

## 1-A DC Motor Driver

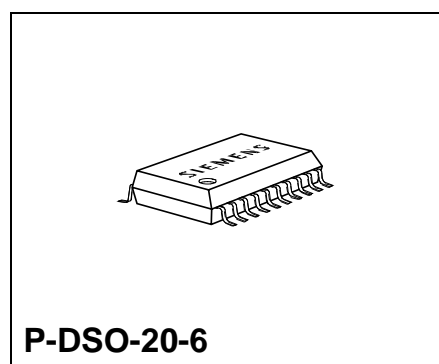
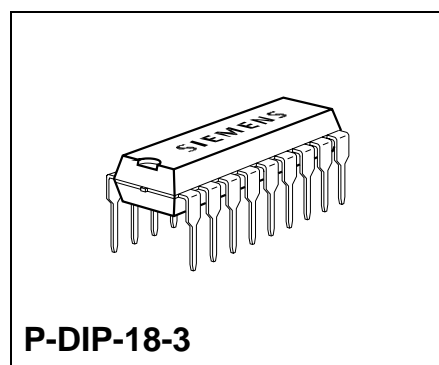
TLE 4205

### Overview

Bipolar IC

### Features

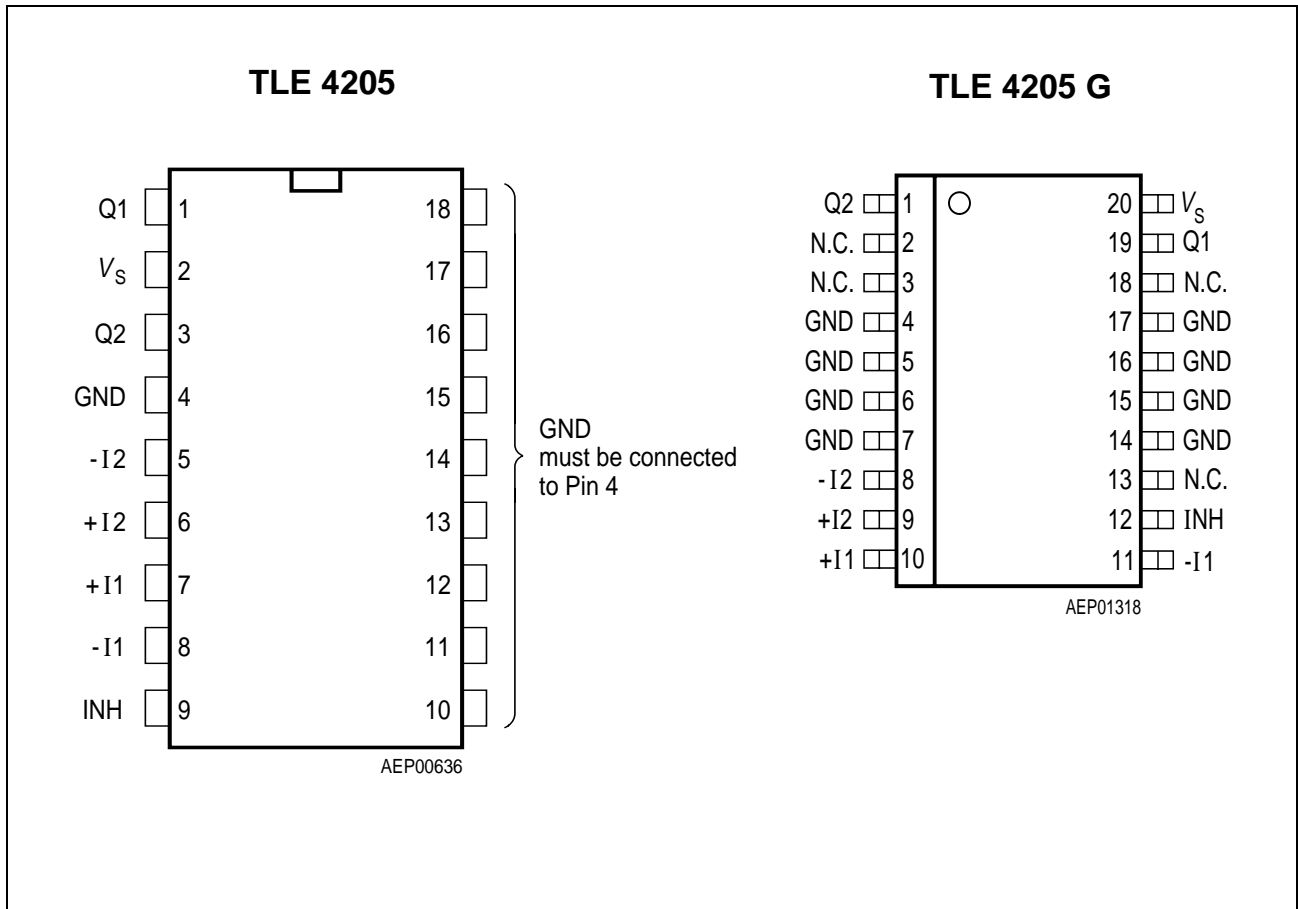
- Max. driver current 1 A
- Integrated free-wheeling diodes
- Short-circuit proof to ground
- Inhibit
- ESD protected inputs
- Temperature range  $-40\text{ °C} \leq T_j \leq 150\text{ °C}$



| Type       | Ordering Code | Package    |
|------------|---------------|------------|
| TLE 4205   | Q67000-A9025  | P-DIP-18-3 |
| TLE 4205 G | Q67006-A9114  | P-DSO-20-6 |

### Description

TLE 4205 is an integrated power full-bridge DC-motor driver for a wide temperature range, as required in automotive applications for example. The circuit contains two power comparators that can be combined to a full-bridge circuit. For inductive loads there are integrated free-wheeling diodes to  $+V_S$  and ground. The outputs are short-circuit proof up to 18 V supply voltage to ground and turn off when overtemperature occurs. This IC is especially suitable for headlight-beam adjustment in automobiles.



**Figure 1 Pin Configuration (top view)**

### Pin Definitions and Functions

| Pin No. | Symbol | Function  |
|---------|--------|---|
| 1       | Q1     | <b>Output Q1 of channel 1;</b> push-pull B output with DC short-circuit protection to ground. Integrated free-wheeling diodes to ground and the supply voltage. |
| 2       | $V_S$  | <b>Supply voltage <math>V_S</math>;</b> must be blocked to ground with a ceramic capacitor of at least 100 nF directly on the pins of the IC.                   |
| 3       | Q2     | <b>Output Q2 of channel 2;</b> see pin 1.   |
| 4       | GND    | Ground  |
| 5       | - I2   | <b>Inverting input channel 2;</b> to be wired according to general rules.   |
| 6       | + I2   | <b>Non-inverting input channel 2;</b> to be wired according to general rules.   |
| 7       | + I1   | <b>Non-inverting input channel 1;</b> see pin 6.  |
| 8       | - I1   | <b>Inverting input channel 1;</b> see pin 5.  |
| 9       | INH    | <b>Inhibit;</b> the IC is passive when this pin is open or connected to ground.   |
| 10-18   | GND    | <b>Ground;</b> must be connected to pin 4.  |

## Pin Definitions and Functions (TLE 4205 G)

| Pin No. | Symbol | Function   |
|---------|--------|--|
| 1       | Q2     | <b>Output 2 of channel 2;</b> push-pull B output with DC short-circuit protection to ground. Integrated free-wheeling diodes to ground and the supply voltage. |
| 2       | N.C.   | Not connected  |
| 3       | N.C.   | Not connected  |
| 4-7     | GND    | Ground   |
| 8       | - I2   | <b>Inverting input channel 2;</b> to be wired according to general rules.  |
| 9       | + I2   | <b>Non-inverting input channel 2;</b> to be wired according to general rules.  |
| 10      | + I1   | <b>Non-inverting input channel 1;</b> see pin 9.   |
| 11      | - I1   | <b>Inverting input channel 1;</b> see pin 8.   |
| 12      | INH    | <b>Inhibit;</b> the IC is passive when this pin is open or connected to ground.  |
| 13      | N.C.   | Not connected  |
| 14-17   | GND    | Ground   |
| 18      | N.C.   | Not connected  |
| 19      | Q1     | Output Q1 of channel 1, see pin 1.   |
| 20      | $V_S$  | <b>Supply voltage <math>V_S</math>;</b> must be blocked with a ceramic capacitor of at least 100 nF directly on the pins of the IC.                            |

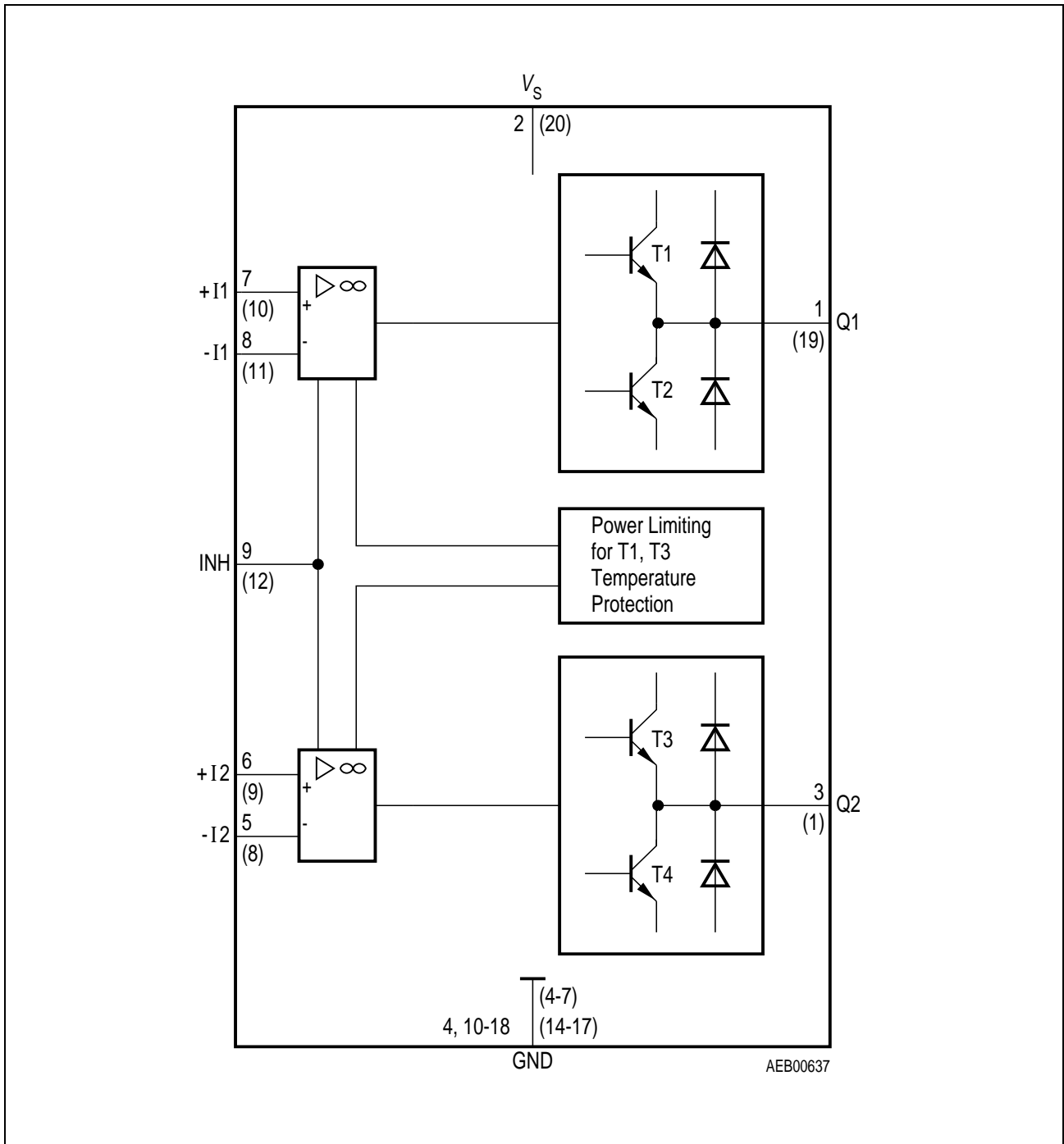
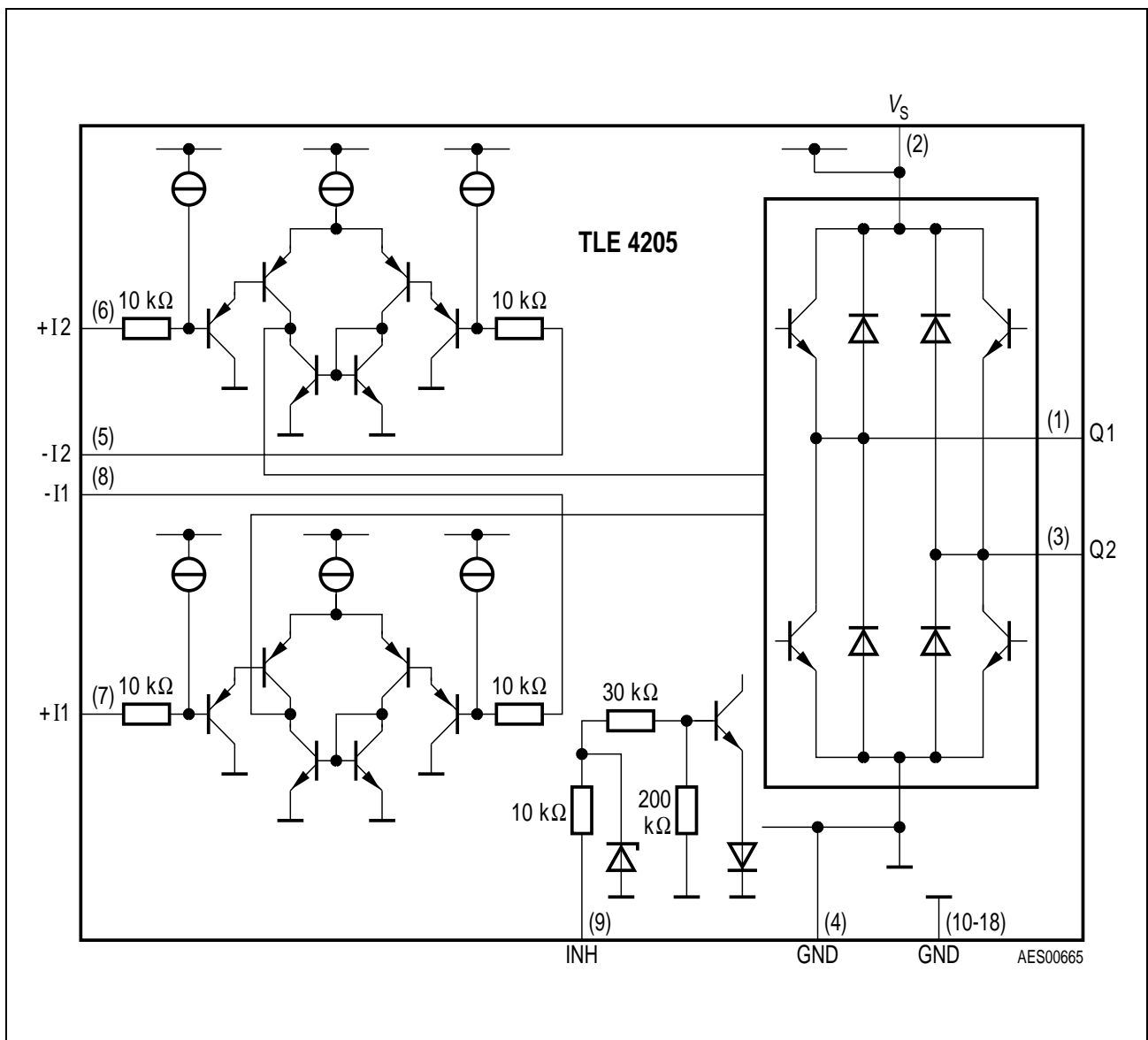


Figure 2 Block Diagram

**Circuit Description**

The IC contains two amplifiers with typical open-loop gain of 80 dB at 500 Hz.

The input stages consist of PNP-differential amplifiers. This produces a common-mode input range of 0 V to nearly  $V_S$  and a maximum differential input voltage of  $V_S$ . The IC is guarded against ground shorts by an SOA-protective circuit. The output transistors are turned off if the chip temperature exceeds approx. 160 °C. The IC can be turned off by an inhibit input, which very much reduces current consumption.



**Figure 3 Circuit Diagram**

## Absolute Maximum Ratings

$T_j = -40$  to  $150$  °C

| Parameter                  | Symbol    | Limit Values |           | Unit | Remarks  |
|----------------------------|-----------|--------------|-----------|------|--|
|                            |           | min.         | max.      |      |  |
| Supply voltage             | $V_S$     | - 0.3        | 45        | V    | -  |
| Differential input voltage | $V_{ID}$  | -            | $\pm V_S$ | V    | $\Delta V_{6-5}$ or $\Delta V_{7-8}$<br>TLE 4205<br>$\Delta V_{8-9}$ or $\Delta V_{10-11}$<br>TLE 4205 G |
| Output current             | $I_Q$     | - 1          | 1         | A    | -  |
| Supply current             | $I_S$     | 2.5          | 3         | A    | -  |
| Ground current             | $I_{GND}$ | - 3          | 2.5       | A    | I2   |
| Input voltage              | $V_I$     | - 15         | $V_S$     | V    | $V_5; V_6; V_7; V_8$<br>TLE 4205<br>$V_8; V_9; V_{10}; V_{11}$<br>TLE 4205 G                             |
| Inhibit input              | $V_{Inh}$ | - 15         | $V_S$     | V    | $V_9$ TLE 4205<br>$V_{12}$ TLE 4205G   |
| Junction temperature       | $T_j$     | -            | 150       | °C   | -  |
| Storage temperature        | $T_{stg}$ | - 50         | 150       | °C   | -  |

## Operating Range

|  |             |      |     |     |                       |
|--|-------------|------|-----|-----|-----------------------|
| Supply voltage                           | $V_S$       | 6    | 32  | V   | -                     |
| Case temperature                         | $T_C$       | - 40 | 105 | °C  | $P_{Dmax} = 3$ W; DIP |
| Case temperature                         | $T_C$       | - 40 | 95  | °C  | $P_{Dmax} = 3$ W; SO  |
| Thermal resistance<br>junction - ambient | $R_{th JA}$ | -    | 60  | K/W | TLE 4205              |
| junction - case                          | $R_{th JC}$ | -    | 15  | K/W | TLE 4205              |
| Thermal resistance<br>junction - ambient | $R_{th JA}$ | -    | 65  | K/W | TLE 4205 G            |
| junction - case                          | $R_{th JC}$ | -    | 20  | K/W | TLE 4205 G            |

Outputs pin 1 (19) and pin 3 (1) short-circuit proof to GND at  $V_S \leq 18$  V for TLE 4205 (TLE 4205G)

## Characteristics

$6\text{ V} < V_S < 18\text{ V}; -40\text{ °C} < T_j < 150\text{ °C}$

| Parameter | Symbol | Limit Values |      |      | Unit | Test Condition |
|-----------|--------|--------------|------|------|------|----------------|
|           |        | min.         | typ. | max. |      |                |

### General

|  |                    |    |    |     |               |   |
|--|--------------------|----|----|-----|---------------|---|
| Open-circuit current consumption                 | $I_S$              | –  | 10 | 30  | mA            | active, both outputs high   |
| Open-circuit current consumption                 | $I_S$              | –  | 10 | 100 | $\mu\text{A}$ | inhibit   |
| Turn-ON dead time ref. to $V_{9\text{ OFF/ON}}$  | $t_{d\text{ ON}}$  | –  | 10 | 20  | $\mu\text{s}$ | $ I_{1,3}  < 1\text{ A}$<br>TLE 4205<br>$ I_{1,19}  < 1\text{ A}$<br>TLE 4205 G |
| Turn-OFF dead time ref. to $V_{9\text{ OFF/ON}}$ | $t_{d\text{ OFF}}$ | –  | 10 | 20  | $\mu\text{s}$ | $ I_{1,3}  < 1\text{ A}$<br>TLE 4205<br>$ I_{1,19}  < 1\text{ A}$<br>TLE 4205 G |
| Open-loop gain                                   | $G_{VO}$           | 50 | 80 | –   | dB            | $f = 500\text{ Hz}$   |

### Inputs

|                                   |                          |       |    |           |                 |                             |
|-----------------------------------|--------------------------|-------|----|-----------|-----------------|-----------------------------|
| Input zero voltage                | $V_{IO}$                 | – 7.5 | –  | 7.5       | mV              | $R_S = 10\text{ k}\Omega$ ; |
| Input-voltage drift               | $\Delta V_{IO}/\Delta T$ | –     | 20 | 30        | $\mu\text{V/K}$ | –                           |
| Input zero current                | $I_{IO}$                 | – 75  | –  | 75        | mA              | –                           |
| Input current                     | $I_I$                    | – 300 | –  | 300       | nA              | –                           |
| Input-current drift               | $\Delta I_I/\Delta T$    | –     | –  | 5         | nA/K            | –                           |
| Input common-mode range, positive | $V_{IC}$                 | –     | –  | $V_S - 2$ | V               | –                           |
| Input common-mode range, negative | $V_{IC}$                 | –     | –  | – 0.5     | V               | –                           |
| Power-supply rejection ratio      | $PSSR$                   | –     | –  | 200       | $\mu\text{V/V}$ | $R_S = 10\text{ k}\Omega$ ; |
| Common-mode rejection ratio       | $CMRR$                   | 70    | 80 | –         | dB              | –                           |



### Characteristics (cont'd)

$6\text{ V} < V_S < 18\text{ V}; -40\text{ }^\circ\text{C} < T_j < 150\text{ }^\circ\text{C}$

| Parameter | Symbol | Limit Values |      |      | Unit | Test Condition |
|-----------|--------|--------------|------|------|------|----------------|
|           |        | min.         | typ. | max. |      |                |

### Outputs

|  |                    |   |      |     |                  |                       |
|--|--------------------|---|------|-----|------------------|-----------------------|
| Saturation voltage                     | $V_{\text{Sat U}}$ | – | 1.35 | 1.5 | V                | $I_Q = -0.6\text{ A}$ |
| Saturation voltage                     | $V_{\text{Sat L}}$ | – | 0.8  | 1.2 | V                | $I_Q = 0.6\text{ A}$  |
| Forward voltage of free-wheeling diode | $V_{\text{FU}}$    | – | 1    | 1.5 | V                | $I_F = 0.6\text{ A}$  |
| Forward voltage of free-wheeling diode | $V_{\text{FL}}$    | – | 1    | 1.5 | V                | $I_F = 0.6\text{ A};$ |
| Slew rate of $V_Q$                     | $dV_Q/dt_r$        | – | 0.5  | –   | V/ $\mu\text{s}$ | –                     |

### Inhibit Input

|                          |                 |   |     |     |               |                    |
|--------------------------|-----------------|---|-----|-----|---------------|--------------------|
| Switching threshold high | $V_{\text{IH}}$ | 2 | –   | –   | V             | –                  |
| Switching threshold low  | $V_{\text{IL}}$ | – | –   | 0.8 | V             | –                  |
| H-input current          | $I_{\text{IH}}$ | – | 100 | –   | $\mu\text{A}$ | $V_9 = 5\text{ V}$ |
| L-input current          | $I_{\text{IH}}$ | – | 0   | –   | $\mu\text{A}$ | $V_9 = 0\text{ V}$ |

Note:  $V_{\text{Sat U}}$  = upper  
 $V_{\text{Sat L}}$  = lower

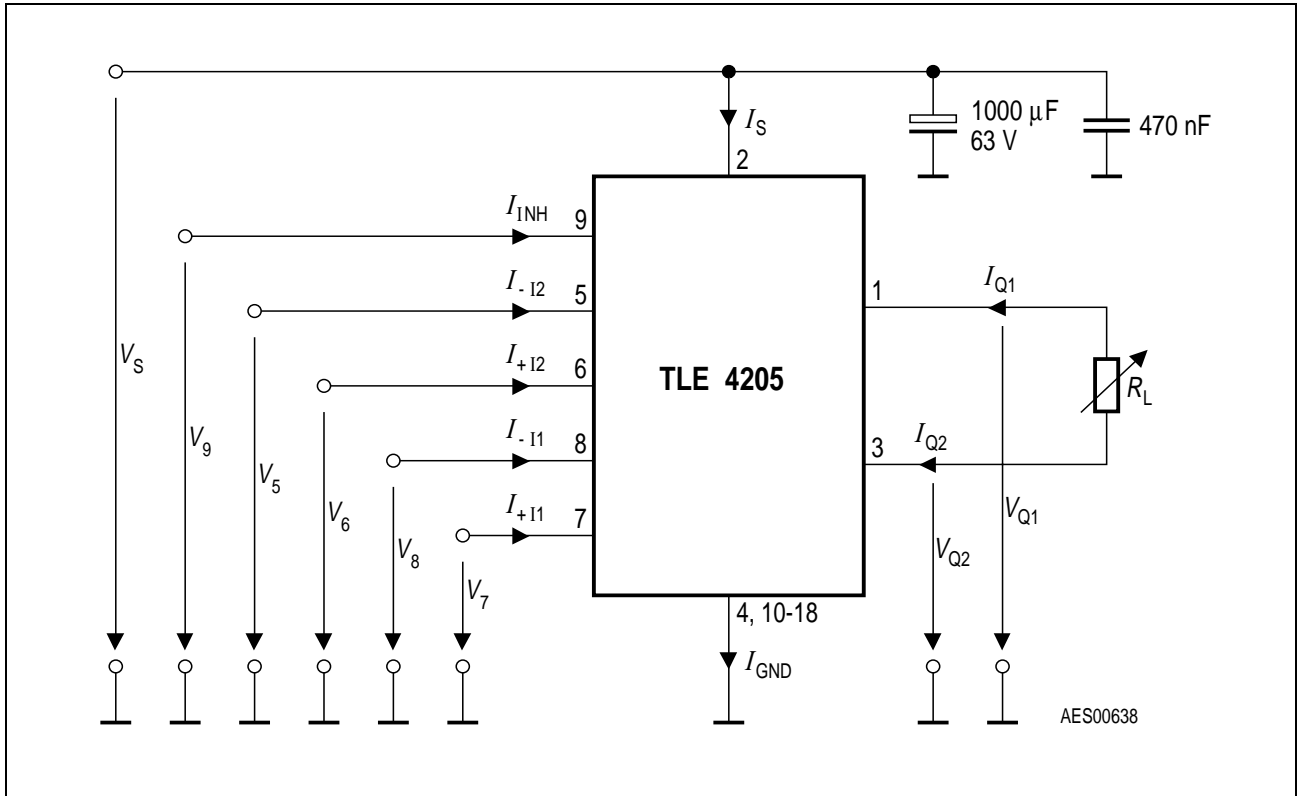
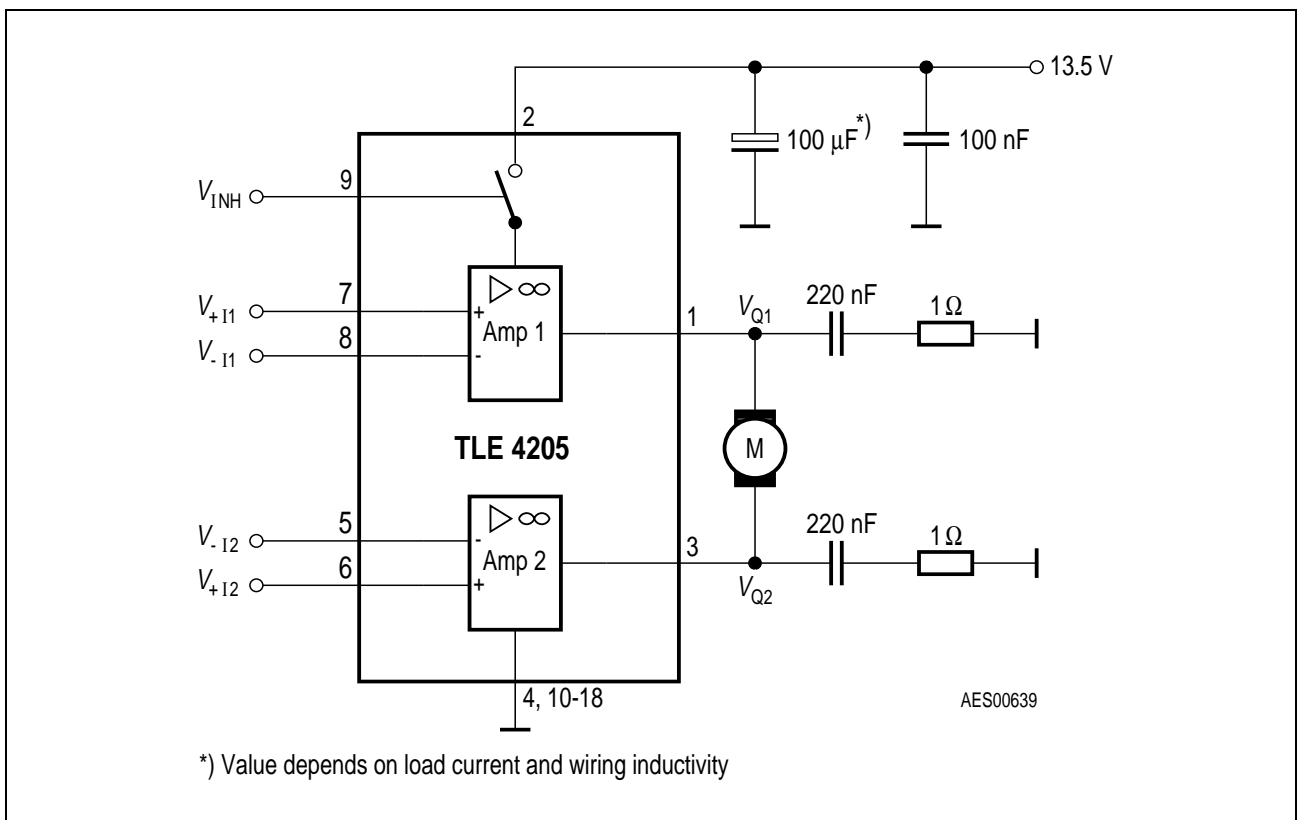


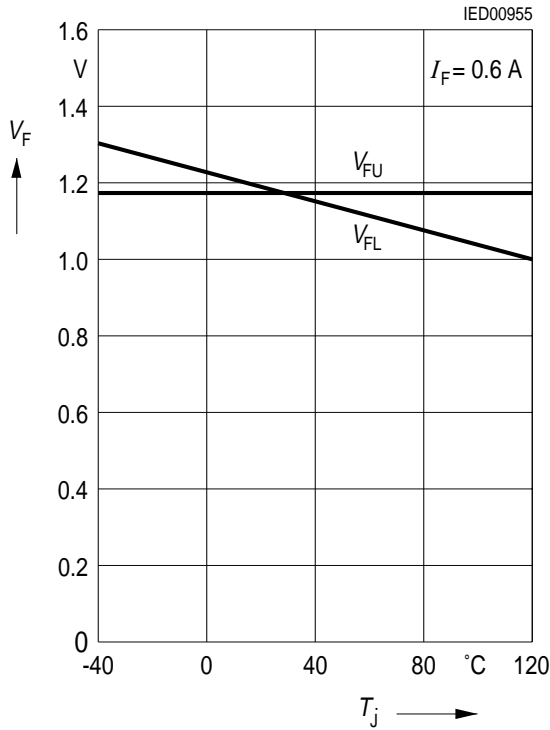
Figure 4 Test Circuit



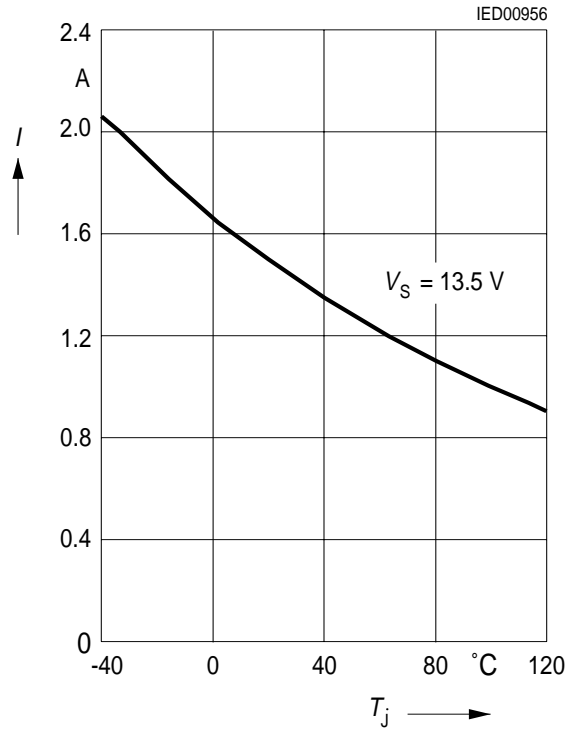
\*) Value depends on load current and wiring inductivity

Figure 5 Application Circuit

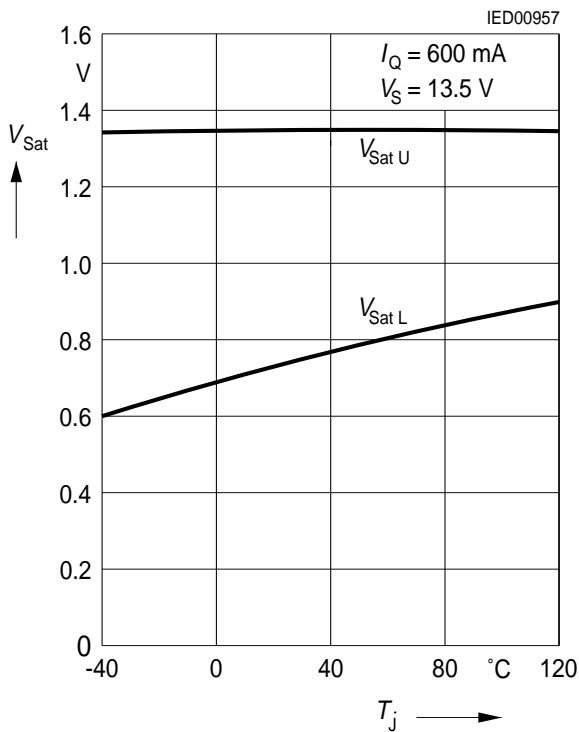
**Forward Voltage of the Free-Wheeling Diodes versus Junction Temperature**



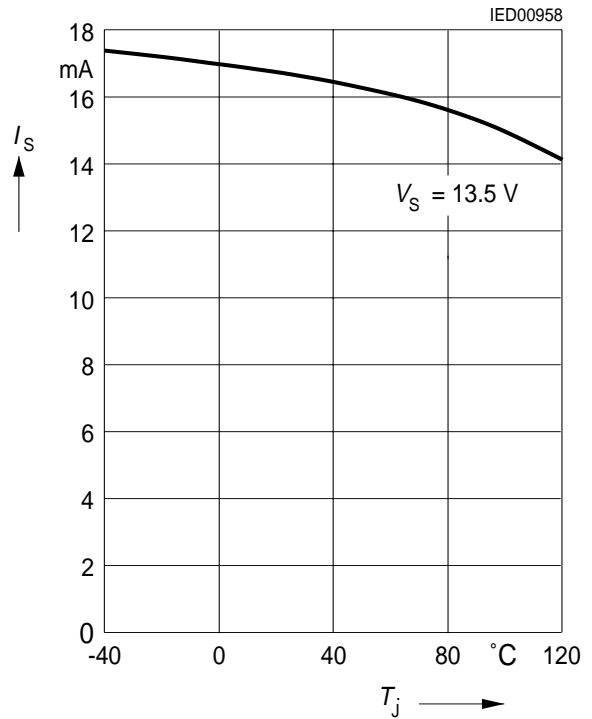
**Start Point of the SOA-Protection Circuit versus Junction Temperature**



**Saturation Voltage versus Junction Temperature**



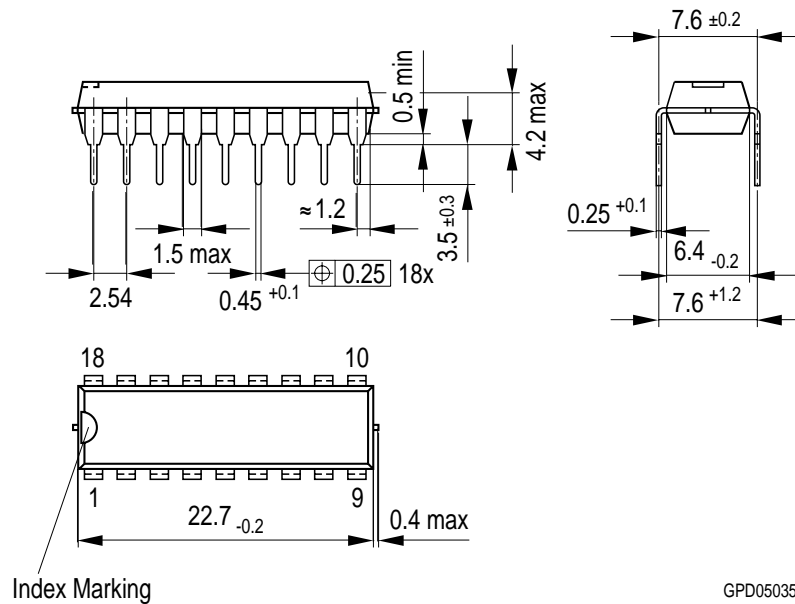
**Current Consumption versus Junction Temperature**



## Package Outlines

### P-DIP-18-3

(Plastic Dual In-line Package)



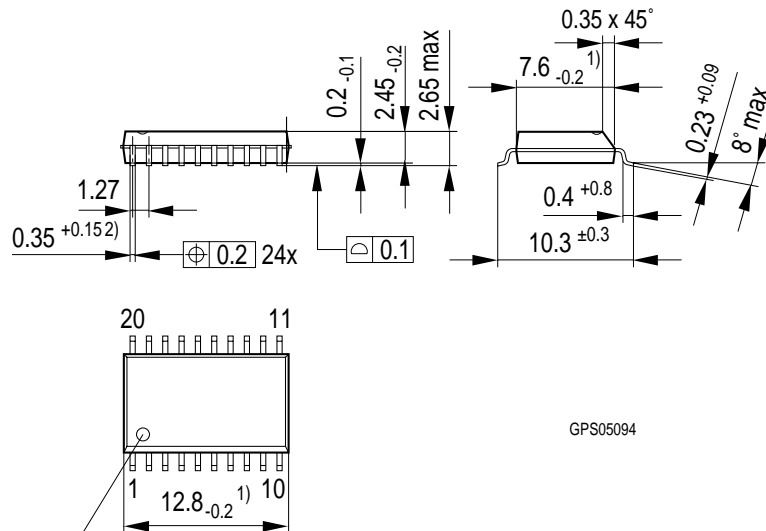
GPD05035

### Sorts of Packing

Package outlines for tubes, trays etc. are contained in our Data Book "Package Information".

Dimensions in mm

## P-DSO-20-6 (Plastic Dual Small Outline Package)



Index Marking

- 1) Does not include plastic or metal protrusions of 0.15 max per side
- 2) Does not include dambar protrusion of 0.05 max per side

### Sorts of Packing

Package outlines for tubes, trays etc. are contained in our Data Book "Package Information".

SMD = Surface Mounted Device

Dimensions in mm