

THX203H

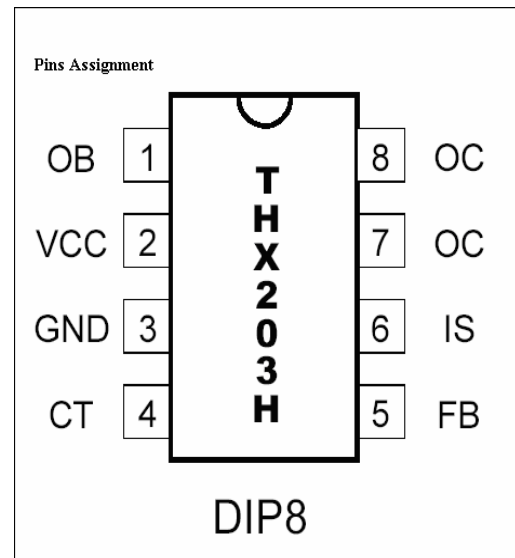
【Switching Power Controller IC】

Contents

Introduction, characteristics and application field	3
Reference frame of interior circuit.....	4
Description of pins' function	4
Ultimate parameters	5
Recommended working condition	5
Electric parameters	5
Principal Discription.....	7
Definition of Electric Parameters	8
Application information	9
Typical application circuit	11
Components Listing	12
Making coils for transformer	13
Test data	14
Wave-form of main experimental units	15
Parameters of thermal resistance and junction temperature.....	19
Dimensional chart of encapsulation.....	20

Introduction

PWM controller of high-performance current mode is specially designed for AC/DC transformer with high performance and price ratio, which supplies continuous output power of 12W within the range of wide-voltage between 85V and 265V, the output power of peak value can be up to 18W. The combination of optimized reasonable circuit design and bipolar faature technology with high performance and price ratio economizes the whole cost ultimately. The power controller can be applied to the typical flyback circuit topology so as to form a simple AC/DC transformer. The startup circuit inside IC is designed as a particular current inhalation way, so it can start up with the magnification function of the power switch tube itself, which lessens the power consumption for starting the resistance remarkably; when the output power is lower, IC will reduce the working frequency automatically, therefore, the standby power consumption becomes extremely low. When the power tube is closed, the interior circuit will bias it reversely, utilize the characteristic of high pressure resistance CB of bipolar transistor directly, and improve its pressure resistance capacity to the high voltage of 700V, which ensures the security of the power tube.



Meanwhile, the perfect function of overload and saturation prevention is provided inside of IC, which can keep away some abnormal status, such as overload, saturation of transformer, and output short circuit, so as to improve the reliability of the power supply. The current limit and clock frequency can be set up by exterior components.

Now the standard encapsulation and the environmental protection leadless encapsulation that meets European standard of DIP8 are supplied.

Characteristics

- Set-in high-voltage power switch tube of 700V and few peripheral components
- With the modulation of lock pulse width, the testing is according to the pulse limit current.
- With the function of output frequency reduction, the non-output power consumption can be less than 0.3W.
- Inner-built ramp and anti-feedback compensation function
- The independent upper-limit current testing controller deals with over-current and over-load of the controller real-timely.
- The period emission pole is turned off and it outputs by deflected voltage, and the pressure resistance of the power tube is improved.
- Set-in current limit resistance with temperature compensation, which makes the current limit precise
- Set-in heat protection circuit
- Startup is accomplished with the magnification function of the switch power tube, and the power consumption of startup resistance is reduced more than 10 times.
- Few peripheral components
- Low startup and operating current
- VCC over-voltage automatic limit
- Continuous wide-voltage output power reaches 12W, and the output power of peak value arrives at 18W.

Applied Field

- Adaptor (for example, travel charger, out power station)
- Open Frame (for example, DVD, DVB)

Reference Frame of Interior Circuit

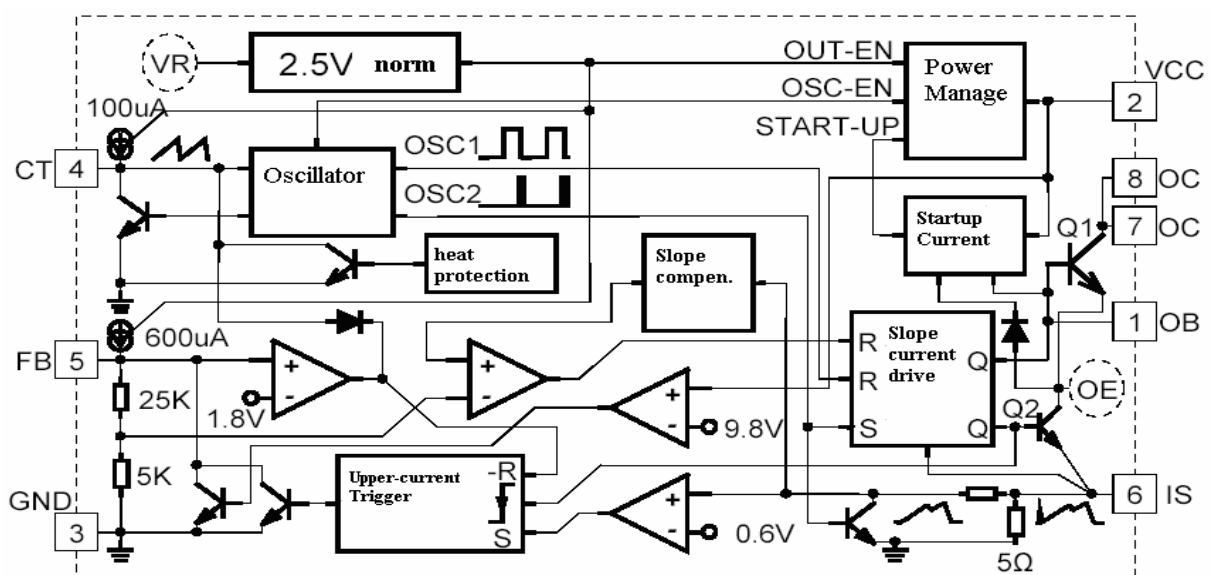


Figure 1. Frame of Interior Current

Description of Pins' function

Pins	Symbol	Pins Description
1	OB	base electrode of power tube, control terminal of start-up current, external startup resistance
2	VCC	supply electric pins
3	GND	meet grounding pins
4	CT	oscillate capacitance pins, external timing capacitance
5	FB	feedback pins
6	IS	switching current sampling and limit enactment, sampling resistance of external current
7,8	OC	output pins, meet switching transformer

*: During PCB layout, the security distance should be kept more than 1mm between Pin6 and Pin7, so as to avoid discharging.

Limit parameter

Power supply voltage VCC	16V
Startup input voltage	16V
Pins input voltage	VCC+0.3V
Endurance voltage of OC collector	-0.3-700V
Switching current of peak value	800mA
Total dissipation power	1000mW
Operating temperature range	0---+125℃
Deposit temperature range	-55---+150℃
Welding temperature	+260℃,10S

Recommended working condition

Item	Minimum	Typical	Maximum	Unit
Power supply voltage, VCC	4.8	5.5	9.0	V
Pins input voltage	-0.3	-	Vcc	V
Reverse voltage of peak value	-	-	520	V
Switching current of peak value	-	-	600	mA
Timing capacitance	650	680	920	PF
Oscillating frequency	45	61	65	KHz
Operating temperature	0		70	℃

Electric Parameter ($T_a=25^\circ\text{C}$, $V_{cc}=5.5\text{-}7.5\text{V}$, $C_t=680\text{PF}$, $R_S=1\Omega$)**Output**

Item	Testing condition	Minimum	Typical	Maximum	Unit
Maximum pressure resistance of switching tube	$I_{oc}=10\text{mA}$	700	-	-	V
on-saturation pressure drop	$I_{oc}=600\text{mA}$	-	-	1	V
Output rise-time	$C_L=1\text{nF}$	-	-	75	ns
Output fall-time	$C_L=1\text{nF}$	-	-	75	ns
Output limit current	$T_j=0\text{-}100^\circ\text{C}$	540	580	620	mA
OE clamp voltage	$O_E=0.001\text{-}0.60\text{A}$	-	1.5	-	V

Reference

Item	Testing condition	Minimum	Typical	Maximum	Unit
Reference output voltage	$I_o=1.0\text{mA}$	2.4	2.5	2.6	V
power adjustment ratio	$V_{cc}=5.5\text{-}9\text{V}$	-	2	20	mV
Load adjustment ratio	$I_o=0.1\text{-}1.2\text{mA}$	-	-	3	%
Temperature stability		-	0.2	-	mV/ $^\circ\text{C}$
Output noise voltage	$F=10\text{Hz}\text{-}10\text{KHz}$	-	-	50	μV
Long-term stability	Operate 1000h under the condition of $T=85^\circ\text{C}$	-	5	-	mV

Oscillator

Item	Testing condition	Minimum	Typical	Maximum	Unit
Oscillating frequency	$C_t=680\text{PF}$	55	61	67	KHz
Frequency change ratio with voltage	$V_{cc}=5.5\text{-}9\text{V}$	-	-	1	%
Frequency change rate with temperature	$T_a=0\text{-}85^\circ\text{C}$	-	-	1	%
Vibration amplitude of oscillator(V_{p-p})		-	2.5	-	V
Drop edge of oscillator	$C_t=330\text{PF}$	-	800	-	ns

Feedback

Item	Testing condition	Minimum	Typical	Maximum	Unit
Input impedance	Pull-up current	-	0.50	0.60	mA
	pull-down resistance	-	30	-	K Ω
Power supply rejection ratio	$V_{cc}=5.5\text{-}9\text{V}$	-	60	70	dB

Current sampling

Item	Testing condition	Minimum	Typical	Maximum	Unit
Current sampling limit		0.54	0.58	0.62	V
upper limit current prevention	RS=10	0.54	0.27	0.62	A
Power supply rejection ratio		-	60	70	dB
transmission delay		-	150	250	ns

Modulation of pulse width

Item	Testing condition	Minimum	Typical	Maximum	Unit
Maximum duty cycle		53	57	61	%
Minimum duty cycle		-	-	3.5	%

Power current

Item	Testing condition	Minimum	Typical	Maximum	Unit
Startup acceptance current		1.6	2.0	2.4	mA
Startup static current		-	55	80	μA
Static current	V _{cc} =8V	-	2.8	-	mA
Startup voltage		8.6	8.8	9.0	V
Close voltage of oscillator		4.0	4.3	4.5	V
Restart voltage		-	3.7	-	V
Over-voltage limit margin		9.2	9.6	10.0	V

Description of the Principle

- During start-up phase, VR is closed when electrified; FB pull-up power source is closed, the start-up current is input from power tube to VCC through OE; OB controls the base current of power tube and limits the current of power tube collector (namely, THX203H starts the acceptance current), accordingly, the security of the power tube is ensured; when VCC voltage goes up to 8.8V, the start-up phase is ended, and it comes into the normal phase.
- During normal phase, VCC voltage shall keep at 4.8~9.0V, VR outputs 2.5V benchmark; FB pull-up current source starts up; the oscillator output OSC1 decides the maximum duty cycle, output OSC2 tries to touch off the power supply to enter open cycle to enter the open cycle, and shield flashing peak current of the power tube ; if FB is less than 1.8V (about between 1.2-1.8V), the cycle of the oscillator will increase with it, the less FB is, the wider the cycle of the oscillator is, until the oscillation stops (This characteristic reduces the standby power consumption of the switching power.) ; if the peripheral feedback tries to make VCC more than 9.6V, the in-circuit is fed back to FB and makes VCC stabilize the voltage at 9.6V (According to this characteristic, we can may not adopt peripheral feedback circuit, and stabilize the output voltage by in-circuit, but the precision of stabilizing voltage is low); During the open cycle, OB supplies base

current for the power tube, OE pulls down the emitter of the power tube to IS, and OB adopts the driving parameter of ramp current (it refers to that OB on-current is the parameter of IS, when IS is 0V, OB on-current is about 40mA, then OB on-current increases linearly with IS, when IS increases to 0.6V, OB on-current is about 120mA, this characteristic makes effective use of the output current of OB, decreases the power consumption of THX203H), if IS detects that the specified current FB, it will come into the close cycle; during the close cycle, OB pulls down, the power tube will not shut off immediately, but OE clamps 1.5V (after the power tube is shut off, the base will be biased reversely, which improves the voltage endurance); during open or close cycle, if the power tube is detected beyond the upper limit current, the trigger of the upper limit current will be placed preferentially and forces FB to drop, the duty cycle will become less so as to protect the power tube and transformer; at the beginning of next close cycle or when FB is less than 1.8V, the trigger of the upper limit current will reset. In addition, THX203H is installed over heat protection internally, when the internal temperature is higher than 140°C, it will broaden the cycle of the oscillator and makes the temperature of THX203H less than 150°C; The ramp compensation is also placed internally, when THX203H is in a big duty cycle or in the mode of constant current, it can stabilize the open/close cycle.

- If VCC declines to 4.3V or so, the oscillator will shut off, OSC1 and OSC2 are in the low level, and the power supply keeps at close cycle; when VCC goes on declining to 3.7V or so, THX203H will come into the start-up phase once again.

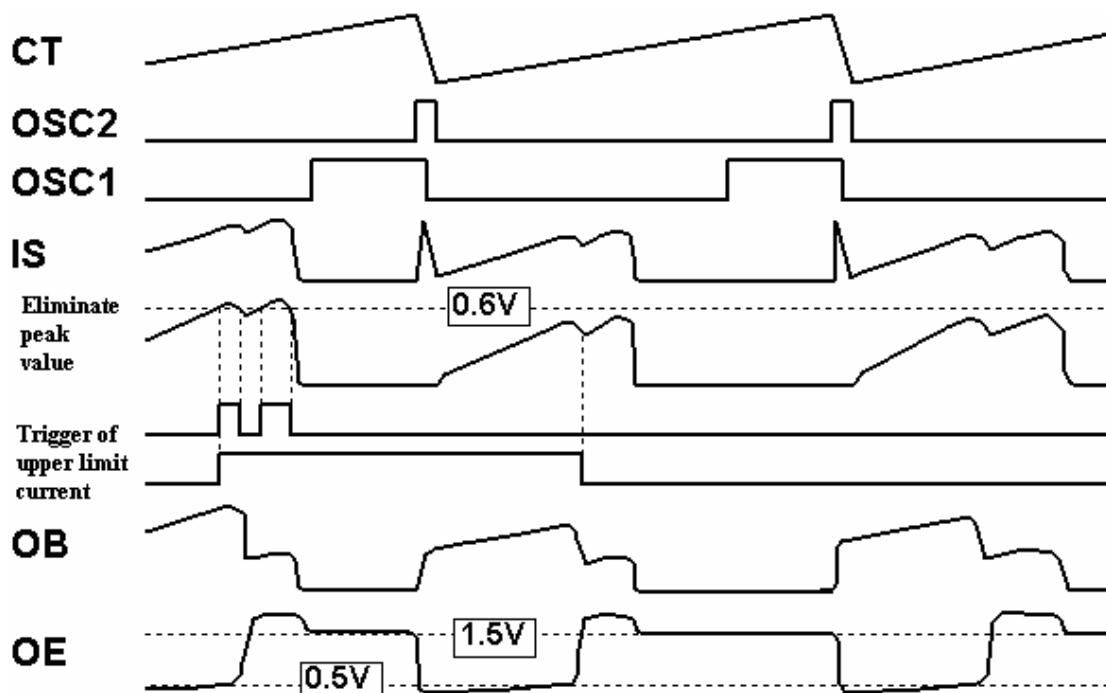


Fig.2 Waveform Graph of Open and Close Cycle at Normal Phase

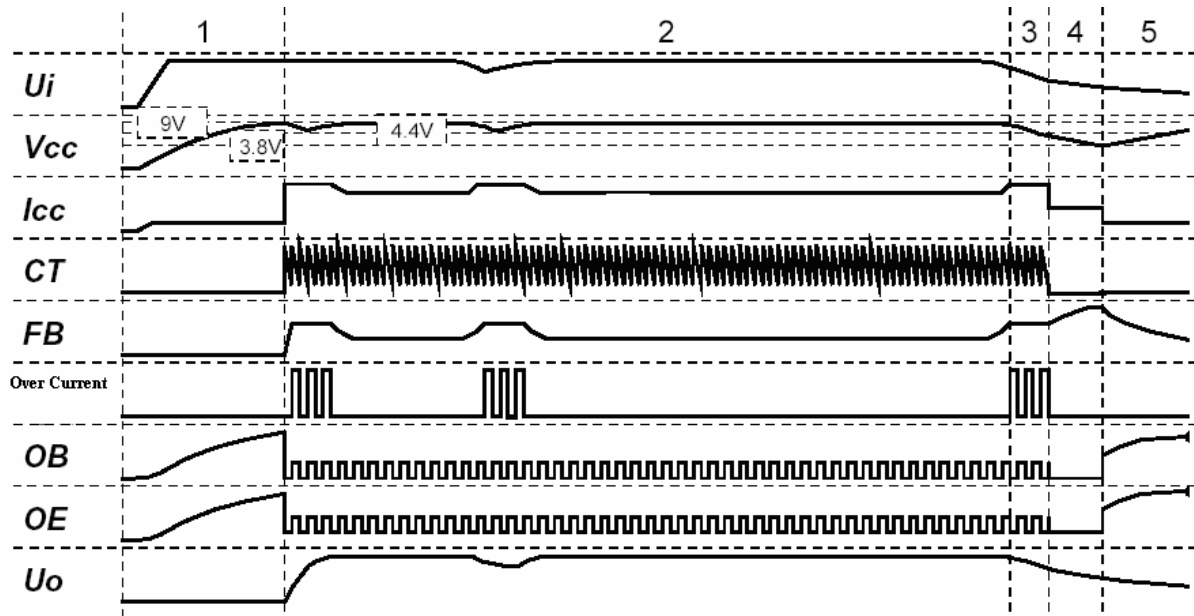


Fig.3 Overall Waveform Graph of THX203H

Definition of Electric Parameter

- Start-up acceptance current: the current on OC when OB inputs 0.5mA during the start-up phase
- Start-up Quiescent Current: the current of minimum current source that can make VCC oscillate (namely finish the start-up of THX203H) when VCC meets filter capacitance and adjustable current source, CT meets 680PF, and other pins hang in the air.
- Start-up Voltage: Maximum VCC value of above VCC oscillation.
- Re-start Voltage: Minimum VCC value of above VCC oscillation.
- Close Voltage of Oscillator: VCC value that makes RC oscillator stop oscillating when the above VCC oscillates the falling edge.
- Quiescent Current: VCC power current when FB is grounded with 1.0K of resistance at normal phase.
- Pull-up/pull-down Current of the Oscillator: at normal phase, FB is 2.5V, CT is 1.25V, and CT is in pull-up/pull-down current.
- FB Pull-up Current: Pull-up current on FB at normal phase when FB is 2.5V, IS is 0V.
- FB Upper Limit Current Prevention: The pull-down current on FB at normal phase when FB is 6V, IS is 0.3V.
- Internal Feedback Power Voltage: VCC value of THX203H power supply of the circuit without peripheral standby at normal phase
- OC Upper Limit Voltage: the minimum OC current of pull-down current on FB when FB is 6V
- Ramp current drive: it refers to the power tube base drive OB on-current is the function of IS, when IS is 0V, on-current OB is about 40mA, then on-current OB will increase linearly with IS, when IS is increased to 0.6V, on-current OE is about 120mA.

Application Information:

1. Relationship between CT timing capacitance and switching frequency

CT capacitance is charged by 100uA constant current through internal current source to for the rise-up edge, when the voltage is charged to 2.5V, the internal circuit will discharge CT with 1.9mA of pull-down current to form the fall-down edge of the clock, and accomplish a clock cycle, which is about:

$$T=CT*24000 (S)$$

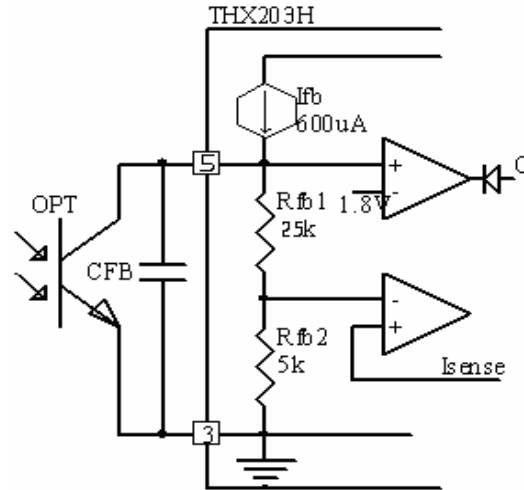
$$Fs=1/T (Hz)$$

Although the bipolar circuit can work under higher frequency, but for the switch of bipolar power, the influence caused by switch loss for the storage time is still be considered. Generally, the appropriate switching frequency is about below 70KHz. Under common application situation, CT capacitance of THX203H can be configured by 680PF, when the relevant working frequency is around 61KHz.

2. FB feedback and control

In normal working state, the voltage of FB will decide the value of the maximum switching current, the higher the voltage is, the bigger the switching current is (it is only limited at the peak value). FB pins pull up 600uA power source internally, the pull-down resistance is about 33KΩ (it approximates the equivalent value). In addition, when FB voltage is less than 1.8V, the oscillating cycle will be enlarged, the switching frequency will declined, the more it is less than 1.8V, the lower the switching frequency is. The external FB capacitance will influence

the feedback bandwidth, so some external parameters will be affected, such as transient-state characteristic.

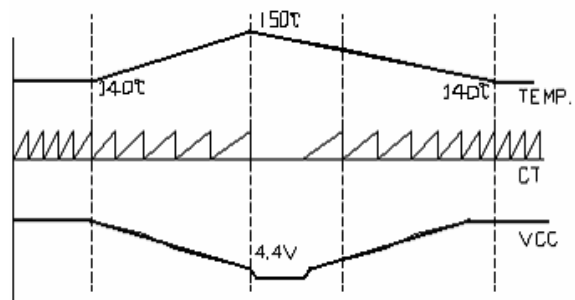


As for the value of CFB capacitance, the typical application can be selected according to the frequency character of feedback circuit between 10nF and 100nF.

3. Over temperature protection

The interior of IC integrates the function of over temperature protection. When the internal temperature of the chip reaches 140 °C , the over-heat protection circuit will work, it will pull down the clock signal, the switching frequency will fall until the oscillator is turned off.

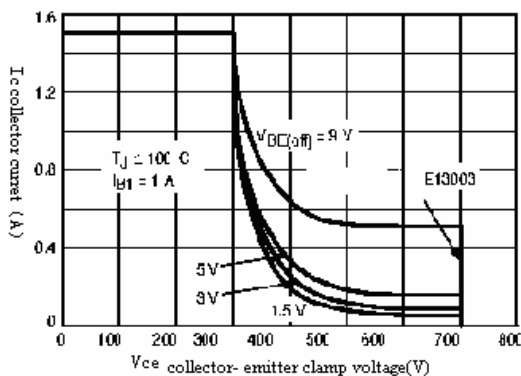
As shown in the following figure,



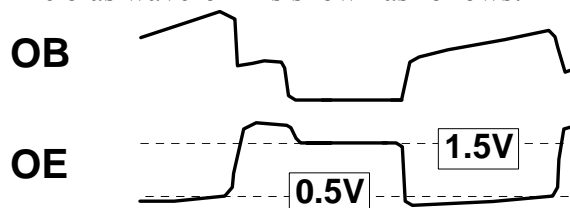
4. Driving characteristic and high voltage endurance bias technology of power tube

The power tube adopts the ramp current drive, the driving current will increase with the output power, when FB is 0, the current of OB is about 40mA, when FB is 6V, the current of OB is about 120 mA, and the driving power consumption will decrease remarkably when the output is low.

The interior of IC integrates the particular bias technology, when the power tube is shut, the output of OB will be pulled down to the ground, meanwhile, it will bias the output of OE to 1.5V or so, bias the emitter junction, accelerate the decreasing speed of Ic current, expand the effective safe working area, the switching tube affords the reverse voltage CB, therefore, the endurance characteristic of the switching tube can be up to 700V. For more detail information for the voltage endurance characteristic of the switching tube, please refer to the relevant technical data.



The bias waveform is shown as follows:

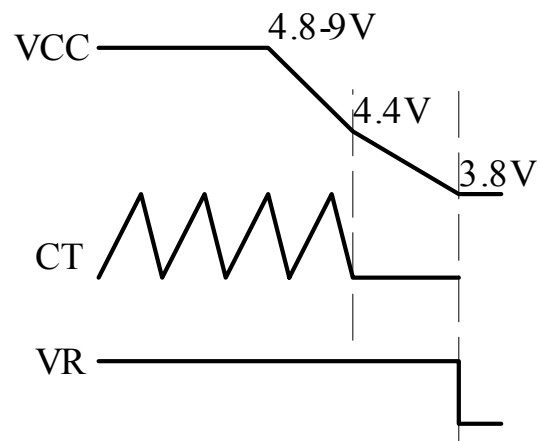


5. Over-voltage and under-voltage protection

IC has the function of slow-moving

under-voltage protection, when the voltage of VCC reaches 8.8V, IC will set out to start, the initial start-up voltage is provided by the driving resistance, the high voltage of input will be injected into the base of the switching tube through Ic current, consequently, the driving voltage is formed. When IC works normally, the voltage of VCC should be keep between 4.8V and 9V (including the situation of full load output), if the voltage of VCC falls to 4.4V, the oscillator will enter the state of shutoff, when it decreases to 3.8V further, IC will begin to reset.

As shown in the following figure:



VCC in side IC is provided with a comparator controller of the upper limit voltage, if VCC tries to be more than 9.6V, the comparator will work, FB will be pulled down, and it will lock VCC to 9.6V, and reach the limit function of over voltage, by which the voltage feedback function of the front terminal can be accomplished conveniently, the rising phenomenon of the output voltage in large extent can be avoided when the open-loop is output, so as to guarantee the security of the load. Because of the existence of this characteristic, the design of VCC shall be kept at the proper range, so as to avoid VCC rising excessively high when the output is high, and make the output voltage escape from

decreasing when IC over-voltage limit works.

6. Maximum switching current limit

IC has the function of current limit cycle by cycle. It will test every switching current in every switching cycle, if the current fixed by FB or upper limit current prevention is reached, it will come into the close cycle, and the detection of the current has the function of real-time foreland hide, it can shield the switching peak, and avoid the wrong detection of the switching current. Then the reasonable temperature compensation eliminates the influence of temperature, comparing with normal MOSFET (the alteration of Ron will be large when the temperature changes) switching chip, the switching current can always be very accurate in a larger range, thus not too much allowance is needed to match a larger working temperature range for the designer when he designs the scenario, and the security of the circuit for use can be improved.

The maximum limit value of switching current for THX203H is 0.80A. When designing a flyback power with 80V of emitter voltage and 0.65A of switching current, it can accomplish the output power of more than 12W easily,

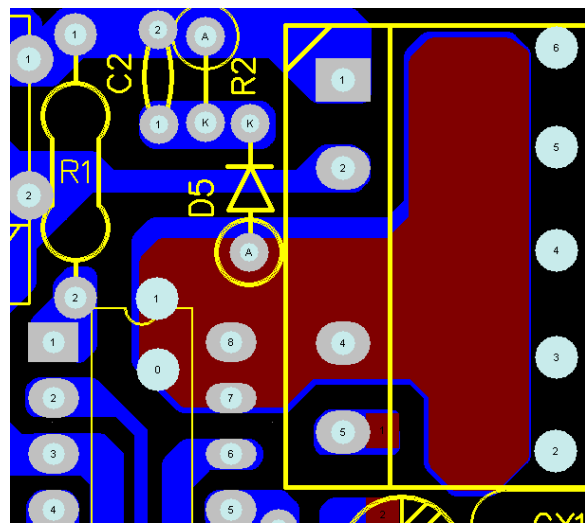
Typical application circuit(input 85-265V, output 12V 1A):

and meet the broad temperature range.

7. Requirement of heat elimination

As for a typical power switch, it must have necessary heat elimination measures, so as to avoid that the excessive heat leads to heat protection. The primary heat inside IC is produced by the on-off wasting of the switching tube, so appropriate heat elimination position is Pin7-8 pin of IC, one wiely way is to pave PCB copper foil of a certain area on Pin7-8 pin, what's more, plating tin on the copper foil will improve the heat elimination ability greatly. For an input of 85-265V, the typical application of 12W output and 200mm² copper foil are necessary.

Reference wiring is as the following figure:



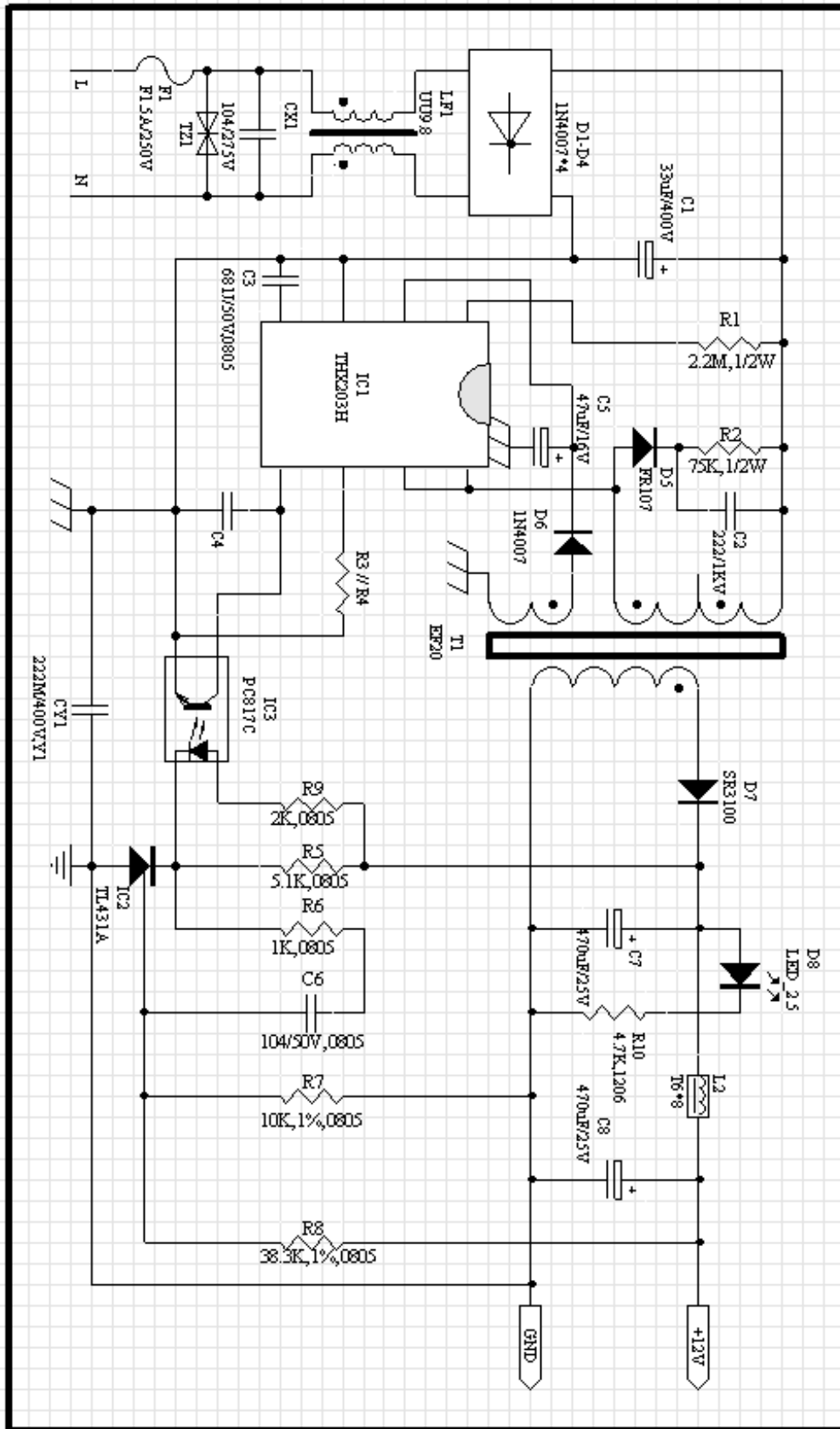


Fig. 4 Typical Application Circuit

Components Listing:

No.	Component Name	Spec./Model	encapsulation	Amount	Sign	
1	Resistance	1K	0805	1	R6	
2		2K	0805	1	R9	
3		5.1K	0805	1	R5	
4		10K,1%	0805	1	R7	
5		38.3K,1%	0805	1	R8	
6		1.5R	1206	1	R3	
7		2.2R	1206	1	R4	
8		75K,1/2W	1/2W	1	R2	
9		2.2M,1/2W	1/2W	1	R1	
10	Capacitance	681J/50V	0805	1	C3	
11		222/1KV	CT5	1	C2	
12		223/50V	0805	1	C4	
13		104/50V	0805	1	C6	
14	Capacitance X	104/275V	MKP,X1	1	CX1	
15	Capacitance Y	222M/400V	CT7,Y1	1	CY1	
16	Electrolytic capacitance	33uF/400V	EC23-13	1	C1	
17		47uF/16V	EC11-5	1	C5	
18		470uF/25V	EC13-8	2	C7	C8
19	Diode	1N4007	DO-41	5	D1-D4	D6
20		FR107	DO-41	1	D5	
21		SR3100	DO-201AD	1	D7	
22	Luminous tube	LED2.5	D2.5	1	D8	
23	Filter inductance	UU9.8, 25mH	UU9.8	1	L1	
24	Power inductance	DR6*8,10uH	DR6*8	1	L2	
25	Transformer	EF20	EF20-P10	1	T1	
26	Insurance tube	F1.5A/250V	D4*10mm	1	F1	
27	voltage-dependent resistance	7D471K	CT7	1	TZ1	
28	IC	THX203H	DIP8	1	IC1	
29		TL431A	SOT23	1	IC2	

30		PC817C	DIP4	1	IC3	
31	Circuitry panel	PCB,33x65mm		1		

Coils of the Transformer:

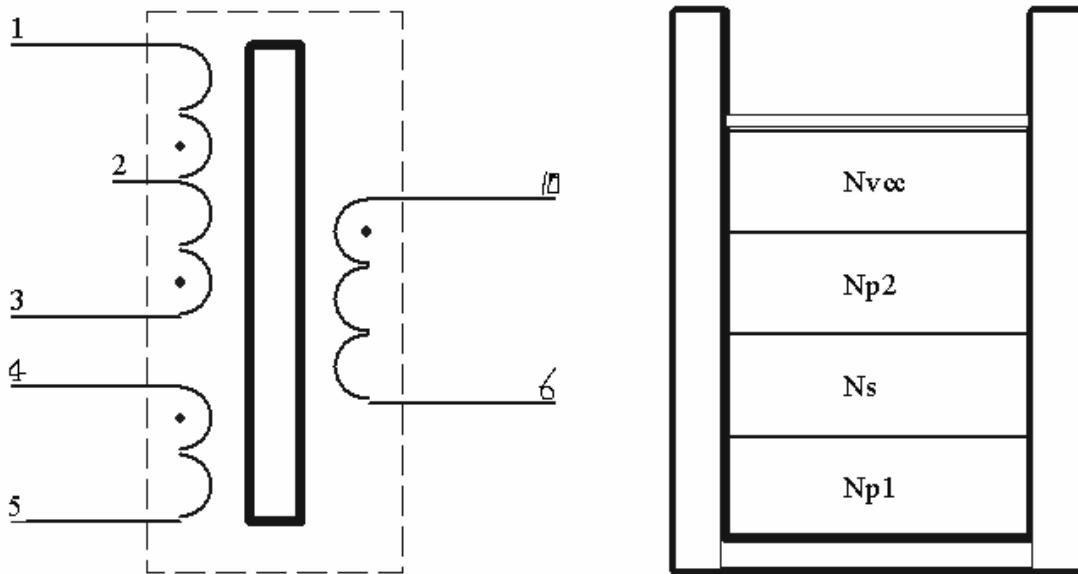
1. Parameters of magnetic core

Core : EF20,TDK PC40 $A_e=33.5\text{mm}^2$ $A_w=30.2\text{mm}^2$

Bobbin : EF20, 10PIN, 5+5PIN,VELOX 420-SEO , 94V0

$L_p=1.4\text{mH}\pm 10\%$

2. Bobbin diagram



3. Bobbin data

No.	Name	Spec.	Direction	coil/layer	Note
1	Np1, 1 st segment of main coil	F0.24mm*1P,2UEW	2-1	50TS	Thick coiling
2	insulated adhesive paper	3M,No.1350	--	3 tiers	--
3	Ns, output coil	F0.50mm*1P,2UEW	10-6	16TS	Thin coiling
4	insulated adhesive paper	3M,No.1350	--	3 tiers	--
5	Np2, 2nd segment of main coil	F0.24mm*1P,2UEW	3-2	50TS	Thick coiling
6	insulated adhesive paper	3M,No.1350	--	2 tiers	--

7	Nvcc, ICp power supply coil	F0.15mm*1P,2UEW	4-5	9TS	Thin coiling
8	insulated adhesive paper	3M,No.1350	--	3 tiers	--

Note: the transformer is coiled with copper skin 1.1TS and welded to meet Pin5.

Testing data:

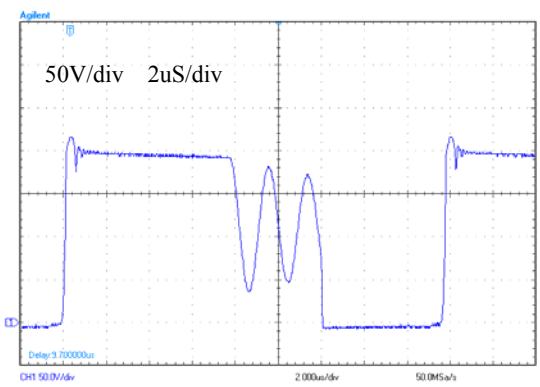
Testing item	Testing data	Unit	Input Voltage (Vac)					
			85	110	135	180	220	265
Input power (standby power) when Io=0A		W	0.09	0.10	0.11	0.14	0.17	0.24
Output voltage when Io=0A		V	12.04	12.04	12.04	12.04	12.04	12.04
Output ripple when Io=0A		mV	10.8	11.4	19.6	20.2	22.0	25.0
100% output load:								
Output voltage when Io=1A		V	12.04	12.04	12.04	12.04	12.04	12.04
Output ripple when Io=1A		mV	52.0	69.0	23.0	24.0	24.5	23.5
Switch power when Io=1A		%	76.1	80.6	82.5	84.2	84.8	84.0
75% output load:								
Output voltage when Io=0.75A		V	12.04	12.04	12.04	12.04	12.04	12.04
Output ripple when Io=0.75A		mV	55.0	40.0	26.0	25.0	21.0	21.5
Switch efficiency when Io=0.75A		%	77.7	81.2	83.3	84.2	84.5	83.1
50% output load:								
Output voltage when Io=0.5A		V	12.04	12.04	12.04	12.04	12.04	12.04
Output ripple when Io=0.5A		mV	50.0	19.0	20.0	17.0	19.0	20.5
Switch efficiency when Io=0.5A		%	78.0	80.9	82.3	83.1	82.9	82.2
25% output load:								
Output voltage when Io=0.25A		V	12.04	12.04	12.04	12.04	12.04	12.04
Output ripple when Io=0.25A		mV	20.0	14.0	14.4	15.8	18.0	19.4
Switch power when Io=0.25A		%	74.8	77.8	80.4	80.4	80.3	79.0
For CEC, $Eff_{AV}=0.09*LN(12)+0.49=71.4\%$								
Average efficiency of 25%-100%		%	76.7	80.1	82.1	83.0	83.1	82.1

of output							
Input power when the output suffers short circuit	W	0.63	0.80	0.96	1.25	1.57	1.92
<i>Electric load: PROGIGIT 3310D, power meter: GW GPM-8212, Oscillograph: AgilentDSO3102A</i>							

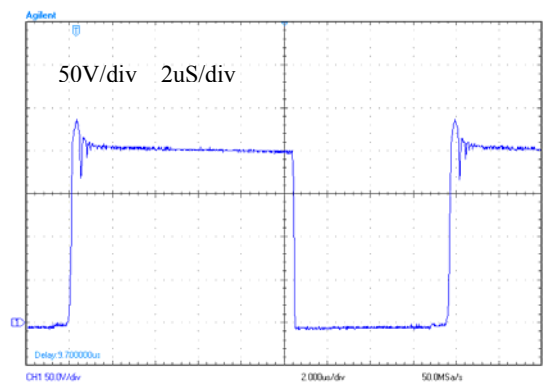
Primary waveform of testing point:

1. Vce waveform diagram

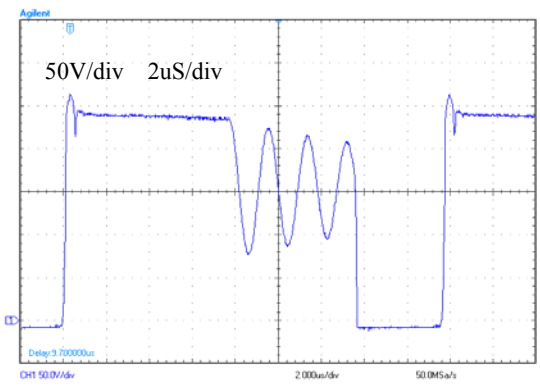
Vin=85V, Io=0.5A



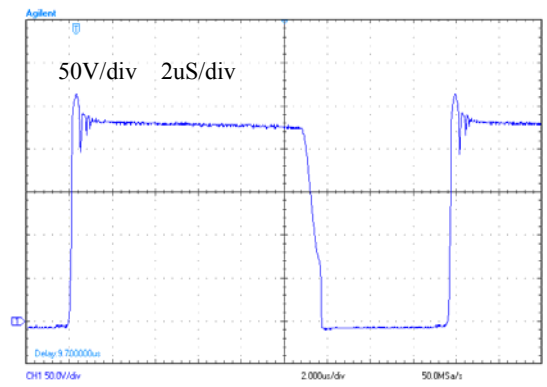
Vin=85V, Io=1A



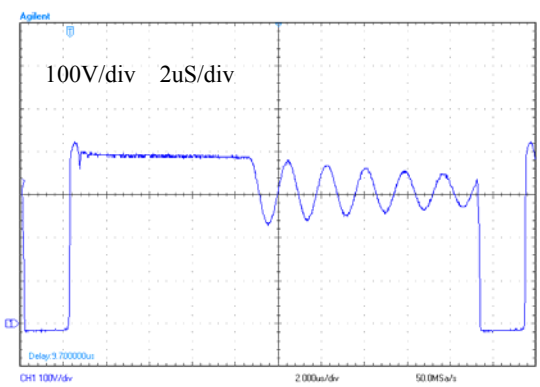
Vin=110V, Io=0.5A



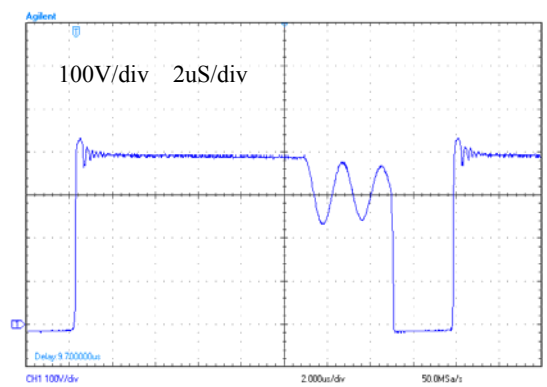
Vin=110V, Io=1A



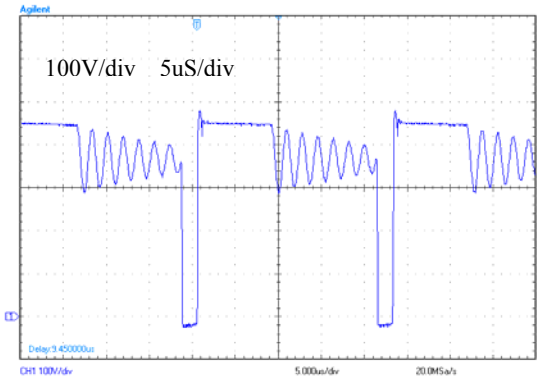
Vin=220V, Io=0.5A



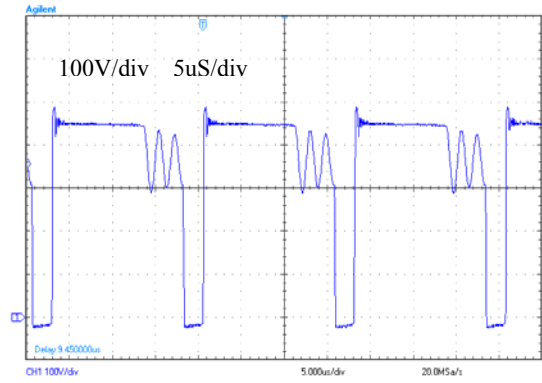
Vin=220V, Io=1A



Vin=265V, Io=0.5A

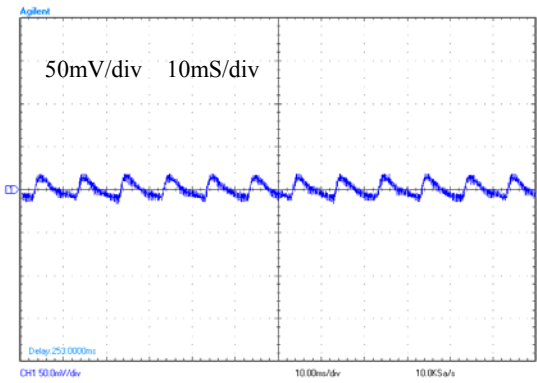


Vin=265V, Io=1A

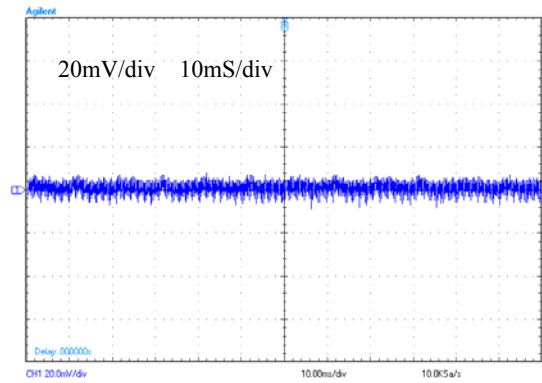


2. Output noise waveform

Vin=85V, Io=1A

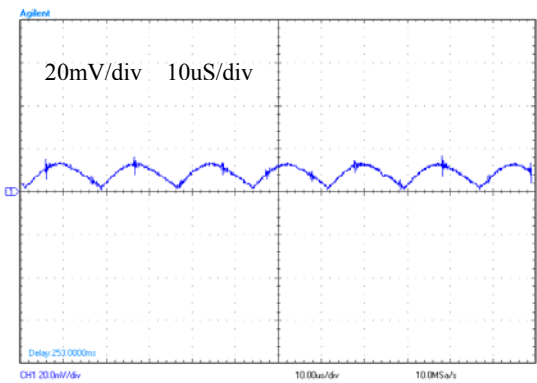


Vin=265V, Io=1A

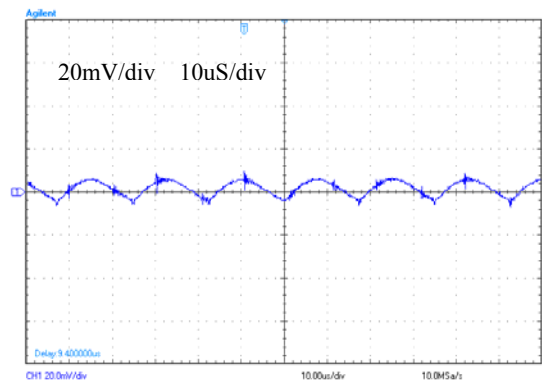


3. Output ripple waveform

Vin=85V, Io=1A

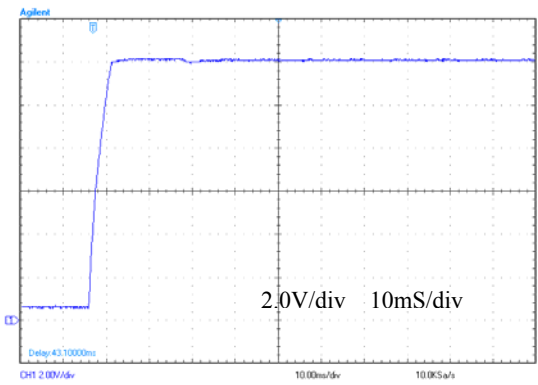


Vin=265V, Io=1A

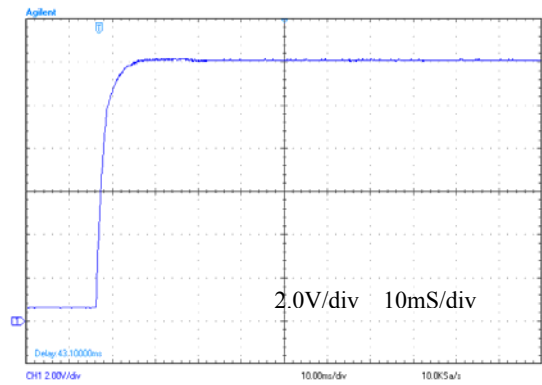


4. Output waveform on start-up

Vin=85V, Io=1A

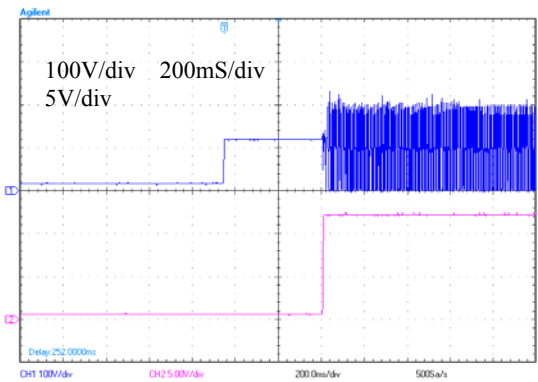


Vin=265V, Io=1A

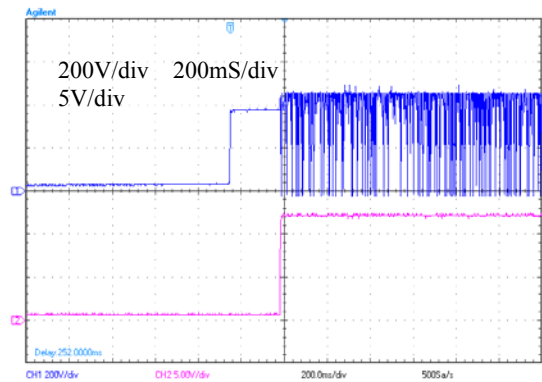


5. Vce and Vo waveform on start-up

Vin=85V, Io=1A



Vin=265V, Io=1A



6. Vce waveform when the output suffers short circuit

Vin=85V, Io=Short

Vin=265V, Io=Short

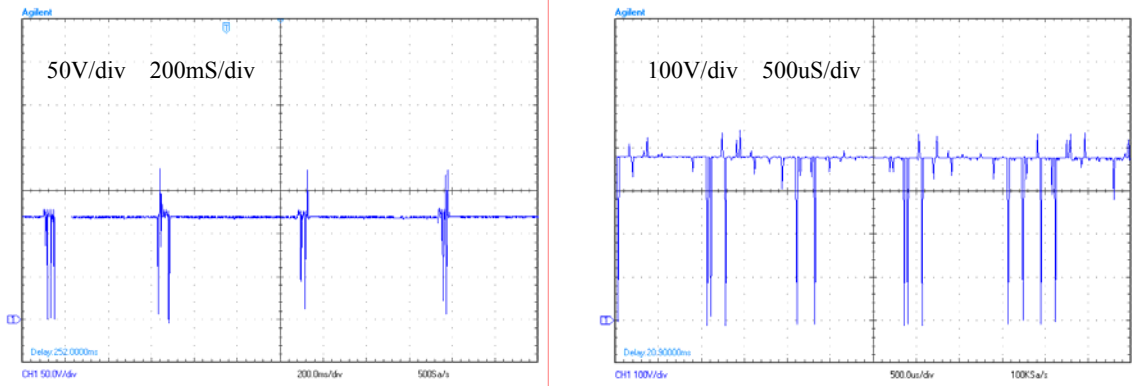
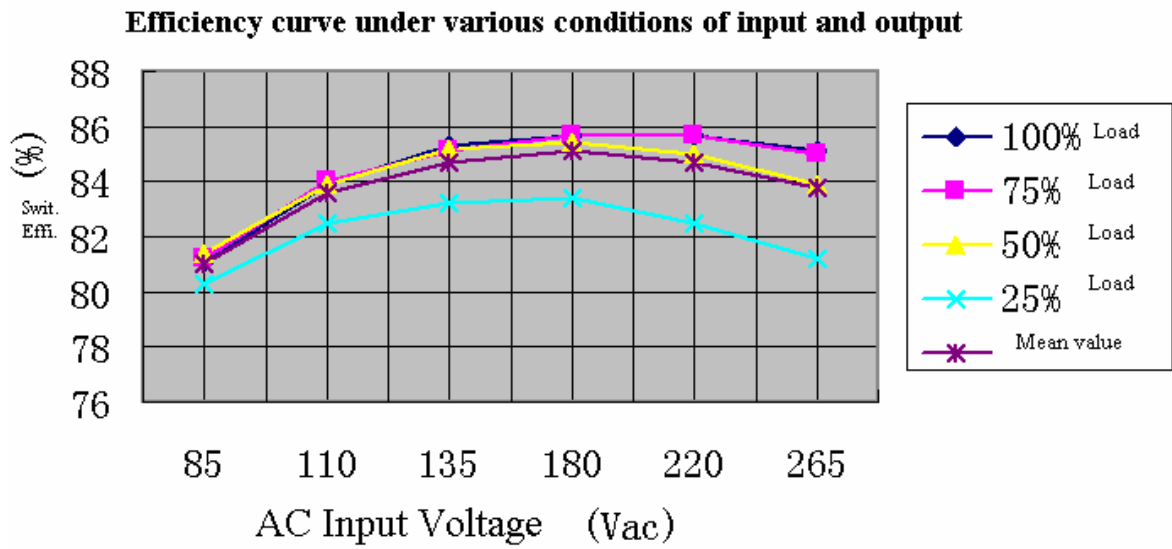
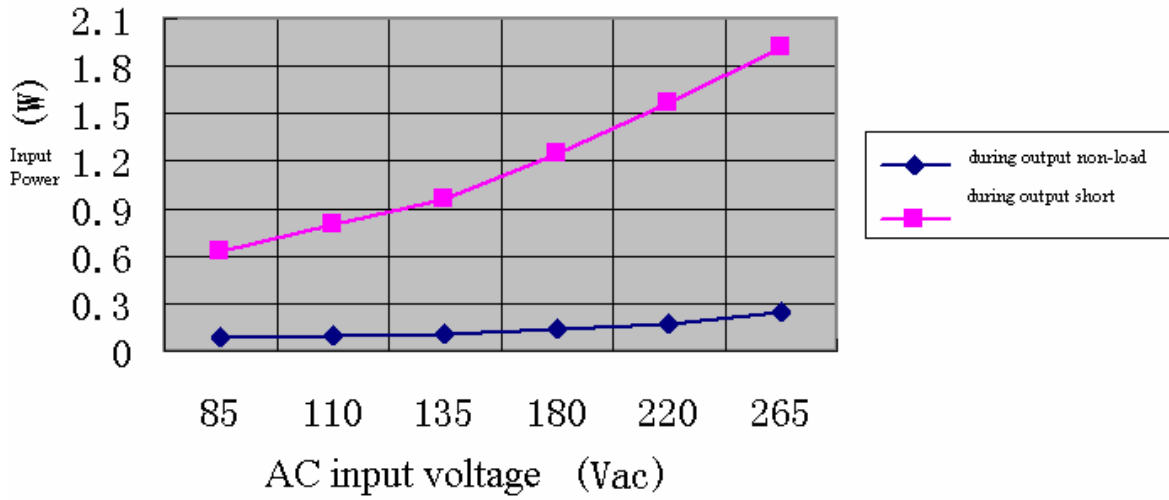


Diagram of Switch efficiency and input power consumption:



Input power curve during non-load



IC reference junction temperature and heat resistance	
Data of DIP8 encapsulation junction temperature (reference)	
$(\theta_{JC})^1$	15°C/W
$(\theta_{JA})^2$	50°C/W
Note:1. the testing point is where Pin7,8 approaches the encapsulation cover	
2. Pin7, 8 is connected on two ounces of tinning copper, and the area of copper is not less than 200mm ² .	

Diagram of the dimension of encapsulation (DIP8)

DIP-8

Unit: mm(inch)

