ustomer	:						
rdering CODE	:	TC4002/	A-01XA0				
RAWING NO.	:	m-TC400	02A-01XA0_A00				
			Date:				
Approved By	Check	ed By	Prepared By				

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1. Precautions in Use of LCD Module

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD Module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.Storage: please storage in anti-static electricity container and clean environment.

2. General Specification

ITEM	STANDARD VALUE	UNIT							
Number of dots	40X2 CHARS	Dots							
Outline dimension	182.0(W)X33.5(H)X13.1MAX.(T)	mm							
View area	155.0(W)X16.0(H)	mm							
Active area	75.40(W)X11.5(H)	mm							
Dot size	0.60(W)X0.65(H)	mm							
Dot pitch	0.65(W)X0.70(H)	mm							
LCD type	STN, Yellow-Green, Positive, Tra	ansflective							
View direction	6 o'clock								
Backlight	Side Yellow-Green LED								
Controller	SPLC780D1-001,Parallel interface								

3. Absolute Maximum Ratings

	0				
ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Operating Temperature	T _{OP}	-20	-	+70	
Storage Temperature	T _{ST}	-30	-	+80	
Input Voltage	Vı	0	-	V _{DD}	V
Supply Voltage For Logic	V _{DD}	0	-	5.5	V
Supply Voltage For LCD	V _{DD} -V _{EE}	0	-	5	V

4. Electrical Characteristics

ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Logic Voltage	V _{DD} -V _{SS}	-	4.5	5.0	5.5	V
Supply Volt.For LCD	V _{DD} -V _O	Ta=25		4.7		V
Input High Volt.	ViH	-	2.0	-	V _{DD}	V
Input Low Volt.	VIL	-	-0.3	-	0.8	V
Output High Volt.	V _{OH}	I _{он} =-0.2mА	2.4	-	V _{DD}	V
Output Low Volt.	V _{OL}	I₀∟=1.6mA	0	-	0.4	V
Supply Current	I _{DD}	-		1.0		mA

5. Backlight Information

Absolute Maximum ratings (Ta=25)

Item	Symbol	Conditions	Rating	Unit
Reverse voltage	Vr	-	5.0	V
Reverse Current	lr	Vr=5.0V		uA
Absolute maximum forward Current	lfm			mA
Peak forward current	lfp	I msec plus 10% Duty Cycle	400	mA
Power dissipation	Pd		1400	mW
Operating Temperature Range	Toper		-30~+70	
Storage Temperature Range	Tst		-40~+80	

Electrical/Optical Characteristics (Ta=25°C,If=80mA)

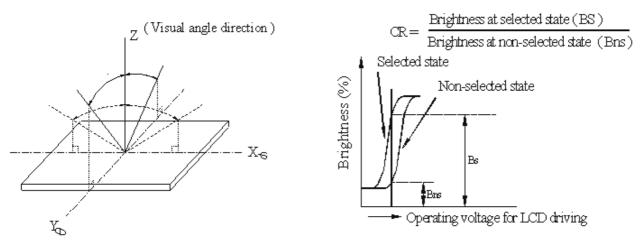
Color	Wavelength p(nm)	Spectral line half width (nm)	Operating Voltage(v) (± 0.15V)	Forward Current (mA)
Yellow-Green			3.1	80

6. Optical Characteristics

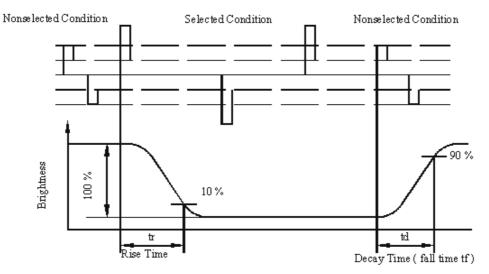
ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT								
View Angle	(V)	CR 2	10	-	120	deg.								
	(H)	CR 2	-45	-	45	deg.								
Contrast Ratio	CR	-	-	5	-	-								
Response	T rise	-	-	200	300	ms								
Time	T fall	-	-	150	200	ms								

View Angles

Contrast Ratio



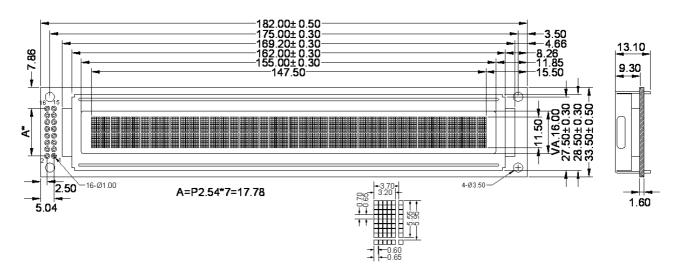
■Response time

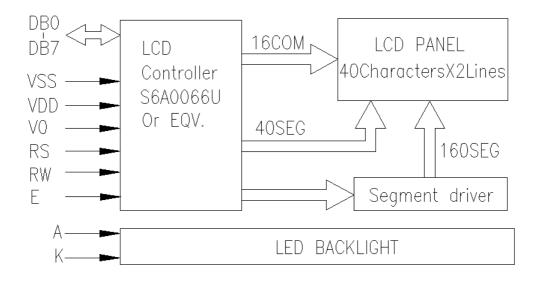


7.Interface Description

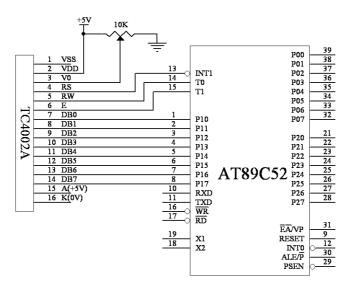
		-	– • • •
Pin No.	Symbol	Level	Description
1	Vss	0V	Ground
2	V _{DD}	5.0V	Power supply for Logic
3	V ₀	(Variable)	Driving voltage for LCD
4	RS	H/L	H:Data L :Instruction
5	RW	H/L	H:Read L:Write
6	E	H/L	Enable signal
7~14	DB0~DB7	H/L	Data bus. DB7 is used for Busy Flag .
15	A(LED+)	+5V	Anode of LED Backlight
16	K(LED-)	0V	Cathode of LED Backlight

8. Contour Drawing & Block Diagram





9. Application circuit



10. LCD Function Description

The LCD display Module is built in a LSI controller, the controller has two 8-bit registers, an instruction register (IR) and a data register (DR).

The IR stores instruction codes, such as display clear and cursor shift, and address information for display data RAM (DDRAM) and character generator (CGRAM). The IR can only be written from the MPU. The DR temporarily stores data to be written or read from DDRAM or CGRAM. When address information is written into the IR, then data is stored into the DR from DDRAM or CGRAM. By the register selector (RS) signal, these two registers can be selected.

RS	R/W	Operation
0	0	IR write as an internal operation (display clear, etc.)
0	1	Read busy flag (DB7) and address counter (DB0 to DB7)
1	0	Write data to DDRAM or CGRAM (DR to DDRAM or CGRAM)
1	1	Read data from DDRAM or CGRAM (DDRAM or CGRAM to DR)

Various Kinds of Operations according to RS and R/W Bits

Busy Flag (BF)

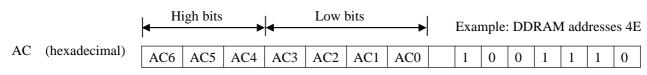
When the **BF= "High"**, it indicates that the LCM internal operation is being processed. So during this time the next instruction cannot be accepted. BF can be read, when RS = Low and R/W = High (Read Instruction Operation), through DB7 port. Before executing the next instruction, be sure that BF is **not High**.

Address Counter (AC)

Address Counter(AC) stores DDRAM/CGRAM address. After writing into (reading from) DDRAM/CGRAM, AC is automatically increased (decreased) by 1. When RS = "Low" and R/W = "High", AC can be read through DB0 - DB6 ports.

Display Data RAM (DDRAM)

This DDRAM is used to store the display data represented in 8-bit character codes. Below figure is the relationships between DDRAM addresses and positions on the liquid crystal display.



LCD DDRAM Address(In HEX)

	40 Chars X 2 Lines Display															
No.	1	2	3	4	5	6	7	8	9	10	11		37	38	39	40
1 st Line	00	01	02	03	04	05	06	07	08	09	0A		24	25	26	27
2 nd Line	40	41	42	43	44	45	46	47	48	49	4A		64	65	66	67

Character Generator ROM (CGROM)

The CGROM generate 5×8 dot or 5×10 dot character patterns from 8-bit character codes. See "Standard Character pattern".

Character Generator RAM (CGRAM)

In CGRAM, the user can rewrite character by program. Relationship between Character Code (DDRAM) and Character Pattern (CGRAM) shown below.

Cł	nar (Cod	le(C	DR	AM	da	ta)	C	GR	AM	ado	dres	SS			CG	RA	Мd	lata			Pattern
D7	D6	D5	D4	D3	D2	D1	DÓ	A5	A4	A3	A2	A1	A0	P7	P6	P5	P4	P 3	P2	P1	P0	number
0	0	0	0	Х	0	0	0	0	0	0	0	0	0	Х	Х	Х	0	1	1	1	0	
											0	0	1				1	0	0	0	1	
											0	1	0				1	0	0	0	1	
											0	1	1				1	1	1	1	1	Pattern 1
											1	0	0				1	0	0	0	1	Fallenni
											1	0	1				1	0	0	0	1	
											1	1	0				1	0	0	0	1	
				•					•		1	1	1		•		0	0	0	0	0	
									•													
				•					•			•						•				
		•	0		-	-	-			-	•		0	<u> </u>	V	<u> </u>	4		•		4	
0	0	0	0	Х	1	1	1	1	1	1	0	0	0	Х	Х	Х	1	0	0	0	1	
				•					•		0	0	1		•		1	0	0	0	1	
				•					•		0	1	0		•		1	0	0	0	1	
									•		0	1	1		•		1	1	1	1	1	Pattern 8
				•					•		1	0	0		•		1	0	0	0	1	
				•					•		1	0	1		•		1	0	0	0	1	
				•					•		1	1	0		•		1	0	0	0	1	
									•		1	1	1		•		0	0	0	0	0	

" X": don't care

11. User instruction Definitions11.1 Instruction table

la star stir s				Ins	tructi	on Co	de				Description	Execution
Instruction	RS	R/W	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0	Description	time f _{osc} =270KHz)
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM and set DDRAM address to "00H" from AC.	1.52ms
Return Home	0	0	0	0	0	0	0	0	1	x	Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.	1.52ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	SH	Assign cursor moving direction and make shift of entire display enable.	37µ s
Display ON/OFF control	0	0	0	0	0	0	1	D	С	В	Set display(D), cursor(C), and blinking of cursor(B) on/off control bit.	37µ s
Cursor or Display Shift	0	0	0	0	0	1	S/C	R/L	x	x	Set cursor moving and display shift control bit, and the direction, without changing DDRAM data.	37µ s
Function Set	0	0	0	0	1	DL	N	F	x	x	Set interface data length(DL:4-bit/8-bit), numbers of display line(N: 1-line/2-line), display font type(F: 5X8 dots/ 5X11 dots)	37µ s
Set CGRAM Address	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	Set CGRAM address in address counter.	37µ s
Set DDRAM Address	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Set DDRAM address in address counter.	37µ s
Read Busy Flag and Address	0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Whether during internal operation or can not be known by reading BF. The contents of address counter can also be read.	0μ s
Write Data to RAM	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM DDRAM/CGRAM).	43µ s
Read Data from RAM	1	1	D7	D6	D5	D4	D3	D2	D1	D0	Read data from internal RAM (DDRAM/CGRAM).	43µ s

Remark: 'X' don't care

11.2 Instruction Description

1)Clear Display

RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	0	0	0	1

Clear all the display data by writing "20H" (space code) to all DDRAM address, and set DDRAM address to "00H" into AC (address counter). Return cursor to the original status. Namely, bring the cursor to the left edge on first line of the display. Make entry mode increment (I/D = "1").

2) Return Home

RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	0	0	1	-

Return Home is cursor return home instruction. Set DDRAM address to "00H" into the address counter. Return cursor to its original site and return display to its original status, if shifted. Contents of DDRAM do not change.

3) Entry Mode Set

RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	0	1	I/D	SH

Set the moving direction of cursor and display.

I/D: Increment / decrement of DDRAM address (cursor or blink)

When I/D = "High", cursor/blink moves to right and DDRAM address is increased by 1.

When I/D = "Low", cursor/blink moves to left and DDRAM address is decreased by 1.

* CGRAM operates the same as DDRAM, when read from or write to CGRAM.

SH: Shift of entire display

When DDRAM read (CGRAM read / write) operation or SH = "Low", shift of entire display is not performed. If SH = "High" and DDRAM write operation, shift of entire display is performed according to I/D value:

I/D ="1" : shift left,

I/D = "0" : shift right.

4) Display ON/OFF Control

RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	0	1	D	С	В

Control display / cursor / blink ON / OFF 1 bit register.

D: Display ON / OFF control bit

When D = "High", entire display is turned on.

When D = "Low", display is turned off, but display data is remained in DDRAM.

C: Cursor ON / OFF control bit

When C = "High", cursor is turned on.

When C = "Low", Cursor is disappeared in current display, but I/D register remains its data.

B: Cursor Blink ON / OFF control bit

When B = "High", cursor blink is on, that performs alternate between all the high data and display character at the cursor position.

When B = "Low", blink is off.

5) Cursor or Display Shift

RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	0	0	1	S/C	R/L	-	-

Shifting of right/left cursor position or display Without Writing or reading of display data, shift right/left cursor position or display. This instruction is used to correct or search display data. (refer to Table 4) During 2-line mode display, cursor moves to the 2nd line after 40th digit of 1st line. Note that display shift is performed simultaneously in all the line. When displayed data is shifted repeatedly, each line shifted individually. When display shift is performed, the contents of address counter are not changed.

P • · · • · ·		
S/C	R/L	Operation
0	0	Shift the cursor to the left, AC is decreased by 1.
0	1	Shift the cursor to the right, AC is increased by 1.
1	0	Shift all the display to the left, cursor moves according to the display.
1	1	Shift all the display to the right, cursor moves according to the display.

6) Function Set

_	RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
	0	0	0	0	1	DL	Ν	F	-	-

DL: Interface data length control bit

When DL = "High", it means 8-bit bus mode with MPU.

When DL = "Low", it means 4-bit bus mode with MPU.

When 4-bit bus mode, it needs to transfer 4-bit data by two times.

N: Display line number control bit

When N = "Low", it means 1-line display mode.

When N = "High", 2-line display mode is set.

F: Display font type control bit

When F = "Low", it means 5 x 8 dots format display mode

When F = "High", 5 x11 dots format display mode.

7) Set CGRAM Address

RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0

Set CGRAM address to AC. This instruction makes CGRAM data available from MPU.

8) Set DDRAM Address

	RW								
0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0

Set DDRAM address to AC.

This instruction makes DDRAM data available from MPU. When 1-line display mode (N = 0), DDRAM address is from "00H" to "4FH". In 2-line display mode (N = 1), DDRAM address is the 1st line is from "00H" to "27H", and DDRAM address in the 2nd line is from "40H" to "67H".

9) Read Busy Flag & Address

					DB4				
0	1	BF	AC6	AC5	AC4	AC3	AC2	AC1	AC0

This instruction shows whether LCM is in internal operation or not. If the resultant BF is High, it means the internal operation is in progress and you have to wait until BF to be Low, and then the next instruction can be performed. In this instruction you can read also the value of address counter.

10) Write data to RAM

RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	0	D7	D6	D5	D4	D3	D2	D1	D0

Write binary 8-bit data to DDRAM/CGRAM.

The selection of RAM from DDRAM, CGRAM, is set by the previous address set instruction: DDRAM address set, CGRAM address set. RAM set instruction can also determine the AC direction to RAM. After write operation, the address is automatically increased/decreased by 1, according to the entry mode.

11) Read data from RAM

RS	RW	DB7	DB6	DB5	DB4	DB3	DB2	DB1	DB0
1	1	D7	D6	D5	D4	D3	D2	D1	D0

Read binary 8-bit data from DDRAM/CGRAM.

The selection of RAM is set by the previous address set instruction. If address set instruction of RAM is not performed before this instruction, the data that read first is invalid, because the direction of AC is not determined. If you read RAM data several times without RAM address set instruction before read operation, you can get correct RAM data from the second, but the first data would be incorrect, because there is no time margin to transfer RAM data.

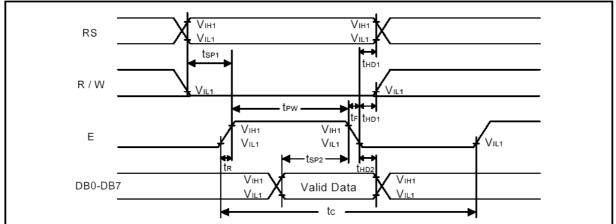
In case of DDRAM read operation, cursor shift instruction plays the same role as DDRAM address

set instruction : it also transfer RAM data to output data register. After read operation address counter is automatically increased/decreased by 1 according to the entry mode. After CGRAM read operation, display shift may not be executed correctly.

* In case of RAM write operation, after this AC is increased/decreased by 1 like read operation. In this time, AC indicates the next address position, but you can read only the previous data by read instruction.

12. Timing Characteristics

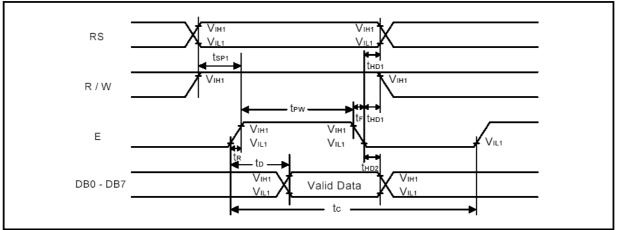
Write mode timing diagram (Writing Data from MPU to LCM)



Write mode (Writing Data from MPU to LCM)

Characteristics	Sumbal	Limit			Unit	Test Que differ	
Characteristics	Symbol	Min.	Тур.	Max.	Unit	Test Condition	
E Cycle Time	tc	500	-	-	ns	Pin E	
E Pulse Width	t _{PW}	230	-	-	ns	Pin E	
E Rise/Fall Time	t _R , t _F	-	-	20	ns	Pin E	
Address Setup Time	t _{SP1}	40	-	-	ns	Pins: RS, R/W, E	
Address Hold Time	t _{HD1}	10	-	-	ns	Pins: RS, R/W, E	
Data Setup Time	t _{SP2}	80	-	-	ns	Pins: DB0 - DB7	
Data Hold Time	t _{HD2}	10	-	-	ns	Pins: DB0 - DB7	

Read mode timing diagram (Reading Data from LCM to MPU)

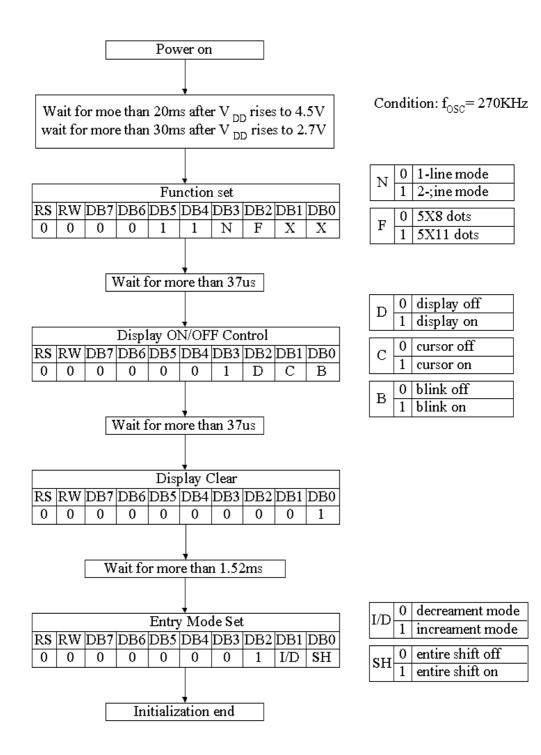


Read mode (Reading Data from LCM to MPU)

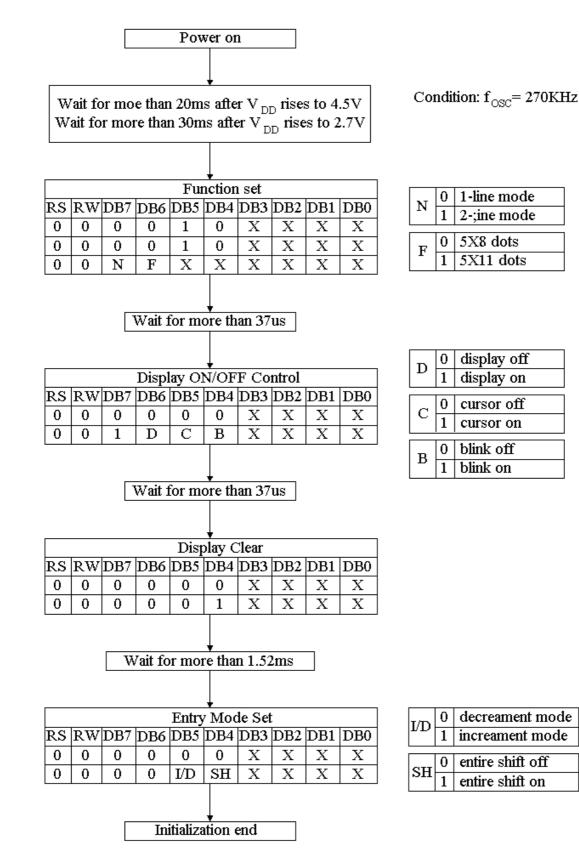
Characteristics	Cumhal	Limit			11	Test Condition	
Characteristics	Symbol	Min.	Тур.	Max.	Unit	Test Condition	
E Cycle Time	tc	500	-	-	ns	Pin E	
E Pulse Width	tw	230	-	-	ns	Pin E	
E Rise/Fall Time	t _R , t _F	-	-	20	ns	Pin E	
Address Setup Time	t _{sP1}	40	-	-	ns	Pins: RS, R/W, E	
Address Hold Time	t _{HD1}	10	-	-	ns	Pins: RS, R/W, E	
Data Output Delay Time	to	-	-	120	ns	Pins: DB0 - DB7	
Data hold time	t _{HD2}	5.0	-	-	ns	Pin DB0 - DB7	

13.Initializing flow chart

• 8-bit interface mode

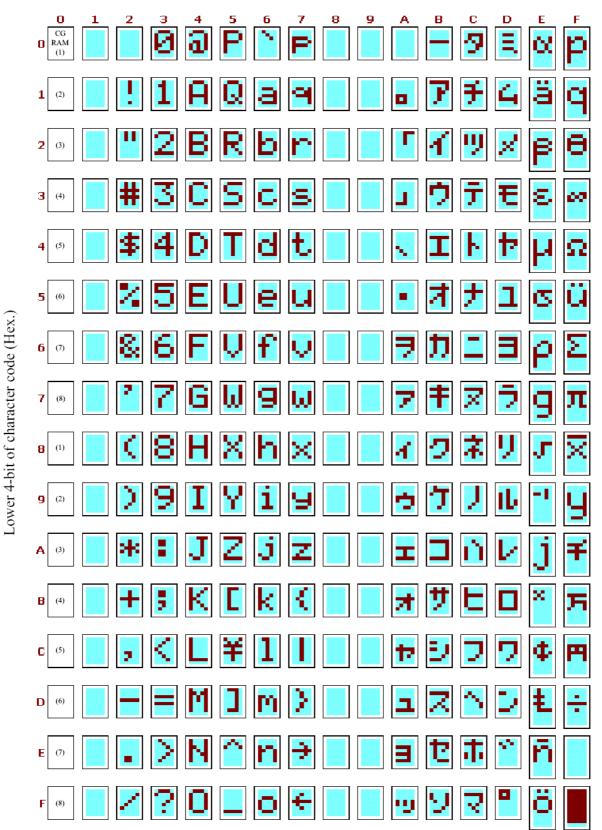


4-bit interface mode



14. Standard Character pattern

Higher 4-bit of character code (Hex.)



15. Revision records

Version Ref.pages		Revision Items	Date		
A00	All Pages	New release	2005.03.01		