

MODEL NO. :	TM030LDHT1
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# Preliminary Specification Final Product Specification

Customer :\_

Approved by	Notes

#### **SHANGHAI TIANMA Confirmed :**

prepared by	Checked by	Approved by
Yuntian GUAN		

This technical specification is subjected to change without notice



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# **Record of Revision**

Rev	Issued Date	Description	Editor
2.0	2010-11-08	Final Product Specification	XING.NIE
2.1	2012-02-06	Change the Viewing Direction at page 4 and 20	LONGPING.DENG
2.2	2012-02-20	Chang Input/Output terminals	LONGPING.DENG
2.3	2012-05-08	Chang mechanical drawing	LONGPING.DENG
2.4	2012-07-25	Change Optical characteristics	LONGPING.DENG
2.5	2013-08-01	Add power consumption at page 7	Fen. He
2.6	2014-03-26	Revise P7 VOH VOL;P10 CPU Interface Timing Parameters; P11 System Bus Interface Read Register Timing. Add 8080 MCU 18/16/9/8-bits Parallel type II data bus use.	Fen. He
2.7	2015-06-30	Update the 2D drawing	Yuntian GUAN
2.8	2015-12-09	Add Relative Humidity information	Yuntian GUAN



#### **1** General specifications

	Fe	Spec			
	Size		3.0 inch		
	Resolutio	n	240(RGB) X 400		
	Interface		RGB+3SPI/CPU		
	Color De	oth	262K		
	Technolo	gy type	a-si TFT		
Diamlass Cross	Pixel pitc	h (mm)	0.162x0.162		
Display Spec.	Pixel Cor	ifiguration	R.G.B. Vertical Stripe		
	Display M	lode	ECB Mode Transflective		
	Surface T	reatment(Up Polarizer)	Clear type (3H)		
	Surface T	reatment(TSP)	Without TSP		
	Viewing [	Direction	6 o'clock		
	Gray Scale Inversion Direction		12 o'clock		
	DIM.	LCM (W x H x D) (mm)	47.28x76.4x2.4		
	Active Ar	ea(mm)	38.88x 64.8		
Mechanical	With /Wit	hout TSP	Without TSP		
	Weight (g	jram)	18.25g		
	LED Num	ibers	4LEDs (serial)		

Note 1 : Viewing direction for best image quality is different from TFT definition, there is a 180 degree shift.

Note 2 : Requirements on Environmental Protection: Q/S0002



# 2 Input/Output terminals

Pin	Symbol (CPU)	Symbol (RGB)	I/O	Description	Remark
1	GND	GND		Ground	
2	LED-K	LED-K		Power supply for LED(Low voltage)	
3	LED-A2	LED-A2		Power supply for LED(High voltage2)	
4	LED-A1	LED-A1		Power supply for LED(High voltage1)	
5	GND	GND		Ground	
6	GND	GND		Ground	
7	/RESET	/RESET		RESET serial(Low active)	
8	GND	GND		Ground	
9	DB17	R5	I/O	CPU:Data bus serial(MSB) RGB:RED data signal(MSB)	
10	DB16	R4	I/O	CPU:Data bus serial RGB:RED data signal	
11	DB15	R3	I/O	CPU:Data bus serial RGB:RED data signal	
12	DB14	R2	I/O	CPU:Data bus serial RGB:RED data signal	
13	DB13	R1	I/O	CPU:Data bus serial RGB:RED data signal	
14	DB12	R0	I/O	CPU:Data bus serial RGB:RED data signal(LSB)	
15	DB11	G5	I/O	CPU:Data bus serial RGB:GREEN data signal(MSB)	
16	DB10	G4	1/0	CPU:Data bus serial RGB:GREEN data signal	
17	DB9	G3	I/O	CPU:Data bus serial RGB:GREEN data signal	
18	DB8	G2	1/0	CPU:Data bus serial RGB:GREEN data signal	
19	DB7	G1	I/O	CPU:Data bus serial RGB:GREEN data signal	
20	DB6	G0	I/O	CPU:Data bus serial RGB:GREEN data signal(LSB)	
21	DB5	B5	I/O	CPU:Data bus serial RGB:BLUE data signal(MSB)	
22	DB4	B4	I/O	CPU:Data bus serial RGB:BLUE data signal	
23	DB3	B3	I/O	CPU:Data bus serial RGB:BLUE data signal	
24	DB2	B2	I/O	CPU:Data bus serial RGB:BLUE data signal	
25	DB1	B1	I/O	CPU:Data bus serial RGB:BLUE data signal	
26	DB0	B0	I/O	CPU:Data bus serial RGB:BLUE data signal(LSB)	



27	GND	SDI	I	CPU: Ground RGB: Serial data input nin	
				CPU: not use. leave open or to	
28	OPEN	SDO	0	GND/VCCIO RGB: Serial data output pin	
29	/RD	NC	I	CPU: read signal and read data. RGB: NO connect	
30	/WR	NC	I	CPU: write signal and write data. RGB: NO connect	
31	RS	SCL	Ι	CPU: Data / Command Selection pin. RGB: Serial Clock signal	
32	/CS	CS	Ι	Chip select signal.	
33	GND	ENABLE		CPU: Ground RGB: A data ENABLE signal	
34	GND	VSYNC	Ι	CPU: Ground RGB: Frame synchronizing signal	
35	GND	HSYNC	I	CPU: Ground RGB: Frame synchronizing signal	
36	GND	DOTCLK	I	CPU: Ground RGB: Pixel clock signal	
37	TE	TE	0	CPU: Tearing effect output. RGB: Not used, please open this pin.	
38	VCCIO	VCCIO	Р	I/O Pad and Digital power supply	
39	VCC	VCC	Р	Analog power supply	
40	IM0/1D	IM0/1D	Ι	System interface select.	Note2
41	IM1	IM1	I	System interface select.	Note2
42	IM2	IM2	1	System interface select.	Note2
43	GND	GND		Ground	
44	GND	GND		Ground	
45	GND	GND		Ground	

Note1: P: Power/GND; I: input pin; O: output Note2:System interface select

IM2	IM1	IMO	Interface	WR	RS/SCL	Data Bus use		
0	0	0	8080 MCU 18-bits	WR	RS	DB8-DB1 DB17-DB0: 18-bits		
			Parallel type II				Data	
0	1	0	8080 MCU 16-bits	WR	RS	DB8-DB1	DB17-DB10,	
			Parallel type II				DB8-DB1: 16-bit Data	
0	0	1	8080 MCU 9-bits	WR	RS	DB17-DB10	DB17-DB9: 9-bits	
			Parallel type II				Data	
0	1	1	8080 MCU 8-bits	WR	RS	DB17-DB10	DB17-DB10: 8-bits	
			Parallel type II				Data	
1	0	ID	3-wire Serial interface					
1	1	0	4-wire Serial interface(1)			-		
1	1	1	SPI(2),HSIM Interface					



# 3 Absolute maximum ratings

Item	Symbol	MIN	MAX	Unit	Remark
Supply Voltage	VCC	-0.3	4.6	V	
Supply Voltage	VCCIO	-0.3	4.6	V	
Input voltage	D[17: 0], CS, RD, WR, RS/SCL, SDI, VSYNC, HSYNC, DOTCLK, ENABLE, BS[2:0]	-0.3	VCC+0.3	V	
Back Light Forward Current	I <sub>LED</sub>		25	mA	For each LED
<b>Operating Temperature</b>	T <sub>OPR</sub>	-20	70	°C	
Storage Temperature	T <sub>STG</sub>	-30	80	Ĉ	

(GND=0, Ta = 25℃)

## 4 LCD module electrical characteristics

4.1 Driving TFT LCD Panel

Item		Symbol	MIN	TYP	MAX	Unit	Remark
Supply \	/oltage	VCC	2.5	2.8	3.3	V	
Supply \	/oltage	IOVCC	1.65	2.8	3.3	V	
Input Signal	Low Level	V <sub>IL</sub>	-0.3		0.2* IOVCC	V	
Voltage	High Level	V <sub>IH</sub>	0.8* IOVCC		IOVCC	V	
Output Signal	Low Level	V <sub>OL</sub>	-0.3		0.3* IOVCC	V	
Voltage	High Level	V <sub>OH</sub>	0.8* IOVCC		IOVCC	V	
(Panel+LSI)		Black Mode (60Hz)		49.5		mW	
Fower Const	inpuon	Standby Mode		0.132		mW	

(GND=0,Ta=25℃)



#### 4.2 Backlight Unit Driving Condition

					(GND=0,	<b>Ta=25℃)</b>
Parameter	Symbol	MIN	TYP	MAX	Unit	Remark
Forward Current	١ <sub>F</sub>	-	20	-	mA	Note 1
Forward Voltage	V <sub>F</sub>	-	12.8	-	V	Note 2
Backlight Power	W <sub>BL</sub>	-	256	-	mW	

Note 1 : The LED driving condition is defined for each LED module. Note 2: Backlight unit driving must depend on Forward Current setting.





# 5 AC ELECTRICAL CHARACTERISTICS

#### 5.1 CPU interface mode

#### 5.1.1 CPU Interface Characteristics



#### **CPU Interface Characteristics**



# 5.1.2 CPU Interface Timing Parameters Normal Write Mode (IOVCC=1.65~3.3V, VCC=2.3~3.3V)

				Spec.		
Signal	Symbol	Parameter	Min.	Max.	Uni t	Description
RS/SCI	<b>t</b> AST	Address setup time	10	-	ns	-
	tант	Address hold time(Write/Read)	10			
	tснw	Chip select "H" pulse width	0			
	tcs	Chip select setup time (Write)	35			
CS	<b>t</b> RCSFM	Chip select setup time	355	-	ns	
	tcsF	Chip select wait time(Write/Read)	10			
	tсsн	Chip select hold time	10			
	twc	Maile evelo	100	-	ns	
WD		write cycle	33(5)	-	ns	Define under 8-bit only
WR	twrн	Control pulse "H" duration	15		ne	
	twRL	Control pulse "L" duration	15	-	113	
	t <sub>RC</sub>	Read cycle	450			
RD	t <sub>RDH</sub>	Control pulse "H" duration	90	-	ns	When read from GRAM
	t <sub>RDL</sub>	Control pulse "L" duration	355			
	tosт	Data setup time	15	-		
D[17:0]	tонт	Data hold time	10			For maximum CL=30pF
	<b>TRATEM</b>	Read access time		340(4)	*115	For minimum C <sub>L</sub> =8pF
	toph	Output disable time	20(4)	80(4)		

**CPU Interface Timing Parameters** 

#### 5.1.3 CPU Interface Register write/read timing







#### 5.2 Reset Timing



#### **Reset timing**

#### **Reset input timing**

Symbol	Parameter	Related	Spec.			Nota	Unit	
Symbol	Falameter	Pins	Min.	Тур.	Max.	Note	Unit	
t <sub>RESW</sub>	Reset low pulse width	RESET	10	-	-	-	us	
t <sub>rest</sub>	Reset complete time	-	-	-	5	When reset applied during "Sleep In mode"	ms	
		-		-	120	When reset applied during "Sleep Out mode"	ms	



# 6 POWER ON/OFF SEQUENCE

6.1 POWER ON SEQUENCE









# 7 Optical characteristics

7.1 Driving the backlight condition

Ta=25℃								
Item	1	Symbol	Condition	Min	Тур.	Max.	Unit	Remark
		θΤ		-	55	60		
		θB		-	40	45	Degree	Note 2
view Angles		θL		-	40	45		
		$\theta R$		-	45	50		
Contrast Ratio		CR	$\theta = 0^{\circ}$	80	100	-	$\mathbf{N}$	Note1 Note3
Response Time		Ton Toff	<b>25</b> ℃	-	35		ms	Note1 Note4
	White	Wx		0.25	0.30	0.35		Note5,
		Wy		0.27	0.32	0.37		Note1
	Ded	Rx	]	0.52	0.57	0.62		
Chromaticity	Reu	Ry	$\theta = 0^{\circ}$	0.27	0.32	0.37		
Chromaticity	Groop	Gx		0.28	0.33	0.38		
	Green	Gy		0.43	0.48	0.53		
	Blue	Bx		0.11	0.16	0.21		
	Diue	Ву		0.09	0.14	0.19		
Luminance		L		110	130	-	cd/m <sup>2</sup>	Note1 Note7

7.2 Not Driving the backlight condition

**Ta=25**℃

ltem		Symbol	Condition	Min	Тур.	Max.	Unit	Remark
		өт			60	-		
View Angles		⊖B		-	60	-	Degree	Nata 0
View Angles		θL	CR≦10	-	55	-	Degree	NOLE 2
		$\theta R$		-	60	-		
Contrast Ratio		CR	$\theta = 0^{\circ}$	-	8	-		Note1 Note3
Response Time		Ton	n 25°C	-	25	-	ms	Note1
		Toff						Note4
Chromaticity	White	Х	$\theta - 0^{\circ}$	0.26	0.31	0.36		Note5,
		У	0=0	0.28	0.33	0.38		Note1



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Luminance	L	110	130	-	cd/m <sup>2</sup>	Note1 Note7
Reflection ratio			6.85%			

Test Conditions:

- 1. VDD=2.8V, I<sub>L</sub>=20mA( LED current), the ambient temperature is  $25^{\circ}$ C.
- 2. The test systems refer to Note 1 , Note 2 and Note 8.



Field

**1**°

2°

Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system. viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).





Note 3: Definition of contrast ratio

 $Contrast ratio (CR) = \frac{Luminance measured when LCD is on the "White" state}{Luminance measured when LCD is on the "Black" state}$ "White state ":The state is that the LCD should driven by Vwhite.

"Black state": The state is that the LCD should driven by Vblack.

Vwhite: To be determined Vblack: To be determined.

#### Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931) Color coordinates measured at center point of LCD.



#### Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity(U) = Lmin/ Lmax

L-----Active area length W----- Active area width





Lmax: The measured maximum luminance of all measurement position.

Lmin: The measured minimum luminance of all measurement position.

#### Note 7: Definition of Luminance :

Measure the luminance of white state at center point.

#### Note 8: Definition of Reflectance measurement system







# 8 Environmental / Reliability tests

No	Test Item	Condition	Remarks
1	High Temperature Operation	Ts=+70℃, 240hrs	Note1 IEC60068-2-2,GB2423.2
2	Low Temperature Operation	Ta=-20℃, 240hrs	IEC60068-2- GB2423.1
3	High Temperature Storage	Ta=+80℃, 240hrs	IEC60068-2-2 GB2423.2
4	Low Temperature Storage	Ta=-30℃, 240hrs	IEC60068-2-1 GB2423.1
5	High Temperature & High Humidity Storage	+40℃, 90% RH max,240 hours	Note2 IEC60068-2-78 GB/T2423.3
6	Thermal Shock (Non-operation)	-30°C 30 min~+70°C 30 min, Change time:5min, 20 Cycle	Start with cold temperature, End with high temperature, IEC60068-2-14,GB2423.22
7	Electro Static Discharge (Operation)	C=150pF, R=330Ω → 5points/panel Air:± 8KV, 5times; Contact:± 4KV, 5 times; (Environment: 15℃~35℃, 30%~60%, 86Kpa~106Kpa)	IEC61000-4-2 GB/T17626.2
8	Vibration (Non-operation)	Frequency range:10~55Hz, Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 1 hours for each direction of X.Y.Z.(3 hours for total)	IEC60068-2-6 GB/T2423.10
9	Shock (Non-operation)	60G 6ms, $\pm X, \pm Y, \pm Z$ 3times for each direction	IEC60068-2-27 GB/T2423.5
10	Package Drop Test	Height:80 cm, 1 corner, 3 edges, 6 surfaces	IEC60068-2-32 GB/T2423.8

Note1: Ts is the temperature of panel's surface.

Note2: Ta is the ambient temperature of sample.



# 9 Mechanical drawing





# 10 Packing drawing

No	ltem	Model (Material)	Dimensions(mm)	Unit Weight(Kg)	Quantity	Remark
1	LCM module	TM030LDHT1-00	47.28x76.40 x2.40	0.01825	420	
2	Tray	PET(Transmit)	485 x330 x13.8	0.170	24	Anti-static
3.	EPE	EPE	485 x330 x5	0.183	3	
4	Anti-static bag	PE	700x545	0.046	1	
5	BOX	Corrugated Paper	520x345x70	0.3879	3	
6	Desiccant	Desiccant	45 x35	0.002	6	
7	Carton	Corrugated Paper	530x351x226	1.01	1	
8	Total weight		15.25±5%			





## **11 Precautions for use of LCD modules**

- 11.1 Handling Precautions
- 11.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.
- 11.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.
- 11.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.
- 11.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.
- 11.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:
  - Isopropyl alcohol,
  - Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents
- 11.1.6 Do not attempt to disassemble the LCD Module.
- 11.1.7 If the logic circuit power is off, do not apply the input signals.
- 11.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
  - 11.1.8.1 Be sure to ground the body when handling the LCD Modules.
  - 11.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.
  - 11.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
  - 11.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.
    - 11.2 Storage precautions
- 11.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.
- 11.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature :  $0^{\circ}$ C  $\sim 40^{\circ}$ C Relatively humidity:  $\leq 80\%$ 

11.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

11.3 Transportation Precautions:

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.

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