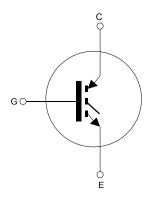


Trench gate field-stop 1200 V, 50 A low-loss M series IGBT die in D7 packing



Features

- Maximum junction temperature: T_J = 175 °C
- 10 µs of short-circuit withstand time
- Low $V_{CE(sat)} = 1.7 \text{ V (typ.)} @ I_C = 50 \text{ A}$
- · Tight parameter distribution
- Positive V_{CE(sat)} temperature coefficient

Applications

EGCD

- Industrial motor control
- Industrial drives
- Solar inverters
- Uninterruptable power supplies (UPS)

Description

This device is an IGBT developed using an advanced proprietary trench gate field-stop structure. The device is part of the M series IGBTs, which represent an optimal balance between inverter system performance and efficiency where the low-loss and the short-circuit functionality is essential. Furthermore, the positive $V_{\text{CE(sat)}}$ temperature coefficient and the tight parameter distribution result in safer paralleling operation.



Product status link

STG50M120F3D7

Product summary			
Order code	STG50M120F3D7		
V _{CE}	1200 V		
I _{CN} 50 A			
Die size 7.25 x 7.15 mm			
Packing	D7		



1 Mechanical parameters

Table 1. Mechanical parameters

Symbol	Symbol		Unit	
Die size including scri	be line	7.25 x 7.15	mm	
Wafer size		200	mm	
Maximum possible dice	per wafer	510	dice	
Die thickness		110	μm	
Front side passival	ion	Silicon nitride		
Emitter pad size including g	ate pad (x2)	6.21 x 2.92	mm	
Gate pad size		1.2 x 0.74 mm		
Front side metallization	composition	AlCu		
From side metalization	thickness	4.5	μm	
Back side metallization	composition	Al/Ti/NiV/Ag		
Back side metallization	thickness	0.65	μm	
Die bond		Electrically conductive glue	or soft solder	
Recommended wire b	onding	≤ 500	μm	

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2 Electrical ratings

 T_J = 25 °C unless otherwise specified.

Table 2. Absolute maximum ratings

Symbol	Parameter	Value	Unit
V _{CES}	Collector-emitter voltage (V _{GE} = 0 V)	1200	V
V _{GE}	Gate-emitter voltage	±20	V
I _{CN} ⁽¹⁾	Continuous collector current at T = 100 °C	50	Α
I _{CP} ⁽¹⁾⁽²⁾	Pulsed collector current	200	Α
t _{SC} (3)	Short circuit withstand time (V_{CC} = 600 V, V_{GE} = 15 V, V_{CE} (peak) \leq 1200 V, $T_{Jstart} \leq$ 150 °C)	10	μs
TJ	Operating junction temperature range	-55 to 175	°C

Nominal collector current for die packaged in ST discrete solution. Current level depends on the assembly thermal properties and is limited by maximum junction temperature.

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^{2.} Pulse width is limited by maximum junction temperature.

^{3.} Evaluated by design/characterization, not tested in production.



3 Electrical characteristics

 T_J = 25 °C unless otherwise specified.

Table 3. Static characteristics (tested on wafer unless otherwise specified)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V _{(BR)CES}	Collector-emitter breakdown voltage	$I_C = 2 \text{ mA}, V_{GE} = 0 \text{ V}$	1200			V
V _{CE(sat)}	Collector-emitter saturation voltage	V _{GE} = 15 V, I _C = 15 A			1.7	V
V _{GE(th)}	Gate threshold voltage	$V_{CE} = V_{GE}$, $I_C = 2 \text{ mA}$	5	6	7	V
I _{CES}	Collector cut-off current	V _{GE} = 0 V, V _{CE} = 1200 V			25	μA
I _{GES}	Gate-emitter leakage current	V _{CE} = 0 V, V _{GE} = ±20 V			±250	nA

Table 4. Electrical characteristics (evaluated by design/characterization, not tested in production)

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
V _{CE(sat)}	Collector-emitter saturation voltage	V _{GE} = 15 V, I _C = 50 A	-	1.7	2.2	V
		V _{GE} = 15 V, I _C = 50 A, T _J = 175 °C	-	2.1		
C _{ies}	Input capacitance		-	3152		pF
C _{oes}	Output capacitance	$V_{CE} = 25 \text{ V}, f = 1 \text{ MHz}, V_{GE} = 0 \text{ V}$	-	310		pF
C _{res}	Reverse transfer capacitance		-	123		pF
Qg	Total gate charge	V_{CC} = 960 V, I_{C} = 50 A, V_{GE} = 0 to 15 V	-	194		nC

Table 5. Switching characteristics on inductive load

Symbol	Parameter	Test conditions	Min.	Тур.	Max.	Unit
t _{d(on)}	Turn-on delay time	V 000 V I 50 A	-	38	-	ns
t _r	Current rise time		-	16	-	ns
t _{d(off)}	Turn-off-delay time	$V_{CC} = 600 \text{ V}, I_{C} = 50 \text{ A},$ $V_{GF} = 15 \text{ V}, R_{G} = 10 \Omega$	-	258	-	ns
t _f	Current fall time	VGE = 10 V, NG = 10 12	-	142	-	ns
E _{off} (1)	Turn-off switching energy		-	3.2	-	mJ
t _{d(on)}	Turn-on delay time		-	36	-	ns
t _r	Current rise time	V_{CC} = 600 V, I_{C} = 50 A, V_{GE} = 15 V, R_{G} = 10 Ω , T_{J} = 175 °C	-	18	-	ns
t _{d(off)}	Turn-off-delay time		-	296	-	ns
t _f	Current fall time		-	311	-	ns
E _{off} (1)	Turn-off switching energy		-	5.4	-	mJ

^{1.} Including the tail of the collector current.

Note:

The aforementioned values are not tested at chip level and are strongly dependent on the package/module design and the mounting technology. Refer to STGYA50M120DF3 datasheet for further information.

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4 Die layout

7.250 - 0.814 - 0.513 2.306 0.157 7.150 1.200 2.306

Figure 1. Die drawing (dimensions are in mm)

Table 6. Die delivery

Packing	Description	Details
D7	Wafer tested, inked or inkless, cut on sticky foil on 10.8" (276 mm) ring (see Figure 2. D7 drawing and die orientation).	Wafer is held by ring and placed in a proper box, containing a maximum of 25 wafers, sealed under vacuum inside a plastic envelope. The latter is protected by two foam shells and then sealed in a carton box.

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Demonstrating picture, not in scale

Gate pad

Figure 2. D7 drawing and die orientation

GADG270220201115MT

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5 Additional information

5.1 Additional testing and screening

For customers requiring product supplied as known good die (KGD) or requiring specific die level testing (that is for dynamic and switching characterization), please contact the local ST sales office.

If KGD is requested, the shipping delivery is D8.

5.2 Shipping

Several shipping options are offered. Consult the local ST sales office for availability:

- Die on film-sticky foil suffix on sales type D7
- Carrier tape suffix on sales type D8

5.3 Handling

- Products must be handled only at ESD safe workstations. Standard ESD precautions and safe work environments are as defined in MIL-HDBK-263.
- Products must be handled only in a class 1000 or better-designated clean room environment.
- Singular die is not to be handled with tweezers. A vacuum wand with a nonmetallic ESD protected tip should be used.

5.4 Wafer/die storage

Once the packaging is opened, the wafer must be stored in a dry, inert atmosphere, such as nitrogen. Optimum temperature for storage is 18 $^{\circ}$ C ± 2 $^{\circ}$ C with as few variations as possible to avoid parasitic polymerization of the adhesive. Sawn wafers must be processed within 12 weeks after receipt by the customer. After the customer opens the package, the customer is responsible for the products.

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Revision history

Table 7. Document revision history

Date	Revision	Changes
06-Aug-2021	1	First release.
		Updated Applications on cover page.
		Moved "2.1 Absolute maximum ratings" content as Section 2 Electrical ratings.
17-Aug-2022 2		Moved "2.2 Electrical characteristics" content as Section 3 Electrical characteristics.
		Updated Table 6. Die delivery.
		Minor text changes.

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