspection should be done under the following condition.

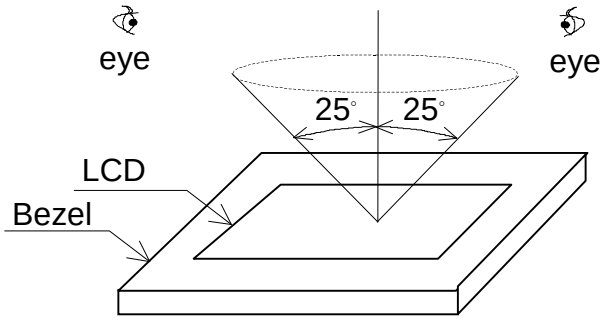
(1) The inspection should be done under in the dark room.

(2) The CFL should be lighted with the prescribed inverter.

(3) The distance between eyes of an inspector and the LCD module is 25cm.

(4) The viewing zone is shown the figure .

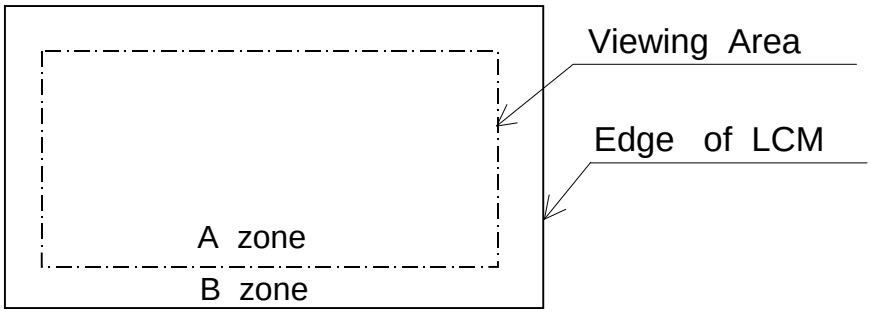
Viewing angle $\leqq 25^{\circ}$



10.2 DEFINITION OF EACH ZONE

A zone : Within the Viewing Area specified at page 9-1/3 of this document.

B zone : Area between the Edge of LCM and the Viewing Area specified at page 9-1/3 of this document.



10.3 APPEARANCE SPECIFICATION

*) If a problem occurs in respect to any of these items , both parties(Customer and HITACHI) will discuss in more detail

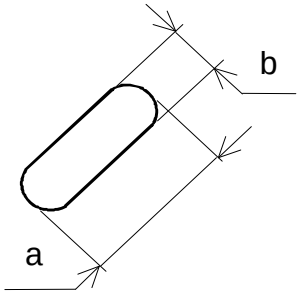
No.	ITEM	CRITERIA				A	B
L C D	Scratches	Distinguished one is not acceptable (To be judged by HITACHI limit sample)				*	-
	Dent	Same as above				*	-
	Wrinkles in Polarizer	Same as above				*	-
	Bubbles	Average Diameter D(mm)		Maximum Number Acceptable		O	-
		D≦0.2		Ignore			
		0.2＜D≦0.3		12			
		0.3＜D≦0.5		3			
		0.5＜D		None			
	Stains, Foreign Materials, Dark Spot	Filamentous				O	-
		Length L(mm)	Width W(mm)	Maximum Number Acceptable			
		L≦2.0	W≦0.03	Ignore			
		L≦3.0	0.03＜W≦0.05	6			
		L≦2.5	0.05＜W≦0.1	1			
		Round				O	-
		Average Diameter D(mm)	Maximum Number Acceptable	Minimum Space			
		D＜0.2	Ignore	-			
		0.2 ≦D＜0.33	8	10mm			
		0.33≦D	None	-			
		Total	Filamentous + Round = 10				
		Those wiped out easily are acceptable				O	O
	Color Tone	To be judged by HITACHI limit sample				O	-
	Color Uniformity	Same as above				O	-
	Pinhole	Average Diameter D(mm)		Maximum Number Acceptable		O	-
		D≦0.15		Ignore			
		0.15＜D≦0.3		10			
		C≦0.015		Ignore			
	Contrast Irregularity (Spot)	Average Diameter D(mm)	Contrast	Maximum Number Acceptable	Minimum Space		
		D≦0.25	To be judged by HITACHI	Ignore	-		
		0.25＜D≦0.35		10	20mm		
		0.35＜D≦0.5		4	20mm		
		0.5 ＜D		None	-		

No.	ITEM	CRITERIA				A	B
LCD	Contrast Irregularity (Line) (Filamentous)	Width W(mm)	Length L(mm)	Maximum Number Acceptable	Minimum Space	O	-
		W≦0.25	L≦1.2	2	20mm		
		W≦0.2	L≦1.5	3	20mm		
		W≦0.15	L≦2.0	3	20mm		
		W≦0.1	L≦3.0	4	20mm		
		Total		6			
	Rubbing Scratch	To be judged by HITACHI standard				O	-

No.	ITEM	CRITERIA		
LED B/L	Dark Spots, White Spots Foreign Materials (Spot)	Average Diameter D(mm)		Maximum Number Acceptable
		D≦0.4		Ignore
		D>0.4		None
	Foreign Materials (Line)	Width W(mm)	Length L(mm)	Maximum Number acceptable
		W≦0.2	L<2.5	≦1
		W≦0.2	L>2.5	None
		W>0.2	-	None
	Scratches	Width W(mm)	Length L(mm)	Maximum Number Acceptable
		W≦0.1	-	Ignore
		0.1<W≦0.2	L≦11.0	≦1
		0.1<W≦0.2	L≧11.0	None
		W>0.2	-	None

Note

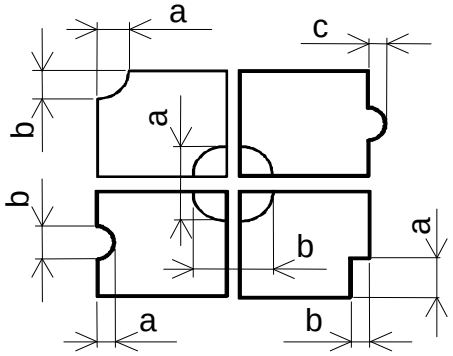
(1) Definition of average diameter D



$$D = \frac{a+b}{2}$$

(2) Definition of length L and width W

(3) Definition of pinhole



C : Salience

KAOHSIUNG HITACHI ELECTRONICS CO.,LTD.	DATE	Mar.25,'10	Sh. No.	7B64PS 2710-SP14N01L6ALCA-5	PAGE	10-3/3

11. PRECAUTION IN DESIGN

11.1 LC DRIVING VOLTAGE (VEE) AND VIEWING ANGLE RANGE.

Setting VEE out of the recommended condition will be a cause for a change of viewing angle range.

11.2 CAUTION AGAINST STATIC CHARGE

As this module is provided with C-MOS LSI, the care to take such a precaution as grounding the operator's body is required when handling it.

11.3 POWER ON SEQUENCE

Input signals should not be applied to LCD module before power supply voltage is applied and reaches to specified voltage.

If above sequence is not kept, C-MOS LSI of LCD modules may be damaged due to latch up problem.

11.4 PACKAGING

(1) No leaving product is preferable in the place of high humidity for a long period of time.

For their storage in the place where temperature is 35℃ or higher, special care to prevent them from high humidity is required.

A combination of high temperature and high humidity may cause them polarization degradation as well as bubble generation and polarizer peel-off.

Please keep the temperature and humidity within the specified range for use and storage.

(2) Since upper/bottom polarizers tend to be easily damaged, they should be handled full with care so as not to get them touched, pushed or rubbed.

(3) As the adhesives used for adhering upper/bottom polarizers are made of organic substances which will be deteriorated by a chemical reaction with such chemicals as acetone, toluene , ethanol and isopropyl alcohol.

The following solvents are recommended for use:

normal hexane

please contact us when it is necessary for you to use chemicals.

(4) Lightly wipe to clean the dirty surface with absorbent cotton waste or other soft material like chamois , soaked in the chemicals recommended without scrubbing it hardly.

To prevent the display surface from damage and keep the appearance in good state, it is sufficient, in general, to wipe it with absorbent cotton.

(5) Immediately wipe off saliva or water drop attached on the display area because its long period adherence may cause deformation or faded color on the spot.

(6) Foggy dew deposited on the surface and contact terminals due to coldness will be caused for polarizer damage, stain and dirt on product.

When necessary to take out the products from some place at low temperature for test , etc.

It is required for them to be warmed up in a container once at the temperature higher than that of room.

(7) Touching the display area and contact terminals with bare hands and contaminating them are prohibited, because the stain on the display area and poor insulation between terminals are often caused by being touched by bare hands.

(Some cosmetics are detrimental to polarizers.)

(8) In general the quality of glass is fragile so that it tends to be cracked or chipped in handling, specially on its periphery.
Be careful not to give it sharp shock caused by dropping down, etc.

11.5 CAUTION FOR OPERATION

(1) It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage than the limit causes the shorter LCD life.
An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current driver should be avoided.

(2) Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD's show dark blue color in them.
However those phenomena do not mean malfunction or out of order with LCD's which will come back in the specified operating temperature range.

(3) IF the display area is pushed hard during operation, some font will be abnormally displayed but it resumes normal condition after turning off once.

(4) A slight dew depositing on terminals is a cause for electrochemical reaction resulting in terminal open circuit.
Usage under the relative condition of 40℃ 50%RH or less is required.

(5) Prevent continuous 4 hours or over same pattern displaying , to avoid Image-Sticking.

11.6 STORAGE

In case of storing for a long period of time (for instance, for years) for the purpose of replacement use , the following ways area recommended.

(1) Storage in a polyethylene bag with the opening sealed , so the fresh air will not be entered from outside .

(2) Placing in a dark place where neither exposure to direct sunlight nor light is , keeping temperature in the range from 0℃ to 35℃ .

(3) Storing with no touch on polarizer surface by anything else.
(It is not recommended to store them as they have been contained in the inner container at the time of delivery from us.)

11.7 SAFETY

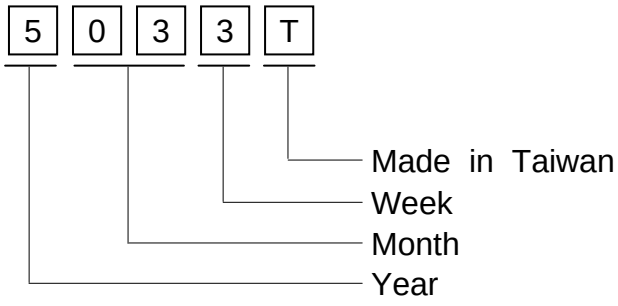
(1) It is recommendable to crash damage or unnecessary LCD's into pieces and wash off liquid crystal by either of solvents such as acetone and ethanol , which should be burned up later.

(2) When any liquid leaked out of a damage glass call comes in contact with your hands, please wash it off well with soap and water.

12. DESIGNATION OF LOT MARK

12.1 Lot mark

Lot mark is consisted of 4 digital number.



YEAR	FIGURE IN LOT MARK
2010	0
2011	1
2012	2
2013	3
2014	4

Note 1 : Some products have alphabet at the end or the first.

MONTH	FIGURE IN LOT MARK	MONTH	FIGURE IN LOT MARK
Jan.	01	Jul.	07
Feb.	02	Aug.	08
Mar.	03	Sep.	09
Apr.	04	Oct.	10
May	05	Nov.	11
Jun.	06	Dec.	12

WEEK (DAY IN CALENDAR)	FIGURE INLOT MARK
1~7	1
8~14	2
15~21	3
22~28	4
29~31	5

12.2 REVISION

REV No.	ITEM	NOTE
-	CFL I/F Connector : Mitsumi M63M83 - 04	-
A	1.CFL I/F Connector :JAE IL-G-4S-S3C2-SA 2.Operating Life (40,000h)	7102T
B	M count IC change	-
C	Controller IC Change	PCN0768

12.3 LOCATION OF LOT MARK

on the back side of LCM

5 0 3 3 T

13. PRECAUTION FOR USE

13.1 A limit sample should be provided by the both parties on an occasion when the both parties agreed its necessity.
Judgment by a limit sample shall take effect after the limit sample has been established and confirmed by the both parties.

13.2 On the following occasions, the handling of the problem should be decided through discussion and agreement between responsible persons of the both parties.

(1) When a question is arisen in the specifications.

(2) When a new problem is arisen which is not specified in this specifications.

(3) When an inspection specifications change or operating condition change in customer is reported to HITACHI, and some problem is arisen in this specification due to the change.

(4) When a new problem is arisen at the customer‘s operating set for sample evaluation in the customer site.

The precaution that should be observed when handling LCM have been explained above. If any points are unclear or if you have any request , please contact HITACHI.

14. TOUCH PANEL SPECIFICATION

14.1 RATINGS

14.1.1 ABSOLUTE MAXIMUM RATINGS

ITEM	SPECIFICATION	COMMENT
Operating Voltage	(7V)	Without Condensation
Contact Current	(20mA)	
Operating Temperature	(0~55℃ 20~85%RH)	
Storage Temperature	(-20~70℃ 20~85%RH)	

14.1.2 OPERATING CONDITIONS

ITEM	SPECIFICATION
Operating Voltage	5VDC
Contact Current	10 ~ 20 mA
Actuation Force	(10~50g)

14.2 MECHANICAL STRENGTH

14.2.1 INPUT METHOD & ACTUATION FORCE

INPUT METHOD	ACTUATION FORCE	COMMENT
PEN	(10~50g)	R0.8, Polyacetal pen

14.2.2 SURFACE HARDNESS

(2h min.)

14.3 OPTICAL CHARACTERISTICS

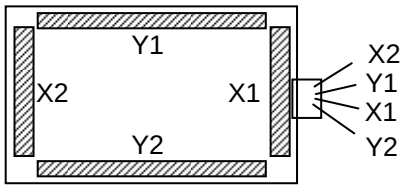
14.3.1 TRANSPARENCY : (76% min.)

14.3.2 HAZE : (5% max.)

14.4 ELECTRICAL CHARACTISTICS

14.4.1 CONDUCTIVE RESISTANCE

TERMINAL	CONDUCTIVE RESISTANCE
X1-X2	(150~1300Ω)
Y1-Y2	(150~1300Ω)



14.4.2 INSULATION RESISTINCE

TERMINAL	INSULATION RESISTANCE	TESTING VOLTAGE
X-Y	(20MΩ)	25VDC

14.4.3 BOUNCE CHATTERING

10msec max.

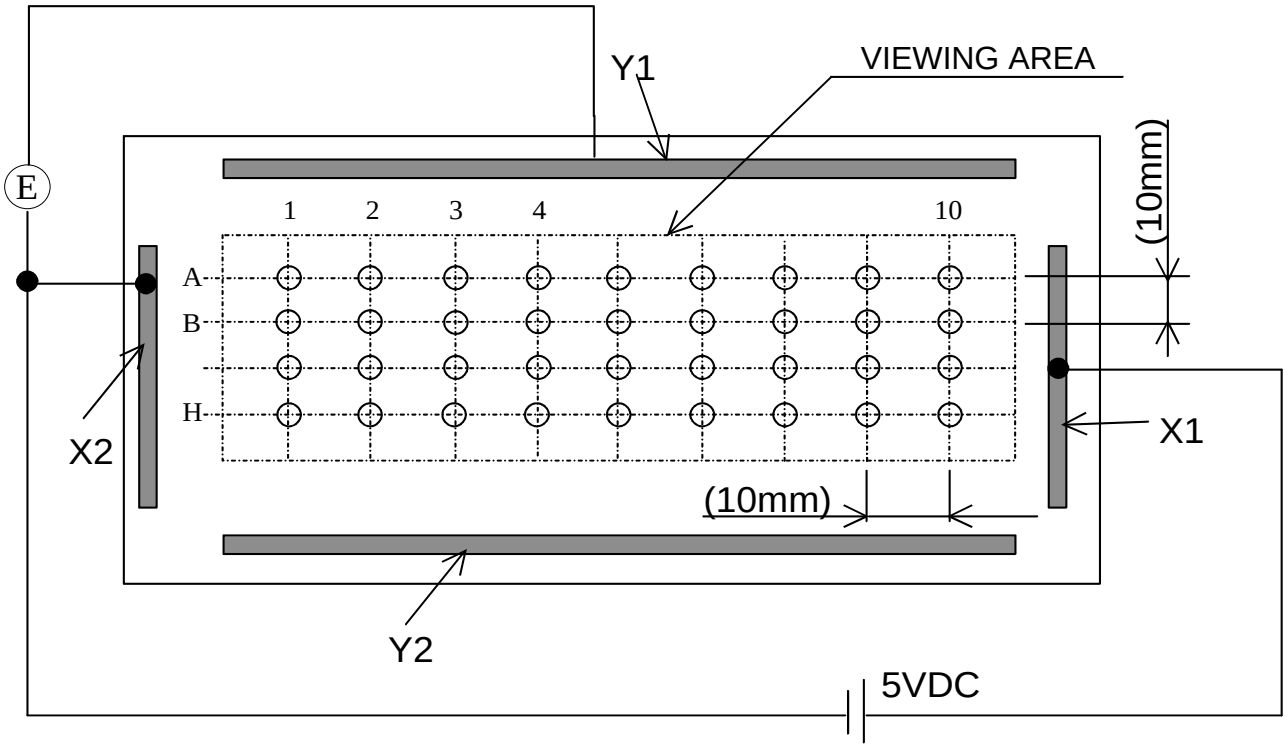
14.4.4 LINEARITY

(1) LINEARITY

LINEARITY DEVIATION : (2% max.)

(2) TESTING CIRCUIT

(a) X AXIS LINEARITY TESTING METHOD , 100g ,VX1-VX2=5V , VOUT=VY1.

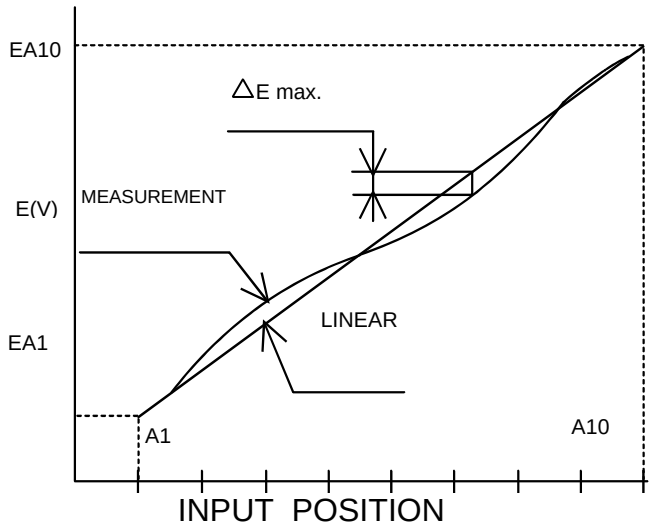


(b) Y AXIS LINEARITY METHOD VY1-Y2=5V, VOUT=VX1

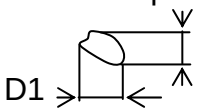
(3) CALCULATION

(a) X AXIS LINEARITY

$$\text{LINEARITY} = \frac{\triangle \text{ E max.}}{\text{E A10} - \text{E A1}} \times 100(\%)$$



14.5 APPEARANCE SPECIFICATION

Description		Reject criteria
Film dent		D $>$ 0.3 : To be zero 0.3 $\geqq$ D $>$0.2 : To be max 2points interval of faults is 50mm min. 0.2 $\geqq$ D : None-specify
Foreign Material Between Glass & Film	Dot type	 $\frac{D1+D2}{2}$ [mm]
	Line type	W $\geqq$ 0.1 : refer to “Dot type” 0.1 $>$ W $\geqq$ 0.05 With L $\geqq$ 5 : To be zero 0.1 $>$ W $\geqq$ 0.05 With L $<$ 5 : To be max 2points interval of faults is 50mm min. 0.5 $>$ W : None-specify W : Width [mm] L : Length [mm]
Scratch		
Film dot type blur Film hard-coat Missing		Area 0.5mm^2 $\leqq$: To be zero Area 0.3mm^2 $\leqq$ $<$ 0.5mm^2 : To be max. 5 points Area 0.3mm^2 $\leqq$: None-specify
Glass flaw		To be no flaw which size is over the drawing specified as Below. Number of flaw is none-specify. Traveling flaw is none. Flaw of thickness-direction Size is glss-thickness max.