

Ver.: 1.0

....

TFT LCD Specification

Model Name: TD022SREC2

| Customer Signature | | | | | | |
|--------------------|--|--|--|--|--|--|
| | | | | | | |
| | | | | | | |
| Date | | | | | | |
| | | | | | | |

This technical specification is subjected to change without notice





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Record of Reversion

| Rev | Issued Date | Description |
|-----|--------------|-------------|
| 1.0 | Aug 25, 2005 | New Issue |
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1. FEATURES

The 2.2"(5.6 cm) LCD module is an trans-flective active matrix color TFT LCD module. LTPS (Low Temperature Poly Silicon) TFT technology is used and vertical drivers are built on the panel.

2. GENERAL SPECIFICATIONS

| Item | Description | Unit |
|----------------------------|-----------------------------|------|
| Display Size (Diagonal) | 2.2 (5.6) | |
| Display Type | Trans-flective | |
| Active Area (HxV) | 33.84 x 45.12 | mm |
| Number of Dots (HxV) | 240 x RGB x 320 | dot |
| Dot Pitch (HxV) | 0.047 x 0.141 | mm |
| Color Arrangement | RGB Stripe | |
| Color Numbers | 262144 (bit: R=6, G=6, B=6) | |
| Outline Dimension (HxVxT)* | 41.3 x 58.15 x 3.41 | mm |
| Weight | 15.35 | g |

^{*} Exclude FPC and protrusions.



3. INPUT/OUTPUT TERMINALS

Recommend connector: Molex 500027-4041

| No. | Pin Name | I/O | Description | Note |
|-------|------------------|-----|--|------|
| Input | Video signal | • | | - |
| 1 | DE | I | Data Enable | |
| 2 | HSYNC | I | Horizontal SYNC signal | |
| 3 | VSYNC | I | Vertical SYNC signal | |
| 4 | CLK | I | Clock signal | |
| 5 | RI[5:0] | I | Input RI5 ~ RI0 | |
| 6 | GI[5:0] | I | Input GI5 ~ GI0 | |
| 7 | BI[5:0] | I | Input BI5 ~ BI0 | |
| 8 | SD | I | Shutdown L: Normal H: Shutdown | |
| Fund | tion Pin Control | | | |
| 1 | FCS | I | Function pin control signal enable bit (0x06) L: External I/O H: Internal Register | |
| 2 | RL | I | Shift direction (Right/Left) H: D1→D240 L: D240→D1 | |
| 3 | ТВ | I | Shift direction (Top/Bottom) H: Top→Bottom L: Bottom→Top | |
| 4 | СМ | I | Full color or partial color mode setup L: 262K color H: 8 color partial | |
| 5 | Resolution0 | I | Resolution mode select R1 R0 Resolution 0 0 240 x RGB x 320 | |
| 6 | Resolution1 | I | 0 1 176 x RGB x 220 1 x 128 x RGB x 160 | |
| 7 | INVSEL | I | Invert-mode select L: line inversion H: Frame inversion | |
| 8 | MSP1 | I | STV1 signal output enable pin L: Enable (on) H: Disable (off) | |
| 9 | MSP2 | I | STV2 signal output enable pin L :Enable (on) H: Disable(off) | |
| Drivi | ng Signal Output | • | | |
| 1 | CKH1 | 0 | Horizontal clock 1 output | |
| 2 | CKH2 | 0 | Horizontal clock 2 output | |
| 3 | СКНЗ | 0 | Horizontal clock 3 output | |

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| | | | 1 DUZZOI (L |
|-------|-------------------|-----|---|
| 4 | STV1 | 0 | Vertical start output1 |
| 5 | STV2 | 0 | Vertical start output2 |
| 5 | CKV1 | 0 | Vertical clock output |
| 6 | CKV2 | 0 | Vertical clock output |
| 7 | ENBV | 0 | Vertical scanner enable pulse |
| 8 | CSV | 0 | Vertical scan direction |
| 9 | D1-240 | 0 | Data source output |
| 10 | VCOM | 0 | Common voltage |
| Seria | al INTERFACE(SPI) | | |
| 1 | LOAD | - | Load input for serial bus |
| 2 | DATA | I/O | Data input for serial bus |
| 3 | SCLK | I | Clock input for serial bus |
| Misc | | | |
| 1 | RESET | - | System reset |
| 2 | VCOMH | I | Capacitor for COM voltage |
| 3 | VCOML | I | Capacitor for COM voltage |
| Imag | ge Sticking | | |
| 1 | ISVi | - | +4.2V input pin for image sticking |
| 2 | ISC | 0 | Connect Big Cap for image sticking |
| 3 | IV6P | 0 | -6.5V output voltage for image sticking |
| DC/[| OC controller | | |
| 1 | Vref | | Reference Voltage |
| 2 | C1A | | Capacitor for Vout2, booster × 2 |
| 3 | C1B | | Capacitor for Vout2, booster × 2 |
| 4 | P10 | | VCI x 2 |
| 5 | Vout2 | | +4.2V voltage output |
| 6 | C2A | | Capacitor for Vout3, booster × 2 |
| 7 | C2B | | Capacitor for Vout3, booster × 2 |
| 8 | P2O | | P10 x 2 |
| 9 | Vout3 | | +10V voltage output |
| 10 | C3A | | Capacitor for Vout3, booster × 2 |
| 11 | C3B | | Capacitor for Vout3, booster × 2 |
| 12 | Vout4 | | -5.5V voltage output |
| Pow | er Supply | | |
| 1 | VDD | _ | Logic Power Supply (2.775V or 1.8V) |
| 2 | VDD2 | _ | Power Supply 2 (4.2V) |
| 3 | VDD3 | | Power Supply 3 (10V) |
| | | | |

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| 4 | VDC | DC/DC control Power Supply (2.775V) | |
|---|-----|-------------------------------------|--|
| 5 | VSS | GND | |

note: Vout2=VDD2, Vout3=VDD3, Vout4 connection to panel VVEE

4. ABSOLUTE MAXIMUM RATINGS

| Item | Symbol | Min | MAX | Unit | Remark |
|----------------------------|----------------|------|----------|-------------------------|--------|
| DC/DC Input voltage | VDC | -0.3 | VDC+0.3 | V | |
| Logic input Voltage | VDD | -0.3 | VDD1+0.3 | V | |
| Back Light Forward Current | I _F | - | 15 | mA | |
| Operating temperature | Topr | -20 | +60 | $^{\circ}\! \mathbb{C}$ | |
| Storage temperature | Tstg | -30 | +70 | $^{\circ}\!\mathbb{C}$ | Note |

 $(Ta=+25^{\circ}C,VSS=0V)$

Note: Both of these two items are for module temperature, not IC spec.

5. ELECTRICAL CHARACTERISTICS

Allowable Operation condition (Ta=25 $^{\circ}$ C , VSS=0)

| Dara | Parameter | | Conditions | Ratings | | | |
|----------------|-------------------------------------|-------------------|------------|---------|---------------|--------|------|
| raiaillelei | | Symbol Conditions | | MIN | TYP | MAX | Unit |
| Supply Voltage | ge (Logic) | VDD | | 1.7 | 1.875 / 2.775 | 3.0 | V |
| Supply Volta | Supply Voltage (DC/DC) | | | 2.6 | 2.775 | 3.0 | V |
| Logic high-le | Logic high-level input | | | 0.7VDD | _ | VDD | V |
| Logic low-lev | Logic low-level input | | | 0 | _ | 0.3VDD | V |
| Input Signal | DE signal | DE | | 1.7 | 1.875 | 3.0 | ٧ |
| Voltage | H _{SYNC} V _{SYNC} | HS | | 1.7 | 1.875 | 3.0 | V |
| | signals | VS | | | | | |
| | Data Signals | | | 1.7 | 1.875 | 3.0 | V |
| | Clock signal | CLK | | 1.7 | 1.875 | 3.0 | V |
| | Misc. signals | Serial I/F | | 1.7 | 1.875 | 3.0 | V |

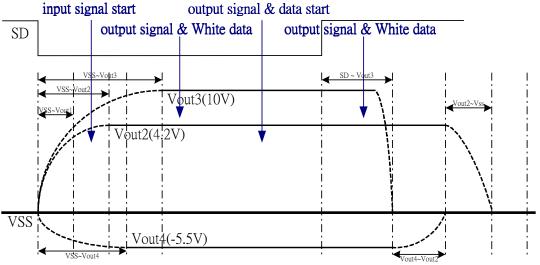
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| Power | Normal mode | Pwr | With loading | _ | 11.73 | 17.834 | mW |
|---------------------|----------------------|------------------------|---------------|---|-------|--------|----|
| consumption | | | 9 | | | | |
| | screen@60H | | | | | | |
| | | | | | | | |
| | z, Tizu | | | | | | |
| | pattren) | | | | | | |
| | | | | | | | |
| | Power Save | | | _ | 2.36 | 4.227 | mW |
| | Mode | | | | | | |
| | (64lines@30 | | | | | | |
| | Hz, Tizu | | | | | | |
| | pattren) | | | | | | |
| | Sleep Mode | | | | 17.96 | 28.04 | uW |
| Operating Cu | rrent in | I _{DD-Normal} | Black pattern | | 0.5 | 0.7 | mA |
| Normal Mode (VDDIO) | | | | | | | |
| Operating Cu | Operating Current in | | Black pattern | | 4.2 | 5 | mA |
| Normal Mode | (VCI) | | | | | | |

<Power sequence>

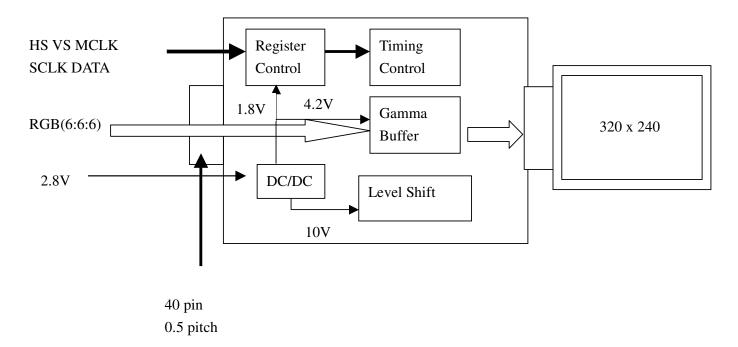


Power ON :VDD-> input signal -> 4.2V -> -5.5V -> 10V -> White data & signal output -> data output Power OFF :White data & signal output -> 10V -> -5.5V -> 4.2V -> VDD

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5.1 Driving TFT LCD panel block diagram



5.2 Driving Backlight

Ta=25°C

| Item | Symbol | MIN | TYP | MAX | Unit | Remark |
|-----------------------------|----------------|-----|------|-----|------|----------|
| Forward Current | I _F | 1 | 15 | 1 | mA | |
| Forward Current Voltage | V_{F} | | 14.4 | | V | Note 5-2 |
| Backlight Power Consumption | W_{BL} | | 216 | | mW | |

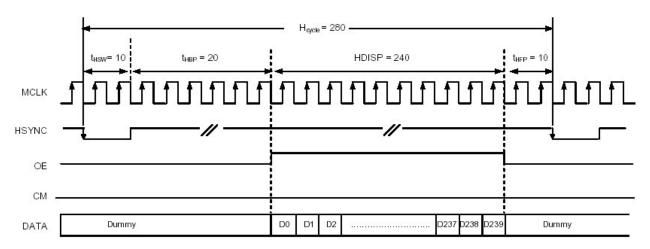
Note 5-2: LEDx4

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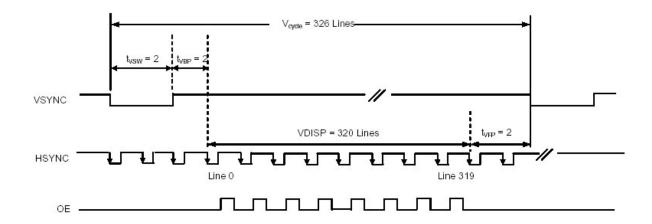


6. TIMING CHART

6.1 Horizontal Read/ Write Timing



6.2 Vertical Read/ Write Timing

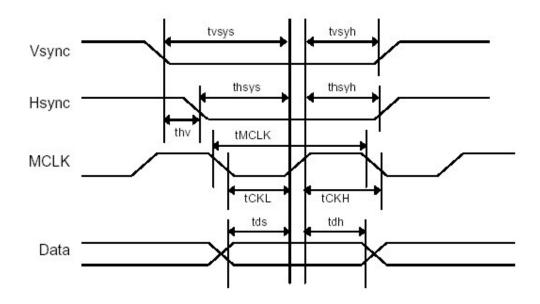


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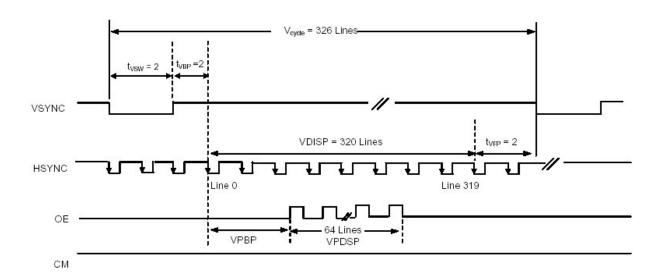
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6.3 Pixel clock Timing



6.4 Power Save Mode

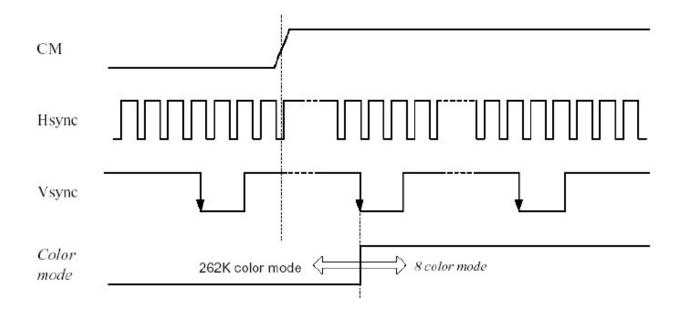


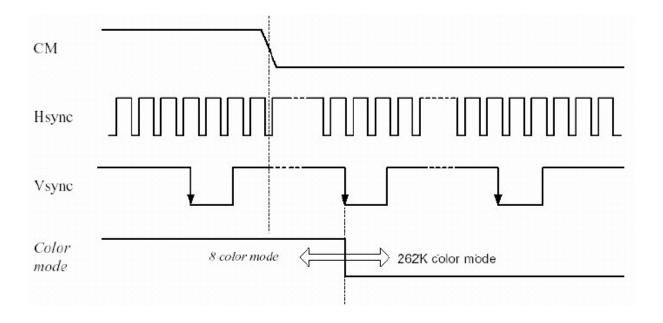
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6.5 262K colors Mode -----→ 8 colors Mode



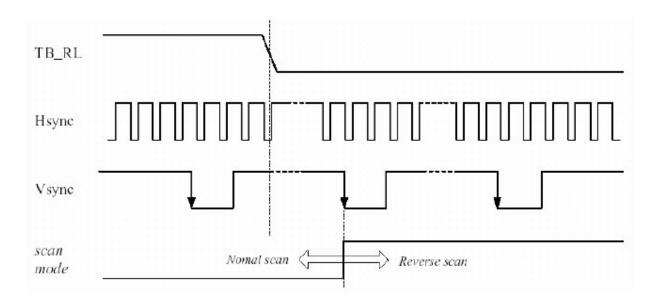


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6.7 Display Scan Direction



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7. OPTICAL CHARACTERISTICS

7.1. Transmissive Mode (T = 25 deg C, Θ =0°, Backlight ON)

| Item | | Symbol | Condition | MIN | TYP | MAX | Unit | Remarks |
|--------------------|---------|------------|-------------|-------|-------|-------|-------------------|-----------|
| Viewing Angles | | θR | | 30 | 45 | 60 | | |
| | | θL | - CR≥10 | 45 | 55 | 65 | Degree | Note 7-1 |
| | | ⊖U | | 35 | 45 | 55 | | |
| | | Θ D | | 50 | 65 | 80 | | |
| Contrast Ratio | | CR | ⊖=0° | 145 | 196 | | | Note 7-2 |
| Luminance | | L | ⊖=0° | 137 | 197 | | cd/m ² | Note 7-3 |
| Color Chromaticity | White | u | ⊖=0° | 0.175 | 0.200 | 0.227 | | Note 7-4 |
| Color Chromaticity | vviille | V |) =0 | 0.440 | 0.475 | 0.493 | | 11018 7-4 |

7.2. Reflective Mode (T = 25 deg C, Θ =0°, Back light off)

| Item | Symbol | | Condition | MIN | TYP | MAX | Unit | Remarks |
|----------------|--------|---|------------|-------|-------|-------|------|------------|
| Viewing Angles | CR1 | | Θ=15° | 5.5 | 8 | ı | - | Note |
| | CR2 | | Θ=25° | 4.5 | 7 | - | | 7-1(system |
| | CR3 | | Θ=50° | 1.5 | 3.5 | - | | A) |
| Chromaticity | White | U | Θ=0° | 0.181 | 0.189 | 0.215 | - | Note 7-5 |
| | | V | | 0.451 | 0.472 | 0.485 | | |
| Response time | T1 | | 25°ℂ, Θ=0° | - | 7.5 | 15 | ms | Note7-6 |

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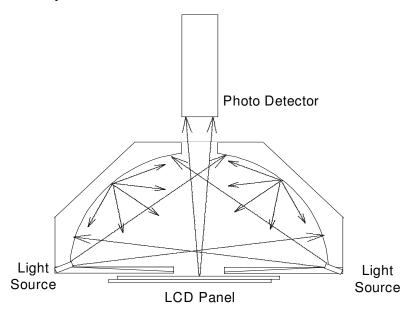
7.3 Basic Measure Condition

(1) Ambient Temperature: Ta=25°C

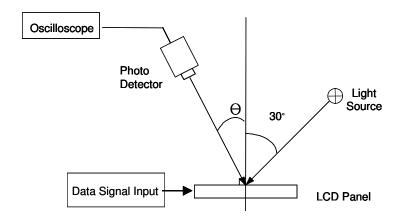
(2) Testing Point: Measure in the display center point and the test angle $\theta=0^{\circ}$

(3) Measuring System

a. Measure System A



b. Measure System B

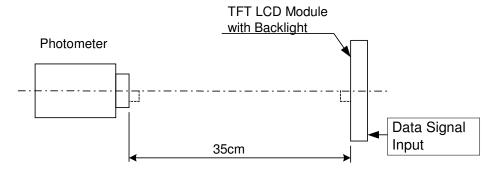


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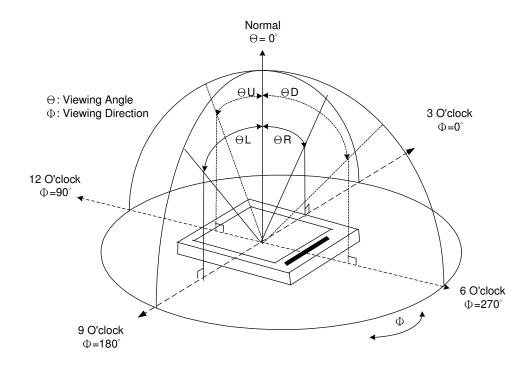
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c. Measure System C



Note 7-1: Viewing angle diagrams:



Note 7-2: Contrast Ratio as Backlight On: (Measure System C)

Contrast ratio is measured in optimum common electrode voltage. The signal amplitude

$$CR = \frac{Luminance with white image}{Luminance with black image}$$

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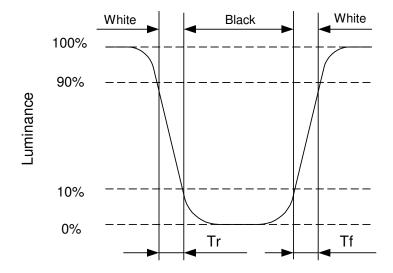
Note 7-3: Luminance: (Measure System C)

Test Point: Display Center LED Current $I_F = 15 \text{ mA}$

Note 7-4: White chromaticity as back light on: (Measure System C)

Note 7-5: White chromaticity as back light off: (Measure System A)

Note 7-6:Definition of response time: (Measure System C)



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8. REILIABILITY

| No | Test Item | Condition | | | |
|----|--|--|--|--|--|
| 1 | High Temperature Operation | Ta=+70°C, 240hrs | | | |
| 2 | High Temperature & High Humidity Operation | Ta=+40°C, 95% RH, 240hrs | | | |
| 3 | Low Temperature Operation | Ta=-20°ℂ, 240hrs | | | |
| 4 | High Temperature Storage (non-operation) | Ta=+80°C, 240hrs | | | |
| 5 | Low Temperature Storage (non-operation) | Ta=-30°ℂ, 240hrs | | | |
| 6 | Thermal Shock (non-operation) | -40°C ←→ 85°C, 27 cycles | | | |
| | | 45 min 45 min | | | |
| 7 | Resistance to Static Electricity Discharge | C=200pF, R=0Ω; | | | |
| | (non-operation) | Discharge: ±150V | | | |
| | | 3 times / Terminal | | | |
| 8 | Surface Discharge (non-operation) | C=150pF, R=330 Ω ; | | | |
| | | Discharge: Air: ±15kV; Contact: ±8kV | | | |
| | | 5 times / Point; 5 Points / Panel | | | |
| 9 | Vibration (non-operation) | Frequency: 10~55Hz; Amplitude: 1.5mm | | | |
| | | Sweep Time: 11min | | | |
| | | Test Time: 2 hrs for each direction of X, Y, Z | | | |
| 10 | Shock (non-operation) | Acceleration: 100G; Period: 6ms | | | |
| | | Directions: ±X, ±Y, ±Z; Cycles: Twice | | | |

Ta: Ambient Temperature

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9. HANDLING CAUTIONS

9.1 ESD (Electrical Static Discharge) Strategy

ESD will cause serious damage of the panel, ESD strategy is very important in handling. Following items are the recommend ESD strategy

- (1) In handling LCD panel, please wear non-charged material gloves. And the conduction ring connect wrist to the earth and the conducting shoes to the earth is necessary.
- (2) The machine and working table for the panel should have ESD prohibition strategy.
- (3) In handling the panel, ionize flowing decrease the charge in the environment is necessary.
- (4) In the process of assembly the module, shield case should connect to the ground.

9.2 Environment

- (1) Working environment of the panel should in the clean room.
- (2) The front poliazer is easy damaged, handle it carefully and do not scratch it by sharp material.
- (3) Panel has polarizer protective film in the surface please remove the protection film of polarizer slowly with ionized air to prevent the electrostatic discharge.

9.3 Others

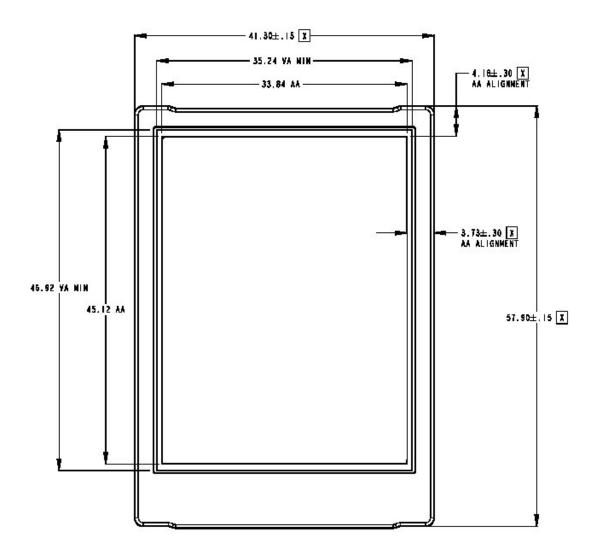
- (1) Turn off the power supply before connecting and disconnecting signal input cable.
- (2) The connection area of FPC and panel is very weak, do not handle panel only by FPC or bend FPC.
- (3) Water drop on the surface or condensation as panel power on will corrode panel electrode.
- (4) As the packing bag open, watch out the environment of the panel storage. High temperature and high humidity environment is prohibited.
- (5) When the TFT LCD module is broken, please watch out whether liquid crystal leaks out or not. If your hand touches liquid crystal, wash your hand cleanly by water and soap as soon as possible.

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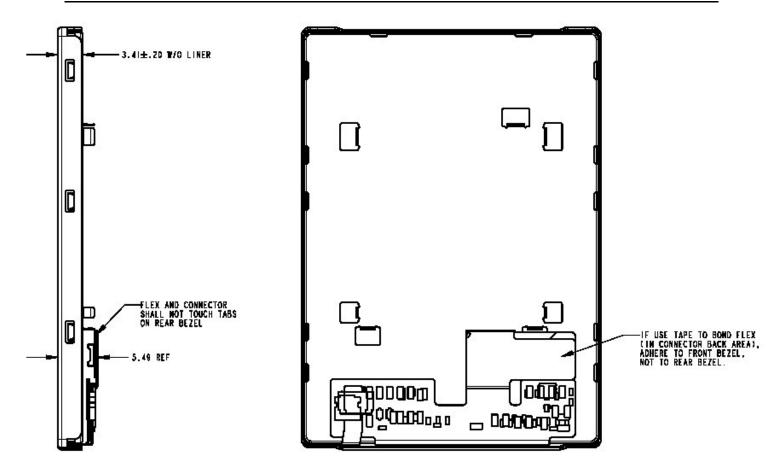
10. MECHANICAL DRAWING



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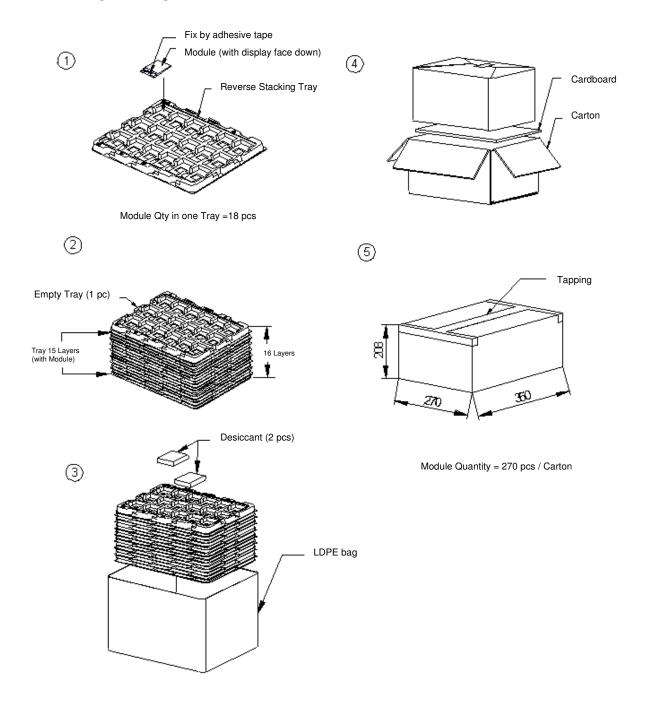


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11. Packing Drawing



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