

ENGINEERING SPECIFICATIONS

TFT COLOR LCD MODULE

TM070WA-22L06

- 18cm (7 inch) diagonal
- Resolution (480xR•G•Bx234 dots)
- With CFL backlight unit
- Nonglare surface type

(PRELIMINARY)

Ver. 1 July.12.2001

Tottori SANYO Electric Co., Ltd.
Electronic Device Business Headquarters
LCD Division

3-201, Minami-yoshikata, Tottori, 680-8634 Japan
TEL: 81-857-21-3414
FAX: 81-857-21-3418

Department Manager T.FUJITA

Engineering Manager K.AOKI

■ *REVISION HISTORY*

[illegible]

■ **NOTICES**

1. Please carefully treat this spec since it includes the copyright-related contents.
It is strictly prohibited to copy or reprint this spec regardless of partially or whole,
without our prior written approval.
2. Content in this spec shall not guarantee any of the third party's intellectual property
right or other patents. Tottori SANYO will not be liable for the industrial property
issue arising between user and the third party.
3. This product is designed and manufactured only for general AV instruments usage.
It is not suitable for the purpose or equipment that required extremely high reliability
or safety. Ex: Aerospace instrument, control equipment for nuclear power, live support
devices, etc.
4. Please use this product correctly according to operating conditions and precautions for use
stated in this document.
Please install safety proof in your designing to avoid human accident,
fire accident and social damage which may be resulted from malfunction of this product.
5. Radiation proof design is not applied on this product.
6. Tottori SANYO will not be liable for any damages or disadvantages caused by our product
in the event that user does not follow condition or precaution stated in our spec.
7. Separate inspection standard spec is applied for cosmetic criteria.
8. If you should have questions on this product, please kindly contact our sales section.

■ MECHANICAL CHARACTERISTICS

Ta=25deg.

ITEM	SPECIFICATION	UNIT
Module size	167.0(W)×102.0(H)×11.0typ(t)	mm
Resolution	480×R•G•B(W)×234(H)	pixel
Dot pitch	0.107(W)×0.372(H)	mm
Pixel pitch	0.321(W)×0.372(H)	mm
Active viewing area	154.1(W)×87.05(H)	mm
Bezel opening area	158.1(W)×91.0(H)	mm
Weight	220 TYP.	g

■ ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	CONDITIONS	MIN	MAX	UNIT	NOTE
Logic/Source power supply voltage	VSH		-0.3	6.0	V	Common power supply voltage of Logic
Power supply voltage for gate driver	H	VGH	-0.3	28	V	
	H-L	VGH-VGL	0	33	V	
	L	VGL	-16.0	+0.3	V	
Common electrode driving signal	VCOM	DC	0	3.0	V	
		P-P	0	6.0	V	
TFT exclusive RGB	VR,VB,VG		-0.3	VSH+0.3	V	
Input signals	Vi		-0.3	VSH+0.3	V	
Output signals	Vo		-0.3	VSH+0.3	V	
Lamp current	Li		3	4.5	mA	
Ambient temperature	T _{ST}	Storage	-30	85	deg.	Note 1),2)
	T _{OP}	Operation	-30	85		
Humidity	-	TaC=<60deg.		90	%RH	not beyond 240H Note 3)

Note 1) Care should be taken so that the LCD module may not be subjected to the temperature beyond this specification.

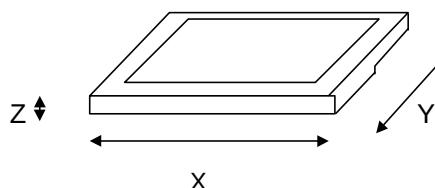
Note 2) Ambient temperature shows temperature on LCD surface. Module temperature is apt to increase while it's driving due to CFL heat etc. Please design carefully not to exceed +85 degree C on every surface of LCD that should come to contact with any other equipment. Temperature for operation is one which only assures LCD operation. Contrast, response time, or other LCD quality is regulated under condition of Ta=+25 degree C.

Note 3) Please be advised that dew condensation level should be less than maximum wet bulb temperature 58 degree C. Dew condensation may induce leak current, and also influence LCD performance.

■ MECHANICAL ENVIRONMENT

Vibration	-	Storage	-	2.9	G	Note 1)
Shock	-	Storage	-	100	G	XYZ 6ms/direction

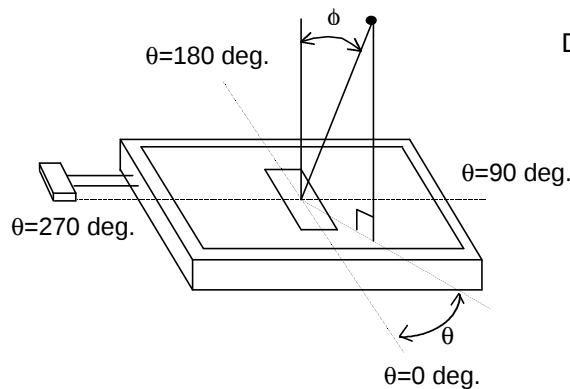
Note 1) Vibration frequency : 8 - 33.3 Hz displacement : 1.3mm
Vibration frequency : 33.3 - 400Hz
Sweep time : 15 min./1 sweep
total test time : X,Y-2Hr Z-4Hr



■ OPTICAL CHARACTERISTICS (1)

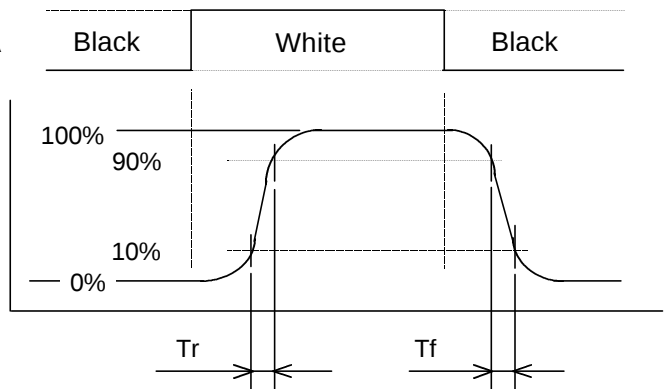
Ta=25deg., VSH=5.3V, fv=60Hz

ITEM	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT	NOTE
Viewing angle range	ϕ	K=>5	$\theta = 0 \text{ deg.}$	-	40	deg.	Note 1),4)
			$\theta = 90 \text{ deg.}$	-	60		
			$\theta = 180 \text{ deg.}$	-	30		
			$\theta = 270 \text{ deg.}$	-	60		
Contrast ratio	K	$\theta = 0 \text{ deg.}, \phi = 0 \text{ deg.}$	100	-	-	-	Note 2),4)
Response time	Rise	$\theta = 0 \text{ deg.}, \phi = 0 \text{ deg.}$	-	30	-	ms.	Note 3),4)
	Fall		-	20	-		
Color of CIE Coordinate	White	$\theta = 0 \text{ deg.}, \phi = 0 \text{ deg.}$	-	0.300	-		Note 4)
	y		-	0.298	-		



Note 1) θ and ϕ are defined as above figure.

DATA



Note 3) Response time

Note 2) Contrast ratio "K" is defined below formula.

$$K = \frac{\text{Brightness at ON (White)}}{\text{Brightness at OFF (Black)}}$$

Note 4) Measurement condition

- ① VSH=5.3V, VGH=15V, VGL=-14.0V, VCOM DC=1.8V, VCOM P-P=5.0V
- ② VR/VG/VB DC=VSH/2, VR/VG/VB AC=4.0V
- ③ Follow brightness measurement condition in next item.

■ OPTICAL CHARACTERISTICS (2)

Ta=25 deg.

ITEM	SYM.	CONDITIONS	MIN	TYP	MAX	UNIT	NOTE
Brightness	B		-	400	-	cd/m ²	Surface Brightness of LCD

Note) The brightness shall be the following point.

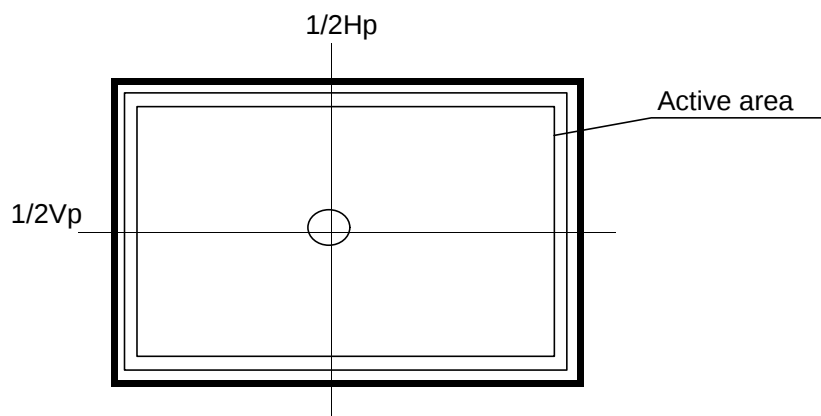


Fig.1 Measurement point

Vp :Total Number of Vertical pixel

Hp :Total Number of horizontal pixel

Measurement equipment : BM-7(TOPCON Corp.)

Measurement condition

- ① Ambient temperature : 25 ±2 deg.
- ② LCD : All pixels are WHITE
- ③ Measure after 30 minutes of CFL warm up.
- ④ IL=4.5mArms, CFL inverter:
Operating TDK CXA-L0612A-VJL or equivalent inverter with
capability of frequency 50kHz, Lamp current max.4.5mA

■ BACKLIGHT CHARACTERISTICS

Ta=25 deg.

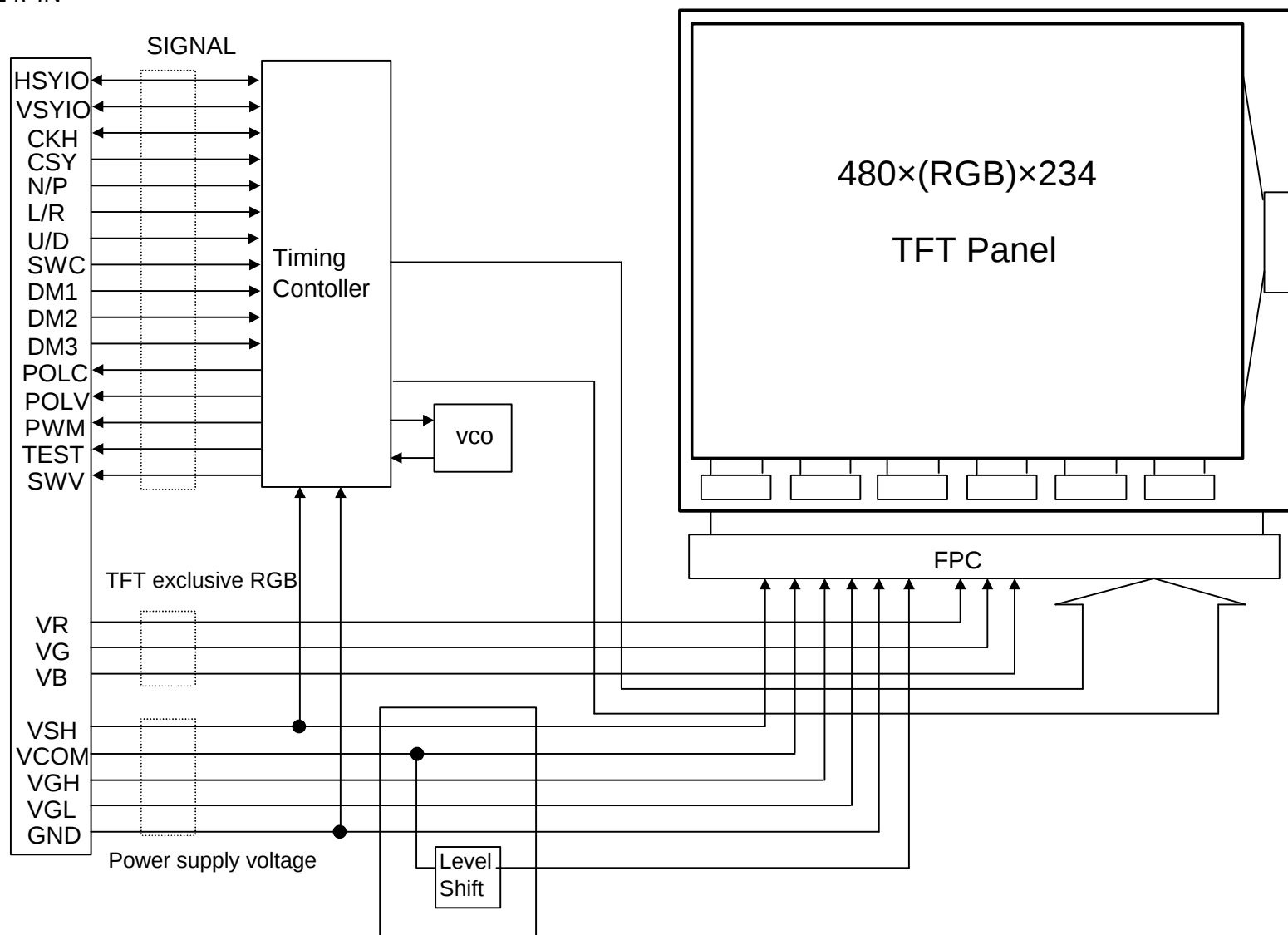
ITEM	SYM.	CONDITIONS	MIN	TYP	MAX	UNIT	NOTE
Lamp voltage	VL		-	740	-	Vrms	at IL=4.5mArms
Lamp current	IL		3.0	-	4.5	mArms	(Recommended value)
Operating frequency	fL		40	48	55	KHz	(Recommended value)
Start up voltage	Vs1		-	-	1750	Vrms	at Ta= 25 deg.
Start up voltage	Vs2		-	-	1800	Vrms	at Ta=-30 deg.
Lamp life	tOL		10000	-	-	Hours	at IL=4.5mArms, Note 1)
Backlight power supply	WL		-	3.3	-	W	at IL=4.5mArms

Note 1) CFL Lamp life indicates time from initial Lamp brightness to half of original brightness.

Note 2) Inverter GND shall be connected to LCD frame.(Please refer to outer dimension drawing) LCD frame is connected to internal circuitry GND.

■ BLOCK DIAGRAM

IF BLOCK 24PIN



■ INTERFACE PIN CONNECTIONS

LCM : CN

PIN NO.	SYMBOL	I/O	FUNCTION
1	HSYIO	I/O	Input/Output horizontal sync.signal(low active)
2	POLC	O	Polarity alternating signal for common signal
3	CSY	I	Composite sync.signal(high active)
4	VGH	I	Power supply for gate driver(high level)
5	POLV	O	Polarity alternating signal for video signal)
6	VB	I	Color video signal(Blue)
7	VR	I	Color video signal(Red)
8	VG	I	Color video signal(Green)
9	GND	I	GND
10	VSH	I	Positive power supply voltage
11	VGL	I	Power supply for gate driver(low level)
12	VCOM	I	Common electrode driving signal
13	N/P	I	Selection for NTSC or PAL(NTSC=VSH,PAL=GND)
14	VSIO	I/O	Input/Output vertical sync.signal(low active)
15	L/R	I	Selection for horizontal scanning direction
16	U/D	I	Selection for vertical scanning direction
17	SWC	I	Selection for input/output direction of CKH,HSYNC,VSNC
18	PWM	O	Timinng signal for PWM dimming of backlight
19	TEST	O	Open use only
20	CKH	I/O	Input/output clock signal
21	DM1	I	Selection for display mode
22	DM2	I	Selection for display mode
23	DM3	I	Selection for display mode
24	SWV	O	Video selection timing signal

I/F CN : SFR24R-1ST(FCI)

Suitable FPC : Pitch 0.8mm,Width 20mm

Back Light : FLCN

PIN NO.	SYMBOL	FUNCTION
1	H.V	High voltage for CFL
2	N.C	No Connection
3	LGND	Low voltage for CFL

FLCN : BHR-03VS-1(JST)

Suitable mating connector : SM02(8.0)B-BHS-1(JST)

■ RELATIONSHIP BETWEEN INPUT DATA AND DISPLAY POSITION

1•1	1•2	1•3	• • • • • • • • • • • • • •																1•479	1•480													
2•1	2•2	Vp • Hp R G B																2•480															
3•1																		•															
																		•															
																		•															
																	•																
233•1																	233•480																
234•1	234•2	• • • • • • • • • • • • • •																234•479	234•480														

■ FUNCTION, MODE AND TERMINALS

Mode terminals					Sync. signal I/O terminals					
SWC	N/P	DM1	DM2	DM3	HSYIO	VSIO	CKH	SWV	CSY	Remarks
H	H or L	L L L	H L L	L H L	Hsync output	Vsync output	Lo output	Test signal output	Composite sync input	Test mode
H	H or L	H	L	H	Hsync output	Vsync output	Lo output	masking signal output	Composite sync input	NTSC or PAL mode (Normal mode)
H	H or L	other settings H or L			Hsync output	Vsync output	Lo output	Lo output	Composite sync input	NTSC or PAL mode (Full,Wide,Cinema)
L	H	H	H	H	Hsync input	Vsync input	Pixel clock input	Lo output	Input Hi or Lo fixed value	External clock synchronous mode

Note 1) We recommend external clock synchronize method except for TV display usage.

Note 2) Please invert polarity of video signal VR,VG and VB in sync with invert timing of POLV signal.(Please refer Figure A.)

Note 3) Please invert polarity of VCOM in sync with invert timing of POLC signal.
(Please refer Figure B.)

Note 4) Horizontal synchronized signal is output in sync with CSY signal when SWC is Hi. When SWC is Low, LCD module is operated in sync with Horizontal synchronized signal for HSYIO terminal. (Please refer Figure C,D,G and F.)

Note 5) In normal mode, non-display area at both edge of display can be better screened by masking video signal following SWV output signal.
(Please refer timing chart E.)

Note 6) PWM signal for CFL brightness control is output form PWM terminal.
(Please refer Figure H.) But please use it when normal NTSC or PAL
signals are inputted.

■ DISPLAY METHOD AND CHARACTERISTICS

H=VSH L=GND						Horizontal		Vertical		EXAMPLE
								Disply area		
DM1	DM2	DM3	Display Mode	Display method, Feature	SOURCE	Disply area	Sampling	NTSC	PAL	
H	H	H	Full mode	Display 4:3 image long sideways.	4:3 signal Navigation Signal	Signal area	Sender Both side Same	S=1/1	S=6/7 Compress	Fig.2-1
H	H	L	Wide1 mode	Display perfect circle around center better than Full screen mode.	4:3 signal	Signal area	Sender :Slow Botn side:Fast	S=1/1	S=6/7 Compress	Fig.2-2
H	L	H	Normal mode	Display perfect circle all around the screen. Both edge screen can be masked with SWV.	4:3 signal	Signal area & Blank	Sender :Slow Botn side:Fast Modulation wide1,2<Nomal	S=1/1	S=6/7 Compress	Fig.2-3
H	L	L	Cinema mode	Display 16:9 image.	Wide signal(16:9)	Signal area	Sender Both side Same	S=4/3 Extend	S=20/21 Compress	Fig.2-4
L	H	H	Wide 2 mode	Display perfect circle around center better than Wide 1 mode. Top and bottom images are eliminated.	4:3 signal	Signal area	Sender :Slow Botn side:Fast	S=5/4 Extend	S=10/11 Compress	Fig.2-5
L	H	L	Test mode	This mode is unusable due to test mode.	-	-	-	-	-	-
L	L	H	Test mode	This mode is unusable due to test mode.	-	-	-	-	-	-
L	L	L	Test mode	This mode is unusable due to test mode.	-	-	-	-	-	-

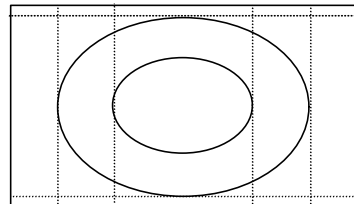


Fig2-1
Full mode

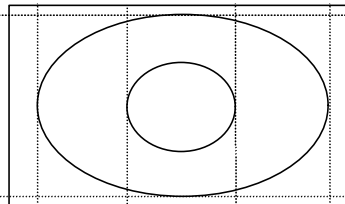


Fig2-2
Wide1 mode

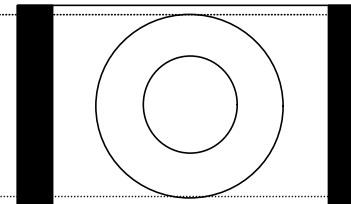


Fig2-3
Normal mode

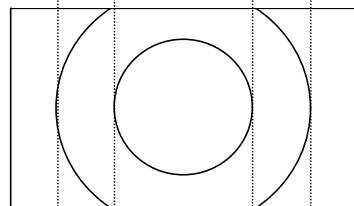


Fig2-4
Chinema mode

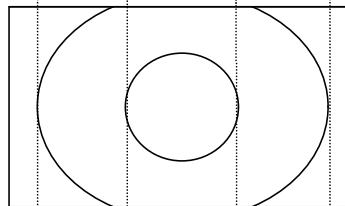


Fig2-5
Wide 2 mode

<DISPLAY AREA>

① NTSC MODE(N/P=H, SWC=H)

(a1)Horizontal...Full mode, Wide1 mode, Wide2 mode, Cinema mode

From falling edge of HSYIO output to 12.8-63.1μS.

(a2)Horizontal...Normal mode

From falling edge of HSYIO output to 7.5-68.5μS.

(b1)Vertical...Full mode, Wide2 mode, Normal mode

From falling edge of VSYIO output to 20H-253H.

(b2)Vertical...Cinema mode

From falling edge of VSYIO output to 49H-224H.

(b3)Vertical...Wide2 mode

From falling edge of VSYIO output to 42H-228H.

② PAL MODE(N/P=L, SWC=L)

(a1)Horizontal...Full mode, Wide1 mode, Wide2 mode, Cinema mode

From falling edge of HSYIO output to 12.8-63.1μS.

(a2)Horizontal...Normal mode

From falling edge of HSYIO output to 7.5-68.5μS.

(b1)Vertical...Full mode, Wide2 mode, Normal mode

From falling edge of VSYIO output to 26H-298H.

Except for Even Nunber Field (14n+12) and (14n+20),

Odd Number Field (14n+17) and (14n+23).

n=(1,2,3,...,20)

(b2)Vertical...Cinema mode

From falling edge of VSYIO output to 40H-284H.

Except for Even Nunber Field (42n+13) and (14n+35),

Odd Number Field (42n) and (42n+22).

n=(1,2,3,...,6)

(b3)Vertical...Wide2 mode

From falling edge of VSYIO output to 35H-289H.

Except for Even Nunber Field (22n+14) and (22n+24),

Odd Number Field (22n+21) and (22n+31).

n=(1,2,3,...,12)

③ EXTERNAL CLOCK MODE(N/P=H, SWC=L, DM1,2,3=H)

(a1)Horizontal

From falling edge of HSYIO output to 99-578CLK.

CLK is indicated as external CLK number.

(b3)Vertical

From falling edge of VSYIO output to 20H-253H.

■ ELECTRICAL CHARACTERISTICS

VSH=5.3V, Ta=25 deg.

ITEM	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNIT	NOTE
Logic/Source power supply voltage	VSH		5.0	5.3	5.5	V	Note 3)
Power supply voltage for gate driver	H VGH		14.5	15.0	15.5	V	
	L VGL		-14.5	-14.0	-13.5	V	
Common electrode driving signal	VCOM	DC center	1.0	1.8	2.5	V	Note 1)
		P-P	4.0	5.0	6.0	V	Note 2),4)
TFT exclusive RGB	VR, VG, VB	DC center	TYP-0.1	VSH/2	TYP+0.1	V	Note 3)
		AC White pattern	+1.5	2.0	VSH/2	V	POLV=H Note4),5)
		AC Black pattern	-1.5	-2.0	-VSH/2	V	POLV=H Note4),5)
		AC White pattern	-1.5	-2.0	-VSH/2	V	POLV=L Note4),5)
		AC Black pattern	+1.5	2.0	VSH/2	V	POLV=L Note4),5)
Input signals	VIH	High level	0.7VSH	-	VSH	V	Note 6)
	VIL	Low level	0	-	0.3VSH	V	
Input signals	VIH	High level	0.8VSH	-	VSH	V	Note 7)
	VIL	Low level	0	-	0.2VSH	V	
Output signals	VOH	High level	VSH-2.1	-	-	V	Note 8)
	VOL	Low level	-	-	0.4	V	
Power Supply current	IVSH	VSH=5.3V	-	50	80	mA	Note 9,10)
	IVGH	VGH=15V	-	1.2	3	mA	
	IVGL	VGL=-14.0V	-	6	15	mA	
Power Supply	WS		-	367	679	mW	

Note 1) Please adjust DC voltage on opposite electrode (VCOM) to optimum BIAS voltage in order to minimize flicker.

Note 2) Please optimize voltage of each module to achieve optimum contrast.

Note 3) Please control voltage fluctuation less than 0.1V after VCOM is adjusted.

Note 4) =+/- amplitude shall be symmetry.

Note 5) In case of POLV=Low, the signal polarity inverts working with polarity of VCOM.

Note 6) Symmetric terminal name: HSYIO, VSYIO (CMOS INPUT)

Note 7) Symmetric terminal name: CSY, N/P, L/R, U/D, SWC, CKH, DM1, DM2, DM3 (CMOS Schmitt INPUT)

Note 8) Symmetric terminal name: HSYIO, POLC, POLV, VSYIO < PWM, CKH, SWC (CMOS OUTPUT)
(COMS output level)

Note 9) Under the following conditions:

Display pattern: ALL BLACK FULL MOD f_v:60Hz

VCOM DC=1.8V, VCOM P-P=5.0V

VR/VG/VB DC=VSH/2 VR/VG/VB AC=4.0V

Note 10) Value for module circuitry portion (except for backlight)

■ ELECTRICAL CHARACTERISTICS AC TIMING

NTSC :fH=15.73kHz,fV=60Hz,t HI=4.7μs

PAL :fH=15.63kHz,fV=50Hz,t HI=4.7μs

<COMMON: EXTERNAL CLK MODE/BUILT-IN CLK MODE>(SWC=Hi or Low)

VSH=5.3V GND=0V, Ta=25 deg.

ITEM		SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Input voltage		VID	0	-	VSH	V	
Input composite sync [CSY]Vertical location	rising time	t rVI	-	-	0.2	μs	
	falling time	t fVI	-	-	0.2	μs	
Polarity alternating delay time [POLV-VRGB]		t DV	-	-	4	μs	
Polarity alternating delay time[POLC-VCOM]		t DC	-	-	4	μs	
Output polarity signal [POLC,POLV]	rising time	t rPL	-	-	0.5	μs	
	falling time	t fPL	-	-	0.5	μs	

<BUILT-IN CLK MODE>(SWC=Hi)

VSH=5.3V GND=0V, Ta=25 deg.

ITEM			SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Input composite sync horizontal location [CSY]	frequency	NTSC	fH(N)	15.13	15.73	16.33	kHz	Note 1
		PAL	fH(P)	15.03	15.63	16.23	kHz	
	pulse wide	NTSC	tHI(N)	4.2	4.7	5.2	μs	
		PAL	tHI(P)	4.2	4.7	5.2	μs	
	rising time		t rHI1	-	-	0.5	μs	
	falling time		t fHI1	-	-	0.5	μs	
Input composite sync Vertical location [CSY]	frequency	NTSC	fV(N)	fH/284	fH/262.5	fH/258	Hz	Note 1
		PAL	fV(P)	fH/344	fH/312.5	fH/304	Hz	
	pulse wide	NTSC	t VI(N)	-	3	-	H	
		PAL	t VI(P)	-	2.5	-	H	
Output horizontal sync signal [HSYIO]	frequency		fH0	-	fH	-	kHz	Note 2
	pulse wide		t H0	-	4.7	-	μs	
	rising time		t rH0	-	-	0.5	μs	
	falling time		t fH0	-	-	0.5	μs	
horizontal sync phase [HSYIO-CSY]	rising HSY	tpd1	-	2.1	-	Hz		
	falling HSY	tpd2	-	2.1	-	Hz		
Output vertical sync signal [VSYIO]	frequency		fV0	-	fV	-	Hz	1H=1/fH Sync HSYIO
	pulse wide		t V0	-	4	-	H	
	Output phase		t VH0	-	11	-	μs	
	rising time		t rV0	-	-	0.5	μs	
	falling time		t fV0	-	-	0.5	μs	
Vertical sync phase [CSY-VSYIO]	ODD FIELD		t DV1	-	1	-	H	
	EVEN FIELD		t DV2	-	0.5	-	H	

Note 1) Standard complex synchronized signal [CSY] type of NTSC/PAL signal shall be inputted. It would be a factor of display quality degradation if nonstandard synchronized signal were inputted.

Note 2) Varied by tpd1 value.

<EXTERNAL CLK MODE>(SWC=Low)

VSH=5.3V GND=0V, Ta=25 deg.

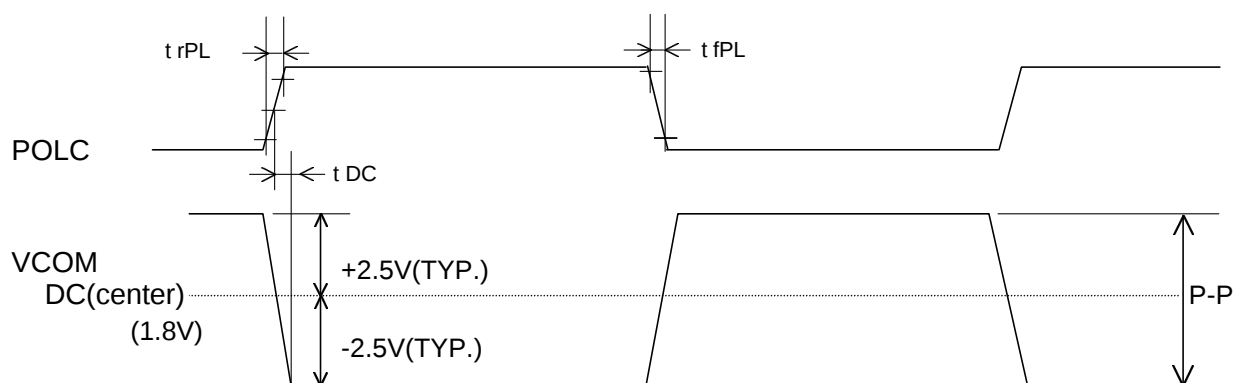
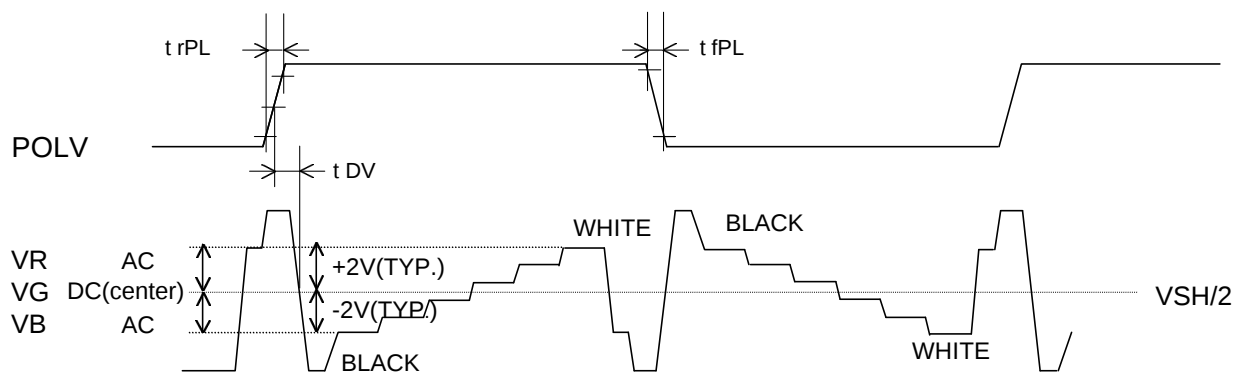
ITEM		SYMBOL	MIN	TYP	MAX	UNIT	NOTE
Input CLK sync signal [CKH]	frequency	fCL1	8.5	9.5	9.8	MHz	
	H pulse wide	tWH	20.0	-	-	ns	
	L pulse wide	tWL	20.0	-	-	ns	
	rising time	trCL1	-	-	10.0	ns	
	falling time	tfCL1	-	-	10.0	ns	
Input horizontal sync signal [HSYIO]	frequency	fHI	fCL1/650	fCL1/608	fCL1/590	kHz	
	pulse wide	tHI	1	5	9	μs	
	rising time	trHI2	-	-	0.05	μs	
	falling time	tfHI2	-	-	0.05	μs	
Input Vertical sync signal [VSYIO]	frequency	fVI	50	fHI/262	fHI/258	Hz	
	pulse wide	tVI	1	3	5	H	
Data setup time		t SU1	25	-	-	ns	Note 3)
Data hold time		t HO1	25	-	-	ns	
Data setup time		t SU2	1.0	-	-	μs	Note 4)
Data hold time		t HO2	1.0	-	-	μs	

Note 3) In external clock input mode, they show input phase contrast of CKH and HSYIO signal.
Data is loaded latching with CKH rising signal.

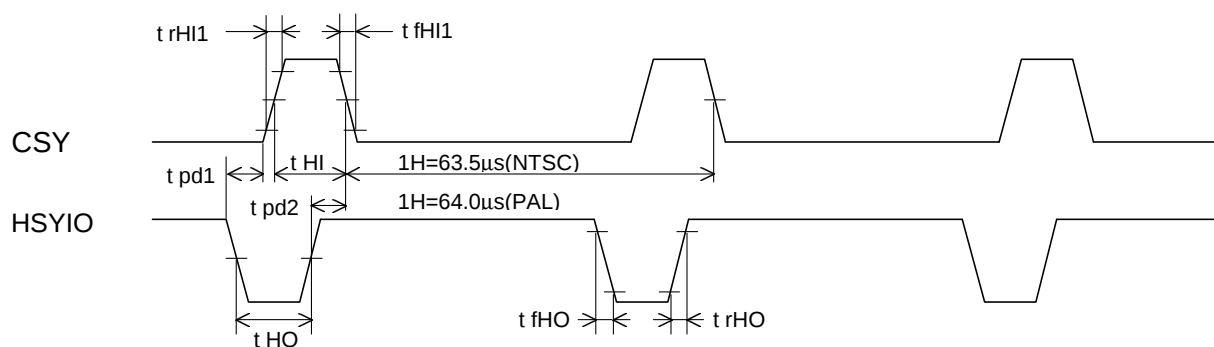
Note 4) In external clock input mode, they show input phase contrast of HSYIO andVSYIO signal.
Data is loaded latching with HSYIO falling signal.

■ ELECTRICAL CHARACTERISTICS AC TIMING

<COMMON: EXTERNAL CLK MODE/BUILT-IN CLK MODE>(SWC=Hi or Low)



<BUILT-IN CLK MODE>(SWC=Hi NTSC/PAL)



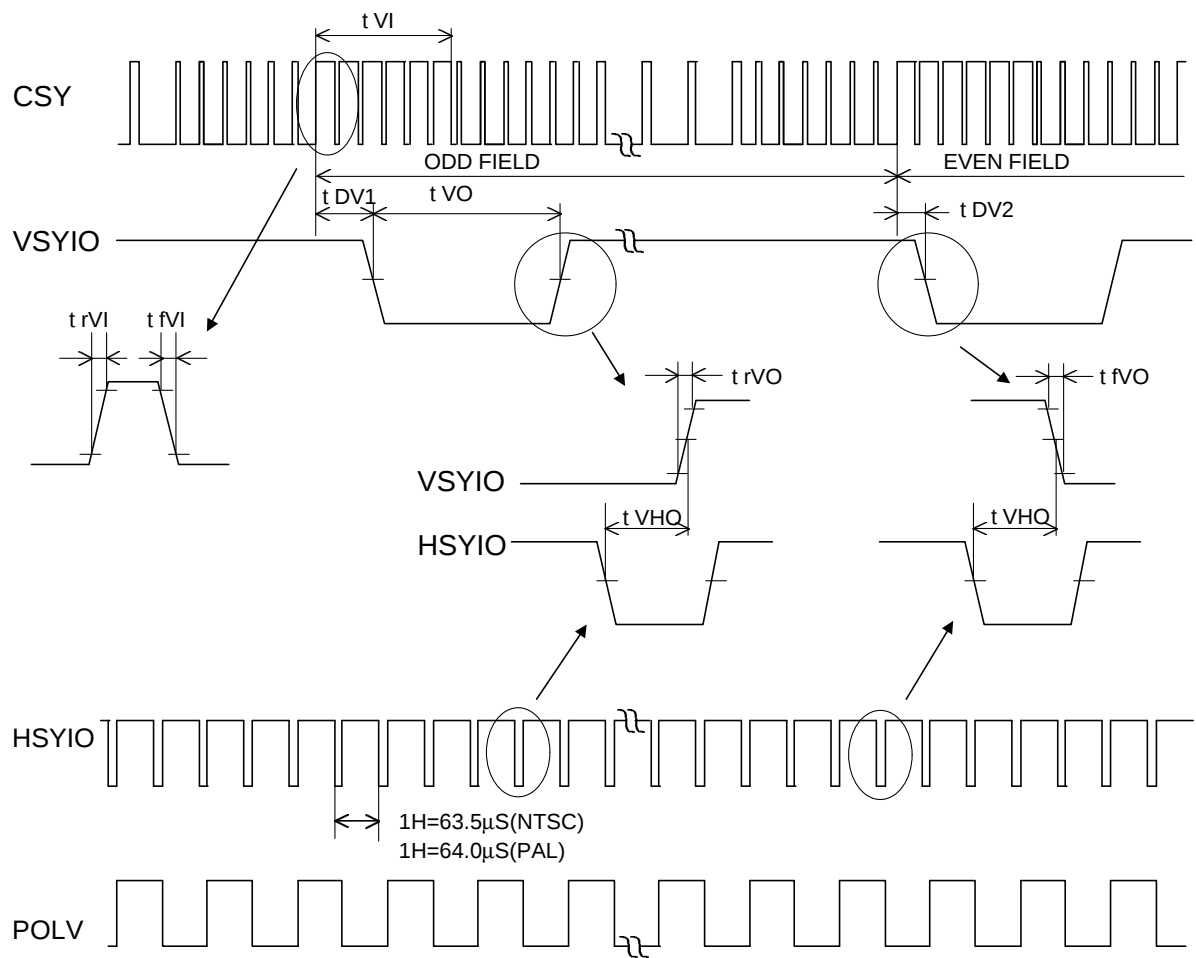


Fig-D

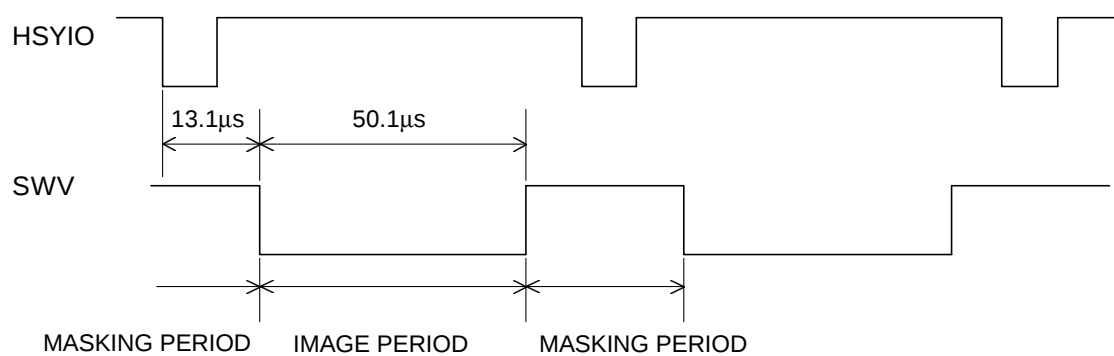


Fig-E (NORMAL MODE DM1=Hi, DM2=Low, DM3=Hi)

<EXTERNAL CLK MODE>(SWC=Low)

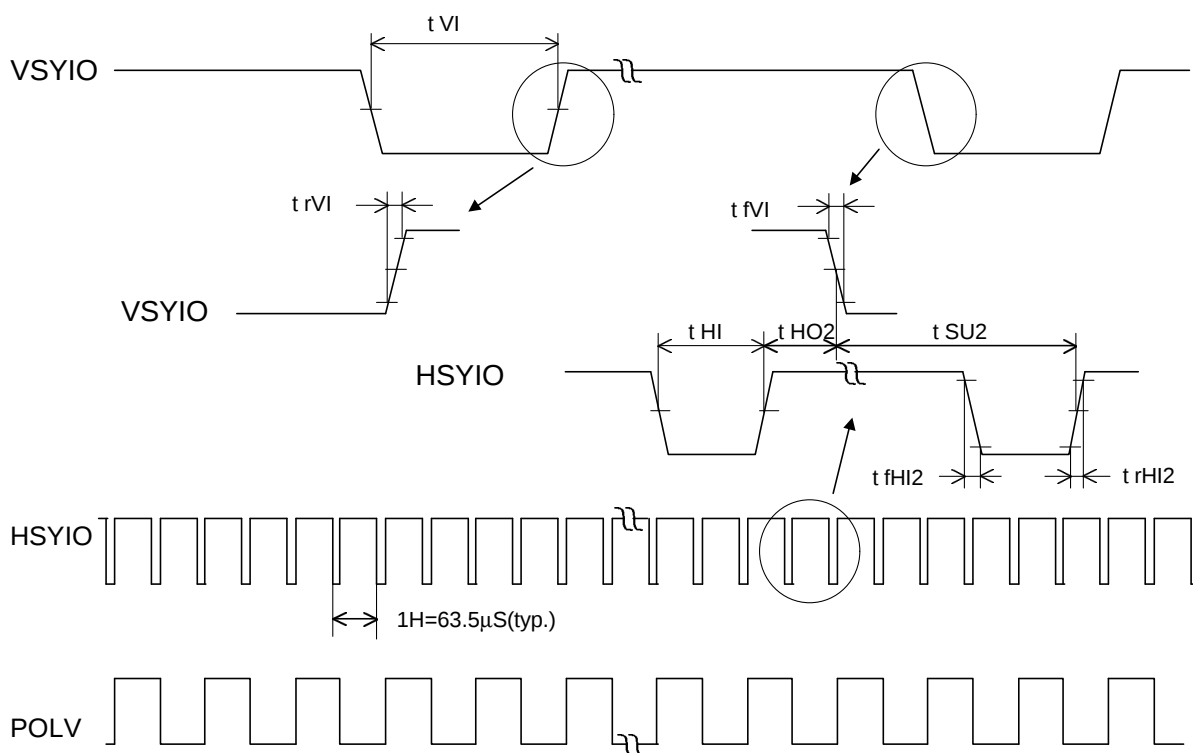


Fig-F (N/P=Hi)

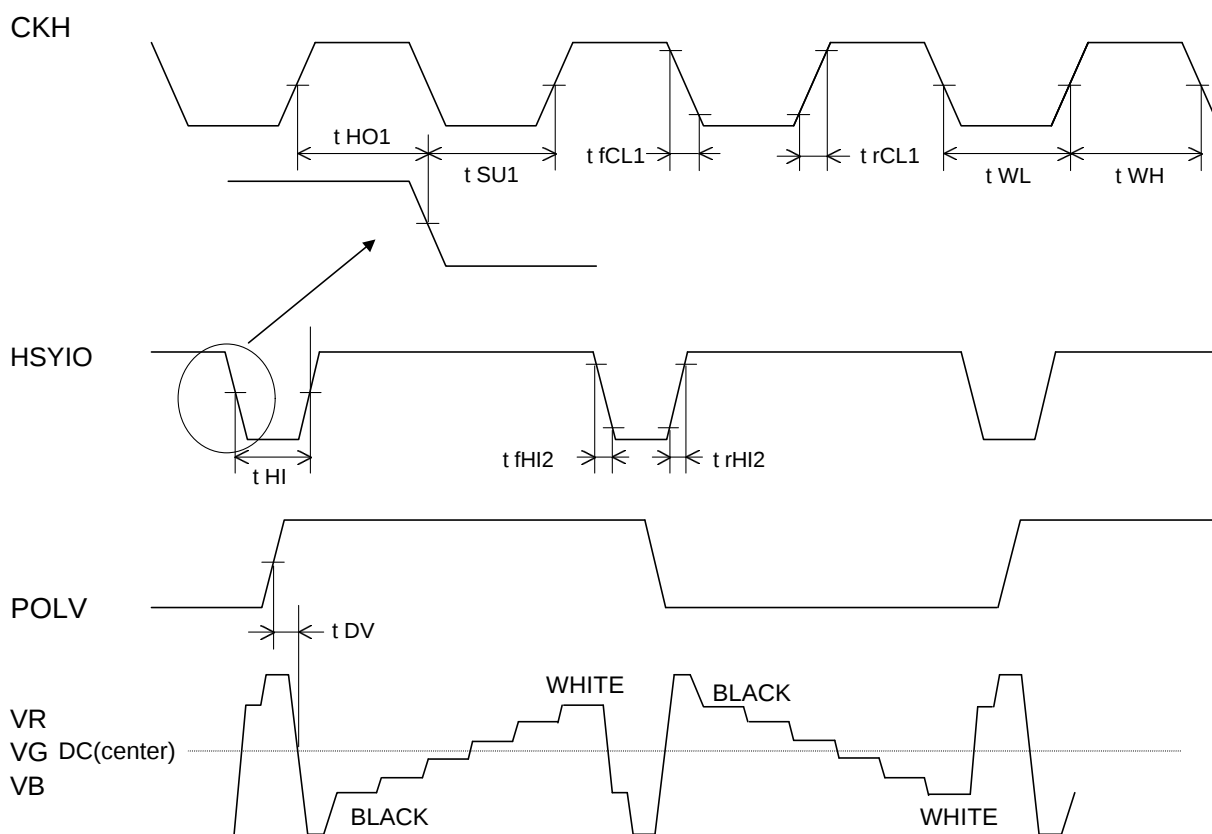


Fig-G(N/P=Hi, DM1=DM2=DM3=Hi)

■ PWM DIMMING TIMING

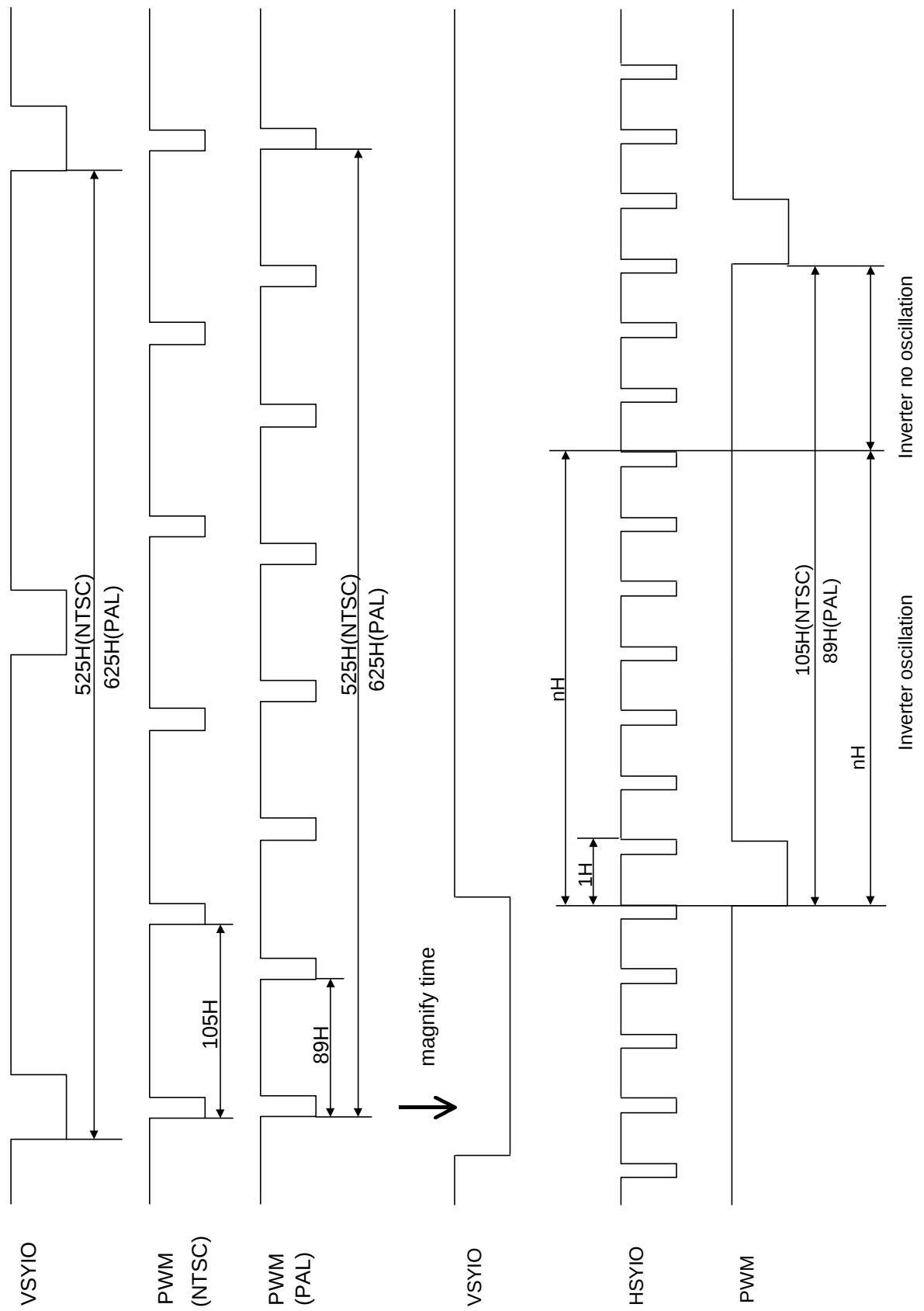
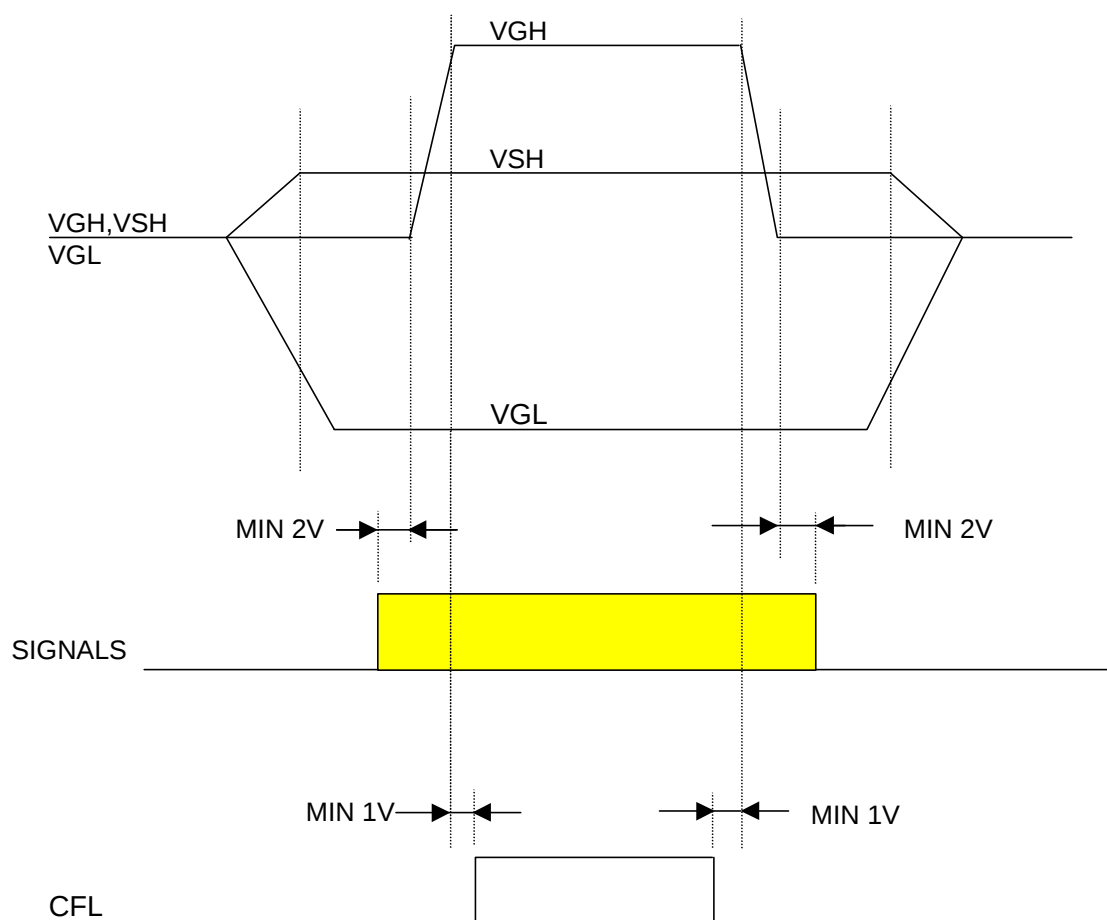


Fig-H

■ POWER ON/OFF SEQUENCE REQUIREMENT



* (V=1 FIELD time)

■ PRECAUTIONS

Caution for designing

1. This technical spec just explains general specification of the LCD module.
Please request us customer specification before you start designing.
2. Please apply waterproof design to avoid any moisture or saline matter into LCD module.
3. Long CFL wiring may result in increase of leak current.
Please carefully design the wiring in order to minimize leak current, which causes reduction of inverter start-up voltage.
4. Please implement enough shielding for LCD's excess noise radiation not to interfere other peripheral device by.

Caution for LCD handling

1. Disassembling or remodeling of LCD module is prohibited.
2. Please do not touch volume control on the backside of module.
In the case you change it, LCD module may not achieve proper performance mentioned in the spec.
3. LCD shall be stored in same packing material during import, and under the condition of room temperature (10-30 degree C).
Please do not leave LCD modules under the direct sunlight or strong infra-red radiation for a long period time to prevent liquid

4. LCD module integrates semi-conductor components.
Please handle it with static electricity protection.
5. Please turn off the power supply before plugging or unplugging LCD module.
6. Since high voltage is supplied to CFL when it's driving,
please make careful treatment and design around CFL portion.
And please be sure that CFL connector does not have a loose connection
to prevent large risk of fire due to high voltage.
7. Please do not rub, push, or hit LCD surface with hard tool etc.
Film on surface is easily scratched.
When droplets of water or dirt are on the surface,
please gently remove them with soft fabric.
8. Glass in LCD module is easily damaged or broken when it is dropped,
strongly pinched or hit.
Please be careful not to cut your hand if you break the glass.
9. In case that liquid crystal fluid runs off from broken panel,
please do not swallow or handle the fluid for any reason.
If liquid crystal accretes hands or clothes, please remove it with
or alcohol and wash them. By any chance, liquid crystal ge.
10. Cold Cathode Lamp contains small amount of mercury.
Please follow local ordinances or regulation for disposal.

