



1 Form A  
Solid State Relay

## DESCRIPTION

The SP646 is a bi-directional, single-pole, single-throw, normally open multipurpose relay. The circuit is composed of one LED on the input side which activates an optically coupled IC on the output - controlling the firing angle of two back-to-back SCRs. This circuit assures no false triggering under most adverse conditions, and a tight zero-volt window not exceeding 5V.

## FEATURES

- Zero-Volt Cross Switching
- High transient immunity
- 400V blocking voltage
- 1.2A maximum continuous current
- Low input control current
- High input-to-output isolation
- Solid state reliability

## APPLICATIONS

- Valve control
- Solenoids
- Home appliances
- Metering equipment
- Heating elements
- Gas pump control circuitry

## OPTIONS/SUFFIXES\*

- -H High Output Isolation
- -TR Tape and Reel

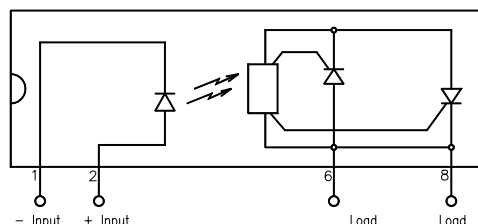
NOTE: Suffixes listed above are not included in marking on device for part number identification.

## ABSOLUTE MAXIMUM RATINGS\*

PARAMETER	UNIT	MIN	TYP	MAX
Storage Temperature	°C	-55		120
Operating Temperature	°C	-40		85
Continuous Input Current	mA			40
Transient Input Current	mA			400
Reverse Input Control Voltage	V	6		
Output Power Dissipation	W			1.2

\*The values indicated are absolute stress ratings. Functional operation of the device is not implied at these or any conditions in excess of those defined in electrical characteristics section of this document. Exposure to Absolute Ratings may cause permanent damage to the device and may adversely affect reliability.

## SCHEMATIC DIAGRAM



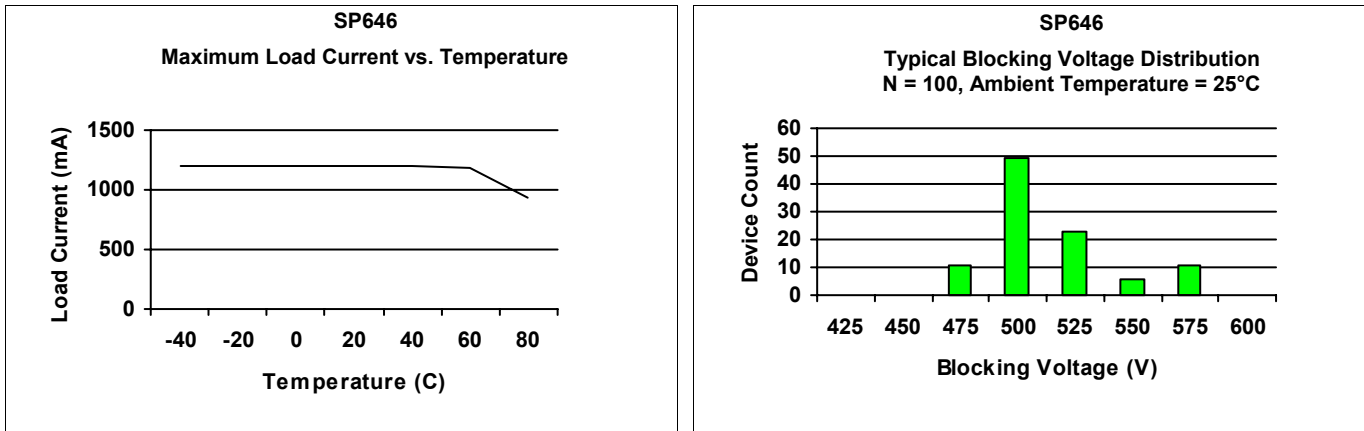
## APPROVALS

- BABT CERTIFICATE #607837:  
BS EN 60950, BS EN 41003, BS EN 60065
- UL FILE #E117933

## ELECTRICAL CHARACTERISTICS - 25°C

PARAMETER	UNIT	MIN	TYP	MAX	TEST CONDITIONS
<b>INPUT SPECIFICATIONS</b>					
LED Forward Voltage	V		1.2	1.5	If = 10mA
LED Reverse Voltage	V	6	12		Ir = 10uA
Must Operate Current	m A		2.5	5	Io = 1.2A, resistive load
Junction Capacitance	p F		5		Vf = 0V
<b>OUTPUT SPECIFICATIONS</b>					
Blocking Voltage	V	400			Io = 400uA
Continuous Load Current	A			1.2	If = 5mA
Surge Current Rating	A			10	T = 16ms
Holding Current	m A			10	
On-Voltage	V			1.2	Io = 1.2A
Voltage Across Load at Turn-On	V			5	If = 5mA
Leakage Current	μ A		100	250	Vo = 250V
Thermal Resistance	° C / W		80		
Power Factor			0.3		
Critical Rate of Rise (dV/dt)	V / μ s	400			
<b>COUPLED SPECIFICATIONS</b>					
Isolation Voltage	V	2500			T = 1 minute
-H Suffix	V	3750			T = 1 minute
Isolation Resistance	G Ω	100			
Coupled Capacitance	p F		6		

## PERFORMANCE DATA



## ZERO-VOLT SWITCHING

This solid state relay has been designed with a driver circuit that controls the operation of two back-to-back silicon controlled rectifiers (SCRs), each responsible for one half of the AC cycle. If an AC signal is examined, the turn on, turn off and zero-volt switching can be seen. Figure 1 shows a typical 60 Hz, 120Vac signal with a corresponding relay input signal:

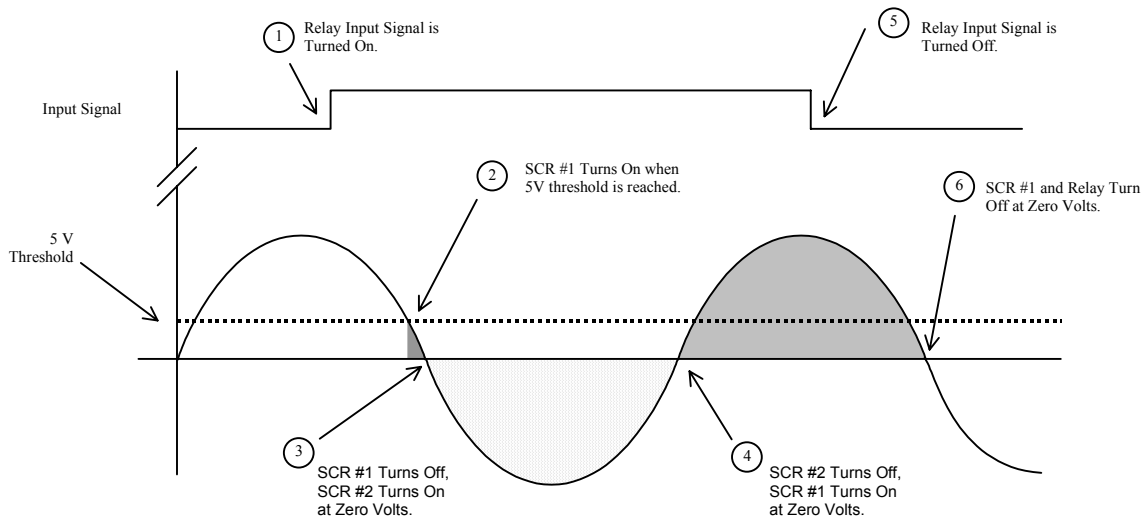
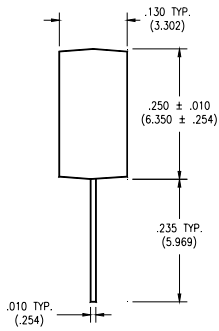


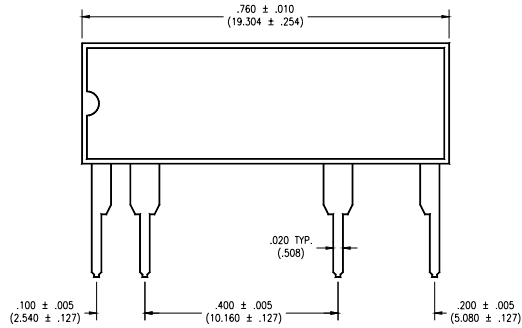
Figure 1 shows the sequence of zero-volt switching operation. At Stage 1, an input signal is applied to the relay. The relay will not turn on until the threshold voltage of 5V is reached. Once this point is reached (Stage 2), SCR #1 (designated as the SCR which controls positive AC voltage) turns on. However, SCR #1 only conducts for an instant, as the cycle quickly crosses zero. At this point (Stage 3), SCR #1 will turn off and SCR #2 (negative AC voltage) turns on. Likewise, at the next zero cross (Stage 4), SCR #2 will turn off and SCR #1 conducts again. Even though the input signal is terminated at Stage 5, the relay will continue to conduct (typical SCR behavior) until Stage 6, when SCR #1 crosses zero and ceases to conduct. Please note that turn on can likewise begin on the negative phase of the AC cycle with a -5V threshold, though only the positive phase is shown here.

## MECHANICAL DIMENSIONS in(mm)

### 16 PIN SINGLE IN-LINE PACKAGE



END VIEW



SIDE VIEW

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