

| Product Description: 26 inch T | ΓFT-LCD | PANEL | |
|--------------------------------|---------|--------------------------|------|
| | | | |
| AUO Model Name: T260XW | 02 VB | | |
| Customer Part No/Project Na | ame: | | |
| | | | |
| Customer Signature | Date | AUO | Date |
| Customer Signature | Date | AUO Approved By: PL Chen | Date |
| Customer Signature | Date | | |



Document Version: 1.0
Date:2006/12/1

Product Functional Specification

26" Color TFT-LCD Module Model Name: T260XW02 VB (QDI Model: QD26HL02)

() Preliminary Specification (*) Final Specification



This specification sheet is for model name change, since AUO merged QDI from 2006/10/1

This Specification Sheet keep the original QDI Model name and Spec.

New Model name and old model name comparison table as following:

| | AUO | QDI |
|-------------|----------------------------|----------|
| Model Name | T260XW02 VB | QD26HL02 |
| Change Item | 1. Carton Printing forma | ıt |
| | 2. Product Serial label fo | rmat |



| | | | Revision History |
|------|------|---------|-------------------------|
| REV. | Date | ECN NO. | Change Content |
| 1 | 12/1 | | Change AUO product name |
| | | | |
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This specification applies to a color TFT-LCD module, QD26HL02

2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel; driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a 1366×3×768 dots panel with 16.7 million colors by using the LVDS (Low Voltage Differential Signaling) interface, 8-bit driving method and supplying +12V DC supply voltage for TFT-LCD panel driving.

The TFT-LCD panel used for this module has very high aperture ratio. A low-reflection and higher-color-saturation type color filter is also used for this panel. Therefore, high-brightness and high-contrast image, which is suitable for the LCD TV,HDTV and multimedia use, can be obtained by using this module.

[Features]

- 1) High aperture panel; high-brightness
- 2) Brilliant and high contrast image.
- 3) High speed response
- 4) WXGA resolution. 16:9
- 5) LVDS interface.
- 6) QSV technology
- 7) Wide viewing angle.



3. General Specifications

| Parameter | Specifications | Unit |
|--------------------------------|-------------------------|-------|
| Display size | 66.05 (26") Diagonal | cm |
| Active area | 575.769 (H)×323.712 (V) | mm |
| Pixel format | 1366 (H)×768 (V) | Pixel |
| | (1 pixel = R+G+B dots) | |
| Pixel pitch | 0.4215 (H) × 0.4215 (V) | mm |
| Pixel configuration | R,G,B vertical stripe | |
| Display mode | Normally Black | |
| Unit outline dimensions | 626 x 373 | mm |
| Thickness | Typ 40.4 | mm |
| Weight | Max. 4500 | g |
| Surface treatment | Anti-glare(13%) and | |
| | hard-coating 3H | |
| Lamp Quantity | 14 strait shape | pcs |



4-1. TFT-LCD panel driving

CN1 (LVDS signals and +12V DC power supply)

Connector on Panel: FI-X30SSL-HF(Manufactured by JAE) or

Equivalent

Mating connector : FI-30C2L (Manufactured by JAE) or Equivalent

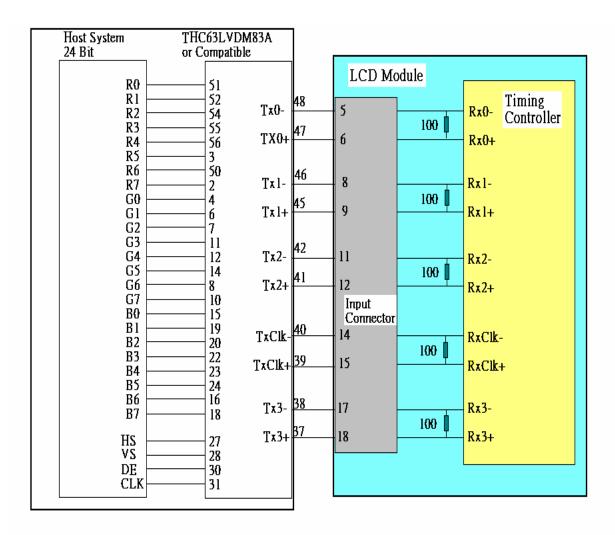
| Pin No | Symbol | Description | Default |
|--------|-------------|--|-----------------|
| 1 | VCC | +12V, DC, Regulated | |
| 2 | VCC | +12V, DC, Regulated | |
| 3 | VCC | +12V, DC, Regulated | |
| 4 | VCC | +12V, DC, Regulated | |
| 5 | GND | Ground and Signal Return | |
| 6 | GND | Ground and Signal Return | |
| 7 | GND | Ground and Signal Return | |
| 8 | GND | Ground and Signal Return | |
| 9 | LVDS Option | Low/Open for Normal (NS), High for JEIDA | Default NS type |
| 10 | Reserved | N.C. | |
| 11 | GND | Ground and Signal Return for LVDS | |
| 12 | RXIN0- | LVDS Channel 0 negative | |
| 13 | RXIN0+ | LVDS Channel 0 positive | |
| 14 | GND | Ground and Signal Return for LVDS | |
| 15 | RXIN1- | LVDS Channel 1 negative | |
| 16 | RXIN1+ | LVDS Channel 1 positive | |
| 17 | GND | Ground and Signal Return for LVDS | |
| 18 | RXIN2- | LVDS Channel 2 negative | |
| 19 | RXIN2+ | LVDS Channel 2 positive | |
| 20 | GND | Ground and Signal Return for LVDS | |
| 21 | RXCLKIN- | LVDS Clock negative | |



| 22 | RXCLKIN+ | LVDS Clock Positive | |
|----|----------|-----------------------------------|--|
| 23 | GND | Ground and Signal Return for LVDS | |
| 24 | RXIN3- | LVDS Channel 3 negative | |
| 25 | RXIN3+ | LVDS Channel 3 positive | |
| 26 | GND | Ground and Signal Return for LVDS | |
| 27 | Reserved | N.C. | |
| 28 | Reserved | N.C. | |
| 29 | GND | Ground and Signal Return | |
| 30 | GND | Ground and Signal Return | |

[Note 1] All GND(ground) pins should be connected together. [Note 2] All V_{DD} (power supply) pins should be connected together.







4-3-1. Inverter Connector

Connector on Inverter: S14B-PH-SM3(Manufactured by JST) or

Equivalent

Mating connector : PHR-14 (Manufactured by JST) or Equivalent

| Pin No | Symbol | Description | Default |
|--------|---------------------------------|---|---------|
| 1 | VIN | Operating Voltage Supply, +24V DC regulated | 24V |
| 2 | VIN | Operating Voltage Supply, +24V DC regulated | 24V |
| 3 | VIN | Operating Voltage Supply, +24V DC regulated | 24V |
| 4 | VIN | Operating Voltage Supply, +24V DC regulated | 24V |
| 5 | VIN | Operating Voltage Supply, +24V DC regulated | 24V |
| 6 | BLGND | Ground and Current Return | GND |
| 7 | BLGND | Ground and Current Return | GND |
| 8 | BLGND | Ground and Current Return | GND |
| 9 | BLGND | Ground and Current Return | GND |
| 10 | BLGND | Ground and Current Return | GND |
| 11 | ADIM ⁽¹⁾ | GND (0V) 80% Lum / Open (1.6V) 100% Lum / High (3.3V) 120% Lum | 100% |
| 12 | ON/OFF | BL On-Off: Open/High (3.3V) for BL On as default | On |
| 13 | PDIM ⁽²⁾ | PWM Dimming: Open/High (3.3V) for 100% Lum Analog Dimming: GND (0V) 20% Lum/ Open or High (3,3V) 100% Lum | 100% |
| 14 | PWM Selection ⁽³⁾ | GND: Duty Signal to 13pin, Open/High(3.3V): Analog Voltage to 13 pin | Analog |

[Note]

(1) ADIM is control signal for Inverter's output Power to Back Light Lamp Bulb. Input Signal should be able to control Amplitude of Inverter Output voltage. From 0V to 3.3V, Inverter Output Voltage should be able to vary to control Brightness of Lamp from 80% to 120% Luminescence variation.



- (2) PDIM is PWM control input; i.e. for the given ADIM, this PDIM input should be able to control Width of Voltage Burst of inverter output for Lamp Driving. This input can have two type of input; Ordinary default setting will be DC level signal using Saw Tooth Wave control for PWM duty control. The other setting is Duty Signal Input with 3.3V TTL specification. These two method should be decided by 14th Pin input setting.
- (3) (3) 14 Pin is selection pin for PWM control method; if this pin is connected to GND, PDIM input of 13th Pin should have Logic Level Duty Signal for PWM control. If this is set to High or Open, 13th Pin should have DC level signal therefore the Inverter should have Saw Tooth Wave Generator to generate internal PWM signal. Default setting is "Analog", means when it is "Not Connected", 13th pin of PWM control should be have DC Level signal for PWM.

4-3-2. Lamp connector

Back Light Lamp Connectors and Pin Assignment are as follows.

Connectors attached to Lamp Lead: BHR-04VS-1(JST)

Mating connectors for Inverter output: SM02(12.0)B-BHS-1-TB(JST) or

4002P0220T(LANDWIN

| Pin No | Symbol | Description | Default |
|--------|---------|------------------------------------|---------|
| 1 | CFL HOT | High Voltage AC Signal | |
| 2 | N.C. | Spacing for High Voltage Clearance | |
| 3 | CFL HOT | Return for High Voltage AC Signal | |

5. Absolute Maximum Ratings

LCD module

| Parameter | Symbol | Condition | Ratings | Unit | Remark |
|---------------------------------|----------|-----------|----------------|------|---------|
| +12V supply voltage | V_{DD} | Ta=25℃ | -0.3 ~ +14.0 | V | |
| Storage temperature | Tstg | _ | $-20 \sim +60$ | ್ರ | [Note1] |
| Operating temperature (Ambient) | Topa | _ | 0 ~ +50 | ್ | |

[Note1] Humidity: 90%RH Max. at Ta \leq 40°C.

Maximum wet-bulb temperature at 39°C or less at Ta>40

°C.

No condensation.

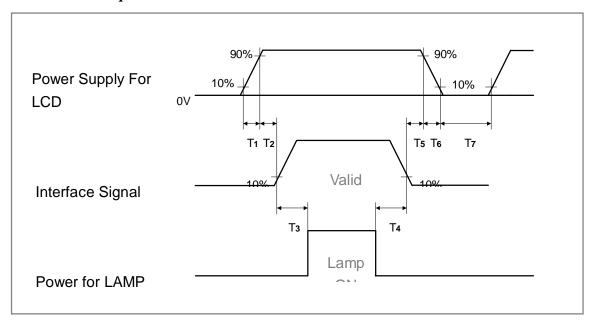


 $Ta = 25^{\circ}C$

| | Parameter | | Symbol | Min. | Тур. | Max. | Unit | Remark |
|----------|------------------|---------|-------------------|------|-------|------|--------|-----------------------|
| V_{DD} | Supply voltage | ge | V_{DD} | 11.4 | +12.0 | 12.6 | V | [Note2] |
| | Current dissi | ipation | I_{DD} | _ | 340 | 650 | m A | [Note3] |
| | Power consu | mption | P _{DD} | | 4.08 | 7.8 | W | [Note4] |
| Per | rmissive input r | ipple | V _{RP} | _ | _ | 120 | mV p-p | V _{DD} =+12V |
| volta | ge | | | | | | | |
| Diffe | rential input | High | V_{TH} | _ | _ | 100 | mV | |
| | | | | | | | | $V_{CM}=+1.2V$ |
| thr | reshold voltage | Low | V _{TL} | -100 | _ | _ | mV | [Note1] |
| Ru | ish current | | I _{RUSH} | | | 3.0 | A | Rise time |
| | | | | | | | | 470uS |

[Note1] V_{CM} : Common mode voltage of LVDS driver.

[Note2] Power On-off sequence



 $50 \,\mu\,\text{s} < \text{T1,T6} \le 10\,\text{ms}$ 0.5ms $< \text{T2,T5} \le 50\,\text{ms}$ 200ms < T3,T4 T7>1 s

[Note3] Maximum current condition; Change to 1x1 dot checker board pattern. $V_{DD} \! = \! +12V$



| R | G | В | R | G | В |
|---|---|---|---|---|---|
| R | G | В | R | G | В |
| R | G | В | R | G | В |
| R | G | В | R | G | В |

[Note4] The power consumption is under typical input current condition.



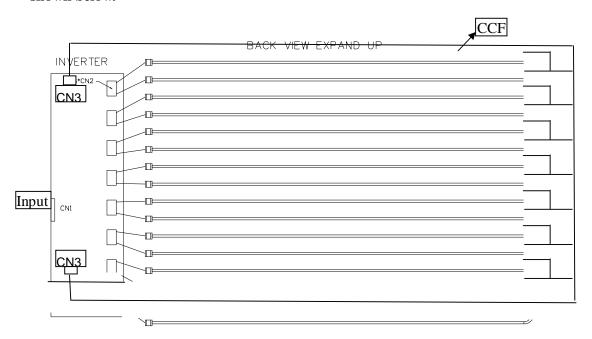
6-2. Backlight driving

The backlight system is a direct-lighting type with 14 stright shape CCFT (Cold Cathode Fluorescent Tube).

The characteristics of the lamp are shown in the following table.

| Parameter | Symbol | Min. | Тур. | Max. | Unit | Remark |
|----------------------|---------------------------|-------|------|------|------|----------------|
| Lamp current range | $I_{\rm L}$ | 3.7 | 4.2 | 4.7 | mAr | [Note1] |
| | | | | | ms | |
| Lamp voltage | V _L | 810 | 900 | 990 | Vrms | |
| Lamp power | P _L | | 3.78 | | W | [Note2] |
| consumption | | | | | | IL=4.2mA |
| Lamp frequency | $\mathbf{F}_{\mathbf{L}}$ | 52 | 55 | 58 | kHz | [Note3] |
| Established starting | Vs | | | 1850 | Vrms | Ta=25 |
| voltage | | | | | | $^{\circ}$ |
| | | | | 1650 | Vrms | Ta=0°C [Note4] |
| Lamp life time | \mathbf{L}_{L} | 50000 | | | hour | [Note5] |

[Note1] Lamp current is measured with current meter for high frequency as shown below.



[Note2] Calculated Value for reference ($I_L \times V_L$)

[Note3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display.

Therefore lamp frequency shall be detached as much as possible from



- the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.
- [Note4] The voltage above this value should be applied to the lamp for more than 1 second to start-up. Otherwise the lamp may not be turned on.
- [Note5] Lamp life time is defined as the time when either ① or ② occurs in the continuous operation under the condition of $Ta=25\,^{\circ}\text{C}$ and $I_L=4.2$ mArms.
- $\ensuremath{\ensuremath{\mathbb{O}}}$ Brightness becomes 50 % of the original value under standard condition.
 - ② Kick-off voltage at $Ta = 0^{\circ}C$ exceeds maximum value.
- [Note6] The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.
- [Note7] The lamp wire length is TBD mm(from AL back cover surface to connector, not including connector length)
- 6-3 Backlight inverter

6-3-1. Inverter Electrical Characteristics

| Parameter | Symbol | Min. | Тур. | Max. | Unit | Notes |
|-------------------------|----------------------------|------|------|------|------|---------|
| Power | $\mathbf{V}_{	extsf{DDB}}$ | 22.8 | 24 | 25.2 | Vdc | |
| Supply Input Voltage | | | | | | |
| Power | I _{DDB} | 2700 | 3000 | 3300 | mA | |
| Supply Input | | | | | | |
| Current | | | | | | |
| Power | $\mathbf{P}_{\mathbf{B}}$ | | 72 | 79.2 | W | [Note1] |
| Consumption | | | | | | |
| In-rush | Irush | | | 4.9 | A | |
| current | | | | | | |

[Note1] The power consumption is under typical input current condition.

6.4 Luminance Controls



| Method | Adjustment and | Lumir | nance Rati | o | PWM Selection | Remark |
|---------|---------------------|----------|-------------|----------|--------------------|---------|
| Voltage | Adjustment – Co | ontinuo | ous | | High/Open for max. | |
| control | adjustment of | | | | | |
| | Luminance by a | djustin | ng the volt | age | | |
| | ADIN PDIM Lum ratio | OV | 1.6V/open | 3.3V | | |
| | 3.3V | 80% | 100% | 120% | 6 | |
| | 0V | | 20% | \times | | |
| PWM | Adjustment- The | e lumir | nance is | | GND | See PWM |
| control | controlled by du | ty ratio | o of BRTP | • | | timing |
| | signal when PW | M Sele | ection is G | ND | | |
| | and PWM signa | l is inp | utted into | | | |
| | BRTP termial. | | | | | |
| | Duty Ratio | | | | | |
| | 0.2 | 20% | | | | |
| | 1.0 | 1009 | | | | |
| | | (max | | | | |



7. Timing characteristics of LCD module input signals

7-1. Timing characteristics

(This is specified at digital outputs of LVDS driver.)

| | Symbol | | Min | Тур | Max | Unit | Notes |
|----------------|----------------------|------------------|------|-------|------|------------------|-------|
| ITIME | | | | | | | |
| DCLK | Frequency | F _{CLK} | - | 80 | 82 | MHz | |
| | Period | t_{CLK} | 12.2 | 12.5 | - | ns | |
| Hsync | Period | t _{HA} | 1512 | 1648 | 1780 | t _{CLK} | |
| | Width-Active | t _{HC} | 8 | 16 | - | | |
| | Frequency | fH | 44 | 48.54 | 52 | kHz | |
| Vsync | Frequency | fv | 47 | 60 | 63 | Hz | |
| | Period | tvA | 774 | 810 | - | t _{HA} | |
| | Width-Active | t _{VC} | 2 | 6 | - | | |
| Data Enable | Horizontal back | t _{HD} | 8 | 80 | - | t _{CLK} | |
| | Horizontal front | t _{HF} | 130 | 186 | - | t _{CLK} | _ |
| | Horizontal active | t _{HE} | 1366 | 1366 | 1366 | t_{CLK} | |
| | Horizontal blanking | t _{HB} | 146 | 282 | | t_{CLK} | |
| | Vertical back porch | t _{VD} | 2 | 20 | - | t _{HA} | |
| | Vertical front porch | t_{VF} | 2 | 16 | - | t _{HA} | |
| | Vertical active | $t_{ m VE}$ | 768 | 768 | 768 | t _{HA} | |
| | Vertical blanking | t _{VB} | 6 | 42 | | t _{HA} | |

Notes: 1. The performance of electro-optical characteristics may be influenced by variance of the vertical refresh rate.

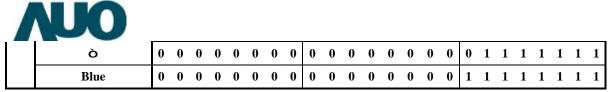
2. Hsync period will be a double number of character (8).

7-2 Signal Timing Waveform(The time "B" is t_{HB} on horizontal timing and t_{VB} on vertical timing)



8. Input Signals, Basic Display Colors and Gray Scale of Each Color

| 0,1 | Colors & | | -SP | <u> </u> | | | | | - | uy | <u> </u> | | | Sign | | | | | | | | | | | |
|--------------------|------------|----|-----|----------|----|----|----|----|----|----|----------|----|----|------|----|-----------|----|----|------------|-----------|----|-----------|----|-----------|----|
| | Gray scale | R0 | R1 | R2 | R3 | R4 | R5 | R6 | R7 | G0 | G1 | G2 | G3 | G4 | G5 | G6 | G7 | В0 | B 1 | B2 | В3 | B4 | В5 | B6 | В7 |
| - | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Basic | Blue | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Color | Cyan | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Magenta | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Yellow | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | White | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray | ñ | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| y S | Darker | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Scale of | ñ | | á | | | | | | | ć | á | | | | á | | | | | | | | | | |
| of | Ò | â | | | | â | | | | â | | | | | | | | | | | | | | | |
| Red | Bright | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 9 | ò | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Red | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Gray | ñ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| ay s | Darker | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| òca | ñ | | | | ć | á | | | | | | | á | á | | | | | | | á | á | | | |
| le o | Ò | | | | ź | à | | | | | | | ź | à | | | | | | | ź | À | | | |
| f G | Bright | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Scale of Green | Ò | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| | Green | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| ଦ୍ର | Black | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| ау | ñ | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Sca | Darker | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
| ale (| ñ | | | | | á | | | | á | | | | | | | É | | | | | | | | |
| of E | ò | | | | ź | | | | | | | | | à | | | | | | | ź | | | | |
| Gray Scale of Blue | Bright | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |



0 : Low level voltage, 1 : High level voltage



$Ta=25^{\circ}C, V_{DD}=+12V$

| | | | 14-25 0 | , , , , | | | | 1 |
|----------|--------------|--------------------------|-----------|---------|-------|-------|------|-----------|
| Para | ameter | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark |
| Viewing | L/R | θ 21, θ 22 | CR>10 | 80 | 85 | | Deg. | [Note1,4] |
| angle | U | θ 11 | | 80 | 85 | | Deg. | |
| | D | θ 12 | | 80 | 85 | | Deg. | |
| range | | | | | | | | |
| Contr | ast ratio | CRn | θ =0° | 600 | 800 | _ | | [Note2,4] |
| Respo | onse time | τ | | _ | 25 | _ | ms | [Note3,4] |
| Rise tim | ne τr | | | | 21 | _ | ms | |
| Fall tim | e τ d | | | | 4 | _ | ms | |
| Gray | to gary | | | | 8 | 16 | ms | |
| repor | nse time | | | | | | | |
| Chroma | ticity of | Wx | | 0.245 | 0.275 | 0.305 | | [Note4] |
| White (0 | CIE 1931) | Wy | | 0.268 | 0.298 | 0.328 | | |
| Chroma | ticity of | Rx | | 0.608 | 0.638 | 0.668 | | NTSC 72% |
| Red (CI | E 1931) | Ry | | 0.305 | 0.335 | 0.365 | | |
| Chroma | ticity of | Gx | | 0.241 | 0.271 | 0.301 | | |
| Green (C | CIE 1931) | Gy | | 0.567 | 0.597 | 0.627 | | |
| Chroma | ticity of | Bx | | 0.115 | 0.145 | 0.175 | | |
| Blue (CI | E 1931) | Ву | | 0.035 | 0.065 | 0.095 | | |
| Luminai | nce of white | YL | | 400 | 500 | | Cd/m | |
| [N | lote4] | | | | | | 2 | |
| White U | Jniformity | δw | | _ | - | 1.3 | | [Note5] |



% The measurement shall be executed 30 minutes after lighting at rating. (typical cond ition : $I_L = 4.2 mArms$)

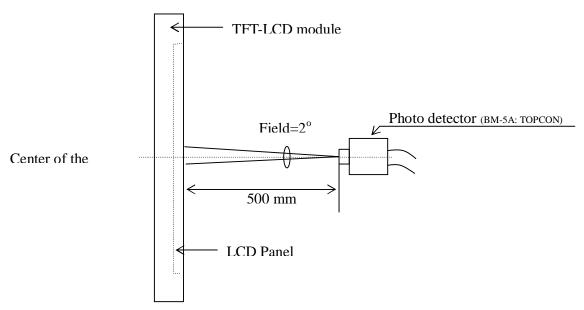
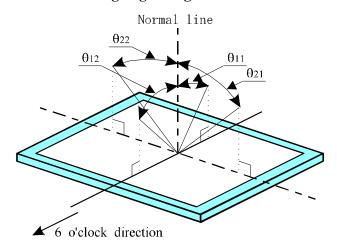


Fig 1. Optical characteristics measurement



The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig.1 below.

[Note1] Definitions of viewing angle range:



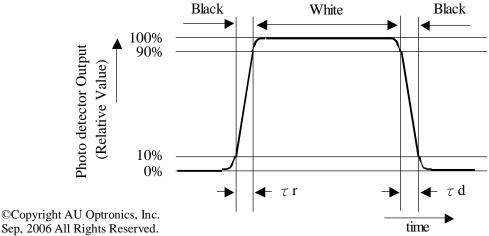
[Note2] Definition of contrast ratio:

The contrast ratio is defined as the following.

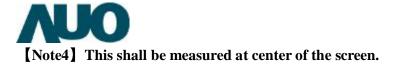
[Note3] Definition of response time:

The response time is defined as the following figure and shall be measured by

switching the input signal for "black" and "white".



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[Note5] Definition of white uniformity:
White uniformity is defined as the following with five measurements



The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

11 · Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
 - b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
 - c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
 - f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
 - g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling.
 - h) Observe all other precautionary requirements in handling components.
 - i) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
 - j) Laminated film is attached to the module surface to prevent it from being scratched. Peel the film off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc..

12. Reliability test items

| | Test item | Conditions |
|-----|--------------------------------|----------------------------------|
| No. | | |
| 1 | High temperature storage test | $Ta = 60^{\circ}C \qquad 240h$ |
| 2 | Low temperature storage test | Ta =-20°C 240h |
| 3 | High temperature | $Ta = 50^{\circ}C$; 80 %RH 240h |
| | & high humidity operation test | |
| 4 | High temperature operation | $Ta = 60^{\circ}C \qquad 240h$ |
| | test | |
| 5 | Low temperature operation test | $Ta = 0^{\circ}C \qquad 240h$ |

| 6 | Wibnotion to |
|---|--------------|

| 6 | Vibration test (non- | Frequency: 10~500Hz, 1.0G, 20 min/each axis |
|---|----------------------|---|
| | operating) | |
| 7 | Shock test | Gravity: 100G |
| | (non- operating) | Pulse width: 2ms, half sine wave |
| | | Direction: ±X,±Y,±Z |
| | | Once for each direction. |

10. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

11 · Handling Precautions

- a) Be sure to turn off the power supply when inserting or disconnecting the cable.
 - b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
 - c) Since the front polarizer is easily damaged, pay attention not to scratch it.
- d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
 - f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
 - g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling.
 - h) Observe all other precautionary requirements in handling components.
 - i) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
 - j) Laminated film is attached to the module surface to prevent it from being scratched. Peel the film off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc..

12. Reliability test items

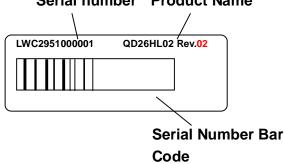
| | Test item | Conditions |
|-----|-------------------------------|--------------------------------|
| No. | | |
| 1 | High temperature storage test | $Ta = 60^{\circ}C \qquad 240h$ |
| 2 | Low temperature storage test | Ta =-20°C 240h |

| 1 | | ١ |
|---|----------|---|
| | <u>U</u> | |

| 3 | High temperature | $Ta = 50^{\circ}C$; 80 %RH 240h | | |
|---|--------------------------------|--|--|--|
| | & high humidity operation test | | | |
| 4 | High temperature operation | $Ta = 60^{\circ}C \qquad 240h$ | | |
| | test | | | |
| 5 | Low temperature operation test | $Ta = 0^{\circ}C$ 240h | | |
| 6 | Vibration test (non- | Frequency: $10\sim500$ Hz, 1.0 G, 20 min/each axis | | |
| | operating) | | | |
| 7 | Shock test | Gravity: 100G | | |
| | (non- operating) | Pulse width: 2ms, half sine wave | | |
| | | Direction: $\pm X, \pm Y, \pm Z$ | | |
| | | Once for each direction. | | |

13 · Others

1) LCD Module Label: Serial number Product Name



LWC295100001 Digital code 4, 5 is Date code.

Digital 4 (Year) 1: 2001, 2: 2002, 3:2003,....

Digital 5 (Month) 1: Jan, 2: Feb,..., A:Oct, B:Nov., C: Dec.

- 2) Adjusting volume has been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
- 3) Disassembling the module can cause permanent damage and should be strictly avoided.
 - 4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.
 - 5) If any problem occurs in relation to the description of this specification, it shall be resolved through discussion with spirit of cooperation.



14. Drawing

