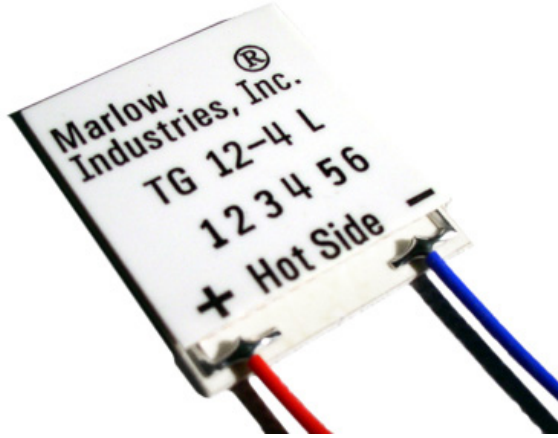




# Technical Data Sheet for TG12-4

## Single-Stage Thermoelectric Generator



### NOMINAL PERFORMANCE IN NITROGEN

Cold Side Temperature (°C)	27±2
AC Resistance (ohms):	2.76 – 3.41
Device ZT	0.71

### PRODUCT FEATURES

- RoHS EU Compliant
- Rated operating temperature of 200°C.
- Ceramic Material: Aluminum Oxide.
- Porch configuration for high strength leadwire connection.
- Superior nickel diffusion barriers on elements.
- High strength for rugged environment.
- RTV sealing option available.
- Lapped option available for multiple module applications.

### ORDERING OPTIONS

Model Number	Description
TG12-4-01	Leadwires
TG12-4-01L	Leadwires, Lapped
TG12-4-01S	Leadwires, Sealed
TG12-4-01DG	Leadwires, Diced, Graphite Pads
TG12-4-01LS	Leadwires, Lapped, Sealed
TG12-4-01LSG	Leadwires, Lapped, Sealed, Graphite Pads

### OPERATION CAUTIONS

For maximum reliability, continuous operation below 200°C (cold side and hot side) is recommended. Intermittent operation up to 230°C on the hot side of the TG is permissible.

### INSTALLATION

Recommended mounting methods: Clamp with uniform pressure to a flat surface with thermal interface material. Recommend 1.4 MPa (200 psi) with thermal grease or flexible graphite pads. For additional information, please contact an applications engineer.

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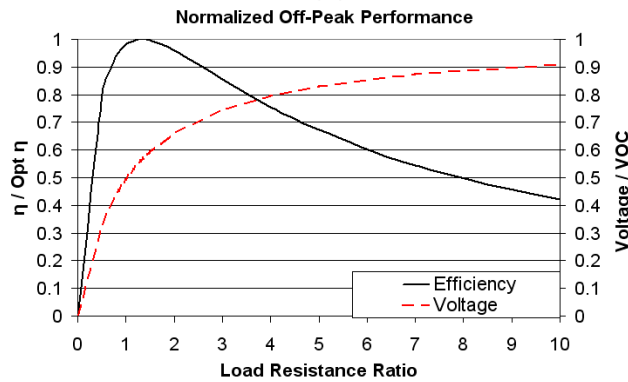
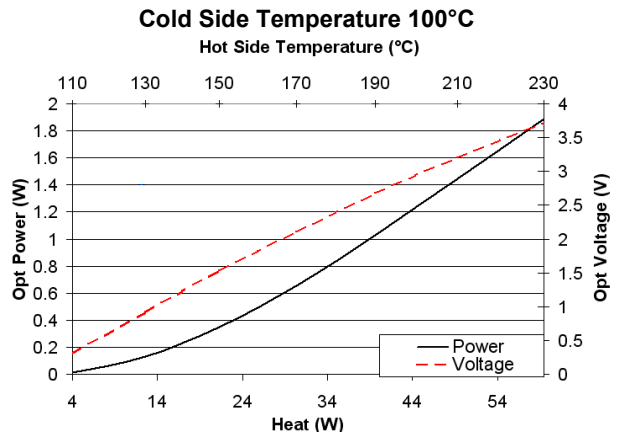
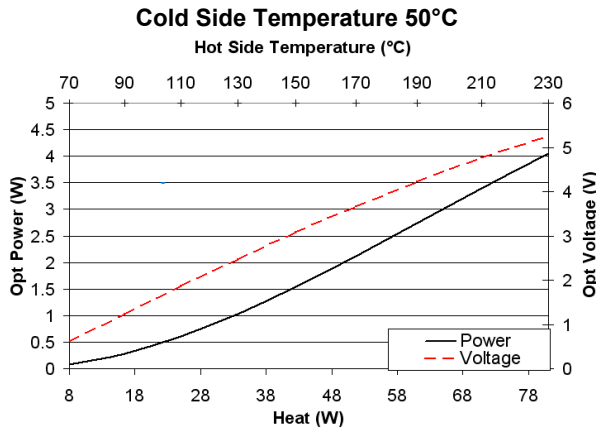
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TYPICAL PERFORMANCE CURVES

## POWER GENERATION PERFORMANCE CURVES

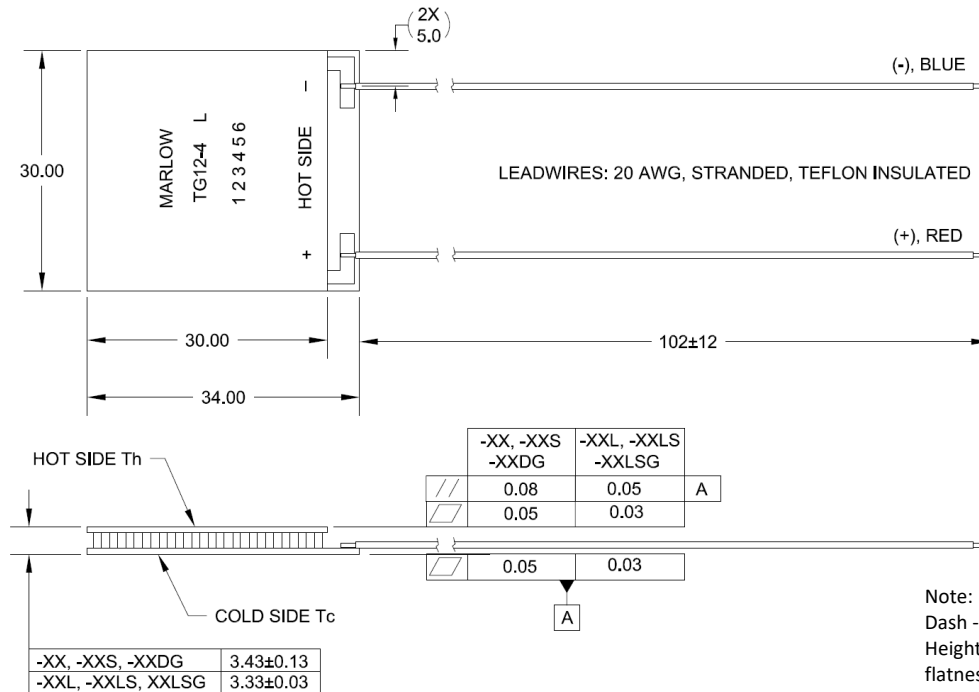
ENVIRONMENT: ONE ATMOSPHERE DRY NITROGEN



Hot Side Temperature (°C)	230	170	110
Cold Side Temperature (°C)	50	50	50
Optimum Efficiency, $\eta$ (%)	4.97	4.08	2.39
Optimum Power (W)	4.05	2.12	0.61
Optimum Voltage (V)	5.26	3.66	1.86
Load Resistance for Opt $\eta$ ( $\Omega$ )	6.83	6.32	5.72
Open Circuit Voltage, VOC (V)	9.45	6.50	3.28
Closed Circuit Current (A)	1.71	1.32	0.75
Thermal Resistance (°C/W)	2.21	2.31	2.37

For performance information with cold side temperatures other than 50°C or 100°C, contact one of our Applications Engineers at 877-627-5691.

MECHANICAL CHARACTERISTICS



Note:  
Dash -XXDG and -XXLSG:  
Height, parallelism, and flatness dimensions are measured before adding graphite pads.

All units are in millimeters unless otherwise stated.

For customer support or general questions please contact a local office or visit our website at [www.marlow.com](http://www.marlow.com).  
Marlow reserves the right to make product changes without notice.