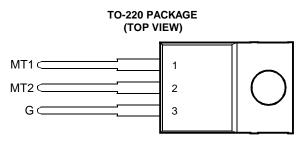


- Sensitive Gate Triacs
- 2.5 A RMS
- Glass Passivated Wafer
- 400 V to 800 V Off-State Voltage
- Max I<sub>GT</sub> of 5 mA (Quadrant 1)



Pin 2 is in electrical contact with the mounting base.

#### absolute maximum ratings over operating case temperature (unless otherwise noted)

RATING			VALUE	UNIT
	TR2.5-400-14		400	
Repetitive peak off-state voltage (see Note 1)	TR2.5-600-14	V	600	V
	TR2.5-700-14	V <sub>DRM</sub>	700	v
	TR2.5-800-14		800	
Full-cycle RMS on-state current at (or below) 85°C case temperature (see Note 2)			2.5	А
Peak on-state surge current full-sine-wave (see Note 3)			12	A
Peak on-state surge current half-sine-wave (see Note 4)			14	А
Peak gate current			±0.2	А
Peak gate power dissipation at (or below) 85°C case temperature (pulse width $\leq$ 200 µs)			1.3	W
Average gate power dissipation at (or below) 85°C case temperature (see Note 5)			0.3	W
Operating case temperature range			-40 to +110	°C
Storage temperature range			-40 to +125	°C
Lead temperature 1.6 mm from case for 10 seconds			230	°C

NOTES: 1. These values apply bidirectionally for any value of resistance between the gate and Main Terminal 1.

 This value applies for 50-Hz full-sine-wave operation with resistive load. Above 85°C derate linearly to 110°C case temperature at the rate of 100 mA/°C.

3. This value applies for one 50-Hz full-sine-wave when the device is operating at (or below) the rated value of on-state current. Surge may be repeated after the device has returned to original thermal equilibrium. During the surge, gate control may be lost.

4. This value applies for one 50-Hz half-sine-wave when the device is operating at (or below) the rated value of on-state current. Surge may be repeated after the device has returned to original thermal equilibrium. During the surge, gate control may be lost.

5. This value applies for a maximum averaging time of 20 ms.

#### electrical characteristics at 25°C case temperature (unless otherwise noted)

PARAMETER		TEST CONDITIONS			MIN	ТҮР	МАХ	UNIT
I <sub>DRM</sub>	Repetitive peak off-state current	$V_D$ = rated $V_{DRM}$	$I_{G} = 0$	T <sub>C</sub> = 110°C			±1	mA
I <sub>GTM</sub>		V <sub>supply</sub> = +12 V†	$R_L = 10 \Omega$	t <sub>p(g)</sub> > 20 μs			5	mA
	Peak gate trigger	V <sub>supply</sub> = +12 V†	$R_L = 10 \Omega$	t <sub>p(g)</sub> > 20 μs			-8	
	current	V <sub>supply</sub> = -12 V†	$R_L = 10 \Omega$	t <sub>p(g)</sub> > 20 μs			-10	
		V <sub>supply</sub> = -12 V†	$R_L = 10 \Omega$	t <sub>p(g)</sub> > 20 μs			25	
V <sub>GTM</sub>		V <sub>supply</sub> = +12 V†	$R_L = 10 \Omega$	t <sub>p(g)</sub> > 20 μs		0.9	2.5	v
	Peak gate trigger	V <sub>supply</sub> = +12 V†	$R_L = 10 \Omega$	t <sub>p(g)</sub> > 20 μs		-1.2	-2.5	
	voltage	V <sub>supply</sub> = -12 V†	$R_L = 10 \Omega$	t <sub>p(g)</sub> > 20 μs		-1.2	-2.5	
		V <sub>supply</sub> = -12 V†	$R_L = 10 \ \Omega$	t <sub>p(g)</sub> > 20 μs		1.2		

† All voltages are with respect to Main Terminal 1.

### electrical characteristics at 25°C case temperature (unless otherwise noted) (continued)

PARAMETER		TEST CONDITIONS			MIN	ТҮР	МАХ	UNIT
V <sub>TM</sub>	Peak on-state voltage	$I_{TM} = \pm 3.5 \text{ A}$	l <sub>G</sub> = 50 mA	(see Note 6)			±1.9	V
I <sub>H</sub>	Holding current	V <sub>supply</sub> = +12 V†	$I_{G} = 0$	Init' I <sub>TM</sub> = 100 mA			30	<b>س</b> ۸
		$V_{supply} = -12 V^{\dagger}$	$I_{G} = 0$	Init' I <sub>TM</sub> = - 100 mA			-30	mA
IL	Latching current	V <sub>supply</sub> = +12 V†	(see Note 7)				40	mA
		$V_{supply} = -12 V^{\dagger}$					-40	IIIA
dv/dt	Critical rate of rise of	V <sub>DRM</sub> = Rated V <sub>DRM</sub>	l <sub>G</sub> = 0	T <sub>C</sub> = 110°C		±50		V/µs
	off-state voltage							v/µs
dv/dt <sub>(c)</sub>	Critical rise of	V <sub>DRM</sub> = Rated V <sub>DRM</sub>	I <sub>TRM</sub> = ±3.5 A	T <sub>C</sub> = 85°C	±2			V/µs
	commutation voltage			$1^{\circ}C = 00^{\circ}C$				v/µs

† All voltages are with respect to Main Terminal 1.

NOTES: 6. This parameter must be measured using pulse techniques,  $t_p = \le 1$  ms, duty cycle  $\le 2$  %. Voltage-sensing contacts separate from the current carrying contacts are located within 3.2 mm from the device body.

7. The triacs are triggered by a 15-V (open circuit amplitude) pulse supplied by a generator with the following characteristics:  $R_G = 100 \Omega$ ,  $t_{p(g)} = 20 \mu$ s,  $t_r = \le 15 \text{ ns}$ , f = 1 kHz.

### thermal characteristics

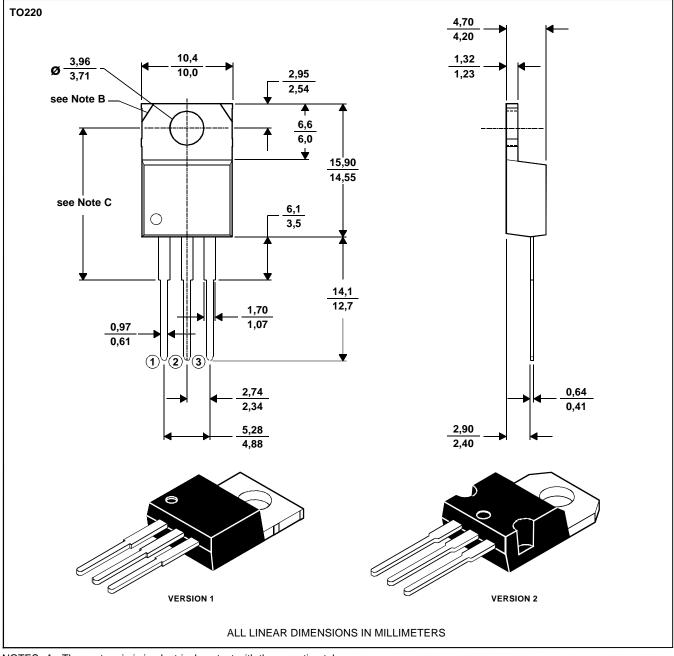
PARAMETER		MIN	TYP	MAX	UNIT
R <sub>θJC</sub>	Junction to case thermal resistance			10	°C/W
R <sub>θJA</sub>	Junction to free air thermal resistance			62.5	°C/W

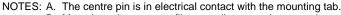
# **MECHANICAL DATA**

# TO-220

### 3-pin plastic flange-mount package

This single-in-line package consists of a circuit mounted on a lead frame and encapsulated within a plastic compound. The compound will withstand soldering temperature with no deformation, and circuit performance characteristics will remain stable when operated in high humidity conditions. Leads require no additional cleaning or processing when used in soldered assembly.





B. Mounting tab corner profile according to package version.

C. Typical fixing hole centre stand off height according to package version. Version 1, 18.0 mm. Version 2, 17.6 mm.