

MODEL NO. : <u>TM040YVZG31</u> ISSUED DATE: <u>2015-6-26</u>

VERSION : <u>V2.0</u>

Preliminary SpecificationFinal Product Specification

| Customer : | | |
|------------|-------------|-------|
| | Approved by | Notes |
| | 3 | |

TIANMA Confirmed :

| Prepared by | Checked by | Approved by |
|-------------|------------|-------------|
| | | |

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Table of Contents

| Tab | le of Contents | 2 |
|-----|------------------------------------|------|
| Red | cord of Revision | 3 |
| | General Specifications | |
| | Input/Output Terminals | |
| 3 | Absolute Maximum Ratings | |
| 4 | Electrical Characteristics | |
| 5 | Timing Chart | . 12 |
| 6 | Optical Characteristics | 19 |
| 7 | Environmental / Reliability Test | 22 |
| 8 | Mechanical Drawing | 23 |
| 9 | Packing Drawing | 24 |
| 10 | Precautions for Use of LCD Modules | |
| | | |

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Record of Revision

| Rev | Issued Date | Description | Editor |
|-----|-------------|--------------------------|----------|
| 1.0 | 2013-8-16 | Preliminary spec release | Jin Zhao |
| 2.0 | 2015-6-26 | Final spec release | Jin Zhao |
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1 General Specifications

| | Feature | Spec | | |
|--|--------------------------------|---|--|--|
| | Size | 3.97 inch | | |
| | Resolution | 480(RGB) x 800 | | |
| | Technology Type | a-Si TFT | | |
| Diamles/ Spee | Pixel Configuration | R.G.B. Vertical Stripe | | |
| SizeDisplay Spec.ResolutionPixel ConfigurationPixel pitch(mm)Display ModeSurface TreatmentViewing DirectionLCM (W x H x D) (mm)Active Area(mm)With /Without TSPConnection TypeLED NumbersWeight (g)InterfaceColor DepthDriver ICActive Area(mm)Surface treatmentInterfaceColor DepthDriver ICActive Area(mm)Surface treatmentInterfaceControl ICTouch Method | Pixel pitch(mm) | 0.108 x 0.108 | | |
| | Display Mode | Normally Black | | |
| | Surface Treatment | LCD Up Polarizer: Sunglass Free | | |
| | Viewing Direction | All Direction | | |
| | LCM (W x H x D) (mm) | 3.97 inch $480(RGB) \times 800$ $a-Si TFT$ $R.G.B. Vertical Stripe$ 0.108×0.108 Normally BlackLCD Up Polarizer: Sunglass FreeAll Direction $65x104x3.277$ $51.84(W) \times 86.40(H)$ With Capacitive TPFH35C-25S-0.3SHW8LEDs41MIPI16MHX8369-A01 $53.84(W) \times 88.40(H)$ 4H hardness, AF coatingI2CAtmel mxt224sBare finger 5 points $\Phi5$ 12Glass Lens – Glass Sensor 88% Haze $\leq 1.0\%$ Corning2319(Gorilla 2) $550nm@10\pm5\%$ $850nm \geq 70\%$ center: $\pm1mm$ border: $\pm1.5mm$ $center: \pm1mm$ border: $\pm1.5mm$ ≥ 90 HZ | | |
| | Active Area(mm) | 51.84(W)x86.40(H) | | |
| Mechanical | · · · · · | With Capacitive TP | | |
| Characteristics | Connection Type | 3.97 inch480(RGB) x 800a-Si TFTR.G.B. Vertical Stripe0.108 x 0.108Normally BlackLCD Up Polarizer: Sunglass FrAll Direction65x104x3.27751.84(W)x86.40(H)With Capacitive TPFH35C-25S-0.3SHW8LEDs41MIPI16MHX8369-A0153.84(W) x 88.40(H)4H hardness, AF coatingI2CAtmel mxt224sBare finger5 pointsΦ512Glass Lens – Glass Sensor88%Haze ≤ 1.0%Corning2319(Gorilla 2)550nm@10±5%850nm ≥ 70%center: ±1mmborder:±1.5mm≥ 90 HZ | | |
| | LED Numbers | 8LEDs | | |
| | Weight (g) | 41 | | |
| | Interface | MIPI | | |
| | Color Depth | 16M | | |
| Characteristics | Driver IC | 3.97 inch480(RGB) x 800a-Si TFTR.G.B. Vertical Stripe0.108 x 0.108Normally BlackLCD Up Polarizer: Sunglass FreeAll Direction65x104x3.27751.84(W)x86.40(H)With Capacitive TPFH35C-25S-0.3SHW8LEDs41MIPI16MHX8369-A0153.84(W) x 88.40(H)4H hardness, AF coatingI2CAtmel mxt224sBare finger5 pointsΦ512Glass Lens – Glass Sensor88%Haze ≤ 1.0%Corning2319(Gorilla 2)550nm@10±5%850nm ≥ 70%center: ±1mmborder:±1.5mmcenter: ±1mmborder:±1.5mm | | |
| | Active Area(mm) | 53.84(W) x 88.40(H) | | |
| | Surface treatment | 4H hardness, AF coating | | |
| | Interface | 12C | | |
| | Control IC | Atmel mxt224s | | |
| | Touch Method | Bare finger | | |
| | Number of simultaneous touches | 5 points | | |
| | Minimum Touch Area(mm) | Φ5 | | |
| | Finger Touch Pitch(mm) | 12 | | |
| | Structure | Glass Lens-Glass Sensor | | |
| CTP spec | Transparency | 88% | | |
| | Haze | Haze≦1.0% | | |
| | Cover Glass | Corning2319(Gorilla 2) | | |
| | IR ink Transmission Ratio | | | |
| | | | | |
| / \ / ` | Accuracy | | | |
| | | | | |
| | Linearity | | | |
| | Report Rate Test | | | |
| | Connection Type | AYF530865 | | |

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Note 1: Viewing direction is all four directions.

- Note 2: Requirements on Environmental Protection: Q/S0002
- Note 3: LCM weight tolerance: ± 5%

2 Input/Output Terminals

2.1 TFT LCD Pin Assignment

| Recommend connector type: FH35C-25S-0.3SHW |
|--|
|--|

| No | Symbol | I/O | Description | Comment | | | |
|----|-----------|-----|----------------------------------|-------------|--|--|--|
| 1 | GND | Р | Power Ground | | | | |
| 2 | DSI_D1P | I/O | MIPI lane 1+ | IPI lane 1+ | | | |
| 3 | DSI_D1N | I/O | MIPI lane 1- | | | | |
| 4 | GND | Р | Power Ground | | | | |
| 5 | DSI_CP | I/O | MIPI clock + | | | | |
| 6 | DSI_CN | I/O | MIPI clock - | | | | |
| 7 | GND | Р | Power Ground | | | | |
| 8 | DSI_D0P | I/O | MIPI lane 0+ | | | | |
| 9 | DSI_D0N | I/O | MIPI lane 0- | | | | |
| 10 | GND | Р | Power Ground | | | | |
| 11 | GND | Р | Power Ground | | | | |
| 12 | IOVDD | Р | I/O Logic power (1.8V) | | | | |
| 13 | GND | Р | Power Ground | | | | |
| 14 | VDD | Р | Analog power 2.8V | | | | |
| 15 | GND | Р | Power Ground | | | | |
| | | | command/vedio mode selection | | | | |
| 16 | MIPI_MODE | | 0: command mode | | | | |
| | | | 1: vedio mode | | | | |
| 17 | GND | Р | Power Ground | | | | |
| 18 | RST | | RESET ACTIVE LOW | | | | |
| 19 | GND | Р | Power Ground | | | | |
| 20 | TE | 0 | tearing effect output | | | | |
| 21 | IC_ID | 0 | LCM ID Pin for customer identify | | | | |
| | | | IC_ID connect to IOVDD | | | | |
| 22 | GND | Р | Power Ground | | | | |
| 23 | LEDA | Р | LED anode | | | | |
| 24 | LEDK | Р | LED cathode | | | | |
| 25 | GND | Р | Power Ground | | | | |



Note1: I/O definition: I-----Input O---Output P----Power/Ground

2.2 CTP Pin Assignment

Recommend connector type: AYF530865

| Pin No. | Symbol Description | | Remark |
|---------|--------------------|--|--------|
| 1 | GND | Ground | |
| 2 | TOUCH_VDD | CTP power supply | |
| 3 | TOUCH_AVDD | Analog power | \sim |
| 4 | TOUCH_CHG | State change interrupt | V. |
| 5 | TOUCH_RESET | Reset low; has internal 20K to 60Kohm pull up resistor | |
| 6 | TOUCH_I2C_SDA | I2C data input and output | |
| 7 | TOUCH_I2C_SCL | I2C clock input | |
| 8 | GND | Ground | |

Note 1: For more information, please refer to MXT224S specification.

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3 Absolute Maximum Ratings

| Та | = | 25℃ |
|----|---|------------|
| | | 200 |

| ltem | Symbol | MIN | MAX | Unit | Remark |
|--------------------------------------|--|------|-----------|------|-------------------------------------|
| Logic Supply Voltage | IOVDD(LCD) | -0.3 | 3.6 | V | |
| Power Supply Voltage | VDD(LCD) | -0.3 | 5.5 | V | |
| Logic Input voltage | I/O PINS(LCD) | -0.3 | IOVDD+0.5 | V | |
| Power Supply Voltage | VDD(CTP) | 1.71 | 3.47 | > | Under 50 mv noise when across |
| Power Supply Voltage | AVDD(CTP) | 2.57 | 3.47 | × | frequency range 1HZ to 1MHZ |
| Back Light Forward Current | ILED | | 25 | mA | One LED |
| Operating Temperature | Operating Temperature T _{OPR} | | 70 | °C | |
| Storage Temperature T _{STG} | | -30 | 80 | °C | |

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4 Electrical Characteristics

4.1 Driving TFT LCD

| GND=0V, | Ta=25℃ |
|---------|--------|
|---------|--------|

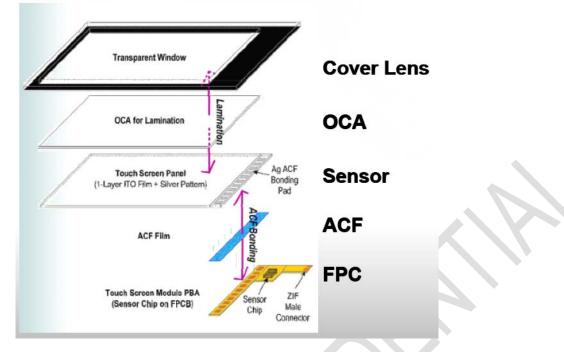
| Item | | Symbol | MIN | TYP | MAX | Unit | Remark |
|----------------------------------|---------------|-------------------------|---------------|---------|------------|------|------------------------|
| Logic Supp | ly Voltage | IOVDD | 1.65 | 1.8/2.8 | 3.3 | V | |
| Power S Volta | | VDD | 2.3 | 2.8 | 3.3 | V | |
| Input Signal | Low Level | V _{IL} | GND | | 0.3* IOVDD | V | |
| Voltage | High Level | V _{IH} | 0.7* IOVDD | | IOVDD | V | \sim |
| Output Signal | Low Level | V _{OL} | 0 | - | 0.2* IOVDD | > | |
| Voltage | High Level | V _{OH} | 0.8* IOVDD | - | IOVDD | v | • |
| (Panel+LSI) Power Consumption | | White pattern Pvcc | | 60 | 90 | mW | VCC=2.8V IOVCC=1.8V |
| | | White pattern Piovcc | | 0.3 | 0.45 | mW | VCC=2.8V IOVCC=1.8V |

4.2 Driving CTP

| | | Ta = 25℃ | | | |
|------------|---------------------------------------|---|---|--|--|
| Item | | | Max | Unit | Note |
| VDD | 1.8 | - | 3.3 | V | |
| AVDD | 2.7 | - | 3.3 | V | |
| Low Level | -0.5 | - | 0.3xVDD | V | VDD=2.4V to 3.3V |
| Low Level | -0.5 | | 0.2xVDD | V | VDD=1.8V to 2.4V |
| High Level | 0.7xVDD | - | VDD+0.5 | V | VDD=1.8V to 3.3V |
| | VDD AVDD Low Level Low Level | VDD1.8AVDD2.7Low Level-0.5Low Level-0.5 | VDD 1.8 - AVDD 2.7 - Low Level -0.5 - | VDD 1.8 - 3.3 AVDD 2.7 - 3.3 Low Level -0.5 - 0.3xVDD Low Level -0.5 - 0.2xVDD | VDD 1.8 - 3.3 V AVDD 2.7 - 3.3 V Low Level -0.5 - 0.3xVDD V Low Level -0.5 - 0.2xVDD V |

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Structure of touch lens

4.3 Driving Backlight

| | | Ta=25 ℃ | | | | |
|-------------------------|-----------------|----------------|------|------|------|--------|
| Item | Symbol | MIN | TYP | MAX | Unit | Remark |
| Forward Current | IF | - | 20 | 25 | mA | |
| Forward Current Voltage | VF | 23.2 | 25.6 | 27.2 | V | |
| Backlight Power | W _{BL} | | 512 | | mW | |
| Consumption | | | | | | |

Note 1: Each LED: IF=20mA, V=3.2V.

LED connection of backlight

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4.4 Block Diagram

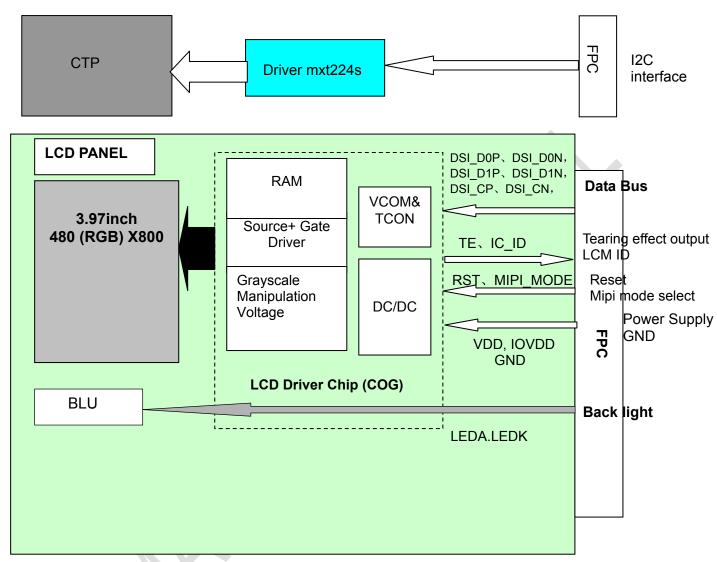


Figure 4.4.1 LCD module diagram

🔽 TIANMA

5 Timing Chart

5.1 MIPI Data to clock Timing Definition

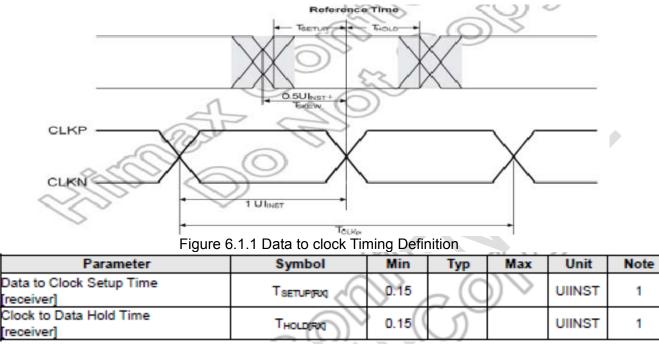


Table 5.1.1 Data to Clock Timing Specifications

5.2 The Electrical Characteristics of HS and LP

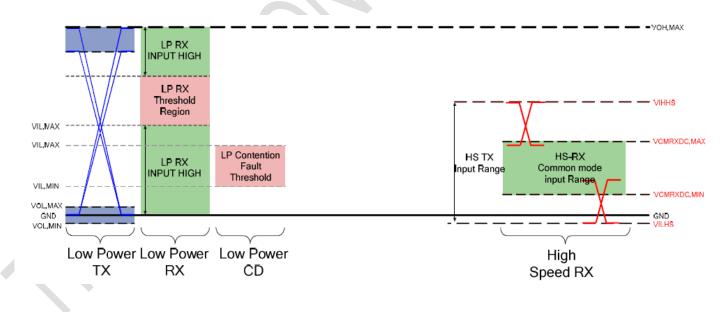


Figure 6.2.1 Shows both the HS and LP signal levels

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| Parameter | Description | Min | Nom | Max | Units | Note |
|------------------|----------------------------|-----|-----|-----|-------------------------------|------|
| Vol | Thevenin output low level | -50 | | 50 | ΜV | |
| V _{OH} | Thevenin output high level | 1.1 | 1.2 | 1.3 | $\langle \mathcal{N} \rangle$ | |
| Z _{OLP} | Output impedance of LP-TX | 110 | | 0.0 | Ω | 1 |

Table 5.2.1 LP Transmitter DC Specifications

| Parameter | Description | Min | Nom | Max | Units | Note |
|------------------------------------|---------------------------------|--------------|-----------------|--------|-----------|------------|
| t _{RLP} / _{tFLP} | 15%-85% rise time and fall time | - < | (\mathcal{S}) | 25 | ns | 1 |
| | Slew rate @ CLOAD = 0pF | - 76 | | 500 | mV/ns | 1, 3, 5, 6 |
| | Slew rate @ CLOAD = 5pF | |) ~ - ~ (| 300 | mV/ns | 1, 3, 5, 6 |
| | Slew rate @ CLOAD = 20pF | | - / | 250 | /mV/ns | 1, 3, 5, 6 |
| | Slew rate @ CLOAD = 70pF | くしょ | - (| 150 | mV/ns | 1, 3, 5, 6 |
| | Slew rate @ CLOAD = 0 to 70pF | 30 | (| \sim | mV/ns | 1, 2, 3 |
| δV/δt _{sR} | (Falling Edge Only) | 30 | \mathcal{O} | | 1117/115 | 1, 2, 3 |
| | Slew rate @ CLOAD = 0 to 70pF | > 30 ((| 1 | | mV/ns | 1, 3, 7 |
| | (Rising Edge Only) | | \mathcal{I} | - | 111 V/115 | 1, 3, 7 |
| | Slew rate @ CLOAD = 0 to 70pF | 30 - 0.075 * | | | | |
| | (Rising Edge Only) | (VO,INST – | - | - | mV/ns | 1, 8, 9 |
| | | 700) | | | | |
| CLOAD | Load capacitance | (\bigcirc) | - | 70 | pF | |

Table 5.2.2 LP Transmitter AC Specifications

.

5.3 High-Speed Receiver

| Parameter | Description | Min | Nom | Max | Units | Note |
|-----------------|--|-------|----------|------|-------|------|
| VIDTH | Differential input high threshold | | 6 | > 70 | mV | |
| VIDTL | Differential input low threshold | -70 🔇 | | | ∖ mV | |
| VILHS | Single-ended input low voltage | -40 🦯 | | < | (∖mV | 1 |
| VIHHS | Single-ended input high voltage | | JP VP | 460 | | 1 |
| VCMRXDC | Common-mode voltage HS receive mode | (70) | | 330 | Vmv | 1, 2 |
| Z _{ID} | Differential input impedance | 80 | 100 | 125 | Ω | |

Table 5.3.1 HS Receiver DC Specifications

| Parameter | Description | Min | Nom | Max | Units | Note |
|-----------------|--|-----|-----|-----|------------------|------|
| /\/ | Common mode interference beyond 450 MHz | 16 | | 100 | тV _{PP} | 1 |
| C _{CM} | Common mode termination | | | 60 | pF | 2 |

Table 5.3.2 HS Receiver AC Specifications

5.4 Low-Power Receiver



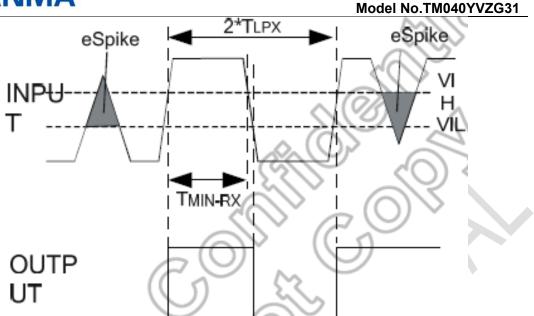


Figure 5.4.1 Input Glitch Rejections of Low-Power Receivers

| Parameter | Description | Min | Nom | Max | Units | Note |
|-----------|-------------------------|----------|------------|-----|-------|------|
| VIL | Logic 0 input threshold | | | 550 | mV | |
| VIH | Logic 1 input threshold | 880 | | | mV | |
| | Table 5.4.1 I P Receive | r DC Sne | cification | 6 | | |

| Table 5.4.1 | LP Receiver DC Specifications |
|-------------|-------------------------------|
| | |

| Parameter | Description | Min | Nom | Max | Units | Note |
|--|------------------------------|-----|-----|-----|-------|---------|
| e spike | Input pulse rejection | | | 300 | V.ps | 1, 2, 3 |
| T _{MIN} | Minimum pulse width response | 20 | | | ns | 4 |
| VINT Peak-to-peak interference voltage | | | | 200 | mν | |
| f _{INT} | Interference frequency | 450 | | | MHz | |

Table 5.4.2 LP Receiver AC Specifications

^{5.5} Reset Timing Characteristics(Ta=25℃)

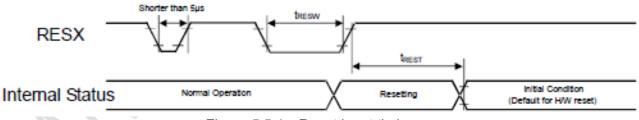
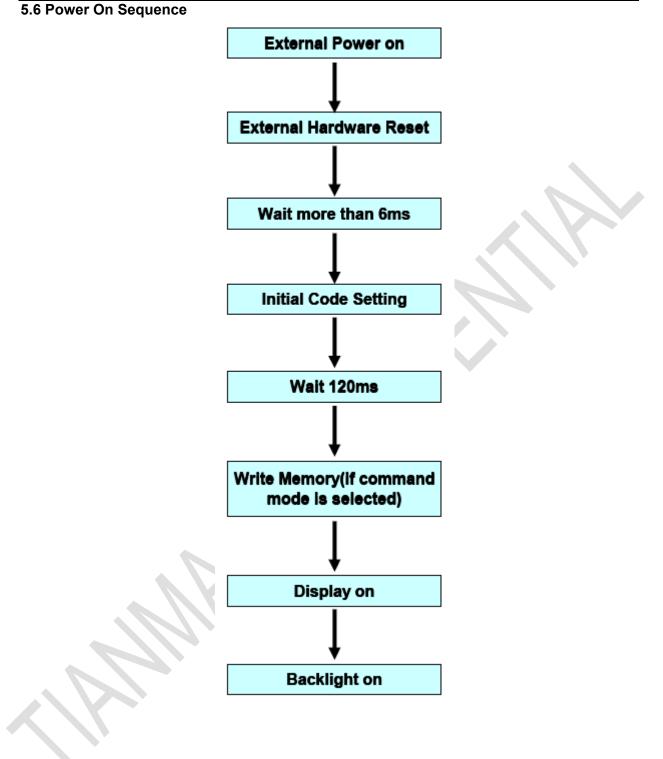


Figure 5.5.1 Reset input timing

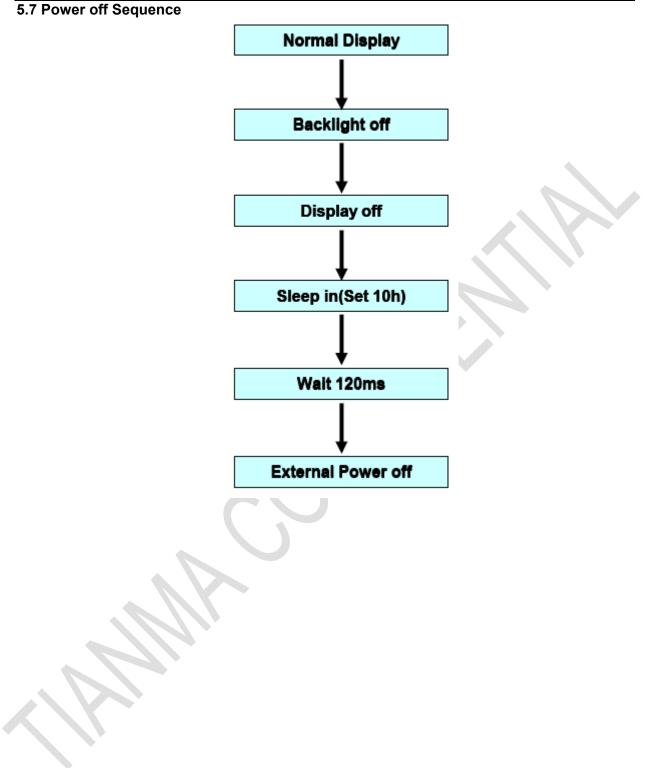
| 1 | Symbol | Parameter | Related pins | Min. | Тур. | Max. | Note | Unit |
|---|-------------------------------------|------------------------------------|-----------------|------|------|------|--|------|
| | t _{RESW} | Reset low pulse width(1) | RESX | 10 | - | - 1 | | μs |
| | | Reset complete time ⁽²⁾ | - | 5 | - | 0 | When reset is applied during Sleep In mode | ms |
| | t _{rest} | Reset complete time | - | 120 | 2 | S | When reset is applied during Sleep Out mode | ms |
| | Table 5.5.1 Reset input timing SPEC | | | | | | | |





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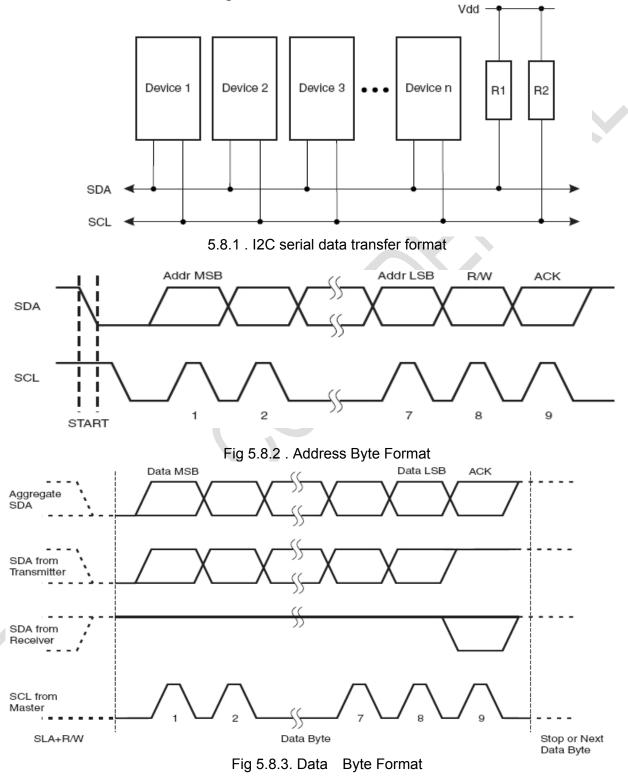




5.8 CTP Timing

Note: Please refer to MXT224S data sheet for more details.

MXT224S supports the I2C interface, which can be used by a host processor or other devices. The overview of the bus is shown in Fig 6.8.1:

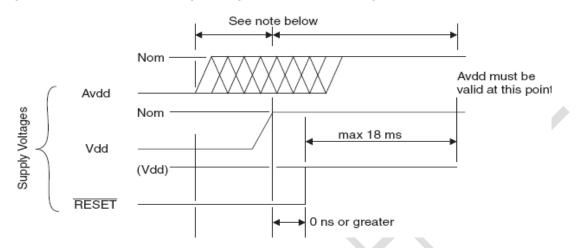




5.9 CTP Power-Up/RESET

There is an internal Power-on Reset(POR) in the device.

The device must be held in /RESET(active low) while the digital power supply(Vdd) is powering up. If a slope or slew is applied to the digital supply, Vdd must reach its nominal value before the /RESET signal is deasserted (that is, goes high), This is shown Fig :



Note: AVdd can be powered up before Vdd or a maximum of 18ms after Vdd is valid or Reset is released.



T-LCM Optical Characteristics 6

| ltem | | Symbol | Condition | Min | Тур | Max | Unit | Remark | |
|-----------------|-------|------------------|--------------|-------|-------|-------|-------------------|----------|--|
| | | θΤ | | 70 | 80 | | | | |
| View Angles | | θΒ | CR≧10 | 70 | 80 | | Dograa | | |
| | | θL | CK≡ IU | 70 | 80 | | Degree | Note2,3 | |
| | | θR | | 70 | 80 | | | | |
| Contrast Ratio |) | CR | θ=0° | 600 | 800 | | | Note 3 | |
| Boononco Tim | | T _{ON} | 25 ℃ | | 25 | 35 | ms | Note 4 | |
| Response Tim | le | T _{OFF} | 200 | | 25 | 55 | 1115 | NOLE 4 | |
| | White | х | | 0.255 | 0.295 | 0.335 | | Note 1,5 | |
| | winte | у | | 0.281 | 0.321 | 0.361 | | | |
| | Red | x | | 0.582 | 0.622 | 0.662 | | Note 1,5 | |
| Chromoticity | | у | Backlight is | 0.285 | 0.325 | 0.365 | | | |
| Chromaticity | Crean | x | on | 0.279 | 0.319 | 0.359 | | Note 1 5 | |
| | Green | у | | 0.581 | 0.621 | 0.661 | | Note 1,5 | |
| | Plus | x | | 0.115 | 0.155 | 0.195 | | Noto 1 5 | |
| | Blue | у | | 0.019 | 0.059 | 0.099 | | Note 1,5 | |
| Uniformity | | U | | 80 | 85 | | % | Note 6 | |
| NTSC | | | | 62 | 67 | | % | Note 5 | |
| Luminance | | L | | 450 | 500 | | cd/m ² | Note 7 | |
| Test Conditions | : | | | | | | | · | |

Test Conditions:

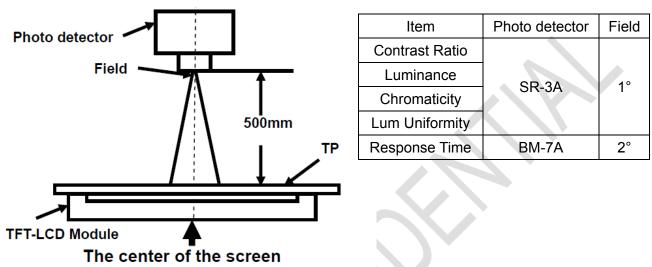
- 1. I_F = 20 mA, and the ambient temperature is 25°C.
- 2. The test systems refer to Note 1 and Note 2.

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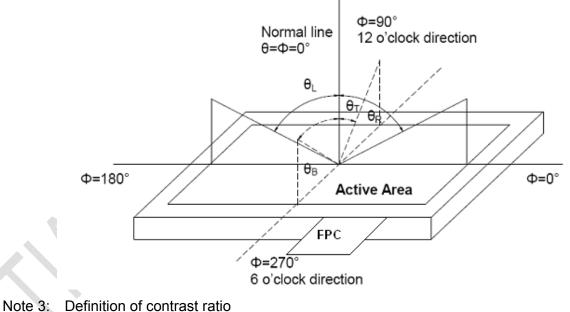
Note 1: Definition of optical measurement system.

The optical characteristics should be measured in dark room. After 5 Minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).



Contrast ratio (CR) = Luminance measured when LCD is on the "White" state Luminance measured when LCD is on the "Black" state

"White state ": The state is that the LCD should drive by Vwhite.

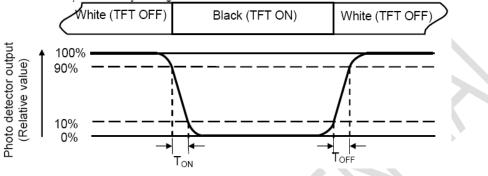
"Black state": The state is that the LCD should drive by Vblack.



Vwhite: To be determined Vblack: To be determined.

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time (T_{ON}) is the time between photo detector output intensity changed from 90% to 10%. And fall time (T_{OFF}) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

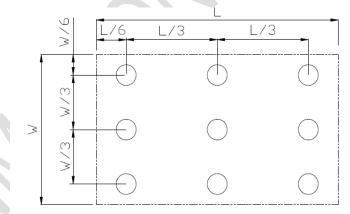
Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (Refer Fig. 2). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = Lmin/ Lmax

L-----Active area length W----- Active area width



Lmax: The measured Maximum luminance of all measurement position.

Lmin: The measured Minimum luminance of all measurement position.

Note 7: Definition of Luminance:

Measure the luminance of white state at center point.

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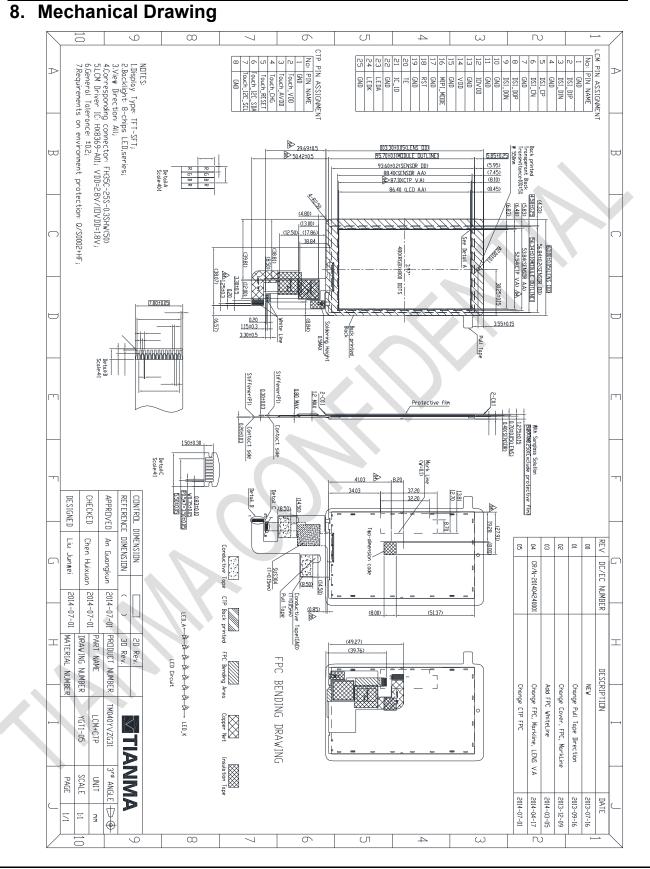
7 Environmental / Reliability Test

| No | Test Item | Condition | Remarks | | | | | | |
|----|--|--|---|--|--|--|--|--|--|
| 1 | High Temperature with Humidity Operation Test | Ta = 60°C 50% RH continue 24hrs | IEC60068-2-1:2007 GB2423.2-2008 | | | | | | |
| 2 | Low Temperature Operation | Ta = -20ºC · 24hrs, Perform well during 24 hours | IEC60068-2-1:2007 GB2423.1-2008 | | | | | | |
| 3 | High Temperature Storage | Ta = +70°C, 240 hours | IEC60068-2-1:2007 GB2423.2-2008 | | | | | | |
| 4 | Low Temperature Storage | Ta = -30°C, 240 hours | IEC60068-2-1:2007 GB2423.1-2008 | | | | | | |
| 5 | High Temperature & Humidity Storage | Ta=+60℃, RH=90%, 240 hours | IEC60068-2-78 :2001 GB/T2423.3—2006 | | | | | | |
| 6 | Thermal Shock Test | -30℃ 30 min~+80℃ 30 min, Change time:5min, 20 Cycle | Start with cold temperature, End with high temperature, IEC60068-2-14:1984,G B2423.22-2002 | | | | | | |
| 7 | ESD | C=150pF $\$ R=330 Ω Air: ±18KV Contact:±4KV 5points, 5times/point (Environment:15°C~35°C, 30%~60%.86Kpa~106Kpa) | IEC61000-4-2:2001 GB/T17626.2-2006 | | | | | | |
| 8 | Vibration Test | 1.Test condition: Non-Operation 2.Acceleration:1.5G,±X,Y,Z axis condition, 30minutes each axis. | | | | | | | |
| 9 | Shock Test | Half Sine Wave 60G ,6ms,±X,±Y,±Z 3times for each direction | | | | | | | |
| 10 | Drop Test(package state) | Height: follow ISTAstandard1corner,3edges,6surfaces, Eachdirection drop 1 timeISTA standardGross weight, m, Drop height, 總重量Kg (lbs) 落下高度cm (in)0.0 (0) < m \leq 9.1 (20) 91 (36)9.1 (20) < m \leq 18.2 (40) 76 (30)18.2 (40) < m \leq 27.2 (60) 61 (24) 27.2 (60) < m 46 (18) | IEC60068-2-32 GB/T2423.8 | | | | | | |
| 11 | Impact test (Touch panel, including sensing and cover glasses, Steel Ball Drop test) | 130g steel ball, diameter 32mm, drop height 10cm, Gap X1 = 0.1 mm X2 = 1.0 mm Y = 10 cm Position : each position 1~9, one time (Note 5) | Pass criteria : No crack | | | | | | |

Note1: Ta is the ambient temperature of sample.

Note2: Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.





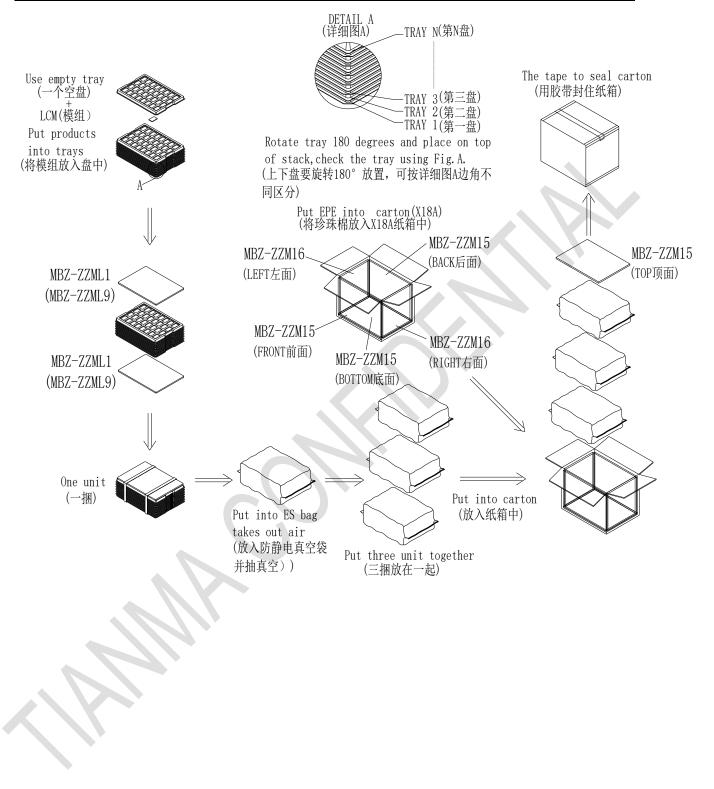


9 Packing Drawing

| No. (序 号) | Item (项目) | Model(Material) (材料型号) | Dimensions(mm) (规格) | Unit Weight(Kg) (单个重量) | Quantity (数量) | Remark (备注) |
|-----------------------|-----------------------|---------------------------|---------------------|---------------------------|------------------|----------------|
| 1 | LCM module (模组型号) | TM040YVZG31 | 65×104×3.28mm | 0.040 | 108 | |
| 2 | Tray(吸塑盘) | TM040YVZG31 YBZ1-00 | 251×351×13.1 | 0.0984 | 30 | Anti-static |
| 3 | EPE(珍珠棉1) | MBZ-ZZML1 | 336×246×6mm | 0.01 | 6 | |
| 4 | EPE(珍珠棉2) | MBZ-ZZM15 | 375×275×10mm | 0.014 | 4 | |
| 5 | EPE(珍珠棉3) | MBZ-ZZM16 | 250×280×12mm | 0.015 | 2 | |
| 6 | Carton (纸箱) | X18A | 395×290×315mm | 0.58 | 1 | |
| 7 | ES bag(防静电 真空包装袋) | JD13 | 400×520 | 0.042 | 3 | |
| 8 | Total weight(总 重量) | | 8.13+/-5% Kg | | | |

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10 Precautions for Use of LCD Modules

a. Handling Precautions

i. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

ii. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

iii. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

iv. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

v. If the display surface is contaMinated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

Isopropyl alcohol

Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketone
- Aromatic solvents

vi. Do not attempt to disassemble the LCD Module.

vii. If the logic circuit power is off, do not apply the input signals.

viii. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

10.1.8.1 Be sure to ground the body when handling the LCD Modules.

10.1.8.2 Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3 To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4 The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

b. Storage precautions

 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

ii. The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature : $0^{\circ}C \sim 40^{\circ}C$ Relatively humidity: $\leq 80\%$

iii. The LCD modules should be stored in the room without acid, alkali and harmful gas.

- c. Transportation Precautions
 - i. The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.