

## Model Name: T650QVJ02.0

## Issue Date : 2013/04/23

# ( )Preliminary Specifications(\*)Final Specifications

| Customer Signature | Date | AUO                                       | Date   |  |  |  |
|--------------------|------|---|--------|--|--|--|
| Approved By        |      | Approval By PM Director<br>CP Wang        | Jang   |  |  |  |
| Note               |      | Reviewed By RD Director<br>Eugene CC Chen | P 11   |  |  |  |
|                    |      | Reviewed By Project Leader<br>Stanley Lo  |        |  |  |  |
|                    |      | Prepared By PM<br>Mick Chen               | H Cher |  |  |  |



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| No |     |                                       |
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## **Record of Revision**

| Version | Date       | Page  | Description                                       |  |
|---------|------------|-------|---|--|
| 0.1     | 2013/01/14 |       | First release                                     |  |
| 0.2     | 2013/01/29 | 7     | Update Part 3 electrical spec                     |  |
| 0.3     | 2013/01/29 | 20    | Update LCD power connector                        |  |
| 0.4     | 2013/01/30 | 31    | Update mechanical drawing                         |  |
| 0.5     | 2013/01/31 | 7     | Update I2C spec                                   |  |
| 0.6     | 2013/01/31 | 7,11  | Update DC characteristics & LVDS 51pin assignment |  |
| 0.7     | 2013/02/07 | 11    | Change 51pin; pin 7 function decription           |  |
| 0.8     | 2013/03/26 | 7     | DC/AC characteristics                             |  |
|         |            | 14    | Timing spec                                       |  |
|         |            | 15,16 | Timing waveform                                   |  |
|         |            | 18    | Update Power sequence                             |  |
|         |            | 23    | Revise Color coordination spec                    |  |
|         |            | 11    | 51pin, pin1 change                                |  |
| 0.9     | 2013/04/12 | 11    | 51pin, pin3 change                                |  |
| 1.0     | 2013/04/23 | 34    | Revise safety information: E204358→E204356        |  |
|         |            |       |   |  |
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## **1. General Description**

This specification applies to the 65 inch Color TFT-LCD Module T650QVJ02.0. This LCD module has a TFT active matrix type liquid crystal panel 3,840x2,160 pixels, and diagonal size of 65 inch. This module supports 3,840x2,160 mode. Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 10-bit gray scale signal for each dot.

The T650QVJ02.0 has been designed to apply the 10-bit LVDS interface method. It is intended to support displays where high brightness, wide viewing angle, high color saturation, and high color depth are very important. Also, 3D function is also embedded into front glass as pattern retarder.

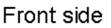
#### \* General Information

| Items                  | Specification                 | Unit   | Note                         |
|------------------------|-------------------------------|--------|------------------------------|
| Active Screen Size     | 65                            | inch   |                              |
| Display Area           | 1428.48(H) x 803.52(V)        | mm     |                              |
| Outline Dimension      | 1454.3(H) x 831.5 (V) x 18(D) | mm     | D: front bezel to back bezel |
| Driver Element         | a-Si TFT active matrix        |        |                              |
| Bezel Opening          | 1434.5 (H) x 809.6 (V)        | mm     |                              |
| Display Colors         | 10 bit, 16.7M                 | Colors |                              |
| Number of Pixels       | 3840x2160                     | Pixel  |                              |
| Pixel Pitch            | 0.372 (H) x 0.372(W)          | mm     |                              |
| Pixel Arrangement      | RGB vertical stripe           |        |                              |
| Display Operation Mode | Normally Black                |        |                              |
| Rotate Function        | Unachievable                  |        | Note 1                       |
| Display Orientation    | Signal input with "ABC"       |        | Note 2                       |

Note 1: Rotate Function refers to LCD display could be able to rotate.

Note 2: LCD display as below illustrated when signal input with "ABC".

#### Rear side



ABC

| Tasis lasered |  |
|---------------|--|
| Tcon board    |  |



## 2. Absolute Maximum Ratings

The followings are maximum values which, if exceeded, may cause faulty operation or damage to the unit

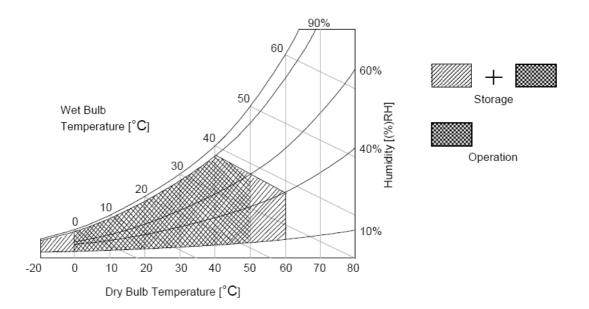
| Item                      | Symbol          | Min  | Max | Unit   | Conditions |
|---------------------------|-----------------|------|-----|--------|------------|
| Logic/LCD Drive Voltage   | V <sub>DD</sub> | -0.3 | 14  | [Volt] | Note 1     |
| Input Voltage of Signal   | Vin             | -0.3 | 4   | [Volt] | Note 1     |
| Operating Temperature     | TOP             | 0    | +50 | [°C]   | Note 2     |
| Operating Humidity        | HOP             | 10   | 90  | [%RH]  | Note 2     |
| Storage Temperature       | TST             | -20  | +60 | [°C]   | Note 2     |
| Storage Humidity          | HST             | 10   | 90  | [%RH]  | Note 2     |
| Panel Surface Temperature | PST             |      | 65  | [°C]   | Note 3     |

Note 1: Duration:50 msec.

Note 2 : Maximum Wet-Bulb should be 39  $^\circ\!\mathbb{C}$  and No condensation.

The relative humidity must not exceed 90% non-condensing at temperatures of  $40^{\circ}$ C or less. At temperatures greater than  $40^{\circ}$ C, the wet bulb temperature must not exceed  $39^{\circ}$ C.

Note 3: Surface temperature is measured at 50  $^\circ\!\mathrm{C}\,$  Dry condition





## 3. Electrical Specification

The T650QVJ02.0 requires two power inputs. One is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The other is to power Back Light Unit.

#### 3.0 ASIC feature

- Input resolution FHD120Hz / UHD 30Hz/ 4k1k 30Hz switchable
- MEMC Function with High/Middle/Low level
- 2D / 3D switchable
- Video Mute Function
- OSD protection function



#### **3.1 Electrical Characteristics**

#### 3.1.1: DC Characteristics

| Parameter                    |   | Symbol                    |      | Value                   | Unit                | Note            |      |
|------------------------------|---|---------------------------|------|-------------------------|---------------------|-----------------|------|
|                              | Farameler                                 | Symbol                    | Min. | Тур.                    | Max                 | Unit            | Note |
| LCD                          |   |                           |      |                         |                     |                 |      |
| Power Supp                   | bly Input Voltage (for input power=12V)   | V <sub>DD</sub>           | 10.8 | 12                      | 13.2                | V <sub>DC</sub> |      |
| Power Supp                   | bly Input Current (Define to section:1.1) | I <sub>DD</sub>           |      | 1.8                     | 3.7                 | А               | 1    |
| Inrush Curre                 | ent (Define to section:1.1)               | I <sub>RUSH</sub>         |      |                         | 5                   | А               | 2    |
| Permissible<br>(for input po | $V_{RP}$                                  |                           |      | V <sub>DD</sub> *<br>5% | $mV_{pk\text{-}pk}$ | 3               |      |
|                              | Input Differential Voltage                | V <sub>ID</sub>           | 200  | 400                     | 600                 | $mV_{DC}$       | 4    |
| LVDS                         | Differential Input High Threshold Voltage | V <sub>TH</sub>           | +100 |                         | +300                | $mV_{DC}$       | 4    |
| Interface                    | Differential Input Low Threshold Voltage  | $V_{\text{TL}}$           | -300 |                         | -100                | $mV_{DC}$       | 4    |
|                              | Input Common Mode Voltage                 | V <sub>ICM</sub>          | 1.1  | 1.25                    | 1.4                 | V <sub>DC</sub> | 4    |
| CMOS                         | Input High Threshold Voltage              | V <sub>IH</sub><br>(High) | 2.0  |                         | 3.3                 | $V_{\text{DC}}$ | 5    |
| Interface                    | Input Low Threshold Voltage               | V <sub>IL</sub><br>(Low)  | 0    |                         | 0.8                 | $V_{\text{DC}}$ | 5    |

#### 3.1.2: AC Characteristics

|                   | Parameter   |                   |               | Value | Linit       | Note |      |
|-------------------|---|-------------------|---------------|-------|-------------|------|------|
| i diametei        |   | Symbol            | Min.          | Тур.  | Max         | Unit | NOLE |
|                   | Receiver Clock : Spread Spectrum<br>Modulation range          | Fclk_ss           | Fclk<br>-3%   |       | Fclk<br>+3% | MHz  | 6    |
| LVDS<br>Interface | Receiver Clock : Spread Spectrum<br>Modulation frequency      | Fss               | 50            |       | 200         | KHz  | 6    |
|                   | Receiver Data Input Margin<br>Fclk = 150 MHz<br>Fclk = 85 MHz | tRMG              | -0.15<br>-0.4 |       | 0.15<br>0.4 | ns   | 7    |
|                   | SCL clock frequency   | $F_{SCL}$         |               |       | 400         | KHZ  |      |
|                   | I2C clock high level  | T <sub>SCHi</sub> | 0.6           |       |             | us   |      |
| I2C               | I2C clock low level   | $T_{SCLo}$        | 1.3           |       |             | us   |      |
| Interface         | I2C data setup time   | $T_{SDS}$         | 0.1           |       |             | us   |      |
|                   | I2C data hold time  | $T_{SDH}$         | 0             |       | 900         | us   |      |
|                   | SDA and SCL rise time   | T <sub>R</sub>    |               |       | 0.3         | us   |      |
|                   | SDA and SCL fall time   | $T_F$             |               |       | 0.3         | US   |      |



#### 3.1.3: Driver Characteristics

| Item                       | Symbol | Min | Max | Unit | condition |
|----------------------------|--------|-----|-----|------|-----------|
| Driver Surface Temperature | DST    |     | 100 | [°C] | Note      |

Any point on the driver surface must be less than  $100^{\circ}$  under any condition

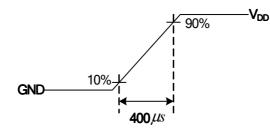
#### Note:

- **1.** Test Condition:
  - (1)  $V_{DD} = 12.0V$ 
    - (2) Fv = Type Timing 120Hz
    - (3) Fclk= Max freq.
    - (4) Temperature = 25 °C
    - (5) Typ. Input current : White Pattern

Max. Input current: Heavy loading pattern defined by AUO

>> refer to "Section:3.3 Signal Timing Specification, Typical timing"

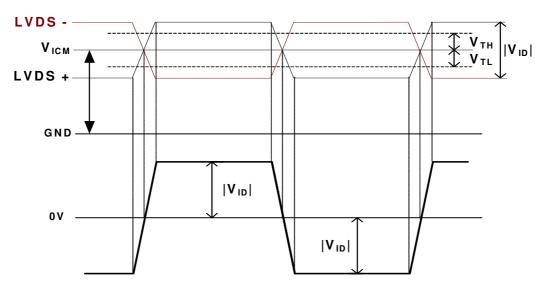
2. Measurement condition : Rising time = 400us



3. Test Condition:

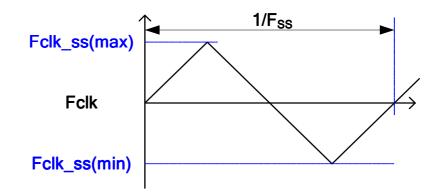
(1) The measure point of  $V_{\text{RP}}\,$  is in LCM side after connecting the System Board and LCM.

- (2) Under Max. Input current spec. condition.
- **4.**  $V_{ICM} = 1.25V$



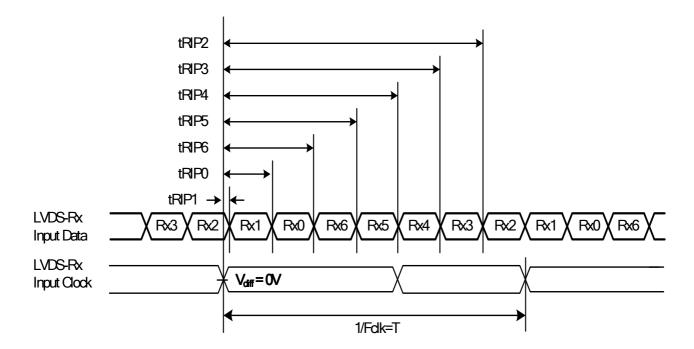


- 5. The measure points of  $V_{IH}$  and  $V_{IL}$  are in LCM side after connecting the System Board and LCM.
- 6. LVDS Receiver Clock SSCG (Spread spectrum clock generator) is defined as below figures.



7. Receiver Data Input Margin

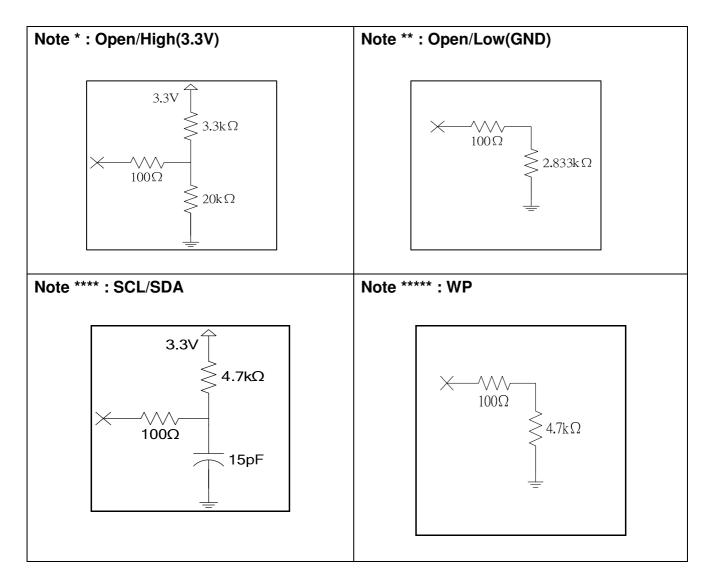
| Parameter             | Symbol |            | Unit | Note       |      |          |
|-----------------------|--------|------------|------|------------|------|----------|
| Farameter             | Symbol | Min Type   |      | Мах        | Unit | Note     |
| Input Clock Frequency | Fclk   | Fclk (min) |      | Fclk (max) | MHz  | T=1/Fclk |
| Input Data Position0  | tRIP1  | - tRMG     | 0    | tRMG       | ns   |          |
| Input Data Position1  | tRIP0  | T/7- tRMG  | T/7  | T/7+ tRMG  | ns   |          |
| Input Data Position2  | tRIP6  | 2T/7- tRMG | 2T/7 | 2T/7+ tRMG | ns   |          |
| Input Data Position3  | tRIP5  | 3T/7- tRMG | 3T/7 | 3T/7+ tRMG | ns   |          |
| Input Data Position4  | tRIP4  | 4T/7- tRMG | 4T/7 | 4T/7+ tRMG | ns   |          |
| Input Data Position5  | tRIP3  | 5T/7- tRMG | 5T/7 | 5T/7+ tRMG | ns   |          |
| Input Data Position6  | tRIP2  | 6T/7- tRMG | 6T/7 | 6T/7+ tRMG | ns   |          |





#### 3.2 Interface Connections

#### 3.2.1: LVDS connector control and I2C pin description





#### 3.2.2: LVDS Pin-Assignment

LCD connector: 187059-51221-1 (JAE, LVDS connector)

187060-41221-1 (JAE, LVDS connector)

Mating connector:

| PIN | Symbol   | Description   | PIN | Symbol   | Description  |
|-----|----------|---|-----|----------|--|
| 1   | N.C      | AUO Internal Use Only   | 26  | GND      | Ground   |
| 2   | SCL      | I2C Serial Clock  | 27  | GND      | Ground   |
| 3   | N.C      | AUO Internal Use Only   | 28  | CH2_0-   | LVDS Channel 2, Signal 0-                            |
| 4   | SDA      | I2C Serial Data   | 29  | CH2_0+   | LVDS Channel 2, Signal 0+                            |
| 5   | N.C      | AUO Internal Use Only   | 30  | CH2_1-   | LVDS Channel 2, Signal 1-                            |
| 6   | N.C      | AUO Internal Use Only   | 31  | CH2_1+   | LVDS Channel 2, Signal 1+                            |
| 7   | SELLVDS  | LVDS Format Select<br>Open/High(3.3V) for JEIDA,<br>Low(GND) for NS | 32  | CH2_2-   | LVDS Channel 2, Signal 2-                            |
| 8   | N.C      | AUO Internal Use Only   | 33  | CH2_2+   | LVDS Channel 2, Signal 2+                            |
| 9   | N.C      | AUO Internal Use Only   | 34  | GND      | Ground   |
| 10  | N.C      | AUO Internal Use Only   | 35  | CH2_CLK- | LVDS Channel 2, Clock -                              |
| 11  | GND      | Ground  | 36  | CH2_CLK+ | LVDS Channel 2, Clock +                              |
| 12  | CH1_0-   | LVDS Channel 1, Signal 0-   | 37  | GND      | Ground   |
| 13  | CH1_0+   | LVDS Channel 1, Signal 0+   | 38  | CH2_3-   | LVDS Channel 2, Signal 3-                            |
| 14  | CH1_1-   | LVDS Channel 1, Signal 1-   | 39  | CH2_3+   | LVDS Channel 2, Signal 3+                            |
| 15  | CH1_1+   | LVDS Channel 1, Signal 1+   | 40  | CH2_4-   | LVDS Channel 2, Signal 4-                            |
| 16  | CH1_2-   | LVDS Channel 1, Signal 2-   | 41  | CH2_4+   | LVDS Channel 2, Signal 4+                            |
| 17  | CH1_2+   | LVDS Channel 1, Signal 2+   | 42  | GND      | Ground   |
| 18  | GND      | Ground  | 43  | N.C      | AUO Internal Use Only                                |
| 19  | CH1_CLK- | LVDS Channel 1, Clock -   | 44  | GND      | Ground   |
| 20  | CH1_CLK+ | LVDS Channel 1, Clock +   | 45  | GND      | Ground   |
| 21  | GND      | Ground  | 46  | GND      | Ground   |
| 22  | CH1_3-   | LVDS Channel 1, Signal 3-   | 47  | N.C.     | No connection (for AUO test only.<br>Do not connect) |
| 23  | CH1_3+   | LVDS Channel 1, Signal 3+   | 48  | N.C.     | No connection (for AUO test only.<br>Do not connect) |
| 24  | CH1_4-   | LVDS Channel 1, Signal 4-   | 49  | N.C.     | No connection (for AUO test only.<br>Do not connect) |
| 25  | CH1_4+   | LVDS Channel 1, Signal 4+   | 50  | N.C.     | No connection (for AUO test only.<br>Do not connect) |
|     |          |   | 51  | N.C.     | No connection (for AUO test only.<br>Do not connect) |

Note: N.C. : please leave this pin unoccupied. It can not be connected by any signal (Low/GND/High).



| PIN | Symbol   | Description                                       | PIN | Symbol   | Description               |
|-----|----------|---|-----|----------|---------------------------|
| 1   | N.C.     | No connection (for AUO test only. Do not connect) | 21  | CH3_3+   | LVDS Channel 3, Signal 3+ |
| 2   | N.C.     | No connection (for AUO test only. Do not connect) | 22  | CH3_4-   | LVDS Channel 3,Signal 4-  |
| 3   | N.C.     | No connection (for AUO test only. Do not connect) | 23  | CH3_4+   | LVDS Channel 3,Signal 4+  |
| 4   | N.C.     | No connection (for AUO test only. Do not connect) | 24  | GND      | Ground                    |
| 5   | N.C.     | No connection (for AUO test only. Do not connect) | 25  | GND      | Ground                    |
| 6   | N.C.     | No connection (for AUO test only. Do not connect) | 26  | CH4_0-   | LVDS Channel 4, Signal 0- |
| 7   | N.C.     | No connection (for AUO test only. Do not connect) | 27  | CH4_0+   | LVDS Channel 4, Signal 0+ |
| 8   | N.C.     | No connection (for AUO test only. Do not connect) | 28  | CH4_1-   | LVDS Channel 4, Signal 1- |
| 9   | GND      | Ground  | 29  | CH4_1+   | LVDS Channel 4, Signal 1+ |
| 10  | CH3_0-   | LVDS Channel 3, Signal 0-                         | 30  | CH4_2-   | LVDS Channel 4, Signal 2- |
| 11  | CH3_0+   | LVDS Channel 3, Signal 0+                         | 31  | CH4_2+   | LVDS Channel 4, Signal 2+ |
| 12  | CH3_1-   | LVDS Channel 3, Signal 1-                         | 32  | GND      | Ground                    |
| 13  | CH3_1+   | LVDS Channel 3, Signal 1+                         | 33  | CH4_CLK- | LVDS Channel 4, Clock -   |
| 14  | CH3_2-   | LVDS Channel 3, Signal 2-                         | 34  | CH4_CLK+ | LVDS Channel 4, Clock +   |
| 15  | CH3_2+   | LVDS Channel 3, Signal 2+                         | 35  | GND      | Ground                    |
| 16  | GND      | Ground  | 36  | CH4_3-   | LVDS Channel 4, Signal 3- |
| 17  | CH3_CLK- | LVDS Channel 3, Clock -                           | 37  | CH4_3+   | LVDS Channel 4, Signal 3+ |
| 18  | CH3_CLK+ | LVDS Channel 3, Clock +                           | 38  | CH4_4-   | LVDS Channel 4,Signal 4-  |
| 19  | GND      | Ground  | 39  | CH4_4+   | LVDS Channel 4,Signal 4+  |
| 20  | CH3_3-   | LVDS Channel 3, Signal 3-                         | 40  | GND      | Ground                    |
|     |          |   | 41  | GND      | Ground                    |

#### Note: N.C. : please leave this pin unoccupied. It can not be connected by any signal (Low/GND/High).

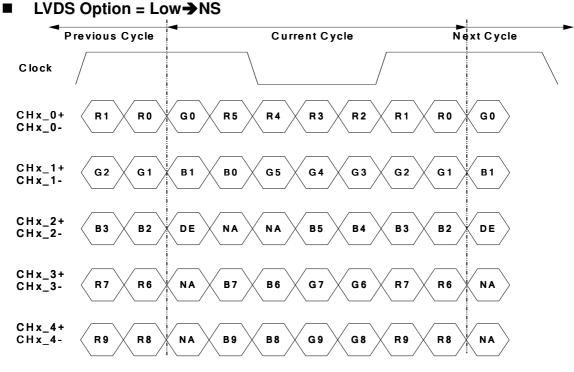
• LCD Power connector:

Power CN(12pin) : MSAK242151P12R (STM)

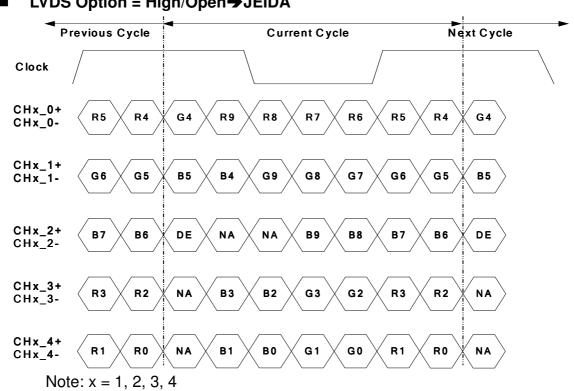
| ΡI | Symbol           | Description      |
|----|------------------|------------------|
| Ν  | Cymbol           | Description      |
| 1  | PWR Power 12V IN | PWR Power 12V IN |
| 2  | PWR Power 12V IN | PWR Power 12V IN |
| 3  | PWR Power 12V IN | PWR Power 12V IN |
| 4  | PWR Power 12V IN | PWR Power 12V IN |
| 5  | PWR Power 12V IN | PWR Power 12V IN |
| 6  | NC               | NC Pin           |
| 7  | NC               | NC Pin           |
| 8  | GND              | Ground           |
| 9  | GND              | Ground           |
| 10 | GND              | Ground           |
| 11 | GND              | Ground           |
| 12 | GND              | Ground           |
|    |                  |                  |



#### 3.2.3: LVDS Option



Note: x = 1, 2, 3, 4...



LVDS Option = High/Open→JEIDA 



#### 3.3 Signal Timing Specification

#### UHD (4K2K) 3840x2160 LVDS 4ch Timing Table (960x2160 @30Hz)

|              | Vertical Section |           |      |                  |      |          | Horizonta | I Section                          | on   |      | Frequency |       |       |           |  |
|--------------|------------------|-----------|------|------------------|------|----------|-----------|------------------------------------|------|------|-----------|-------|-------|-----------|--|
| Input Timing | Active           | Period Tv | Blar | Blanking Tblk(v) |      | Active   | Period Th | Blanking Tblk(h) Pixel Clock (MHz) |      |      | 1Hz)      | Frame |       |           |  |
|              | Tdisp(v)         | Тур.      | Min. | Тур.             | Max. | Tdisp(h) | Тур.      | Min.                               | Тур. | Max. | Min.      | Тур.  | Max.  | Rate (Hz) |  |
|              |                  |           |      |                  |      |          |           |                                    |      |      | 233.8     | -     | 237.6 | 24        |  |
| 4K2K30Hz     | 2160             | 2250      | 76   | 90               | 104  | 3840     | 4400      | 516                                | 560  | 604  | 243.7     | -     | 247.5 | 25        |  |
|              |                  |           |      |                  |      |          |           |                                    |      |      | 292.2     | -     | 297.2 | 30        |  |

#### FHD 1920x1080 LVDS 4ch Timing Table (480x1080 @120Hz)

|              | Vertical Section |           |                  |      |        |           | Horizontal Section |      |      |      |       |      | Frequency |           |  |  |  |
|--------------|------------------|-----------|------------------|------|--------|-----------|--------------------|------|------|------|-------|------|-----------|-----------|--|--|--|
| Input Timing | Active           | Period Tv | Blanking Tblk(v) |      | Active | Period Th | Blanking Tblk(h)   |      |      | Pixe | Frame |      |           |           |  |  |  |
|              | Tdisp(v)         | Тур.      | Min.             | Тур. | Max.   | Tdisp(h)  | Тур.               | Min. | Тур. | Max. | Min.  | Тур. | Max.      | Rate (Hz) |  |  |  |
|              |                  |           |                  |      |        |           |                    |      |      |      | 234   | -    | 237.6     | 96        |  |  |  |
| FHD120Hz     | 1080             | 1125      | 38               | 45   | 52     | 1920      | 2200               | 252  | 280  | 304  | 243.9 | -    | 247.5     | 100       |  |  |  |
|              |                  |           |                  |      |        |           |                    |      |      |      | 293.5 | -    | 297.2     | 120       |  |  |  |

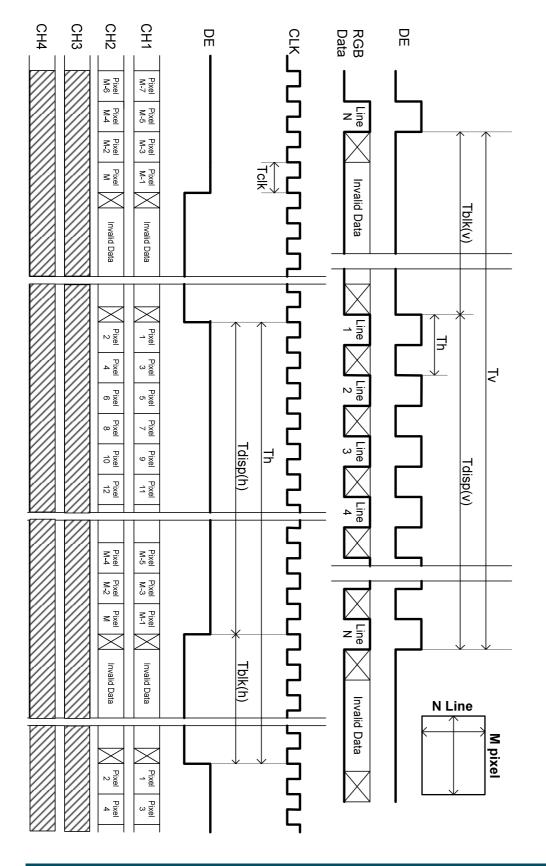
#### 4K1K 3840x1080 LVDS 2ch Timing Table (1920x1080 @30Hz)

|              |          | Vertical  | Sectio | n        |        |          | Horizonta | I Section        | on   |      | Frequency |       |       |           |  |
|--------------|----------|-----------|--------|----------|--------|----------|-----------|------------------|------|------|-----------|-------|-------|-----------|--|
| Input Timing | Active   | Period Tv | Blar   | nking Tb | olk(v) | Active   | Period Th | Blanking Tblk(h) |      |      | Pixe      | Frame |       |           |  |
|              | Tdisp(v) | Тур.      | Min.   | Тур.     | Max.   | Tdisp(h) | Тур.      | Min.             | Тур. | Max. | Min.      | Тур.  | Max.  | Rate (Hz) |  |
|              |          |           |        |          |        |          |           |                  |      |      | 116.9     | -     | 118.8 | 24        |  |
| 4K1K30Hz     | 1080     | 1125      | 38     | 45       | 52     | 3840     | 4400      | 516              | 560  | 604  | 121.8     | -     | 123.8 | 25        |  |
|              |          |           |        |          |        |          |           |                  |      |      | 146.1     | -     | 148.5 | 30        |  |



#### 3.4 Signal Timing Waveforms

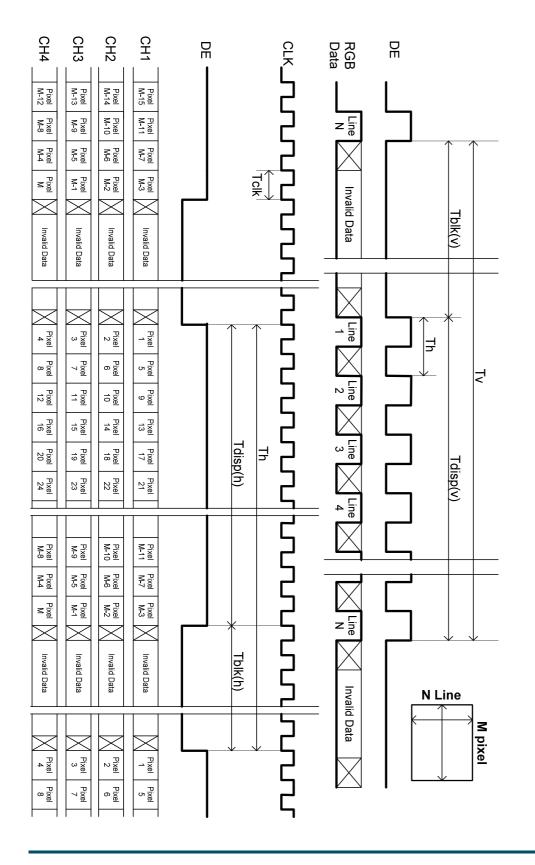
#### - 4K1K 3840x1080 LVDS 2ch Timing Table (1920x1080 @30Hz)





#### - FHD 1920x1080 LVDS 4ch Timing Table (480x1080 @120Hz)

- QFHD 3840x2160 LVDS 4ch Timing Table (960x2160 @30Hz)





#### 3.5 Color Input Data Reference

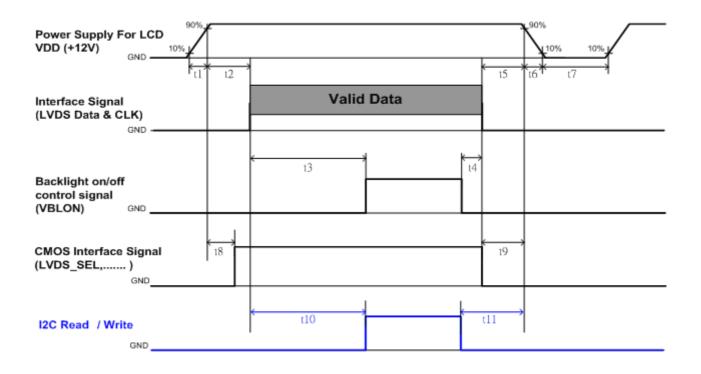
The brightness of each primary color (red, green and blue) is based on the 10 bit gray scale data input for the color; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

|       |             |    |    |    |    |    |    |    |    |    |    |    |    | In | nput | Col | or E | Data | l  |    |    |    |    |    |    |    |    |    |    |    |    |
|-------|-------------|----|----|----|----|----|----|----|----|----|----|----|----|----|------|-----|------|------|----|----|----|----|----|----|----|----|----|----|----|----|----|
|       | Color       |    |    |    |    | RE | ED |    |    |    |    |    |    |    | (    | GRE | EEN  | I    |    |    |    |    |    |    |    | BL | UE |    |    |    |    |
|       | 00101       | MS | B  |    |    | r  |    |    |    | L  | SB | M  | SB |    |      |     |      |      |    | LS | SB | MS | B  |    |    |    |    |    |    | L  | SB |
|       |             | R9 | R8 | R7 | R6 | R5 | R4 | R3 | R2 | R1 | R0 | G9 | G8 | G7 | G6   | G5  | G4   | G3   | G2 | G1 | G0 | B9 | B8 | B7 | B6 | B5 | B4 | B3 | B2 | B1 | B0 |
|       | Black       | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | Red(1023)   | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | Green(1023) | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1    | 1   | 1    | 1    | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | Blue(1023)  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
| Color | Cyan        | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1    | 1   | 1    | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|       | Magenta     | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|       | Yellow      | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1    | 1   | 1    | 1    | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | White       | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1    | 1   | 1    | 1    | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |
|       | RED(000)    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | RED(001)    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| R     |             |    |    |    |    |    |    |    |    |    |    |    |    |    |      |     |      |      |    |    |    |    |    |    |    |    |    |    |    |    |    |
|       | RED(1022)   | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | RED(1023)   | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | GREEN(000)  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | GREEN(001)  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
| G     |             |    |    |    |    |    |    |    |    |    |    |    |    |    |      |     |      |      |    |    |    |    |    |    |    |    |    |    |    |    |    |
|       | GREEN(1022) | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1    | 1   | 1    | 1    | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | GREEN(1023) | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  | 1  | 1  | 1    | 1   | 1    | 1    | 1  | 1  | 1  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | BLUE(000)   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  |
|       | BLUE(001)   | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 1  |
| В     |             |    |    |    |    |    |    |    |    |    |    |    |    |    |      |     |      |      |    |    |    |    |    |    |    |    |    |    |    |    |    |
|       | BLUE(1022)  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 0  |
|       | BLUE(1023)  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0  | 0    | 0   | 0    | 0    | 0  | 0  | 0  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  | 1  |

#### COLOR DATA REFERENCE



#### **3.6** Power Sequence for LCD



| Dementer  |                  | Values |      | 11   |
|-----------|------------------|--------|------|------|
| Parameter | Min.             | Туре.  | Max. | Unit |
| t1        | 0.4              |        | 30   | ms   |
| t2        | 0.1              |        | 50   | ms   |
| t3        | 2000             |        |      | ms   |
| t4        | 0 <sup>*1</sup>  |        |      | ms   |
| t5        | 0                |        |      | ms   |
| t6        |                  |        | *2   | ms   |
| t7        | 500              |        |      | ms   |
| t8        | 10 <sup>*3</sup> |        | 50   | ms   |
| t9        | 0                |        |      | ms   |
| t10       | 2000             |        |      | ms   |
| t11       | 150              |        |      | ms   |

#### Note:

(1) t4=0 : concern for residual pattern before BLU turn off.

(2) t6 : voltage of VDD must decay smoothly after power-off. (customer system decide this value)

(3) When CMOS Interface signal is N.C. (no connection), opened in Transmitted end, t8 timing spec can be negligible.



#### 3.7 Backlight Specification

The backlight unit contains 8pcs light bar.

#### 3.7.1 Light bar Driven Condition

|    | Item  | Sym               | abol | Condition |      | Spec     |       | Unit  | Note |
|----|---|-------------------|------|-----------|------|----------|-------|-------|------|
|    | Item  | Syn               | nbol | Condition | Min  | Тур      | Мах   | Onit  | Note |
| 1  | Input Voltage                                 | VD                | DB   | -         | 22.8 | 24       | 25.2  | VDC   | -    |
| 2  | Input Current                                 | ا <sub>D</sub>    | DB   | VDDB=24V  |      | 7.23     | 7.77  | ADC   | 1    |
| 3  | Input Power                                   | P <sub>DDB</sub>  |      | VDDB=24V  |      | 173.6    | 186.5 | W     | 1    |
| 4  | Inrush Current                                | I <sub>RUSH</sub> |      | VDDB=24V  |      |          | 16.3  | Apeak | 2    |
| 5  | Control signal voltage                        | Hi                |      | VDDB=24V  | 2 -  |          | 5.5   | VDC   | -    |
| 5  | Control signal voltage                        | $V_{Signal}$      | Low  | VDD=24V   | 0    | -        | 0.8   | VDC   | 3    |
| 6  | Control signal current                        | I <sub>Sit</sub>  | gnal | VDDB=24V  | -    | -        | 1.5   | mA    | -    |
| 7  | External PWM Duty ratio<br>(input duty ratio) | D_EI              | PWM  | VDDB=24V  | 0    | -        | 100   | %     | 4,5  |
| 8  | External PWM<br>Frequency                     | F_EI              | PWM  | VDDB=24V  | 140  | 180      | 240   | Hz    | 4,5  |
| 9  | DET status signal                             | HI                |      | VDDB=24V  | Ope  | en Colle | ctor  | VDC   | 6    |
| 9  | DET status signal                             | Lo                |      | VUUD=24V  | 0    | -        | 0.8   | VDC   | 6    |
| 10 | Input Impedance                               | Rin               |      | VDDB=24V  | 300  |          |       | Kohm  | -    |

Note 1: Dimming ratio= 100%, (Ta=25±5°C, Turn on for 45minutes)

Note 2: MAX input current at all operating mode, measurement condition Rising time = 20ms (VDDB: 10%~90%)

Note 3: When BLU off ( VDDB = 24V , VBLON = 0V) , IDDB (max) = 0.1A

Note 4: Less than 5% dimming control is functional well and no backlight shutdown happened

Note 5: D\_EPWM and F\_EPWM are available only at 2D mode

Note 6: Normal: 0~0.8V ; Abnormal : Open collector



#### 3.7.2 Input Pin Assignment

| LED DB connector: | CI0114M1HR0-NH(CviLux) or equivalent |
|-------------------|--------------------------------------|
|                   | CI0112M1HR0-NH(CviLux) or equivalent |

| Pin | Symbol  | Description   |
|-----|---------|---|
| 1   | VDDB    | Operating Voltage Supply, +24V DC regulated   |
| 2   | VDDB    | Operating Voltage Supply, +24V DC regulated   |
| 3   | VDDB    | Operating Voltage Supply, +24V DC regulated   |
| 4   | VDDB    | Operating Voltage Supply, +24V DC regulated   |
| 5   | VDDB    | Operating Voltage Supply, +24V DC regulated   |
| 6   | BLGND   | Ground and Current Return   |
| 7   | BLGND   | Ground and Current Return   |
| 8   | BLGND   | Ground and Current Return   |
| 9   | BLGND   | Ground and Current Return   |
| 10  | BLGND   | Ground and Current Return   |
| 11  | DET     | BLU status detection:<br>Normal : 0~0.8V ; Abnormal : Open collector<br>(Recommend Pull high R > 10K, VDD = 3.3V) |
| 12  | VBLON   | BLU On-Off control:<br>High/Open (2~5.5V) : BL On ;<br>Low (0~0.8V/GND) : BL Off                                  |
| 13  | NC      | NC  |
| 14  | PDIM(*) | External PWM (0%~100% Duty, open for 100%)  |



| Pin | Symbol | Description                                 |
|-----|--------|---|
| 1   | VDDB   | Operating Voltage Supply, +24V DC regulated |
| 2   | VDDB   | Operating Voltage Supply, +24V DC regulated |
| 3   | VDDB   | Operating Voltage Supply, +24V DC regulated |
| 4   | VDDB   | Operating Voltage Supply, +24V DC regulated |
| 5   | VDDB   | Operating Voltage Supply, +24V DC regulated |
| 6   | BLGND  | Ground and Current Return                   |
| 7   | BLGND  | Ground and Current Return                   |
| 8   | BLGND  | Ground and Current Return                   |
| 9   | BLGND  | Ground and Current Return                   |
| 10  | BLGND  | Ground and Current Return                   |
| 11  | NC     | NC  |
| 12  | NC     | NC  |

(Note\*) PWM Dimming range:



IF External PWM function less than 5% dimming ratio, Judge condition as below:

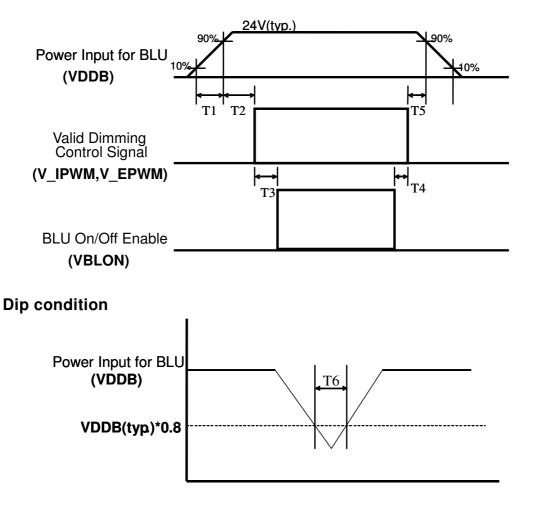
(1)Backlight module must be lighted ON normally.

(2)All protection function must work normally.

(3)Uniformity and flicker could not be guaranteed



#### 3.7.3 Power Sequence for Backlight



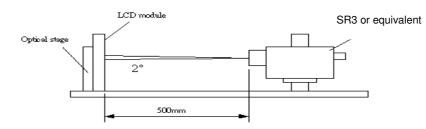
| Deveneter |     | Value |      | Unite            |
|-----------|-----|-------|------|------------------|
| Parameter | Min | Тур   | Мах  | Units            |
| T1        | 20  | -     | -    | ms <sup>*1</sup> |
| T2        | 250 | -     | -    | ms               |
| Т3        | 200 |       |      | ms               |
| T4        | 0   | -     | -    | ms               |
| T5        | 0   | -     | -    | ms               |
| T6        |     | -     | 1000 | ms <sup>*2</sup> |



## 4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 45 minutes in a dark environment at 25 °C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of  $\phi$  and  $\theta$  equal to 0 °.

#### Fig.1 presents additional information concerning the measurement equipment and method.



|                  | Deveneter             | Cumhal                 |         | Values |           | l locit           | Natao |
|------------------|-----------------------|------------------------|---------|--------|-----------|-------------------|-------|
|                  | Parameter             | Symbol                 | Min.    | Тур.   | Max       | Unit              | Notes |
| Contrast         | Ratio                 | CR                     | 3200    | 4000   |           |                   | 1     |
| Curfagal         |                       | L <sub>WH</sub> (2D)   | 360     | 450    |           | cd/m <sup>2</sup> | 2     |
| Surface          | _uminance (White)     | L <sub>WH</sub> (3D)   |         | 180    |           |                   | 6     |
| Luminan          | ce Variation          | δ <sub>WHITE(9P)</sub> |         |        | 1.3       |                   | 3     |
| Respons          | e Time (G to G)       | Тγ                     |         | 5.5    |           | ms                | 4     |
| Color Ga         | mut                   | NTSC                   |         | 72     |           | %                 |       |
| Color Co         | ordinates             |                        |         |        |           |                   |       |
|                  | Red                   | R <sub>X</sub>         |         | 0.640  |           |                   |       |
|                  |                       | R <sub>Y</sub>         |         | 0.330  |           |                   |       |
|                  | Green                 | G <sub>X</sub>         |         | 0.300  |           |                   |       |
|                  |                       | G <sub>Y</sub>         | T 0.00  | 0.600  | T         |                   |       |
|                  | Blue                  | B <sub>X</sub>         | Тур0.03 | 0.150  | Тур.+0.03 |                   |       |
|                  |                       | B <sub>Y</sub>         |         | 0.050  |           |                   |       |
|                  | White                 | W <sub>X</sub>         |         | 0.280  |           |                   |       |
|                  |                       | W <sub>Y</sub>         |         | 0.290  |           |                   |       |
| Viewing <i>I</i> | Angle                 |                        |         |        |           |                   | 5     |
|                  | x axis, right(φ=0°)   | θ <sub>r</sub>         |         | 89     |           | degree            |       |
| 2D               | x axis, left(φ=180°)  | θι                     |         | 89     |           | degree            |       |
| 20               | y axis, up(φ=90°)     | θ <sub>u</sub>         |         | 89     |           | degree            |       |
|                  | y axis, down (φ=270°) | θ <sub>d</sub>         |         | 89     |           | degree            |       |
| 3D               | y axis, up + down     | $\theta_u + \theta_d$  | 12      | 16     |           | degree            | 6     |
| 3D cross         | talk (middle)         |                        |         | 1      | 3         | %                 | 6     |

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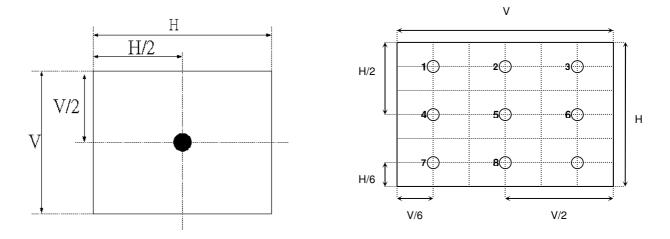
#### Note:

1. Contrast Ratio (CR) is defined mathematically as:

Contrast Ratio= Surface Luminance of L<sub>on5</sub> Surface Luminance of L<sub>off5</sub>

Surface luminance is luminance value at point 5 across the LCD surface 50cm from the surface with all pixels displaying white. From more information see FIG 2. When LED current I<sub>F</sub> = typical value (without driver board), LED input VDDB =24V, I<sub>DDB</sub>. = Typical value (with driver board), L<sub>WH</sub>=Lon5 where Lon5 is the luminance with all pixels displaying white at center 5 location.

#### FIG. 2 Luminance



3. The variation in surface luminance,  $\delta$ WHITE is defined (center of Screen) as:

 $\delta_{\text{WHITE(9P)}} = Maximum(L_{\text{on1}}, L_{\text{on2}}, \dots, L_{\text{on9}}) / Minimum(L_{\text{on1}}, L_{\text{on2}}, \dots, L_{\text{on9}})$ 

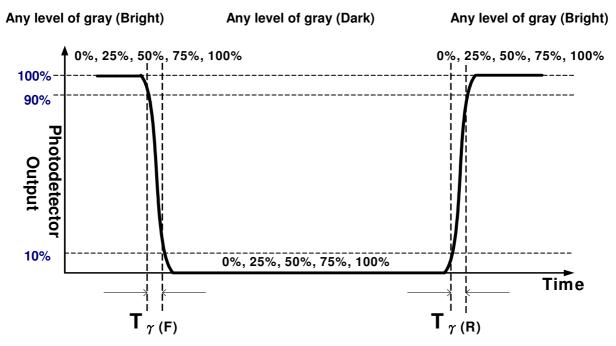
4. Response time T<sub> $\gamma$ </sub> is the average time required for display transition by switching the input signal for five luminance ratio (0%,25%,50%,75%,100% brightness matrix) and is based on F<sub>v</sub>=120Hz to optimize.

| Measured      |      | Target     |             |             |             |             |  |
|---------------|------|------------|-------------|-------------|-------------|-------------|--|
| Response Time |      | 0%         | 25%         | 50%         | 75%         | 100%        |  |
| Start         | 0%   |            | 0% to 25%   | 0% to 50%   | 0% to 75%   | 0% to 100%  |  |
|               | 25%  | 25% to 0%  |             | 25% to 50%  | 25% to 75%  | 25% to 100% |  |
|               | 50%  | 50% to 0%  | 50% to 25%  |             | 50% to 75%  | 50% to 100% |  |
|               | 75%  | 75% to 0%  | 75% to 25%  | 75% to 50%  |             | 75% to 100% |  |
|               | 100% | 100% to 0% | 100% to 25% | 100% to 50% | 100% to 75% |             |  |

T  $\gamma$  is determined by 10% to 90% brightness difference of rising or falling period. (As illustrated)

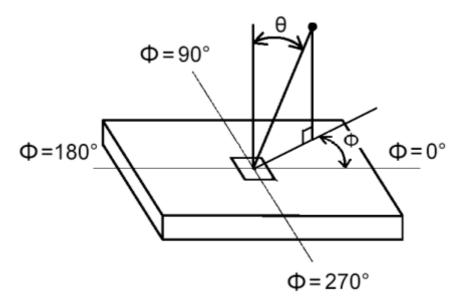
The response time is defined as the following figure and shall be measured by switching the input signal for "any level of gray(bright) " and "any level of gray(dark)".





5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG3.

#### **FIG.3 Viewing Angle**



6. 3D performance specification is expressed by 3D luminance, 3D Crosstalk and 3D viewing angle. 3D luminance which is defined by average of left and right eye brightness under wearing glasses condition is measured at panel center point. Also, 3D crosstalk is measured at panel center point.

a. Cross talk (middle) is defined by observation position which is 2.4m distance from panel center point and human head in 0 degree steady vertical angle from panel mid axis level.

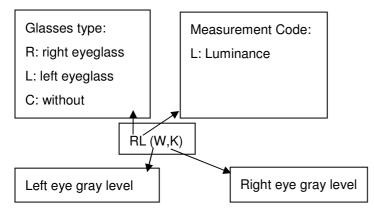
b. Cross talk (in vertical viewing angle) is defined by observation position which is 2.4m distance from panel



center point and observation range within specified degrees of vertical angle from panel mid axis level, and the value is limited by 10%.

For more information, refer to 6-5 3D Measurement of 3D view angle.

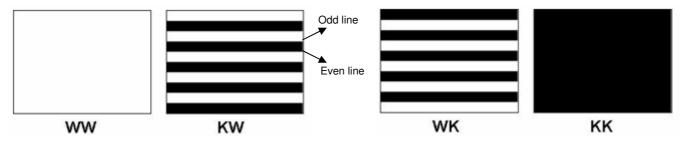
6-1 Notation of measurement.



#### 6-2 Measurement Configuration

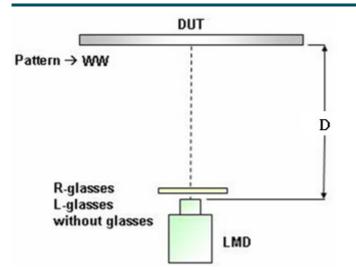
4-test patterns (first character refers to Left eye gray level; second one refers to Right eye gray level).

W is defined as brightness gray level; K is defined as dark state where black and white lines are displayed on even or odd lines.



- 6-3 Measurement of 3D luminance
  - a. Test pattern WW is displayed, measuring distance is 50cm.
  - b. Left or right eyeglass are placed in front of SR3 or equivalent equipment (as FIG1 showed) successively and luminance is measured at panel center point where the notation for luminance measurement is RL(W,W) and LL(W,W).

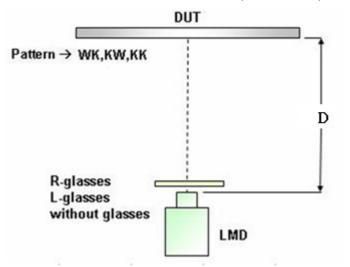




 $3D Lum = \frac{R_L(W,W) + L_L(W,W)}{2}$ 

6-4 Measurement of 3D Crosstalk

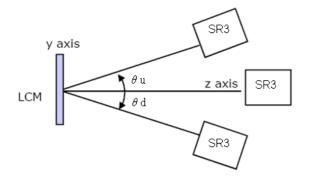
- a. Test patterns KW, WK and KK are displayed, measuring distance is 1.2m.
- b. Right or left eyeglass is placed in front of SR3 or equivalent equipment (as FIG1 showed) successively and luminance is measured at panel center point



 $Crosstalk_{R} = \frac{R_{L}(W, K) - R_{L}(K, K)}{R_{L}(K, W) - R_{L}(K, K)} \times 100\%$  $Crosstalk_{L} = \frac{L_{L}(K, W) - L_{L}(K, K)}{L_{L}(W, K) - L_{L}(K, K)} \times 100\%$  $Crosstalk = \frac{Crosstalk_{R} + Crosstalk_{L}}{2}$ 

6-5 Measurement of 3D view angle

The angles are determined for the vertical or y axis with respect to the z axis which is normal to the LCD module surface and measured at panel center position.





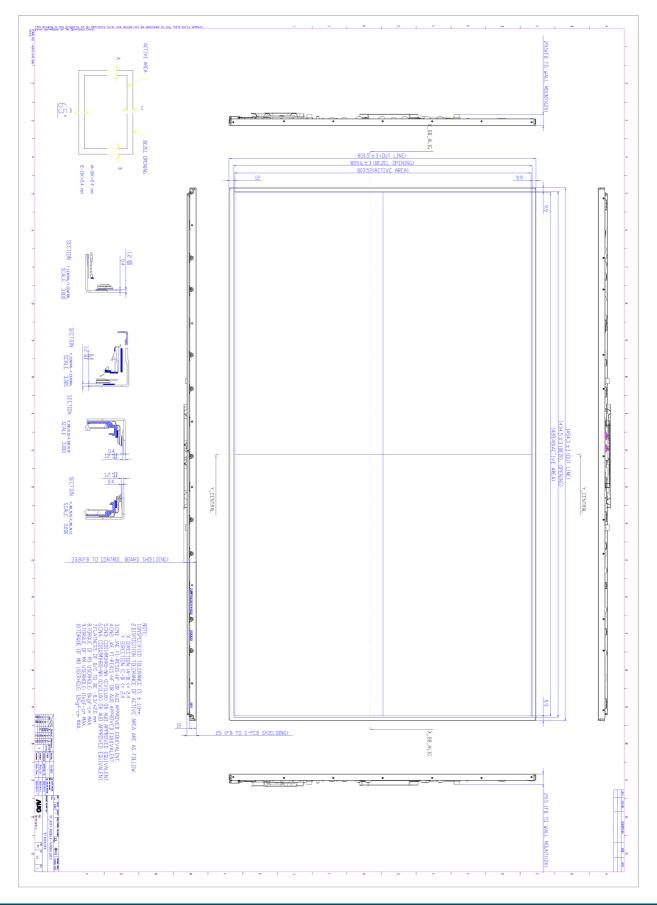
## **5. Mechanical Characteristics**

The contents provide general mechanical characteristics for the model T650QVD01.1. In addition the figures in the next page are detailed mechanical drawing of the LCD.

| I                 | tem          | Dimension | Unit | Note                         |
|-------------------|--------------|-----------|------|------------------------------|
|                   | Horizontal   | 1455.3    | mm   |                              |
|                   | Vertical     | 832.5     | mm   |                              |
| Outline Dimension | Depth (Dmin) | 18        | mm   | front bezel to back<br>bezel |
|                   | Depth (Dmax) | 29.3      | mm   | to T-con cover               |
| Weight            | Weight 27100 |           | g    | w/o DB                       |

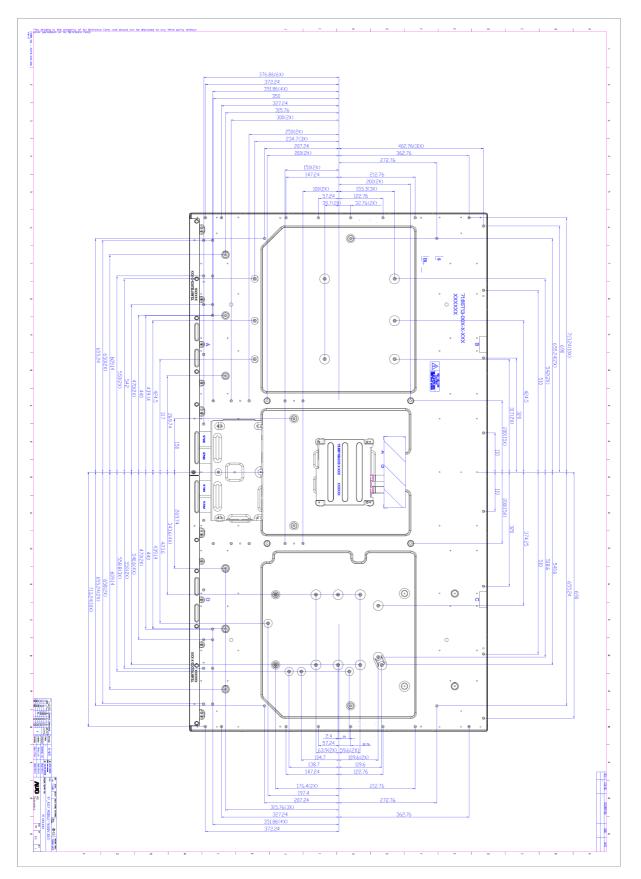


## **Front View**

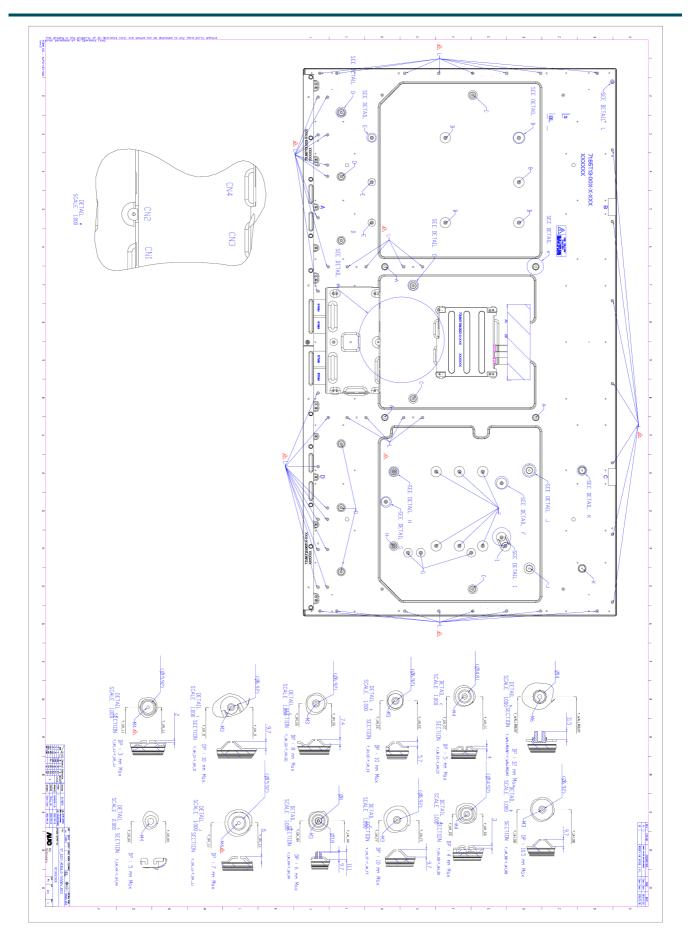














## **Reliability Test Items**

|   | Test Item                             | Q'ty     | Condition                                |
|---|---------------------------------------|----------|--|
| 1 | Wet and High Temperature Storage test | 3        | 60℃ , Humidity 75% 300hrs                |
| 2 | Low temperature storage test          | 3        | -20℃ , 300hrs                            |
| 3 | High temperature operation test       | 3        | 50℃ , 300hrs                             |
| 4 | Low temperature operation test        | 3        | -10℃ , 300hrs                            |
| 5 | Vibration test (With carton)          | 5/carton | *Wave form, Random                       |
|   |                                       |          | *Overall average energy level : 1.04Grms |
|   |                                       |          | *Bandwidth & Level, 2~200Hz              |
|   |                                       |          | *Duration, X,Y,Z 20min per axes          |
|   | Drop test (With carton)               |          | Height: 25.4 cm                          |
| 6 |                                       |          | Direction: Only bottom flat twice        |
|   |                                       |          | (ASTMD4169-I)                            |



## 7. International Standard

#### 7.1 Safety

- (1) UL 60950-1, UL 60065; Standard for Safety of Information Technology Equipment Including electrical Business Equipment.
- (2) IEC 60950-1 : 2001, IEC 60065:2001 ; Standard for Safety of International Electrotechnical Commission
- (3) EN 60950 : 2001+A11, EN 60065:2002+A1:2006; European Committee for Electrotechnical Standardization (CENELEC), EUROPEAN STANDARD for Safety of Information Technology Equipment Including Electrical Business Equipment.

#### 7.2 EMC

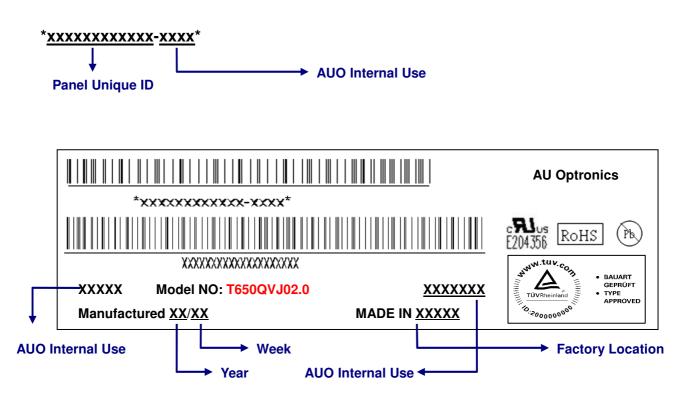
- ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHz to 40GHz. "American National standards Institute(ANSI), 1992
- (2) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special committee on Radio Interference.
- (3) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization. (CENELEC), 1998



### 8. Packing

**8-1 DEFINITION OF LABEL:** 

A. Panel Label:



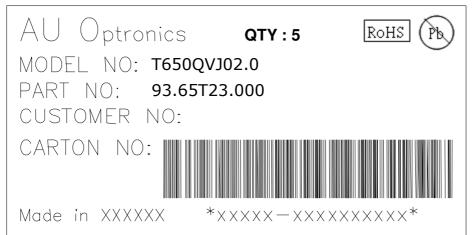
#### Green mark description

(1) For Pb Free Product, AUO will add (Pb) for identification.

(2) For RoHs compatible products, AUO will add RoHS for identification.

Note: The green Mark will be present only when the green documents have been ready by AUO internal green team. (definition of green design follows the AUO green design checklist.)

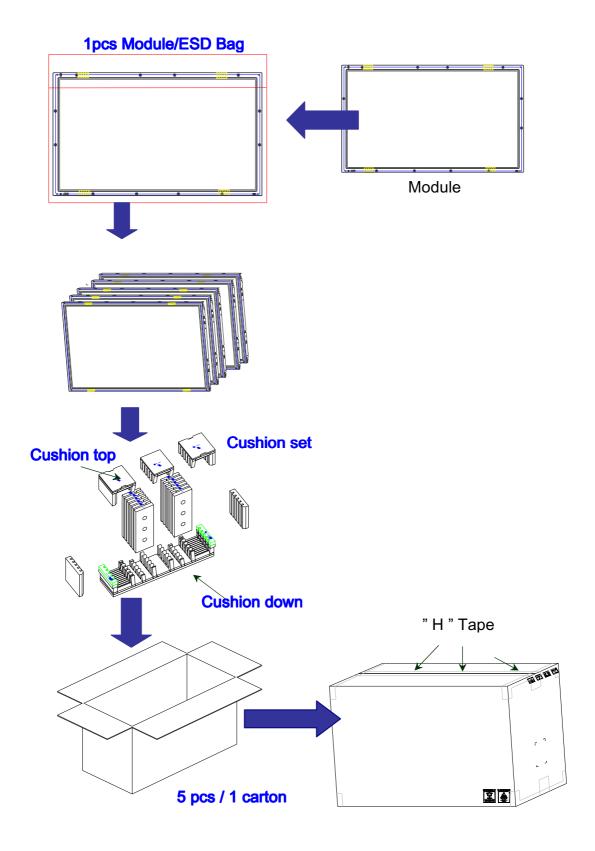
#### B. Carton Label:



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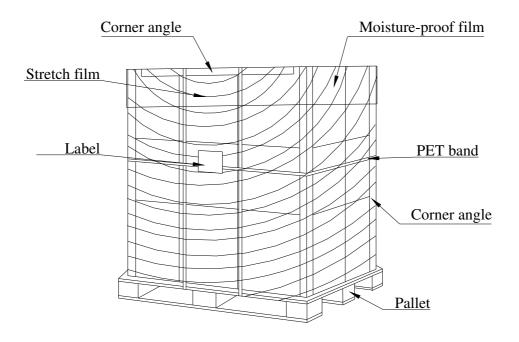
#### 8-2 PACKING METHODS:





#### 8-3 Pallet and Shipment Information

|   |                   | Specification                  |                                       |             | Packing |
|---|-------------------|--------------------------------|---------------------------------------|-------------|---------|
|   | ltem              | Qty.                           | Dimension                             | Weight (kg) | Remark  |
| 1 | Packing Box       | 5 pcs/box                      | 5 pcs/box 1565(L)mm*380(W)mm*978(H)mm |             |         |
| 2 | Pallet            | 1 1660(L)mm*1150(W)mm*144(H)mm |                                       | 20          |         |
| 3 | Boxes per Pallet  | 5 boxes/Pal                    |                                       |             |         |
| 4 | Panels per Pallet | 25 pcs/palle                   |                                       |             |         |
| 5 | Pallet            | 15 (by Air)                    | 1660(L)mm*1150(W)mm*1122(H)mm         | 465(by Air) |         |
|   | after packing     | 30 (by Sea)                    | 1660(L)mm*1150(W)mm*2244(H)mm         | 930(by Sea) | 40ft HQ |





## 9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

#### 9-1 MOUNTING PRECAUTIONS

- (1) You must mount a module using holes arranged in four corners or four sides.
- (2) You should consider the mounting structure so that uneven force (ex. twisted stress) is not applied to module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
- (3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
- (4) You should adopt radiation structure to satisfy the temperature specification.
- (5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter cause circuit broken by electro-chemical reaction.
- (6) Do not touch, push or rub the exposed polarizer with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment. Do not touch the surface of polarizer for bare hand or greasy cloth. (Some cosmetics are detrimental to the polarizer.)
- (7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front/ rear polarizer. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
- (8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
- (9) Do not open the case because inside circuits do not have sufficient strength.

#### 9-2 OPERATING PRECAUTIONS

- (1) The device listed in the product specification sheets was designed and manufactured for TV application
- (2) The spike noise causes the mis-operation of circuits. It should be lower than following voltage: V=±200mV(Over and under shoot voltage)
- (3) Response time depends on the temperature. (In lower temperature, it becomes longer..)
- (4) Brightness of CCFL depends on the temperature. (In lower temperature, it becomes lower.) And in lower temperature, response time (required time that brightness is stable after turned on) becomes longer.
- (5) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
- (6) When fixed patterns are displayed for a long time, remnant image is likely to occur.



(7) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimize the interface.

#### 9-3 ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wristband etc. And don't touch interface pin directly.

#### 9-4 PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

#### 9-5 STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

- Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
- (2) The polarizer surface should not come in contact with any other object. It is recommended that they be stored in the container in which they were shipped.

#### 9-6 HANDLING PRECAUTIONS FOR PROTECTION FILM

- (1) The protection film is attached to the bezel with a small masking tape. When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
- (2) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the bezel after the protection film is peeled off.
- (3) You can remove the glue easily. When the glue remains on the bezel or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.