

# CEMENT RESISTORS

# SQM SERIES

## Feature

- Small size and low cost.
- Super heat dissipation, instant overload capability.
- Instant overload capability
- Standard tolerance:  $\pm 1\%$ ,  $\pm 5\%$
- Standard Value: E24 series as range below
- For high resistance values, metal oxide film rods, will be utilized to replace the wire winding core.
- .Operating temperature :  $-55^{\circ}\text{C} \sim +275^{\circ}\text{C}$

## Material

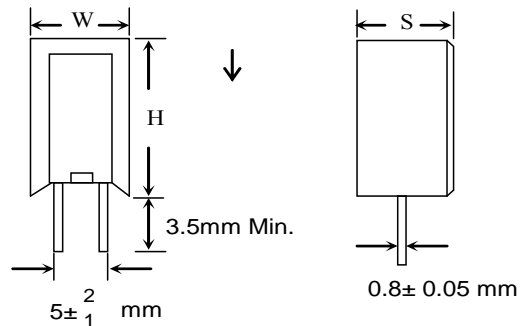
Element: Alloy Resistance Wire

Core: High purity ceramic  $\text{Al}_2\text{O}_3$

Termination: Standard solder-plated copper lead

Case: Ceramic bathtub

## Dimension



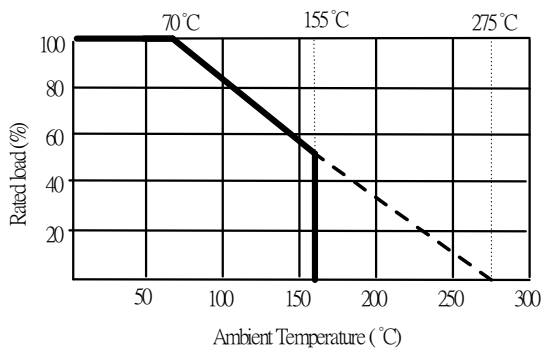
## General Specification

| TYPE          | DIMENSION(mm) |      |     |              | POWER RATING | MAXIMUM WORKING VOLTAGE | MAXIMUM OVERLOAD VOLTAGE | RESISTANCE RANGE          |                                  |
|---------------|---------------|------|-----|--------------|--------------|-------------------------|--------------------------|---------------------------|----------------------------------|
|               | H             | W    | S   | $d \pm 0.05$ |              |                         |                          | WIREWOUND                 | MOR RODS                         |
| <b>SQM20</b>  | 20.0          | 11.5 | 7.0 | 0.8          | 2W           | 500V                    | 1000V                    | $0.1 \Omega - 80 \Omega$  | $81 \Omega - 1\text{M} \Omega$   |
| <b>SQM30</b>  | 25.0          | 12.5 | 8.5 | 0.8          | 3W           | 500V                    | 1000V                    | $0.1 \Omega - 100 \Omega$ | $101 \Omega - 1\text{M} \Omega$  |
| <b>SQM50</b>  | 25.4          | 13.0 | 9.0 | 0.8          | 5W           | 750V                    | 1500V                    | $0.1 \Omega - 100 \Omega$ | $101 \Omega - 1\text{M} \Omega$  |
| <b>SQM70</b>  | 39.0          | 13.0 | 9.0 | 0.8          | 7W           | 1000V                   | 1500V                    | $0.1 \Omega - 300 \Omega$ | $301 \Omega - 47\text{K} \Omega$ |
| <b>SQM100</b> | 51.0          | 13.0 | 9.0 | 0.8          | 10W          | 1000V                   | 1500V                    | $0.1 \Omega - 600 \Omega$ | $601 \Omega - 47\text{K} \Omega$ |
| <b>SQM110</b> | 51.0          | 13.0 | 9.0 | 0.8          | 11W          | 1000V                   | 1500V                    | $0.1 \Omega - 600 \Omega$ | $601 \Omega - 47\text{K} \Omega$ |

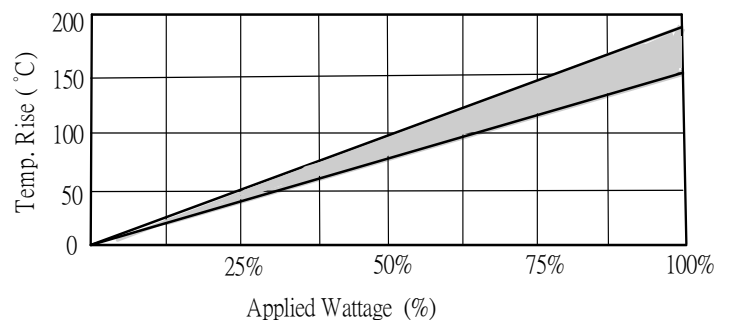
\* Maximum Working Voltage determined by  $E = \sqrt{P \cdot R}$ , where E should not exceed value listed in column above.

\*\*Maximum Overload Voltage equals to 2.5XE, but should not exceed value listed in column above.

## Derating Curve



## Temperature Rise



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## Characteristics

| Item                            | Requirement                               | Test Method   |
|---------------------------------|---|---|
| Short Time Overload             | $\pm 2\% + 0.05 \Omega$                   | JIS-C-5201-1 5.5<br>RCWV*2.5 or Max. overload voltage for 5 seconds   |
| Insulation Resistance           | $> 1000M \Omega$                          | JIS-C-5201-1 5.6<br>Apply 100VDC for 1 minute   |
| Endurance                       | $\pm 5\% + 0.05 \Omega$                   | JIS-C-5201-1 7.10<br>70 $\pm$ 2 $^{\circ}$ C, Max. RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5hrs "OFF"       |
| Damp Heat with Load             | $\pm 5\% + 0.05 \Omega$                   | JIS-C-5201-1 7.9<br>40 $\pm$ 2 $^{\circ}$ C, 90~95% R.H. RCWV for 1000 hrs with 1.5 hrs "ON" and 0.5hrs "OFF" |
| Solderability                   | 90% min. Coverage                         | JIS-C-5201-1 6.5<br>245 $\pm$ 5 $^{\circ}$ C for 3 seconds  |
| Dielectric Withstanding Voltage | 1000V                                     | JIS-C-5201-1 5.7<br>Apply Max. Overload Voltage for 1 minute  |
| Temperature Coefficient         | $\pm 300PPM/^{\circ}C$                    | Resistance value at room temperature and room Temperature+100 $^{\circ}$ C                                    |
| Pulse Overload                  | $\pm 1\% + 0.05 \Omega$                   | JIS-C-5201-1 5.8<br>4 times RCWV for 10000 cycles with 1 second "ON" and 25 seconds "OFF"                     |
| Resistance To Solvent           | No deterioration of coatings and markings | JIS-C-5201-1 6.9<br>Trichroethane for 1 min. with ultrasonic  |
| Terminal Strength               | Tensile: $\geq 2.5$ kg                    | Direct Load for 10 seconds<br>In the direction off the terminal leads   |
| Shelf Life                      | $\Delta R = \pm 0.1\%$                    | 12 months at room temperature<br>25 $\pm$ 3 $^{\circ}$ C, 80%RH Max.  |

**\*Storage Temperature : 25 $\pm$ 3 $^{\circ}$ C ; Humidity < 80%RH**

## Part Numbering

|                     |                 |                 |   |                      |
|---------------------|-----------------|-----------------|---|----------------------|
| <b><u>SQM50</u></b> | <b><u>J</u></b> | <b><u>B</u></b> | - | <b><u>100R</u></b>   |
| ↓                   | ↓               | ↓               |   | ↓                    |
| Type/Power          | Tol.            | Package         |   | Resistance           |
| SQM20               | F= $\pm 1\%$    | B=Bulk          |   | 0R1 = 0.1 $\Omega$   |
| SQM30               | J= $\pm 5\%$    |                 |   | 10R = 10 $\Omega$    |
| SQM50               |                 |                 |   | 1K2R = 1.2K $\Omega$ |
| SQM70               |                 |                 |   |                      |
| SQM100              |                 |                 |   |                      |