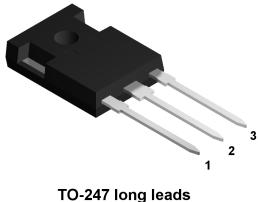
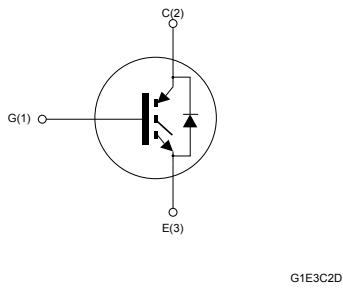


## Trench gate field-stop, 650 V, 40 A, high-speed HB2 series IGBT in a TO-247 long leads package

### Features



- Maximum junction temperature :  $T_J = 175 \text{ }^{\circ}\text{C}$
- Low  $V_{CE(\text{sat})} = 1.55 \text{ V}(\text{typ.}) @ I_C = 40 \text{ A}$
- Co-packaged protection diode
- Minimized tail current
- Tight parameter distribution
- Low thermal resistance
- Positive  $V_{CE(\text{sat})}$  temperature coefficient



### Applications

- Welding
- Power factor correction

### Description

The newest IGBT 650 V HB2 series represents an evolution of the advanced proprietary trench gate field-stop structure. The performance of the HB2 series is optimized in terms of conduction, thanks to a better  $V_{CE(\text{sat})}$  behavior at low current values, as well as in terms of reduced switching energy. A diode used for protection purposes only is co-packaged in antiparallel with the IGBT. The result is a product specifically designed to maximize efficiency for a wide range of fast applications.

Product status link	
<a href="#">STGWA40HP65FB2</a>	
Product summary	
Order code	STGWA40HP65FB2
Marking	G40HP65FB2
Package	TO-247 long leads
Packing	Tube

## 1 Electrical ratings

**Table 1. Absolute maximum ratings**

Symbol	Parameter	Value	Unit
$V_{CES}$	Collector-emitter voltage ( $V_{GE} = 0$ V)	650	V
$I_C$	Continuous collector current at $T_C = 25$ °C	72	A
	Continuous collector current at $T_C = 100$ °C	45	A
$I_{CP}^{(1)}$	Pulsed collector current	120	A
$V_{GE}$	Gate-emitter voltage	±20	V
$I_F$	Continuous forward current at $T_C = 25$ °C	5	A
	Continuous forward current at $T_C = 100$ °C	5	
$I_{FP}$	Pulsed forward current	10	A
$P_{TOT}$	Total dissipation at $T_C = 25$ °C	227	W
$T_{STG}$	Storage temperature range	-55 to 150	°C
$T_J$	Operating junction temperature range	-55 to 175	°C

1. Pulse width is limited by maximum junction temperature.

**Table 2. Thermal data**

Symbol	Parameter	Value	Unit
$R_{thJC}$	Thermal resistance junction-case IGBT	0.66	°C/W
	Thermal resistance junction-case diode	5	
$R_{thJA}$	Thermal resistance junction-ambient	50	

## 2

## Electrical characteristics

$T_C = 25^\circ\text{C}$  unless otherwise specified

**Table 3. Static characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{(\text{BR})\text{CES}}$	Collector-emitter breakdown voltage	$V_{GE} = 0 \text{ V}, I_C = 1 \text{ mA}$	650			V
$V_{CE(\text{sat})}$	Collector-emitter saturation voltage	$V_{GE} = 15 \text{ V}, I_C = 40 \text{ A}$		1.55	2	V
		$V_{GE} = 15 \text{ V}, I_C = 40 \text{ A}, T_J = 125^\circ\text{C}$		1.75		
		$V_{GE} = 15 \text{ V}, I_C = 40 \text{ A}, T_J = 175^\circ\text{C}$		1.85		
$V_F$	Forward on-voltage	$I_F = 5 \text{ A}$		2	2.8	V
		$I_F = 5 \text{ A}, T_J = 125^\circ\text{C}$		1.85		
		$I_F = 5 \text{ A}, T_J = 175^\circ\text{C}$		1.75		
$V_{GE(\text{th})}$	Gate threshold voltage	$V_{CE} = V_{GE}, I_C = 1 \text{ mA}$	5	6	7	V
$I_{CES}$	Collector cut-off current	$V_{GE} = 0 \text{ V}, V_{CE} = 650 \text{ V}$			25	$\mu\text{A}$
$I_{GES}$	Gate-emitter leakage current	$V_{CE} = 0 \text{ V}, V_{GE} = \pm 20 \text{ V}$			$\pm 250$	nA

**Table 4. Dynamic characteristics**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$C_{ies}$	Input capacitance	$V_{CE} = 25 \text{ V}, f = 1 \text{ MHz}, V_{GE} = 0 \text{ V}$	-	2300	-	pF
$C_{oes}$	Output capacitance		-	122	-	
$C_{res}$	Reverse transfer capacitance		-	64	-	
$Q_g$	Total gate charge	$V_{CC} = 520 \text{ V}, I_C = 40 \text{ A}, V_{GE} = 0 \text{ to } 15 \text{ V}$	-	153	-	nC
$Q_{ge}$	Gate-emitter charge		-	29	-	
$Q_{gc}$	Gate-collector charge		-	67	-	

**Table 5. Switching characteristics (inductive load)**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{d(\text{off})}$	Turn-off delay time	$V_{CC} = 400 \text{ V}, I_C = 40 \text{ A}, V_{GE} = 15 \text{ V}, R_G = 4.7 \Omega$	-	125	-	ns
$t_f$	Current fall time		-	24	-	ns
$E_{\text{off}}^{(1)}$	Turn-off switching energy		-	410	-	$\mu\text{J}$

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{d(\text{off})}$	Turn-off delay time	$V_{CC} = 400 \text{ V}, I_C = 40 \text{ A},$ $V_{GE} = 15 \text{ V}, R_G = 4.7 \Omega,$ $T_J = 175 \text{ }^\circ\text{C}$ (see Figure 26. Test circuit for inductive load switching)	-	131	-	ns
$t_f$	Current fall time		-	58	-	ns
$E_{\text{off}}^{(1)}$	Turn-off switching energy		-	780	-	$\mu\text{J}$

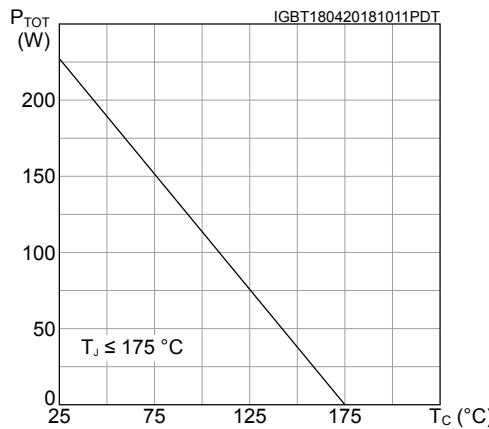
1. Including the tail of the collector current.

**Table 6. Diode switching characteristics (inductive load)**

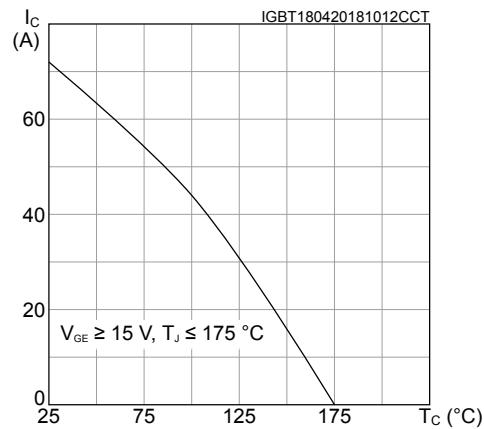
Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{rr}$	Reverse recovery time	$I_F = 5 \text{ A}, V_R = 400 \text{ V},$ $V_{GE} = 15 \text{ V}, di/dt = 1000 \text{ A}/\mu\text{s}$ (see Figure 29. Diode reverse recovery waveform)	-	140	-	ns
$Q_{rr}$	Reverse recovery charge		-	21	-	nC
$I_{rrm}$	Reverse recovery current		-	6.6	-	A
$dI_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	430	-	$\text{A}/\mu\text{s}$
$E_{rr}$	Reverse recovery energy		-	1.6	-	$\mu\text{J}$
$t_{rr}$	Reverse recovery time	$I_F = 5 \text{ A}, V_R = 400 \text{ V},$ $V_{GE} = 15 \text{ V}, di/dt = 1000 \text{ A}/\mu\text{s},$ $T_J = 175 \text{ }^\circ\text{C}$ (see Figure 29. Diode reverse recovery waveform)	-	200	-	ns
$Q_{rr}$	Reverse recovery charge		-	47.3	-	nC
$I_{rrm}$	Reverse recovery current		-	9.6	-	A
$dI_{rr}/dt$	Peak rate of fall of reverse recovery current during $t_b$		-	428	-	$\text{A}/\mu\text{s}$
$E_{rr}$	Reverse recovery energy		-	3.2	-	$\mu\text{J}$

## 2.1 Electrical characteristics (curves)

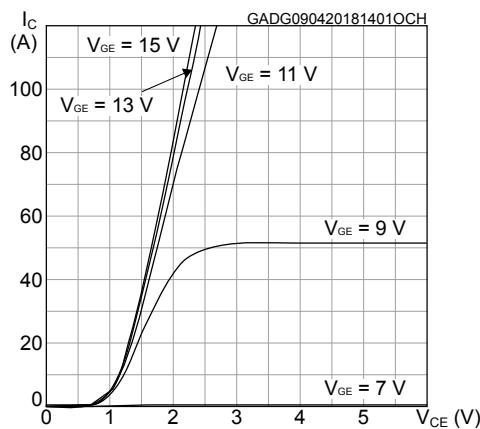
**Figure 1. Power dissipation vs case temperature**



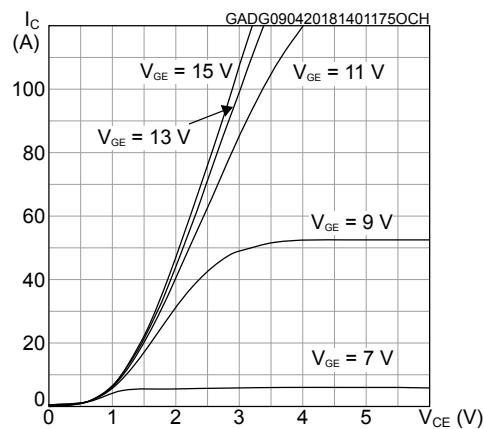
**Figure 2. Collector current vs case temperature**



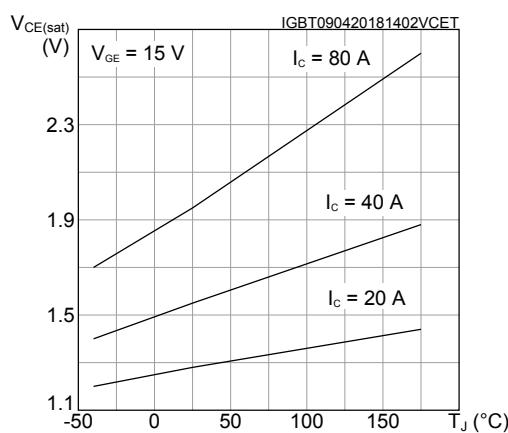
**Figure 3. Output characteristics ( $T_J = 25$  °C)**



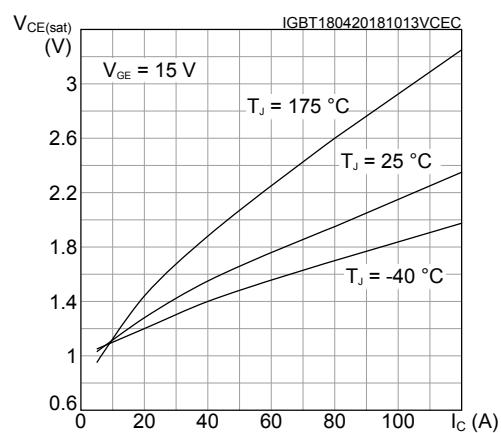
**Figure 4. Output characteristics ( $T_J = 175$  °C)**

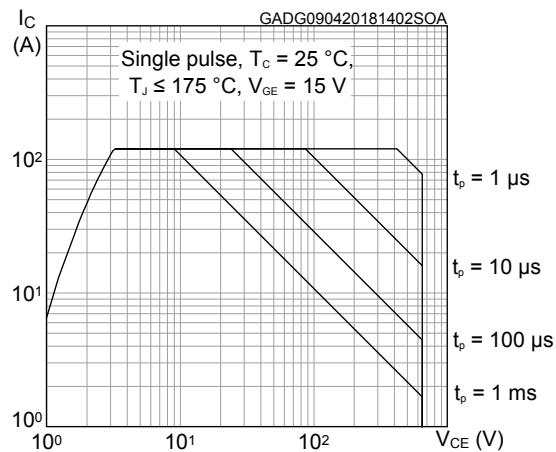
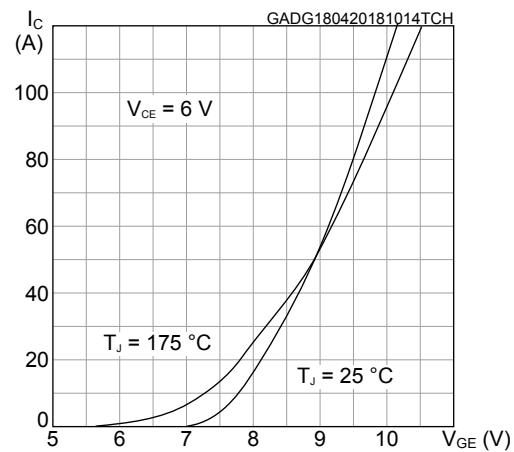
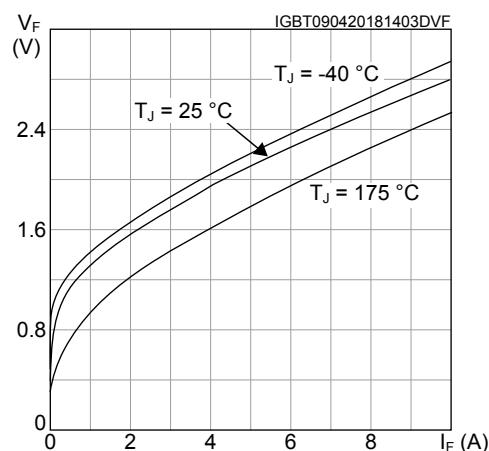
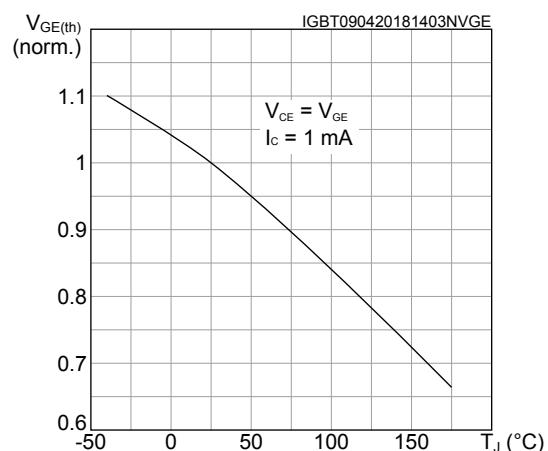
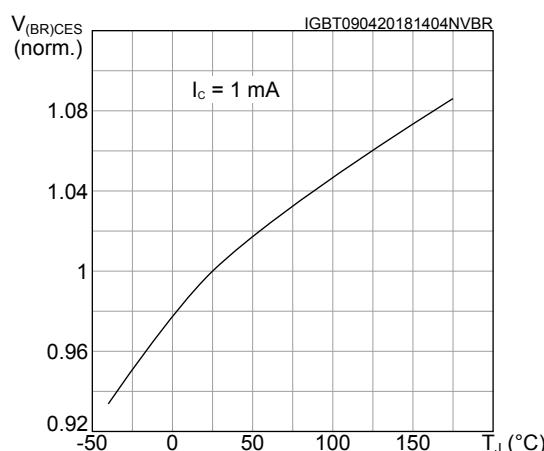
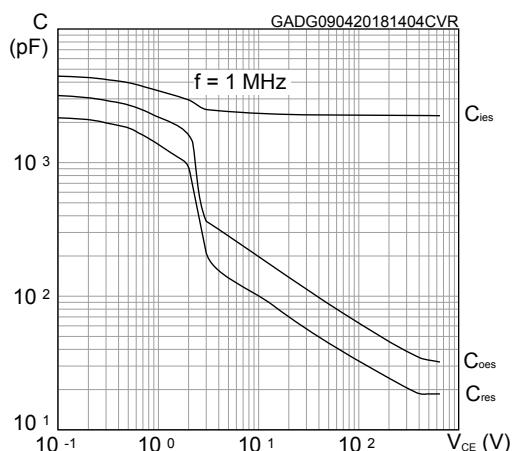


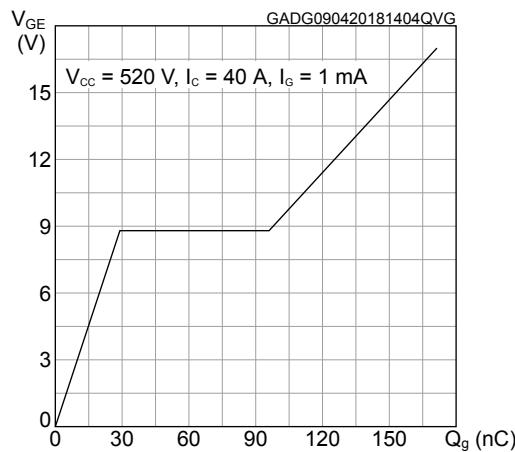
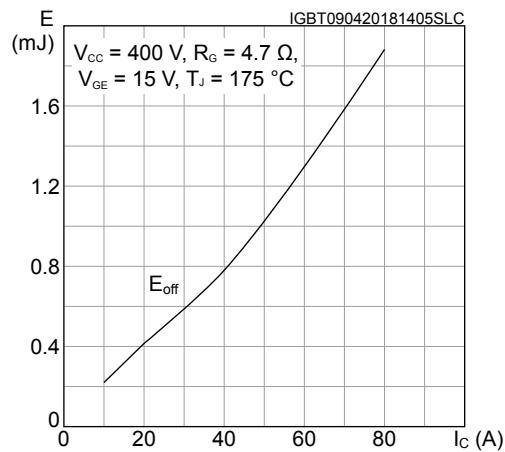
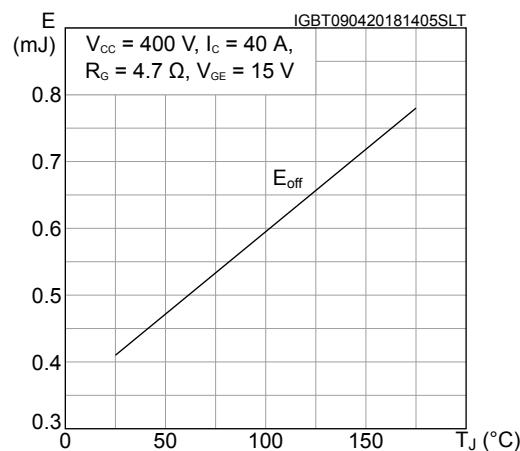
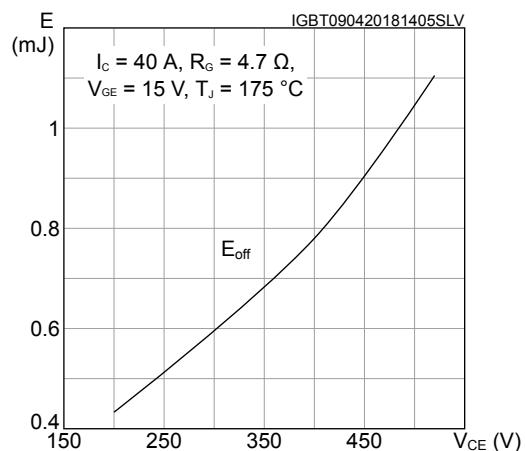
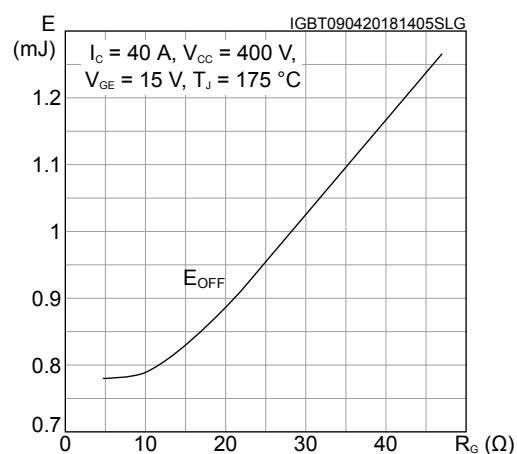
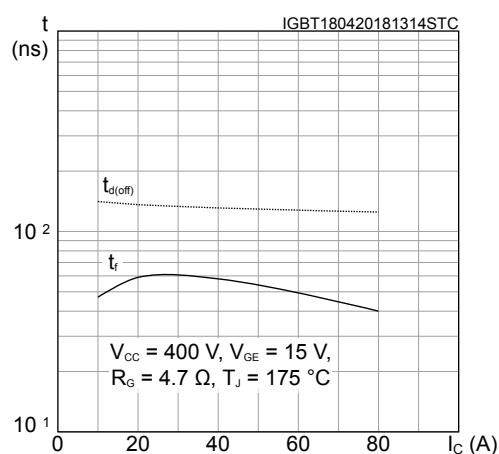
**Figure 5.  $V_{CE(sat)}$  vs junction temperature**

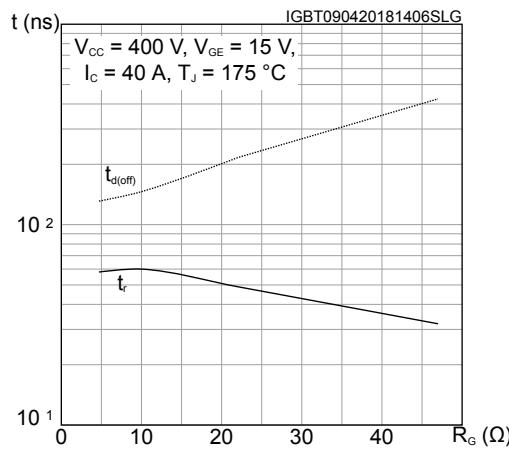
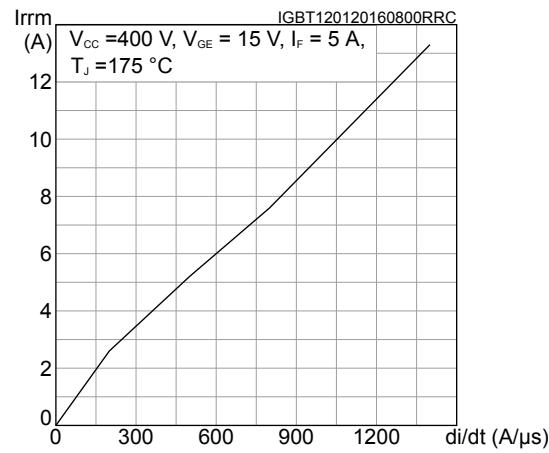
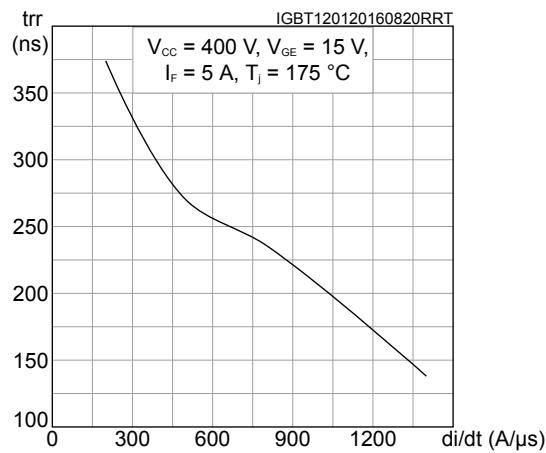
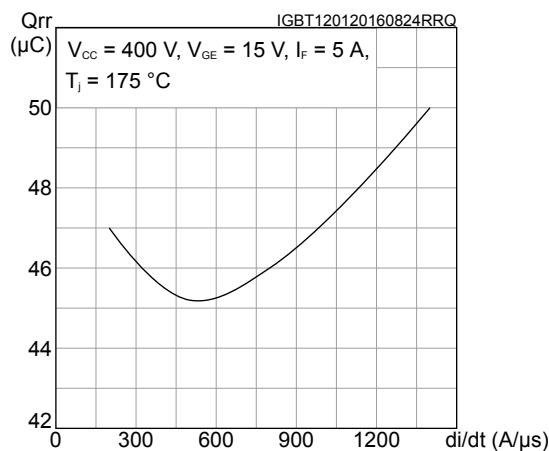
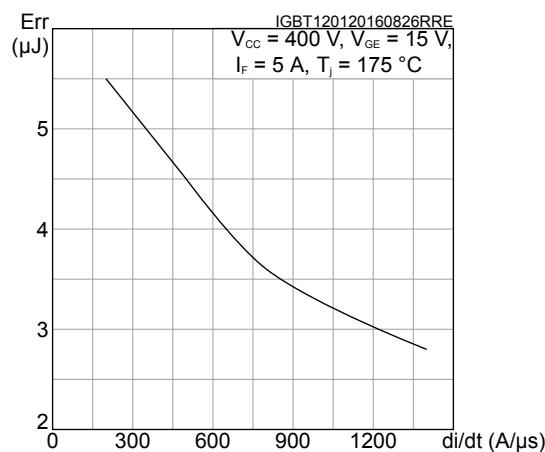


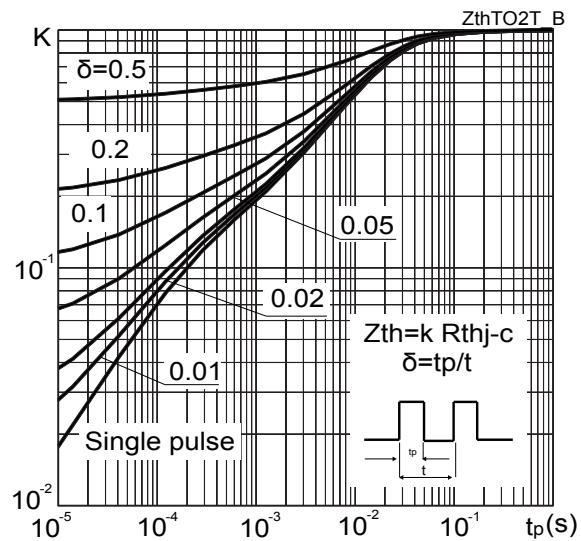
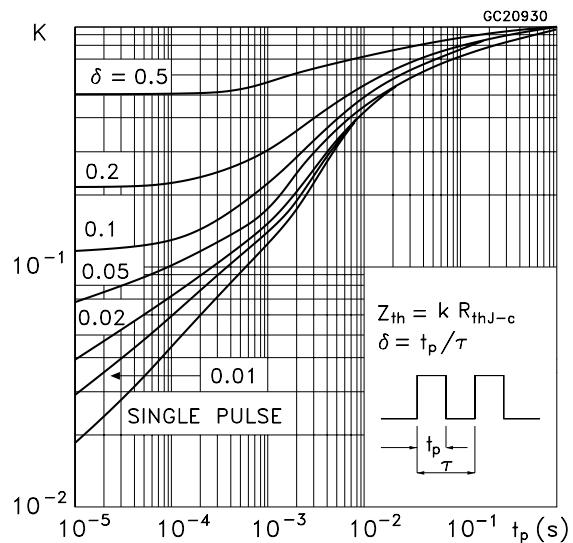
**Figure 6.  $V_{CE(sat)}$  vs collector current**



**Figure 7. Forward bias safe operating area**

**Figure 8. Transfer characteristics**

**Figure 9. Diode  $V_F$  vs forward current**

**Figure 10. Normalized  $V_{GE(th)}$  vs junction temperature**

**Figure 11. Normalized  $V_{(BR)CES}$  vs junction temperature**

**Figure 12. Capacitance variations**


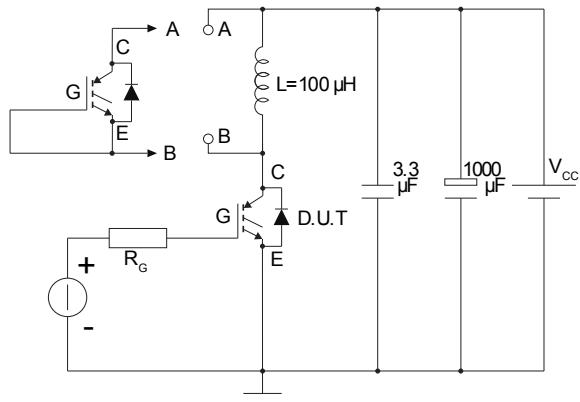
**Figure 13. Gate charge vs gate-emitter voltage**

**Figure 14. Switching energy vs collector current**

**Figure 15. Switching energy vs temperature**

**Figure 16. Switching energy vs collector emitter voltage**

**Figure 17. Switching energy vs gate resistance**

**Figure 18. Switching times vs collector current**


**Figure 19. Switching times vs gate resistance**

**Figure 20. Reverse recovery current vs diode current slope**

**Figure 21. Reverse recovery time vs diode current slope**

**Figure 22. Reverse recovery charge vs diode current slope**

**Figure 23. Reverse recovery energy vs diode current slope**


**Figure 24. Thermal impedance for IGBT****Figure 25. Thermal impedance for diode**

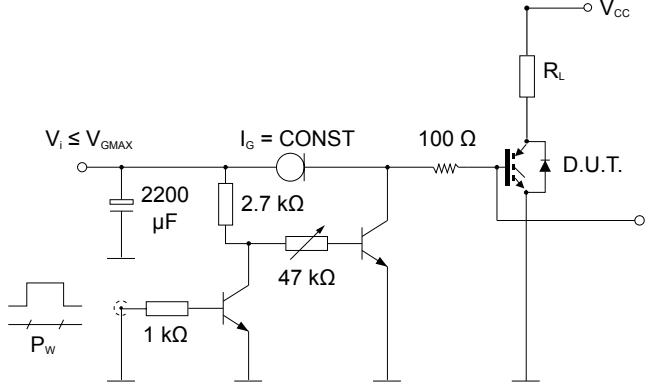
### 3 Test circuits

**Figure 26. Test circuit for inductive load switching**



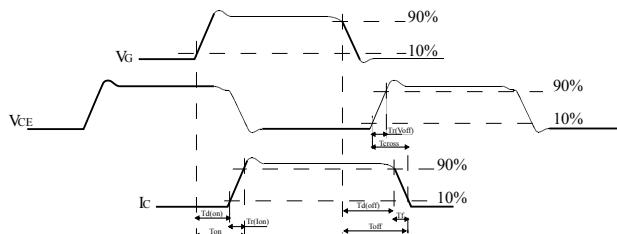
AM01504v1

**Figure 27. Gate charge test circuit**



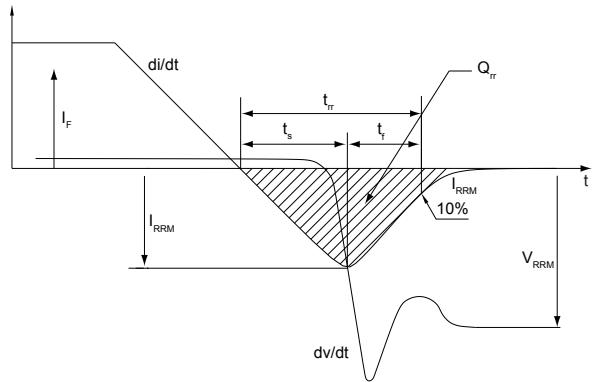
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**Figure 28. Switching waveform**



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**Figure 29. Diode reverse recovery waveform**



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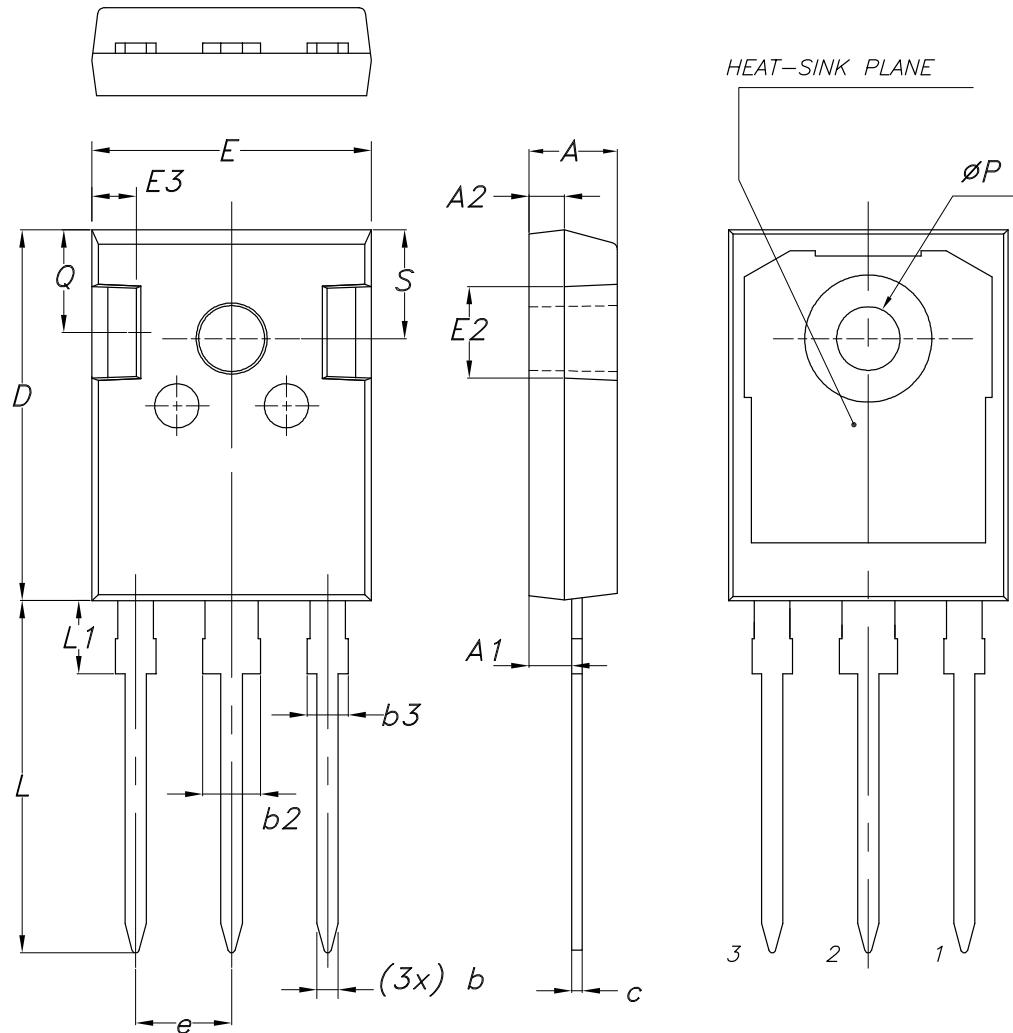
**4****Package information**

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In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com). ECOPACK® is an ST trademark.

## 4.1 TO-247 long leads package information

Figure 30. TO-247 long leads package outline



8463846\_2\_F

**Table 7. TO-247 long leads package mechanical data**

Dim.	mm		
	Min.	Typ.	Max.
A	4.90	5.00	5.10
A1	2.31	2.41	2.51
A2	1.90	2.00	2.10
b	1.16		1.26
b2			3.25
b3			2.25
c	0.59		0.66
D	20.90	21.00	21.10
E	15.70	15.80	15.90
E2	4.90	5.00	5.10
E3	2.40	2.50	2.60
e	5.34	5.44	5.54
L	19.80	19.92	20.10
L1			4.30
P	3.50	3.60	3.70
Q	5.60		6.00
S	6.05	6.15	6.25

## Revision history

**Table 8. Document revision history**

Date	Version	Changes
18-Apr-2018	1	Initial release. The document status is production data.
05-Jul-2018	2	Modified <a href="#">Table 5. Switching characteristics (inductive load)</a> . Modified <a href="#">Figure 15. Switching energy vs temperature</a> . Minor text changes.

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