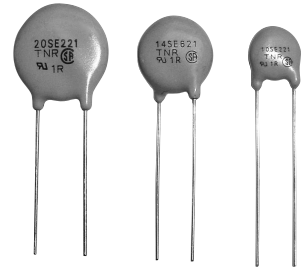




SE Series

When the surge energy much higher than the rated maximum energy is applied to the varistors, it may blow up and catch fire.
 Our newly developed TNR SE series is to prevent from being caught fire even very high surge energy is applied.
 Thus electric appliance using our TNR SE series can be much safer.



◆FEATURES

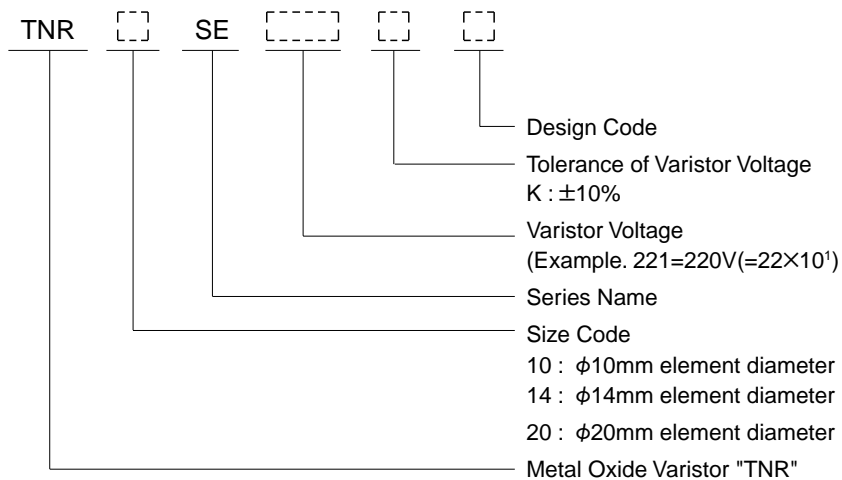
- Newly developed non-flammable material (Halogen Free) is used for outer coating.
- The new outer coating will meet UL flammability test.
- At the over voltage test, the new material shall deter burning caused by the high temperature, arc and the large surge current when TNR shall blow up.
- General specifications are same as that of V series, large surge capability TNR.

◆APPLICATIONS

- Protection for semiconductors from over voltage.
- Protection for electronic instruments from lightning surge.
- Absorption of on-off surge from motors and relays.

Operating Temperature Range: -40~+85°C
 Storage Temperature Range: -50~+125°C

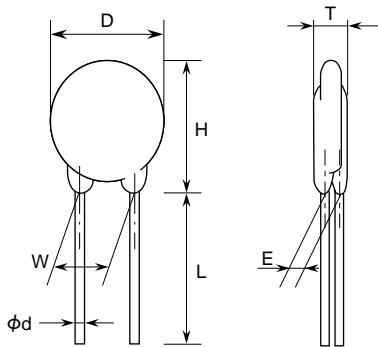
◆PART NUMBERING SYSTEM



◆ RATINGS AND CHARACTERISTICS

| Model Number | Maximum Allowable Voltage | | Maximum Peak Current 8/20 μ Sec. (A) | Maximum Energy 2mSec. (J) | Rated Wattage (W) | Maximum Clamping Voltage | | Capacitance Typical (pF) | Varistor Voltage V1mA (V) |
|--------------|---------------------------|---------|---------------------------------------------|------------------------------|----------------------|--------------------------|-------|--------------------------------|---------------------------------|
| | AC. (Vrms) | DC. (V) | | | | (A) | (V) | | |
| TNR10SE221K | 140 | 180 | 3,500/1 time | 27.5 | 0.4 | 25 | 360 | 450 | 220 (198~242) |
| TNR10SE241K | 150 | 200 | | 30.0 | | | 395 | 400 | 240 (216~264) |
| TNR10SE271K | 175 | 225 | | 35.0 | | | 455 | 350 | 270 (247~303) |
| TNR10SE431K | 275 | 350 | 2,500/2 times | 55.0 | | | 710 | 240 | 430 (387~473) |
| TNR10SE471K | 300 | 385 | | 60.0 | | | 775 | 220 | 470 (423~517) |
| TNR10SE621K | 385 | 505 | | 67.0 | | | 1,025 | 180 | 620 (558~682) |
| TNR14SE221K | 140 | 180 | 6,000/1 time | 55.0 | 0.6 | 50 | 360 | 850 | 220 (198~242) |
| TNR14SE241K | 150 | 200 | | 60.0 | | | 395 | 800 | 240 (216~264) |
| TNR14SE271K | 175 | 225 | | 70.0 | | | 455 | 700 | 270 (247~303) |
| TNR14SE431K | 275 | 350 | 5,000/2 times | 110.0 | | | 710 | 460 | 430 (387~473) |
| TNR14SE471K | 300 | 385 | | 125.0 | | | 775 | 420 | 470 (423~517) |
| TNR14SE621K | 385 | 505 | | 136.0 | | | 1,025 | 330 | 620 (558~682) |
| TNR20SE221K | 140 | 180 | 10,000/1 time | 110.0 | 1.0 | 100 | 360 | 2,500 | 220 (198~242) |
| TNR20SE241K | 150 | 200 | | 120.0 | | | 395 | 2,300 | 240 (216~264) |
| TNR20SE271K | 175 | 225 | | 135.0 | | | 455 | 2,000 | 270 (247~303) |
| TNR20SE431K | 275 | 350 | 7,000/2 times | 215.0 | | | 710 | 1,300 | 430 (387~473) |
| TNR20SE471K | 300 | 385 | | 250.0 | | | 775 | 1,200 | 470 (423~517) |
| TNR20SE621K | 385 | 505 | | 273.0 | | | 1,025 | 900 | 620 (558~682) |

◆ DIMENSIONS [mm]



| Model Number | D Max. | H Max. | T Max. | L Min. | ϕd ± 0.05 | W ± 1.0 | E ± 1.0 |
|--------------|-----------|-----------|-----------|-----------|------------------------|----------------|----------------|
| TNR10SE221K | 13.0 | 17.5 | 6.9 | 20 | 0.8 | 7.5 | 2.0 |
| TNR10SE241K | | | 2.1 | | | | |
| TNR10SE271K | | | 2.3 | | | | |
| TNR10SE431K | 14.0 | 18.5 | 8.2 | 20 | 0.8 | 7.5 | 3.1 |
| TNR10SE471K | | | 3.3 | | | | |
| TNR10SE621K | | | 4.2 | | | | |
| TNR14SE221K | 17.5 | 22.0 | 6.9 | 20 | 0.8 | 7.5 | 2.0 |
| TNR14SE241K | | | 2.1 | | | | |
| TNR14SE271K | | | 2.3 | | | | |
| TNR14SE431K | 18.5 | 24.0 | 8.2 | 20 | 0.8 | 7.5 | 3.1 |
| TNR14SE471K | | | 3.3 | | | | |
| TNR14SE621K | | | 4.2 | | | | |
| TNR20SE221K | 22.5 | 27.5 | 7.4 | 20 | 0.8 | 10.0 | 2.2 |
| TNR20SE241K | | | 2.3 | | | | |
| TNR20SE271K | | | 2.5 | | | | |
| TNR20SE431K | 24.5 | 29.5 | 8.7 | 20 | 0.8 | 10.0 | 3.3 |
| TNR20SE471K | | | 3.5 | | | | |
| TNR20SE621K | | | 4.4 | | | | |



SE Series

◆V-I CURVE

V-I characteristics is same as that of V series.

Please see V-I Curve of V series.

CROSS REFERENCE TABLE

| TNR SE SERIES | TNR V SERIES |
|---------------|--------------|
| TNR10SE221K | TNR10V221K |
| TNR10SE241K | TNR10V241K |
| TNR10SE271K | TNR10V271K |
| TNR10SE431K | TNR10V431K |
| TNR10SE471K | TNR10V471K |
| TNR10SE621K | TNR10V621K |
| TNR14SE221K | TNR14V221K |
| TNR14SE241K | TNR14V241K |
| TNR14SE271K | TNR14V271K |
| TNR14SE431K | TNR14V431K |
| TNR14SE471K | TNR14V471K |
| TNR14SE621K | TNR14V621K |
| TNR20SE221K | TNR20V221K |
| TNR20SE241K | TNR20V241K |
| TNR20SE271K | TNR20V271K |
| TNR20SE431K | TNR20V431K |
| TNR20SE471K | TNR20V471K |
| TNR20SE621K | TNR20V621K |



SE Series

◆GENERAL SPECIFICATIONS

Operating Temperature Range: -40~+85°C
Storage Temperature Range: -50~+125°C

| Item | Test Conditions | Specifications |
|----------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------|
| Standard Test Condition | 20±5°C, 65±20% RH unless specified. However, if it does not affect test result, the condition can be 20±15°C, 65±20% RH also. | |
| Varistor Voltage | The voltage between the two terminals measured at 1mA DC is called Varistor Voltage. The measurement shall be made as fast as possible to avoid heat effect. | Satisfy the specification |
| Maximum Allowable Voltage | Maximum continuous AC voltage (50~60Hz AC) and maximum DC voltage which can be applied. | Satisfy the specification |
| Maximum Peak Surge Current | Maximum surge current (8/20µSec. pulse wave to be applied once, or twice, 2 minute apart) for varistor voltage change within ±10% of the initial value. | Satisfy the specification |
| Energy Rating | Maximum energy (2mSec. square wave to be applied once) for varistor voltage change within ±10% of the initial value. | Satisfy the specification |
| Rated Wattage | Maximum power (50~60Hz AC power to be applied for 1,000 hours at 85±2°C) for varistor voltage change within ±10% of the initial value. | Satisfy the specification |
| Maximum Clamping Voltage | Maximum voltage across varistor when 8/20µSec. rated current surge is applied. | Satisfy the specification |
| Capacitance | Varistor's capacitance at 1kHz, standard test condition. | For reference only. |
| Voltage Temperature Coefficient | $\frac{V1mA \text{ at } 85^{\circ}\text{C} - V1mA \text{ at } 25^{\circ}\text{C}}{V1mA \text{ at } 25^{\circ}\text{C}} \times \frac{1}{60} \times 100 (\%/^{\circ}\text{C})$ V1mA : Actual Varistor Voltage | Within ±0.05%/°C |
| Insulation | Short circuit the two leads of varistor, and put the varistor body into lead balls (1.6mm diameter) leaving 2mm epoxy coating outside. Then, apply 2.5kVrms between the leads and the lead balls for 60±5 seconds. | The varistor shall withstand with no abnormality. |

◆RELIABILITY CHARACTERISTICS

| Item | Test Conditions | Specifications |
|-----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------|
| Heat Cycle | Subject varistor to the following temperature cycles. -40°C for 30 minutes → Normal room temperature for 10 minutes → 85°C for 30 minutes → Normal room temperature for 10 minutes. This completes one cycle. The cycle shall be repeated 50 times total. After the cycles, the varistor shall be stored at normal room temperature for one hour. Then check the varistor voltage and the appearance. | ΔV1mA ≤±5% No appearance abnormality. |
| High Temperature Exposure | Store varistor at 125°C for 1,000 hours. After that, store the varistor at normal room temperature for one hour. Then check the varistor voltage. | ΔV1mA ≤±5% |
| Humidity Resistivity | Store at 40C, 90~95% RH for 1,000 hours. After that, store the varistor at normal room temperature for one hour. Then check the varistor voltage. | ΔV1mA ≤±5% |
| High Temperature Operation | Apply maximum applied voltage to varistor at 85°C for 1,000 hours. After that, store the varistor at normal room temperature for one hour. Then check the varistor voltage. | ΔV1mA ≤±10% |

◆MECHANICAL CHARACTERISTICS

| Item | Test Conditions | Specifications | | | | |
|----------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|-------|----------------------------------------|-------|--------------------------------------------------------------------------------|
| Soldering Heat Resistivity | Store varistor at normal room temperature. Dip the varistor leads to solder, at $350\pm 10^{\circ}\text{C}$ for $3\pm \frac{1}{0}$ seconds, up to 2.0~2.5 mm from the varistor body. After that, store the varistor at normal room temperature for 30 minutes, and measure the varistor voltage. | $\Delta V_{1\text{mA}} \leq \pm 5\%$ Vc : Actual varistor voltage No mechanical damages | | | | |
| Solderability | Dip varistor leads to methanol solution (JIS K 1501, about 25%) of rosin (JIS Z 5902) for 5~10 seconds. Then, dip the lead to solder (JIS Z 3282 H60A or H63A) at $225\sim 240^{\circ}\text{C}$, up to 2.0~2.5mm from the varistor body for 5 ± 0.5 seconds. Then, check the solderability. | At least, 95% of the surface dipped to solder shall be covered by new solder. | | | | |
| Lead Pull Strength | Fix varistor body, and suspend specified weight toward direction of lead axis. <table style="margin-left: auto; margin-right: auto; border: none;"> <tr> <td style="text-align: center; border-bottom: 1px solid black;">Lead diameter</td> <td style="text-align: center; border-bottom: 1px solid black;">Force</td> </tr> <tr> <td style="text-align: center;">$\phi 0.6\text{mm}, \phi 0.8\text{mm}$</td> <td style="text-align: center;">10 N</td> </tr> </table> | Lead diameter | Force | $\phi 0.6\text{mm}, \phi 0.8\text{mm}$ | 10 N | No abnormality such as disconnection. $\Delta V_{1\text{mA}} \leq \pm 5\%$ |
| Lead diameter | Force | | | | | |
| $\phi 0.6\text{mm}, \phi 0.8\text{mm}$ | 10 N | | | | | |
| Lead Bend Strength | The varistor shall be secured with its terminal kept vertical and the force specified below shall be applied in the axial direction. The terminal shall gradually be bend by 90 in one direction then back to original position. The damage of the terminal shall be visually examined. <table style="margin-left: auto; margin-right: auto; border: none;"> <tr> <td style="text-align: center; border-bottom: 1px solid black;">Lead diameter</td> <td style="text-align: center; border-bottom: 1px solid black;">Force</td> </tr> <tr> <td style="text-align: center;">$\phi 0.6\text{mm}, \phi 0.8\text{mm}$</td> <td style="text-align: center;">2.5 N</td> </tr> </table> | Lead diameter | Force | $\phi 0.6\text{mm}, \phi 0.8\text{mm}$ | 2.5 N | No remarkable damage as remarkable the inner ceramic element or terminal open. |
| Lead diameter | Force | | | | | |
| $\phi 0.6\text{mm}, \phi 0.8\text{mm}$ | 2.5 N | | | | | |
| Vibration Resistivity | Mount varistor body on vibrator, and conduct following vibration test. Peak-to-Peak amplitude : 1.5mm Vibration frequency range : 10Hz~55Hz Sweeping time: Approximately one minute for 10Hz → 55Hz → 10Hz Direction and duration of vibration : Three directions of X, Y and Z. Two hours each. Six hours total. | No remarkable appearance abnormality. $\Delta V_{1\text{mA}} \pm 5\%$ | | | | |
| Flammability test | The varistor shall be subjected to 60 second applications of test flame. Burner : Bunsen gas burner 9000kcal / m ³ Diameter of flame nozzle : $\phi 9.5$ mm Position : The specimen shall be fixed horizontal. Point of application shall be approximately center of the specimen. | No catching fire, and no flaming drops. | | | | |