

# Model Name: T390HVD01.1

Issue Date: 2012/4/19

()Preliminary Specifications(\*)Final Specifications

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# **Record of Revision**

Version	Date	Page	Description
Fianl	2012/3/23		First release
update	2012/4/19		Drawing update - source board re-layout
			Weight update (P.25)
	2012/4/27		Update 3D viewing angle



## 1. General Description

This specification applies to the 38.5 inch Color TFT-LCD SKD model T390HVD01.1. This LCD Open Cell Unit has a TFT active matrix type liquid crystal panel 1,920x1,080 pixels, and diagonal size of 38.5 inch. This module supports 1,920x1,080 mode. Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 8-bit gray scale signal for each dot. The T390HVD01.0 has been designed to apply the 8-bit 2 channel LVDS interface method. It is intended to support displays where high brightness, wide viewing angle, high color saturation, and high color depth are very important.

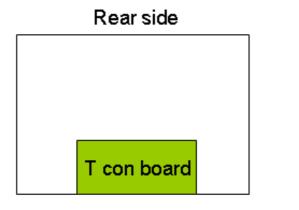
Also, 3D function is embedded by pattern retarder film.

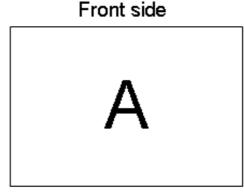
#### **General Information**

Items	Specification	Unit	Note
Active Screen Size	38.5	inch	
Display Area	853.92 (H) x 480.33 (V)	mm	
Outline Dimension	868.72 (H) x 492.83 (V) x 1.36 (D)	mm	
Driver Element	a-Si TFT active matrix		
Display Colors	8 bit	Colors	
Number of Pixels	1,920x1,080	Pixel	
Pixel Pitch	0.44475 (H) x 0.44475 (W)	mm	
Pixel Arrangement	RGB vertical stripe		
Display Operation Mode	Normally Black		
Surface Treatment	Anti-Glare, 3H		Haze=11%
Rotate Function	Unachievable		Note 1
Display Orientation	Signal input with "A"		Note 2

Note 1: Rotate Function refers to LCD display could be able to rotate.

Note 2: LCD display as below illustrated when signal input with "A".







## 2. Absolute Maximum Ratings

The followings are maximum values which, if exceeded, may cause faulty operation or damage to the unit

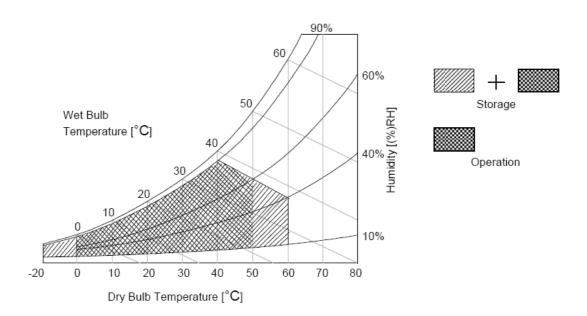
Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	$V_{DD}$	-0.3	14	$V_{DC}$	Note 1
Input Voltage of Signal	Vin	-0.3	4	$V_{DC}$	Note 1
Operating Temperature	TOP	0	+50	[°C]	Note 2
Operating Humidity	HOP	10	90	[%RH]	Note 2
Storage Temperature	TST	-20	+60	[°C]	Note 2
Storage Humidity	HST	10	90	[%RH]	Note 2
Panel Surface Temperature	PST		65	[°C]	Note 3

Note 1: Duration:50 msec.

Note 2 : Maximum Wet-Bulb should be 39  $^\circ\!\mathbb{C}$  and No condensation.

The relative humidity must not exceed 90% non-condensing at temperatures of  $40^{\circ}$ C or less. At temperatures greater than  $40^{\circ}$ C, the wet bulb temperature must not exceed  $39^{\circ}$ C.

Note 3: Surface temperature is measured at 50°C Dry condition





## 3. Electrical Specification

The T390HVD01.0 Open Cell Unit requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The other is to power Back Light Unit.

### **3-1 Electrical Characteristics**

## 3-1.1: DC Characteristics

	Dorometer	Cumbal		Value		Lloit	Note
	Parameter	Symbol	Min.	Тур.	Max	Unit	Note
LCD							
Power Su	pply Input Voltage	$V_{DD}$	10.8	12	13.2	$V_{DC}$	
Power Su	pply Input Current	I <sub>DD</sub>	-	0.8	1.3	Α	1
Inrush Cu	rrent	I <sub>RUSH</sub>	1	1	4	Α	2
Permissib	le Ripple of Power Supply Input Voltage	$V_{RP}$			V <sub>DD</sub> * 5%	$mV_{pk-pk}$	3
	Input Differential Voltage	V <sub>ID</sub>	200	400	600	$mV_{DC}$	4
LVDS	Differential Input High Threshold Voltage	$V_{TH}$	+100	1	+300	$mV_{DC}$	4
Interface	Differential Input Low Threshold Voltage	$V_{TL}$	-300		-100	$mV_DC$	4
	Input Common Mode Voltage	$V_{ICM}$	1.1	1.25	1.4	$V_{DC}$	4
CMOS	Input High Threshold Voltage	V <sub>IH</sub> (High)	2.7		3.3	$V_{DC}$	5
Interface	Input Low Threshold Voltage	V <sub>IL</sub> (Low)	0		0.6	$V_{DC}$	5

## 3-1.2: AC Characteristics

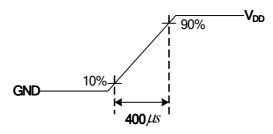
	Parameter			Value	Unit	Note	
	raiametei	Symbol	Min.	Тур.	Max	Offic	Note
	Receiver Clock : Spread Spectrum Modulation range	Fclk_ss	Fclk -3%	1	Fclk +3%	MHz	6
LVDS Interface	Receiver Clock : Spread Spectrum Modulation frequency	Fss	30	1	200	KHz	6
mendoc	Receiver Data Input Margin Fclk = 85 MHz Fclk = 65 MHz	tRMG	-0.4 -0.5		0.4 0.5	ns	7

### Note:

- 1. Test Condition:
  - (1)  $V_{DD} = 12.0V$
  - (2) Fv = Type Timing, 60Hz,
  - (3) Fclk= Max freq.
  - (4) Temperature = 25 °C



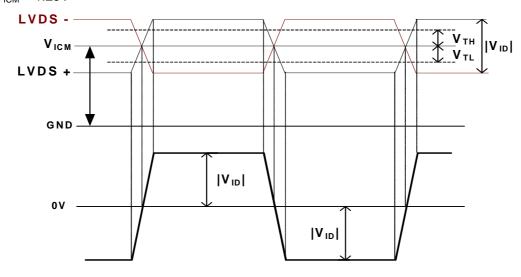
## 2. Measurement condition: Rising time = 400us



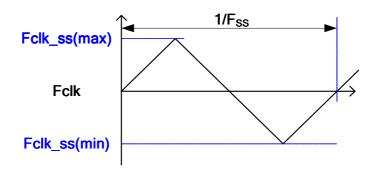
#### 3. Test Condition:

- (1) The measure point of  $V_{RP}$  is in LCM side after connecting the System Board and LCM.
- (2) Under Max. Input current spec. condition.

## **4.** $V_{ICM} = 1.25V$



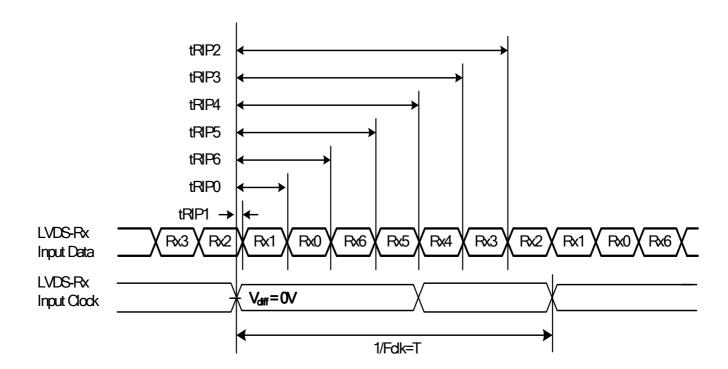
- **5.** The measure points of  $V_{IH}$  and  $V_{IL}$  are in LCM side after connecting the System Board and LCM.
- 6. LVDS Receiver Clock SSCG (Spread spectrum clock generator) is defined as below figures.





## 7. Receiver Data Input Margin

Parameter	Symbol		Unit	Note		
raiailletei	Symbol	Min	Туре	Max	Oilit	Note
Input Clock Frequency	Fclk	Fclk (min)		Fclk (max)	MHz	T=1/Fclk
Input Data Position0	tRIP1	- tRMG	0	[tRMG]	ns	
Input Data Position1	tRIP0	T/7- tRMG	T/7	T/7+ tRMG	ns	
Input Data Position2	tRIP6	2T/7- tRMG	2T/7	2T/7+ tRMG	ns	
Input Data Position3	tRIP5	3T/7- tRMG	3T/7	3T/7+ tRMG	ns	
Input Data Position4	tRIP4	4T/7- tRMG	4T/7	4T/7+ tRMG	ns	
Input Data Position5	tRIP3	5T/7- tRMG	5T/7	5T/7+ tRMG	ns	
Input Data Position6	tRIP2	6T/7- tRMG	6T/7	6T/7+ tRMG	ns	





## **3-2 Interface Connections**

LVDS interface requirement

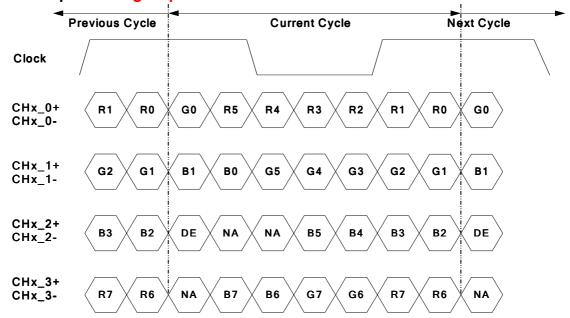
Connector: 187059-51221-1 ((P-TWO)

	_				
PIN	Symbol	Description	PIN	Symbol	Description
1	N.C.	AUO Internal Use Only	26	N.C.	AUO Internal Use Only
2	N.C.	AUO Internal Use Only	27	N.C.	AUO Internal Use Only
3	N.C.	AUO Internal Use Only	28	CH2_0-	LVDS Channel 2, Signal 0-
4	N.C.	AUO Internal Use Only	29	CH2_0+	LVDS Channel 2, Signal 0+
5	N.C.	AUO Internal Use Only	30	CH2_1-	LVDS Channel 2, Signal 1-
6	N.C.	AUO Internal Use Only	31	CH2_1+	LVDS Channel 2, Signal 1+
7	LVDS_SEL	Open/High(3.3V) for NS, Low(GND) for JEIDA	32	CH2_2-	LVDS Channel 2, Signal 2-
8	N.C.	No connection	33	CH2_2+	LVDS Channel 2, Signal 2+
9	N.C.	No connection	34	GND	Ground
10	N.C.	No connection	35	CH2_CLK-	LVDS Channel 2, Clock -
11	GND	Ground		CH2_CLK+	LVDS Channel 2, Clock +
12	CH1_0-	LVDS Channel 1, Signal 0-	37	GND	Ground
13	CH1_0+	LVDS Channel 1, Signal 0+	38	CH2_3-	LVDS Channel 2, Signal 3-
14	CH1_1-	LVDS Channel 1, Signal 1-	39	CH2_3+	LVDS Channel 2, Signal 3+
15	CH1_1+	LVDS Channel 1, Signal 1+	40	CH2_4-	No connection
16	CH1_2-	LVDS Channel 1, Signal 2-	41	CH2_4+	No connection
17	CH1_2+	LVDS Channel 1, Signal 2+	42	N.C.	AUO Internal Use Only
18	GND	Ground	43	N.C.	No connection
19	CH1_CLK-	LVDS Channel 1, Clock -	44	GND	Ground
20	CH1_CLK+	LVDS Channel 1, Clock +	45	GND	Ground
21	GND	Ground	46	GND	Ground
22	CH1_3-	LVDS Channel 1, Signal 3-	47	N.C.	No connection
23	CH1_3+	LVDS Channel 1, Signal 3+	48	$V_{DD}$	Power Supply, +12V DC Regulated
24	CH1_4-	No connection	49	$V_{DD}$	Power Supply, +12V DC Regulated
25	CH1_4+	No connection	50	$V_{DD}$	Power Supply, +12V DC Regulated
			51	$V_{DD}$	Power Supply, +12V DC Regulated

Note: N.C. : please leave this pin unoccupied. It can not be connected by any signal (Low/GND/High).

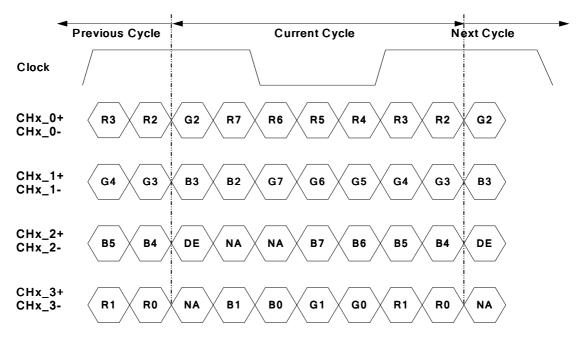


## ■ LVDS Option = High/Open→NS



Note: x = 1, 2, 3, 4...

## ■ LVDS Option = Low→JEIDA



Note: x = 1, 2, 3, 4...



## 3-3 Signal Timing Specification

This is the signal timing required at the input of the user connector. All of the interface signal timing should be satisfied with the following specifications for its proper operation.

## **Timing Table (DE only Mode)**

Signal	Item	Symbol	Min.	Min. Typ. Max				
	Period	Tv	1096	1125	1480	Th		
Vertical Section	Active	Tdisp (v)		1080				
	Blanking	Tblk (v)	16	45	400	Th		
	Period	Th	1030	1100	1325	Tclk		
Horizontal Section	Active	Tdisp (h)		960				
	Blanking	Tblk (h)	70	140	365	Tclk		
Clock	Frequency	Fclk=1/Tclk	50	74.25	82	MHz		
Vertical Frequency	Frequency	Fv	47	60	63	Hz		
Horizontal Frequency	Frequency	Fh	60	67.5	73	KHz		

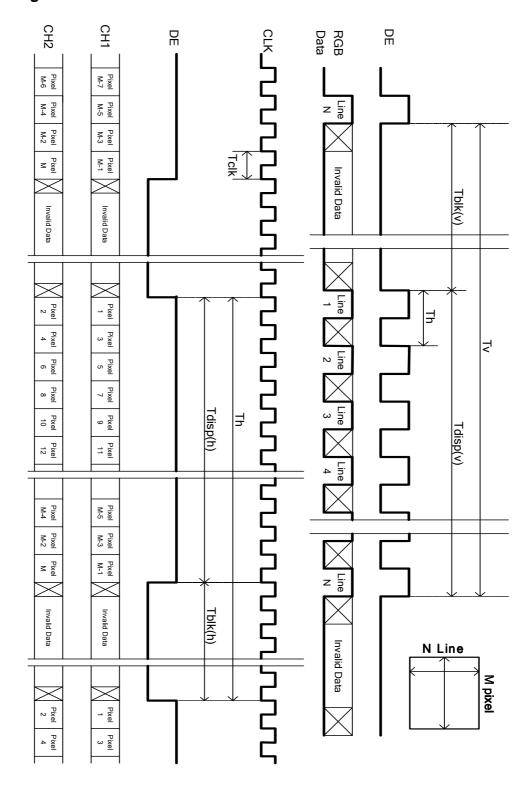
#### Notes:

- (1) Display position is specific by the rise of DE signal only.
  Horizontal display position is specified by the rising edge of 1<sup>st</sup> DCLK after the rise of 1<sup>st</sup> DE, is displayed on the left edge of the screen.
- (2)Vertical display position is specified by the rise of DE after a "Low" level period equivalent to eight times of horizontal period. The 1<sup>st</sup> data corresponding to one horizontal line after the rise of 1<sup>st</sup> DE is displayed at the top line of screen.
- (3)If a period of DE "High" is less than 1920 DCLK or less than 1080 lines, the rest of the screen displays black.
- (4)The display position does not fit to the screen if a period of DE "High" and the effective data period do not synchronize with each other.
- (5) Under 3D mode, signal should be input as following sequence: 1<sup>st</sup> line: right eye, 2<sup>nd</sup> line: left eye (when rotate function is not implemented and Tcon position is at panel upper side).





## 3-4 Signal Timing Waveforms





## 3-5 Color Input Data Reference

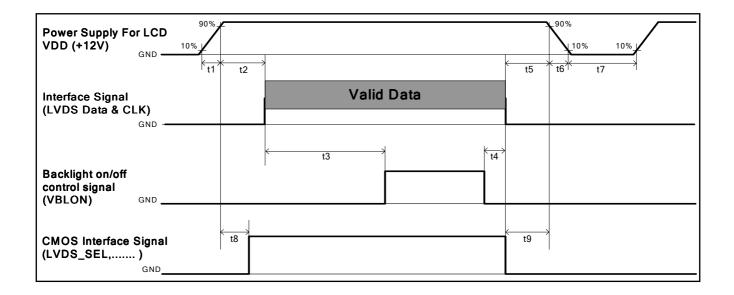
The brightness of each primary color (red, green and blue) is based on the 8 bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

## **COLOR DATA REFERENCE**

											I	npu	t Co	olor	Data	a									
	Color				RI	ΞD					GREEN					BLUE									
	Coloi	MS	В					LS	SB	MS	В					LS	B	MS	В					LS	SB
			R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	GO	В7	B6	B5	B4	ВЗ	B2	B1	ВО
	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Basic	Green(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Blue(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
Color	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(001)	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
R																									
	RED(254)	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED(255)	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
G		-												20000000000000000000000000000000000000											
	GREEN(254)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0
	GREEN(255)	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	BLUE(000)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE(001)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
В																									
	BLUE(254)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	0
	BLUE(255)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1



## 3-6 Power Sequence for LCD



Parameter		Values		Unit
Parameter	Min.	Type.	Max.	Min.
t1	0.4		30	ms
t2	0.1		50	ms
t3	450			ms
t4	0*1			ms
t5	0			ms
t6			*2	ms
t7	500			ms
t8	10*3		50	ms
t9	0			ms
Parameter	Values	Unit		ms
	Min.	Type.		ms

### Note:

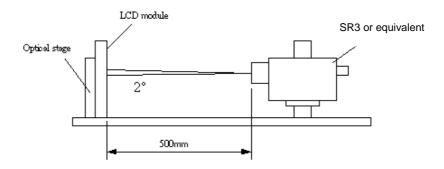
- (1) t4=0 : concern for residual pattern before BLU turn off.
- (2) t6: voltage of VDD must decay smoothly after power-off. (customer system decide this value)
- (3) When CMOS Interface signal is N.C. (no connection), opened in Transmitted end, t8 timing spec can be negligible.



## 4. Optical Specification

Optical characteristics are determined after the open cell unit and light source has been 'ON' and stable for approximately 45 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\varphi$  and  $\theta$  equal to 0°.

Fig.1 presents additional information concerning the measurement equipment and method.



Parameter	Symbol	Condition	Values			Unit	Notes
raiametei Symbo		Condition	Min.	Тур.	Max	Unit	notes
Contrast Ratio	CR			3000			1,2
Surface Luminance (White)	L <sub>WH</sub>	L <sub>WH</sub>		350		cd/m <sup>2</sup>	1,3
Luminance Variation	$\delta_{\text{WHITE(9P)}}$	With AUO Module			1.33		1,4
Response Time (G to G)	Тү			6.5		Ms	5
Color Gamut	NTSC			72		%	
Center Transmittance	Т%			5.15		%	1,8
Color Chromaticity							6
Red	ed R <sub>X</sub>			0.640			
	$R_Y$		Тур0.03	0.330	Тур.+0.03		]
Green	G <sub>X</sub>	With CS-1000T		0.300			
	$G_Y$	Standard light source "C"		0.600			
Blue	B <sub>X</sub>	Standard light source C		0.144			]
	$B_Y$			0.060			]
White	W <sub>X</sub>			0.280			]
	$W_{Y}$			0.300			]
Viewing Angle		With AUO Module					7
x axis, right(φ=0°)	$\theta_{r}$			89		degree	
x axis, left(φ=180°)	θι			89		degree	]
y axis, up(φ=90°)	$\theta_{\text{u}}$			89		degree	1
y axis, down (φ=270°)	$\theta_{d}$			89		degree	1
3D y axis, up	Θu		4.5	7.5	10.5	degree	9, 10

Rev.(							
y axis, down	$\Theta_{u}$		4.5	7.5	10.5	degree	
3D cross talk (midde)				1	3	%	10

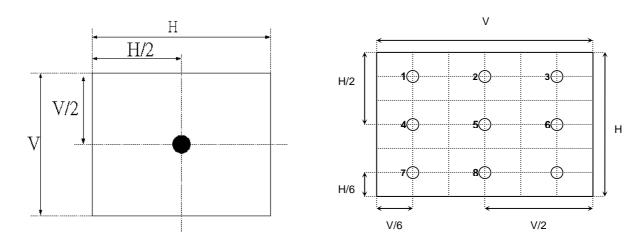
#### Note:

- 1. Light source here is the BLU of AUO T390HVD01.0 module.
- 2. Contrast Ratio (CR) is defined mathematically as:

Contrast Ratio= 
$$\frac{\text{Surface Luminance of L}_{\text{on5}}}{\text{Surface Luminance of L}_{\text{off5}}}$$

3. Surface luminance is luminance value at point 5 across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 2. L<sub>WH</sub>=Lon5 where Lon5 is the luminance with all pixels displaying white at center 5 location.

#### FIG. 2 Luminance



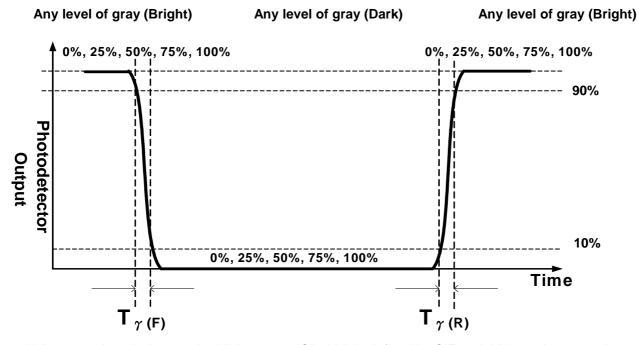
- 4. The variation in surface luminance,  $\delta$ WHITE is defined (center of Screen) as:
  - $\delta_{WHITE(9P)} = Maximum(L_{on1},\ L_{on2},...,L_{on9})/\ Minimum(L_{on1},\ L_{on2},...L_{on9})$
- 5. Response time  $T_{\gamma}$  is the average time required for display transition by switching the input signal for five luminance ratio (0%,25%,50%,75%,100% brightness matrix) and is based on  $F_{\nu}$ =60Hz to optimize.

Measured		Target						
Response Time		0%	25%	50%	75%	100%		
	0%		0% to 25%	0% to 50%	0% to 75%	0% to 100%		
	25%	25% to 0%		25% to 50%	25% to 75%	25% to 100%		
Start	50%	50% to 0%	50% to 25%		50% to 75%	50% to 100%		
	75%	75% to 0%	75% to 25%	75% to 50%		75% to 100%		
	100%	100% to 0%	100% to 25%	100% to 50%	100% to 75%			

The response time is defined as the following figure and shall be measured by switching the input signal for "any level of grey(bright)" and "any level of gray(dark)".

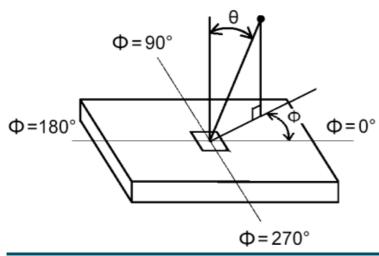


#### FIG.3 Response Time



- 6. Light source here is the standard light source "C" which is defined by CIE and driving voltages are based on suitable gamma voltages. The calculating method is as following:
  - A. Measure the "Module" and "BLU" optical spectrums (W, R, G, B) of AUO T390HVN01.0
  - B. Calculate cell spectrum from "Module" and "BLU" spectrums.
  - C. Calculate color chromaticity by using cell spectrum and the spectrum of standard light source "C".
- 7. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG4.

### **FIG.4 Viewing Angle**





8. Definition of Transmittance (T%):

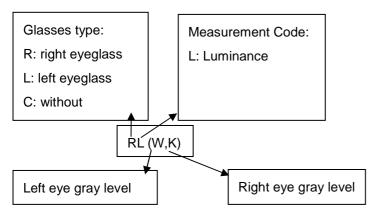
Transmittance = 
$$\frac{\text{Luminance of LCD module}}{\text{Luminance of backlight}} * 100\%$$

During transmittance measurement, the backlight of LCD module contains no brightness enhancement film. Two diffuser sheets which diffuse the light source uniformly are suggested to use for transmittance measurement.

- 9. 3D performance specification is expressed by 3D luminance, 3D Crosstalk and 3D viewing angle. 3D luminance which is defined by summation of left and right eye brightness under wearing glasses condition is measured at panel center point. Also, 3D crosstalk is measured at panel center point.
  - a. Cross talk (middle) is defined by observation position which is 1.2m distance from panel center point and human head in 0 degree steady vertical angle from panel mid axis level.
  - b. Cross talk (in vertical viewing angle) is defined by observation position which is 1.2m distance from panel center point and observation range within specified degrees of vertical angle from panel mid axis level, and the value is limited by 10%.

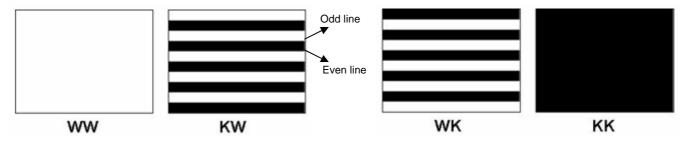
For more information, refer to 9-5 3D Measurement of 3D view angle.

#### 9-1 Notation of measurement.



#### 9-2 Measurement Configuration

4-test patterns (first character refers to Left eye gray level; second one refers to Right eye gray level). W is defined as brightness gray level; K is defined as dark state where black and white lines are displayed on even or odd lines.

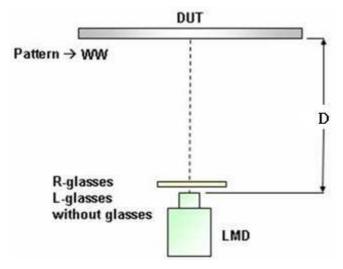


### 9-3 Measurement of 3D luminance

a. Test pattern WW is displayed, measuring distance is 50cm.



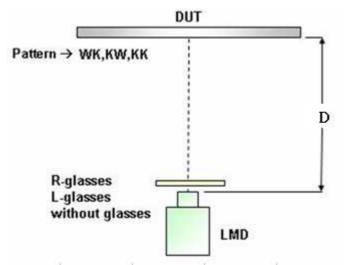
b. Left or right eyeglass are placed in front of SR3 or equivalent equipment (as FIG1 showed) successively and luminance is measured at panel center point where the notation for luminance measurement is RL(W,W) and LL(W,W).



$$3D \ Lum = \frac{R_L(W,W) + L_L(W,W)}{2}$$

#### 9-4 Measurement of 3D Crosstalk

- a. Test patterns KW, WK and KK are displayed, measuring distance is 1.2m.
- b. Right or left eyeglass is placed in front of SR3 or equivalent equipment (as FIG1 showed) successively and luminance is measured at panel center point



$$Crosstalk_{R} = \frac{R_{L}(W, K) - R_{L}(K, K)}{R_{L}(K, W) - R_{L}(K, K)} \times 100\%$$

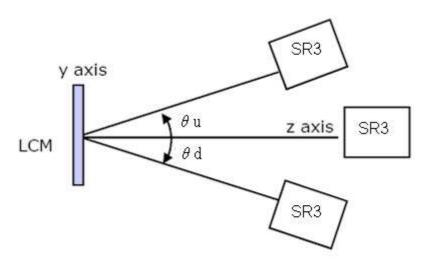
$$Crosstalk_{L} = \frac{L_{L}(K, W) - L_{L}(K, K)}{L_{L}(W, K) - L_{L}(K, K)} \times 100\%$$

$$Crosstalk = \frac{Crosstalk_R + Crosstalk_L}{2}$$

## 9-5 Measurement of 3D view angle

The angles are determined for the vertical or y axis with respect to the z axis which is normal to the LCD module surface and measured at panel center position.



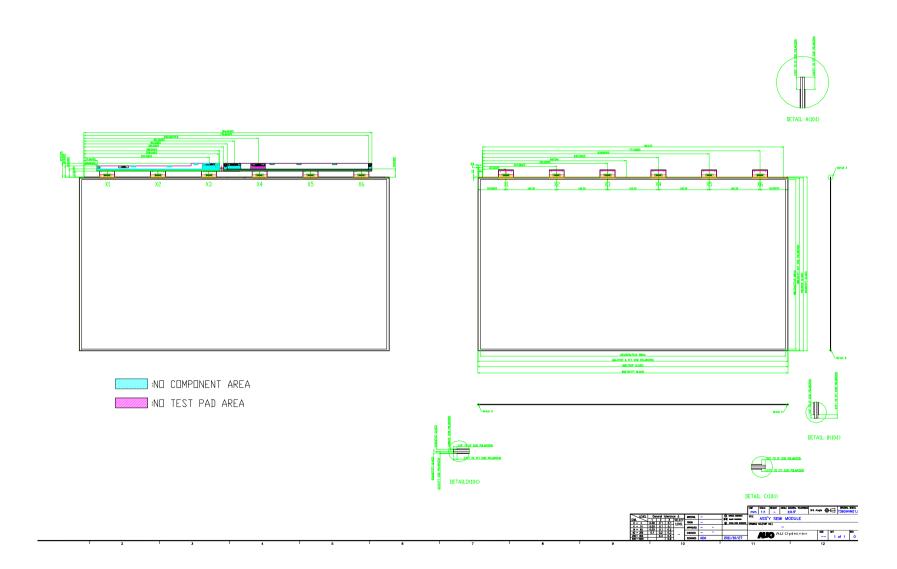


## 10. 3D Spec

	Spec
3D color chromaticity	(0.28,0.30)
3D gamma	2.2
3D cross talk (middle)	< 1% at 1.44m, mid axis, Max 3%
	< 7% at 1.44 m, head in 0 degrees vertical angle from mid
3D cross talk in vertical viewing angle	axis
	→ 15 (+-7.5) degree



# 5. Open Cell Drawing





# 6. Reliability Test Items

	Test Item	Q'ty	Condition
1	High temperature storage test	3	60°C , 300hrs
2	Low temperature storage test	3	-20°C, 300hrs
3	High temperature operation test	3	50°C, 300hrs
4	Low temperature operation test	3	-5°ℂ , 300hrs
5	Vibration test (non-operation)	3	Wave form: random Vibration level : 1.0G RMS Bandwidth : 10-300Hz Duration : X,Y,Z 10min per axis X,Y,Z: Horizontal, face up
6	6 Shock test (non-operation)		Shock level 50G ,20ms ±X,Y,Z axis Waveform: half sine wave Direction: One time each direction
7	Vibration test (With carton)	15	Random wave (1.5Grms 10~200Hz) Duration: X,Y,Z 30min per axes
8	Drop test (With carton)	15	Height:38.1cm (ASTMD4169-I) 1 corner, 3 edges, 6 surfaces (refer ASTM D 5276)



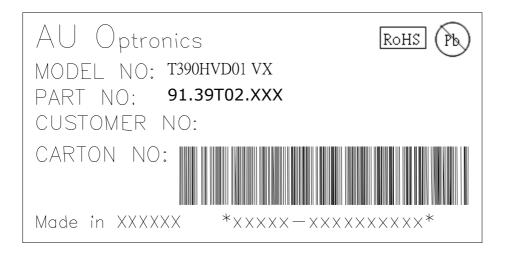
## 7. Packing

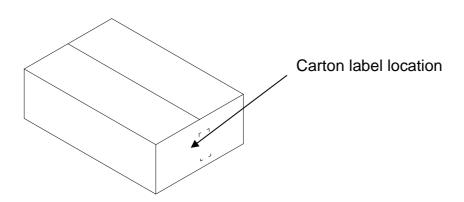
## 7-1 Open cell shipping label (35\*7mm)



- 1. S/N Number
- 2. AUO internal use
- 3. AUO internal use
- 4. Manufactured date
- 5. Model name

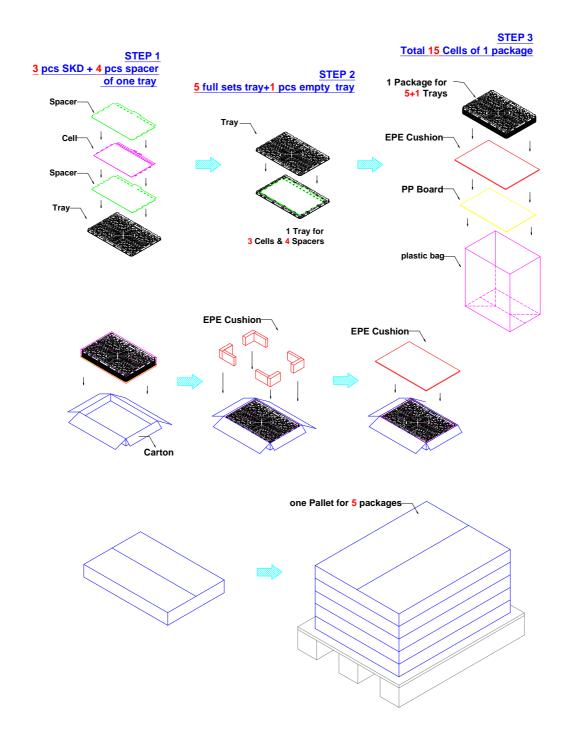
### **B. Carton Label:**







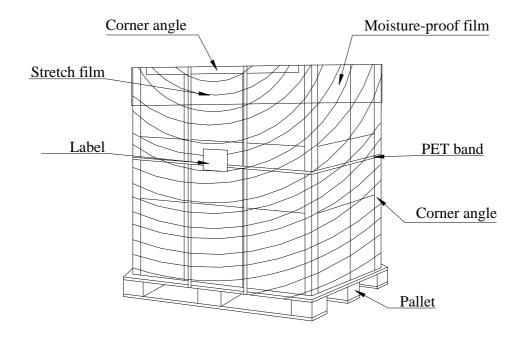
## 7-2 PACKING METHODS:





## 7-3 Pallet and Shipment Information

	Item		Packing Remark			
	пеш	Qty. Dimension V		Weight (kg)	i acking Nemark	
1	Packing BOX	15pcs/box	1130(L)*790(W)*254(H)	34.6		
2	Pallet	1	1150(L)*840(W)*132(H)	13.8		
3	Boxes per Pallet					
4	SKD per Pallet					
	Pallet after packing	N/A	N/A 1150(L)mm*980(W)mm*1402(H)mm 187.2			





## 8. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 8-1 MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the cell. And the frame on which a cell is mounted should have sufficient strength so that external force is not transmitted directly to the cell.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front/ rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 8-2 OPERATING PRECAUTIONS

- (1) The open cell unit listed in the product specification sheets was designed and manufactured for TV application
- (2) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)
- (3) Response time depends on the temperature. (In lower temperature, it becomes longer.)
- (4) Brightness depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (5) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (6) When fixed patterns are displayed for a long time, remnant image is likely to occur.
- (7) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interface.

#### 8-3 ELECTROSTATIC DISCHARGE CONTROL

Since a open cell unit is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch



interface pin directly.

#### 8-4 PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

#### 8-5 STORAGE

When storing open cell units as spares for a long time, the following precautions are necessary.

- (1) Store them in a dark place. Do not expose the open cell unit to sunlight or fluorescent light. Keep the temperature between  $5^{\circ}$ C and  $35^{\circ}$ C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

## 8-6 HANDLING PRECAUTIONS FOR PROTECTION FILM OF POLARIZER

- (1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.