

# TA8411L

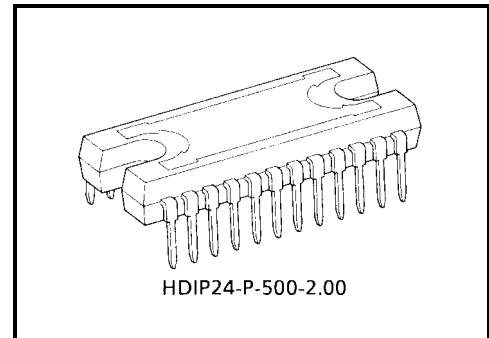
## Biphase Bipolar Stepper and Push-Pull Driver

The TA8411L incorporates drivers for bipolar stepping motors (chopper type) and a DC motor driver. Its input section is a serial input type and has a shift register with a 12-bit latch.

Its output section has a push-pull driver that can supply up to 0.6 A and two sets of 8 bipolar drivers that can supply up to 0.8 A. It can control two bipolar stepping motors and one brushed motor or solenoid.

The VM-AB, VM-CD, VM-E and VCC power supply voltages are independent of one another, and they can have any voltage relationship among them.

Because the output section incorporates a circuit that can switch at high speed, it can support a PWM frequency of up to 200 kHz.

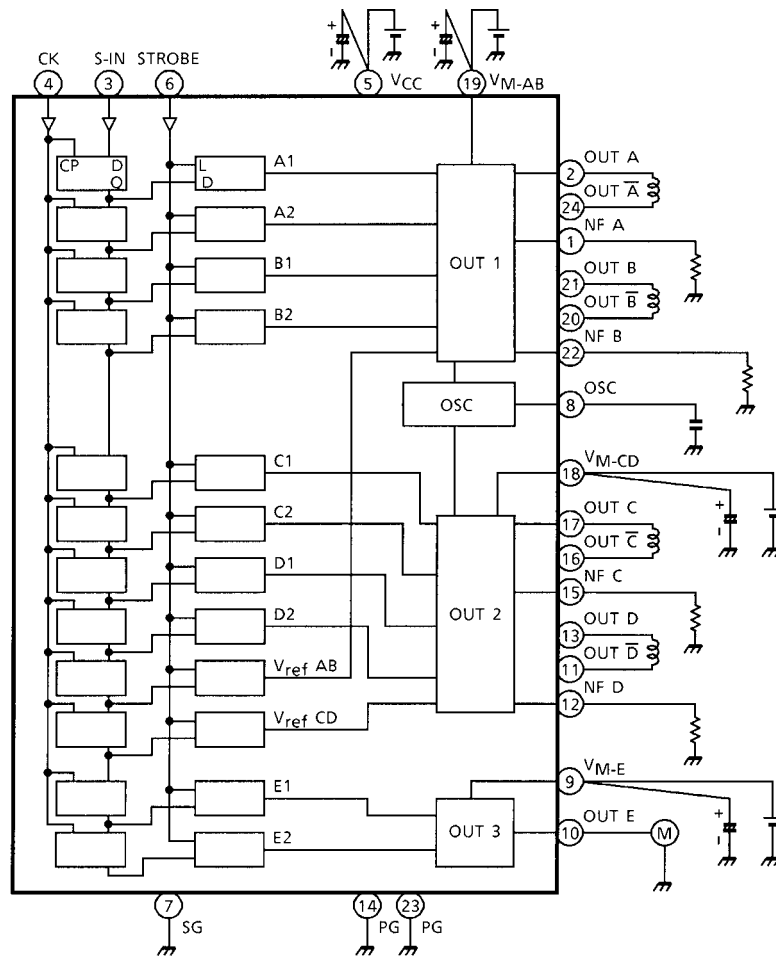


Weight: 4.30 g (typ.)

### Features

- CMOS-compatible input level (built-in pull-down resistor)
- Two built-in biphase, bipolar stepping motor drivers (bipolar driving and chopper type)
- Built-in push-pull driver
- Built-in register reset circuit
- Operating output voltage range:  $V_M = 0$  to 27 V
- Operating supply voltage range:  $V_{CC} = 4.5$  to 5.5 V

## Block Diagram



Note 1: Capacitance connect to each Power Supply Terminal is required to change to optimum value for noise elimination and also required to connect directly to each Power Supply Terminal ( $V_{CC}$ ,  $V_{M1, 2}$ ) and the corresponding GND Terminal (See Table 1) for stable operations.

**Table 1**

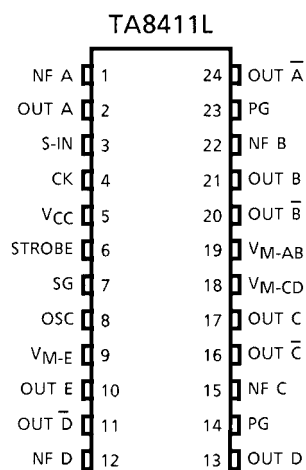
GND	Power Supply
Pin (7) (SG)	Pin (5) ( $V_{CC}$ )
Pin (23) (PG)	Pin (19) ( $V_{M-AB}$ )
Pin (14) (PG)	Pin (18) ( $V_{M-CD}$ ), Pin (9) ( $V_{M-E}$ )

Note 2: Be careful when mounting a heat radiator because the heat sink is grounded via a low resistance.

## Pin Function

PIN No.	Symbol	Functional Description
1	NF A	A channel current detection output terminal.
2	OUT A	OUTPUT A
3	S-IN	Serial signal input terminal.
4	CK	Clock signal input terminal.
5	V <sub>CC</sub>	Supply voltage terminal for control circuit.
6	STROBE	STROBE signal input terminal.
7	SG	Signal GND terminal.
8	OSC	Internal osc frequency setting terminal.
9	V <sub>M-E</sub>	E channel power supply input terminal.
10	OUT E	E channel output terminal. (pushpull output)
11	OUT $\bar{D}$	OUTPUT $\bar{D}$
12	NF D	D channel current detection output terminal.
13	OUT D	OUTPUT D
14	PG	Power GND terminal.
15	NF C	C channel current detection output terminal.
16	OUT $\bar{C}$	OUTPUT $\bar{C}$
17	OUT C	OUTPUT C
18	V <sub>M-CD</sub>	Supply voltage terminal for C channel D channel.
19	V <sub>M-AB</sub>	Supply voltage terminal for A channel B channel.
20	OUT $\bar{B}$	OUTPUT $\bar{B}$
21	OUT B	OUTPUT B
22	NF B	B channel current detection output terminal.
23	PG	Power GND terminal.
24	OUT $\bar{A}$	OUTPUT $\bar{A}$

## Pin Connection



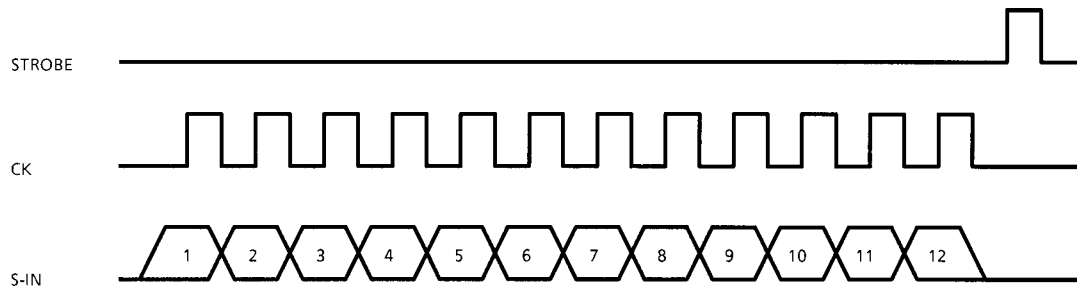
## Input Serial Pulse Train (Pin (3)) and Power Output States

Serial Input Signal Train		Control		Operation				
↑	1	E2	DC Motor Control	Input		Output		Mode
	2	E1		E1	E2	E		
				L	L	∞	STOP	
				H	L	H	CW/CCW	
				L	H	L	Brake	
				H	H	∞	STOP	
	3	V <sub>ref</sub> CD	Stepping motor 2 chopping rate control (V <sub>ref</sub> CD)	V <sub>ref</sub> = 0.7 V Typ. (at "H" Mode) = 0.55 V Typ. (at "L" Mode)				
	4	V <sub>ref</sub> AB	Stepping motor 1 chopping rate control (V <sub>ref</sub> AB)					
	5	D2	Stepping motor 2 control (OUT C, D)	Input		Output		Mode
	6	D1		A1	A2	A	$\bar{A}$	
	7	C2		L	L	∞	∞	STOP
	8	C1		H	L	H	L	CW/CCW
9	B2	Stepping motor 1 control (OUT A, B)	L	H	L	H	CCW/CW	
10	B1		H	H	∞	∞	STOP	
11	A2							
12	A1							

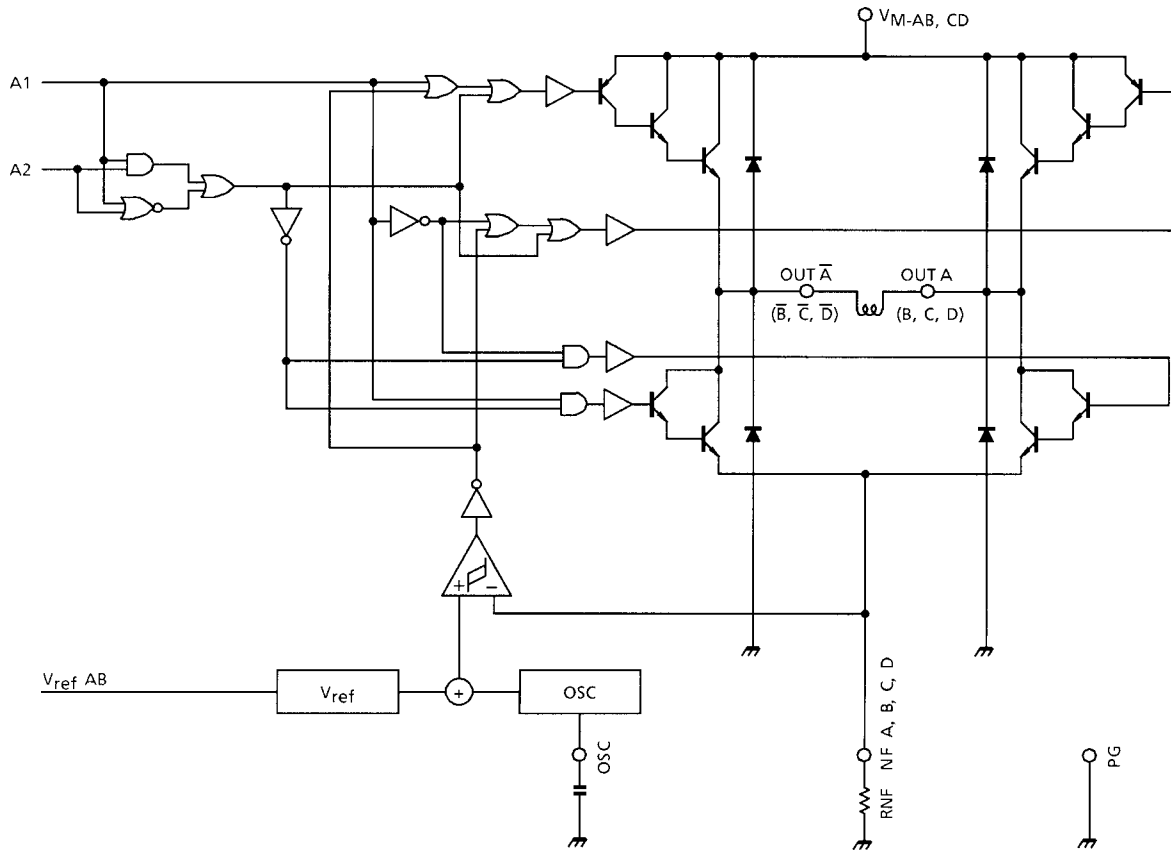
B1, B2 → B,  $\bar{B}$   
C1, C2 → C,  $\bar{C}$   
D1, D2 → D,  $\bar{D}$  are all the same.

∞: High impedance

## Serial I/F Timing Chart



**Output Stage 1, 2 1/2 Circuit**



**Function (Comp.<sup>+</sup> > Comp.<sup>-</sup>)**

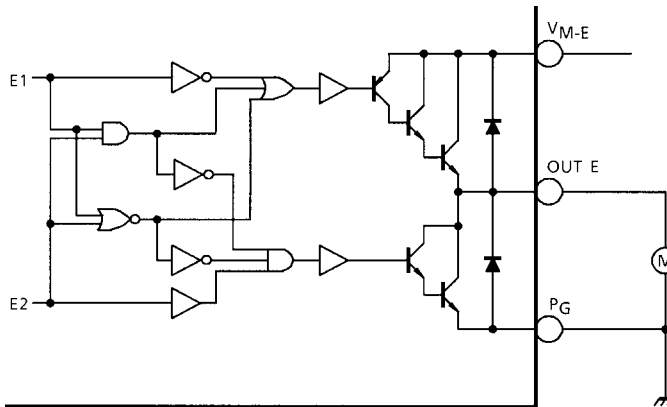
A1	A2	A	Ā	Mode
L	L	∞	∞	STOP
H	L	H	L	CW/CCW
L	H	L	H	CCW/CW
H	H	∞	∞	STOP

∞: High impedance

Note 1: In case of Comp.<sup>+</sup> < Comp.<sup>-</sup>, Upper side Power Transistor turned off.

Note 2: Flywheel diode connects between Output A terminal and GND is required for stable operations. And also recommend to connect flywheel diodes other Output terminals for reliable operations.

**Output Stage 3**

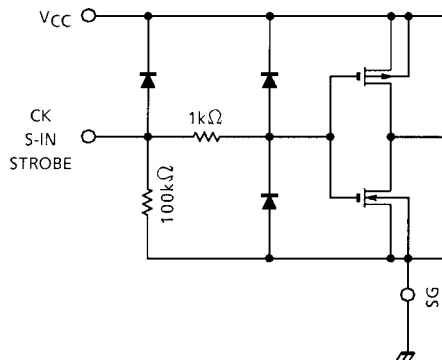


**Function**

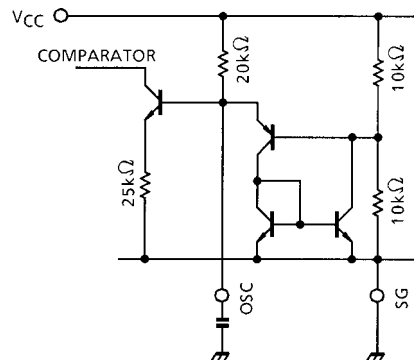
E1	E2	E	Mode
L	L	∞	STOP
H	L	H	CW
L	H	L	BRAKE
H	H	∞	STOP

∞: High impedance

**Input Stage (CK, S-IN, STROBE)**



**OSC Stage (OSC)**



$$f_{OSC} = \frac{1}{21.4C_{OSC}} \text{ (kHz)}$$

C<sub>OSC</sub> : μF

**Maximum Ratings (Ta = 25°C)**

Characteristics	Symbol	Rating	Unit
Supply voltage (motor)	V <sub>M</sub>	30	V
Supply voltage (control)	V <sub>CC</sub>	5.5	V
Input voltage	V <sub>IN</sub>	5.5	V
Output current	I <sub>O1</sub> , I <sub>O2</sub>	0.8	A
	I <sub>O3</sub>	0.6	
Power dissipation	P <sub>D</sub>	16.2 (Note 1)	W
		2.5 (Note 2)	
Operating temperature	T <sub>opr</sub>	-40 to 85	°C
Storage temperature	T <sub>stg</sub>	-55 to 150	°C

Note 1: T<sub>c</sub> = 85°C

Note 2: No heat sink

## Recommended Operation Condition

Characteristics		Symbol	Test Condition	Min	Typ.	Max	Unit
Supply voltage (control)		$V_{CC}$	—	4.5	5.0	5.5	V
Supply voltage (motor)		$V_M$	—	21.6	24	26.4	V
Input voltage		$V_{IN}$	—	0	—	$V_{CC}$	V
Output current	$I_{OUT\ A, B, C, D}$	$I_{OUT}$	$T_a = 0 \text{ to } 70^\circ\text{C}$ $V_{CC} = 5 \text{ V}$ $V_M = 24 \text{ V}$	—	—	0.7	A
	$I_{OUT\ E}$			—	—	0.4	
Clock frequency		$f_{CK}$		—	—	1.0	MHz
		$f_{STROBE}$		—	—	1.0	
Clock pulse width		$t_{w\ CK}$		500	—	—	ns
		$t_{w\ STROBE}$		500	—	—	
Data set up time		$t_{su}$		250	—	—	ns
Data hold time		$t_H$		250	—	—	ns
PWM oscillation frequency		$f_{PWM}$		20	—	100	kHz

## Electrical Characteristics

### Output stage ( $T_a = 25^\circ\text{C}$ , $V_{CC} = 5 \text{ V}$ , $V_M = 24 \text{ V}$ )

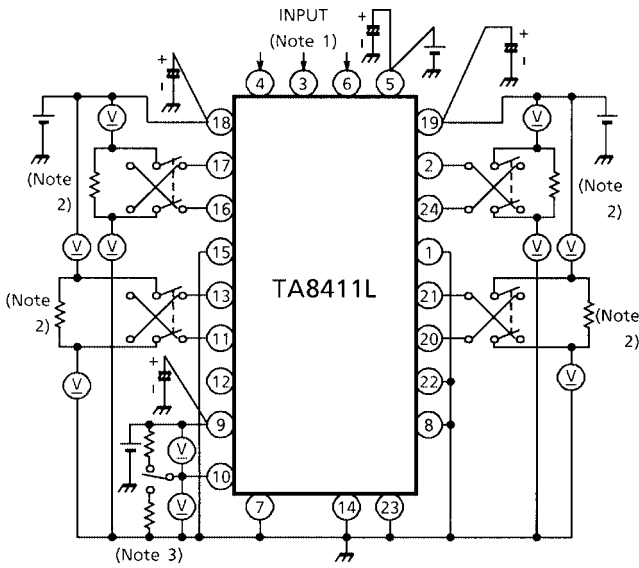
Characteristics		Symbol	Test Circuit	Test Condition	Min	Typ.	Max	Unit	
Operation power supply voltage		$V_{M(opr)}$	—	—	0	—	27	V	
Saturation voltage	AB DC	$V_{CE(SAT)\ upper}$	1	$I_{OUT} = 0.7 \text{ A}$	Output - $V_{CC}$	—	2.0	2.5	V
				$I_{OUT} = 0.5 \text{ A}$		—	1.8	2.3	
	AB CD	$V_{CE(SAT)\ lower}$	1	$I_{OUT} = 0.7 \text{ A}$	Output - NF	—	1.5	2.0	
				$I_{OUT} = 0.5 \text{ A}$		—	1.3	1.8	
	E	$V_{CE(SAT)\ upper}$	1	$I_{OUT} = 0.5 \text{ A}$	Output - $V_{CC}$	—	1.8	2.3	
				$I_{OUT} = 0.3 \text{ A}$		—	1.7	2.2	
	E	$V_{CE(SAT)\ lower}$	1	$I_{OUT} = 0.5 \text{ A}$	Output - NF	—	1.5	2.0	
				$I_{OUT} = 0.3 \text{ A}$		—	1.2	1.7	
Output leak current		$I_{OL-H}$	2	$V_{CE} = 30 \text{ V}$	—	—	50	$\mu\text{A}$	
		$I_{OL-L}$			—	—	50		
Clamp diode forward voltage	AB CD	$V_{F-U}$	3	$I_F = 700 \text{ mA}$	Output A to D	—	1.6	2.0	V
		$V_{F-L}$				—	1.6	2.0	
	E	$V_{F-U}$	3	$I_F = 500 \text{ mA}$	Output E	—	1.5	1.9	
		$V_{F-L}$				—	1.7	2.1	
Propagation delay time (ST-OUT)		$t_P$	7	—	—	600	—	ns	

**Small signal stage (Ta = 25°C, VCC = 5 V, VM = 24 V)**

Characteristics		Symbol	Test Circuit	Test Condition	Min	Typ.	Max	Unit	
Operating supply voltage		V <sub>(opr)</sub>	—	—	4.5	—	5.5	V	
Quiescent current		I <sub>CC1</sub>	4	V <sub>CC</sub> = 5 V output open	Output off mode	—	26.0	40	mA
		I <sub>CC2</sub>			Output on mode: output stage 1 or 2	—	26.0	40	
		I <sub>CC3</sub>			Output on mode: output stage 1 and 2	—	24.0	37	
		I <sub>CC4</sub>			Output on mode: output stage 3	—	25.0	38	
Input voltage	"H" level	V <sub>INH</sub>	—	V <sub>CC</sub> = 5.0 V	CK, S-IN STROBE	3.5	—	V <sub>CC</sub>	V
	"L" level	V <sub>INL</sub>				-0.4	—	1.5	
Input current	"H" level	I <sub>INH</sub>	5	V <sub>CC</sub> = 5.0 V	V <sub>INH</sub> = 5.5V	—	55	150	μA
	"L" level	I <sub>INL</sub>			V <sub>INH</sub> = 3.5V	—	35	100	
					V <sub>INL</sub> = 1.5V	—	15	50	
V <sub>ref</sub>	"H" level	V <sub>refH</sub>	6	T <sub>j</sub> = -40~125°C C <sub>OSC</sub> = 3300 pF R <sub>NF</sub> = 3.3 Ω L = 19.5 mH	V <sub>ref IN</sub> = "H"	0.6	0.7	0.8	V
	"L" level	V <sub>refL</sub>			V <sub>ref IN</sub> = "L"	0.45	0.55	0.65	
V <sub>ref</sub> level differential voltage		ΔV <sub>ref</sub>	6	V <sub>ref (H)</sub> - V <sub>ref (L)</sub>	—	0.15	—	V	
Reset voltage		V <sub>CCR</sub>	—	—	3.4	3.9	4.4	V	
PWM oscillation frequency		f <sub>PWM</sub>	—	—	10	—	200	kHz	
Clock frequency	f <sub>CK</sub>	7	—	—	—	—	1.5	MHz	
	f <sub>STROBE</sub>	7	—	—	—	—	1.5		
Min. clock width	t <sub>CK</sub>	7	—	—	340	—	—	ns	
	t <sub>STROBE</sub>	7	—	—	340	—	—		
Data set up time		t <sub>SU</sub>	7	—	170	—	—	ns	
Data hold up time		t <sub>H</sub>	7	—	170	—	—	ns	

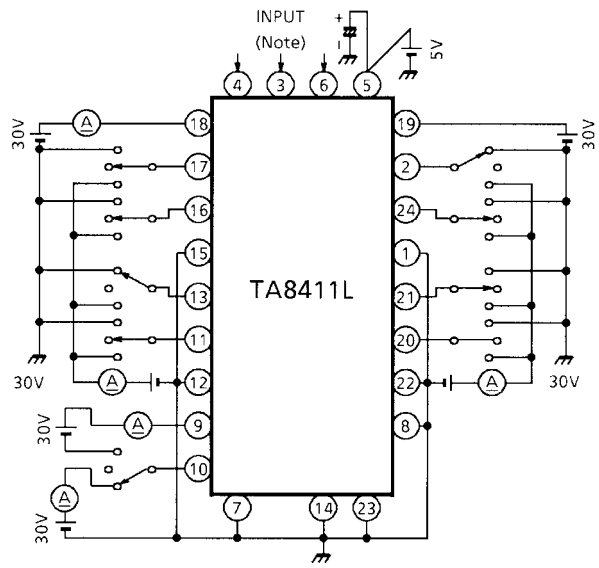


**Test Circuit 1  $V_{CE(SAT)}$  Upper, Lower**



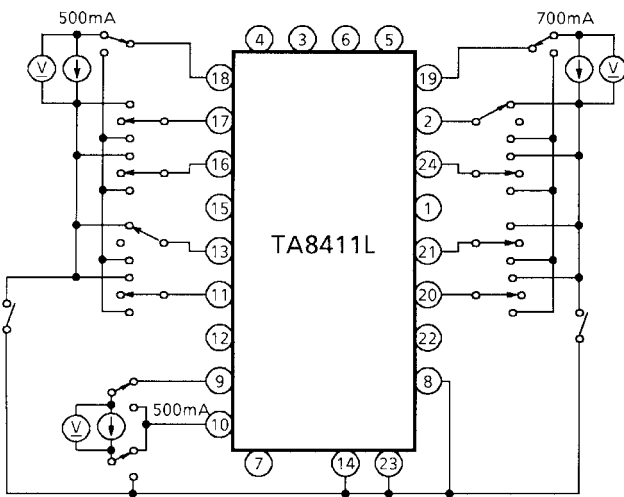
- Note 1: Set up a mode in such a way that the transistor at the output stage is turned on.
- Note 2: Calibrate Output Current becomes 0.5 A (or 0.7A) with this resistor.
- Note 3: Calibrate Output Current becomes 0.3 A (or 0.5A) with this resistor.

**Test Circuit 2  $I_{OL-H}, I_{OL-L}$**



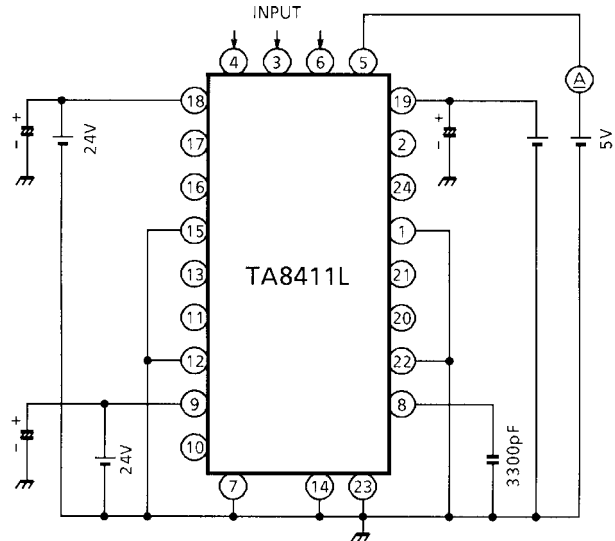
Note: Keep the output off by supplying a low level to all of the S-IN, CK, and STROBE signal pins.

**Test Circuit 3  $V_{F-U}, V_{F-L}$**

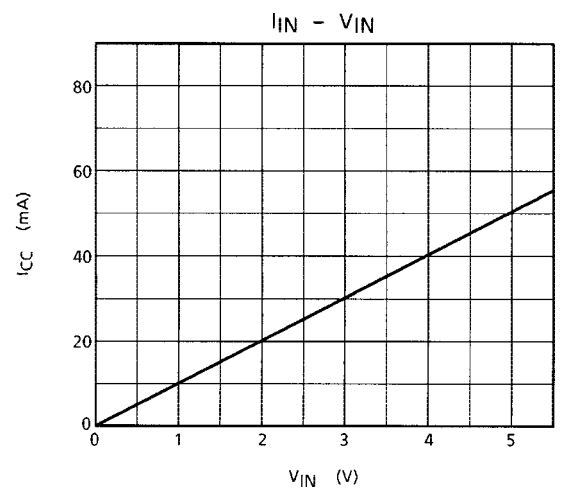
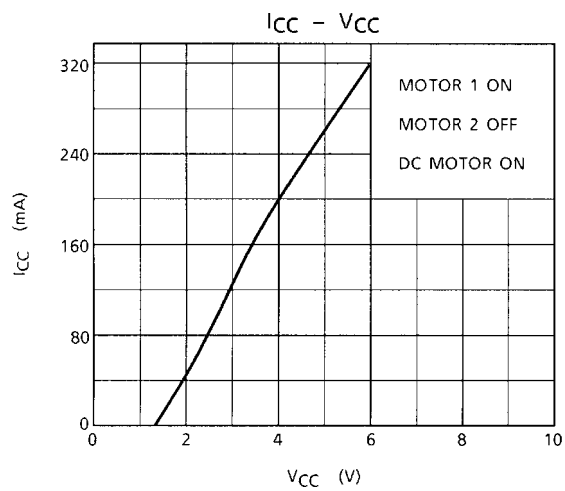
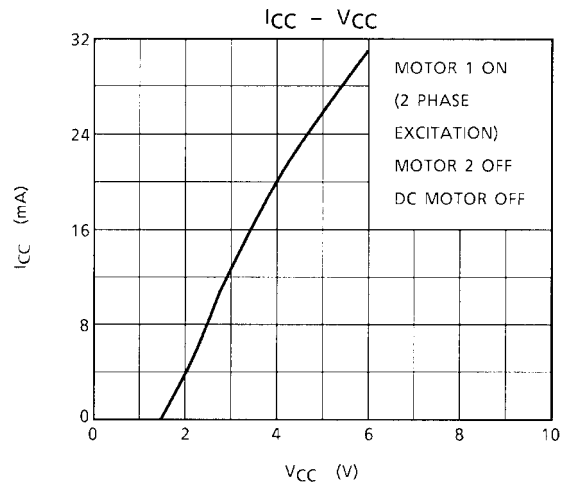
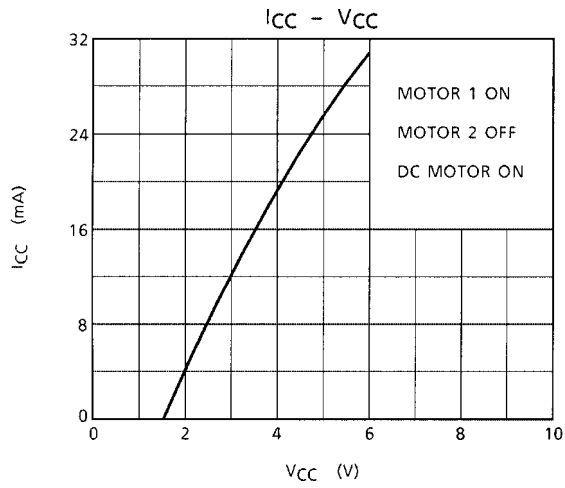
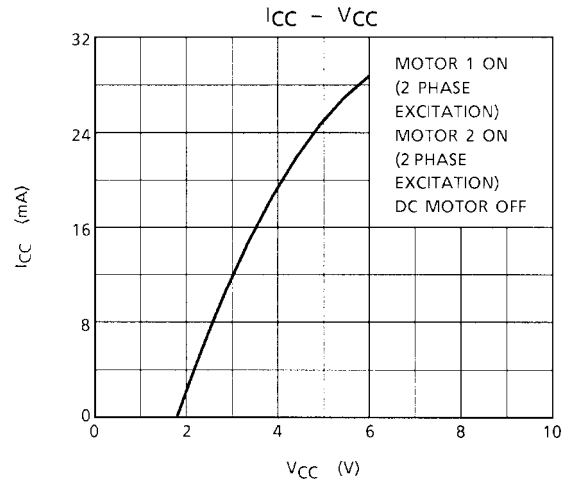
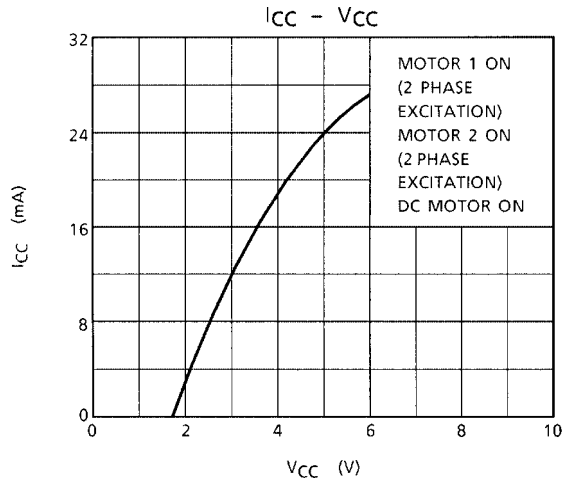


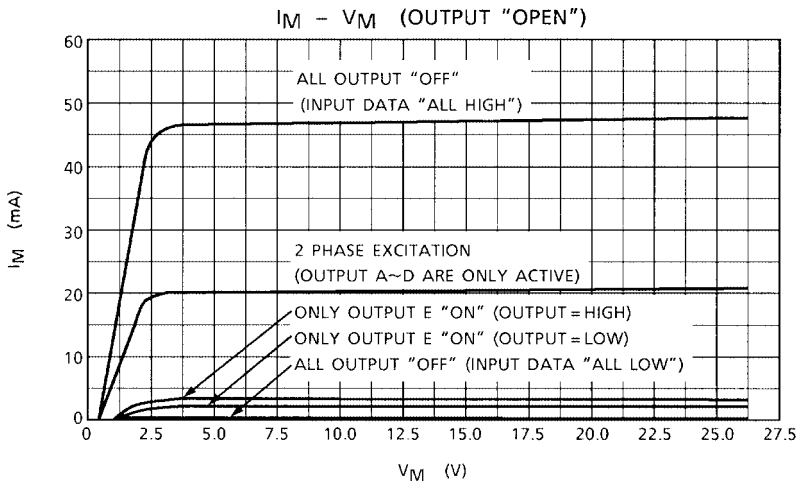
Note: Not to take a GND with any non-connecting Pins.

**Test Circuit 4  $I_{CC1, 2, 3, 4}$**

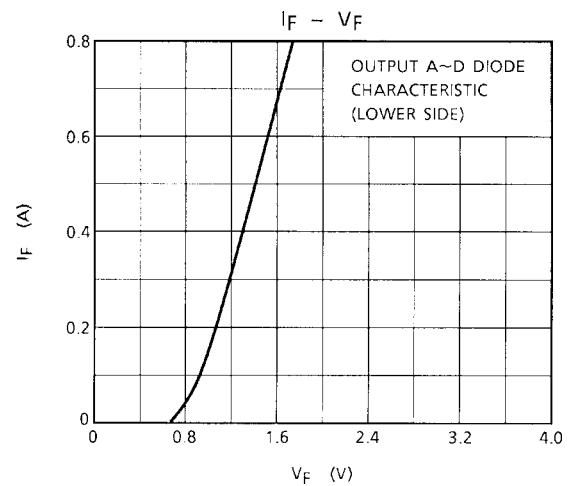
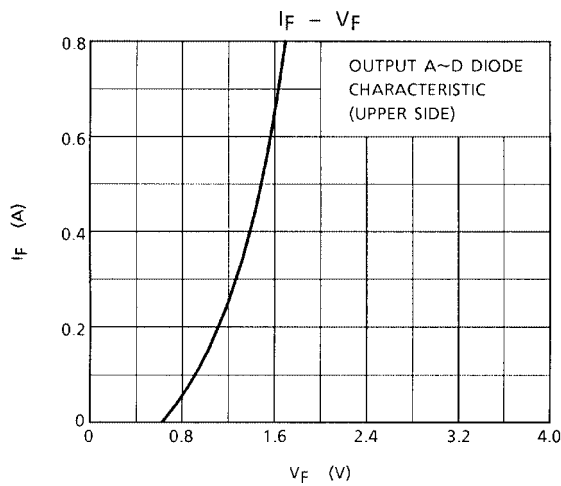
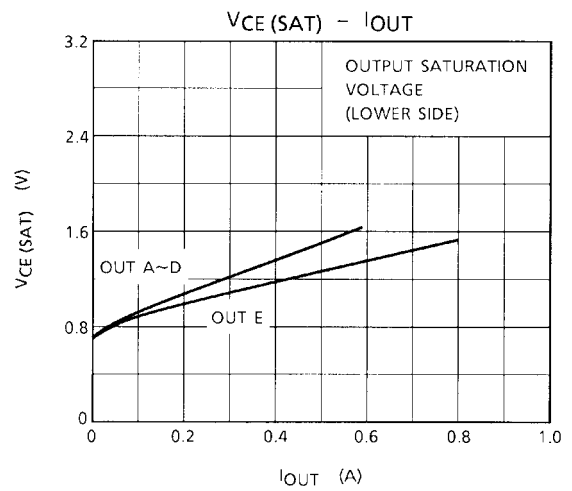
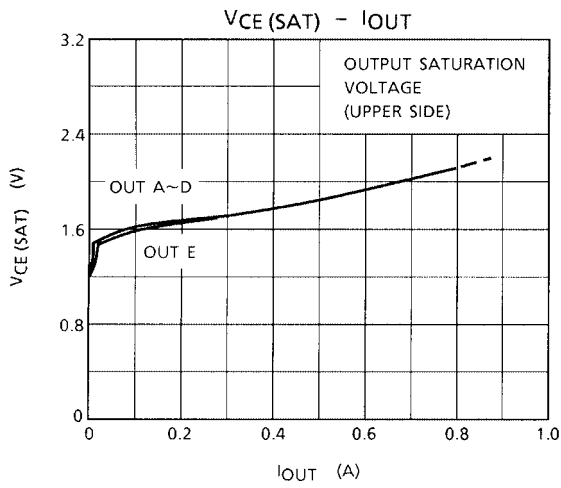


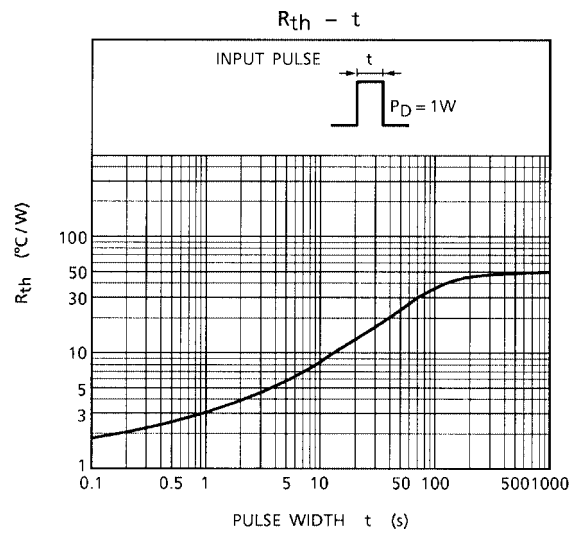
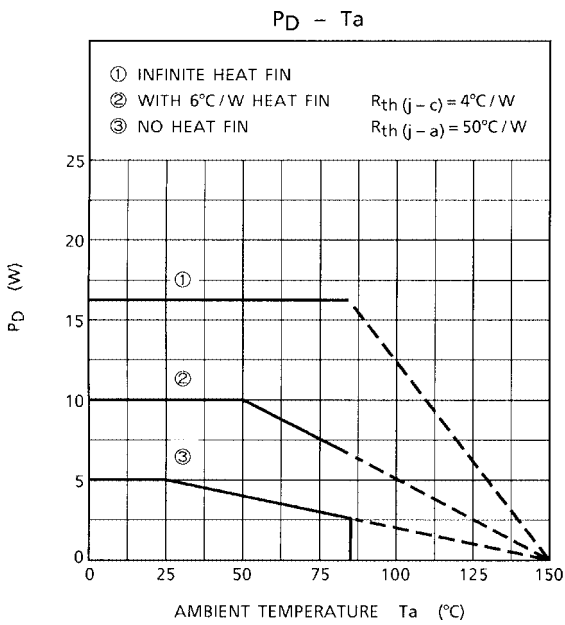
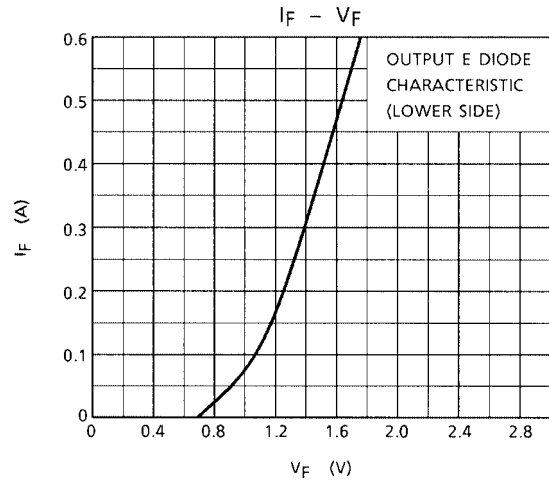
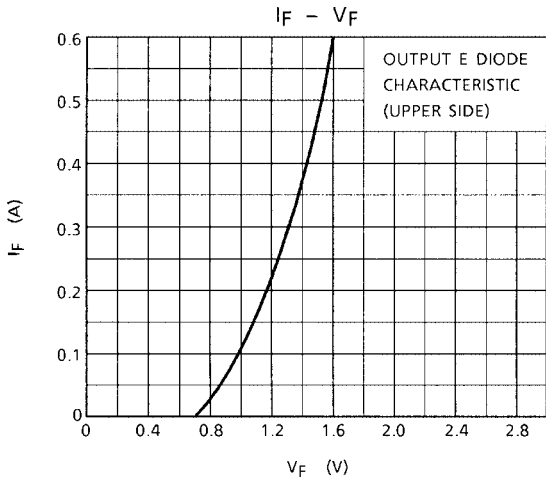




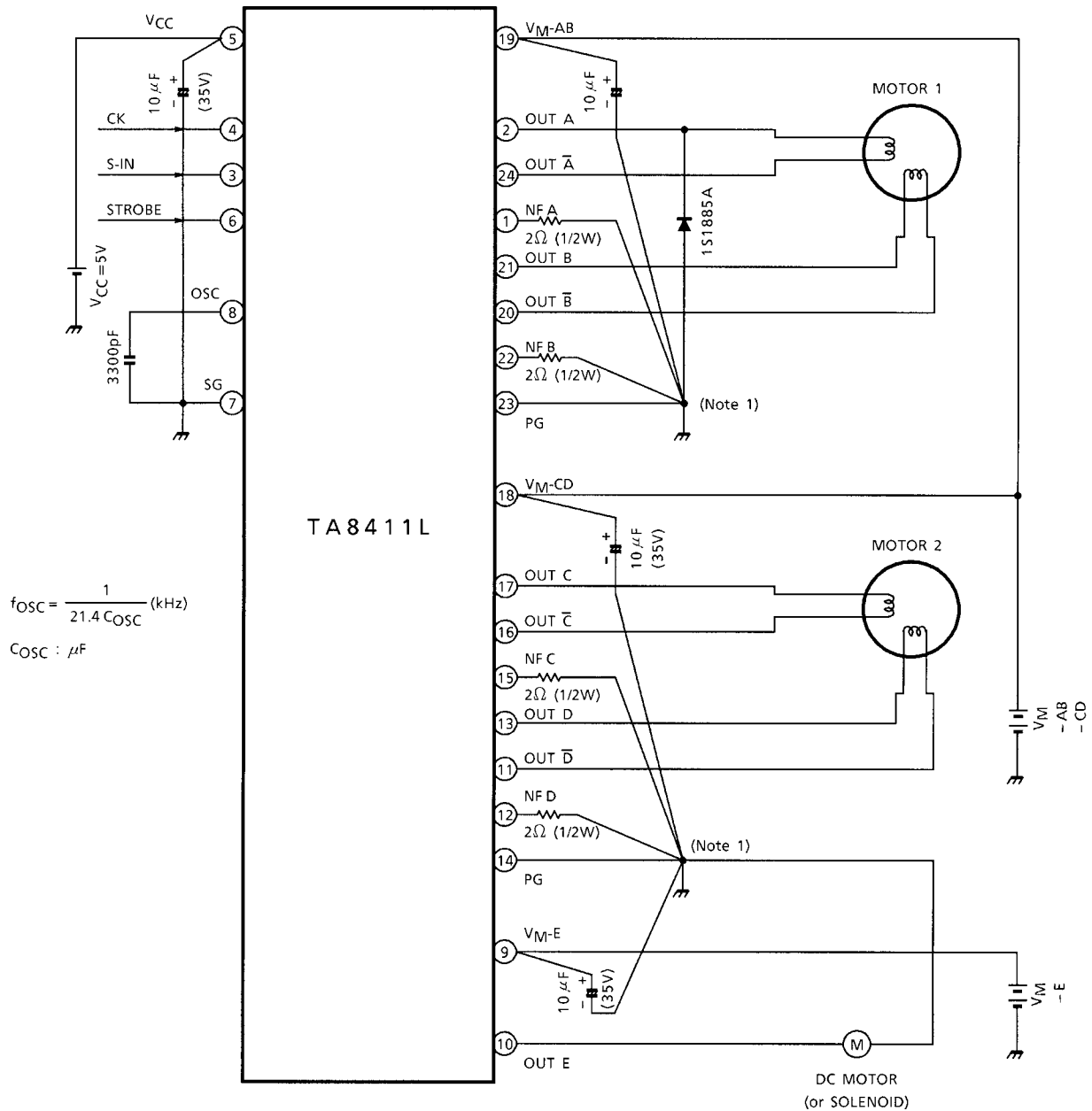


Note:  $I_M = I_M - AB + I_M - CD + I_M - E$





## Application Circuit



$$f_{OSC} = \frac{1}{21.4 C_{OSC}} \text{ (kHz)}$$

$C_{OSC} : \mu\text{F}$

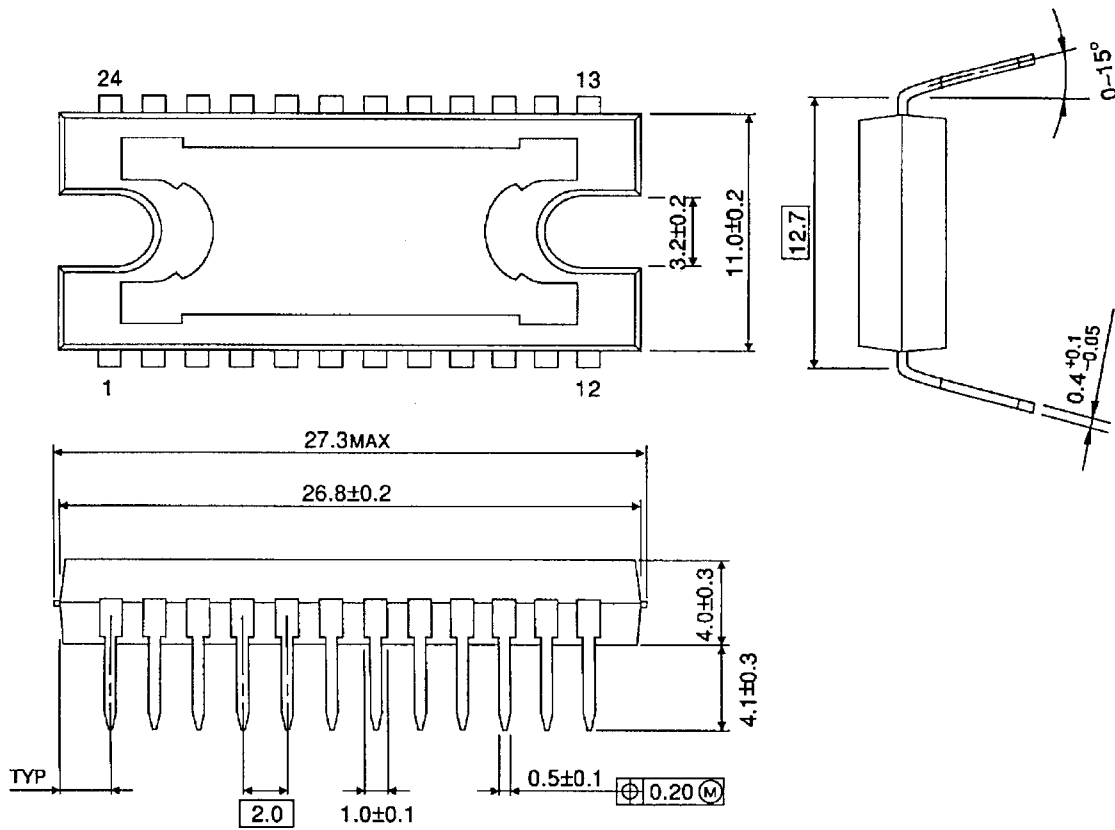
Note 1: We recommend that each NF pin be grounded at only one PG pin separately from the other NF pins. Always connect a flywheel diode across the OUT A pin and a ground. It is recommended that a flywheel diode be connected also between each of the other output pins and a ground

Note 2: Utmost care is necessary in the design of the output line,  $V_{CC}$  ( $V_M$ ,  $V_S$ ,  $V_{EE}$ ) and GND line since IC may be destroyed due to short-circuit between outputs, to supply, or to ground.

## Package Dimensions

HDIP24-P-500-2.00

Unit : mm



Weight: 4.30 g (typ.)

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